

HIL/LHD/ENV/MoEF/

Date: 27.11.2019

To,
The Additional Principal Chief Conservator of Forest (C)
Ministry of Environment, Forests and Climate Changes
Regional Office (ECZ), Ranchi-834002.

Sub: Compliance Report of EC conditions for Kujam-II Bauxite Mining project of M/s Hindalco Industries Limited located in Dist- Gumla, Jharkhand for the period April'19 to September'19.

Ref: Environmental Clearance letter no J-11015/297/2011M (M) dated 21st July 2015.

Sir,

With reference to the above, we are submitting herewith the Compliance status report of EC conditions for **Kujam-II (157.38 ha)** Bauxite Mining project of **M/s Hindalco Industries Limited** located in Gumla, Jharkhand for the period April'19 to September'19.

Hope you will find the same in order.

Thanking You

Yours Sincerely
FOR HINDALCO INDUSTRIES LIMITED


(Basudev Gangopadhyay)
GM (Geology & Environment)

Enclosure: - As Above

Copy to: Member Secretary, JSPCB, Ranchi
RO, JSPCB, Ranchi
CPCB, Zonal Office, Kolkata
<mef@ori.nic.in>, <mef@nic.in>, <mef.or@nic.in>, mef.or@nic.in

**Compliance of conditions laid down in Environmental Clearance
Kujam II Bauxite Mines (157.38 Ha) -Capacity 3.0 LTPA
Period: April'19-September'19
MoEF& CC Environment Clearance No.J-11015/297/20114 AM (M) dated
21.07.2015**

SI no	Specific Conditions	Compliance
I	Implementation of all the conditions as specified in earlier EC vide no. J-11015/242/2005-1A.11 (M), dated 14.08.2006 and shall be complied by M/s Hindalco Industries Limited.	Implemented. Certified compliance reports duly submitted to MoEF by Regional Office, Ranchi.
li	Environmental clearance is granted subject to final outcome of Hon'ble Supreme Court of India, Hon'ble High Court of Jharkhand and any other Court of Law, if any, as may be applicable to this project.	Noted.
lii	The environmental clearance is valid for 13 years as the life of mine is 13 years.	Noted, This may extend subject to enhancement of reserve in due course of mining in line with EIA notification as applicable.
lv	Environmental clearance is subject to obtaining clearance, if any, under the Wildlife (Protection) Act, 1972 from the competent authority, as may be applicable to this project.	We understand this is not applicable to this project.
V	The Project Proponent shall obtain Consent to Operate from the State Pollution Control Board, Jharkhand and effectively implement all the conditions stipulated therein.	Existing consent to Operate is valid till 31 Dec 2020.
Vi	No mining activities will be allowed in forest area for which the Forest Clearance is not available.	There is no forest area involved within the lease.
Vii	Project Proponent has to conduct a study from an Institution of Repute on the impact of Bauxite dust on crop productivity for agricultural land located around mines and mitigation measures to be implemented by Project Proponent to reduce the impact.	Agreed. Agriculture activity is being carried out in nearby areas and no adverse effect of mining operation is noticed. Mitigation measures suggested while study

		is being implemented.
Viii	Project Proponent has to implement the Recommendation by the Institute for Crops most suited in this environment and training to the farmers to switch over to new cropping system which will sustain nutrient loading.	Agreed. Agriculture activity is being carried out in nearby areas and no adverse effect of mining operation is noticed. Mitigation measures suggested while study is being implemented.
Ix	Implementation of the Recommendations of National Institute of Miners Health for ensuring good occupational environment for mine workers.	Occupational health study is being done as per the recommendation of the 10 th & 11 th safety committee proposal.
X	Use of mechanical devices with total mechanization and reducing use of explosives.	We are using Nonel for blasting and the use of explosive is optimum. However feasibility study is in progress on reducing the use of explosive further. We are also exploring use of eccentric ripper for excavation to reduce the use of explosive.
Xi	Concurrent reclamation of mined out areas.	Concurrent back filling/ reclamation are being carried out in mined out areas.
Xii	Use of effective sprinkler system to suppress fugitive dust on haul road and other transport road and comprehensive study for slope stabilization of mine benches and OBdumps in one year.	Effective water sprinkling is being done to suppress fugitive dust on haul road by mobile water tanker during dry season. No external dump as on date.
xiii	Implementation of Action Plan on the issues raised during the Public Hearing. The proponent shall complete all the tasks as per the action plan submitted with the budgetary provisions during the public hearing held on 11.07.2013. The issues raised during Public Hearing were discussed during the Meeting, which inter-alia, included, local employment, regular water spraying to prevent pollution and socio economic development i.e. water	Being implemented as per the issues raised during the Public Hearing dated 11.07.2013.

	facilities, medical and education etc. As per the villager's requirements, it was informed by the Proponent that they would prefer to take care of local employment, assistance in medical, drinking water and education facilities etc. These have been incorporated in the action plan with budgetary provisions.	
xiv	Implementation of Recommendation of Compliance Report by Regional Office of Ministry of Environment, Forest and Climate Change.	Regular type compliance is being done.
xv	Washing of all transport vehicles should be done inside the mining lease.	Being complied.
xvi	A comprehensive ore evacuation plan for all existing mines of the Project Proponent in the area may be made by streamlining transport of ore based on proper study.	Evacuation plan prepared and transport has been streamlined. SOP are framed and in place.
xvii	Regular and periodical medical examination of the workers engaged in the project shall be carried out and records maintained; also, Occupational health check-ups for workers having some ailments like BP, diabetes, habitual smokers, etc. shall be undertaken once in six months and necessary remedial/preventive measures taken accordingly.	Regular and periodical medical examination of the workers engaged in project is being carried out and records are maintained.
xviii	Implementation of Environment Management Policy of the Company w.r.t, judicious use of Mineral resources for growth & development synchronizing mining & environment with prosperity.	Environment Management Policy of the Company w.r.t, judicious use of Mineral resources for growth & development synchronizing mining & environment with prosperity is being implemented. Mining is being carried out in a scientific manner as per Mining Plan
xix	Specific programmes be initiated especially covering education, health care, livelihood generation, infrastructure development & promotion of sports &	All these aspects are covered under CSR activities being carried out in and around the area.

	culture for SC/ST population; Regular monitoring of ground water table to be carried out, as also the depth of water available in the network of existing wells, by constructing new piezometers as required.	
xx	Effective safeguard measures, such as regular water sprinkling, shall be carried out in critical areas prone to air pollution and having high levels of PM10 and PM2.5 such as haul roads, loading and unloading points and transfer points. It shall be ensured that the Ambient Air Quality parameters conform to the norms prescribed by the Central Pollution Control Board in this regard.	Regular water sprinkling is being carried out in critical areas such as haul roads, loading and unloading points and transfer points. Ambient Air Quality parameters are found within the norms prescribed by the Central Pollution Control Board in this regard.
xxi	Pre-placement medical examination and periodical medical examination of the workers engaged in the project shall be carried out and records maintained. For the purpose, schedule of health examination of the workers should be drawn and followed accordingly. Occupational health and safety measures for workers who are having some ailments like BP, diabetes, or are habitual smokers, should have health check-up once in six months.	Pre-placement medical examination and periodical medical examination of the workers engaged in the project are being carried out and records maintained as per statute.
xxii	Stratified layer system of plantation to be adopted in consultation with the State Govt., which would effectively mitigate the additional dust, sound and vibration.	Plantation is being carried out in consultation with local forest Dept. Total 2825 nos. of saplings have been planted during FY 2019-20 within this lease. . Total 3.93 Ha area has been planted till date. Green belt development programme is in progress with progress of mining activities.
xxiii	The project proponent shall obtain necessary prior permission of the competent authorities for drawl of requisite quantity of surface water and ground water for the project.	Rainwater harvested during rainy season is being used for sprinkling on haul roads and raising plantation. No natural water resource/ground water is

		<p>being used for mining purpose.</p> <p>Online application for extraction of ground water has already been submitted to CGWA/CGWB for drinking purpose only and awaiting for approval.</p>
xxiv	<p>The mining operations shall be restricted to above ground water table and it should not intersect groundwater table. In case of working below ground water table, prior approval of the Ministry of Environment, Forest and Climate Change and Central Ground Water Authority shall be obtained, for which a detailed hydro-geological study shall be carried out.</p>	<p>The mining operations are restricted to above ground water table only and in future also same will be adhered to.</p>
xxv	<p>The pollution due to transportation load on the environment will be effectively controlled & water sprinkling will also be done regularly. Vehicles with PUC only will be allowed to ply. The mineral transportation shall be carried out through covered trucks only and the vehicles carrying the mineral shall not be overloaded. Project should obtain 'PUC' certificate from all the vehicles from authorized pollution testing centre.</p>	<p>Mobile water tanker with sprinkling facility has been provided a long haul roads, loading, unloading & at transfer points to arrest dust emission. Regular maintenance of vehicles are undertaken to minimize vehicular emission. All measures are being taken to control vehicular emission. The vehicles are being covered with tarpaulin while transportation of mineral.</p>
xxvi	<p>There shall be planning, developing and implementing facility of rainwater harvesting measures on long term basis in consultation with Regional Director, Central Groundwater Board and implementation of conservation measures to augment ground water resources in the area in consultation with Central Ground Water Board.</p>	<p>A detail rain water harvesting plan to augment ground water has been prepared and suitable measures like water harvesting pond, garland drain, recharge pit etc are created for augmentation of ground water in Mine.</p>
xxvii	<p>Regular monitoring of ground water table to be carried out at the upstream and depth of water available in the dug well is to be measured. Monitoring to be done by establishing a network of existing wells and constructing new piezometers.</p>	<p>Monitoring of ground water table is being carried out regularly and reported along with six monthly compliance reports.</p>
xxviii	<p>Monitoring of Ambient Air Quality to be</p>	<p>Report attached as Annexure-1.</p>

	carried out based on the Notification 2009, as amended from time to time by the Central Pollution Control Board.	
xxix	The project proponent shall ensure that no natural watercourse and/or water resources shall be obstructed due to any mining operations.	No natural watercourse and/or water resources will be obstructed due to any mining operations.
xxx	The top soil, if any, shall temporarily be stored at earmarked site(s) only and it should not be kept unutilized for long. The topsoil shall be used for land reclamation and plantation. The over burden (OB) generated during the mining operations shall be stacked at earmarked dump site(s) only and it should not be kept active for a long period of time. The maximum height of the dumps shall not exceed 8m and width 20 m and overall slope of the dumps shall be maintained to 45°. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for stabilization of the dump. The entire excavated area shall be backfilled and afforested. Monitoring and management of rehabilitated areas should continue until the vegetation becomes self-sustaining. Compliance status shall be submitted to the Ministry of Environment, Forest and Climate Change and its Regional Office located at Ranchi on six monthly basis.	<p>Top soil is being stacked separately & used for reclamation and rehabilitation at appropriate time.</p> <p>There is no external OB dump.</p> <p>Monitoring and management of rehabilitated areas is continuing through supervision.</p>
xxxi	Catch drains and siltation ponds of appropriate size shall be constructed around the mine working, mineral and OB dumps to prevent run off of water and flow of sediments directly into the river and other water bodies. The water so collected should be utilized for watering the mine area, roads, green belt development etc. The drains shall be regularly desilted particularly after monsoon and maintained properly. The drains, settling tanks and check dams of appropriate size, gradient and length shall be constructed both around the mine pit and over burden dumps to prevent run off of water and flow	<p>Drains, settling tank, catch drains and siltation ponds of appropriate size are being maintained around mine working to prevent run off of water and flow of sediments directly into the river and other water bodies. Harvested water is being used for watering the mine area, roads, green belt development etc.</p> <p>Sump of adequate capacity is being provided and maintained as required.</p>

	<p>of sediments directly into the river and other water bodies and sump capacity should be designed keeping 50% safety margin over and above peak sudden rainfall (based on 50 years data) and maximum discharge in the area adjoining the mine site. Sump capacity should also provide adequate retention period to allow proper settling of sit material. Sedimentation pits shall be constructed at the corners of the garland drains and desilted at regular intervals.</p>	<p>There is no external OB dump.</p>
xxxii	<p>Dimension of the retaining wall at the toe of over burden dumps and OB benches within the mine to check run-off and siltation shall be based on the rain fall data.</p>	<p>There is no external dump within mine lease area as on date. Hence not applicable.</p>
xxxiii	<p>Effective safeguard measures such as regular water sprinkling shall be carried out in critical areas prone to air pollution and having high levels of PM10 and PM2.5 such as haul road, loading and unloading point and transfer points. It shall be ensured that the Ambient Air Quality parameters conform to the norms prescribed by the Central Pollution Control Board in this regard. Regular monitoring of the flow rate of the springs and perennial nallahs flowing in and around the mine lease shall be carried out and records maintained.</p>	<p>Regular water sprinkling is being carried out in critical areas prone to air pollution and having high levels of PM10 and PM2.5 such as haul road, loading and unloading point and transfer points. Ambient Air Quality parameters found within the norms prescribed by the Central Pollution Control Board in this regard.</p> <p>The quality parameter of the nearby spring has been monitored, report attached. as Annexure 1</p>
xxxiv	<p>Blasting operation shall be carried out only during the daytime. Controlled blasting shall be practiced. The mitigative measures for control of ground vibrations and to arrest fly rocks and boulders should be implemented. Drills shall either be operated with dust extractors or equipped with water injection system.</p>	<p>Blasting time is fixed during Lunch Time i.e. 1.00 PM -2.00 PM. Controlled blasting method is in practice. Ground vibration study has been conducted by IIT, Kharagpur.</p> <p>All efforts are being taken to mitigate impact of blasting.</p>
xxxv	<p>Provision shall be made for the housing of</p>	<p>Necessary infrastructures are in</p>

	construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, Mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	place.
xxxvi	A Final Mine Closure Plan along with details of Corpus Fund shall be submitted to the Ministry of Environment, Forest and Climate Change. 5 years in advance of final mine closure for approval.	A Final Mine Closure Plan along with details of corpus fund will be submitted to the Ministry of Environment, Forest and Climate Change in appropriate time for approval. Based on present resource estimate and peak rated production capacity mentioned in EC, the tentative balance life is around 6 years. However, after completion of further detailed exploration, the resources estimate vis-à-vis balance life of the mine may change based on final resource estimate, EC capacity and cut-off grade at that point of time.

SN	General Conditions	Compliance
i	No change in mining technology and scope of working should be made without prior approval of the Ministry of Environment, Forest and Climate Change.	No change in mining technology and scope of working will be made without prior approval of the Ministry of Environment, Forest and Climate Change.
ii	No change in the calendar plan including excavation, quantum of bauxite ore and waste should be made.	Being adhered to. Bauxite productions are within limit specified in EC. The details are attached as Annexure- 4
iii	The critical parameters such as PM10 (size less than 10 micro meter), PM2.5 (size less than 2.5 micro meter), NO in the ambient air within the impact zone, peak particle velocity at 300m distance or within the nearest habitation, whichever is closer shall be monitored periodically. Further, quality of discharged water shall also be monitored [(TDS, DO, PH and Total	Monitoring of AAQ and water quality is being done. Monitored data is being uploaded on the website of the company as well as displayed on a display board at the project site at a suitable location near the main gate of the Company in public domain.

	<p>Suspended Solids (TSS)}. The monitored data shall be uploaded on the website of the company as well as displayed on a display board at the project site at a suitable location near the main gate of the Company in public domain. The circular No. J-20012/1/2006-IA.II (M) dated 27.05.2009 issued by Ministry of Environment, Forest and Climate Change, which is available on the website of the Ministry www.envfor.nic.in shall also be referred in this regard for its compliance.</p>	<p>Report attached as Annexure 1</p>
iv	<p>Four ambient air quality-monitoring stations should be established in the core zone as well as buffer zone for PM10, PM2.5, SO2 &NOx monitoring. Location of the stations should be decided based on the ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with the State Pollution Control Board. Data on ambient air quality should be regularly submitted to the Ministry including its Regional Office located at Ranchi and the State Pollution Control Board/Central Pollution Control Board once in six month.</p>	<p>Ambient air monitoring stations established and monitoring is being undertaken in consultation with State Pollution Control Board. Monitoring report annexed as Annexure - 1</p>
v	<p>Fugitive dust emissions from all the sources should be controlled regularly. Water spraying arrangement on haul roads, loading and unloading and at transfer points should be provided and properly maintained.</p>	<p>Mobile water tanker with sprinkling facility has been provided along the haul roads, loading, unloading & at transfer points to arrest dust emission.</p>
vi	<p>Measures should be taken for control of noise levels below 85 dBA in the work environment. Workers engaged in operations of HEMM, etc. should be provided with ear plugs / muffs.</p>	<p>Necessary measures are being implemented to control of noise levels below 85 dB (A). PPEs are provided to workers.</p>
vii	<p>Regular monitoring of water quality upstream and downstream of water bodies shall be carried out and record of monitoring data should be maintained and submitted to the Ministry of Environment, Forest and Climate Change, its Regional Office, Ranchi, Central Groundwater Authority, Regional Director, Central</p>	<p>Regular monitoring of water quality upstream and downstream of water bodies is being carried out and record of monitoring data maintained and submitted to the Ministry of Environment, Forest and Climate Change, its Regional Office, Ranchi, State Pollution</p>

	Ground water Board, State Pollution Control Board and Central Pollution Board.	Control Board and Central Pollution Board.
viii	Regular monitoring of ground water level and quality shall be carried out in constructing new piezometers during the mining operation. The monitoring shall be carried out four times in a year - pre-monsoon (April-May), monsoon (August), post-monsoon (November) and winter (January) and the data thus collected may be sent regularly to Ministry of Environment, Forest and Climate Change and its Regional Office, Ranchi, Central Ground Water Authority and Regional Director, Central Ground Water Board.	The ground water table is at depth of 80-100 mts in the area. We are not using ground water for any mining purpose. Drinking water quality report attached as Annexure 1
ix	Industrial waste water (workshop and waste water from the mine) should be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19m May, 1993 and 31' December, 1993 or as amended from time to time. Oil and grease trap should be installed before discharge of workshop effluents.	Presently, there is no effluent discharge from Mine.
x	Personnel working in dusty areas should wear protective respiratory devices and they should also be provided with adequate training and information on safety and health aspects.	As it is operating mines -PPE's provided. Periodic training on safety & occupational health is being imparted to workers and health checks up conducted.
xi	A separate environmental management cell with suitable qualified personnel should be set-up under the control of a Senior Executive, who will report directly to the Head of the Organization.	A separate environmental management cell has been established under the control of a Senior Executive. Annexure 3
xii	The funds earmarked for environmental protection measures should be kept in separate account and should not be diverted for other purpose. Year wise expenditure should be reported to the Ministry and its Regional Office located at Ranchi.	Year wise expenditure is being reported to the ministry and its Regional Office located at Ranchi. Report is attached as Annexure 2

xiii	The project authorities should inform to the Regional Office located at Ranchi regarding date of financial closures and final approval of the project by the concerned authorities and the date of start of land development work.	This is an operative mines hence provision related to financial closure is not applicable.
xiv	The Regional Office of this Ministry located at Ranchi shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information / monitoring reports.	Noted &Agreed.
xv	The project proponent shall submit six monthly reports on the status of the implementation of the stipulated environmental safeguards to the Ministry of Environment, Forest and Climate Change, its Regional Office, Ranchi, Central Pollution Control Board and State Pollution Control Board.	Six monthly reports on status of the EC is being duly and timely submitted.
xvi	The project proponent shall submit six monthly report on the status of the implementation of the stipulated environmental safeguards to the Ministry of Environment, Forest and Climate Change, its Regional Office, Ranchi, Central Pollution Control Board and State Pollution Control Board,	Six monthly report on the status of the EC is being duly and timely submitted.
xvii	A copy of clearance letter will be marked to concerned Panchayat / local NGO, if any, from whom suggestion / representation has been received while processing the proposal.	Copy of Clearance letter submitted to concern panchayat.
xviii	State Pollution Control Board should display a copy of the clearance letter at the Regional office, District Industry Centre and Collector's office/ Tehsildar's Office for 30 days.	Copy of the clearance letter provided to the concerned Offices.

xix	<p>The project authorities should advertise at least in two local newspapers widely circulated, one of which shall be in the vernacular language of the locality concerned, within 7 days of the issue of the clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and also at web site of the Ministry of Environment, Forest and Climate Change at http://envfor.nic.in and a copy of the same should be forwarded to the Regional Office of this Ministry located Ranchi</p>	<p>Published in two newspapers widely circulated (Hindustan and Dainik Jagran) on 27.07.2015. Paper cutting enclosed.</p>



Eco Ventures Pvt. Ltd.

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Mahabal Enviro Engineers Pvt. Ltd.

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC,
District – Ranchi 834009

KUJAM – II BAUXITE MINE ENVIRONMENTAL MONITORING REPORT

APRIL 2019

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Kujam – II

Environmental Monitoring Report

April 2019

CONTENT

	LOCATION – KUJAM – II
	AMBIENT AIR QUALITY – CORE ZONE
1	Kujam – II Weigh Bridge
2	Jawadih Quarry
3	Nawatoli Quarry
4	Bhattipat





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Hindalco Industries : Kujam – II

Environmental Monitoring Report

April 2019

Report No: MEEPL/MAY0380/2019-20	Date: 31 st May, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Kujam – II Weigh Bridge	
Sample collected on: 22.04.2019	

LOCATION / IDENTIFICATION: Kujam – II Weigh Bridge				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	87
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	41
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	4.5
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	7.2
05.	Ammonia (NH ₃)	µg/m ³	400	5.9
06.	Ozone (O ₃)	µg/m ³	180	9.6
07.	Carbon Monoxide (CO)	mg/m ³	02	0.35
08.	Lead (Pb)	µg/m ³	1.0	0.04
09.	Nickel (Ni)	µg/m ³	20	2.0
10.	Arsenic (As)	µg/m ³	06	1.6
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.9
12.	Benzo (a) Pyrene	µg/m ³	01	0.27

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





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Hindalco Industries : Kujam – II

Environmental Monitoring Report

April 2019

Report No: MEEPL/MAY0381/2019-20

Date: 31st May, 2019

Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: Hindalco Industries Limited

Client Address: Lohardaga

Postal Code: 835203

State: Jharkhand

Country: India

Sample Type: AMBIENT AIR QUALITY MONITORING

Marks on Sample: Location: *Jawadih Quarry*

Sample collected on: *22.04.2019*

LOCATION / IDENTIFICATION: Jawadih Quarry

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	90
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	43
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	4.1
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	5.7
05.	Ammonia (NH ₃)	µg/m ³	400	4.9
06.	Ozone (O ₃)	µg/m ³	180	9.9
07.	Carbon Monoxide (CO)	mg/m ³	02	0.38
08.	Lead (Pb)	µg/m ³	1.0	0.04
09.	Nickel (Ni)	µg/m ³	20	2.3
10.	Arsenic (As)	µg/m ³	06	2.0
11.	Benzene (C ₆ H ₆)	µg/m ³	05	2.1
12.	Benzo (a) Pyrene	µg/m ³	01	0.32

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





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Hindalco Industries : Kujam – II

Environmental Monitoring Report

April 2019

Report No: MEEPL/MAY0382/2019-20	Date: 31 st May, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Nawatoli Quarry	
Sample collected on: 23.04.2019	

LOCATION / IDENTIFICATION: Nawatoli Quarry				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	84
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	40
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.9
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	4.0
05.	Ammonia (NH ₃)	µg/m ³	400	4.7
06.	Ozone (O ₃)	µg/m ³	180	10.8
07.	Carbon Monoxide (CO)	mg/m ³	02	0.35
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	µg/m ³	20	1.9
10.	Arsenic (As)	µg/m ³	06	2.0
11.	Benzene (C ₆ H ₆)	µg/m ³	05	2.4
12.	Benzo (a) Pyrene	µg/m ³	01	0.29

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





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Hindalco Industries : Kujam – II

Environmental Monitoring Report

April 2019

Report No: MEEPL/MAY0383/2019-20	Date: 31 st May, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Bhattipat	
Sample collected on: 22.04.2019	

LOCATION / IDENTIFICATION: Bhattipat				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	74.6
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	36.1
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.8
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	6.5
05.	Ammonia (NH ₃)	µg/m ³	400	2.9
06.	Ozone (O ₃)	µg/m ³	180	9.6
07.	Carbon Monoxide (CO)	mg/m ³	02	0.29
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	µg/m ³	20	1.8
10.	Arsenic (As)	µg/m ³	06	1.5
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.8
12.	Benzo (a) Pyrene	µg/m ³	01	0.4

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

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E-mail: mahabalanranchi@gmail.com

Hindalco Industries : Gurdari

Environmental Monitoring Report

April 2019

Report No: MEEPL/MAY0378/2019-20	Date: 31 st May, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Dipa Kujam Village	
Sample collected on: 20.04.2019	

LOCATION / IDENTIFICATION: Near Dipa Kujam Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	65.8
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	30.1
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	1.2
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	3.3
05.	Ammonia (NH ₃)	µg/m ³	400	3.0
06.	Ozone (O ₃)	µg/m ³	180	9.1
07.	Carbon Monoxide (CO)	mg/m ³	02	0.28
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	µg/m ³	20	1.8
10.	Arsenic (As)	µg/m ³	06	2.1
11.	Benzene (C ₆ H ₆)	µg/m ³	05	2.6
12.	Benzo (a) Pyrene	µg/m ³	01	0.31

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Gurdari

Environmental Monitoring Report

April 2019

Report No: MEEPL/MAY0379/2019-20	Date: 31 st May, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Chathasari Village	
Sample collected on: 20.04.2019	

LOCATION / IDENTIFICATION: Near Chathasari Village

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	57.5
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	25.3
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.2
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	4.8
05.	Ammonia (NH ₃)	µg/m ³	400	2.1
06.	Ozone (O ₃)	µg/m ³	180	8.5
07.	Carbon Monoxide (CO)	mg/m ³	02	0.30
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	µg/m ³	20	1.2
10.	Arsenic (As)	µg/m ³	06	1.3
11.	Benzene (C ₆ H ₆)	µg/m ³	05	2.7
12.	Benzo (a) Pyrene	µg/m ³	01	0.30

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Gurdari

Environmental Monitoring Report

April 2019

Report No: MEEPL/MAY0400/2019-20	Date: 31 st May, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Near Shakhuapani Village</i>	
Sample collected on: 26.04.2019	

LOCATION / IDENTIFICATION: Near Shakhuapani Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	51.5
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	24.8
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	1.5
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	3.2
05.	Ammonia (NH ₃)	µg/m ³	400	2.7
06.	Ozone (O ₃)	µg/m ³	180	9.0
07.	Carbon Monoxide (CO)	mg/m ³	02	0.25
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	µg/m ³	20	1.4
10.	Arsenic (As)	µg/m ³	06	2.0
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.6
12.	Benzo (a) Pyrene	µg/m ³	01	0.28

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Gurdari

Environmental Monitoring Report

April 2019

Report No: MEEPL/MAY0392/2019-20	Date: 31 st May, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Near Pakri Gada Village</i>	
Sample collected on: 24.04.2019	

LOCATION / IDENTIFICATION: Near Pakri Gada Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	53
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	25.7
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	1.8
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	3.2
05.	Ammonia (NH ₃)	µg/m ³	400	3.5
06.	Ozone (O ₃)	µg/m ³	180	8.8
07.	Carbon Monoxide (CO)	mg/m ³	02	0.29
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	µg/m ³	20	1.2
10.	Arsenic (As)	µg/m ³	06	2.0
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.6
12.	Benzo (a) Pyrene	µg/m ³	01	0.29

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
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Eco Ventures Pvt. Ltd.

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Corporate Office: 7/8 Bhaveshwar Bhuvan, Opp Portugese Church, Near Dindayal Upadhyay Garden,
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E: ecoventures.mumbai@gmail.com / ecoventures@eco-ventures.in

Mahabal Enviro Engineers Pvt. Ltd.

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC,
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KUJAM – II BAUXITE MINE ENVIRONMENTAL MONITORING REPORT

MAY 2019

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Kujam – II

Environmental Monitoring Report

MAY 2019

CONTENT

	LOCATION – KUJAM – II
	AMBIENT AIR QUALITY – CORE ZONE
1	Kujam – II Weigh Bridge
2	Jawadih Quarry
3	Nawatoli Quarry
4	Bhattipat





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Hindalco Industries : Kujam – II

Environmental Monitoring Report

MAY 2019

Report no: MEEPL/JUNE0374/2019-20	Date: 28th June, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Kujam – II Weigh Bridge	
Sample collected on: 20.05.2019	

LOCATION / IDENTIFICATION: Kujam – II Weigh Bridge				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	89.3
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	44.1
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	4.9
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	7.5
05.	Ammonia (NH ₃)	µg/m ³	400	5.4
06.	Ozone (O ₃)	µg/m ³	180	9.0
07.	Carbon Monoxide (CO)	mg/m ³	02	0.32
08.	Lead (Pb)	µg/m ³	1.0	0.04
09.	Nickel (Ni)	µg/m ³	20	2.0
10.	Arsenic (As)	µg/m ³	06	1.6
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.9
12.	Benzo (a) Pyrene	µg/m ³	01	0.27

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Kujam – II

Environmental Monitoring Report

MAY 2019

Report no: MEEPL/JUNE0375/2019-20	Date: 28th June, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Jawadih Quarry	
Sample collected on: 20.05.2019	

LOCATION / IDENTIFICATION: Jawadih Quarry				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	94.3
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	47.1
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	4.6
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	5.2
05.	Ammonia (NH ₃)	µg/m ³	400	4.5
06.	Ozone (O ₃)	µg/m ³	180	8.6
07.	Carbon Monoxide (CO)	mg/m ³	02	0.35
08.	Lead (Pb)	µg/m ³	1.0	0.04
09.	Nickel (Ni)	µg/m ³	20	2.3
10.	Arsenic (As)	µg/m ³	06	2.0
11.	Benzene (C ₆ H ₆)	µg/m ³	05	2.1
12.	Benzo (a) Pyrene	µg/m ³	01	0.32

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Kujam – II

Environmental Monitoring Report

MAY 2019

Report no: MEEPL/JUNE0376/2019-20	Date: 28 th June, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Nawatoli Quarry	
Sample collected on: 20.05.2019	

LOCATION / IDENTIFICATION: Nawatoli Quarry				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	80.4
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	36.1
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.5
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	4.2
05.	Ammonia (NH ₃)	µg/m ³	400	4.0
06.	Ozone (O ₃)	µg/m ³	180	9.5
07.	Carbon Monoxide (CO)	mg/m ³	02	0.31
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	µg/m ³	20	1.8
10.	Arsenic (As)	µg/m ³	06	2.0
11.	Benzene (C ₆ H ₆)	µg/m ³	05	2.4
12.	Benzo (a) Pyrene	µg/m ³	01	0.29

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Kujam – II

Environmental Monitoring Report

MAY 2019

Report no: MEEPL/JUNE0377/2019-20	Date: 28 th June, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Bhattipat	
Sample collected on: 20.05.2019	

LOCATION / IDENTIFICATION: Bhattipat				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	67.2
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	31.8
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.1
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	5.0
05.	Ammonia (NH ₃)	µg/m ³	400	3.2
06.	Ozone (O ₃)	µg/m ³	180	8.3
07.	Carbon Monoxide (CO)	mg/m ³	02	0.27
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	µg/m ³	20	1.8
10.	Arsenic (As)	µg/m ³	06	1.5
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.8
12.	Benzo (a) Pyrene	µg/m ³	01	0.4

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Gurdari

Environmental Monitoring Report

MAY 2019

Report no: MEEPL/JUNE0382/2019-20	Date: 28 th June, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Dipa Kujam Village	
Sample collected on: 18.05.2019	

LOCATION / IDENTIFICATION: Near Dipa Kujam Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	61.0
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	27.5
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	1.8
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	3.5
05.	Ammonia (NH ₃)	µg/m ³	400	2.9
06.	Ozone (O ₃)	µg/m ³	180	8.3
07.	Carbon Monoxide (CO)	mg/m ³	02	0.25
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	µg/m ³	20	1.8
10.	Arsenic (As)	µg/m ³	06	2.1
11.	Benzene (C ₆ H ₆)	µg/m ³	05	2.6
12.	Benzo (a) Pyrene	µg/m ³	01	0.31

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Gurdari

Environmental Monitoring Report

MAY 2019

Report no: MEEPL/JUNE0383/2019-20	Date: 28 th June, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Chathasari Village	
Sample collected on: 18.05.2019	

LOCATION / IDENTIFICATION: Near Chathasari Village

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	64.2
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	28.0
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.5
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	4.1
05.	Ammonia (NH ₃)	µg/m ³	400	2.0
06.	Ozone (O ₃)	µg/m ³	180	8.2
07.	Carbon Monoxide (CO)	mg/m ³	02	0.29
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	µg/m ³	20	1.2
10.	Arsenic (As)	µg/m ³	06	1.3
11.	Benzene (C ₆ H ₆)	µg/m ³	05	2.7
12.	Benzo (a) Pyrene	µg/m ³	01	0.30

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Gurdari

Environmental Monitoring Report

MAY 2019

Report no: MEEPL/JUNE0384/2019-20	Date: 28 th June, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Near Shakhuapani Village</i>	
Sample collected on: 22.05.2019	

LOCATION / IDENTIFICATION: Near Shakhuapani Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	58.2
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	23.0
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	1.8
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	4.7
05.	Ammonia (NH ₃)	µg/m ³	400	2.5
06.	Ozone (O ₃)	µg/m ³	180	9.3
07.	Carbon Monoxide (CO)	mg/m ³	02	0.23
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	µg/m ³	20	1.4
10.	Arsenic (As)	µg/m ³	06	2.0
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.6
12.	Benzo (a) Pyrene	µg/m ³	01	0.28

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
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Hindalco Industries : Gurdari

Environmental Monitoring Report

MAY 2019

Report no: MEEPL/JUNE0385/2019-20	Date: 28 th June, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Near Pakri Gada Village</i>	
Sample collected on: 21.05.2019	

LOCATION / IDENTIFICATION: Near Pakri Gada Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	55.9
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	28.2
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.3
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	3.8
05.	Ammonia (NH ₃)	µg/m ³	400	3.1
06.	Ozone (O ₃)	µg/m ³	180	8.3
07.	Carbon Monoxide (CO)	mg/m ³	02	0.25
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	µg/m ³	20	1.2
10.	Arsenic (As)	µg/m ³	06	2.0
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.6
12.	Benzo (a) Pyrene	µg/m ³	01	0.28

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





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District – Ranchi 834009

KUJAM – II BAUXITE MINE ENVIRONMENTAL MONITORING REPORT

JUNE 2019

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
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Hindalco Industries : Kujam – II

Environmental Monitoring Report

JUNE 2019

CONTENT

	LOCATION – KUJAM – II
	AMBIENT AIR QUALITY – CORE ZONE
1	Kujam – II Weigh Bridge
2	Jawadih Quarry
3	Nawatoli Quarry
4	Bhattipat





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Hindalco Industries : Kujam – II

Environmental Monitoring Report

JUNE 2019

Report no: MEEPL/JULY0283/2019-20	Date: 15 th July, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Kujam – II Weigh Bridge	
Sample collected on: 20.06.2019	

LOCATION / IDENTIFICATION: Kujam – II Weigh Bridge				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	92.5
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	47.3
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	4.5
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	8.3
05.	Ammonia (NH ₃)	µg/m ³	400	5.1
06.	Ozone (O ₃)	µg/m ³	180	9.6
07.	Carbon Monoxide (CO)	mg/m ³	02	0.35
08.	Lead (Pb)	µg/m ³	1.0	0.04
09.	Nickel (Ni)	µg/m ³	20	2.0
10.	Arsenic (As)	µg/m ³	06	1.3
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.0
12.	Benzo (a) Pyrene	µg/m ³	01	0.25

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Kujam – II

Environmental Monitoring Report

JUNE 2019

Report no: MEEPL/JULY0284/2019-20

Date: 15th July, 2019

Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: Hindalco Industries Limited

Client Address: Lohardaga

Postal Code: 835203

State: Jharkhand

Country: India

Sample Type: AMBIENT AIR QUALITY MONITORING

Marks on Sample: Location: *Jawadih Quarry*

Sample collected on: *20.06.2019*

LOCATION / IDENTIFICATION: Jawadih Quarry

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	95.9
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	42.6
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	4.9
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	5.7
05.	Ammonia (NH ₃)	µg/m ³	400	4.9
06.	Ozone (O ₃)	µg/m ³	180	8.2
07.	Carbon Monoxide (CO)	mg/m ³	02	0.38
08.	Lead (Pb)	µg/m ³	1.0	0.04
09.	Nickel (Ni)	µg/m ³	20	2.3
10.	Arsenic (As)	µg/m ³	06	1.1
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.9
12.	Benzo (a) Pyrene	µg/m ³	01	0.30

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Kujam – II

Environmental Monitoring Report

JUNE 2019

Report no: MEEPL/JULY0285/2019-20	Date: 15 th July, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Nawatoli Quarry	
Sample collected on: 20.06.2019	

LOCATION / IDENTIFICATION: Nawatoli Quarry				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	85.0
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	38.4
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.9
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	4.5
05.	Ammonia (NH ₃)	µg/m ³	400	4.1
06.	Ozone (O ₃)	µg/m ³	180	9.8
07.	Carbon Monoxide (CO)	mg/m ³	02	0.30
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	µg/m ³	20	1.5
10.	Arsenic (As)	µg/m ³	06	2.0
11.	Benzene (C ₆ H ₆)	µg/m ³	05	2.4
12.	Benzo (a) Pyrene	µg/m ³	01	0.26

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Kujam – II

Environmental Monitoring Report

JUNE 2019

Report no: MEEPL/JULY0286/2019-20	Date: 15 th July, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Bhattipat	
Sample collected on: 20.06.2019	

LOCATION / IDENTIFICATION: Bhattipat				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	71.4
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	33.0
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.4
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	5.7
05.	Ammonia (NH ₃)	µg/m ³	400	3.1
06.	Ozone (O ₃)	µg/m ³	180	9.0
07.	Carbon Monoxide (CO)	mg/m ³	02	0.24
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	µg/m ³	20	1.3
10.	Arsenic (As)	µg/m ³	06	1.8
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.2
12.	Benzo (a) Pyrene	µg/m ³	01	0.28

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Gurdari

Environmental Monitoring Report

JUNE 2019

Report no: MEEPL/JULY0291/2019-20	Date: 15 th July, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Dipa Kujam Village	
Sample collected on: 19.06.2019	

LOCATION / IDENTIFICATION: Near Dipa Kujam Village

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	57.4
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	23.9
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	1.5
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	5.8
05.	Ammonia (NH ₃)	µg/m ³	400	2.6
06.	Ozone (O ₃)	µg/m ³	180	8.0
07.	Carbon Monoxide (CO)	mg/m ³	02	0.23
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	µg/m ³	20	1.2
10.	Arsenic (As)	µg/m ³	06	1.8
11.	Benzene (C ₆ H ₆)	µg/m ³	05	2.1
12.	Benzo (a) Pyrene	µg/m ³	01	0.34

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Gurdari

Environmental Monitoring Report

JUNE 2019

Report no: MEEPL/JULY0292/2019-20	Date: 15 th July, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Chathasari Village	
Sample collected on: 19.06.2019	

LOCATION / IDENTIFICATION: Near Chathasari Village

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	60.3
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	26.5
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.0
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	4.3
05.	Ammonia (NH ₃)	µg/m ³	400	1.8
06.	Ozone (O ₃)	µg/m ³	180	8.7
07.	Carbon Monoxide (CO)	mg/m ³	02	0.25
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	µg/m ³	20	1.0
10.	Arsenic (As)	µg/m ³	06	1.3
11.	Benzene (C ₆ H ₆)	µg/m ³	05	2.2
12.	Benzo (a) Pyrene	µg/m ³	01	0.28

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Gurdari

Environmental Monitoring Report

JUNE 2019

Report no: MEEPL/JULY0293/2019-20	Date: 15 th July, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Near Shakhuapani Village</i>	
Sample collected on: 22.06.2019	

LOCATION / IDENTIFICATION: Near Shakhuapani Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	53.7
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	21.5
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	1.5
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	4.0
05.	Ammonia (NH ₃)	µg/m ³	400	2.0
06.	Ozone (O ₃)	µg/m ³	180	9.5
07.	Carbon Monoxide (CO)	mg/m ³	02	0.21
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	µg/m ³	20	1.1
10.	Arsenic (As)	µg/m ³	06	1.6
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.3
12.	Benzo (a) Pyrene	µg/m ³	01	0.24

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Gurdari

Environmental Monitoring Report

JUNE 2019

Report no: MEEPL/JULY0294/2019-20	Date: 15 th July, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Near Pakri Gada Village</i>	
Sample collected on: 21.06.2019	

LOCATION / IDENTIFICATION: Near Pakri Gada Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	50.1
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	20.7
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	1.6
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	3.2
05.	Ammonia (NH ₃)	µg/m ³	400	1.8
06.	Ozone (O ₃)	µg/m ³	180	8.9
07.	Carbon Monoxide (CO)	mg/m ³	02	0.22
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	µg/m ³	20	1.2
10.	Arsenic (As)	µg/m ³	06	1.8
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.3
12.	Benzo (a) Pyrene	µg/m ³	01	0.25

For Mahabal Enviro Engineers Pvt. Ltd.

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KUJAM – II BAUXITE MINE ENVIRONMENTAL MONITORING REPORT

JULY 2019

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
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Hindalco Industries : Kujam – II

Environmental Monitoring Report

JULY 2019

CONTENT

LOCATION – KUJAM – II	
AMBIENT AIR QUALITY – CORE ZONE	
1	Kujam – II Weigh Bridge
2	Jawadih Quarry
3	Nawatoli Quarry
4	Bhattipat
SURFACE WATER ANALYSIS	
1	Kujam – II Bauxite Mines
AMBIENT NOISE MONITORING	
1	Kujam – II Bauxite Mines
RUNOFF WATER ANALYSIS	
1	Kujam – II Bauxite Mines





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Hindalco Industries : Kujam – II

Environmental Monitoring Report

JULY 2019

Report no: MEEPL/AUG0248/2019-20	Date: 12 th August, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Kujam – II Weigh Bridge	
Sample collected on: 18.07.2019	

LOCATION / IDENTIFICATION: Kujam – II Weigh Bridge				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	77.3
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	40.8
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	4.9
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	7.4
05.	Ammonia (NH ₃)	µg/m ³	400	5.5
06.	Ozone (O ₃)	µg/m ³	180	7.2
07.	Carbon Monoxide (CO)	mg/m ³	02	0.37
08.	Lead (Pb)	µg/m ³	1.0	0.04
09.	Nickel (Ni)	µg/m ³	20	1.8
10.	Arsenic (As)	µg/m ³	06	1.3
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.0
12.	Benzo (a) Pyrene	µg/m ³	01	0.30

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Kujam – II

Environmental Monitoring Report

JULY 2019

Report no: MEEPL/AUG0249/2019-20	Date: 12th August, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Jawadih Quarry	
Sample collected on: 18.07.2019	

LOCATION / IDENTIFICATION: Jawadih Quarry				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	75.9
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	41.2
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	4.5
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	6.2
05.	Ammonia (NH ₃)	µg/m ³	400	4.7
06.	Ozone (O ₃)	µg/m ³	180	7.5
07.	Carbon Monoxide (CO)	mg/m ³	02	0.35
08.	Lead (Pb)	µg/m ³	1.0	0.04
09.	Nickel (Ni)	µg/m ³	20	1.8
10.	Arsenic (As)	µg/m ³	06	1.1
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.9
12.	Benzo (a) Pyrene	µg/m ³	01	0.28

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Kujam – II

Environmental Monitoring Report

JULY 2019

Report no: MEEPL/AUG0250/2019-20	Date: 12 th August, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Nawatoli Quarry	
Sample collected on: 18.07.2019	

LOCATION / IDENTIFICATION: Nawatoli Quarry				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	69.0
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	33.7
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.5
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	4.1
05.	Ammonia (NH ₃)	µg/m ³	400	3.8
06.	Ozone (O ₃)	µg/m ³	180	5.5
07.	Carbon Monoxide (CO)	mg/m ³	02	0.30
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	µg/m ³	20	1.2
10.	Arsenic (As)	µg/m ³	06	1.5
11.	Benzene (C ₆ H ₆)	µg/m ³	05	2.4
12.	Benzo (a) Pyrene	µg/m ³	01	0.26

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





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Hindalco Industries : Kujam – II

Environmental Monitoring Report

JULY 2019

Report no: MEEPL/AUG0251/2019-20	Date: 12 th August, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Bhattipat	
Sample collected on: 18.07.2019	

LOCATION / IDENTIFICATION: Bhattipat				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	56.3
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	27.0
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.1
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	5.9
05.	Ammonia (NH ₃)	µg/m ³	400	3.0
06.	Ozone (O ₃)	µg/m ³	180	5.2
07.	Carbon Monoxide (CO)	mg/m ³	02	0.20
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	µg/m ³	20	1.0
10.	Arsenic (As)	µg/m ³	06	1.4
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.2
12.	Benzo (a) Pyrene	µg/m ³	01	0.23

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Kujam – II

Environmental Monitoring Report

JULY 2019

Report no: MEEPL/AUG0252/2019-20	Date: 12th August, 2019
Sample described by customer : SURFACE WATER	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: SURFACE WATER	
Marks on Sample: Location: Kujam – II Bauxite Mines	
Sample collected on: 18.07.2019	

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method Reference
1	Colour	Hazen	<2	5 Max	APHA 22 nd Ed. 2012, 2120-B, 2-6
2	Odour	--	Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
3	Taste	--	Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
4	Turbidity	NTU	0.31	1 Max	APHA 22 nd Ed. 2012, 2130-B, 2-13
5	pH	--	6.8	6.5-8.5	APHA 22 nd Ed. 2012, 4500-H+-B, 4-92
6	Free Chlorides (Residual)	mg/l	<0.5	0.2 min	APHA 22 nd Ed. 2012, 4500-CI-G, 4-69
7	Total Dissolved Solids	mg/l	465	500 max	IS 3025 (Part 16): 1984, Reaffirmed 2006
8	Total hardness (as CaCO ₃)	mg/l	40	200 max	APHA 22 nd Ed. 2012, 4500-CIG, 4-69
9	Alkalinity Total (as CaCO ₃)	mg/l	43	200 max	IS 3025 (Part 237): 1986, Reaffirmed 2009
10	Chloride (as Cl)	mg/l	39	250 max	APHA 22 nd Ed. 2012, 4500-CI-b, 4-72
11	Sulphate (as SO ₄)	mg/l	32.7	200 max	APHA 22 nd Ed. 2012, 4500-so4-e, 4-190
12	Boron (as B)	mg/l	0.20	0.5 max	APHA 22 nd Ed. 2012, 4500-BB, 4-25
13	Magnesium (as Mg)	mg/l	6.0	30 max	APHA 22 nd Ed. 2012, 3500-Mg-B, 3-84





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Hindalco Industries : Kujam – II

Environmental Monitoring Report

JULY 2019

Continuation Sheet MEEPL/AUG0252/2019-20

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method Reference
14	Fluoride (as F)	mg/l	0.11	1 max	APHA 22 nd Ed. 2012, 4500-FB & D, 4-84, 4-87
15	Calcium (as Ca)	mg/l	8.3	75 max	APHA 22 nd Ed. 2012, 3500-Ca-B, 3-67
16	Iron (as Fe)	mg/l	0.08	0.3 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
17	Cadmium (as Cd)	mg/l	N.D	0.003 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
18	Chromium Total (as Cr)	mg/l	N.D	0.05 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
19	Copper (as Cu)	mg/l	N.D	0.05 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
20	Lead (as Pb)	mg/l	N.D	0.01 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
21	Zinc (as Zn)	mg/l	0.02	5 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
22	Arsenic (as As)	mg/l	<0.01	0.01 max	APHA 22 nd Ed. 2012, 3114-B, 3-38
23	Selenium (as Se)	mg/l	N.D	0.001 max	APHA 22 nd Ed. 2012, 3112-B, 3-23
24	Mercury (as hg)	mg/l	N.D	0.01 max	APHA 22 nd Ed. 2012, 3114-B, 3-38
25	Cyanide (as CN)	mg/l	N.D	0.05 max	APHA 22 nd ED. 2012, 4500-CN.C & 4-39 & 4-44
26	Manganese (as Mn)	mg/l	N.D	0.1 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
27	Dissolved Oxygen	mg/l	7.3	7-8	APHA 20 th ED. Method 4500-o g.

Conclusion: The Physical & Chemical Analysis report indicates that water is not contaminated.

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Kujam – II

Environmental Monitoring Report

JULY 2019

Report no: MEEPL/AUG0253/2019-20	Date: 12 th August, 2019
Sample described by customer : Measurement of Noise	
Client Name : Hindalco Industries Limited	
Client Address : Lohardaga	
Postal Code : 835203	
State : Jharkhand	
Country : India	
Sample Description : Measurement of Noise	
Sampling Method : Instrumental, using Sound level Metter	
Data Collection Date: 18.07.2019	

Location/Identification	Unit	Limit (day)	Result	Limit (night)	Result
Kujam – II Bauxite Mines	dB (A) L_{eq}	75	67.0	70	60.1

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Kujam – II

Environmental Monitoring Report

JULY 2019

Report no: MEEPL/AUG0254/2019-20			Date: 12th August, 2019		
Sample described by customer: Runoff Water					
Client Name: Hindalco Industries Limited					
Client Address: Lohardaga					
Postal Code: 835203					
State: Jharkhand					
Country: India					
Sample Type: Runoff Water – Surface Water					
Marks on Sample: Location: Kujam II Bauxite Mines					
Quantity: 4 liters.					
Sample collected on: 18.07.2019					
Sl. No.	Analysis	Method	Result	Unit	Limits
1.	pH	APHA 22 nd Ed. 2012, 4500-H+-B,4-92	7.3	mg/l	5.5-9.0
2.	Total Suspended Solids	APHA 22 nd EDN: 2012-2540	75	mg/l	100
3.	BOD @ 27°C	IS 3025 (Part 44): 1993, RA2003, Amd.1	8.1	mg/l	30
4.	COD	IS 3025 (Part 58): 1993, RA2006, Amd.1	35	mg/l	250
5.	Oil & Grease	IS 3025(PART 39): 1991 RA 2003,Ed 2.1	<5.0	mg/l	10
6.	Total Dissolved Solids	APHA 22 ND EDN 2012-2540	1566	mg/l	2100
7.	Aluminium (as Al)	APHA 22 nd EDN 2012-3120B	1.0	mg/l	3
8.	Calcium (as Ca)	APHA 22 nd EDN 2012-3120B	8.0	mg/l	75
9.	Iron (as Fe)	APHA 22 nd EDN 2012-3120B	0.84	mg/l	3
10.	Temperature		30.8	°C	Shall not exceed 5°C above the receiving water temperature

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Gurdari

Environmental Monitoring Report

JULY 2019

Report no: MEEPL/AUG0259/2019-20	Date: 12 th August, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Dipa Kujam Village	
Sample collected on: 19.07.2019	

LOCATION / IDENTIFICATION: Near Dipa Kujam Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	41.5
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	19.8
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	1.7
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	5.3
05.	Ammonia (NH ₃)	µg/m ³	400	2.5
06.	Ozone (O ₃)	µg/m ³	180	4.9
07.	Carbon Monoxide (CO)	mg/m ³	02	0.23
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	µg/m ³	20	1.2
10.	Arsenic (As)	µg/m ³	06	1.5
11.	Benzene (C ₆ H ₆)	µg/m ³	05	2.1
12.	Benzo (a) Pyrene	µg/m ³	01	0.31

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
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Hindalco Industries : Gurdari

Environmental Monitoring Report

JULY 2019

Report no: MEEPL/AUG0260/2019-20	Date: 12 th August, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Chathasari Village	
Sample collected on: 19.07.2019	

LOCATION / IDENTIFICATION: Near Chathasari Village

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	47.3
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	22.9
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.1
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	4.0
05.	Ammonia (NH ₃)	µg/m ³	400	2.2
06.	Ozone (O ₃)	µg/m ³	180	5.5
07.	Carbon Monoxide (CO)	mg/m ³	02	0.26
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	µg/m ³	20	1.0
10.	Arsenic (As)	µg/m ³	06	1.3
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.8
12.	Benzo (a) Pyrene	µg/m ³	01	0.29

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
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Hindalco Industries : Gurdari

Environmental Monitoring Report

JULY 2019

Report no: MEEPL/AUG0261/2019-20	Date: 12 th August, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Near Shakhuapani Village</i>	
Sample collected on: 19.07.2019	

LOCATION / IDENTIFICATION: Near Shakhuapani Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	44.0
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	18.9
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	1.7
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	4.2
05.	Ammonia (NH ₃)	µg/m ³	400	2.4
06.	Ozone (O ₃)	µg/m ³	180	6.1
07.	Carbon Monoxide (CO)	mg/m ³	02	0.20
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	µg/m ³	20	1.0
10.	Arsenic (As)	µg/m ³	06	0.93
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.3
12.	Benzo (a) Pyrene	µg/m ³	01	0.22

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Gurdari

Environmental Monitoring Report

JULY 2019

Report no: MEEPL/AUG0262/2019-20	Date: 12 th August, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Near Pakri Gada Village</i>	
Sample collected on: 19.07.2019	

LOCATION / IDENTIFICATION: Near Pakri Gada Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	39.2
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	16.7
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	1.5
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	3.7
05.	Ammonia (NH ₃)	µg/m ³	400	1.6
06.	Ozone (O ₃)	µg/m ³	180	4.1
07.	Carbon Monoxide (CO)	mg/m ³	02	0.18
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	µg/m ³	20	1.1
10.	Arsenic (As)	µg/m ³	06	0.98
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.3
12.	Benzo (a) Pyrene	µg/m ³	01	0.20

For Mahabal Enviro Engineers Pvt. Ltd.

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KUJAM – II BAUXITE MINE ENVIRONMENTAL MONITORING REPORT

AUGUST 2019

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





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Hindalco Industries : Kujam – II

Environmental Monitoring Report

AUGUST 2019

CONTENT

LOCATION – KUJAM – II	
	AMBIENT AIR QUALITY – CORE ZONE
1	Kujam – II Weigh Bridge
2	Jawadih Quarry
3	Nawatoli Quarry
4	Bhattipat





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Hindalco Industries : Kujam – II

Environmental Monitoring Report

AUGUST 2019

Report no: MEEPL/SEP0234/2019-20	Date: 14 th September, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Kujam – II Weigh Bridge	
Sample collected on: 20.08.2019	

LOCATION / IDENTIFICATION: Kujam – II Weigh Bridge				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	31.4
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	15.0
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	4.1
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	5.9
05.	Ammonia (NH ₃)	µg/m ³	400	4.7
06.	Ozone (O ₃)	µg/m ³	180	5.3
07.	Carbon Monoxide (CO)	mg/m ³	02	0.26
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	µg/m ³	20	1.7
10.	Arsenic (As)	µg/m ³	06	1.1
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.4
12.	Benzo (a) Pyrene	µg/m ³	01	0.29

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
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Hindalco Industries : Kujam – II

Environmental Monitoring Report

AUGUST 2019

Report no: MEEPL/SEP0235/2019-20

Date: 14th September, 2019

Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: Hindalco Industries Limited

Client Address: Lohardaga

Postal Code: 835203

State: Jharkhand

Country: India

Sample Type: AMBIENT AIR QUALITY MONITORING

Marks on Sample: Location: *Jawadih Quarry*

Sample collected on: *20.08.2019*

LOCATION / IDENTIFICATION: Jawadih Quarry

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	25.8
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	17.3
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	4.0
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	5.6
05.	Ammonia (NH ₃)	µg/m ³	400	3.8
06.	Ozone (O ₃)	µg/m ³	180	5.1
07.	Carbon Monoxide (CO)	mg/m ³	02	0.27
08.	Lead (Pb)	µg/m ³	1.0	0.04
09.	Nickel (Ni)	µg/m ³	20	1.6
10.	Arsenic (As)	µg/m ³	06	1.2
11.	Benzene (C ₆ H ₆)	µg/m ³	05	2.0
12.	Benzo (a) Pyrene	µg/m ³	01	0.30

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
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Hindalco Industries : Kujam – II

Environmental Monitoring Report

AUGUST 2019

Report no: MEEPL/SEP0236/2019-20	Date: 14 th September, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Nawatoli Quarry	
Sample collected on: 20.08.2019	

LOCATION / IDENTIFICATION: Nawatoli Quarry				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	21.9
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	12.6
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.1
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	4.7
05.	Ammonia (NH ₃)	µg/m ³	400	3.3
06.	Ozone (O ₃)	µg/m ³	180	5.0
07.	Carbon Monoxide (CO)	mg/m ³	02	0.22
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	µg/m ³	20	1.1
10.	Arsenic (As)	µg/m ³	06	1.3
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.9
12.	Benzo (a) Pyrene	µg/m ³	01	0.25

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

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At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,
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Hindalco Industries : Kujam – II

Environmental Monitoring Report

AUGUST 2019

Report no: MEEPL/SEP0237/2019-20	Date: 14 th September, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Bhattipat	
Sample collected on: 20.08.2019	

LOCATION / IDENTIFICATION: Bhattipat				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	19.7
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	11.0
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.6
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	4.9
05.	Ammonia (NH ₃)	µg/m ³	400	3.0
06.	Ozone (O ₃)	µg/m ³	180	4.1
07.	Carbon Monoxide (CO)	mg/m ³	02	0.20
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	µg/m ³	20	1.0
10.	Arsenic (As)	µg/m ³	06	0.9
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.5
12.	Benzo (a) Pyrene	µg/m ³	01	0.22

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
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Hindalco Industries : Gurdari

Environmental Monitoring Report

AUGUST 2019

Report no: MEEPL/SEP0242/2019-20	Date: 14 th September, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Dipa Kujam Village	
Sample collected on: 20.08.2019	

LOCATION / IDENTIFICATION: Near Dipa Kujam Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	17.4
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	11.0
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	1.1
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.7
05.	Ammonia (NH ₃)	µg/m ³	400	2.1
06.	Ozone (O ₃)	µg/m ³	180	4.3
07.	Carbon Monoxide (CO)	mg/m ³	02	0.20
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	µg/m ³	20	1.5
10.	Arsenic (As)	µg/m ³	06	0.69
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.91
12.	Benzo (a) Pyrene	µg/m ³	01	0.16

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Gurdari

Environmental Monitoring Report

AUGUST 2019

Report no: MEEPL/SEP0243/2019-20	Date: 14 th September, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Chathasari Village	
Sample collected on: 20.08.2019	

LOCATION / IDENTIFICATION: Near Chathasari Village

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	18.5
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	10.3
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	0.9
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	3.5
05.	Ammonia (NH ₃)	µg/m ³	400	1.6
06.	Ozone (O ₃)	µg/m ³	180	4.1
07.	Carbon Monoxide (CO)	mg/m ³	02	0.16
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	µg/m ³	20	0.9
10.	Arsenic (As)	µg/m ³	06	1.1
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.4
12.	Benzo (a) Pyrene	µg/m ³	01	0.19

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Gurdari

Environmental Monitoring Report

AUGUST 2019

Report no: MEEPL/SEP0244/2019-20	Date: 14 th September, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Near Shakhuapani Village</i>	
Sample collected on: 22.08.2019	

LOCATION / IDENTIFICATION: Near Shakhuapani Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	16.1
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	7.9
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	0.7
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	3.1
05.	Ammonia (NH ₃)	µg/m ³	400	0.9
06.	Ozone (O ₃)	µg/m ³	180	3.2
07.	Carbon Monoxide (CO)	mg/m ³	02	0.12
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	µg/m ³	20	1.0
10.	Arsenic (As)	µg/m ³	06	0.75
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.3
12.	Benzo (a) Pyrene	µg/m ³	01	0.20

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Gurdari

Environmental Monitoring Report

AUGUST 2019

Report no: MEEPL/SEP0245/2019-20	Date: 14 th September, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Near Pakri Gada Village</i>	
Sample collected on: 21.08.2019	

LOCATION / IDENTIFICATION: Near Pakri Gada Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	16.8
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	9.0
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	1.1
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	3.0
05.	Ammonia (NH ₃)	µg/m ³	400	2.4
06.	Ozone (O ₃)	µg/m ³	180	5.1
07.	Carbon Monoxide (CO)	mg/m ³	02	0.17
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	µg/m ³	20	1.1
10.	Arsenic (As)	µg/m ³	06	0.85
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.3
12.	Benzo (a) Pyrene	µg/m ³	01	0.21

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
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Eco Ventures Pvt. Ltd.

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Corporate Office: 7/8 Bhaveshwar Bhuvan, Opp Portugese Church, Near Dindayal Upadhyay Garden,
Gokhale Road (North), Dadar (West), Mumbai 400 028. Tel: +91 22 24370520 / 6672.

E: ecoventures.mumbai@gmail.com / ecoventures@eco-ventures.in

Mahabal Enviro Engineers Pvt. Ltd.

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC,
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KUJAM – II BAUXITE MINE ENVIRONMENTAL MONITORING REPORT

SEPTEMBER 2019

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





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Hindalco Industries : Kujam – II

Environmental Monitoring Report

SEPTEMBER 2019

CONTENT

	LOCATION – KUJAM – II
	AMBIENT AIR QUALITY – CORE ZONE
1	Kujam – II Weigh Bridge
2	Jawadih Quarry
3	Nawatoli Quarry
4	Bhattipat





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Hindalco Industries : Kujam – II

Environmental Monitoring Report

SEPTEMBER 2019

Reports no: MEEPL/OCT0189/2019-20

Date: 18th October, 2019

Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: **Hindalco Industries Limited**

Client Address: Lohardaga

Postal Code: 835203

State: Jharkhand

Country: India

Sample Type: AMBIENT AIR QUALITY MONITORING

Marks on Sample: Location: **Kujam – II Weigh Bridge**

Sample collected on: **19.09.2019**

LOCATION / IDENTIFICATION: Kujam – II Weigh Bridge

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	23.7
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	17.5
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.2
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.2
05.	Ammonia (NH ₃)	µg/m ³	400	4.8
06.	Ozone (O ₃)	µg/m ³	180	5.9
07.	Carbon Monoxide (CO)	mg/m ³	02	0.20
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	µg/m ³	20	2.2
10.	Arsenic (As)	µg/m ³	06	1.4
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.7
12.	Benzo (a) Pyrene	µg/m ³	01	0.23

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Kujam – II

Environmental Monitoring Report

SEPTEMBER 2019

Reports no: MEEPL/OCT0190/2019-20

Date: 18th October, 2019

Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: Hindalco Industries Limited

Client Address: Lohardaga

Postal Code: 835203

State: Jharkhand

Country: India

Sample Type: AMBIENT AIR QUALITY MONITORING

Marks on Sample: Location: *Jawadih Quarry*

Sample collected on: *19.09.2019*

LOCATION / IDENTIFICATION: Jawadih Quarry

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	29.5
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	18.8
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.7
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	1.9
05.	Ammonia (NH ₃)	µg/m ³	400	5.0
06.	Ozone (O ₃)	µg/m ³	180	6.3
07.	Carbon Monoxide (CO)	mg/m ³	02	0.18
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	µg/m ³	20	1.7
10.	Arsenic (As)	µg/m ³	06	1.2
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.4
12.	Benzo (a) Pyrene	µg/m ³	01	0.21

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Kujam – II

Environmental Monitoring Report

SEPTEMBER 2019

Reports no: MEEPL/OCT0191/2019-20

Date: 18th October, 2019

Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: **Hindalco Industries Limited**

Client Address: **Lohardaga**

Postal Code: **835203**

State: **Jharkhand**

Country: **India**

Sample Type: **AMBIENT AIR QUALITY MONITORING**

Marks on Sample: Location: **Nawatoli Quarry**

Sample collected on: **19.09.2019**

LOCATION / IDENTIFICATION: Nawatoli Quarry

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	25.6
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	16.4
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.5
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	1.7
05.	Ammonia (NH ₃)	µg/m ³	400	4.6
06.	Ozone (O ₃)	µg/m ³	180	7.1
07.	Carbon Monoxide (CO)	mg/m ³	02	0.14
08.	Lead (Pb)	µg/m ³	1.0	0.04
09.	Nickel (Ni)	µg/m ³	20	2.0
10.	Arsenic (As)	µg/m ³	06	1.6
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.1
12.	Benzo (a) Pyrene	µg/m ³	01	0.18

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Kujam – II

Environmental Monitoring Report

SEPTEMBER 2019

Reports no: MEEPL/OCT0192/2019-20

Date: 18th October, 2019

Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: **Hindalco Industries Limited**

Client Address: **Lohardaga**

Postal Code: **835203**

State: **Jharkhand**

Country: **India**

Sample Type: **AMBIENT AIR QUALITY MONITORING**

Marks on Sample: Location: **Bhattipat**

Sample collected on: **19.09.2019**

LOCATION / IDENTIFICATION: Bhattipat

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	17.8
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	10.9
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.8
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	1.4
05.	Ammonia (NH ₃)	µg/m ³	400	3.7
06.	Ozone (O ₃)	µg/m ³	180	7.4
07.	Carbon Monoxide (CO)	mg/m ³	02	0.12
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	µg/m ³	20	1.9
10.	Arsenic (As)	µg/m ³	06	1.3
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.5
12.	Benzo (a) Pyrene	µg/m ³	01	0.16

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Kujam – II

Environmental Monitoring Report

SEPTEMBER 2019

Reports no: MEEPL/OCT0197/2019-20	Date: 18 th October, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Dipa Kujam Village	
Sample collected on: 20.09.2019	

LOCATION / IDENTIFICATION: Near Dipa Kujam Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	16.3
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	8.5
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	1.6
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	1.8
05.	Ammonia (NH ₃)	µg/m ³	400	3.3
06.	Ozone (O ₃)	µg/m ³	180	6.1
07.	Carbon Monoxide (CO)	mg/m ³	02	0.12
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	µg/m ³	20	1.1
10.	Arsenic (As)	µg/m ³	06	0.9
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.3
12.	Benzo (a) Pyrene	µg/m ³	01	0.12

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Kujam – II

Environmental Monitoring Report

SEPTEMBER 2019

Reports no: MEEPL/OCT0198/2019-20

Date: 18th October, 2019

Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: Hindalco Industries Limited

Client Address: Lohardaga

Postal Code: 835203

State: Jharkhand

Country: India

Sample Type: AMBIENT AIR QUALITY MONITORING

Marks on Sample: Location: *Near Chathasari Village*

Sample collected on: *20.09.2019*

LOCATION / IDENTIFICATION: Near Chathasari Village

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	14.9
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	7.9
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.0
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	1.3
05.	Ammonia (NH ₃)	µg/m ³	400	4.2
06.	Ozone (O ₃)	µg/m ³	180	5.8
07.	Carbon Monoxide (CO)	mg/m ³	02	0.05
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	µg/m ³	20	1.0
10.	Arsenic (As)	µg/m ³	06	0.7
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.1
12.	Benzo (a) Pyrene	µg/m ³	01	0.14

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Kujam – II

Environmental Monitoring Report

SEPTEMBER 2019

Reports no: MEEPL/OCT0199/2019-20	Date: 18 th October, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Near Shakhuapani Village</i>	
Sample collected on: 20.09.2019	

LOCATION / IDENTIFICATION: Near Shakhuapani Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	13.0
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	8.0
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.3
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	3.1
05.	Ammonia (NH ₃)	µg/m ³	400	3.8
06.	Ozone (O ₃)	µg/m ³	180	6.3
07.	Carbon Monoxide (CO)	mg/m ³	02	0.08
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	µg/m ³	20	1.2
10.	Arsenic (As)	µg/m ³	06	0.9
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.4
12.	Benzo (a) Pyrene	µg/m ³	01	0.16

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

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Hindalco Industries : Kujam – II

Environmental Monitoring Report

SEPTEMBER 2019

Reports no: MEEPL/OCT0200/2019-20	Date: 18 th October, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Near Pakri Gada Village</i>	
Sample collected on: 20.09.2019	

LOCATION / IDENTIFICATION: Near Pakri Gada Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	18.1
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	9.8
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.0
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.5
05.	Ammonia (NH ₃)	µg/m ³	400	3.7
06.	Ozone (O ₃)	µg/m ³	180	6.9
07.	Carbon Monoxide (CO)	mg/m ³	02	0.07
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	µg/m ³	20	1.1
10.	Arsenic (As)	µg/m ³	06	1.5
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.0
12.	Benzo (a) Pyrene	µg/m ³	01	0.12

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE



Annexure-2

BREAK UP THE COST OF ENVIRONMENTAL MEASURES DURING THE YEAR 2019-20

The composite cost during the year 2019-20 for environmental protection & pollution control by Jharkhand Mines division of M/s Hindalco Industries Ltd & M/s Minerals & Minerals Ltd for implementation of the suggested measures in EC at our all the operating mines in the state of Jharkhand-namely Pakhar (115.13 Ha), Pakhar (15.58 Ha), Pakhar (109.507 Ha), Pakhar (8.09 Ha), Pakhar (35.12Ha), Serengdag (140.06 Ha), Serengdag (155.81 Ha), Jalim & Sanai (12.14 Ha), Gurdari (584.19 Ha), Amtipani (190.95 Ha), Kujam I (80.97 Ha) Kujam II (157.38 Ha), Bagru (75.41 Ha), Hisri New (14.55 Ha), Chiro kukud (152.57 ha), Orsa pat (196.36 Ha), Bhusar (65.31 Ha) and Bimarla Bauxite Mines (134.52 Ha).

S. No	Description	Budget (in Rupees) FY 2019-20	Actual (in Rupees) FY 2019-20 (from April'19 to Sep'19)
1	Pollution Control & Environment monitoring	3,351,809.00	1,650,803.00
2	Reclamation/ Back filing & Rehabilitation**	25,300,000.00	8,571,756.00
3	Green belt, Plantation & Water spraying arrangement	4,725,854.00	2,360,877.00
4	Rural Development	22,035,865.00	9,848,659.98

**Part of OB removed cost.



(Basudev Gangopadhyay)
Convenor (Quality & Environment)



Date: 10.01.19

Office Order

Environmental Cell has been re-constituted at Kujam II Bauxite Mines (Area 157.38 Ha) comprising below mentioned team members. The team will ensure compliance of Environment Act, Regulation & Rule in respect of the said mines of Hindalco Industries Limited.

1. Mr. Pradeep Bhalekar- Manager (Coordinator)
2. Mr. Mahendra Bhagat –Foreman (Member)
3. Mr. Gupteshwar Choudury -Foreman (Member)

Basudev Gangopadhyay
Convenor (Quality & Environment)

Annexure 4


Production, Mined Out, Back Filled and Over Burden removal from April'19 to September'19

S No	Name of the Mines	Mining lease area (ha)	Production Capacity (MT)*	Lease Period*	Production (MT)	Mined out area (ha)	Back filled area (ha)	Over burden (Cu.M)
1	Bagru bauxite Mine	75.41	85000	22.01.1974 to 31.03.2030	Mine is not in operation since November 2013.			
2	Bhusar Bauxite Mine	65.31	280000	11.07.1981 to 31.03.2030	4895	0.07	0.00	77442.60
3	Hisri (New) Bauxite Mine	14.55	100000	19.07.1981 to 31.03.2030	7972	0.06	0.00	11629.94
4	Kujam - I Bauxite Mine	80.87	150000	13.03.2006 to 12.03.2056	NIL	NIL	0.67	21974.96
5	Kujam - II Bauxite Mine	157.38	300000	24.03.2006 to 23.03.2056	NIL	NIL	1.20	53614.90
6	Amtipani Bauxite Mine	190.95	150000	13.03.2006 to 12.03.2056	NIL	NIL	1.00	107763.230
7	Gurdari Bauxite Mine	584.19	325000	23.03.1985 to 22.03.2035	153475	6.95	4.67	111211.184
8	Shrengdag A Bauxite Mine	155.81	260000	16.10.1974 to 31.03.2030	147045	5.00	7.00	325000
9	Shrengdag B Bauxite Mine	140.07	100000	04.10.1978 to 31.03.2030	NIL	NIL	NIL	NIL
10	Jalim&Sanai Bauxite Mine	12.14	50000	16.10.1974 to 31.03.2030	28545	0.39	0.33	16000

Annexure 4

11	Orsapat Bauxite Mine	196.36	200000	17.07.1986 to 16.07.2036	NIL	NIL	NIL	NIL	
12	Chiro Kukud bauxite Mine	152.57	100000	29.01.1985 to 28.01.2035	NIL	NIL	NIL	NIL	
13	Pakhhar (8.09)	8.09	80000	16.05.1973 to 31.03.2030	NIL	NIL	NIL	NIL	
14	Pakhhar (35.12)	35.12	200000	17.04.1975 to 31.03.2030	NIL	NIL	NIL	NIL	
15	Pakhhar (115.13)	115.13	300000	19.07.1996 to 31.03.2030	25000	0.35	0.58	72808.76	
Minerals & Minerals Limited									
16	Pakhhar (15.58)	15.58	60000	28.04.1965 to 31.03.2030	49800	0.4	0.20	48359.23	
17	Pakhhar (109.507)	109.507	280000	26.07.2008 to 25.07.2058	118700	1.00	2.04	162256	
18	Bimarla Bauxite Mine	134.526	300000	18.07.2009 to 17.07.2059	87320	4.33	3.10	241367.05	

*Static information about the mines included in the above table


Basudev Gangopadhyay
Convenor (Quality & Environment)