



Ref No: HIL/LHD/JP (M)/MoEF/0436

Date: 26.11.2015

To,
The Additional Principal Chief Conservator of Forest (C)
Ministry of Environment, Forests and Climate Changes
Regional Office (ECZ), Ranchi-834002.

Sub: Compliance Report of EC conditions for Hisri New (14.55 ha) Bauxite Mining project of M/s Hindalco Industries Limited located in Lohardaga District of Jharkhand for the period April'15 to Sep'15.

Ref: Environmental Clearance letter no J-11015/531/2007-IA II (M) dated 17th June 2011


Sir,

With reference to the above, we are submitting herewith the Compliance status report of EC conditions for **Hisri New (14.55 ha) Bauxite Mining project of M/s Hindalco Industries Limited**, located in Lohardaga District of Jharkhand for the period **April'15 to Sep'15**.

Hope you will find the same in order.

Thanking You

Yours Sincerely
FOR M/s **Hindalco Industries Limited**,


(Bijesh Kumar Jha)
Joint President (Mines)

Enclosure: - As Above

Copy to: Regional Office, MoEF, Ranchi

HINDALCO INDUSTRIES LIMITED

Mines Division, Court Road
PO & Distt. Lohardaga (Jharkhand)
PIN - 835 302, India
Tel. +91 6526 224112/224015/223113
Fax +91 6526 224118

Regd. Office

Century Bhawan, 3rd Floor
Dr. Annie Besant Road, Worli, Mumbai, 400 030, India
Tel. +91 22 66626666

Website www.hindalco.com

Email hindalco@adityabirla.com

Corporate Identity No. L27020MH1958PLC011238

Compliance of conditions laid down in Environmental Clearance

HISRI (NEW) BAUXITE MINES(14.55 Ha)

Period: April'15-September'15

Environmental Clearance letter no J-11015/531/2007-IA II (M) dated 17th June 2011

Sl No	Conditions	Compliance Status
Specific Conditions		
1	The project proponent shall obtain Consent to Establish and Consent to Operate from the Jharkhand State Pollution Control Board and effectively implement all the conditions stipulated therein.	Consent to Establish has been obtained prior to start of mining. Implementations of stipulated conditions are fulfilled. Mines is discontinued since Sep'14 due to second renewal case as per directive by DMO. All procedure for getting the lease renewal has been done & very shortly mine will be operative.
2	The environmental clearance is subject to forestry clearance.	Forest clearance obtained.
3	The environmental clearance is subject to approval of the state land use Department, Government of Jharkhand for diversion of agricultural land for non-agricultural use.	Mining Lease is granted/ renewed by the State Govt. after due consideration and Cabinet approval on recommendation of DC who is the competent authority to give permission for using the agricultural land for non-agricultural purpose.
4	The mining operation shall be restricted to above ground water table and it should not intersect the ground water table. In case of working below ground water table, prior approval of the Ministry of Environment & Forests and Central Ground Water Authority shall be obtained, for which a detailed hydro – geological study shall be carried out.	Depth of mining will be 15-20 mtr bgl (maximum). Ground water table level is 40-50 mtr bgl. Thus there is no chance to intersect ground water table during mining operation. Working zone will be restricted to above ground water table.
5	The Project proponent shall ensure that no natural watercourse shall be obstructed due to any mining operations. The first order streams and the seasonal nallahs originating from the mining lease area shall be protected.	It is being ensured. No natural water course has been obstructed.
6	The top soil, if any shall temporarily be stored at earmarked site (s) only and it should not be kept unutilized for long. The topsoil shall be used for land reclamation and plantation.	Sequential backfilling and reclamation of the mined out area are being exercised. Topsoil is being spread on backfilled area for reclamation of the area.
7	The solid waste generated during the mining operation shall be backfilled and there shall be no external overburden dump left at the end of the mine life. The entire excavated area of 12.19 ha. shall be backfilled and reclaimed by plantation.	Overburden and waste rock are being used for back filling. Data pertaining to backfilling is enclosed as Annexure.

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	<p>The backfilling should be carried out in such a manner that it is restored to the normal ground level. Monitoring and management of rehabilitated areas should continue until the vegetation becomes self-sustaining. Compliance status should be submitted to the Ministry of Environment & Forest on six month basis.</p>	
8	<p>Catch drains and siltation ponds of appropriate size should be constructed around the working pit, sub-grade dump, soil and mineral dumps to arrest flow of silt and sediment directly into the agricultural fields, the Kisco Nadi, the Sukri Nadi, the Chungahat nallah, the Barki nallah and other water bodies. The water so collected should be utilized for watering the mine area, roads, green belt development etc. The drains should be regularly desilted, particularly after monsoon and maintained properly.</p> <p>Garland drain, settling tanks and check dams of appropriate size, gradient and length shall be constructed for both around the minepit and sub grade dump to prevent run off of water and flow sediments directly into the agricultural fields, the Kisco Nadi, the Sukri Nadi, the Chungahat nallah, the Barki nallah and other water bodies and sump capacity should be designed keeping 50% safety margin over and above peak sudden rainfall (based on 50 years data) and maximum discharge in the area adjoining the mine site. Sump capacity should also provide adequate retention period to allow proper setting of silt material. Sedimentation pits should be constructed at the corners of the garland drains and desilted at regular intervals.</p>	<p>No run off is being generated from mining activities. However, to collect and manage rainwater during monsoon drains, Pit sumps are made, part of mined out area is used as settling tank. Settled water is being used for sprinkling of quarry, roads, green belt development, etc.</p>
9	<p>Dimension of the retaining wall at the toe of the sub-grade, dump and OB benches within the mine to check run-off and siltation should be based on the rain fall data.</p>	<p>The dimensions of the retaining wall OB dumps are based on the average rainfall.</p>
10	<p>Plantation shall be raised in an area of 12.7 ha including a 7.5 m. wide green belt in the safety zone around the mining lease by planting the native species around ML area, backfilled and reclaimed area, around water body, roads etc. in consultation with the local DFO / Agriculture Department. At least 1500 trees per year shall be planted with a tree density of 1000 trees per hectare. Greenbelt shall be developed all along the mine lease area in</p>	<p>Being carried out progressively. During FY 2015-16 –around 4500 saplings planted within the Bagru plateau including this mine.</p>

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	a phased manner and shall be completed within first five years.	
11	Effective safe guard measures, such as regular water sprinkling shall be carried out in critical areas prone to air pollution and having high levels to particulate matter such as around loading and unloading point and all transfer points. Extensive water sprinkling shall be carried out on haul roads. It should be ensured that the Ambient Air Quality parameters conform to the norms prescribed by the Central Pollution Control Board in this regard.	Effective safe guard measures, such as regular water sprinkling are being carried out in critical areas prone to air pollution. Regular Ambient Air Quality monitoring are being carried out.
12	The project authority should implement suitable conservation measures to augment ground water resources in the area in consultation with the Regional Director, Central Ground Water Board.	System is already in place.
13	Regular monitoring of ground water level and quality should be carried out by establishing a network of existing wells and constructing new piezometers during the mining operation. The periodic monitoring [(at least four times in a year – pre-monsoon (April-May), monsoon (August), post-monsoon (November) and winter (January) once in each season)] shall be carried out in consultation with the State Ground Water Board/ Central Ground water Authority and the data thus collected may be sent regularly to the Ministry of Environment and Forests and its Regional office Bhubneshwar, The Central Ground Water Authority and the Regional Director, Central Ground Water Board. If at any stage, it is observed that the ground water table is getting depleted due to the mining activity, necessary corrective measures shall be carried out.	It is being monitored.
14	Monitoring to the springs shall be carried out for the quality and quantity of water regularly so as to ensure that there is no adverse impact on the same due to the project. Records in this regards shall be maintained.	Monitoring is being done, water quality report enclosed.
15.	It shall be ensured that there is no change in the hydrology of the area due to the project.	Being adhered to.
16.	The project proponent shall obtain necessary prior permission of the competent authorities for drawl of requisite quantity of water (surface water and ground water) required for the project.	As per the terms and conditions in Mining lease deed, we have the liberty to use water. Water cess is being paid to State Pollution Control Board regularly.

17.	Suitable rain water harvesting measures on long term basis shall be planned and implemented in consultation with the Regional Director, Central Ground Water Board.	Suitable rain water harvesting measures on long term basis have been planned and implemented.
18.	Appropriate mitigative measures shall be taken to prevent pollution of the Kisco Nadi, the Sukri Nadi and other rivers in the buffer zone of the mine, in consultation with the State Pollution Control Board.	Appropriate mitigative measures have been taken to prevent pollution of the Kisco Nadi, the Sukri Nadi and other rivers in the buffer zone of the mine.
19	Vehicular emissions should be kept under control and regularly monitored. Measures shall be taken for maintenance of vehicles used in mining operations and transportation of mineral from mine face to the Beneficiation plant.. The vehicles should be covered with a tarpaulin and shall not be overloaded.	Regular maintenance of vehicles are undertaken to minimize vehicular emission. Care is taken on regular basis to arrest spillage/fugitive dust emission. At most care is taken to cover bauxite loaded trucks with Tarpaulin and overloading is avoided.
20	Blasting operation should be carried out only during the daytime. Controlled blasting should be practiced. The mitigative measures for control of ground vibration and to arrest fly rocks and boulders should be implemented.	Blasting operation is being carried out only during the daytime. Controlled blasting is in practice. The mitigative measures for control of ground vibration and to arrest fly rocks and boulders are being implemented.
21	Drills shall either be operated with dust extractors or equipped with water injection system.	Wet drilling is done in the drill holes intermittently for dust suppression by pumping water.
22	Mineral handling area shall be provided with adequate number of high efficiency dust extraction system. Loading and unloading areas including all the transfer points should also have efficient dust control arrangements. These should be properly maintained and operated.	We are exploring the possibilities. However, water sprinkling is being carried out regularly at loading and unloading areas.
23	Sewage treatment plant should be installed for the colony. ETP should also be provided for workshop and wastewater generated from mining operations.	There is no likely hood of effluent from mine, hence ETP is not required. The sewage water for working population is planned to be collected through Septic Tank/Soak Pit and treated in Sewage Treatment Plant already existing in adjoining Bagru ML.
24	The project authorities should undertake sample survey to generate data on pre-project community health status within a radius of 1 Km. from proposed mine.	Agreed. Being getting done through medical camp.
25	Pre-placement medical examination and periodical medical examination of the workers engaged in the project shall be carried out and records maintained. For the purpose, schedule of health examination of the workers should be drawn and followed accordingly.	System is already in place

26.	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of the temporary structures to be removed after the completion of the project.	System is already in place.
27	The critical parameters such as RSPM (Particulate matter with size less than 10 µm (i.e. PM ₁₀ , PM _{2.5}) and NO _x in the ambient air within the impact zone, peak particle velocity at 300 m. distance or within the nearest habitation, whichever is closer shall be monitored periodically. Further, quality of discharge water shall also be monitored [(TDS, DO, PH and Total Suspended Solids (TSS)] , The monitored data shall be uploaded on the website of the Company as well as displayed on a display board at the project site at a suitable location near the main gate of the Company in Public domain. The Circular no. J-20012/1/2006-IA.II(M) dated 27.05.2009 issued by Ministry of Environment and Forests, which is available on the website of the Ministry www.envfor.nic.in shall also be referred in this regard for its compliance.	Being carried out. Monitoring report enclosed.
28	A Final Mine Closure plan along with details of Corpus Fund should be submitted to the Ministry of Environment & Forest 5 years in advance of final mine closure for approval.	Progressive Mine Closure Plan duly approved by Indian Bureau of Mines is with us. FMCP (part) is approved by BM. FMCP for entire lease will be prepared in due time.

GENERAL CONDITIONS

Sl No	Conditions	Compliance Status
1	No change in mining technology and scope of working should be made without prior approval of the Ministry of Environment & Forests.	Being adhered to.
2	No change in the calendar plan including excavation, quantum of mineral bauxite and waste should be made.	Mining of ore and OB is being done as per approved calendar plan.
3	Conservation measures for protection of flora and fauna in the core & buffer zone should be drawn up in consultation with the local forest and wildlife department.	Conservation measures for protection of flora and fauna in the core & buffer zone has been drawn up in consultation with the local forest and wildlife department.

4	Four ambient air quality-monitoring station should be established in the core zone as well as in the buffer zone for RSPM (Particulate matter with size less than 10 µm (i.e. PM ₁₀) PM _{2.5}) & NO _x monitoring. Location of the stations should be decided based on the metrological data, topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with the State Pollution Control Board.	Being carried out. Enclosed as Annexure.
5	Data on ambient air quality RSPM (Particulate matter with size less than 10 µm i.e. PM ₁₀) & NO _x should be regularly submitted to the Ministry including its Regional office located at Bhubneshwar and the State Pollution Control Board / Central pollution Control Board once in six months.	Being carried out. Enclosed as Annexure.
6	Fugitive dust emission from all the sources should be controlled regularly. Water spraying arrangements on haul roads, loading and unloading and at transfer points should be provided and properly maintained.	Water spraying arrangements on haul roads, loading and unloading and at transfer points have been provided and properly maintained.
7	Measures should be taken for control of noise levels below 85 dBA in the work environment. Workers engaged in operation of HEMM, etc. should be provided with ear plug / muffs.	Measures are being taken for control of noise levels below 85 dBA in the work environment. Workers engaged in operation of HEMM, etc. has been provided with ear plug / muffs.
8	Industrial waste water (workshops and waste water from the mine) Should be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19 th May, 1993 and 31 st December, 1993 or as amended from time to time. Oil and grease trap should be installed before discharge of workshop effluents.	Is being done as applicable.
9	Personnel working in dusty areas should wear protective respiratory devices and they should also provided with adequate training and information on safety and health aspects. Occupational health surveillance program of the workers should be undertaken periodically to observe any contractions due to exposure to dust and take corrective measures, if needed.	Complied. Use of Personal Protective Equipment (PPE) by the individuals is being ensured. All the mine workers are being regularly and periodically sent to our own hospital for health checkup for any contraction of diseases due to exposure in dusty and noisy areas. Training on safety, health and

		environmental aspects of mining is being regularly imparted through VT centre and also through various other training programmes conducted by the State Government, recognized agencies, etc
10	A separate environmental management cell with suitable qualified personnel should be set-up under the control of a Senior Executive, who will report directly to the Head of the Organization.	Separate Environmental Management Cell (EMC) has been constituted and is functioning effectively. Copy enclosed as Annexure.
11	The funds earmarked for environmental protection measures should be kept in separate account and should not be diverted for other purpose. Year wise expenditure should be reported to the Ministry and its Regional Office located at Bhubneshwar.	The fund earmarked for environmental protection measures is being kept in separate account. Year wise expenditure is being reported to the Ministry and its Regional Office located at Bhubneshwar.
12	The project authorities should inform to the Regional Office located at Bhubneshwar regarding date of financial closures and final approval of the project by the concerned authorities and the date of start of land development work.	Complied. Date of Financial closure is 31 st March.
13	The Regional Office of this Ministry located at Bhubneshwar shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information / monitoring reports.	Agreed.
14	The project proponent shall submit six monthly report on the status of the compliance of the stipulated environmental Clearance conditions including results of monitoring data (both in hard copies as well as by e-mail) to the Ministry of Environment and Forests, its Regional Officer, Bhubaneshwar, the respective Zonal office of Central Pollution Control Board the State Pollution Control Board. The proponent shall upload the status of compliance of the Environmental Clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the Ministry of Environment and Forests, Bhubneshwar, the respective Zonal Office of Central Pollution Control Board and State Pollution Control Board.	Duly submitted.

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15	A copy of clearance letter shall be sent by the proponent to concerned Panchyat, Zila Parisad/ Municipal Corporation, Urban Local Body and the Local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal. The clearance letter shall also be put on the website of the Company by the proponent.	Duly submitted.
16	State Pollution Control Board should display a copy of the clearance letter at the Regional office, District Industry Center and Collector's office / Tehsildar's Office for 30 days.	Displayed.
17	The environmental statement for each financial year ending 31 st March in Form – V as is mandated to be submitted by the project proponent to the concerned Stated pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of the compliance of environmental clearance conditions and shall also be sent to the Regional Office of the Ministry of Environment and Forests, Bhubneshwar by e-mail.	Submitted.
18.	The Company shall submit within 3 month their policy towards Corporate Environment Responsibility which should inter-alia address (i) Standard operating process/ procedure to bring into focus any infringements/ deviation/ violation of environmental or forest norms/ conditions, (ii) Hierarchical system or Administrative order of the Company to deal with environmental issues and ensuring compliance with environmental issues and ensuring compliance with Environment Clearance conditions and (iii) System of reporting of non compliance / violation of environmental norms to the Board of Directors of the Company and / or stakeholders or shareholders.	Already Submitted.
19	The project authorities should advertise at least in two local newspapers widely circulated, one of which locality concerned, within 7days of the issue of the clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the State Pollution Control	Complied and informed.

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<p>Board and also at web site of the Ministry of Environment and Forests at http://envfor.nic.in and a copy of the same should be forwarded to the Regional Office of this Ministry located at Bhubneshwar.</p>	
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B. K. Singh



GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

M/S HINDALCO INDUSTRIES LIMITED

MINES DIVISION, DIST.-LOHARDAGA, JHARKHAND

REPORT

OF

**ENVIRONMENTAL MONITORING DATA
OF BAGRU PLATEAU**

FOR

(JULY TO SEPTEMBER QUARTER-2015)



GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

CONTENT

	LOCATION
AMBIENT AIR QUALITY	
1	Bagru Plateau- Office (Near Colony)
2	Hisri Pit Bagru Plateau
3	Bhusar Mine Pit Bagru Plateau
4	Entrance Gate Bagru Mine
NOISE LEVEL	
1	Bagru Plateau near office & workshop
DRINKING WATER	
1	Tap Water-Bagru Plateau near office.
SURFACE WATER QUALITY	
1	Bagru Mines water harvesting pond
2	Bhusar Mines water harvesting pond
EFFLUENT WATER ANALYSIS	
1	STP Outlet (Bagru Mines)
STACK MONITORING OF DG SETS (FLUE GAS)	
1	Bagru Mines Office-Bagru Plateau





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In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

Report No: SEPT001/2015-16		Date: 3 rd October 2015			
Sample described by customer: AMBIENT AIR QUALITY MONITORING					
Client Name: Hindalco Industries Limited					
Client Address: Lohardaga					
Postal Code: 835203					
State: Jharkhand					
Country: India					
Sample Type: AMBIENT AIR QUALITY MONITORING					
Received: 29.09.2015					
Registered: 29.09.2015					
Marks on Sample: Location: Bagru Plateau- Office (Near Colony)					
Sample collected on: 29.09.2015					
Test Start/End Date: 29.09.2015/30.09.2015					
LOCATION/IDENTIFICATION: Bagru Plateau- Office (Near Colony)					
PARAMETERS		UNIT	LIMIT	METHOD	Concentration
Sulphur Dioxide	SO ₂	µg/m ³	80	IS:5182 (Part-2):2001 (Reaff:2006)	13.00
Nitrogen Dioxide	NO _x	µg/m ³	80	IS:5182 (Part-6):1975(Reaff:2004)	16.00
Particulate Matter (size less than 10 µm)	PM ₁₀	µg/m ³	100	IS:5182 (Part-23)	70.5
Particulate Matter (size less than 2.5 µm)	PM _{2.5}	µg/m ³	60	USEPA CFR (40) Appendix-L	35.7
Carbon Monoxide	CO	µg/m ³	2	EPA 600/P-99/001F	0.13





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Report No: SEPT001/2015-16		Date: 3 rd October 2015			
Sample described by customer: AMBIENT AIR QUALITY MONITORING					
Client Name: Hindalco Industries Limited					
Client Address: Lohardaga					
Postal Code: 835203					
State: Jharkhand					
Country: India					
Sample Type: AMBIENT AIR QUALITY MONITORING					
Received: 29.09.2015					
Registered: 29.09.2015					
Marks on Sample: Location: Hisri Pit Bagru Plateau					
Sample collected on: 29.09.2015					
Test Start/End Date: 29.09.2015/30.09.2015					
LOCATION/IDENTIFICATION: Hisri Pit Bagru Plateau					
PARAMETERS		UNIT	LIMIT	METHOD	Concentration
Sulphur Dioxide	SO ₂	µg/m ³	80	IS:5182 (Part-2):2001 (Reaff:2006)	10.00
Nitrogen Dioxide	NO _x	µg/m ³	80	IS:5182 (Part-6):1975(Reaff:2004)	12.00
Particulate Matter (size less than 10 µm)	PM ₁₀	µg/m ³	100	IS:5182 (Part-23)	60.3
Particulate Matter (size less than 2.5 µm)	PM _{2.5}	µg/m ³	60	USEPA CFR (40) Appendix-L	32.8
Carbon Monoxide	CO	µg/m ³	2	EPA 600/P-99/001F	0.10





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Report No: SEPT001/2015-16		Date: 3 rd October 2015			
Sample described by customer: AMBIENT AIR QUALITY MONITORING					
Client Name: Hindalco Industries Limited					
Client Address: Lohardaga					
Postal Code: 835203					
State: Jharkhand					
Country: India					
Sample Type: AMBIENT AIR QUALITY MONITORING					
Received: 29.09.2015					
Registered: 29.09.2015					
Marks on Sample: Location: Bhusar Mine Pit Bagru Plateau					
Sample collected on: 29.09.2015					
Test Start/End Date: 29.09.2015/30.09.2015					
LOCATION/IDENTIFICATION: Bhusar Mine Pit Bagru Plateau					
PARAMETERS		UNIT	LIMIT	METHOD	Concentration
Sulphur Dioxide	SO ₂	µg/m ³	80	IS:5182 (Part-2):2001 (Reaff:2006)	11.50
Nitrogen Dioxide	NO _x	µg/m ³	80	IS:5182 (Part-6):1975(Reaff:2004)	14.50
Particulate Matter (size less than 10 µm)	PM ₁₀	µg/m ³	100	IS:5182 (Part-23)	62.5
Particulate Matter (size less than 2.5 µm)	PM _{2.5}	µg/m ³	60	USEPA CFR (40) Appendix-L	33.9
Carbon Monoxide	CO	µg/m ³	2	EPA 600/P-99/001F	0.12





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Report No: SEPT001/2015-16		Date: 3 rd October 2015			
Sample described by customer: AMBIENT AIR QUALITY MONITORING					
Client Name: Hindalco Industries Limited					
Client Address: Lohardaga					
Postal Code: 835203					
State: Jharkhand					
Country: India					
Sample Type: AMBIENT AIR QUALITY MONITORING					
Received: 29.09.2015					
Registered: 29.09.2015					
Marks on Sample: Location: Entrance Gate Bagru Mine					
Sample collected on: 29.09.2015					
Test Start/End Date: 29.09.2015/30.09.2015					
LOCATION/IDENTIFICATION: Entrance Gate Bagru Mine					
PARAMETERS		UNIT	LIMIT	METHOD	Concentration
Sulphur Dioxide	SO ₂	µg/m ³	80	IS:5182 (Part-2):2001 (Reaff:2006)	8.50
Nitrogen Dioxide	NO _x	µg/m ³	80	IS:5182 (Part-6):1975(Reaff:2004)	12.50
Particulate Matter (size less than 10 µm)	PM ₁₀	µg/m ³	100	IS:5182 (Part-23)	70.0
Particulate Matter (size less than 2.5 µm)	PM _{2.5}	µg/m ³	60	USEPA CFR (40) Appendix-L	35.5
Carbon Monoxide	CO	µg/m ³	2	EPA 600/P-99/001F	0.15





GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

Report No: SEPT001/2015-16	Date: 3 rd October 2015
Sample described by customer: Measurement of Noise	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Description: Measurement of Noise	
Sampling Method: Instrumental, using Sound level Metter	
Test Start: 28.09.2015	
End Date: 29.09.2015	

Location/Identification	Unit	Limit (day)	Result	Limit (night)	Result)	Dates
Month			Average of 16 continuous hours in Sep-15		Average of 8 continuous hours in Sep-15	
Bagru Plateau near office & workshop	dB (A) L_{eq}	75	51.3	70	40.8	29/09/2015





GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

Report No: SEPT001/2015-16 Date: 3rd October 2015

Sample described by customer : DRINKING WATER

Client Name: Hindalco Industries Limited

Client Address: Lohardaga

Postal Code: 835203

State: Jharkhand

Country: India

Sample Type: DRINKING WATER

Received: 29.09.2015

Registered: 29.09.2015

Marks on Sample: Location: Tap Water-Bagru Plateau near office.

Sample collected on: 29.09.2015

Quantity: 5 L X 2 No. PVC Can

Test Start/End Date: 29.09.2015/02.10.2015

Sample collected by: M/S GEMS PROJECT PVT LTD.

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method reference
1	Colour	Hazen	<1	5 Max	APHA 22 nd Ed. 2012, 2120-B, 2-6
2	Odour	--	Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
3	Taste	--	Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
4	Turbidity	NTU	0.5	1 Max	APHA 22 nd Ed. 2012, 2130-B, 2-13
5	pH	--	7.3	6.5-8.5	APHA 22 nd Ed. 2012, 4500-H+B, 4-92
6	Free Chlorides (Residual)	mg/l	<0.05	0.2 min	APHA 22 nd Ed. 2012, 4500-CI-G, 4-69
7	Total Dissolved Solids	mg/l	90	500 max	IS 3025 (Part 16): 1984, Reaffirmed 2006
8	Monochloramines	mg/l	<0.05	--	APHA 22 nd Ed. 2012, 4500-CIG, 4-69
9	Dichloramines	mg/l	<0.05	--	APHA 22 nd Ed. 2012, 4500-CIG, 4-69
10	Total hardness (as CaCO ₃)	mg/l	65	200 max	APHA 22 nd Ed. 2012, 4500-CIG, 4-69
11	Alkalinity Total (as CaCO ₃)	mg/l	70	200 max	IS 3025 (Part 237): 1986, Reaffirmed 2009
12	Chloride (as Cl)	mg/l	9.0	250 max	APHA 22 nd Ed. 2012, 4500-CI-b, 4-72
13	Sulphate (as SO ₄)	mg/l	5.0	200 max	APHA 22 nd Ed. 2012, 4500-so4-e, 4-190
14	Nitrate (as NO ₃)	mg/l	1.10	45 max	APHA 22 nd Ed. 2012, 4500-NO3-E, 4-125
15	Fluoride (as F)	mg/l	0.25	1 max	APHA 22 nd Ed. 2012, 4500-FB & D, 4-84, 4-87
16	Boron (as B)	mg/l	0.20	0.5 max	APHA 22 nd Ed. 2012, 4500-BB, 4-25
17	Calcium (as Ca)	mg/l	19.0	75 max	APHA 22 nd Ed. 2012, 3500-Ca-B, 3-67



GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

18	Magnesium (as Mg)	mg/l	3.5	30 max	APHA 22 nd Ed. 2012, 3500-Mg-B, 3-84
19	Ammonical Nitrogen/Total Ammonia	mg/l	<0.1	--	APHA 22 nd Ed. 2012, 4500-NH3-F, 4-115
20	Iron (as Fe)	mg/l	0.15	0.3 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
21	Manganese (as Mn)	mg/l	N.D	0.1 max	APHA 22nd Ed. 2012, 3111-B, 3-18
22	Aluminium (as Al)	mg/l	0.10	0.03 max	APHA 22 nd Ed. 2012, 3500-Al-B, 3-61
23	Cadmium (as Cd)	mg/l	N.D	0.003 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
24	Chromium Total (as Cr)	mg/l	N.D	0.05 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
25	Copper (as Cu)	mg/l	N.D	0.05 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
26	Lead (as Pb)	mg/l	N.D	0.01 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
27	Zinc (as Zn)	mg/l	0.05	5 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
28	Arsenic (as As)	mg/l	<0.01	0.01 max	APHA 22 nd Ed. 2012, 3114-B, 3-18
29	Selenium (as Se)	mg/l	N.D	0.001 max	APHA 22 nd Ed. 2012, 3112-B, 3-18
30	Mercury (as hg)	mg/l	N.D	0.01 max	APHA 22 nd Ed. 2012, 3114-B, 3-18
31	Nickel (as Ni)	mg/l	<0.05	0.02 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
32	Mineral Oil	mg/l	N.D	0.5 max	IS 3025 (Part 39): 1991, Reaffirmed 2003: ed. 2.1
33	Cyanide (as CN)	mg/l	N.D	0.05 max	APHA 22 nd ED. 2012, 4500-CN.C & 4-39 & 4-44
34	Anionic detergents as MBAS	mg/l	<0.1	0.2 max	APHA 22 nd ED. 2012, 5540-C.C & 5-53
35	Phenolic compounds (as C6H5OH)	mg/l	N.D	0.001 max	APHA 22 nd ED. 2012, 5530-B & C 5-4753
36	Polynuclear aromatic hydrocarbons (PAH)	mg/l	N.D	0.0001 max	APHA 22 nd ED. 2012, 6440, 6-93
37	Polychlorinated Biphenyls (PCBs)	mg/l	N.D	0.0005 max	USEPA Method 8082
38	Sulphide (as S)	mg/l	N.D	0.05 max	APHA 22 nd ED. 2012, 4500-S2-C 4- 175 & F 4-178





GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method Reference
Microbiological Analysis					
1	Total Colliforms	MPN/100mL	<1.1	N.D	APHA 22 nd Ed. 2012, 9221-B & C, 9-66, 9-69 and 9-67
2	E-Coli	MPN/100mL	Absent	N.D	APHA 22 nd Ed. 2012, 9221-B & C, 9-66, 9-69 and 9-76
Pesticides Residues					
3	p.p DDT	µg/L	N.D	1	US EPA 508-1995
4	o.p DDT	µg/L	N.D	1	US EPA 508-1995
5	p.p DDE	µg/L	N.D	1	US EPA 508-1995
6	o.p DDE	µg/L	N.D	1	US EPA 508-1995
7	p.p DDD	µg/L	N.D	1	US EPA 508-1995
8	o.p DDD	µg/L	N.D	1	US EPA 508-1995
9	γ-HCH (Lindance)	µg/L	<0.01	2	US EPA 508-1995
10	α-HCH	µg/L	<0.01	0.01	US EPA 508-1995
11	β-HCH	µg/L	N.D	0.04	US EPA 508-1995
12	δ-HCH	µg/L	N.D	0.04	US EPA 508-1995
13	Butachlor	µg/L	N.D	125	US EPA 508-1995
14	Alachlor	µg/L	N.D	20	US EPA 508-1995
15	Atrazine	µg/L	N.D	2	US EPA 508-1995
16	α Endosulfan	µg/L	N.D	0.4	US EPA 508-1995
17	β Endosulfan	µg/L	N.D	0.4	US EPA 508-1995
18	Endosulfan Sulphate	µg/L	N.D	0.4	US EPA 508-1995
19	Ethion	µg/L	N.D	3	US EPA 8141A-1994
20	Malathion	µg/L	N.D	190	US EPA 8141A-1994
21	Methoyl Parathion	µg/L	N.D	0.3	US EPA 8141A-1994
22	Monocrotophos	µg/L	N.D	1	US EPA 8141A-1994
23	Phorate	µg/L	N.D	2	US EPA 8141A-1994
24	Chlorpyrifos	µg/L	N.D	30	US EPA 8141A-1994
25	Aldrin	µg/L	N.D	0.03	US EPA 508-1995
26	Dieldrin	µg/L	N.D	0.03	US EPA 508-1995
Remarks: N.D- Not Detected					

Note: Water tested and found to suitable for drinking purpose





GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

Report No: SEPT001/2015-16 Date: 3rd October 2015

Sample described by customer : SURFACE WATER

Client Name: Hindalco Industries Limited

Client Address: Lohardaga

Postal Code: 835203

State: Jharkhand

Country: India

Sample Type: SURFACE WATER

Received: 29.09.2015

Registered: 29.09.2015

Marks on Sample: Location: Bagru Mines water harvesting pond

Sample collected on: 29.09.2015

Quantity: 5 LX 2 No. PVC Can

Test Start/End Date: 29.09.2015/02.10.2015

Sample collected by: M/S GEMS PROJECT PVT LTD.

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method reference
1	Colour	Hazen	<1	5 Max	APHA 22 nd Ed. 2012, 2120-B, 2-6
2	Odour	--	Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
3	Taste	--	Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
4	Turbidity	NTU	0.5	1 Max	APHA 22 nd Ed. 2012, 2130-B, 2-13
5	pH	--	7.4	6.5-8.5	APHA 22 nd Ed. 2012, 4500-H+B, 4-92
6	Free Chlorides (Residual)	mg/l	<0.05	0.2 min	APHA 22 nd Ed. 2012, 4500-Cl-G, 4-69
7	Total Dissolved Solids	mg/l	98	500 max	IS 3025 (Part 16): 1984, Reaffirmed 2006
8	Monochloramines	mg/l	<0.05	--	APHA 22 nd Ed. 2012, 4500-CIG, 4-69
9	Dichloramines	mg/l	<0.05	--	APHA 22 nd Ed. 2012, 4500-CIG, 4-69
10	Total hardness (as CaCO3)	mg/l	65	200 max	APHA 22 nd Ed. 2012, 4500-CIG, 4-69
11	Alkalinity Total (as CaCO3)	mg/l	74	200 max	IS 3025 (Part 237): 1986, Reaffirmed 2009
12	Chloride (as Cl)	mg/l	15.0	250 max	APHA 22 nd Ed. 2012, 4500-Cl-b, 4-72
13	Sulphate (as SO4)	mg/l	8.0	200 max	APHA 22 nd Ed. 2012, 4500-so4-e, 4-190
14	Nitrate (as NO3)	mg/l	1.30	45 max	APHA 22 nd Ed. 2012, 4500-NO3-E, 4-125
15	Fluoride (as F)	mg/l	0.30	1 max	APHA 22 nd Ed. 2012, 4500-FB & D, 4-84, 4-87
16	Boron (as B)	mg/l	0.17	0.5 max	APHA 22 nd Ed. 2012, 4500-BB, 4-25
17	Calcium (as Ca)	mg/l	26.0	75 max	APHA 22 nd Ed. 2012, 3500-Ca-B, 3-67





GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

18	Magnesium (as Mg)	mg/l	5.0	30 max	APHA 22 nd Ed. 2012, 3500-Mg-B, 3-84
19	Ammonical Nitrogen/Total Ammonia	mg/l	<0.1	--	APHA 22 nd Ed. 2012, 4500-NH3-F, 4-115
20	Iron (as Fe)	mg/l	0.15	0.3 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
21	Manganese (as Mn)	mg/l	N.D	0.1 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
22	Aluminium (as Al)	mg/l	0.13	0.03 max	APHA 22 nd Ed. 2012, 3500-Al-B, 3-61
23	Cadmium (as Cd)	mg/l	N.D	0.003 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
24	Chromium Total (as Cr)	mg/l	N.D	0.05 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
25	Copper (as Cu)	mg/l	N.D	0.05 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
26	Lead (as Pb)	mg/l	N.D	0.01 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
27	Zinc (as Zn)	mg/l	0.03	5 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
28	Arsenic (as As)	mg/l	<0.01	0.01 max	APHA 22 nd Ed. 2012, 3114-B, 3-18
29	Selenium (as Se)	mg/l	N.D	0.001 max	APHA 22 nd Ed. 2012, 3112-B, 3-18
30	Mercury (as hg)	mg/l	N.D	0.01 max	APHA 22 nd Ed. 2012, 3114-B, 3-18
31	Nickel (as Ni)	mg/l	<0.05	0.02 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
32	Mineral Oil	mg/l	N.D	0.5 max	IS 3025 (Part 39): 1991, Reaffirmed 2003: ed. 2.1
33	Cyanide (as CN)	mg/l	N.D	0.05 max	APHA 22 nd ED. 2012, 4500-CN.C & 4-39 & 4-44
34	Anionic detergents as MBAS	mg/l	<0.1	0.2 max	APHA 22 nd ED. 2012, 5540-C.C & 5-53
35	Phenolic compounds (as C6H5OH)	mg/l	N.D	0.001 max	APHA 22 nd ED. 2012, 5530-B & C 5-4753
36	Polynuclear aromatic hydrocarbons (PAH)	mg/l	N.D	0.0001 max	APHA 22 nd ED. 2012, 6440, 6-93
37	Polychlorinated Biphenyls (PCBs)	mg/l	N.D	0.0005 max	USEPA Method 8082
38	Sulphide (as S)	mg/l	N.D	0.05 max	APHA 22 nd ED. 2012, 4500-S2-C 4- 175 & F 4- 178





GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method Reference
Microbiological Analysis					
1	Total Colliforms	MPN/100mL	<1.1	N.D	APHA 22 nd Ed. 2012, 9221-B & C, 9-66, 9-69 and 9-67
2	E-Coli	MPN/100mL	Absent	N.D	APHA 22 nd Ed. 2012, 9221-B & C, 9-66, 9-69 and 9-76
Pesticides Residues					
3	p.p DDT	µg/L	N.D	1	US EPA 508-1995
4	o.p DDT	µg/L	N.D	1	US EPA 508-1995
5	p.p DDE	µg/L	N.D	1	US EPA 508-1995
6	o.p DDE	µg/L	N.D	1	US EPA 508-1995
7	p.p DDD	µg/L	N.D	1	US EPA 508-1995
8	o.p DDD	µg/L	N.D	1	US EPA 508-1995
9	γ-HCH (Lindance)	µg/L	<0.01	2	US EPA 508-1995
10	α-HCH	µg/L	<0.01	0.01	US EPA 508-1995
11	β-HCH	µg/L	N.D	0.04	US EPA 508-1995
12	δ-HCH	µg/L	N.D	0.04	US EPA 508-1995
13	Butachlor	µg/L	N.D	125	US EPA 508-1995
14	Alachlor	µg/L	N.D	20	US EPA 508-1995
15	Atrazine	µg/L	N.D	2	US EPA 508-1995
16	α Endosulfan	µg/L	N.D	0.4	US EPA 508-1995
17	β Endosulfan	µg/L	N.D	0.4	US EPA 508-1995
18	Endosulfan Sulphate	µg/L	N.D	0.4	US EPA 508-1995
19	Ethion	µg/L	N.D	3	US EPA 8141A-1994
20	Malathion	µg/L	N.D	190	US EPA 8141A-1994
21	Methoyl Parathion	µg/L	N.D	0.3	US EPA 8141A-1994
22	Monocrotophos	µg/L	N.D	1	US EPA 8141A-1994
23	Phorate	µg/L	N.D	2	US EPA 8141A-1994
24	Chlorpyrifos	µg/L	N.D	30	US EPA 8141A-1994
25	Aldrin	µg/L	N.D	0.03	US EPA 508-1995
26	Dieldrin	µg/L	N.D	0.03	US EPA 508-1995

Remarks: N.D- Not Detected





GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

Report No: SEPT001/2015-16

Date: 3rd October 2015

Sample described by customer : **SURFACE WATER**

Client Name: **Hindalco Industries Limited**

Client Address: Lohardaga

Postal Code: **835203**

State: Jharkhand

Country: India

Sample Type: **SURFACE WATER**

Received: 29.09.2015

Registered: 29.09.2015

Marks on Sample: Location: **Bhusar Mines water harvesting pond**

Sample collected on: 29.09.2015

Quantity: 5 L X 2 No. PVC Can

Test Start/End Date: 29.09.2015/02.10.2015

Sample collected by: **M/S GEMS PROJECT PVT LTD.**

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method reference
1	Colour	Hazen	<1	5 Max	APHA 22 nd Ed. 2012, 2120-B, 2-6
2	Odour	--	Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
3	Taste	--	Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
4	Turbidity	NTU	0.4	1 Max	APHA 22 nd Ed. 2012, 2130-B, 2-13
5	pH	--	7.4	6.5-8.5	APHA 22 nd Ed. 2012, 4500-H+-B, 4-92
6	Free Chlorides (Residual)	mg/l	<0.05	0.2 min	APHA 22 nd Ed. 2012, 4500-Cl-G, 4-69
7	Total Dissolved Solids	mg/l	94	500 max	IS 3025 (Part 16): 1984, Reaffirmed 2006
8	Monochloramines	mg/l	<0.05	--	APHA 22 nd Ed. 2012, 4500-Cl-G, 4-69
9	Dichloramines	mg/l	<0.05	--	APHA 22 nd Ed. 2012, 4500-Cl-G, 4-69
10	Total hardness (as CaCO ₃)	mg/l	63	200 max	APHA 22 nd Ed. 2012, 4500-Cl-G, 4-69
11	Alkalinity Total (as CaCO ₃)	mg/l	67	200 max	IS 3025 (Part 237): 1986, Reaffirmed 2009
12	Chloride (as Cl)	mg/l	17.0	250 max	APHA 22 nd Ed. 2012, 4500-Cl-b, 4-72
13	Sulphate (as SO ₄)	mg/l	9.0	200 max	APHA 22 nd Ed. 2012, 4500-so4-e, 4-190
14	Nitrate (as NO ₃)	mg/l	1.40	45 max	APHA 22 nd Ed. 2012, 4500-NO3-E, 4-125
15	Fluoride (as F)	mg/l	0.20	1 max	APHA 22 nd Ed. 2012, 4500-FB & D, 4-84, 4-87
16	Boron (as B)	mg/l	0.15	0.5 max	APHA 22 nd Ed. 2012, 4500-BB, 4-25



GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

17	Calcium (as Ca)	mg/l	25.0	75 max	APHA 22 nd Ed. 2012, 3500-Ca-B, 3-67
18	Magnesium (as Mg)	mg/l	3.0	30 max	APHA 22 nd Ed. 2012, 3500-Mg-B, 3-84
19	Ammonical Nitrogen/Total Ammonia	mg/l	<0.1	--	APHA 22 nd Ed. 2012, 4500-NH3-F, 4-115
20	Iron (as Fe)	mg/l	0.07	0.3 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
21	Manganese (as Mn)	mg/l	N.D	0.1 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
22	Aluminium (as Al)	mg/l	0.15	0.03 max	APHA 22 nd Ed. 2012, 3500-Al-B, 3-61
23	Cadmium (as Cd)	mg/l	N.D	0.003 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
24	Chromium Total (as Cr)	mg/l	N.D	0.05 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
25	Copper (as Cu)	mg/l	N.D	0.05 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
26	Lead (as Pb)	mg/l	N.D	0.01 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
27	Zinc (as Zn)	mg/l	0.06	5 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
28	Arsenic (as As)	mg/l	<0.01	0.01 max	APHA 22 nd Ed. 2012, 3114-B, 3-18
29	Selenium (as Se)	mg/l	N.D	0.001 max	APHA 22 nd Ed. 2012, 3112-B, 3-18
30	Mercury (as hg)	mg/l	N.D	0.01 max	APHA 22 nd Ed. 2012, 3114-B, 3-18
31	Nickel (as Ni)	mg/l	<0.05	0.02 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
32	Mineral Oil	mg/l	N.D	0.5 max	IS 3025 (Part 39): 1991, Reaffirmed 2003: ed. 2.1
33	Cyanide (as CN)	mg/l	N.D	0.05 max	APHA 22 nd ED. 2012, 4500-CN.C & 4-39 & 4-44
34	Anionic detergents as MBAS	mg/l	<0.1	0.2 max	APHA 22 nd ED. 2012, 5540-C.C & 5-53
35	Phenolic compounds (as C6H5OH)	mg/l	N.D	0.001 max	APHA 22 nd ED. 2012, 5530-B & C 5-4753
36	Polynuclear aromatic hydrocarbons (PAH)	mg/l	N.D	0.0001 max	APHA 22 nd ED. 2012, 6440, 6-93
37	Polychlorinated Biphenyls (PCBs)	mg/l	N.D	0.0005 max	USEPA Method 8082
38	Sulphide (as S)	mg/l	N.D	0.05 max	APHA 22 nd ED. 2012, 4500-S2-C 4- 175 & F 4-178





GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

Sl. No.	Parameters	Unit	Result	Acceptable Limit	Method Reference
				(IS 10500:2012)	
Microbiological Analysis					
1	Total Colliforms	MPN/100mL	<1.1	N.D	APHA 22 nd Ed. 2012, 9221-B & C, 9-66, 9-69 and 9-67
2	E-Coli	MPN/100mL	Absent	N.D	APHA 22 nd Ed. 2012, 9221-B & C, 9-66, 9-69 and 9-76
Pesticides Residues					
3	p.p DDT	µg/L	N.D	1	US EPA 508-1995
4	o.p DDT	µg/L	N.D	1	US EPA 508-1995
5	p.p DDE	µg/L	N.D	1	US EPA 508-1995
6	o.p DDE	µg/L	N.D	1	US EPA 508-1995
7	p.p DDD	µg/L	N.D	1	US EPA 508-1995
8	o.p DDD	µg/L	N.D	1	US EPA 508-1995
9	γ-HCH (Lindane)	µg/L	<0.01	2	US EPA 508-1995
10	α-HCH	µg/L	<0.01	0.01	US EPA 508-1995
11	β-HCH	µg/L	N.D	0.04	US EPA 508-1995
12	δ-HCH	µg/L	N.D	0.04	US EPA 508-1995
13	Butachlor	µg/L	N.D	125	US EPA 508-1995
14	Alachlor	µg/L	N.D	20	US EPA 508-1995
15	Atrazine	µg/L	N.D	2	US EPA 508-1995
16	α Endosulfan	µg/L	N.D	0.4	US EPA 508-1995
17	β Endosulfan	µg/L	N.D	0.4	US EPA 508-1995
18	Endosulfan Sulphate	µg/L	N.D	0.4	US EPA 508-1995
19	Ethion	µg/L	N.D	3	US EPA 8141A-1994
20	Malathion	µg/L	N.D	190	US EPA 8141A-1994
21	Methoyl Parathion	µg/L	N.D	0.3	US EPA 8141A-1994
22	Monocrotophos	µg/L	N.D	1	US EPA 8141A-1994
23	Phorate	µg/L	N.D	2	US EPA 8141A-1994
24	Chlorpyrifos	µg/L	N.D	30	US EPA 8141A-1994
25	Aldrin	µg/L	N.D	0.03	US EPA 508-1995
26	Dieldrin	µg/L	N.D	0.03	US EPA 508-1995
Remarks: N.D- Not Detected					





GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

Report No: SEPT001/2015-16			Date: 3 rd October 2015		
Sample described by customer: STP Outlet (Bagru Mines)					
Client Name: Hindalco Industries Limited					
Client Address: Lohardaga					
Postal Code: 835203					
State: Jharkhand					
Country: India					
Sample Type: Effluent					
Received: 29.09.2015					
Registered: 29.09.2015					
Marks on Sample: Location: STP Outlet (Bagru Mines)					
Sample collected on: 29.09.2014					
Quantity: 4 liters					
Test Start/End Date: 29.09.2015/02.10.2015					
Sample collected by: M/S GEMS PROJECT PVT LTD					
Sl. No.	Analysis	Method	Result	Unit	Limits
1	pH	APHA 22 nd Ed. 2012, 4500-H+-B,4-92	7.8	mg/l	5.5-9.0
2	Total Suspended Solids	APHA 22 nd EDN: 2012-2540	20.0	mg/l	100
3	BOD @ 27 ^o C	IS 3025 (Part 44): 1993, RA2003, Amd.1	11.0	mg/l	30
4	COD	IS 3025 (Part 58): 1993, RA2006, Amd.1	33.0	mg/l	250
5	Oil & Grease	IS 3025(PART 39): 1991 RA 2003,Ed 2.1	<5.0	mg/l	10
6	Total Dissolved Solids	APHA 22 nd EDN 2012-2540	80.0	mg/l	2100
7	Aluminum (as Al)	APHA 22 nd EDN 2012-3120B	1.7	mg/l	3
8	Calcium (as Ca)	APHA 22 nd EDN 2012-3120B	7.0	mg/l	75
9	Iron (as Fe)	APHA 22 nd EDN 2012-3120B	1.5	mg/l	3
10	Temperature		14.5	^o C	Shall not exceed 5 ^o C above the receiving water temperature





GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

Report no: SEPT001/2015-16

Date: 3rd October, 2015

SAMPLE DRAWN BY M/S GEMS PROJECT PVT LTD

Sample described as: **FLUE GAS**

Name of the Industry: **M/S HINDALCO INDUSTRIES LIMITED**

Address: Mines Division, Lohardaga, Jharkhand, Pin-835302

Date & time of Sampling: 28.09.2015 (11.00-11.30 Hrs)

Sampling Site: **Bagru Mines Office-Bagru Plateau**

A. General Information about Stack

- Stack connected to: DG-Set (250 KVA)
- Emission due to Burning of H.S.D
- Material OF construction: M.S
- Shape of Stack: Circular
- Whether stack is provided with permanent platform & ladder: Yes
- Capacity. 250 KVA

B. Physical characteristics of stack

- Height of the stack (a) from ground level: 7.0
- Diameter of the Stack at Sampling point: 0.2030
- Height of the sampling point from GL. 6.25

C. Analysis/Characteristic of Stock

- Fuel used: H.S.D
- Fuel Consumption: 30 lt/hr

D. Analysis Report

Sl. No.	PARAMETERS	PROTOCOL	RESULTS	Limits as per MoEF G.S.R.448(E)
1	Temperature of Emission (^o C)	IS 11255 Part: 3 1985 (Realf 2008)	300	---
2	Barometric pressure (mm of Hg)	IS 11255 Part: 3 1985 (Realf 2008)	660	---
3	Velocity of Gas (m/Sec)	IS 11255 Part: 3 1985 (Realf 2008)	10.5	---
4	Quantity of Gas flow (Nm ³ /hr)	IS 11255 Part: 3 1985 (Realf 2008)	500	---
5	Concentration of CO ₂ (% v/v)	IS 11255 Part: 3 1985 (Realf 2008)	4.5	5.0
6	Concentration of CO (gm/kw-h)	IS 11255 Part: 3 1985 (Realf 2008)	0.25	--
7	Concentration of SO ₂ (mg/Nm ³)	USEPA-6C	45	--
8	Concentration of NO ₂ (gm/kw-h)	USEPA-7E	0.55	9.2
9	Concentration of Particulate Matters (gm/kw-h)	IS 11255 Part: 3 1985 (Realf 2003)	0.13	0.3

E. Pollution Control Device

Details of pollution control devices attached with the stack: Nil

F. Remarks: Nil





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BAGRU PLATEAU- ENVIRONMENTAL MONITORING REPORT

JUNE 2015

Vijay Pandey
SENIOR EXECUTIVE



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Hindalco Industries: Environmental Monitoring report

June 2015

Report no : JUNE014/2015-16	Date: 17 th June, 2015
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Bagru Plateau-Bagru Colony near Office	
Sample collected on: 19.05.2015	
Received: 28.05.2015	
Registered: 28.05.2015	
Test Start/End Date: 15.06.2015/17.06.2015	

LOCATION / IDENTIFICATION: Bagru Plateau- Bagru Colony Near Office					
PARAMETERS		UNIT	LIMIT	METHOD	19/05/2015
Sulphur Dioxide	SO ₂	µg/m ³	80	IS:5182 (Part-2):2001 (Reaff:2006)	19.8
Nitrogen Dioxide	NO ₂	µg/m ³	80	IS:5182(Part-6):1975 (Reaff:2004)	18.83
Particulate Matter (size less than 10 µm)	PM ₁₀	µg/m ³	100	IS:5182 (Part 23)	71.38
Particulate Matter (size less than 2.5 µm)	PM _{2.5}	µg/m ³	60	USEPA CFR(40) Appendix-L	41.62
Carbon Monoxide	CO	mg/m ³	2	EPA 600/P-99/001F	0.19

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Hindalco Industries: Environmental Monitoring report

June 2015

Report no : JUNE015/2015-16	Date: 17 th June, 2015
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Bagru Plateau- Hisri Pit Bagru Plateau	
Sample collected on: 19.05.2015	
Received: 28.05.2015	
Registered: 28.05.2015	
Test Start/End Date: 15.06.2015/17.06.2015	

LOCATION / IDENTIFICATION: Bagru Plateau- Hisri Pit Bagru Plateau					
PARAMETERS		UNIT	LIMIT	METHOD	19/05/2015
Sulphur Dioxide	SO ₂	µg/m ³	80	IS:5182 (Part-2):2001 (Reaff:2006)	20.6
Nitrogen Dioxide	NO ₂	µg/m ³	80	IS:5182(Part-6):1975 (Reaff:2004)	18.5
Particulate Matter (size less than 10 µm)	PM ₁₀	µg/m ³	100	IS:5182 (Part 23)	76.6
Particulate Matter (size less than 2.5 µm)	PM _{2.5}	µg/m ³	60	USEPA CFR(40) Appendix-L	47.4
Carbon Monoxide	CO	mg/m ³	2	EPA 600/P-99/001F	0.12

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Hindalco Industries:Environmental Monitoring report

June 2015

Report no. : JUNE016/2015-16	Date: 17 th June, 2015
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Bagru Plateau- Bhusar Mine Pit Bagru Plateau	
Sample collected on: 19.05.2015	
Received: 28.05.2015	
Registered: 28.05.2015	
Test Start/End Date: 15.06.2015/17.06.2015	

LOCATION / IDENTIFICATION: Bagru Plateau- Bhusar Mine Pit Bagru Plateau					
PARAMETERS		UNIT	LIMIT	METHOD	19/05/2015
Sulphur Dioxide	SO ₂	µg/m ³	80	IS:5182 (Part-2):2001 (Reaff:2006)	26.1
Nitrogen Dioxide	NO ₂	µg/m ³	80	IS:5182(Part-6):1975 (Reaff:2004)	60.5
Particulate Matter (size less than 10 µm)	PM ₁₀	µg/m ³	100	IS:5182 (Part 23)	71.9
Particulate Matter (size less than 2.5 µm)	PM _{2.5}	µg/m ³	60	USEPA CFR(40) Appendix-L	46.2
Carbon Monoxide	CO	mg/m ³	2	EPA 600/P-99/001F	0.51

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Hindalco Industries: Environmental Monitoring report

June 2015

Report no: : JUNE017/2015-16	Date: 17 th June, 2015
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Bagru Plateau- Kekrang Village Bagru Plateau	
Sample collected on: 19.05.2015	
Received: 28.05.2015	
Registered: 28.05.2015	
Test Start/End Date: 15.06.2015/17.06.2015	

LOCATION / IDENTIFICATION: Bagru Plateau- Kekrang Village Bagru Plateau					
PARAMETERS		UNIT	LIMIT	METHOD	19/05/2015
Sulphur Dioxide	SO ₂	µg/m ³	80	IS:5182 (Part-2):2001 (Reaff:2006)	25.3
Nitrogen Dioxide	NO ₂	µg/m ³	80	IS:5182(Part-6):1975 (Reaff:2004)	21.1
Particulate Matter (size less than 10 µm)	PM ₁₀	µg/m ³	100	IS:5182 (Part 23)	79.4
Particulate Matter (size less than 2.5 µm)	PM _{2.5}	µg/m ³	60	USEPA CFR(40) Appendix-L	49.6
Carbon Monoxide	CO	mg/m ³	2	EPA 600/P-99/001F	0.43

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Hindalco Industries: Environmental Monitoring report

June 2015

Report no: : JUNE018/2015-16		Date: 18 th June, 2015		
SAMPLE DRAWN BY MAHABAL ENVIRO ENGINEERS PVT LTD				
Sample described as: FLUE GAS				
Name of the Industry: M/S HINDALCO INDUSTRIES LIMITED				
Address: Mines Division, Lohardaga, Jharkhand, Pin-835 302				
Date & time of Sampling: 19.05.2015 (11.00-11.30 Hrs)				
Sampling Site: Bagru Mines Office-Bagru Plateau				
A. General Information about Stack				
<ul style="list-style-type: none"> • Stack connected to: DG-Set (250 KVA) • Emission due to: Burning of H.S.D • Material of construction: M.S • Shape of Stack: Circular • Whether stack is provided with permanent platform & ladder: Yes • Capacity: 250 KVA • Running Load : 90 KVA 				
B. Physical characteristics of stack				
<ul style="list-style-type: none"> • Height of the stack (a) from ground level: 7.0 • Diameter of the Stack at sampling point: 0.2030 • Height of the sampling point from GL: 6.25 				
C. Analysis/Characteristic of Stack				
<ul style="list-style-type: none"> • Fuel used: H.S.D • Fuel Consumption: 30 lt/hr 				
D. Analysis Report				
S.No	PARAMETERS	PROTOCOL	RESULTS	Limits as per MoEF G.S.R.448(E)
1.	Temperature of Emission (°C)	IS 11255 Part:3 1985 (Realf 2008)	299	--
2.	Barometric pressure (mm of Hg)	IS 11255 Part:3 1985 (Realf 2008)	645	--
3.	Velocity of Gas (m/sec)	IS 11255 Part:3 1985 (Realf 2008)	10.3	--
4.	Quantity of Gas flow (Nm ³ /hr)	IS 11255 Part:3 1985 (Realf 2008)	494	--
5.	Concentration of CO ₂ (% v/v)	IS 11255 Part:3 1985 (Realf 2008)	4.37	5.0
6.	Concentration of CO (gm/kw-h)	IS 11255 Part:3 1985 (Realf 2008)	0.32	--
7.	Concentration of SO ₂ (mg/Nm ³)	USEPA-6C	48	--
8.	Concentration of NO ₂ (gm/kw-h)	USEPA-7E	0.51	9.2
9.	Concentration of Particulate Matters (gm/kw-h)	IS 11255 Part 3: 1985 (Realf 2003)	0.07	0.3
E. Pollution Control Device				
Details of pollution control devices attached with the stack: Nil				
F. Remarks: Nil				

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Hindalco Industries:Environmental Monitoring report

June 2015

Report no: : JUNE019/2015-16			Date: 18 th June, 2015		
Sample described by customer: EFFLUENT					
Client Name: Hindalco Industries Limited					
Client Address: Lohardaga					
Postal Code: 835203					
State: Jharkhand					
Country: India					
Sample Type: Effluent					
Sample Location : STP Outlet (Bagru Mines)					
Sample collected on: 19.05.2015					
Quantity: 4 litres					
Sample collected by: Mahabal EnviroEngineers Pvt Limited					
Received:28.05.2015					
Registered: 28.05.2015					
Test Start/End Date: 15.06.2015/17.06.2015					
S.No	Analysis	Method	Result	Unit	Limits
1.	pH	APHA 22nd Ed. 2012, 4500-H+-B, 4-92	7.9	--	5.5-9.0
2.	Total Suspended Solids	APHA 22 nd EDN:2012-2540	18.9	mg/l	100
3.	BOD @ 27°C	IS 3025 (Part 44): 1993, RA2003, Amd.1	14.4	mg/l	30
4.	Oil & Grease	IS 3025(Part 39): 1991, RA 2003, Ed.2.1	< 5.0	mg/l	10
5.	Total Dissolved Solids	APHA 22 nd EDN 2012-2540	24.8	mg/l	2100
6.	Aluminum(as Al)	APHA 22 nd EDN 2012-3120B	1.4	mg/l	3
7.	Calcium (as Ca)	APHA 22 nd EDN 2012-3120B	5.25	mg/l	75
8.	Iron (as Fe)	APHA 22 nd EDN 2012-3120B	1.2	mg/l	3
9.	Temperature	-	30	°C	shall not exceed 5°C above the receiving water temperature

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Hindalco Industries:Environmental Monitoring report

June 2015

Report no: : JUNE020/2015-16			Date: 18 th June, 2015		
Sample described by customer: EFFLUENT					
Client Name: Hindalco Industries Limited					
Client Address: Lohardaga					
Postal Code: 835203					
State: Jharkhand					
Country: India					
Sample Type: Effluent					
Sample: Location: Maintenance Garage Bagru Mines					
Sample collected on: 19.05.2015					
Quantity: 4 litres					
Sample collected by: Mahabal EnviroEngineers Pvt Limited					
Received:28.05.2015					
Registered: 28.05.2015					
Test Start/End Date: 15.06.2015/17.06.2015					
S.No	Analysis	Method	Result	Unit	Limits
1.	pH	APHA 22 nd Ed. 2012, 4500-H+-B, 4-92	7.4	--	5.5-9.0
2.	Total Suspended Solids	APHA 22 nd EDN:2012-2540	17.9	mg/l	100
3.	BOD @ 27°C	IS 3025 (Part 44): 1993, RA2003, Amd.1	13.9	mg/l	30
4.	Oil & Grease	IS 3025(Part 39): 1991, RA 2003, Ed.2.1	< 5.0	mg/l	10
5.	Total Dissolved Solids	APHA 22 nd EDN 2012-2540	20.5	mg/l	2100
6.	Aluminum(as Al)	APHA 22 nd EDN 2012-3120B	1.18	mg/l	3
7.	Calcium (as Ca)	APHA 22 nd EDN 2012-3120B	6.5	mg/l	75
8.	Iron (as Fe)	APHA 22 nd EDN 2012-3120B	1.07	mg/l	3
9.	Temperature		30	°C	shall not exceed 5°C above the receiving water temperature

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Hindalco Industries: Environmental Monitoring report

June 2015

Report no : JUNE021/2015-16			Date: 18 th June, 2015		
Sample described by customer: SOIL					
Client Name: Hindalco Industries Limited					
Client Address: Lohardaga					
Postal Code: 835203					
State: Jharkhand					
Country: India					
Sample type: SOIL					
Marks on Sample: Location: Bagru Mines					
Sample collected on: 20.05.2015					
Quantity: 2 kgs					
Sample collected by: Mahabal Enviro Engineers Pvt Limited					
Received: 28.05.2015					
Registered: 28.05.2015					
Test Start/End Date: 15.06.2015/17.06.2015					
S.No	Analysis		Method	Result	Unit
1.	Colour	--	--	Gray	-
2.	Texture	--	F.A.U.N (2007)	Loamy Sand	-
3.	Bulk Density	--	By Bulk density Apparatus	1.00	gm/cm ³
4.	Water Holding Capacity	--	F.A.U.N (2007)	28.5	%
5.	pH	--	F.A.U.N (2007)	6.58	-
6.	Electrical Conductivity	--	F.A.U.N (2007)	200.0	µS/cm
7.	Organic Carbon	--		0.55	%
8.	Organic Matter	--	Black & White Wet Digestion Method	0.79	%
9.	Available Nitrogen	--	Soil & Water Book by P.K Gupta	111.5	mg/kg
10.	Available Phosphorus	--	Soil & Water Book by P.K Gupta	16.5	mg/kg
11.	Available Potassium	--	Soil & Water Book by P.K Gupta	381	mg/kg
12.	Exchangeable Calcium	Ca	Soil & Water Book by P.K Gupta	27.20	meq/100gm
13.	Exchangeable Magnesium	Mg	Soil & Water Book by P.K Gupta	1.38	meq/100gm
14.	Exchangeable Sodium	Na	Soil & Water Book by P.K Gupta	2.20	meq/100gm
15.	Exchangeable Potassium	K	Soil & Water Book by P.K Gupta	1.40	meq/100gm
16.	Total Exchangeable Bases		Soil & Water Book by P.K Gupta	31.50	meq/100gm
17.	Manganese	Mn	USEPA 3052	0.40	mg/kg
18.	Arsenic	As	USEPA 3052	2.0	mg/kg
19.	Silica	SiO ₂	USEPA 3052	54.5	%
20.	Aluminum	Al ₂ O ₃	USEPA 3052	6.5	%
21.	Iron	Fe ₂ O ₃	USEPA 3052	5.00	%
22.	Calcium	CaO	USEPA 3052	8.90	%
23.	Magnesium	MgO	USEPA 3052	1.83	%
24.	Sodium	Na ₂ O	USEPA 3052	0.270	%
25.	Potassium	K ₂ O	USEPA 3052	0.230	%
26.	Sulphate	SO ₄	USEPA 3052	0.69	%

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Hindalco Industries:Environmental Monitoring report

June 2015

Report no : JUNE022/2015-16	Date: 18 th June, 2015
Sample described by customer: SURFACE WATER	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: SURFACE WATER	
Marks on Sample: Location: Bagru Colony	
Sample collected on: 19.05.2015	
Quantity: 5 L X 2 No. PVC Can	
Sample collected by: Mahabal EnviroEngineers Pvt Limited	
Received: 28.05.2015	
Registered: 28.05.2015	
Test Start/End Date: 15.06.2015/17.06.2015	

S.No	Parameters	Unit	Result	Acceptable Limit (IS10500:2012)	Method Reference
1.	Colour	Hazen	< 1	5 Max	APHA 22nd Ed. 2012, 2120-B, 2-6
2.	Odour	-	Agreeable	Agreeable	IS 3025 (Part 5):1983, Reaffirmed 2006
3.	Taste	-	Agreeable	Agreeable	IS 3025 (Part 7):1984, Reaffirmed 2006
4.	Turbidity	NTU	0.3	1 Max	APHA 22nd Ed. 2012, 2130-B, 2-13
5.	pH	-	6.9	6.5-8.5	APHA 22nd Ed. 2012, 4500-H+-B, 4-92
6.	Free Chlorides(Residual)	mg/l	<0.05	0.2 min	APHA 22nd Ed. 2012, 4500-Cl G, 4-69
7.	Total Dissolved Solids	mg/l	100	500 Max	IS 3025 (Part 16):1984 Reaffirmed 2006
8.	Monochloramines	mg/l	<0.05	-	APHA 22nd Ed. 2012, 4500-ClG, 4-69
9.	Dichloramines	mg/l	<0.05	-	APHA 22nd Ed. 2012, 4500-ClG, 4-69
10.	Total Hardness (as CaCO ₃)	mg/l	52	200 Max	APHA 22nd Ed. 2012, 2340-C, 2-44,45
11.	Alkalinity Total (as CaCO ₃)	mg/l	60	200 Max	IS 3025 (Part 23):1986 Reaffirmed 2009
12.	Chloride (as Cl)	mg/l	7.8	250 Max	APHA 22nd Ed. 2012, 4500-Cl-B, 4-72
13.	Sulphate (as SO ₄)	mg/l	4.2	200 Max	APHA 22nd Ed. 2012, 4500-SO4-E, 4-190

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Hindalco Industries: Environmental Monitoring report

June 2015

Continuation Sheet

S.No	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method Reference
14.	Nitrate (as NO ₃)	mg/l	1.14	45 Max	APHA 22nd Ed. 2012, 4500-NO ₃ -E, 4-125
15.	Fluoride (as F)	mg/l	0.19	1 Max	APHA 22nd Ed. 2012, 4500-FB& D, 4-84, 4-87
16.	Boron (as B)	mg/l	0.15	0.5 Max	APHA 22nd Ed. 2012, 4500-BB, 4-25
17.	Calcium(as Ca)	mg/l	16.5	75 Max	APHA 22nd Ed. 2012, 3500-Ca-B, 3-67
18.	Magnesium (as Mg)	mg/l	3.3	30 Max	APHA 22nd Ed. 2012, 3500- Mg- B, 3-84
19.	Ammonical Nitrogen/ Total Ammonia	mg/l	<0.1	-	APHA 22nd Ed. 2012, 4500 NH ₃ -F, 4-115
20.	Iron (as Fe)	mg/l	0.11	0.3 Max	APHA 22nd Ed. 2012, 3111-B,3-18
21.	Manganese (as Mn)	mg/l	N.D	0.1 Max	APHA 22nd Ed. 2012, 3111-B, 318
22.	Aluminium (as Al)	mg/l	0.06	0.03 Max	APHA 22nd Ed. 2012, 3500- Al-B, 3-61
23.	Cadmium (as Cd)	mg/l	N.D	0.003 Max.	APHA 22nd Ed. 2012, 3111-B,3-18
24.	Chromium Total (as Cr)	mg/l	N.D	0.05 Max.	APHA 22nd Ed. 2012, 3111-B,3-18
25.	Copper (as Cu)	mg/l	N.D	0.05 Max.	APHA 22nd Ed. 2012, 3111-B,3-18
26.	Lead (as Pb)	mg/l	N.D	0.01 Max.	APHA 22nd Ed. 2012, 3111-B,3-18
27.	Zinc (as Zn)	mg/l	0.08	5 Max.	APHA 22nd Ed. 2012, 3111-B,3-18
28.	Arsenic (as As)	mg/l	<0.01	0.01 Max.	APHA 22nd Ed. 2012, 3114-C,3-38
29.	Mercury (as Hg)	mg/l	N.D.	0.001 Max.	APHA 22nd Ed. 2012, 3112-B,3-23
30.	Selenium (as Se)	mg/l	N.D.	0.01 Max.	APHA 22nd Ed. 2012, 3114-C, 3-38
31.	Nickel (as Ni)	mg/l	<0.06	0.02 Max.	APHA 22nd Ed. 2012, 3111 B,3-18
32.	Mineral Oil	mg/l	N.D.	0.5 Max.	IS 3025 (Part 39): 1991, Reaffirmed 2003, Ed. 2.1
33.	Cyanide (as CN)	mg/l	N.D.	0.05 Max.	APHA 22nd Ed. 2012, 4500-CN, C & E, 4-39 & 4-44
34.	Anionic detergents as MBAS	mg/l	<0.1	0.2 Max.	APHA 22nd Ed. 2012, 5540-C, 5-53
35.	Phenolic compounds (as C ₆ H ₅ OH)	mg/l	N.D	0.001 Max.	APHA 22nd Ed. 2012, 5530- B & C, 5-47
36.	Polynuclear aromatic hydrocarbons (PAH)	µg/L	N.D	0.0001 mg/L Max.	APHA 22nd Ed. 2012, 6440, 6-93
37.	Polychlorinated Biphenyls (PCBs)	µg/L	N.D	0.0005 mg/l Max.	USEPA Method 8082
38.	Sulphide (as S)	mg/l	N.D	-	APHA 22nd Ed. 2012, 4500- S2-C 4-175 & F 4-178

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Hindalco Industries: Environmental Monitoring report

June 2015

Continuation Sheet

S.No	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method Reference
Microbiological Analysis					
1.	Total Colliforms	MPN/ 100 mL	<1.1	N.D	APHA 22nd Ed. 2012, 9221-B & C, 9-66, 9-69
2.	E-Coli	MPN/ 100 mL	Absent	N.D	APHA 22nd Ed. 2012, 9221-B, C & G, 9-66, 9-69 and 9- 76
Pesticides Residues					
3.	p,p DDT	µg/L	N.D	1	US EPA 508-1995
4.	o,p DDT	µg/L	N.D	1	US EPA 508-1995
5.	p,p DDE	µg/L	N.D	1	US EPA 508-1995
6.	o,p DDE	µg/L	N.D	1	US EPA 508-1995
7.	p,p DDD	µg/L	N.D	1	US EPA 508-1995
8.	o,p DDD	µg/L	N.D	1	US EPA 508-1995
9.	γ-HCH (Lindane)	µg/L	<0.01	2	US EPA 508-1995
10.	α-HCH	µg/L	<0.01	0.01	US EPA 508-1995
11.	β-HCH	µg/L	N.D	0.04	US EPA 508-1995
12.	δ - HCH	µg/L	N.D	0.04	US EPA 508-1995
13.	Butachlor	µg/L	N.D	125	US EPA 508-1995
14.	Alachlor	µg/L	N.D	20	US EPA 508-1995
15.	Atrazine	µg/L	N.D	2	US EPA 532-2000
16.	α Endosulfan	µg/L	N.D	0.4	US EPA 508-1995
17.	β Endosulfan	µg/L	N.D	0.4	US EPA 508-1995
18.	Endosulfan Sulphate	µg/L	N.D	0.4	US EPA 508-1995
19.	Ethion	µg/L	N.D	3	US EPA 8141A-1994
20.	Malathion	µg/L	N.D	190	US EPA 8141A -1994
21.	Methyl Parathion	µg/L	N.D	0.3	US EPA 8141A -1994
22.	Monocrotophos	µg/L	N.D	1	US EPA 8141A-1994
23.	Phorate	µg/L	N.D	2	US EPA 8141A -1994
24.	Chlorpyrifos	µg/L	N.D	30	US EPA 8141A -1994
25.	Aldrin	µg/L	N.D	0.03	US EPA 508-1995
26.	Dieldrin	µg/L	N.D	0.03	US EPA 508-1995
Remarks: N.D- Not Detected					

Conclusion: The Physical & Chemical Analysis report indicates that water is not contaminated.

Vijay Pandey
SENIOR EXECUTIVE



Date:26.11.2015

OFFICE ORDER

In connection with the earlier office order dated 10.11.2014 the re constituted team of Environment management cell to ensure compliance of various environmental Acts, regulations & rules at Mines Division, Hindalco, Lohardaga as follows:

The Environment Management Cell will consist of:


1. B. K. Mahapatra, DGM (Quality & Environment), Convenor.

Members:

2. Ajay Kumar Pandey, Manager (Bagru Mines)
3. A Anbarasu, Mines Manager (Serengdag Mines)
4. S P Jha, Mines Manager (Pakhar Mines)
5. Kiran Sankar Singh, Mines Manager (Gurdari)
6. Vidya Sagar Singh, Mines Manager (Kujam)
7. Amar Bharati, Mines Manager (Amtipani)
8. Rajesh Ambastha, Mines Manager (Chiro Kukud & Orsa)
9. Ananda Sahu, Mines Manager (Bimarla Bauxite Mines)
10. Biplab Mukherjee (Asst. Manager- Geology)

By order


Bijesh Kumar Jha

 Joint President (Mines)

Cc to: - All Mines Manager
All Department head
Notice Board.

HINDALCO INDUSTRIES LIMITED

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Corporate Identity No. L27020MH1958PLC011238

BREAK UP THE COST OF ENVIRONMENTAL MEASURES DURING THE YEAR 2015-16

The composite cost during the year 2015-16 for environmental protection & pollution control by Jharkhand Mines division of M/s Hindalco Industries Ltd & M/s Minerals & Minerals Ltd for implementation of the suggested measures in EC at our all the operating mines in the state of Jharkhand-namely Pakhar (115.13 Ha), Pakhar (15.58 Ha), Pakhar (109.507 Ha), Pakhar (8.09 Ha), Pakhar (35.12Ha), Serengdag (140.06 Ha), Serengdag (155.81 Ha), Jalim & Sanai (12.14 Ha), Gurdari (584.19 Ha), Amtipani (190.95 Ha), Kujam I (80.97 Ha) Kujam II (157.38 Ha) and Bagru (75.41 Ha), Hisri New (14.55 Ha), Chiro kukud, Orsa pat(196.36 Ha), Bhusar (65.31 Ha)& Bimarla Bauxite Mines (134.52 Ha).

SI No	Description	Budget (in Rupees) FY 2015-16	Actual (in Rupees) FY 2015-16 (from April to Sep'2015)
1	Pollution Control & Environment monitoring	15,40,000/-	2,62,293/-
2	Reclamation/ Back filing & Rehabilitation	3,89,90,000/-	1,45,51,281/-
3	Green belt & Plantation	60,00,000/-	28,68,213/-
4	Rural Development	1,64,71,000/-	1,04,36,128/-

**Part of OB removed cost.


Convener
Environment Management Cell
Hindalco Industries Limited

PRODUCTION, MINED OUT, BACKFILLED, PRODUCTION AND OVERBURDEN REMOVAL FROM APR-15 TO SEP-15

NAME OF THE MINES	MINING LEASE AREA (IN HA)	MINED OUT AREA (HA)	BACK FILLED AREA (HA)	PRODUCTIO N (In MT)	OVERBURDEN (In Cu.M)
Shrengdag Bauxite Mines	155.81	4.04	3.50	140103.00	428240.00
Gurdari Bauxite Mines	584.19	5.66	4.92	175340.00	273881.00
Jalim & Sanai	12.14	0.50	0.05	23569.00	16500.00
Serangdag	140.06	0.00	0.00	0.00	0.00
Pakhar Buxite Mines	115.13	1.43	1.90	104145.00	143361.70
Pakhar Buxite Mines	8.09	0.00	0.00	0.00	0.00
Kujam-I	80.87	1.54	0.47	84970.00	82735.79
Kujam-II	157.38	3.46	1.26	77365.00	215398.22
Amtipani	190.95	2.27	1.53	89045.00	121267.01
Chiro-Kukud	152.57	1.28	2.97	51890.00	80377.18
Orsa Bauxite Mines	196.36	0.00	0.00	0.00	0.00
Hisri New	14.55	0.00	0.00	0.00	0.00
Bhusar	65.31	0.00	0.00	0.00	0.00
Bagru	75.41	0.00	0.00	0.00	0.00
Minerals & Minerals Limited					
Pakhar Buxite Mines	109.51	1.40	1.62	157280.00	137012.31
Pakhar Buxite Mines	15.58	0.00	0.00	0.00	0.00
Bimarla Bauxite Mines	134.53	0.00	0.00	0.00	0.00



Convener

Environment Management Cell
 Hindalco Industries Limited

Monitored water level (FY 2015-16)

Fig in meter

Location (Mines)	Elevation (Mtr)	Well type	Monsoon (July-Sep)		Post Monsoon (November)		Winter (January)		Pre Monsoon (April-May)	
			Inside ML	Outside ML	Inside ML	Outside ML	Inside ML	Outside ML	Inside ML	Outside ML
Bagru	905	Open Well		21.74		24.13				
	910	Open Well		24.32		24.55				
	915	Open Well		29.41		28.43				
	903	Open Well		22.83		33.11				
	909	Open Well		17.54		28.74				
Pakhar	1000	Open Well		24.95		22.69				
	1083	Hand Pump	35.36		31.63					
	1027	Open Well		25.84		28.36				
Sherengdag	1094	Hand Pump	41.74		39.55					
	1081	Hand Pump	39.65		31.30					
	1055	Hand Pump	33.07		27.53					
	1066	Hand Pump	27.76		26.27					
	1045	Hand Pump	29.32		27.85					
Gurdari	1061	Hand Pump	28.36		24.93					
	1059	Hand Pump	38.11		36.20					
	1075	Hand Pump	27.98		26.82					
	1075	Hand Pump	28.37		29.33					
Kujam	1040	Open Well		33.97		21.88				
	1041	Open Well		33.66		24.85				
	1064	Hand Pump	31.55		28.68					
	1052	Hand Pump	22.39			21.12				
Chiro Kukud	1148	Hand Pump	33.40		28.39					
	1151	Hand Pump	37.62		31.85					
	1084	Hand Pump	34.25		33.11					


 Convenor
 (Quality & Environment)