Environmental Status Report For Kudag Bauxite Mine at

Post & Teh.: Samri, (Kusmi)

Dist: Balrampur-Ramanujganj(C.G.)

Duration: April-May-June-2018

Name of Industry



Report of Mines Line
Semil Mines Division Line
Hindalco Industries Line
Hindalco Industries

M/s. Hindalco Industries Limited.,

Name of Laboratory:-



Recognised by MoEF (GOI) Notifn. No. D.L.33004/99 Dt.24.10.2007

NABL T-1550 (Chemical), T-1826 (Biological), T-2344 (Mechanical) dt.04/10/2016 valid up to 03.10.2018

Accredited under the QCI-NABET Scheme for EIA Consultant

BIS vide No.CL/CQAPD/OSL (7124116) dt.16.12.2011

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Foreword

The protection of environment plays a crucial role in maintaining the local environment quality for any mining industry. Hence compliance of the statutory requirements becomes very important to conserve the ecological balance within and surrounding the mine area. Therefore, environment protection is becoming a prerequisite for sustainable development. In line with this requirement, the management of **M/s Hindalco Industries Ltd**. has adopted a corporate responsibility of environment protection.

In order to comply with the Environment protection act, to fulfill statutory requirement and to be in tune with Environmental Preservation and sustainable development, M/s Hindalco Industries Ltd. has retained ANACON LABORATORIES PVT. LTD., Nagpur as Environment Consultants and for various Environmental issues related to their mines.

This report presents the Environmental Status for the period **April-2018 to June-2018.** as compliance to the statutory requirements.

The co-operation extended by the Staff and Management of **M/s Hindalco Industries Ltd**. during the work execution period is gratefully acknowledged.

Place: Nagpur

Date : June, 2018

for ANACON LABORATORIES PVT. LTD.

Authorized Signatory



1.1 Introduction

Hindalco Industries Limited (Hindalco) is one among the flagship companies of the Aditya Birla Group of Industries and is one of the largest corporate groups in India. This group is a leading manufacturer of Aluminum in India, having integrated facilities encompassing bauxite, mining, refining and smelting to achieve . Aluminum.

Various processing units of Hindalco are strategically located in different parts of the nation to achieve optimum benifits. Over the past few decades the group has grown multifold in its production capacities, product mix and diversification in mining. The Chhattisgarh Environment Conservation Board (CECB) granted permission for establishing the Bauxite Mine to Hindalco at block Tatijharia, Kudag and Samri mines in Balrampur District of Chhattisgarh State.

HINDALCO INDUSTRIES LTD., awarded the work to M/s ANACON LABORATORIES PVT. LTD. Nagpur (ALPL) for carrying out Environmental monitoring of parameters for assessing pollution levels and preparation of monthly reports (April-May-June-2018) as per the requirement of Chhattisgarh Environment Conservation Board (CECB) and Ministry of Environment and Forest (MoEF) for Kudag mining lease in Balrampur District, Chhattisgarh State.

1.2 Background Information of Kudag Mine

Hindalco was granted Kudag Bauxite mining lease over an area of 377.116 hec. in Kudag village in Post office Dumarkholi, Tehsil Samri(Kusmi) of Balrampur district, Chhattisgarh on 24/12/1996 for a period of 50 years. The mining operations were started on 02/07/1997. The production capacity of Bauxite is 0.6 Lakh Tonnes Per Annum (LTPA).

1.3 Salient Features of Kudag Bauxite Mine

The deposits occur in Kudag block, Post office Dumarkholi Tehsil Samri(Kusmi) of Balrampur district. This deposit has been identified as one of the resources to cater the raw material requirements of the Hindalco Alumina refinery at Renukoot, Uttar Pradesh. The salient features of the project are presented below: (Table 1).

Details of Salient Features

<u>Table 1</u>
<u>Salient Features of Kudag Bauxite Mines</u>

S.No.	Particulars	Details
1.	Survey of India Toposheet No.	
2.	Latitude	23° 26′ 02″N to 23° 29′ 00″N
3.	Longitude	83° 51′ 00″E to 83° 59′ 00″E
4.	Elevation	1145-m above Mean Sea Level
5.	Climatic Conditions (as per IMD, Ambikapur)	Annual maximum temperature: 30.3°C Annual minimum temperature: 17.7°C Average annual rainfall: 1401.1 mm
6.	Mining lease area	377.116 Hec.
7.	Method of mining	Open cast (Semi-Mechanized)
8.	Mode of transportation	Trucks
9.	Landuse	Agricultural and Barren land
10.	Nearest Road	Samri to Kusmi (17 km)
11.	Nearest Airport	Ranchi Airport (151.09 Km)
12.	Nearest Town	Ambikapur (127 km, SW)

1.4 Environmental Monitoring

Regular monitoring of environmental parameters is of immense importance to assess the status of environment during mining operation. With the knowledge of baseline conditions, the monitoring program will serve as an indicator for any deterioration in environmental conditions due to mining operation of the project. Suitable mitigation steps will be taken in time to safeguard the environment based on monitoring reports. Monitoring is important in the control of pollution since the efficiency of control measures can only be determined by monitoring.

In order to find out the impact of mining activity on sensitive receptors, it is necessary to monitor Environmental Quality to know the level of concentrations of pollutants within and around the mining lease area. Accordingly Hindalco Industries through ALPL has been monitoring air, water and noise quality on monthly basis during these months (Table-2).

Details of Salient Features

1.5 Air Environment

1.5.1 Ambient Air Quality Monitoring

Ambient Air Quality and Fugitive emission monitored at 8 following locations with reference to Kudag mine lease area shown in (Fig.-1).

Table 2

Locations of Ambient Air Quality Monitoring (AAQM)& Fugitive Emission
(377.116 hec.)

Sr. No.	Core Zone	Sr.	Buffer Zone
. 1	Sairaidh Campus	5	Jaljali Village
2	New Kudag/Nr.Weigh Bridge	6	Samri Chowk/Nr. Old Weigh Bridge
3	Old Kudag/Mining Area	7	Rajendrapur
4	Khas Kudag	8	Tatijharia Village

The sampling stations are selected at the above mentioned locations, in downwind and upwind directions of the mining site. ALPL is carrying out regular monitoring for $PM_{2.5}$, $RPM(PM_{10})$, SO_2 , NO_x and SPM, RSPM, SO_2 , NO_x , Pb, Hg, As and Cr at above Ambient Air Quality Monitoring (AAQM) locations and Fugitive Emission. The dust fall rate was measured in the mining area and Khaskudag during April-May-June-2018. The AAQM sampling sites are selected considering seasonal variation in wind speed and wind direction.

Sampling Duration and Frequency

Ambient air quality monitoring was carried out for the parameters $PM_{2.5}$, RPM (PM_{10}), SO_2 , NO_x and SPM, RSPM, SO_2 , NO_x Pb, Hg, As and Cr from April-May-June-2018 as per CPCB norms. Sampling conducted duration and Frequency is given in (**Table 3**).

Data is compared with the standards mentioned in the Gazette Notification of the Central Pollution Control Board (CPCB) (Nov-20, 1994) and as per consent conditions mentioned in consent letter.

Details of Salient Features

MONITORED PARAMETERS AND FREQUENCY OF SAMPLING

Methods and Instruments used for Sampling

The air samples were analyzed as per methods specified by Central Pollution Control Board (CPCB).

The levels of Suspended Particulate Matter (SPM), Respirable Particulate Matter (RPM), Sulphur Dioxide (SO_2), Oxides of Nitrogen (NO_X), Pb, Hg, As and Cr were monitored for establishing the baseline status. SPM and RPM was collected with the help of Respirable Particulate Sampler operating 24 hours by drawing air which passes through the cyclone at the rate of 1.0 -1.3 m³/min which collects the particles less than 10 μ m diameter over glass fiber filter paper and the bigger particulates from 10 to 100 μ m are collected into the cup provided at the bottom of the cyclone. The dust deposited over the filter paper is measured as RPM and the smaller particulates from 2.5 μ m are collected into the Membrane Filter Paper. The dust fall rate was measured using dust fall jar. The jar was exposed for one month in the mining area and Samri Chowk during pre and post monsoon period. The jar was filled with 2 lit of distilled water. The water in the jar is mixed with copper sulphate solution (0.02 N solutions) to prevent any growth of algae. The water level in the jar is constantly maintained in such a way that 2 lit of water is always retained. The measurement techniques used for various pollutants and other details are given in (Table 4).

Sampling was carried out continuously for 24 hourly monitoring twice a week at each station during the stipulated study period using pre-calibrated Respirable Dust Samplers in each of the stations.

Earmarked samples were collected for Particulate Matter- PM_{10} , Particulate Matter- $PM_{2.5}$, SO_2 and NOx for 24 hourly. Collected samples were sent to Laboratories for analysis.

The baseline data of air environment is generated for the parameters namely: Suspended Particulate Matter (SPM), Particulate Matter (PM $_{10}$), Particulate Matter (PM $_{2.5}$), Sulphur Dioxide (SO $_2$), Oxides of Nitrogen (NO $_x$), Lead (Pb), Mercury (Hg), Arsenic (As) and Chromium (Cr). **Table-4.0**

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Table-3.0

Parameters	Sampling frequency
Suspended Particulate Matter	24 hourly sample twice a week for Three months
Respirable Particulate Matter	24 hourly sample twice a week for Three months
Particulate Matter 2.5	24 hourly sample twice a week for Three months
Sulphur dioxide (SO ₂)	24 hourly sample twice a week for Three months
Oxides of Nitrogen (NOx)	24 hourly sample twice a week for Three months
Pb, Hg, As, Cr	8 hourly basis for 24 hour sample for three months

<u>Table 4.0</u>

<u>Measurement Techniques for various pollutants</u>

S.No.			Technical Protocol	Minimum Reportable Value (µg/m³)
1.	Suspended Particulate Matter	Respirable Dust Sampler (Gravimetric Method)	IS-5182 (Part - 23)	5
2.	Respirable Particulate Matter	Respirable Dust Sampler (Gravimetric Method)	IS-5182 (Part-23)	5
3.	Particulate Matter 2.5	Respirable Dust Sampler (Gravimetric Method)	Gravimetric Method	5
4.	Sulphur Dioxide	Modified West and Gaeke	IS-5182 (Part - II)	4
5.	Oxide of Nitrogen	Jacob & Hochheiser Method	IS-5182 (Part - VI)	4
6.	Pb, As,Hg, Cr	Acid Digestion Method	EPA Method	0.1
7.	Mercury (Hg)	By Cold Vapor atomic Absorption	IS-5182 (Part-I)	0.001
8.	Dust Full	Gravimetric	IS-5182 (Part-I)	_

1.6 Fugitive Emission Monitoring (Core Zone)

The summary of Fugitive Emission monitoring results for the month of April-May-June-2018 are presented in detail in **Table 6.0**. 98th percentile; maximum and minimum values etc. have been computed from the collected raw data for all the Fugitive monitoring station. The data has been compared with the standards prescribed by Central Pollution Control Board (CPCB)/NAAQS for residential and rural zone.

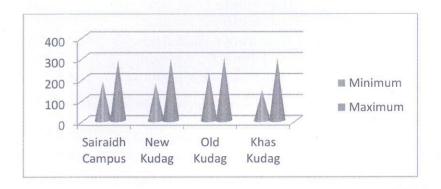
1.6.1 Presentation of Results.

Suspended Particulate Matter-SPM

The minimum and maximum concentrations for Suspended Particulate Matter-SPM were recorded as $146\mu g/m^3$ and $303\mu g/m^3$ respectively. The average concentrations were ranged between 203 to $281\mu g/m^3$, and 98^{th} percentile values ranged between 242 to $302\mu g/m^3$ in the study area **(Table 6)**.

Graphical Presentation of Fugitive Emission Monitoring

SPM





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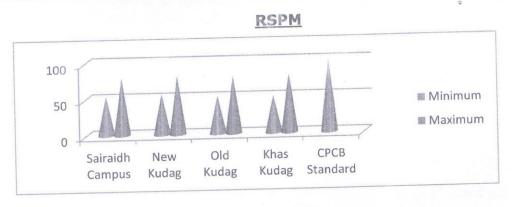
Hindalco Industries Limited Kudag Mining Environmental Status Report for April-2018 To June-2018

Details of Salient Features

Respirable Suspended Particulate Matter -RSPM

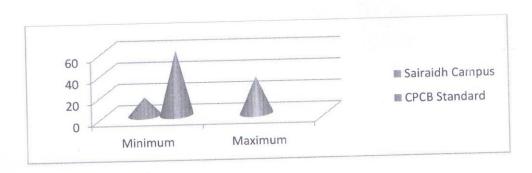
The minimum and maximum concentrations for RSPM were recorded as $51\mu g/m^3$ and $81\mu g/m^3$ respectively. The average values were observed to be in the range of 54 to 76 $\mu g/m^3$ and 98^{th} percentile values ranged between 56 to $81\mu g/m^3$ in the study area **(Table 7)**.

Graphical Presentation of Fugitive Emission Monitoring



Particulate Matter -PM_{2.5}

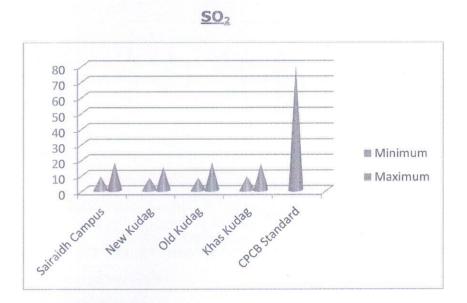
The minimum and maximum values of $PM_{2.5}$ concentrations varied between 17 to $34\mu g/m^3$ respectively. The average values range between 17 to $26 \mu g/m^3$ and 98^{th} percentile values varied between 23 to $34\mu g/m^3$ (Table 8).



Sulphur Dioxide (SO₂)

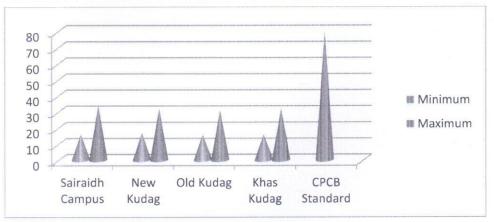
The minimum and maximum SO_2 concentrations were recorded as $8\mu g/m^3$ and $18\mu g/m^3$ respectively. The average values were observed to be in the range of 11 to $15\mu g/m^3$ and 98th percentile values varied between 12 to $18\mu g/m^3$ (Table 9).

Graphical Presentation Of Fugitive Emission Monitoring



Nitrogen Oxide (NO_x)

The minimum and maximum NO_x concentrations were recorded as $16\mu g/m^3$ and $34\mu g/m^3$. The average concentrations were ranged between 17 to $28\mu g/m^3$ and 98^{th} percentile values varied between 18 to $34\mu g/m^3$ (Table 10).



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Details of Salient Features

Lead (Pb)

The minimum and maximum Lead detected between 0.017 to $0.043\mu g/m^3$ respectively. The average Lead detected between 0.020 to $0.035\mu g/m^3$ & 98th percentile values varied between 0.021 to $0.043\mu g/m^3$ in the study region (Table 11).

Mercury (Hg)

Mercury was not detected at any of the locations in SPM samples as well as RSPM Samples (Table 12).

Arsenic (As)

Arsenic was not detected at any of the locations in SPM samples as well as RSPM Samples (Table 13).

Chromium (Cr)

Chromium was not detected at any of the locations in SPM samples as well as RSPM Samples.

1.7 Ambient Air Quality (Buffer Zone)

The background levels of SPM, RSPM (PM₁₀), PM_{2.5}, SO₂, NOx, Pb, Hg, As, Cr and Dust fall are required to compute Buffer Zone. The sampling locations are selected at the above mentioned locations in downwind and upwind directions of the mine. The Minimum, Maximum concentration, Arithmetic mean (AM), Geometric mean (GM), and 98 Percentile are presented in tabular form (Table 6).

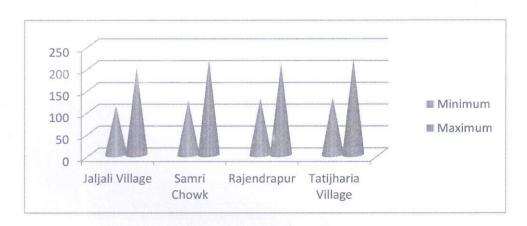
1.7.1 Presentation of Results.

The summary of Ambient Air Quality monitoring results for the month of April-May-June-2018 are presented in detail in **Table 6**. 98th percentile; maximum and minimum values etc. have been computed from the collected raw data for all the AAQ monitoring station. The data has been compared with the standards prescribed by Central Pollution Control Board (CPCB)/NAAQS for residential and rural zone.

Suspended Particulate Matter-SPM

The statistical analysis of SPM is presented in **Table 6** for the Buffer Zone area. The minimum and maximum values varied between 112 to $218\mu g/m^3$ respectively during study period at all the 4 locations. The average values ranged between 129 to $200\mu g/m^3$ and 98^{th} percentile values ranged between 145 to $232\mu g/m^3$ in the study area.

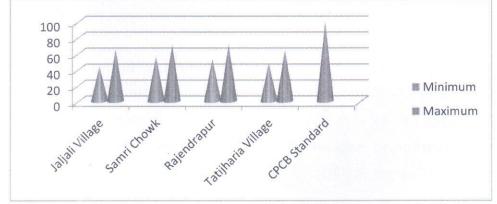
Graphical Presentation of Ambient Air Quality (Buffer Zone)



Particulate Matter-RSPM

The minimum and maximum values of RSPM varied between 43 to $71\mu g/m^3$ respectively (**Table 7**). The average values varied between 53 to $69\mu g/m^3$. The 98^{th} percentile values varied between 52 to $71\mu g/m^3$ in the mining area. The overall values of SPM and RSPM were well within the CPCB limits prescribe for industrial and residential area in the study area during the study period. *





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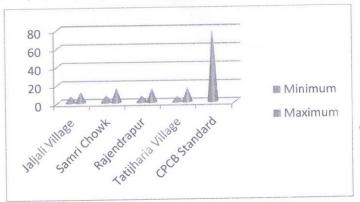
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Hindalco Industries Limited Kudag Mining Environmental Status Report for April-2018 To June-2018

Details of Salient Features

Sulphur Dioxide (SO₂)

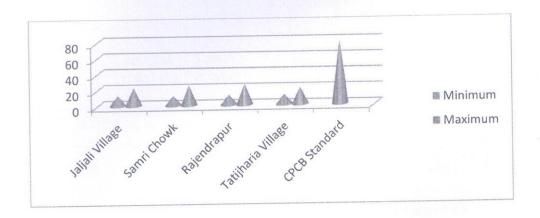
The minimum and maximum values of SO_2 concentrations varied between 7 to $16\mu g/m^3$ respectively. The average values range between 8 to $14\mu g/m^3$ and 98th percentile values varied between 9to $16\mu g/m^3$ (Table 9).



Nitrogen Oxide (NO_x)

The minimum and maximum values of NOx concentrations varied between 16 to $34\mu g/m^3$ respectively. The average values range between 17 to $28\mu g/m^3$ and 98th percentile values varied between 18 to $34\mu g/m^3$ (Table 10).

Graphical Presentation Of Ambient Air Quality (Buffer Zone) NOx





Details of Salient Features

Lead (Pb)

Lead was not detected at any of the locations in SPM samples as well as RSPM Samples (Table 11).

Mercury (Hg)

Mercury was not detected at any of the locations in SPM samples as well as RSPM Samples (Table 12).

Arsenic (As)

Arsenic was not detected at any of the locations in SPM samples as well as RSPM Samples (Table 13).

Chromium (Cr)

Chromium was not detected at any of the locations in SPM samples as well as RSPM Samples.

The dust fall rate was measured by exposing a jar during April-May-June-2018 in Old Kudag/Mining Area and Khas Kudag village. The dust fall rate was observed to be 21.5 and 17.6MT/km²/month respectively as given in **(Table 14)**.

Overall the ambient air concentrations of SPM, RSPM, SO_2 , NOx, Pb, As, Cr and Hg were well within the limits of concentrations promulgated by CPCB, New Delhi in the study area.

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Details of Salient Features

1.8 Meteorology: Wind Pattern

The data of wind pattern collected during the study period (April-May-June-2018) indicates that the wind was blowing predominantly from (WSW and SW) directions, during study period, for 0.22 % wind was found to be calm. The graphical illustration and wind rose diagram is presented in Figures-1 & 2 respectively.

Table.1
Wind Frequency Distribution Data

Sr.No.	Directions / Wind Classes (m/s)	0.5 - 2.1	2.1 - 3.6	3.6 - 5.7	5.7 - 8.8	8.8 - 11.1	>= 11.1	Total
1	348.75 - 11.25	0.000000	0.003917	0.002798	0.000000	0.000000	0.000000	0.006715
2	11.25 - 33.75	0.000000	0.000000	0.000000	0.000000	0.000000	0.000000	0.000000
3	33.75 - 56.25	0.000000	0.000000	0.001119	0.000000	0.000000	0.000000	0.001119
4	56.25 - 78.75	0.000000	0.001119	0.002798	0.000000	0.000000	0.000000	0.003917
5	78.75 - 101.25	0.000000	0.001679	0.002798	0.000560	0.000000	0.000000	0.005036
6	101.25 - 123.75	0.000000	0.002798	0.000560	0.002238	0.000000	0.000000	0.005596
7	123.75 - 146.25	0.002798	0.003917	0.003917	0.001119	0.000000	0.000000	0.011752
8	146.25 - 168.75	0.001679	0.006715	0.010632	0.003358	0.000000	0.000000	0.022384
9	168.75 - 191.25	0.002798	0.013430	0.022943	0.008394	0.000560	0.000000	0.048125
10	191.25 - 213.75	0.004477	0.030218	0.050923	0.013430	0.001119	0.000000	0.100168
11	213.75 - 236.25	0.005596	0.044208	0.100727	0.027420	0.001119	0.000000	0.179071
12	236.25 - 258.75	0.005596	0.051483	0.095691	0.060996	0.000560	0.000000	0.214326
13	258.75 - 281.25	0.006156	0.034695	0.096810	0.055400	0.000000	0.000000	0.193061
14	281.25 - 303.75	0.006715	0.029659	0.057639	0.036374	0.000000	0.000000	0.130386
15	303.75 - 326.25	0.004477	0.020145	0.022943	0.003917	0.001119	0.000000	0.052602
16	326.25 - 348.75	0.002238	0.009513	0.010632	0.000000	0.001119	0.000000	0.023503
	Sub-Total	0.042529	0.253497	0.482932	0.213206	0.005596	0.000000	0.997204
	Calms							0.002237
	Missing/Incomplete							0.000559
	Total							1.000000

SUMMARY OF WIND PATTERN

Season	First Predominant	Second Predominant	Calm
	Wind Direction	Wind Direction	Condition
April-May-June 2018	WSW (21%)	SW (18%)	0.22 %

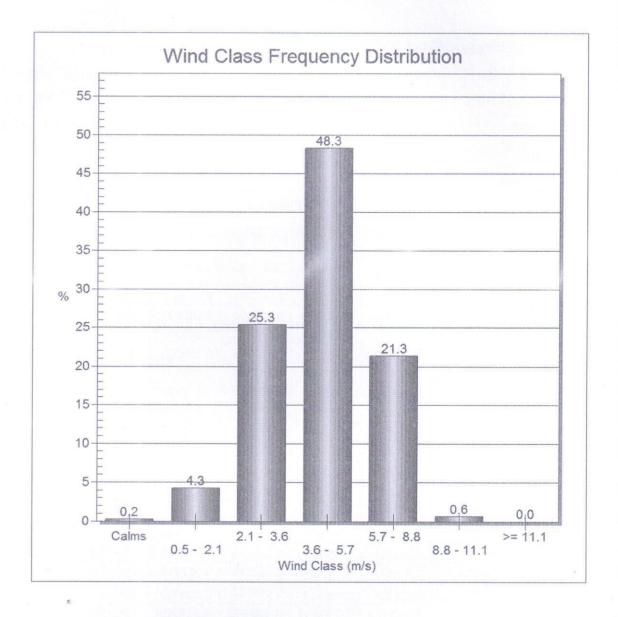


Figure.01: Wind Class Frequency Distribution (April-May-June-2018).

Details of Salient Features

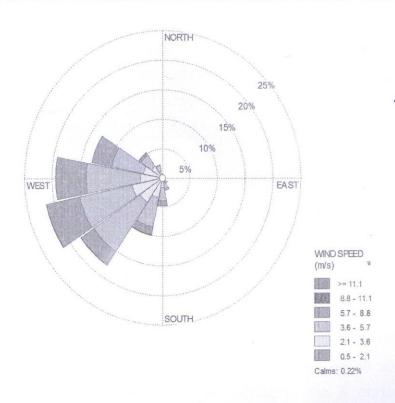


Figure.02: Wind Rose Diagram (April-May-June-2018)

1.9 Noise Environment

The Director General of Mines Safety in its circular No. DG (Tech)/18 of 1975, has prescribed the noise level in mining occupations (TLV) for workers, in an 8 hour shift period with unprotected ear as 90 dB(A) or less. There will be some noise sources in mines, which produce noise levels above 90 dB(A), however; the workers are not expected to be exposed continuously for 8 hours. In order to maintain this statutory requirement noise monitoring has been carried out in and around the mining lease area.

Work zone noise level in the mining area shall increase due to blasting excavation and transportation. The impacts due to the mining activities on the noise levels shall be negligible, if all the precautions for the elimination of the noise are taken. The mining activities will be undertaken during daytime only. The daytime equivalent noise levels, when all the machineries are in operation, shall be minimized as the machineries have been provided with control equipment. Noise monitoring carried out on monthly basis at mining site; Core Zone and Buffer Zone are as shown in **Fig. 3**.



Details of Salient Features

Identification of sampling locations

Noise at different noise generating sources has been identified based on the activities in the village area and ambient noise due to traffic.

The noise monitoring has been conducted for determination of ambient noise levels in the mining area and villages. The noise levels at each location were recorded for 24 hours.

Instrument used for monitoring

Noise levels were measured using integrated sound level meter manufactured by Envirotech made in India (Model no. SLM-100). This instrument is capable of measuring the Sound Pressure Level (SPL), Leq.

Method of Monitoring

Sound Pressure Level (SPL) measurements were monitored at eight locations. The readings were taken for every hour for 24 hours. The day noise levels have been monitored during 6 am to 10 pm and night levels during 10 pm to 6 am at eight locations within 10-km radius of the study area.

Noise level monitoring was carried out continuously for 24 hours with one hour interval starting at 06.00 hrs to 06.00 hrs next day.

Noise levels monitored during day and night at eight locations are found to be below in the Mining Area than the stipulated standard of CPCB for Industrial area as 75dB(A) and 70dB(A) for day and night respectively as given in **(Table15)**.

2.0 Water Quality Monitoring

The existing status of water quality for ground water and surface water was assessed by collecting the water samples from underground wells from the mining area/old kudag.

The purpose of the study is to assess the water quality characteristics for critical parameters, evaluate the impacts on agricultural productivity, habitat conditions, recreational resources and aesthetics in the vicinity and identification of impact on water quality by this project and related activities.

The physico-chemical analysis of water samples collected during the study period is given in **(Table16 and Fig.5)**. The overall water quality found to be below the stipulated standards of IS 10500-2012 for ground water & found to be fit for drinking

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Hindalco Industries Limited Kudag Mining Environmental Status Report for April-2018 To June-2018

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purpose for tested parameters. Thus the impacts due to mining activities have been found to be insignificant.

The drinking water is supplied by the tankers from for away sources. Hence, additional care now be taken to chlorinate the tankers before leaving the supply source.

The water sample from Nallahs near Mines Area was collected to know its chemical characteristics in order to find out the use of water for various utilities in the mine area As per IS: 10500:2012 for surface water results are within the permissible limit so that the water can be used after chlorination.

The drinking water is supplied by the tankers from far away sources. Hence, additional care now be taken to chlorinate the tankers before leaving the supply source.



Details of Salient Features

<u>Table 6</u> <u>Statistical Analysis of SPM</u>

Unit: µg/m³

Location	Month & Year	Min.	Max.	A.M.	G.M.	98%le
Fugitive Emission (Core Zo	ne):-					
	April-2018	187	248	218	218	247
Sairaidh Campus	May-2018	225	291	258	258	290
	June-2018	215	243	229	229	242
New Kudag/Nr. Weigh Bridge	April-2018	194	254	224	224	253
	May-2018	218	295	257	257	293
	June-2018	178	264	221	221	262
	April-2018	231	296	264	264	295
Old Kudag/Mining Area	May-2018	258	303	281	281	302
010 110009/1111119	June-2018	228	271	250	250	270
	April-2018	218	252	235	235	251
Khas Kudag	May-2018	229	297	263	263	296
1 0 1 1 00 to 1 0 00 00 00	June-2018	146	259	203	203	257
CPCB Standa				NAME AND ADDR.		

Location	Month & Year	Min.	Max.	A.M.	G.M.	98%le
Buffer Zone :-						
Jaljali Village	April-2018	125	176	151	151	175
	May-2018	147	199	173	173	198
	June-2018	112	146	129	129	145
Samri Chowk/ Nr.Old Weigh Bridge	April-2018	139	191	165	165	190
	May-2018	170	218	194	194	217
	June-2018	124	163	144	144	162
N. T. C.	April-2018	140	209	175	175	208
Rajendrapur	May-2018	152	198	175	175	197
Kajenarapar	June-2018	129	157	143	143	156
	April-2018	155	222	189	189	221
Tatijharia Village	May-2018	167	233	200	200	232
	June-2018	131	182	157	157	181
CPCB Standard						

Conclusion-A:-

- Sairaidh Campus Lease Area Core Zone: For the Months of Apr-May-June-2018 Avg. of SPM is 235 μg/m³.
 New Kudag/Nr.Weigh Bridge Lease Area Core Zone: For the Months of Apr-May-June -2018 Avg. of SPM is 234μg/m³.
- 3) Old Kudag/Mining Lease Area Core Zone: For the Months of Apr-May-June -2018 Avg. of SPM is 265µg/m³.
- 4) Khas Kudag Lease Area Core Zone: For the Months of Apr-May-June -2018 Avg. of SPM is 234µg/m³.
- The Average Concentration of SPM within the core zone of Kudag Lease is 242μg/m³.

Conclusion-B:-

- 1) Jaljali Village Lease Area Buffer Zone :- For the Months of Apr-May-June -2018 Avg. of SPM is 151 µg/m³.
- 2)Samri Chowk Lease Area Buffer Zone :- For the Months of Apr-May-June -2018 Avg. of SPM is 168 µg/m³.
- 3)Rajendrapur Lease Area Buffer Zone :- For the Months of Apr-May-June -2018 Avg. of SPM is 164 µg/m³.
- 4) Tatijharia Lease Area Buffer Zone :- For the Months of Apr-May-June -2018 Avg. of SPM is 182 µg/m³.
- The Average Concentration of SPM within the Buffer Zone of Kudag Lease is 166 μg/m³





Details of Salient Features

Month wise Summary of Statistical Analysis of SPM

2.1 Fugitive Emission (Core Zone):-

2.1.1 Presentation of Results.

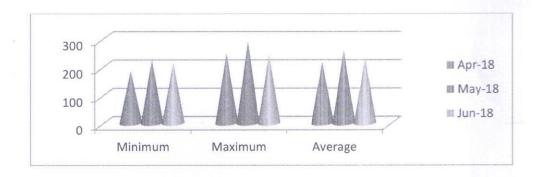
The summary of Statistical Analysis of SPM results for the month of April-2018 to June-2018 are presented in detail in **Table 6**. 98th percentile; maximum, minimum and average values etc. have been computed from the collected raw data for all the Fugitive emission monitoring station.

Sairaidh Campus

For the month of April-2018 the minimum and maximum concentrations for SPM were recorded as $187\mu g/m^3$ and $248\mu g/m^3$ respectively and average concentration of $218\mu g/m^3$.

For the month of May-2018 the minimum and maximum concentrations for SPM were recorded as $225\mu g/m^3$ and $291\mu g/m^3$ respectively and average concentration of $258\mu g/m^3$.

For the month of June-2018 the minimum and maximum concentrations for SPM were recorded as $215\mu g/m^3$ and $243\mu g/m^3$ respectively and average concentration of $229\mu g/m^3$.



Graph:-Sairaidh Campus

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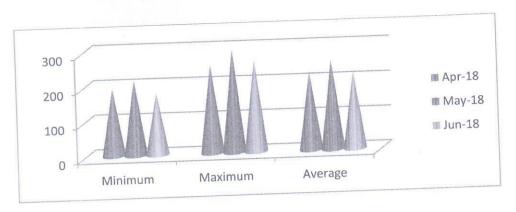
m³. m³.

New Kudag/Nr.Weigh Bridge

For the month of April-2018 the minimum and maximum concentrations for SPM were recorded as 194µg/m³ and 254µg/m³ respectively and average concentration of 224µg/m³.

For the month of May-2018 the minimum and maximum concentrations for SPM were recorded as 218µg/m³ and 295µg/m³ respectively and average concentration of 257µg/m³.

For the month of June-2018 the minimum and maximum concentrations for SPM were recorded as 178µg/m³ and 264µg/m³ respectively and average concentration of 221µg/m³.



Graph: - New Kudag/Nr.Weigh Bridge

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Hindalco Industries Limited Kudag Mining Environmental Status Report for April-2018 To June-2018

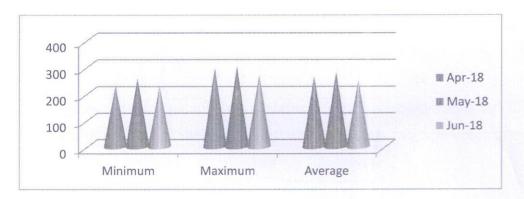
Details of Salient Features

Old Kudag/Mining Area

For the month of April-2018 the minimum and maximum concentrations for SPM were recorded as 231µg/m³ and 296µg/m³ respectively and average concentration of 264µg/m³.

For the month of May-2018 the minimum and maximum concentrations for SPM were recorded as 258µg/m³ and 303µg/m³ respectively and average concentration of 281µg/m³.

For the month of June-2018 the minimum and maximum concentrations for SPM were recorded as 228µg/m³ and 271µg/m³ respectively and average concentration of 250µg/m³.



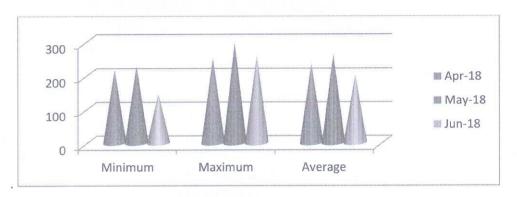
Graph: - Old Kudag/Mining Area

Khas Kudag

For the month of April-2018 the minimum and maximum concentrations for SPM were recorded as 218µg/m³ and 252µg/m³ respectively and average concentration of 235µg/m³.

For the month of May-2018 the minimum and maximum concentrations for SPM were recorded as $229\mu g/m^3$ and $297\mu g/m^3$ respectively and average concentration of $263\mu g/m^3$.

For the month of June-2018 the minimum and maximum concentrations for SPM were recorded as 146µg/m³ and 259µg/m³ respectively and average concentration of 203µg/m³.



Graph: - Khas Kudag

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Hindalco Industries Limited Kudag Mining Environmental Status Report for April-2018 To June-2018

Details of Salient Features

2.2 Fugitive Emission (Buffer Zone):-

2.2.1 Presentation of Results.

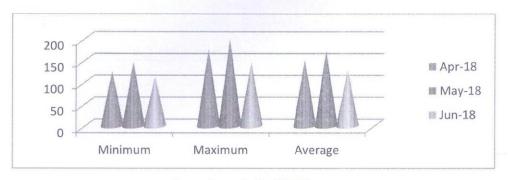
The summary of Statistical Analysis of SPM results for the month of April-2018 to June-2018 are presented in detail in **Table 6**. 98th percentile; maximum, minimum and average values etc. have been computed from the collected raw data for all the Fugitive emission monitoring station.

Jaljali Village

For the month of April-2018 the minimum and maximum concentrations for SPM were recorded as 125µg/m³ and 176µg/m³ respectively and average concentration of 151µg/m³.

For the month of May-2018 the minimum and maximum concentrations for SPM were recorded as $147\mu g/m^3$ and $199\mu g/m^3$ respectively and average concentration of $173\mu g/m^3$.

For the month of June-2018 the minimum and maximum concentrations for SPM were recorded as $112\mu g/m^3$ and $146\mu g/m^3$ respectively and average concentration of $129\mu g/m^3$.



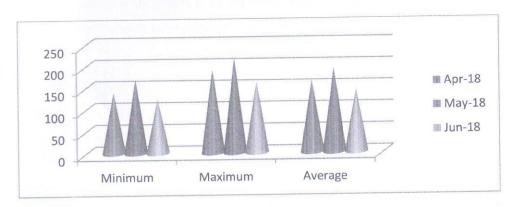
Graph: - Jaljali Village

Samri Chowk/Nr.Old Weigh Bridge

For the month of April-2018 the minimum and maximum concentrations for SPM were recorded as 139µg/m³ and 191µg/m³ respectively and average concentration of 165µg/m³.

For the month of May-2018 the minimum and maximum concentrations for SPM were recorded as 170µg/m³ and 218µg/m³ respectively and average concentration of 194µg/m³.

For the month of June-2018 the minimum and maximum concentrations for SPM were recorded as 124µg/m³ and 163µg/m³ respectively and average concentration of 144µg/m³.



Graph:- Samri Chowk/Nr.Old Weigh Bridge

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Hindalco Industries Limited Kudag Mining Environmental Status Report for April-2018 To June-2018

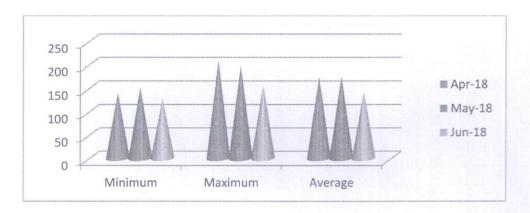
Details of Salient Features

Rajendrapur

For the month of April-2018 the minimum and maximum concentrations for SPM were recorded as 140µg/m³ and 209µg/m³ respectively and average concentration of 175µg/m³.

For the month of May-2018 the minimum and maximum concentrations for SPM were recorded as 152µg/m³ and 198µg/m³ respectively and average concentration of 175µg/m³.

For the month of June-2018 the minimum and maximum concentrations for SPM were recorded as 129µg/m³ and 157µg/m³ respectively and average concentration of 143µg/m³.



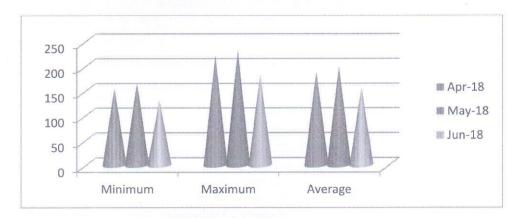
Graph:- Rajendrapur

Tatijharia Village

For the month of April-2018 the minimum and maximum concentrations for SPM were recorded as 155µg/m³ and 222µg/m³ respectively and average concentration of 189µg/m³.

For the month of May-2018 the minimum and maximum concentrations for SPM were recorded as 167µg/m³ and 233µg/m³ respectively and average concentration of 200µg/m³.

For the month of June-2018 the minimum and maximum concentrations for SPM were recorded as $131\mu g/m^3$ and $182\mu g/m^3$ respectively and average concentration of $157\mu g/m^3$.



Graph: - Tatijharia Village

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Hindalco Industries Limited Kudag Mining Environmental Status Report for April-2018 To June-2018

Details of Salient **Features**

Table 7

Statistical Analysis of RSPM

Un	it:	µg/	m^3
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					Unit: j	19/m
Location	Month & Year	Min.	Max.	A.M.	·G.M.	98%le
Fugitive Emission (Core	Zone):-					
agita de la constantina della	April-2018	65	71	68	68	71
Sairaidh Campus	May-2018	72	79	76	76	79
Julianan Julia	June-2018	65 71 68 68 72 79 76 76 54 63 59 59 70 81 76 76 73 79 76 76 56 68 62 62 64 73 69 69 69 79 74 74 52 67 60 60 60 81 71 71 67 70 69 69	63			
New Kudag/Nr. Weigh Bridge	April-2018	70	81	76	76	81
	May-2018	73	79	76	76	79
Dilage	June-2018	56	68	62	62	68
	April-2018	64	73	69	69	73
Old Kudag/Mining Area	May-2018	69	79	74 *	74	79
Old Radagy Filling 7.1	June-2018	52	67	60	60	67
	April-2018	60	81	71	71	81
Khas Kudag	May-2018	67	70	69	69	70
1411000 1400000	June-2018	51	56	54	54	56
CPCB Standa			100	$1g/m^3$ (2	24 hrs)	

Location	Month & Year	Min.	Max.	A.M.	G.M.	98%
Buffer Zone :-						
Jaljali Village	April-2018	52	55	54	54	55
	May-2018	57	65	61	61	65
	June-2018	43	52	48	48	52
Samri Chowk/	April-2018	61	67	64	64	67
	May-2018	65	71	68	68	71
Nr.Old Weigh Bridge	June-2018	56	62	59	59	62
	April-2018	60	64	62	62	64
Rajendrapur	May-2018	66	71	69	69	71
rajonara par	June-2018	53	61	57	57	61
	April-2018	55	61	58	58	61
Tatijharia Village	May-2018	57	64	61	61	64
i designation with a grand	June-2018	47	58	53	53	58
CPCB Stand	lard		100	ıg/m³ (2	4 hrs)	

Conclusion-A:-

- 1) Sairaidh Campus Lease Area Core Zone: For the Months of Apr-May-June-2018 Avg. of RSPM is 68µg/m³.
- 2) New Kudag/Nr.Weigh Bridge Lease Area Core Zone: For the Months of Apr-May-June-2018 Avg. of RSPM is 71µg/m3.
- 3) Old Kudag/Mining Lease Area Core Zone: For the Months of Apr-May-June-2018 Avg. of RSPM is 68µg/m³. 4) Khas Kudag Lease Area Core Zone: - For the Months of Apr-May-June-2018 Avg. of RSPM is 65µg/m³.
- The Average Concentration of RSPM within the core zone of Kudag Lease is 68µg/m³ and it is within permissible limits as per CPCB Standard.

Conclusion-B:-

- 1) Jaljali Village Lease Area Buffer Zone: For the Months of Apr-May-June-2018 Avg. of RSPM is 54µg/m³.
- 2) Samri Chowk Lease Area Buffer Zone: For the Months of Apr-May-June-2018 Avg. of RSPM is 64µg/m³.
- 3) Rajendrapur Lease Area Buffer Zone: For the Months of Apr-May-June-2018 Avg. of RSPM is 63µg/m³.
- 4) Tatijharia Village Lease Area Buffer Zone: For the Months of Apr-May-June-2018 Avg. of RSPM is 57µg/m³.
- The Average Concentration of RSPM within the Buffer Zone of Kudag Lease is 60µg/m³ and it is within permissible limits as per CPCB Standard.



Details of Salia Features

Month wise Summary of Statistical Analysis of RSPM

2.3 Fugitive Emission (Core Zone):-

2.3.1 Presentation of Results.

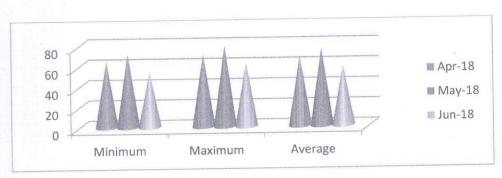
The summary of Statistical Analysis of RSPM results for the month of April-2018 to June 2018 are presented in detail in **Table 7**. 98th percentile; maximum, minimum and averaging values etc. have been computed from the collected raw data for all the Fugitive emission monitoring station.

Sairaidh Campus

For the month of April-2018 the minimum and maximum concentrations for RSPM we recorded as $65\mu g/m^3$ and $71\mu g/m^3$ respectively and average concentration of $68\mu g/m^3$

For the month of May-2018 the minimum and maximum concentrations for RSPM we recorded as 72µg/m³ and 79µg/m³ respectively and average concentration of 76µg/m³.

For the month of June-2018 the minimum and maximum concentrations for RSPM we recorded as 54µg/m³ and 63µg/m³ respectively and average concentration of 59µg/m³



Graph :- Sairaidh Campus

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Hindalco Industries Limited Kudag Mining Environmental Status Report for April-2018 To June-2018

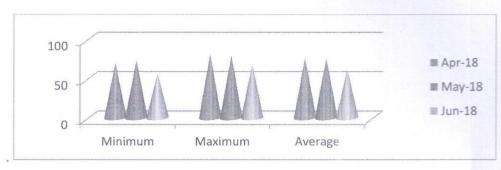
Details of Salient Features

New Kudag/Nr.Weigh Bridge

For the month of April-2018 the minimum and maximum concentrations for RSPM were recorded as 70µg/m³ and 81µg/m³ respectively and average concentration of 76µg/m³.

For the month of May-2018 the minimum and maximum concentrations for RSPM were recorded as 73µg/m³ and 79µg/m³ respectively and average concentration of 76µg/m³.

For the month of June-2018 the minimum and maximum concentrations for RSPM were recorded as 56µg/m³ and 68µg/m³ respectively and average concentration of 62µg/m³.



Graph: - New Kudag/Nr.Weigh Bridge

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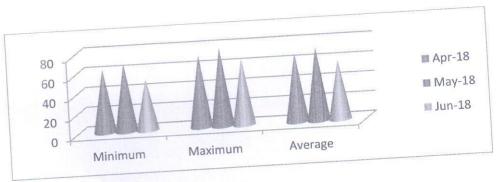
Details of Salier Features

Old Kudag/Mining Area

For the month of April-2018 the minimum and maximum concentrations for RSPM were recorded as 64µg/m³ and 73µg/m³ respectively and average concentration of 69µg/m³.

For the month of May-2018 the minimum and maximum concentrations for RSPM were recorded as 69μg/m³ and 79μg/m³ respectively and average concentration of 74μg/m³.

For the month of June-2018 the minimum and maximum concentrations for RSPM we recorded as 52μg/m³ and 67μg/m³ respectively and average concentration of 60μg/m³



Graph: - Old Kudag/Mining Area



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Hindalco Industries Limited Kudag Mining Environmental Status Report for April-2018 To June-2018

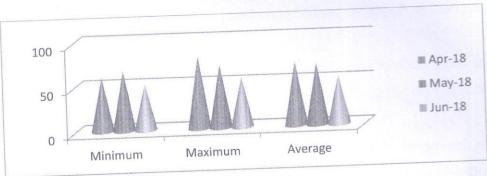
Details of Salient Features

Khas Kudag

For the month of April-2018 the minimum and maximum concentrations for RSPM were recorded as $60\mu g/m^3$ and $81\mu g/m^3$ respectively and average concentration of $71\mu g/m^3$.

For the month of May-2018 the minimum and maximum concentrations for RSPM were recorded as $67\mu g/m^3$ and $70\mu g/m^3$ respectively and average concentration of $69\mu g/m^3$.

For the month of June-2018 the minimum and maximum concentrations for RSPM were recorded as $51\mu g/m^3$ and $56\mu g/m^3$ respectively and average concentration of $54\mu g/m^3$.



Graph: - Khas Kudag

2.4 Fugitive Emission (Buffer Zone):-

2.4.1 Presentation of Results.

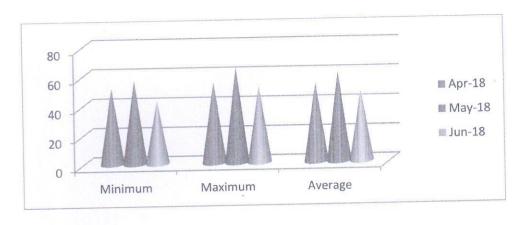
The summary of Statistical Analysis of RSPM results for the month of April-2018 to June 2018 are presented in detail in **Table 7**. 98th percentile; maximum, minimum and average values etc. have been computed from the collected raw data for all the Fugitive emission monitoring station.

Jaljali Village

For the month of April-2018 the minimum and maximum concentrations for RSPM were recorded as 52µg/m³ and 55µg/m³ respectively and average concentration of 54µg/m³.

For the month of May-2018 the minimum and maximum concentrations for RSPM were recorded as 57µg/m³ and 65µg/m³ respectively and average concentration of 61µg/m³.

For the month of June-2018 the minimum and maximum concentrations for RSPM were recorded as 43µg/m³ and 52µg/m³ respectively and average concentration of 48µg/m³.



<u> Graph: - Jaljali Village</u>

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Hindalco Industries Limited Kudag Mining Environmental Status Report for April-2018 To June-2018

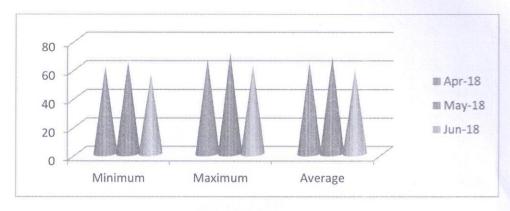
Details of Salient Features

Samri Chowk/Nr.Old Weigh Bridge

For the month of April-2018 the minimum and maximum concentrations for RSPM were recorded as 61µg/m³ and 67µg/m³ respectively and average concentration of 64µg/m³.

For the month of May-2018 the minimum and maximum concentrations for RSPM were recorded as $65\mu g/m^3$ and $71\mu g/m^3$ respectively and average concentration of $68\mu g/m^3$.

For the month of June-2018 the minimum and maximum concentrations for RSPM were recorded as 56µg/m³ and 62µg/m³ respectively and average concentration of 59µg/m³.



Graph: - Samri Chowk/Nr.Old Weigh Bridge

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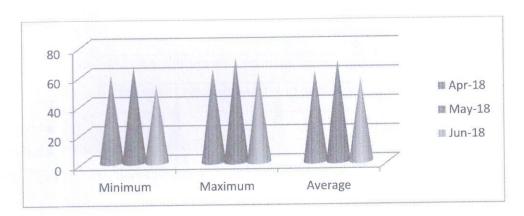
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Rajendrapur

For the month of April-2018 the minimum and maximum concentrations for RSPM we recorded as 60µg/m³ and 64µg/m³ respectively and average concentration of 62µg/m³

For the month of May-2018 the minimum and maximum concentrations for RSPM we recorded as 66µg/m³ and 71µg/m³ respectively and average concentration of 69µg/m³

For the month of June-2018 the minimum and maximum concentrations for RSPM we recorded as 53µg/m³ and 61µg/m³ respectively and average concentration of 57µg/m³



Graph:- Rajendrapur

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Hindalco Industries Limited Kudag Mining Environmental Status Report for April-2018 To June-2018

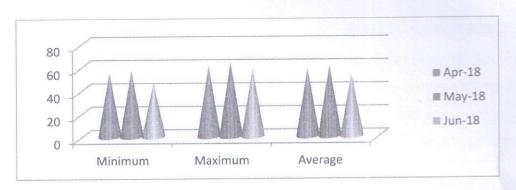
Details of Salient Features

Tatijharia Village

For the month of April-2018 the minimum and maximum concentrations for RSPM were recorded as 55µg/m³ and 61µg/m³ respectively and average concentration of 58µg/m³.

For the month of May-2018 the minimum and maximum concentrations for RSPM were recorded as $57\mu g/m^3$ and $64\mu g/m^3$ respectively and average concentration of $61\mu g/m^3$.

For the month of June-2018 the minimum and maximum concentrations for RSPM were recorded as $47\mu g/m^3$ and $58\mu g/m^3$ respectively and average concentration of $53\mu g/m^3$.



Graph:- Tatijharia Village



Details of Salier Features

Table 8
Statistical Analysis of PM_{2.5}

					Unit:	µg/m³
Location	Month & Year	Min.	Max.	A.M.	G.M.	98%
Sairaidh Campus	April-2018	24	31	24	31	31
Sairaidh Campus	May-2018	26	34	26	34	34
	June-2018	17	23	17	G.M. 31 34 23 g/m³	23
CP	CB Standard			60 μg (24 h		

Conclusion :-

The Average Concentration of PM_{2.5} within Kudag Lease during this period (Apr-May-June-2018) is 22µg/m³ and it is within permissible limits as per CPCB Standard.

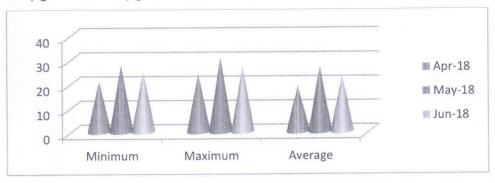
Monthwise Summary of Statistical Analysis of PM_{2.5}

2.5 Presentation of Results.

The summary of Statistical Analysis of PM_{2.5} results for the month of April-2018 to June 2018 are presented in detail in **Table 8**. 98th percentile; maximum, minimum and average values etc. have been computed from the collected raw data for all the Fugitive emission monitoring station.

Sairaidh Campus

For the month of April-2018 the minimum and maximum concentrations for PM_{2.5} were recorded as 24μg/m³ and 31μg/m³ respectively and average concentration of 24μg/m³. For the month of May-2018 the minimum and maximum concentrations for PM_{2.5} were recorded as 26μg/m³ and 34μg/m³ respectively and average concentration of 26μg/m³. For the month of June-2018 the minimum and maximum concentrations for PM_{2.5} were recorded as 17μg/m³ and 23μg/m³ respectively and average concentration of 17μg/m³.



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Hindalco Industries Limited Kudag Mining Environmental Status Report for April-2018 To June-2018

Details of Salient Features

Table 9 Statistical analysis of SO2

	Statistical and	17515 01 1	202		Unit: µ	g/m ³
Location	Month & Year	Min.	Max.	A.M.	G.M.	98%
Fugitive Emission (Core Zo	ne):-					
	April-2018	11	17	14	14	17
Sairaidh Campus	May-2018	12	18	15	15	18
Juli didii daii pad	June-2018	9	13	11	14 15 11 14 12 11 13 15 10 15 13 11	13
lew Kudag/Nr. Weigh	April-2018	12	15	14	14	15
Bridge	May-2018	10	13	12	12	13
Dilage	June-2018	8	14	11	11	14
	April-2018	10	15	13	13	15
Old Kudag/Mining Area	May-2018	12	18	15	15	18
Old Radagy Filling Al Ca	June-2018	8	12	10 %	10	12
	April-2018	12	17	15	15	17
Khas Kudag	May-2018	10	15	13	13	15
Mids Naday	June-2018	9	13	11	11	13
CPCB Standa				80 μg/n (24 hrs)		

Location	Month & Year	Min.	Max.	A.M.	G.M.	98%
Buffer Zone :-		The state of the s				
	April-2018	10	12	11	11	12
Jaljali Village	May-2018	9	11	10	11 10 8 13 14 10 11 13 9 14 11 8	11
zaljan vinage	June-2018	7	9	8	8	9
	April-2018	11	15	13	13	15
Samri Chowk/	May-2018	12	16	14	14	16
Nr.Old Weigh Bridge	June-2018	8	11	10	11 10 8 13 14 10 11 13 9 14 11 8	11
	April-2018	10	12	11	11	12
Rajendrapur	May-2018	11	15	13	11 10 8 13 14 10 11 13 9 14 11 8	15
Rajellal apai	June-2018	7	11	9		11
	April-2018	11	16	14	14	16
Tatijharia Village	May-2018	9	12	11	10 8 13 14 10 11 13 9 14 11 8	12
Tanjinana village	June-2018	6	9	8		9
CPCB Stan			-1	80 μg/r (24 hrs		

nclusion-A:-

- Sairaidh Campus Lease Area Core Zone: For the Months of Apr-May-June-2018 Avg. of SO₂ is 13µg/m³.
- New Kudag/Nr.Weigh Bridge Lease Area Core Zone: For the Months of Apr-May-June-2018 Avg. of SO₂ is 12µg/m3.
- Told Kudag/Mining Lease Area Core Zone: For the Months of Apr-May-June-2018 Avg. of SO₂ is 13µg/m³.
- The Months of Apr-May-June-2018 Avg. of SO₂ is 13µg/m³.
- The Average Concentration of SO₂ within the core zone of Kudag Lease is 13µg/m³ and it is within permissible limits as per CPCB Standard.

Conclusion-B:-

- Daljali Village Lease Area Buffer Zone: For the Months of Apr-May-June-2018 Avg. of SO₂ is 10 μg/m³.
- Samri Chowk Lease Area Buffer Zone: For the Months of Apr-May-June-2018 Avg. of SO₂ is 12µg/m³.
- Rajendrapur Lease Area Buffer Zone: For the Months of Apr-May-June-2018 Avg. of SO₂ is 11µg/m³.
- Tatijharia Village Lease Area Buffer Zone: For the Months of Apr-May-June-2018 Avg. of SO₂ is 11µg/m³.

 The Average Concentration of SO₂ within the Buffer Zone of Kudag Lease is 11µg/m³ and it is within permissible limits as per CPCB Standard.

2.6 Fugitive Emission (Core Zone):-

2.6.1 Presentation of Results.

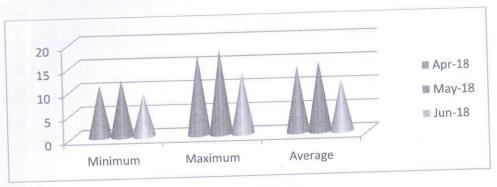
The summary of Statistical Analysis of SO₂ results for the month of April-2018 to June-2018 are presented in detail in **Table 9**. 98th percentile; maximum, minimum and average values etc. have been computed from the collected raw data for all the Fugitive emission monitoring station.

Sairaidh Campus

For the month of April-2018 the minimum and maximum concentrations for SO₂ were recorded as 11μg/m³ and 17μg/m³ respectively and average concentration of 14μg/m³.

For the month of May-2018 the minimum and maximum concentrations for SO₂were recorded as 12μg/m³ and 18μg/m³ respectively and average concentration of 15μg/m³.

For the month of June-2018 the minimum and maximum concentrations for SO₂ were recorded as 9µg/m³ and 13µg/m³ respectively and average concentration of 11µg/m³.



Graph:- Sairaidh Campus

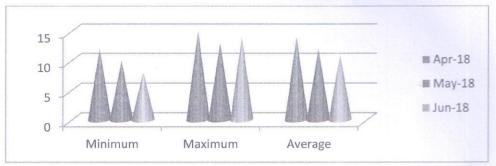
Details of Salient Features

New Kudag/Nr.Weigh Bridge

For the month of April-2018 the minimum and maximum concentrations for SO_2 were recorded as $12\mu g/m^3$ and $15\mu g/m^3$ respectively and average concentration of $14\mu g/m^3$.

For the month of May-2018 the minimum and maximum concentrations for SO₂were, recorded as 10µg/m³ and 13µg/m³ respectively and average concentration of 12µg/m³.

For the month of June-2018 the minimum and maximum concentrations for SO_2 were recorded as $8\mu g/m^3$ and $14\mu g/m^3$ respectively and average concentration of $11\mu g/m^3$.



Graph: - New Kudag/Nr.Weigh Bridge

emission

to June

average

 O_2 were $\mu g/m^3$.

3O₂were µg/m³.

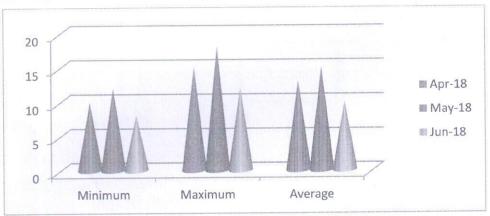
 O_2 were g/m^3 .

Old Kudag/Mining Area

For the month of April-2018 the minimum and maximum concentrations for SO₂ were recorded as 10µg/m³ and 15µg/m³ respectively and average concentration of 13µg/m³.

For the month of May-2018 the minimum and maximum concentrations for SO₂were recorded as 12μg/m³ and 18μg/m³ respectively and average concentration of 15μg/m³.

For the month of June-2018 the minimum and maximum concentrations for SO₂ were recorded as 8µg/m³ and 12µg/m³ respectively and average concentration of 10µg/m³.



Graph: - Old Kudag/Mining Area

Salien

D₂ were

.g/m³.

O₂were

Jg/m³.

 D_2 were g/m^3 .



Hindalco Industries Limited Kudag Mining Environmental Status Report for April-2018 To June-2018

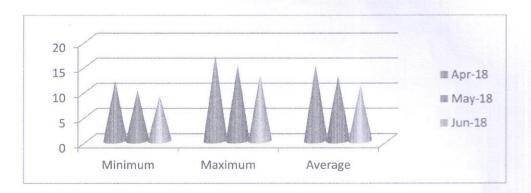
Details of Salient Features

Khas Kudag

For the month of April-2018 the minimum and maximum concentrations for SO₂ were recorded as 12µg/m³ and 17µg/m³ respectively and average concentration of 15µg/m³.

For the month of May-2018 the minimum and maximum concentrations for SO₂were recorded as 10µg/m³ and 15µg/m³ respectively and average concentration of 13µg/m³.

For the month of June-2018 the minimum and maximum concentrations for SO_2 were recorded as $9\mu g/m^3$ and $13\mu g/m^3$ respectively and average concentration of $11\mu g/m^3$.



Graph: - Khas Kudag

2.7 Fugitive Emission (Buffer Zone):-

2.7.1 Presentation of Results.

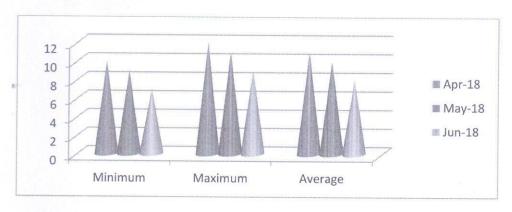
The summary of Statistical Analysis of SO₂ results for the month of April-2018 to June-2018 are presented in detail in **Table 9**. 98th percentile; maximum, minimum and average values etc. have been computed from the collected raw data for all the Fugitive emission monitoring station.

Jaljali Village

For the month of April-2018 the minimum and maximum concentrations for SO₂ were recorded as 10µg/m³ and 12µg/m³ respectively and average concentration of 11µg/m³.

For the month of May-2018 the minimum and maximum concentrations for SO₂were recorded as 9µg/m³ and 11µg/m³ respectively and average concentration of 10µg/m³.

For the month of June-2018 the minimum and maximum concentrations for SO_2 were recorded as $7\mu g/m^3$ and $9\mu g/m^3$ respectively and average concentration of $8\mu g/m^3$.



Graph: - Jaljali Village

June

verage

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1₂ were

g/m³.

D₂were

)₂ were

 $/m^3$.

Hindalco Industries Limited Kudag Mining Environmental Status Report for April-2018 To June-2018

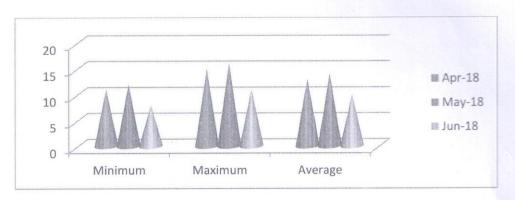
Details of Salient Features

Samri Chowk/Nr.Old Weigh Bridge

For the month of April-2018 the minimum and maximum concentrations for SO₂ were recorded as 11µg/m³ and 15µg/m³ respectively and average concentration of 13µg/m³.

For the month of May-2018 the minimum and maximum concentrations for SO₂were recorded as 12µg/m³ and 16µg/m³ respectively and average concentration of 14µg/m³.

For the month of June-2018 the minimum and maximum concentrations for SO_2 were recorded as $8\mu g/m^3$ and $11\mu g/m^3$ respectively and average concentration of $10\mu g/m^3$.



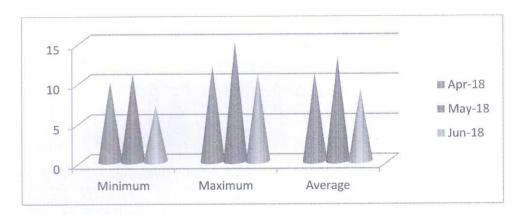
Graph: - Samri Chowk/Nr.Old Weigh Bridge

Rajendrapur

For the month of April-2018 the minimum and maximum concentrations for SO₂ were recorded as 10µg/m³ and 12µg/m³ respectively and average concentration of 11µg/m³.

For the month of May-2018 the minimum and maximum concentrations for SO₂were recorded as 11µg/m³ and 15µg/m³ respectively and average concentration of 13µg/m³.

For the month of June-2018 the minimum and maximum concentrations for SO_2 were recorded as $7\mu g/m^3$ and $11\mu g/m^3$ respectively and average concentration of $9\mu g/m^3$.



Graph: - Rajendrapur





Details of Salient Features

were $1/m^3$.

₂were

2 were

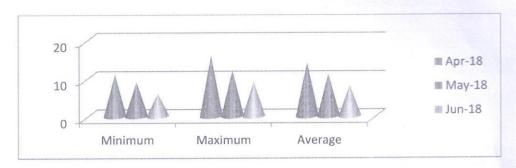
13.

Tatijharia Village

For the month of April-2018 the minimum and maximum concentrations for SO_2 were recorded as $11\mu g/m^3$ and $16\mu g/m^3$ respectively and average concentration of $14\mu g/m^3$.

For the month of May-2018 the minimum and maximum concentrations for SO_2 were recorded as $9\mu g/m^3$ and $12\mu g/m^3$ respectively and average concentration of $11\mu g/m^3$.

For the month of June-2018 the minimum and maximum concentrations for SO₂ were recorded as 6µg/m³ and 9µg/m³ respectively and average concentration of 8µg/m³.



Graph: - Tatijharia Village



Details of Salien Features

Table 10 Statistical Analysis of NOx

		Unit:	μg/m			
Location	Month & Year	Min.	Max.	A.M.	G.M.	989
Fugitive Emission (Core 2	(one):-					
Fagitive Ellission (es. e	April-2018	23	31	27	27	31
Sairaidh Campus	May-2018	22	34	28	28	34
Sallaidii Campus	June-2018	16	18	17	17	18
N. Wales /Nr. Woigh	April-2018	21	32	27	27	32
New Kudag/Nr. Weigh Bridge	May-2018	22	29	26	26	29
Bridge	June-2018	17	23	20	20	23
	April-2018	24	31	28	28	31
Old Kudag/Mining	May-2018	24	30	27	27	30
Area	June-2018	16	16 18 21 32 22 29 17 23 24 31 24 30 16 24 24 32 22 30 16 28	20	20	24
	April-2018	24	32	28	28	32
Vhac Vudag	May-2018	22	30	26	26	30
Khas Kudag	June-2018		28	22	22	28
CPCB Star				80 μg/m ³ (24 hrs)	3	

Location	Month & Year	Min.	Max.	A.M.	G.M.	989
Buffer Zone :-						
	April-2018	15	20	18	18	20
Jaljali Village	May-2018	17	23	20	20	23
Janjan vinage	June-2018	13	16	15	15	16
Samri Chowk/	April-2018	15	25	20	20	25
	May-2018	15	23	19	19	23
Nr.Old Weigh Bridge	June-2018	12	17	15	15	17
	April-2018	18	25	22	22	25
Rajendrapur	May-2018	17	26	22	22	26
Rajeliulapul	June-2018	13	18	16	16	18
	April-2018	15	21	18	18	2:
Tatijharia Village	May-2018	17	20	19	19	20
Tatijilalia village	June-2018	13	17	15	15	17
CPCB Star				80 μg/m ³ (24 hrs)		

Conclusion-A:-

- 1) Sairaidh Campus Lease Area Core Zone: For the Months of Apr-May-June-2018 Avg. of NO_X is 24µg/m³.
- 2) New Kudag/Nr.Weigh Bridge Lease Area Core Zone: For the Months of Apr-May-June-2018 Avg. of NO_X is 24µg/n
- 3) Old Kudag/Mining Lease Area Core Zone: For the Months of Apr-May-June-2018 Avg. of NO_X is 25µg/m³.
- 4) Khas Kudag Lease Area Core Zone: For the Months of Apr-May-June-2018 Avg. of NO_X is 25µg/m³.
- The Average Concentration of NO_X within the core zone of Kudag Lease is 25μg/m³ and it is with permissible limits as per CPCB Standard.

Conclusion-B:-

- 1) Jaljali Village <u>Lease Area Buffer Zone</u>:- For the Months of Apr-May-June-2018 Avg. of NO_X is $18\mu g/m^3$.

- 2) Samri Chowk Lease Area Buffer Zone: For the Months of Apr-May-June-2018 Avg. of NO_X is 18µg/m³.

 3) Rajendrapur Lease Area Buffer Zone: For the Months of Apr-May-June-2018 Avg. of NO_X is 20µg/m³.

 4) Tatijharia Village Lease Area Buffer Zone: For the Months of Apr-May-June-2018 Avg. of NO_X is 17µg/m³.
- The Average Concentration of NO_X within the Buffer Zone of Kudag Lease is 18µg/m³ and it is with permissible limits as per CPCB Standard.

g/m² 98%

31

34 18

32

29 23

31

24 32

30

98%

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Hindalco Industries Limited Kudag Mining Environmental Status Report for April-2018 To June-2018

Details of Salient
Features

Monthwise Summary of Statistical Analysis of NOx

2.8 Fugitive Emission (Core Zone):-

2.8.1 Presentation of Results.

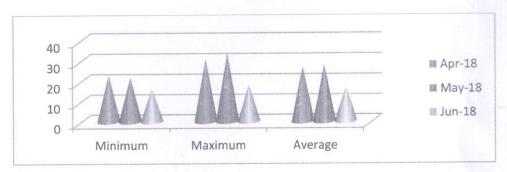
The summary of Statistical Analysis of NO_X results for the month of April-2018 to June-2018 are presented in detail in **Table 10**. 98th percentile; maximum, minimum and average values etc. have been computed from the collected raw data for all the Fugitive emission monitoring station.

Sairaidh Campus

For the month of April-2018 the minimum and maximum concentrations for NO_X were recorded as 23 $\mu g/m^3$ and 31 $\mu g/m^3$ respectively and average concentration of 27 $\mu g/m^3$.

For the month of May-2018 the minimum and maximum concentrations for NO_X were recorded as 22 $\mu g/m^3$ and 34 $\mu g/m^3$ respectively and average concentration of 28 $\mu g/m^3$.

For the month of June-2018 the minimum and maximum concentrations for NO_X were recorded as 16 $\mu g/m^3$ and 18 $\mu g/m^3$ respectively and average concentration of 17 $\mu g/m^3$.



Graph :- Sairaidh Campus

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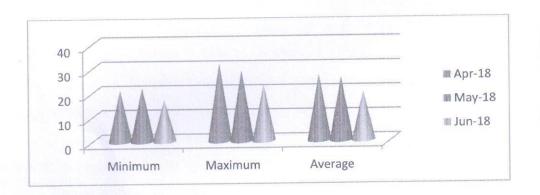
Details of Salient Features

New Kudag/Nr.Weigh Bridge

For the month of April-2018 the minimum and maximum concentrations for NO_X were recorded as 21 μ g/m³ and 32 μ g/m³ respectively and average concentration of 27 μ g/m³.

For the month of May-2018 the minimum and maximum concentrations for NO_X were recorded as 22 $\mu g/m^3$ and 29 $\mu g/m^3$ respectively and average concentration of 26 $\mu g/m^3$.

For the month of June-2018 the minimum and maximum concentrations for NO_X were recorded as 17 $\mu g/m^3$ and 23 $\mu g/m^3$ respectively and average concentration of 20 $\mu g/m^3$.



Graph: - New Kudag/Nr.Weigh Bridge



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were

of 25

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of 20



Hindalco Industries Limited Kudag Mining Environmental Status Report for April-2018 To June-2018

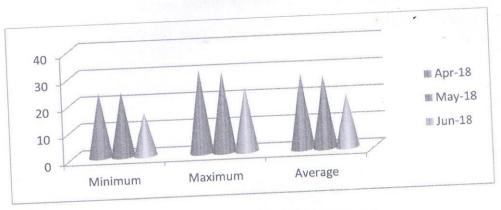
Details of Salient Features

Old Kudag/Mining Area

For the month of April-2018 the minimum and maximum concentrations for NO_X were recorded as 24 $\mu g/m^3$ and 31 $\mu g/m^3$ respectively and average concentration of 28 $\mu g/m^3$.

For the month of May-2018 the minimum and maximum concentrations for NO_X were recorded as 24 $\mu g/m^3$ and 30 $\mu g/m^3$ respectively and average concentration of 27 $\mu g/m^3$.

For the month of June-2018 the minimum and maximum concentrations for NO_X were recorded as 16 $\mu g/m^3$ and 24 $\mu g/m^3$ respectively and average concentration of 20 $\mu g/m^3$.



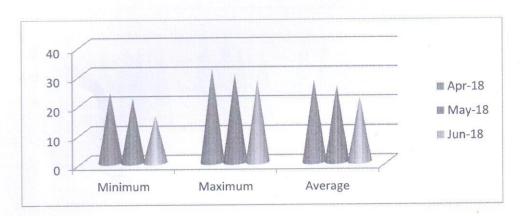
Graph: - Old Kudag/Mining Area

Khas Kudag

For the month of April-2018 the minimum and maximum concentrations for NO_X were recorded as 24 μ g/m³ and 32 μ g/m³ respectively and average concentration of 28 μ g/m³.

For the month of May-2018 the minimum and maximum concentrations for NO_X were recorded as 22 $\mu g/m^3$ and 30 $\mu g/m^3$ respectively and average concentration of 26 $\mu g/m^3$.

For the month of June-2018 the minimum and maximum concentrations for NO_X were recorded as 16 $\mu g/m^3$ and 28 $\mu g/m^3$ respectively and average concentration of 22 $\mu g/m^3$.



Graph: - Khas Kudag

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2.9 Fugitive Emission (Buffer Zone):-

2.9.1 Presentation of Results.

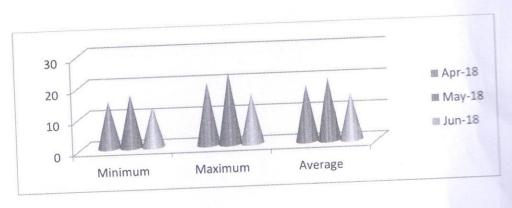
The summary of Statistical Analysis of NO_X results for the month of April-2018 to June-2018 are presented in detail in **Table 10**. 98th percentile; maximum, minimum and average values etc. have been computed from the collected raw data for all the Fugitive emission monitoring station.

Jaljali Village

For the month of April-2018 the minimum and maximum concentrations for NO_X were recorded as 15 μ g/m³ and 20 μ g/m³ respectively and average concentration of 18 μ g/m³.

For the month of May-2018 the minimum and maximum concentrations for NO_X were recorded as 17 μ g/m³ and 23 μ g/m³ respectively and average concentration of 20 μ g/m³.

For the month of June-2018 the minimum and maximum concentrations for NO_X were recorded as 13 $\mu g/m^3$ and 16 $\mu g/m^3$ respectively and average concentration of 15 $\mu g/m^3$.



Graph: - Jaljali Village

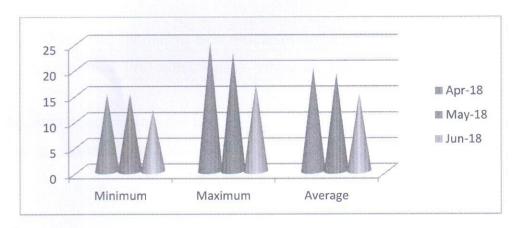


Samri Chowk/Nr.Old Weigh Bridge

For the month of April-2018 the minimum and maximum concentrations for NO_X were recorded as 15 $\mu g/m^3$ and 25 $\mu g/m^3$ respectively and average concentration of 20 $\mu g/m^3$.

For the month of May-2018 the minimum and maximum concentrations for NO_X were recorded as 15 $\mu g/m^3$ and 23 $\mu g/m^3$ respectively and average concentration of 19 $\mu g/m^3$.

For the month of June-2018 the minimum and maximum concentrations for NO_X were recorded as 12 $\mu g/m^3$ and 17 $\mu g/m^3$ respectively and average concentration of 15 $\mu g/m^3$.



Graph: - Samri Chowk/Nr.Old Weigh Bridge

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19

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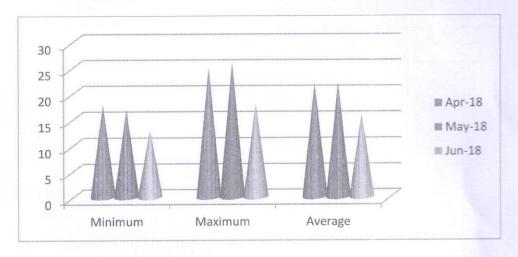
15

Rajendrapur

For the month of April-2018 the minimum and maximum concentrations for NO_X were recorded as 18 µg/m³ and 25 µg/m³ respectively and average concentration of 22 $\mu g/m^3$.

For the month of May-2018 the minimum and maximum concentrations for NO_X were recorded as 17 µg/m3 and 26 µg/m3 respectively and average concentration of 22 $\mu g/m^3$.

For the month of June-2018 the minimum and maximum concentrations for NO_X were recorded as 13 µg/m3 and 18 µg/m3 respectively and average concentration of 16 $\mu g/m^3$.



Graph: - Rajendrapur



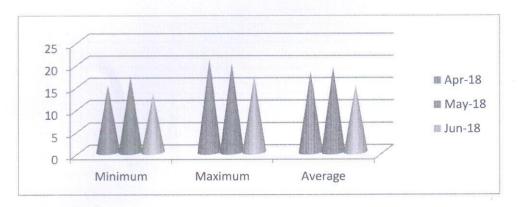
Details of Salien Features

Tatijharia Village

For the month of April-2018 the minimum and maximum concentrations for NO_X were recorded as 15 μ g/m³ and 21 μ g/m³ respectively and average concentration of 18 μ g/m³.

For the month of May-2018 the minimum and maximum concentrations for NO_X were recorded as 17 $\mu g/m^3$ and 20 $\mu g/m^3$ respectively and average concentration of 19 $\mu g/m^3$.

For the month of June-2018 the minimum and maximum concentrations for NO_X were recorded as 13 μ g/m³ and 17 μ g/m³ respectively and average concentration of 15 μ g/m³.



Graph: - Tatijharia Village

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Hindalco Industries Limited Kudag Mining Environmental Status Report for April-2018 To June-2018

Details of Salient Features

Table 11 Statistical Analysis of Pb

	Statistical An	Statistical Analysis of I			Unit: µg/m	
	Month & Year	Min.	Max.	A.M.	G.M.	98%le
Location						
Fugitive Emission (Core Zor	ne):-		0.034	0.030	0.030	0.034
ragitive	April-2018	0.026		0.028	0.028	0.031
	May-2018	0.024	0.031	0.023	0.023	0.028
airaidh Campus	June-2018	0.017	0.028	0.032	0.032	0.037
. Ale Moigh	April-2018	0.026	0.037	0.028	0.028	0.032
New Kudag/Nr. Weigh Bridge	May-2018	0.024	0.032	0.024	0.024	0.028
	June-2018	0.019	0.028	0.029	0.029	0.031
	April-2018	0.026	0.031	0.026	0.026	0.028
Adming Area	May-2018	0.023	0.028	0.020	0.020	0.023
old Kudag/Mining Area	June-2018	0.018	0.021	0.035	0.035	0.043
	April-2018	0.027	0.043	0.033	0.031	0.03
	May-2018	0.024	0.038	0.031	0.021	0.02
Khas Kudag	June-2018	0.018	0.024	1.0 µg/m		
CPCB Stan				(24 hrs)	TERRI	
				0.04	G.M.	98%

CPCB Standa	rd	(1)						
			Max.	A.M.	G.M.	98%le		
Location	Month & Year	Min.	Max.	7 444 44	YES			
			ND	I ND	ND	ND		
Suffer Zone :-	April-2018	ND	ND	ND	ND	ND		
	May-2018	ND	ND		ND	ND		
Jaljali Village	June-2018	ND	ND	ND	ND	ND		
	April-2018	ND	ND	ND	ND	ND		
Samri Chowk/	May-2018	ND	ND	ND	ND	ND		
Nr.Old Weigh Bridge	June-2018	ND	ND	ND		ND		
Nr.Old Weigh Bridge	April-2018	ND	ND	ND	ND	ND		
		ND	ND	ND	ND	ND		
Rajendrapur	May-2018	ND	ND	ND	ND	ND		
	June-2018	ND	ND	ND .	ND			
	April-2018	ND	ND	ND	ND	ND		
Tatijharia Village	May-2018		ND	ND	ND	ND		
ladjilada	June-2018	ND	NO	1.0 µg/I	/m³			
cp Ct-no	land			(24 hrs)			
CPCB Stand	laiu							

Conclusion: A)

The Average Concentration of Pb within the Core Zone of Kudag Lease during this period (April-May-June-2018) is 0.043μg/m³ and it is within permissible limits as per CPCB Standard.

Conclusion: B)

The Average Concentration of Pb within the Buffer Zone of Kudag Lease during this period (April-May-June-2018) was not detected at any of the locations.



Details of Salient Features

Table 12 Statistical Analysis of Hg

	Statistical Ana	alysis of	Hg			
					Unit:	µg/m³
Location	Month & Year	Min.	Max.	A.M.	G.M.	989
Fugitive Emission (Core Zone	e):-			- 5000		
	April-2018	ND	ND	ND	ND	ND
Sairaidh Campus	May-2018	ND	ND	ND	ND	ND
	June-2018	ND	ND	ND	ND	ND
New Kudag/Nr. Weigh	April-2018	ND	ND	ND	ND	ND
Bridge	May-2018	ND	ND	ND	ND	ND
	June-2018	ND	ND	ND	ND	ND
	April-2018	ND	ND	ND	ND	ND
Old Kudag/Mining Area	May-2018	ND	ND	ND	ND	ND
	June-2018	ND	ND	ND	ND	ND
	April-2018	ND	ND	ND	ND	ND
Khas Kudag	May-2018	ND	ND	ND	ND	ND
	June-2018	ND	ND	ND	ND	ND
CPCB Standard						
Buffer Zone :						1
The state of the s	April-2018	ND	ND	ND	ND	ND
Jaljali Village	May-2018	ND	ND	ND	ND	ND
	June-2018	ND	ND	ND	ND	ND
	April-2018	ND	ND	ND	ND	ND
Samri Chowk/	May-2018	ND	ND	ND	ND	ND
Nr.Old Weigh Bridge	June-2018	ND	ND	ND	ND	ND
	April-2018	ND	ND	ND	ND	ND
Rajendrapur	May-2018	ND	ND	ND	ND	ND
	June-2018	ND	ND	ND	ND	ND
	April-2018	ND	ND	ND	ND	. ND
Tatijharia Village	May-2018	ND	ND	ND	ND	ND
* 1	June-2018	ND	ND	ND	ND	ND
CPCB Standard					7,	

Conclusion: A

The Average Concentration of Hg within the Core Zone of Kudag Lease during this period (April-May-June-2018) was not detected at any of the locations and it is within permissible limits as per CPCB Standard.

Conclusion:-B)

The Average Concentration of Hg within the Buffer Zone of Kudag Lease during this period (April-May-June-2018) was not detected at any of the locations and it is within permissible limits as per CPCB Standard.

ent

m³ 98%

> ND ND

> > ND ND

Hindalco Industries Limited Kudag Mining Environmental Status Report for April-2018 To June-2018

		Min.	Max.	A.M.	G.M.	98%
Location	Month & Year	MIII.	8.104VI			
Emission (Core Zone	2):-	ND	ND	ND	ND	ND
ugitive Ellission (1 1 5 1 1 1	ND	ND	ND	ND	ND
- III Companie	May-2018	ND	ND	ND	ND	ND
iraidh Campus	June-2018	ND	ND	ND	ND .	ND
	April-2018	ND	ND	ND	ND	ND
lew Kudag/Nr. Weigh Bridge	May-2018	ND	ND	ND	ND	ND
Location gitive Emission (Core Zon aidh Campus w Kudag/Nr. Weigh Bridge d Kudag/Mining Area has Kudag CPCB Standard uffer Zone :- haljali Village amri Chowk/ Ir.Old Weigh Bridge	June-2018	ND	ND	ND	ND	ND
	April-2018	ND	ND	ND	ND	ND
. Alleing Area	May-2018	ND	ND	ND	ND	ND
Old Kudag/Mining Alea	June-2018	ND		ND	ND	ND
	April-2018	ND	ND	ND	ND	ND
	May-2018	ND	ND	ND	ND	ND
Khas Kudag	June-2018	ND	ND /			
			06 ng/m	1		
CPCB Standard			(Annual)		
		L ND	ND	ND	ND	ND
Butter Zolle .	April-2018	ND	ND	ND	ND	ND
uffer Zone :-	May-2018	ND	ND	ND	ND	ND
Jaljali Village	June-2018	ND	ND	ND	MD	ND
	April-2018	ND	ND	ND	ND N	NE
Samri Chowk/	May-2018	ND	ND	ND	ND	NE
Nr.Old Weigh Bridge	June-2018	ND	ND	ND	ND	NE
	April-2018	ND	ND	ND	ND N	N
	May-2018	ND	ND	ND	ND	NI
Rajendrapur	June-2018	ND	ND	ND	ND	N
	April-2018	ND		ND	ND	N
	May-2018	ND	ND	ND		N
Tatijharia Village	June-2018	ND	ND			THE POST
				uo ng	(1)	

Conclusion: A

The Average Concentration of As within the Core Zone of Kudag Lease during this period (April-May-June-2018) was not detected at any of the locations and it is within permissible limits as per CPCB Standard.

Conclusion: B)

The Average Concentration of As within the Buffer Zone of Kudag Lease during this period (April-May-June-2018) was not detected at any of the locations and it is within permissible limits as per CPCB Standard.

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Details of Salient Features

Free Silica:-

Sr. No.	Location	Measurement Unit	April-2018		May	-2018	June-201	
			SPM	RSPM	SPM	RSPM	SPM	RS
1.	Old Kudag/Mining Area	g/100gm	0.26	0.18	0.29	0.16	0.18	0.1

Table 14 Dust fall rate

SI.No.	Location	April-2018	June-2018	Avera					
		Rate (mt/km2/month)							
1	Old Kudag/Mining Area	21.6	24.7	18.2	21.5				
2	Khas kudag	18.3	19.6	14.8	17.6				

Table 15 Noise Level Monitoring

					Uni	t: dB(A)	Leq
SI. No.	Location	April-2018		May	-2018	June-201	
		Day	Night	Day	Night		Nig
Cor	e Zone						
1	Sairaidh Campus	51.6	42.8	54.7	41.9	47.3	38
2	New Kudag/Near Weigh Bridge	61.4	52.9	58.3	46.2	51.9	43
3	Old Kudag/Mining Area	64.7	56.1	62.8	53.7	48.3	37.
4	Khas Kudag	58.2	43.7	57.1	43.8	57.9	46
Buf	fer Zone						
1	Jaljali Village	51.6	38.2	48.2	38.1	47.3	37
2	Samri Chowk/Nr.Old Weigh Bridge	53.8	41.6	51.9	42.8	52.6	42
3	Rajendrapur	47.2	37.3	52.8	38.9	43.7	38
4	Tatijharia Village	54.1	43.7	52.6	41.3	48.2	37.

CPCB Standards for Residential Area: 55 (Day time) 45 (Night time)
Industrial Area: 75 (Day time) 70 (Night time)



Details of Salient Features

Table 15-A

HEMM Spot Noise Level Monitoring

2045		Unit: dB(A) Leq									
·2018	Sr.		April-2018		May-2018			June-2018			
0.11	No.	Location	Min.	Max.	Avg.	Min.	Max.	Avg.	Min.	Max.	Avg.
	1	New Kudag/Nr.Weigh Bridge	68.3	72.9	70.6	64.3	71.1	67.7	64.7	72.8	68.8

/erage

21.5

17.6

eq 2018

Nigh

38.1 43.5

37.2

46.4

37.7

42.5

38.1

37.9



Details of Salient Features

3.0 Ground Water Quality: Most of the villages in the nearby plant area have Hand Pumps and wells, as most of the residents of these villages make use of this water for drinking and other domestic uses for TABLE NO.16

Table 16

Report on Chemical Examination of Ground Water

Location: GW1: 1) Old Kudag/Mining Area-June-2018

TEST RESULTS

Sr.	Test Parameter	Measurement	Test Method	As per IS 1 (Drinkin Specif	Test Res		
No.		Unit		Acceptable *Permissible Limit Limit			
1.	pH value	-	IS 3025 (Part 11)	6.5 to 8.5	No relaxation	7.31 at 25	
2.	Turbidity	NTU	IS 3025 (Part 10)	1	5	0.6	
3.	Colour	Hazen units	IS 3025 (Part 4)	5	15	1	
4.	Odour	-	IS 3025 (Part 5)	Agreeable	Agreeable	Agreea	
5.	Taste	-	IS 3025 (Part 8)	Agreeable	Agreeable	Agreea	
6.	Iron (as Fe)	mg/l	IS 3025 (Part 2)	1.0	No relaxation	0.09	
7.	Free residual chlorine	mg/l	IS 3025 (Part 26)	Min. 0.2	Min. 1	< 0.1	
8.	Total dissolved solids	mg/l	IS 3025 (Part 16)	500	2000	261	
9.	Fluoride (as F)	mg/l	IS 3025 (Part 60)	1.0	1.5	0.26	
10.	Cyanide (as CN)	mg/l	IS 3025 (Part 27)	0.05	No relaxation	< 0.00	
11.	Chloride (as CI)	mg/l	IS 3025 (Part 32)	250	1000	46.38	
12.	Total Alkalinity (as CaCO ₃)	mg/l	IS 3025 (Part 23)	200	600	112.64	
13.	Total hardness (as CaCO ₃)	mg/l	IS 3025 (Part 21)	· 200	600	180.8	
14.	Calcium (as Ca)	mg/l	IS 3025 (Part 40)	75	200	57.29	
15.	Magnesium (as Mg)	mg/l	IS 3025 (Part 46)	30	100	9.17	
16.	Sulphate (as SO ₄)	mg/l	IS 3025 (Part 24)	200	400	41.68	
17.	Nitrate (as NO ₃)	mg/l	APHA Method	45	No relaxation	8.16	
18.	Copper (as Cu)	mg/l	IS 3025 (Part 2)	0.05	1.5	< 0.00	
19.	Manganese (as Mn)	mg/l	IS 3025 (Part 2)	0.1	0.3	<0.05	
20.	Mercury (as Hg)	mg/l	IS 3025 (Part 2)	0.001	No relaxation	< 0.000	
21.	Cadmium (as Cd)	mg/l	IS 3025 (Part 2)	0.003	No relaxation	< 0.00	
22.	Selenium (as Se)	mg/l	IS 3025 (Part 2)	0.01	No relaxation	< 0.00	
23.	Arsenic (as As)	mg/l	IS 3025 (Part 2)	0.01	No relaxation	< 0.0 -	
24.	Aluminium (as Al)	mg/l	IS 3025 (Part 2)	0.03	0.2	< 0.01	
25.	Lead (as Pb)	mg/l	IS 3025 (Part 2)	0.01	No relaxation	< 0.00	
» 26.	Zinc (as Zn)	mg/l	IS 3025 (Part 2)	5	15	< 0.1	
27.	Nickel (as Ni)	mg/l	IS 3025 (Part 2)	0.02	No relaxation	< 0.0	
28.	Total Chromium (as Cr)	mg/l	IS 3025 (Part 2)	0.05	No relaxation	< 0.0	
29.	Barium (as Ba)	mg/l	Annexure F of IS 13428	0.7	No relaxation	< 0.1	
30.	Ammonia (as N)	mg/l	IS 3025 (Part 34)	0.5	No relaxation	< 0.0	
31.	Sulphide (as H ₂ S)	mg/l	IS 3025 (Part 29)	0.05	No relaxation	< 0.0	
32.	Chloramines (as Cl ₂)	mg/l	APHA 4500-CI'G	4.0	No relaxation	< 0.0	

Contd.....



Details of Salient Features

(Contd.....)

1 25 1 eeah eeah 0.09 0.1 261 0.005 6.38 12.64

80.88 57.29 9.17

8.16 < 0.0 <0.08 0.00 : 0.00 : 0.00 < 0.0 < 0.0 < 0.00 < 0. < 0.0 < 0.0 < 0.0 < 0.0 < 0.0 < 0.0

Sr.	Test Parameter		Measurement Test Metho		Method	(Drinkin	10500 : 2012 ng Water - fication)	Test Result
No	Test Parameter	Ui				Acceptable Limit	*Permissible Limit	
33.	Molybdenum (as Mo)	mg	2/1	IS 3025 (Part 2)		0.07	No relaxation	< 0.001
34.	Silver (as Ag)	mg		Annexure J of IS 13428		0.1	No relaxation	< 0.001
35.	Polychlorinated Biphenyls (PCB)	μg		UDECA 508		0.5	No relaxation	< 0.03 ,
36.	Boron (as B)	mg	g/l		25 (Part 2)	0.5	1.0	< 0.1
37.	Mineral Oil	m	g/l	IS 302	25 (Part 39)	0.5	No relaxation	< 0.001
38.	Tri Halo Methane			4435			1 1 0	Abaant
	a. Bromoform					0.1	No relaxation	Absent Absent
	b. Dibromochloromethane	m	7/1	API	HA 6232	0.1	No relaxation	Absent
	c. Bromodichloromethane	1119	9/1	7 (1)	1710202	0.06	No relaxation	Absent
	d.Chloroform					0.2	No relaxation	
39.	Phenolic compounds (as C ₆ H ₅ OH)	m	g/l		(Part 43) :1001	0.001	0.002	< 0.001
40.	Anionic detergents (as MBAS)	m	g/l	IS 13428	3:2005 (Annex K)	0.2	1.0	< 0.001
41.	Polynuclear aromatic hydrocarbon (PAH)	hi	g/I	UDE	ECA: 550	0.1	No relaxation	< 0.03
42.	Total coliform	MPN/	100 ml	IS 1622				Absent
43.	Escherichia coli		00 ml	IS 1622		Absent	Absent	Absent
Sr. No.	Test Parameter		Measurement Unit		Test Metho	As per IS 10500 : 2012 od (Drinking Water - Specification)		Test Result
44.					UDECA 50	10	0.01	< 0.01
i.	Alpha-HCH		μί	F-0.			0.04	< 0.03
ii.	Beta HCH			g/l	UDECA 50			< 0.03
iii.	Delta- HCH			g/l	UDECA 50		20	
īv.	Alachlor		μ	1/1	UDECA 50		711	< 0.03
IV.								
V.	Aldrin / Dieldrin			g/l	UDECA 50	08	0.03	< 0.03
V.			μį		UDECA 50	08 57	0.03	< 0.03 < 0.03
v. vi.	Aldrin / Dieldrin Atrazine		hi hi	g/l g/l	UDECA 50	08 57	0.03 2 125	< 0.03 < 0.03 < 0.03
v. vi. vii.	Aldrin / Dieldrin Atrazine Butachlor		hi hi	g/l	UDECA 50	08 57 08	0.03	< 0.03 < 0.03 < 0.03 < 0.03
v. vi. vii.	Aldrin / Dieldrin Atrazine Butachlor Chlorpyrifos		hi hi hi	g/l g/l g/l	UDECA 50 UDECA 16 UDECA 50	08 57 08 57	0.03 2 125 30 1	< 0.03 < 0.03 < 0.03 < 0.03 < 0.03
v. vi. vii. viii. ix.	Aldrin / Dieldrin Atrazine Butachlor Chlorpyrifos DDT and its Isomers		hi hi hi hi	g/l g/l g/l g/l g/l	UDECA 50 UDECA 50 UDECA 50 UDECA 16	08 557 08 557 08	0.03 2 125 30	< 0.03 < 0.03 < 0.03 < 0.03 < 0.03 < 0.03
v. vi. vii. viii. ix.	Aldrin / Dieldrin Atrazine Butachlor Chlorpyrifos DDT and its Isomers Gamma - HCH (Lindane)	ic acid	hi hi hi hi	g/l g/l g/l g/l g/l	UDECA 50 UDECA 16 UDECA 50 UDECA 50 UDECA 50 UDECA 50	08 57 08 557 08 08	0.03 2 125 30 1	< 0.03 < 0.03 < 0.03 < 0.03 < 0.03 < 0.03 < 0.03
v. vi. vii. viii. ix. x.	Aldrin / Dieldrin Atrazine Butachlor Chlorpyrifos DDT and its Isomers Gamma - HCH (Lindane) 2,4-Dichlorophenoxyacet	ic acid	hi hi hi hi hi	g/l g/l g/l g/l g/l g/l	UDECA 50 UDECA 16 UDECA 50 UDECA 50 UDECA 50 UDECA 50 UDECA 16	08 57 08 557 08 08 08 557	0.03 2 125 30 1	< 0.03 < 0.03 < 0.03 < 0.03 < 0.03 < 0.03 < 0.03 < 0.03
v. vi. vii. viii. ix. x. xi.	Aldrin / Dieldrin Atrazine Butachlor Chlorpyrifos DDT and its Isomers Gamma - HCH (Lindane) 2,4-Dichlorophenoxyacet Endosulphan	ic acid	hi hi hi hi hi hi	g/l g/l g/l g/l g/l g/l g/l	UDECA 50 UDECA 16 UDECA 16 UDECA 16 UDECA 50 UDECA 50 UDECA 16 UDECA 50 UDECA 50	08 57 08 557 08 08 08 657	0.03 2 125 30 1 2 30	< 0.03 < 0.03 < 0.03 < 0.03 < 0.03 < 0.03 < 0.03
v. vii. viii. ix. x. xii. xiii.	Aldrin / Dieldrin Atrazine Butachlor Chlorpyrifos DDT and its Isomers Gamma - HCH (Lindane) 2,4-Dichlorophenoxyacet Endosulphan Ethion	ic acid	hi hi hi hi hi hi	g/l g/l g/l g/l g/l g/l g/l g/l	UDECA 50 UDECA 16 UDECA 16 UDECA 16 UDECA 50 UDECA 16 UDECA 16 UDECA 50 UDECA 16 UDECA 16	08 557 08 557 08 08 08 08 557 08	0.03 2 125 30 1 2 30 0.4	< 0.03 < 0.03 < 0.03 < 0.03 < 0.03 < 0.03 < 0.03 < 0.03
v. vi. vii. viii. ix. x. xi. xii. xiii.	Aldrin / Dieldrin Atrazine Butachlor Chlorpyrifos DDT and its Isomers Gamma - HCH (Lindane) 2,4-Dichlorophenoxyacet Endosulphan Ethion Isoproturon	ic acid	h h h h h h h h	g/l g/l g/l g/l g/l g/l g/l g/l g/l	UDECA 50 UDECA 16 UDECA 16 UDECA 50 UDECA 50 UDECA 16 UDECA 16 UDECA 16 UDECA 16 UDECA 16 UDECA 16	08 557 08 557 08 08 08 557 08 657 657	0.03 2 125 30 1 2 30 0.4 3	< 0.03 < 0.03 < 0.03 < 0.03 < 0.03 < 0.03 < 0.03 < 0.03 < 0.03
v. vi. vii. viii. ix. x. xi. xii. xiii. xiiv.	Aldrin / Dieldrin Atrazine Butachlor Chlorpyrifos DDT and its Isomers Gamma - HCH (Lindane) 2,4-Dichlorophenoxyacet Endosulphan Ethion Isoproturon Malathion	ic acid	h h h h h h h h	g/l g/l g/l g/l g/l g/l g/l g/l g/l g/l	UDECA 50 UDECA 16 UDECA 50 UDECA 50 UDECA 50 UDECA 50 UDECA 16 UDECA 16 UDECA 16 UDECA 16 UDECA 16 UDECA 16	08 57 08 57 08 08 08 57 08 57 08 57 657	0.03 2 125 30 1 2 30 0.4 3 9 190	< 0.03 < 0.03 < 0.03 < 0.03 < 0.03 < 0.03 < 0.03 < 0.03 < 0.03 < 0.03
v. vi. vii. viii. ix. x. xi. xii. xiii.	Aldrin / Dieldrin Atrazine Butachlor Chlorpyrifos DDT and its Isomers Gamma - HCH (Lindane) 2,4-Dichlorophenoxyacet Endosulphan Ethion Isoproturon	ic acid	h h h h h h h h	g/l g/l g/l g/l g/l g/l g/l g/l g/l	UDECA 50 UDECA 16 UDECA 16 UDECA 50 UDECA 50 UDECA 16 UDECA 16 UDECA 16 UDECA 16 UDECA 16 UDECA 16	08 57 08 57 08 08 08 08 057 08 657 657 657	0.03 2 125 30 1 2 30 0.4 3	< 0.03 < 0.03

^{■:1.} Results relate to tested sample only.2. Test report should not be reproduced partially. 3. *Permissible limit in the absence of nate source. 4. 'mg/l' is equivalent to 'ppm' 5. 'μg/l' is equivalent to 'ppb' 6. '<' indicates detection limit of the laboratory. 7. MPN-Most number.8. Results for test no. 7 are not applicable.

MARKS: Based upon request of the party, sample was tested for above mentioned parameters only. Sample complies with IS:10500:2012, for tests conducted, indicating that it is fit for drinking purpose with respect to tested parameters.



Details of Salient Features

(Nalahs near Mining Area) <u>June-2018</u>

Sr.	Test Parameter	Measurement	Test Method	As per IS 1 (Drinkin Specif	Test Res		
No.		Unit		Acceptable Limit	*Permissible Limit		
1.	pH value	-	IS 3025 (Part 11)	6.5 to 8.5	No relaxation	8.16 at 25	
2.	Turbidity	NTU	IS 3025 (Part 10)	1	5	21	
3.	Colour	Hazen units	IS 3025 (Part 4)	5	15	7	
4.	Odour	-	IS 3025 (Part 5)	Agreeable	Agreeable	Agreeab	
5.	Taste	-	IS 3025 (Part 8)	Agreeable	Agreeable	Agreeab	
6.	Iron (as Fe)	mg/l	IS 3025 (Part 2)	1.0	No relaxation	0.43	
7.	Free residual chlorine	mg/l	IS 3025 (Part 26)	Min. 0.2	Min. 1	< 0.1	
8.	Total dissolved solids	mg/l	IS 3025 (Part 16)	500	2000	382	
9.	Fluoride (as F)	mg/l	IS 3025 (Part 60)	1.0	1.5	0.37	
10.	Cyanide (as CN)	mg/l	IS 3025 (Part 27)	0.05	No relaxation	< 0.005	
11.	Chloride (as CI)	mg/l	IS 3025 (Part 32)	250	1000	162.81	
12.	Total Alkalinity (as CaCO ₃)	mg/l	IS 3025 (Part 23)	200	600	121.64	
13.	Total hardness (as CaCO ₃)	mg/l	IS 3025 (Part 21)	200	600	259.9	
14.	Calcium (as Ca)	mg/l	IS 3025 (Part 40)	75	200	81.55	
15.	Magnesium (as Mg)	mg/l	IS 3025 (Part 46)	30	100	13.64	
16.	Sulphate (as SO ₄)	mg/l	IS 3025 (Part 24)	200	400	131.2	
17.	Nitrate (as NO ₃)	mg/l	APHA Method	45	No relaxation	12.68	
18.	Copper (as Cu)	mg/l	IS 3025 (Part 2)	0.05	1.5	< 0.03	
19.	Manganese (as Mn)	mg/l	IS 3025 (Part 2)	0.1	0.3	<0.05	
20.	Mercury (as Hg)	mg/l	IS 3025 (Part 2)	0.001	No relaxation	< 0.000	
21.	Cadmium (as Cd)	mg/l	IS 3025 (Part 2)	0.003	No relaxation	< 0.00	
22.	Selenium (as Se)	mg/l	IS 3025 (Part 2)	0.01	No relaxation	< 0.01	
23.	Arsenic (as As)	mg/l	IS 3025 (Part 2)	0.01	No relaxation	< 0.01	
24.	Aluminium (as Al)	mg/l	IS 3025 (Part 2)	0.03	0.2	< 0.00	
25.	Lead (as Pb)	mg/l	IS 3025 (Part 2)	0.01	No relaxation	< 0.00	
26.	Zinc (as Zn)	mg/l	IS 3025 (Part 2)	5	15	< 0."	
27.	Nickel (as Ni)	mg/l	IS 3025 (Part 2)	0.02	No relaxation	< 0.01	
28.	Total Chromium (as Cr)	mg/l	IS 3025 (Part 2)	0.05	No relaxation	< 0.03	
29.	Barium (as Ba)	mg/l	Annexure F of IS 13428	0.7	No relaxation	< 0.0	
30.	Ammonia (as N)	mg/l	IS 3025 (Part 34)	0.5	No relaxation	< 0.0	
31.	Sulphide (as H ₂ S)	mg/l	IS 3025 (Part 29)	0.05	No relaxation	< 0.0	
32.	Chloramines (as Cl ₂)	mg/l	APHA 4500-CI'G	4.0	No relaxation	< 0.0	

Contd.....



Details of Salient **Features**

(Contd.....)

< 0.0

4	Sr.	Test Parameter Measurem Unit		Test Method		As per IS 10500 : 2012 (Drinking Water - Specification)		Test Result
Result	No		Onit			Acceptable Limit	*Permissible Limit	
	33.	Molybdenum (as Mo)	mg/l		025 (Part 2)	0.07	No relaxation	< 0.001
	34.	Silver (as Ag)	mg/l	Annexur	re J of IS 13428	0.1	No relaxation	< 0.001
25/2	35.	Polychlorinated Biphenyls (PCB)	µg/I	UE	DECA 508	0.5	No relaxation	< 0.03
	36.	Boron (as B)	mg/l	IS 30	025 (Part 2)	0.5	1.0	< 0.1
7	37.	Mineral Oil	mg/l	IS 30	25 (Part 39)	0.5	No relaxation	< 0.001
eable	38.	Tri Halo Methane						
		a. Bromoform				0.1	No relaxation	Absent
eatie		b. Dibromochloromethane	mg/l	ΔP	HA 6232	0.1	No relaxation	Absent
.43		c. Bromodichloromethane	mg/r	Al	11/1 0202	0.06	No relaxation	Absent
0.4		d.Chloroform				0.2	No relaxation	Absent
0.1	39.	Phenolic compounds (as C ₆ H ₅ OH)	mg/l		(Part 43) :1001	0.001	0.002	< 0.001
.37	40.	Anionic detergents (as MBAS)	mg/l	IS 1342	8:2005 (Annex K)	0.2	1.0	< 0.001
0.005	41.	Polynuclear aromatic hydrocarbon (PAH)	µg/l	UD	ECA: 550	0.1	No relaxation	< 0.03
32.81	42.	Total coliform	MPN/100 ml		IS 1622			1600
21.64	43.	Escherichia coli	Per100 ml		IS 1622	Absent	Absent	Present
59.92	Sr.	7 ()	Measu	rement	T 4 B5 - 41 -		S 10500 : 2012 king Water -	Test Result
1.56	No.	Test Parameter	200000000000000000000000000000000000000	Unit		Test Method (Drin		rest Result
3.64	44.	Pesticides residues						
31.29	i.	Alpha-HCH	μς	g/l	UDECA 50	8	0.01	< 0.01
	ii.	Beta HCH	μς		UDECA 50	8	0.04	< 0.03
2.68	iii.	Delta- HCH	μg		UDECA 50	8	0.04	< 0.03
0.03	iv.	Alachlor	μg	The same of the sa	UDECA 50		20	< 0.03
:0.05	٧.	Aldrin / Dieldrin	μς		UDECA 50		0.03	< 0.03
	vi.	Atrazine	μς		UDECA 168		2	< 0.03
0.0005	vii.	Butachlor	μς		UDECA 50		125	< 0.03
0.001	viii.	Chlorpyrifos	μς		UDECA 165		30	< 0.03
0.001	ix.	DDT and its Isomers	μς		UDECA 50		1	< 0.03
		Gamma - HCH (Lindane)			UDECA 50		2	< 0.03
< 0.01	X.		μg				30	< 0.03
0.005	xi.	2,4-Dichlorophenoxyacetic			UDECA 168			
	xii.	Endosulphan	μς		UDECA 50		0. 4	< 0.03
0.001	xiii.	Ethion	μç		UDECA 168		3	< 0.03
< 0.1	xiv.	Isoproturon	μζ		UDECA 16		9	< 0.03
< 0.01	XV.	Malathion	μί		UDECA 16		190	< 0.03
	xvi.	Methyl Parathion	μς	g/l	UDECA 16		0. 3	< 0.03
< 0.03	kvii.	Monocrotophos	μς	g/l	UDECA 16		1	< 0.03
< 0.01	kviii.	Phorate	μg	1/1	UDECA 16	57	2	< 0.03

< 0.0 e:1. Results relate to tested sample only.2. Test report should not be reproduced partially. 3. *Permissible limit in the absence of mate source. 4. 'mg/l' is equivalent to 'ppm' 5. 'µg/l' is equivalent to 'ppb' 6. '<' indicates detection limit of the laboratory. 7. MPN-Most able number.8. Results for test no. 7 are not applicable.

MARKS: Based upon request of the party, sample was tested for above mentioned parameters only.

Table 18

Report on Soil Analysis, Kudag Date of collection: May-2018 Sample Location: (Old Kudag/Mining Area)

Sr. No.	Test Parameter	Measurement Unit	S1 Old Kudag/Mining Area
1.	P ^H (1:5 water extract)	-	6.94 at 25°C
2.	Electrical Conductivity at 25°C (1:5 water extract)	μs/cm	149.2
3.	Texture	-	Silty Clay
4.	Sand	%	35.10
5.	Slit	%	37.68
6.	Clay	%	27.22
7.	Water Holding Capacity	%	24.50
8.	Bulk Density	g/cc	1.46
9.	Porosity	%	11.54
10.	Exchangeable Calcium (as Ca)	mg/Kg	846.4
11.	Exchangeable Magnesium (as Mg)	mg/Kg	152.9
12.	Exchangeable Manganese (as Mn)	mg/Kg	126.3
13.	Exchangeable Zinc (as Zn)	mg/Kg	74.2
14.	Available Boron (as B)	mg/Kg	ND
15.	Water Soluble Chloride (as Cl +)	mg/Kg	530.4
16.	Water Soluble Sulphate (as SO4)	mg/Kg	708.89
17.	Available Potassium (as K)	mg/Kg	373.39
18.	Available Phosphorous (as P)	Kg/hec	12.32
19.	Available Nitrogen (as N)	Kg/hec	150.38
20.	Cadmium (as Cd)	mg/Kg	ND
21.	Chromium (as Cr)	mg/Kg	ND
22.	Copper (as Cu)	mg/Kg	0.02
23.	Lead (as Pb)	mg/Kg	ND
24.	Total Iron	mg/Kg	1094
25.	Organic Matter	%	1.24
26.	Organic Carbon	%	0.45
27.	CEC	meq/100g	14.23

Note: 1. Results relate to tested sample only. 2. Test report should not be reproduced partially. 3. 'mg/Kg' is equivalent to 'ppm'. 4. 'g/100g' is equivalent to '%w/w'. 5. All parameters are in 1:5 water extract.

REMARKS: Based upon request of party, sample was tested for above mentioned parameter only.



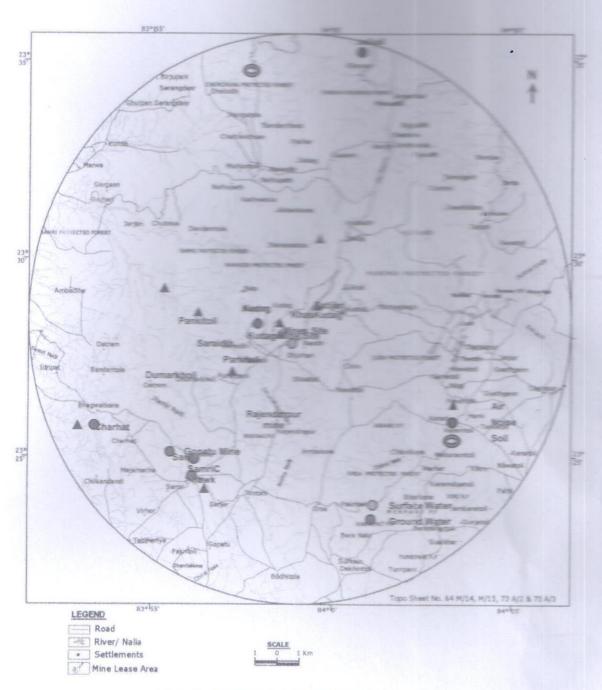


Fig 5: Sampling Locations for Water