

Ref No: HIL/LHD/GM (Geo)/MoEF/ 443

Date: 28.11.2017

To, The Additional Principal Chief Conservator of Forest (C) Ministry of Environment, Forests and Climate Changes Regional Office (ECZ), Ranchi-834002.

Sub: Compliance Report of EC conditions for Gurdari (584.19 ha) Bauxite Mining project of M/s Hindalco Industries Limited located in Gumla, Jharkhand for the period Apr'17 to Sept'17.

Ref: Environmental Clearance letter no J-11015/136/2006-IA II (M) dated 7th February 2007

Sir,

With reference to the above, we are submitting herewith the Compliance status report of EC conditions for Gurdari (584.19 ha) Bauxite Mining project of M/s Hindalco located in Gumla, Jharkhand for the period Apr'17 to Sept'17.

Hope you will find the same in order.

Thanking You

Yours Sincerely FOR HINDALCO INDUSTRIES LIMITED

Basudev Gangopadhyay GM(Geology)

Enclosure: - As Above

Copy to: Member Secretary, JSPCB, Ranchi

RO, JSPCB, Ranchi

CPCB, Zonal Office, Kolkata

<mef@ori.nic.in>, <mef@nic.in>, <mef.or@nic.in>, mef.or@nic.in

Compliance of conditions laid down in Environmental Clearance

GURDARI BAUXITE MINES Period: Apr'17- Sept'17 J-11015/136/2006-IA.II (M) dated 7.2.2007

SI No	Conditions	Compliance Status
	Specific Conditions	
1	All the conditions stipulated by SPCB in their hall be effectively implemented.	Implementations of the stipulated condition are fulfilled.
2	The evironmental clearance is subject to approval of the state land use Department, Government of Jhankuard for diversion of agricultural land for non-agricultural use.	Min Lease is granted by the State Govt. after due consideration & cabinet approved on recommendation of D.C and D.C is the competent authority for diversion of agricultural land for non-agricultural use.
3	The exploration shall be completed within 2.5 years and thereafter the proponent shall come up with a firm proposal for mining, based on the estimated reserves. The reclamation plan, post mine land use and progressive greenbelt development plan shall also be prepared and submitted with the revised proposal.	Mining is in progress. Required exploration is already done. Reserve and resource estimated on the basis of explored bore holes in the area. Revised reclamation plan, post mine land use, green belt development plan submitted and approved by the IBM.
4	Mining shall not intersect groundwater. The mine working shall be restricted to ground water table. Prior approval of the Ministry of Environment & Forests and Central Ground Water Authority shall be obtained for mining below water table.	Shailow depth mining is being carried out up to maximum depth of 20.00 mtrs. As per the survey, the ground water table is at 45-60 m below ground level. Hence there will be no intersecting of the ground water table due to mining activities.
5	Top soil shall be stacked properly with proper slope with adequate measures and should be used for reclamation and rehabilitation of mined out areas.	Sequential backfilling and reclamation of the mined out area are being exercised. Topsoil is being spread on backfilled area for reclamation of the area. Top Soil is being stacked properly with
		proper slope as and when required.
6	The waste generated shall be concurrently backfilled in the mined out area. There shall be no external OB dump. Monitoring and management of rehabilitated areas should continue until the	Overburden and waste rock are being used for back filling. Data pertaining to backfilling is enclosed as Annexure.
	vegetation becomes self-sustaining. Compliance status should be submitted to the Ministry of Environment & Forest on six month basis.	

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7	Catch drains and siltation ponds of appropriate size should be constructed to arrest silt and sediment flows from mine working. The water so collected should be utilized for watering the mine area, roads, green belt development etc. The drains should be regularly desilted particularly after monsoon and maintained properly. Garland drain (size, gradient and length) shall be constructed for mine pit and sump capacity should be drained keeping 50% safety margin over and above peak sudden rainfall (based on 50 years data) and maximum discharge in the area adjoining the mine site. Sump capacity should also provide adequate retention period to allow proper setting of silt material. Sedimentation pits should be constructed at the corners of the garland drains and desilted at regular intervals.	No run off is being generated from mining activities. However, to collect and manage rainwater during monsoon drains Pit sumps are made, part of mined out area is used as settling tank. Settled water is being used for sprinkling of quarry, roads, green belt development, etc. Garlan main, Catch drains and siltation pond has been constructed and is being progressively developed with progress of mining.
8	Plantation shall be raised in an area of 78.44 had including a green belt of adequate width by planting the native species around the ML area, roads, reclaimed area etc. in consultation with the local DFO / Agriculture Department. The density of the trees should be around 1500 plants per ha.	Plantation is being carried out on regular basis with the progress of mining activity in order to create a green belt of adequate width around the ML area. In 2017-18, total 2545 saplings were planted on reclaimed area. Rest to be complied during project period.
9	The project authority should implement suitable conservation measures to augment ground water resources in the area in consultation with the Regional Director, Central Ground Water Board.	Suitable conservation measures to augment ground water have been taken, viz Water harvesting pond, garland drain, recharge pit etc.
10	Regular monitoring of ground water level and quality should be carried out by establishing a network of existing wells and constructing new piezometers during the mining operation. The monitoring should be carried out four times in a year — pre-monsoon (April-May), monsoon	It is being monitored. Monitoring report is enclosed as
	(August), post-monsoon (November) and winter (January) and the data thus collected may be sent regularly to MOEF, Central Ground water Authority and Regional Director Central Ground Water Board.	

11	Prior permission from the competent authority should be obtained for drawl of water from the surface water bodies.	Rainwater harvested during rainy season is being used for sprinkling on haul roads and raising plantation. As per condition of mining lease we have liberty to use the water so accumulated for mining purposes. We are not using any water from natural streams/ ground water for mining.
12	Water monitoring both for quality and quantity shall be carried out at four locations namely one spring and three streams. Six monthly report should be submitted to the Ministry of Environment and Forest and its Regional Office located at Bhubneshwar.	The quality parameter of the nearby spring for off monsoon season has been monitored report attached.
13	Vehicular emissions should be kept under control and regularly monitored. Measures shall be taken for maintenance of vehicles used in mining creations and transportation of mineral. The vehicles should be covered with a tarpaulin and shall not be overloaded.	To keep vehicular emissions in control, company vehicles are periodically checked and repaired. The vehicles are being covered with tarpaulin while transportation of mineral.
14	Dritis should either be operated with dust extractors or should be equipped with water injection system.	Wet drilling is done in the drill holes intermittently for dust suppression.
15	Blasting operation should be carried out only during the daytime. Controlled blasting should be practiced. The mitigative measures for control of ground vibration and to arrest fly rocks and boulders should be implemented.	Blasting time is fixed during Lunch Time i.e. 12.00 Noon -1.00 PM. Context of blasting method is in practice. Ground vibration study has been conducted by IIT, Kharagpur. All efforts are being taken to mitigate impact of blasting.
16	Consent to operate should be obtained from SPCB prior to start of enhanced production from the mine.	There is no proposal for enhancement of production.
17	Sewage treatment plant should be installed for the colony. ETP should also be provided for workshop and wastewater generated from mining operations.	There is no effluent from mine; hence ETP has not been installed. The sewage water from domestic uses is being collected through individual Septic Tank and Soak Pits.
18	The project proponent should take all precautionary measures during mining operation for conservation and protection of endangered fauna such as Indian Python, <u>Presbytis phayrei</u> , <u>Melsurus ursinus</u> etc. Spotted in the study area. Action plan for conservation of flora and fauna shall be prepared and implemented in consultation	Action plan for conservation of flora and fauna spotted in the study area was prepared after due consultation with the Forest Dept.

with the State Forest and Wildlife Department. 1. Permanent pillars are established Necessary allocation of funds for implementation within the mine lease area at of the conservation plan shall be made and the 7.5m from the forest boundary. funds so allocated shall be included in the project cost. Copy of action plan may be submitted to the 2. Maintenance of the forest road Ministry and its Regional Office within 3 months. 3. Ensured necessary air and noise pollution control measures. 4. Daily water sprinkling is being carried out on the forest road 5. Transportation is done only in day time. Progressive mine Closure Plan along A Final Mine Closure plan along with details of with mining scheme has been approved Corpus Fund should be submitted to the Ministry Final Mine Closure plan by IBM. of Environment & Forest 5 years in advance of (part) has been approved by IBM. Final final mine closure for approval. Mine closure plan will be prepared in due time.

GENERAL CONDITIONS

SI No	Conditions	Compliance Status
.1 .	No change in mining technology and scope of working should be made without prior approval of the Ministry of Environment & Forest	Being düly Complied. Prior approval will be sought for, if any change is proposed.
2	No change in the calendar plan including excavation, quantum of mineral bauxite and waste should be made.	Excavation of Over Burden and Bauxite is being done as per the approved calendar plan. Annexed as annexure-4.
3	Four ambient air quality-monitoring station should be established in the core zone as well as in the buffer zone for RPM, SPM, SO ₂ , NO _X monitoring. Location of the stations should be decided based on the metrological data, topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with the State Pollution Control Board.	Monitoring Reports is enclosed as Annexure-1.
4	Data on ambient air quality (RPM, SPM, SO ₂ , NOx) should be regularly submitted to the Ministry including its Regional office located	Monitoring Reports for reporting period is enclosed in Annexure-1.

	at Bhubneshwar and the State Pollution Control Board / Central pollution Control Board once in six months.	
5	Fugitive dust emission from all the sources should be controlled regularly. Water spraying arrangements on haul roads, loading and unloading and at transfer points should be provided and properly maintained.	Two nos. of water tanker have been provided for sprinkling of water on haul roads and active mining areas to arrest fugitive dust Water spraying at loading, unloading, etc is also being done properly.
6	Measures should be taken for control of noise levels below 85 dBA in the work environment. Workers engaged in operation of HEMM, etc. should be provided with ear plug / muffs.	Noise monitoring is being done regularly. Workers engaged in operation of HEMMs, etc have also been provided with PPEs such as ear plug and ear muffs. Monitoring of noise level is being conducted at various locations of the work zone area.
7	Industrial waste water (workshops and waste water from the mine) Should be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19 th May, 1993 and 31 st December,1993 or as amended from time to time. Oil and grease trap should be installed before discharge of workshop effluents.	There is no effluent discharge from Mine. Workshop has an Oil Catchment Pit to trap oil and grease.
8	Personnel working in dusty areas should wear protective respiratory devices and they should also provided with adequate training and information on safety and health aspects. Occupational health surveillance program of the workers should be undertaken	Complied. Use of Personal Protective Equipment (PPE) by the individuals is being ensured. All the mine workers are being regularly and periodically sent to our own hospital for health checkup/ Occupational Health check up for any
	periodically to observe any contractions due to exposure to dust and take corrective measures, if needed.	contraction of diseases due to exposure in dusty and noisy areas. Training on safety, health and environmental aspects of mining is being regularly imparted through VT training centre and also through various other training programmes conducted by the State
9	A separate environmental management cell with suitable qualified personnel should be set- up under the control of a Senior Executive, who will report directly to the Head of the Organization.	Government, recognized agencies, etc. Separate Environmental Management Cell (EMC) has been constituted and is functioning effectively. Copy Enclosed.
10	The project authorities should inform to the Regional Office located at Bhubneshwar regarding date of financial closures and final approval of the project by the concerned	This is an operating mine and hence provision related to financial closure not applicable.

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	authorities and the date of start of land development work.	
1	The funds earmarked for environmental protection measures should be kept in separate account and should not be diverted for other purpose. Year wise expenditure should be reported to the Ministry and its Regional Office located at Bhubneshwar.	Statement of budgetary provision and actual expenses for the year 2017-18 for environmental protection measure is enclosed. It is once again reiterated that the funds so ear marked shall not be diverted for any other purposes other than it is committed at the beginning of the financial year. (Annexure-2).
1	The Regional Office of this Ministry located at Bhubneshwar shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information / monitoring reports.	Agreed.
1		Complied. Copy submitted to regional office.
1	State Pollution Control Board should display a copy of the clearance letter at the Regional office, District Industry Center and Collector's office / Tehsildar's Office for 30 days.	Displayed.
1	The project authorities should advertise at least in two local newspapers widely circulated, one of which locality concerned, within 7days of the issue of the clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and also at web site of the Ministry of	
	Environment and Forests at http://envfor.nic.in and a copy of the same should be forwarded to the Regional Office of this Ministry located Bhubneshwar.	

Amorexure - 1



Eco Ventures Pvt. Ltd.

Regd, Office: 2/37, Sarvapriya Vihar, Near IIT Gate, New Delhi-110018

Corporate Office: 7/8 Bhaveshwar Bhuvan, Opp Porthugese Church, Near Dindayal Upadhyay Garden,
Gokhale Road (North), Dadar (West), Mumbai 400 028. Tel: +91 22 24370520 / 5672

E: ecoventures, mumbai@gmail.com /ecoventures@eco-ventures.in

Mahabal Enviro Engineers Pvt. Ltd.

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009

NETARHAT PLATEAU- ENVIRONMENTAL MONITORING REPORT

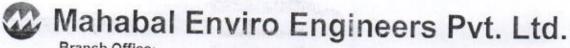
JULY TO SEPTEMBER 2017

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey

SENIOR EXECUTIVE

REPORT OF THE PROPERTY OF



Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009, Mobile No: +91 9431.102.102 / +91 9955.358.262, E-mail:mahabalranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

JULY - SEPTEMBER 2017

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2	Gurdari Mines Weigh Bridge	
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6	Kujam I Quarry II	
7	Amtipani Mines Near Office	
8	Amtipani Mines Near Quarry	
	SURFACE WATER	
1	Kujam-I	
2	Kujam-II	
3	Gurdari Quarry	
4	Amtipani Quarry	



Head Office: Plot No. F-7, Road No. 21, Wagle Estate, Thane West - 400604, Maharashtra, India (600 m from Hotel Rukhmini Palace Turn Opp Toyota Show Room. Near J B Sawant Bus Stop)
Phone: 2582 0658/3139/1663/3154 Fax: 91-22-25823543 thane@mahabal.com



Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PC - RMCC, District - Ranchi 834009, Mobile No: +91 9431.102.102 / +91 9955.358.262, E-mail: mahabalranchi@gmail.com

Hindalco Industries : Environmental Monitoring Report

Report no: MEEPL/OCT0148/2017-18

Date: 24th October, 2017

Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: Hindalco Industries Limited

Client Address: Lohardaga Postal Code: 835203 State: Jharkhand Country: India

Sample Type: AMBIENT AIR QUALITY MONITORING Marks on Sample: Location: Gurdari Mines Quarry 6B

Sample collected on: 21.09.2017

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 μm) PM ₁₀	μg/m³	100	61.0
02.	Particulate Matter (size less than 2.5 µm) PM2.5	μg/m³	60	29.9
03.	Sulphur Dioxide (SO ₂)	μg/m³	80	5.0
04.	Nitrogen Dioxide (NO ₂)	μg/m³	80	8.7
05.	Ammonia (NH ₃)	μg/m³	400	15.0
06.	Ozone (O ₃)	μg/m³	180	14.2
07.	Carbon Monoxide (CO)	mg/m ³	02	0.33
08.	Lead (Pb)	μg/m³	1.0	
09.	Nickel (Ni)	μg/m ³	20	0.03
10.	Arsenic (As)	μg/m³	06	3.0
11.	Benzene (C ₆ H ₆)	μg/m³	05	2.2
12.	Benzo (a) Pyrene	μg/m³	01	0.32

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey SENIOR EXECUTIVE



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Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009, Mobile No: +91 9431.102.102 / +91 9955.358.262, E-mail:mahabalranchi@gmail.com

Hindalco Industries

Environmental Monitoring Report

JULY - SEPTEMBER 2017

Report no: MEEPL/OCT0149/2017-18

Date: 24th October, 2017

Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: Hindalco Industries Limited

Client Address: Lohardaga Postal Code: 835203 State: Jharkhand Country: India

Sample Type: AMBIENT AIR QUALITY MONITORING Marks on Sample: Location: Gurdari Mines - Weigh Bridge

Sample collected on: 21.09.2017

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	μg/m³	100	60.3
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	μg/m³	60	27.7
03.	Sulphur Dioxide (SO ₂)	μg/m³	80	5.7
04.	Nitrogen Dioxide (NO ₂)	μg/m³	80	8.6
05.	Ammonia (NH ₃)	μg/m ³	400	14.0
06.	Ozone (O ₃)	μg/m³	180	15.2
07.	Carbon Monoxide (CO)	mg/m³	02	0.43
08.	Lead (Pb)	μg/m³	1.0	0.03
09.	Nickel (Ni)	μg/m³	20	3.1
10.	Arsenic (As)	μg/m³	06	2.1
11.	Benzene (C ₆ H ₆)	μg/m³	05	2.3
12.	Benzo (a) Pyrene	μg/m ³	01	0.30

For Mahabal Enviro Engineers Pvt. Ltd.

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At Booty, Near PHED Colony, Behind Pump House, FO - RMCC, District - Ranchi 834009. Mobile No: +91 9431.102.102 / +91 9955.358.262, E-mail:mahabalranchi@gmail.com

Hindalco Industries: Environmental Monitoring Report

Report no: MEEPL/OCT0150/2017-18

Date: 24th October, 2017

Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: Hindalco Industries Limited

Client Address: Lohardaga Postal Code: 835203

State: Jharkhand Country: India

Sample Type: AMBIENT AIR QUALITY MONITORING Marks on Sample: Location: Kujam II Weigh Bridge

Sample collected on: 22.09.2017

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM10	μg/m³	100	67.3
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	μg/m³	60	31.0
03.	Sulphur Dioxide (SO ₂)	μg/m³	80	5.5
04.	Nitrogen Dioxide (NO ₂)	μg/m³	80	9.2
05.	Ammonia (NH ₃)	μg/m³	400	14.6
06.	Ozone (O ₃)	μg/m³	180	13.3
07.	Carbon Monoxide (CO)	mg/m³	02	0.44
08.	Lead (Pb)	μg/m³	1.0	0.03
09.	Nickel (Ni)	μg/m³	20	3.2
10.	Arsenic (As)	μg/m³	06	2.5
11.	Benzene (C ₆ H ₆)	μg/m³	05	2.8
12.	Benzo (a) Pyrene	μg/m³	01	0.35

For Mahabal Enviro Engineers Pvt. Ltd.





At Booty, Near PHED Colony, Behind Pump House, PO - RMCC, District - Ranchi 834009, Mobile No: +91 9431.102.102 / +91 9955.358.262, E-mail:mahabalranchi@gmail.com

Hindalco Industries : Environmental Monitoring Report

Report no: MEEPL/OCT0151/2017-18

Date: 24th October, 2017

Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: Hindalco Industries Limited

Client Address: Lohardaga Postal Code: 835203 State: Jharkhand Country: India

Sample Type: AMBIENT AIR QUALITY MONITORING

Marks on Sample: Location: Kujam II Quarry

Sample collected on: 22.09.2017

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 μm) PM ₁₀	μg/m³	100	63.1
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	μg/m³	60	32.5
03.	Sulphur Dioxide (SO ₂)	μg/m³	80	4.9
04.	Nitrogen Dioxide (NO ₂)	μg/m ³	80	7.7
05.	Ammonia (NH ₃)	μg/m³	400	15.9
06.	Ozone (O ₃)	μg/m³	180	13.5
07.	Carbon Monoxide (CO)	mg/m³	02	0.42
08.	Lead (Pb)	μg/m³	1.0	0.03
09.	Nickel (Ni)	μg/m³	20	3.1
10.	Arsenic (As)	μg/m³	06	2.0
11.	Benzene (C ₆ H ₆)	μg/m³	05	3.2
12.	Benzo (a) Pyrene	μg/m³	01	0.33

For Mahabal Enviro Engineers Pvt. Ltd.



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At Booty, Near PHED Colony, Behind Pump House, PC - RMCC, District - Ranchi 834009, Mobile No: +91 9431.102.102 / +91 9955.358.262, E-mail:mahabalranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

IULY - SEPTEMBER 2017

Report no: MEEPL/OCT0152/2017-18

Date: 24th October, 2017

Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: Hindalco Industries Limited

Client Address: Lohardaga

Postal Code: **835203** State: **Jharkhand** Country: **India**

Sample Type: AMBIENT AIR QUALITY MONITORING

Marks on Sample: Location: Kujam I Quarry I

Sample collected on: 22.09.2017

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	μg/m³	100	68.2
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	μg/m³	60	37.3
03.	Sulphur Dioxide (SO ₂)	μg/m³	80	5.2
04.	Nitrogen Dioxide (NO ₂)	μg/m³	80	8.5
05.	Ammonia (NH ₃)	μg/m³	400	14.2
06.	Ozone (O ₃)	μg/m³	180	14.9
07.	Carbon Monoxide (CO)	mg/m³	02	0.40
08.	Lead (Pb)	μg/m³	1.0	0.03
09.	Nickel (Ni)	μg/m³	20	3.0
10.	Arsenic (As)	μg/m³	06	2.6
11.	Benzene (C ₆ H ₆)	μg/m³	05	3.1
12.	Benzo (a) Pyrene	μg/m³	01	0.43

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey

SENIOR EXECUTIVE





At Booty, Near PHED Colony, Behind Pump House, PO - RMCC, District - Ranchi 834009, Mobile No: +91 9431.102.102 / +91 9955.358.262, E-mail: mahabalranchi@gmail.com

Hindalco Industries: Environmental Monitoring Report

Report no: MEEPL/OCT0153/2017-18

Date: 24th October, 2017

Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: Hindalco Industries Limited

Client Address: Lohardaga Postal Code: 835203 State: Jharkhand Country: India

Sample Type: AMBIENT AIR QUALITY MONITORING

Marks on Sample: Location: Kujam I Quarry II

Sample collected on: 22.09.2017

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	μg/m³	100	65.9
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	μg/m³	60	32.7
03.	Sulphur Dioxide (SO ₂)	μg/m³	80	5.3
04.	Nitrogen Dioxide (NO ₂)	μg/m³	80	8.7
05.	Ammonia (NH ₃)	μg/m³	400	14.1
06.	Ozone (O ₃)	μg/m³	180	15.4
07.	Carbon Monoxide (CO)	mg/m³	02	0.48
08.	Lead (Pb)	μg/m³	1.0	0.03
09.	Nickel (Ni)	μg/m ³	20	2.9
10.	Arsenic (As)	μg/m³	06	2.5
11.	Benzene (C ₆ H ₆)	μg/m³	05	3.0
12.	Benzo (a) Pyrene	μg/m³	01	0.43

For Mahabal Enviro Engineers Pvt. Ltd.





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At Booty, Near PHED Colony, Behind Pump House, PO - RMCC, District - Ranchi 834009, Mobile No: +91 9431.102.102 / +91 9956.358.262.

Hindalco Industries:

Environmental Monitoring Report

JULY - SEPTEMBER 2017

Continuation Sheet MEEPL/OCT0156/2017-18

Repo	rt no: MEEPL/OCT015	5/2017-18	3	State of the latest	Date: 24th October, 2017
Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method Reference
14-	Fluoride (as F)	mg/l	0.10 }	1 max	APHA 22nd Ed. 2012, 4500-FB & 7, 7, 84, 4-87
15	Calcium (as Ca)	mg/l	11.9	75 max	APHA 22nd Ed. 2012. 3500-Ca-B-3-67
16	Iron (as Fe)	mg/l	0.10	0.3 max	APHA 22nd Ed. 2012, 3111-B, 3-18
17	Cadmium (as Cd)	mg/l	N.D	, 0.003 max	APHA 22nd Ed. 2012, 3111-B, 3-18
18	Chromium Total (as Cr)	,mg/l	N.D.	0.05 max	APHA 22nd Ed. 2012, 3111-B, 3-28
19	Copper (as Cu)	mg/I	N.D	0.05 max	APHA 22nd Ed. 2012, 3111-B, 3-18
20	Lead (as Pb)	mg/l	N.D	0.01 max	APHA 22nd Ed. 2012, 3111-B, 3-18
21	Zinc (as ¿n)	mg/l	0.03	5-max	APHA 22nd Ed. 2012, 3111-B, 3-18
22	Arsenic (as As)	. mg/l	<0.01	0.01 max	APHA 22nd Ed. 2012, 3114-B, 3-38
23	Selenium (äs Se) *	mg/l	N.D -	0.001 max	APHA 22nd Ed. 2012, 3112-B, 3-23
24	Mercury (as hg)	mg/l	* N.D	0.01 max	APHA 22 nd Ed. 2012, 3114-B, 3-38
25	Cyanide (as CN)	mg/l	N.D	0.05 max	APHA 22nd ED. 2012, 4500-CN.C& 4-39 & 4-44
26	Manganese (as Mn)	mg/l	N.D	0.1 max *	APHA 22nd Ed. 2012, 3111-B, 3-18
27	Dissolved Oxygen	mg/l	7.3	7-8	APHA 20th ED, Method 4500-o g.:

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey

SENIOR EXECUTIVE

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Hindalco Industries :

Environmental Monitoring Repor

JULY - SEPTEMBER 2017

Report no: MEEPL/OCT0154/2017-18

Date: 24th October, 2017

Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: Hindalco Industries Limited

Client Address: Lohardaga Postal Code: 835203 State: Jharkhand Country: India

Sample type: AMBIENT AIR QUALITY MONITORING

Marks on Sample: Location: Amtipani Mines Near Office

Sample collected on: 22.09.2017

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	μg/m³	100	71.4
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	μg/m³	60	36.9
03.	Sulphur Dioxide (SO ₂)	μg/m ³	80	5.2
04.	Nitrogen Dioxide (NO ₂)	μg/m ³	80	8.4
05.	Ammonia (NH ₃)	μg/m³	400	13.6
06.	Ozone (O ₃)	μg/m³	180	15.7
07.	Carbon Monoxide (CO)	mg/m ³	02	0.44
08.	Lead (Pb)	μg/m³	1.0	0.02
09.	Nickel (Ni)	μg/m ³	20	120/3/2007
10.	·Augusta (A.)	μg/m ³	06	1.9
11.	Pansana (C. U.)	μg/m³.	05	and the same of th
12.	Panga (a) D.	μg/m³	01	0.30

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey

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E-mall:mahabalranchi@gmail.com

Hindalco Industries:

Environmental Monitoring Report

JULY - SEPTEMBER 2017

Date: 24th October, 2017

Report no: MEEPL/OCT0155/2017-18

Simple described by customer: AMBIENT AIR QUALITY MONITORING

Circut Name: Hindalco Industries Limited

Client Address: Lohardaga Fostal Code: 835203 State: Jharkhand Country: India

Sample type: AMBIENT AIR QUALITY MONITORING

Marks on Sample: Location: Amtipani Mines - Near Quarry

Sample collected on: 22.09.2017

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration	
01.	Particulate Matter (size less than 10 μm) PM ₁₀	μg/m³	100	74.1	
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	μg/m³	60	31.3	
03.	Sulphur Dioxide (SO ₂)	μg/m³	80	5.8	
04.	Nitrogen Dioxide (NO ₂)	μg/m³	80	7.3	
05.	Ammonia (NH ₃)	μg/m³	400	14.8	
06.	Ozone (O ₃)	ug/m³	180	15.9	
07.	Carbon Monoxide (CO)	mg/m³	02	0.46	
08.	Lead (Pb)	μg/m³	1.0	0.03	
09.	Nickel (Ni)	g μg/m ³ -	20	2.8	
10.	Arsenic (As)	μg/m ³	06	1.31	
11.	Benzene (C ₆ H ₆)	μg/m³	05	2.3	
12.	Benzo (a) Pyrene	μg/m³	01	0.29	

For Mahabal Enviro Engineers Pvt. Ltd.

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Vijay Pandey

SENIOR EXECUTIVE





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Hindalco Industries :

Environmental Monitoring Report

JULY - SEPTEMBER 2017

Date: 24th October, 2017

Report no: MEEPL/OCT0156/2017-18

Sample described by customer: SURFACE-WATER

anent Name: Hindalco Industries Limited

Client Address: Lohardaga Postal Code: 835203 State: Jharkhand

Country: India

Sample Type: SURFACE-WATER
Marks on Sample: Location: Kujam – I

Quantity: 5 L X 2 No. PVC Can Sample collected on: 22.09.2017

SI. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method Reference
1	Colour	Hazen	<2	5 Max	APHA 22nd Ed. 2012, 2120-B, 2-6
2	Odour		Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
3	Taste		Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
4	Turbidity	NTU	0.29	1 Max	APHA 22nd Ed. 2012, 2130-B, 2-13
5	рН	-	8.2	6.5-8.5	APHA 22 nd Ed. 2012, 4500-H+-B, 4-92
6	Free Chlorides (Residual)	mg/l	<0.5	0.2 min	APHA 22nd Ed. 2012, 4500-CI-G, 4- 69
7	Total Dissolved Solids	mg/l	466	500 max	IS 3025 (Part 16): 1984, Reaffirmed 2006
8	Total hardness (as CaCO3)	mg/l_	50.	200 max 🕢	APHA 22nd Ed. 2012, 4500-CIG, 4e
9	Alkalinirty Total (as CaCO3)	mg/l	41	200 max	'IS 3025 (Part 237): 1986, Reaffirmed 2009
10	Chloride (as CI)	mg/l	47.	250 max	APHA 22nd Ed. 2012, 4500-CI-b. 4-72
11	Sulphate (as SO4)	ing/l	29.6	300 max 6	APHA 22nd Ed. 2012, 4500-so4-e, 4-190
12 +	Boron (as B)	mg/l	0.20	0.5 max	APHA 22nd Ed. 2012, 4500-BB, 4- 25.
13	Magnesium (as Mg)	mg/l	5.9	30-max	APHA 22nd Ed. 2012, 3500-Mg-B, 3-84



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Hindalco Industries :

Environmental Monitoring Report

JULY - SEPTEMBER 2017

Date: 24th October, 2017

Report no: MEEPL/OCT0157/2017-18

Supple described by customer: SURFACE-WATER

Chem Name: Hindalco Industries Limited

Client Address: Lohardaga Postai Code: 835203 State: Jharkhand

State: Jharkhand Country: India

Sample Type: SURFACE-WATER
Marks on Sample: Location: Kujam - II

Quantity: 5 L.X 2 No. PVC Can Sample collected on: 22.09.2017

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method Reference
1	Colour	Hazen	<2	5 Max	APHA 22nd Ed. 2012, 2120-B, 2-6
2	Odour		Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
3	Taste		Agrecable	Agreeable	IS 3025 (Part 7): 1903, Reaffirmed 2006
4	Turbidity	NTU	0.29	1 Max	APHA 22nd Ed. 2012, 2130-B, 2-13
5	рН		8.0	6.5-8.5	APHA 22nd Ed. 2012, 4500-H+-B, 4-92
6	Free Chlorides (Residual)	mg/l	<0.5	0.2 min	APHA 22 nd Ed. 2012, 4500-CI-G, 4- 69
7	Total Dissolved Solids	mg/l	464	500 max	IS 3025 (Part 16): 1984, Reaffirmed 2006
8	Total hardness (as CaCO3)	mg/l	50 *	200 nrax	APHA 22 nd Ed. 2012, 4500-CIG, 4- 69
9	Alkalinirty Total (as CaCO3)	mg/l	42	200 max	IS 3025 (Part 237): 1986, Reaffirmed 2009
10	Chloride (as CI)	mg/l	47	250 max	APHA 22 nd Ed. 2012, 4500-CI-b, 4-
11.	Sulphate (as 304)	mg/1 -	29.9	200 max	APHA Z2rd Ed. 2012, 4500-so4-e, 4-190
12	Boron (as B)		0.20	0.5 wax	APHA 22 nd Ed. 2012, 4500-BB, 4- 25 _n
13.	Magnesiuni (as Mg)	.mg/l	5.9	30 max	APHA 22- Ed. 2012, 3500 Mg B, 3,84*



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Hindalco Industries :

Environmental Monitoring Report

IULY - SEPTEMBER 2017

Continuation Sheet MEEPL/OCT0157/2017-18

Repu	no: MEEPL/OCT015	7/2017-1	8		Date: 24th October, 2017
SI. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method Reference
14	Fluoride (as F)	mg/l	0.11	1 max	APHA 22nd Ed. 2012, 4500-FB & D, 4- 84, 4-87
15	Calcium (as Ca)	mg/l	13.7	75 max	APHA 22nd Ed. 2012, 3500-Ca-B, 3-67
10	Iron (as Fe)	mg/l	0.10	0.3 max	APHA 22nd Ed. 2012, 3111-B, 3-18
17	Cadmium (as Cd)	mg/l	N.D	0.003 may	APHA 22nd Ed. 2012, 3111-B, 3-18
18	Chromium Total (as Cr)	mg/l	N.D	0.05 max	APHA 22nd Ed. 2012, 3111-B, 3-18
19	Copper (as Cu)	mg/l	N.D	0.05 max	APHA 22nd Ed. 2012, 3111-B, 3-18
20	Lead (as Pb)	mg/l	N.D	0.01 max	APHA 22nd Ed. 2012, 3111-B, 3-18
21 .	Zinc (as Zn)	mg/l	0.03	5 max	APHA 22nd Ed. 2012, 3111-B, 3-18
22	Arsenic (as As)	mg/l	<0.01	0.01 max	APHA 22nd Ed. 2012, 3114-B, 3-38
23	Selenium (as Se)	mg/l	N,D	0.001 max	APHA 22nd Ed. 2012, 3112-B, 3-23
24	Mercury (as hg)	mg/l	N.D	0.01 max	APHA 22nd Ed. 2012, 3114-B, 3-38
25	Cyanide (as CN)	mg/l	N.D	0.05 max	APHA 22 nd ED. 2012, 4500-CN.C & 4-39 & 4-44
26	Manganese (as Mn)	mg/l	N.D	0.1 max	APHA 22nd Ed. 2012, 3111-B, 3-18
27	Dissolved Oxygen	mg/l	7.3	7-8	APHA 20th ED. Method 4500-o g.

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey

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Hindalco Industries:

Environmental Monitoring Report

JULY - SEPTEMBER 2017

Date: 24th October, 2017

Report no: MEEPL/OCT0158/2017-18

Sample described by customer: SURFACE-WATER

Client Name: Hindalco Industries Limited

Client Address: Lohardaga Postal Code: 835203 State: Jharkhand Country: India

Sample Type: SURFACE-WATER

Marks on Sample: Location: Gurdari Quarry

Quantity: 5 L X 2 No. PVC Can Sample collected on: 21.09.2017

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method Reference
1	Colour	Hazen	<2	5 Max	APHA 22nd Ed. 2012, 2120-B, 2-6
2	Odour	-	Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
3	Taste		Agreeable	Agrecable	IS 3025 (Part 7): 1983, Reaffirmed 2006
4	Turbidity	NTU	0.30	1 Max	APHA 22nd Ed. 2012, 2130-B, 2-13
5	рН	-	8.3	6.5-8.5	APHA 22 nd Ed. 2012, 4500-H+-B, 4-92
6	Free Chlorides (Residual)	mg/l	<0.5	0.2 min	APHA 22nd Ed. 2012, 4500-CI-G, 4- 69
7	Total Dissolved Solids	mg/l	486	500 max	IS 3025 (Part 16): 1984, Reaffirmed 2006
8	Total hardness (as CaCO3)	mg/l	51	200 max	APHA 22 nd Ed. 2012, 4500-CIG, 4- 69
9	Alkalinirty Total (as CaCO3)	mg/l	45	200 max	IS 3025 (Part 237): 1986, * Reaffirmed 2009
10	Chloride (as CI)	mg/l	47	250 max .	APHA 22 nd Ed. 2012, 4500-CI-b, 4- 72
11,	Sulphate (as SO4)	mg/l	30.9	200 max	APHA 22nd Ed. 2012, 4500-so4-e, 4-190
12	Boron (as B)	mg/l	0.20	0.5 max	APHA 22 nd Ed. 2012, 4500-BB, 4- 25
13	Magnesium (as Mg)	mg/l	5.9	30 max	APHA 22nd Ed. 2012, 3500-Mg-B, 3-84





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Hindalco Industries :

Environmental Monitoring Report

IULY - SEPTEMBER 2017

Continuation Sheet MEEPL/OCT0158/2017-18

Repor	t no: MEEPL/OCT015	8/2017-1	8	Date: 24th October, 2017		
SI. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500.2012)	Method Reference	
14	Fluoride (as F)	mg/l	0.11	1 max	APHA 22 nd Ed. 2012, 4500-FB & D, 4- 84, 4-87	
15	Calcium (as Ca)	mg/l	12.0	75 max	APHA 22nd Ed. 2012, 3500-Ca-B, 3-67	
16	Iron (as Fe)	mg/l	0.10	0.3 max	APHA 22nd Ed. 2012, 3111-B, 3-18	
17	Cadmium (as Cd)	mg/l	N.D	0.003 max	APHA 22nd Ed. 2012, 3111-B, 3-18	
18	Chromium Total (as Cr)	mg/l	N.D	0.05 max	APHA 22nd Ed. 2012, 3111-B, 3-18	
19	Copper (as Cu)	mg/l	N.D	0.05 max	APHA 22nd Ed. 2012, 3111-B, 3-18	
20	Lead (as Pb)	mg/l	N.D	0.01 max	APHA 22nd Ed. 2012, 3111-B, 3-18	
21	Zinc (as Zn)	mg/l	0.03	5 max	APHA 22nd Ed. 2012, 3111-B, 3-18	
22	Arsenic (as As)	mg/l	< 0.01	0.01 max	APHA 22nd Ed. 2012, 3114-B, 3-38	
23	Selenium (as Se)	mg/l	N.D	0.001 max	APHA 22nd Ed. 2012, 3112-B, 3-23	
24	Mercury (as hg)	mg/l	N.D	0.01 max	APHA 22nd Ed. 2012, 3114-B, 3-38	
25	Cyanide (as CN)	mg/I	N.D	0.05 max	APHA 22 nd ED. 2012, 4500-CN.C & 4-39 & 4-44	
26	Manganese (as Mn)	mg/l	N.D	0.1 max	APHA 22nd Ed. 2012, 3111-B, 3-18	
27	Dissolved Oxygen	mg/l	7.5	7-8	APHA 20th ED. Method 4500-o g.	

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey

SENIOR EXECUTIVE

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Branch Office:

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Hindalco Industries :

Environmental Monitoring Report

JULY - SEPTEMBER 2017

Date: 24th October, 2017

Report no: MEEPL/OCT0159/2017-18

Sample described by customer: SURFACE-WATER

Client Name: Hindalco Industries Limited

Client Address: Lohardaga Postai Code: 835203 State: Jharkhand Country, India

Sample Type: SURFACE-WATER

Marks on Sample: Location: Amtipani Quarry

Quantity: 5 L X 2 No. PVC Can Sample collected on: 22.09.2017

SI. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method Reference
1	Colour	Hazen	<2	5 Max	APHA 22nd Ed. 2012, 2120-B, 2-6
2	Odour		Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
3	Taste	-	Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
4	Turbidity	NTU	0.31	1 Max	APHA 22nd Ed. 2012, 2130-B, 2-13
5	рН		8.3	6.5-8.5	APHA 22 nd Ed. 2012, 4500-H+-B, 4-92
6	Free Chlorides (Residual)	mg/l	<0.5	0.2 min	APHA 22nd Ed. 2012, 4500-CI-G, 4- 69
7	Total Dissolved Solids	mg/l	491	500 max	IS 3025 (Part 16): 1984, Reaffirmed 2006
8	Total hardness (as CaCO3)	mg/l	52	200 max	APHA 22 nd Ed. 2012, 4500-CIG, 4- 69
9	Alkalinirty Total (as CaCO3)	mg/l	43	200 max	IS 3025 (Part 237): 1986, Reaffirmed 2009
10	Chloride (as CI)	mg/l	44	250 max .	APHA 22 nd Ed. 2012, 4500-CI-b, 4- 72
11-	Sulphate (as SO4)	mg/l·	30.3	200 max	APHA 22 nd Ed. 2012, 4500-so4-e, 4-190
12	Boron (as B)	mg/l	0.20	0.5 max	-APHA 22nd Ed. 2012, 4500-BB, 4- 25
13	Magnesium (as Mg)	mg/l	5.8	30 max	APHA 22nd Ed. 2012, 3500-Mg-B, 3-84





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Environmental Monitoring Report

IULY - SEPTEMBER 2017

Continuation Sheet MEEPL/OCT0159/2017-18

Repor	t no: MEEPL/OCT0159	Date: 24th October, 2017			
SI. No.	Parameters	Unit	Result	(IS 10500:2012)	Method Reference
14	Fluoride (as F)	mg/l	0.10	1 max	APHA 22 nd Ed. 2012, 4500-FB & D, 4- 84, 4-87
15.	Calcium (as Ca)	mg/l	13.5	75 max	APHA 22nd Ed. 2012, 3500-Ca-B, 3-67
16	Iron (as Fe)	mg/l	0.10	0.3 max	APHA 22nd Ed. 2012, 3111-B, 3-18
17	Cadmium (as Cd)	mg/l	N.D	0.003 max	APHA 22nd Ed. 2012, 3111-B, 3-18
18	Chromium Total (as Cr)	mg/l	N.D	0.05 max	APHA 22nd Ed. 2012, 3111-B, 3-18
19	Copper (as Cu)	mg/l	N.D	0.05 max	APHA 22nd Ed. 2012, 3111-B, 3-18
20	Lead (as Pb)	mg/l	N.D	0.01 max	APHA 22nd Ed. 2012, 3111-B, 3-18
21	Zinc (as Zn)	mg/l	0.03	5 max	APHA 22nd Ed. 2012, 3111-B, 3-18
22	Arsenic (as As)	mg/l	<0.01	0.01 max	APHA 22nd Ed. 2012, 3114-B, 3-38
23	Selenium (as Se)	mg/l	N.D	0.001 max	APHA 22nd Ed. 2012, 3112-B, 3-23
24	Mercury (as hg)	mg/l	N.D	0.01 max	APHA 22 ¹⁰ Ed. 2012, 3114-B, 3-38
25	Cyanide (as CN)	mg/l	N.D	0.05 max	APHA 22 nd ED. 2012, 4500-CN.C & 4-39 & 4-44
26	Manganese (as Mn)	mg/l	N.D	0.1 max	APHA 22nd Ed. 2012, 3111-B, 3-18
27	Dissolved Oxygen	mg/l	7.5	7-8	APHA 20th ED, Method 4500-o g.

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey

SENIOR EXECUTIVE

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Phone: 2582 0658/3139/1663/3154 Fax: 91-22-25823543 thane@mahabal.com

BREAK UP THE COST OF ENVIRONMENTAL MEASURES DURING THE YEAR 2016-17

The composite cost during the year 2017-18 for environmental protection & pollution control by Jharkhand Mines division of M/s Hindalco Industries Ltd & M/s Minerals & Minerals Ltd for implementation of the suggested measures in EC at our all the operating mines in the state of Jharkhand-namely Pakhar (115.13 Ha), Pakhar (15.58 Ha), Pakhar (109.507 Ha), Pakhar (8.09 Ha), Pakhar (35.12Ha), Serengdag (140.06 Ha), Serengdag (155.81 Ha), Jalim & Sanai (12.14 Ha), Gurdari (584.19 Ha), Amtipani (190.95 Ha), Kujam I (80.87 Ha) Kujam II (157.38 Ha) and Bagru (75.41 Ha), Hisri New (14.55 Ha), Chiro kukud(152.57 Ha), Orsa pat(196.36 Ha), Bhusar (65.31 Ha)& Bimarla Bauxite Mines (134.52 Ha).

SI No	Description	Budget (in Rupees) FY 2017-18	Actual (in Rupees) FY 2017-18 (from April'17 to Sep'2017)
1	Pollution Control & Environment monitoring	1316000.00	651832.00
2	Reclamation/ Back filing & Rehabilitation**	30000000.00	131262375.00
3	Green belt, Plantation & Water spraying arrangement	3400000.00	3373300.00
4	Rural Development	4000000.00	18500000.00

^{**}Part of OB removed cost.

(Basudev Gangopadhayay) Convenor (Quality & Environment)

Annexure-3



Date: 03.04.17

Office Order

Environmental Cell has been re-constituted at Gurdari Bauxite Mines (Area 584.19 Ha) comprising below mentioned team members. The team will ensure compliance of Environment Act, Regulation & Rule in respect of the said mines of Hindalco Industries Limited.

- 1. Mr. Kiran Shankar Singh-Mines Manager (Coordinator)
- 2. Mr. Arun Kumar Behera Geologist (Member)
- 3. Dr. Md. Salim Medical Officer (Member)
- 4. Mr. Om Prakash Jha-Mechanical Engineer (Member)
- 5. Mr. Rakesh Ranjan Singh -Foreman (Member)
- 6. Mr. Ranjan Kumar Dy Officer (HR) (Member)

Basudev Gangopadhyay Convenor (Quality & Environment)

ANNEXURE-4 PRODUCTION, MINED OUT, BACKFILLED, PRODUCTION AND OVERBURDEN REMOVAL FROM APR-17 to Sep-17

NAME OF THE MINES	NAME OF THE MINES MINING LEASE AREA (IN HA)	MINED OUT AREA (HA)	BACK FILLED AREA (HA)	PRODUCTION (In MT)	OVERBURDEN (In Cu.M)
Shrengdag Bauxite	155.81	2.57	2.00	148229.00	141538.00
Gurdari Bauxite Mines	584.19	8.10	4.70	175860.00	391707.00
Jalim & Sanai	12.14	1.25	0.50	25137.00	16365.00
Serangdag	140.06	0.00	00:00	0.00	0.00
Pakhar Buxite Mines	115.13	1.52	1.89	137420.00	166565.00
Pakhar Buxite Mines	. 8.09	0.00	00:00	0.00	0.00
Kujam-I	80.87	1.87	1.95	67925.00	108182.00
Kujam-II	157.38	3.32	3.70	132480,00	269516.00
Amtipani	190.95	4.70	3.17	102545.00	138980.00
Chiro-Kukud	152.57	1.73	1.28	41460.00	64089.00
Orsa Bauxite Mines	196.36	00.00	00:00	00.00	0.00
Hisri New	14.55	1.05	0.91	35561.00	44239.00
Bhusar	65.31	0.16	1.80	63239.00	88532.00
Bagru	75.41	0.00	0.00	0.00	00'0
Minerals & Minerals Limited	imited				
Pakhar Buxite Mines	109.51	1.50	1.70	136490.00	152916.00
Pakhar Buxite Mines	15.58	0.20	00:00	0.00	2716.00
Bimarla Bauxite Mines	134.52	4.71	5.86	67850.00	164820.00



(Basudev Gangopadhayay) Convenor (Quality & Environment)