

# MINERALS & MINERALS LIMITED

Regd. Office P.O. & Dist. – Lohardaga (Jharkhand) PIN – 835302  
Phone : 06526-224016, 224112, FAX : 06526-224118

Ref No: M&M/LHD/VP (M)/MoEF/ 699

Date: 26.05.14

To,  
Joint Director(S)  
MoEF ,GOI, Eastern Regional Office  
A/3,Chandrashekharpur,  
Bhubaneshwar- 751023 (Orissa)

Sub: **Compliance Report of EC conditions for Pakhar (109.507 ha) Bauxite Mining project of M/s Minerals & Minerals Limited located in the District of Lohardaga, Jharkhand for the period Oct'13 to March'14.**

Ref: **Environmental Clearance letter no J-11015/518/2008-IA II (M) dated 21<sup>st</sup> Oct 2010.**


Sir,

With reference to the above, we are submitting herewith the Compliance status report of EC conditions for **Pakhar (109.507 ha) Bauxite Mining project of M/s Minerals & Minerals Limited**, located in Lohardaga, Jharkhand for the period **Oct'13 to March'14.**

Hope you will find the same in order.

Thanking You

Yours Sincerely  
FOR Minerals & Minerals Limited

  
(Bijesh Kumar Jha)  
VP (Mines)

Enclosure: - As Above

**Compliance of conditions laid down in Environmental Clearance**

**PAKHAR BAUXITE MINES(109.507 Ha)**

**Period :Oct'13 – March'14**

J-11015/518/2008-IA.II (M) Dated 21.10.2010.

Sl No	Conditions	Compliance Status
Specific Conditions		
1	The project proponent shall obtain Consent to Establish and Consent to Operate from the Jharkhand State Pollution Control Board and effectively implement all the conditions stipulated therein.	Consent to Establish and Consent to Operate has been obtained prior to start of mining. Implementations of stipulated conditions are fulfilled.
2	The environmental clearance is subject to approval of the state land use Department, Government of Jharkhand for diversion of agricultural land for non-agricultural use.	Mining Lease is granted by the State Govt. after due consideration and cabinet approval on recommendation of DC who is the competent authority to give permission for using the agricultural land for non-agricultural purpose.
3	The mining operation shall be confined to the hill tops only and restricted to above ground water table and it should not intersect the ground water table. In case of working below ground water table, prior approval of the Ministry of Environment & Forests and Central Ground Water Authority shall be obtained, for which a detailed hydro – geological study shall be carried out.	Working zone is being restricted to above ground water table.
4	The project proponent shall ensure that no natural watercourse and/or water resources are obstructed due to any mining operations. Adequate measures shall be taken for protection of seasonal channels, if any emanating from the mine lease, during the course of mining operation.	No natural water course has been obstructed.
5	The top soil shall temporarily be stored at earmarked site (s) only and it should not be kept unutilized for long. The topsoil shall be used for land reclamation and plantation.	Sequential backfilling and reclamation of the mined out area are being implemented during mining operation. Whenever backfilling will be done to the mined out area, Topsoil will be used for backfilling to reclaim and restore the damage area up to the extent possible.
6	The over burden (OB) generated shall be temporarily stacked in the earmarked area for a period of one year and thereafter concurrently backfilled. There shall be no external overburden dump. The backfilled area shall be progressively	Sequential backfilling and reclamation of the mined out area are being practiced. Backfill data is enclosed. Monitoring and management of rehabilitated areas is continuing until the vegetation becomes

	rehabilitated areas should continue until the vegetation becomes self-sustaining. Compliance status should be submitted to the Ministry of Environment & Forests and its Regional Office located at Bhubaneshwar on six monthly basis.	
7.	The void left unfilled in an area of 0.41 ha. shall be converted into water body. The higher benches of excavated void/ mining pits shall be terraced and plantation done to stabilize the slopes. The slopes of higher benches shall be made gentler for easy accessibility by local people to use the water body. Peripheral fencing shall be carried out along the excavated area.	Implementation of the condition is in progress.
8	<p>Catch drains and siltation ponds of appropriate size should be constructed around the mine working, soil and mineral dumps to prevent run off of water and flow of sediments directly into the agricultural fields, the Kisko Nadi, the Sankh Nadi, the Surang River, the Chaupat Nadi and other water bodies. The water so collected should be utilized for watering the mine area, roads, green belt development etc. The drains should be regularly desilted, particularly after monsoon and maintained properly.</p> <p>Garland drain, settling tanks and check dams of appropriate size, gradient and length shall be constructed around the mine pit, topsoil, dumps and the mineral dumps to prevent runoff water and flow sediments directly into the agricultural fields, the Kisko Nadi, the Sankh Nadi, the Surang River, the Chaupat Nadi and other water bodies and sump capacity should be designed keeping 50% safety margin over and above peak sudden rainfall (based on 50 years data) and maximum discharge in the area adjoining the mine site. Sump capacity should also provide adequate retention period to allow proper setting of silt material. Sedimentation pits should be constructed at the corners of the garland drains and desilted at regular intervals.</p>	<p>Catch drains and siltation ponds of appropriate size are being constructed around the mine working.</p> <p>The water so collected are being utilized for watering the mine area, roads, green belt development etc.</p> <p>The drains are regularly desilted, particularly after monsoon and maintained properly.</p> <p>Garland drain, settling tanks and check dams of appropriate size, gradient and length are being constructed around the mine pit as per the requirement.</p>
9	Dimension of the retaining wall at the toe of the OB benches within the mine to check run-off and siltation should be based on the rain fall data.	The dimension of the retaining wall of OB dumps are based on the average rainfall.
10	Plantation shall be raised in an area of 6.3 ha including a 7.5 m. wide statutory barrier all around the mining lease, reclaimed and rehabilitated areas, around water body, etc. by planting the native species in consultation with the local DFO / Agriculture Department. The density of the trees	Is being implemented in consultation with local forest department. Around 2000 saplings have been planted during the FY 2013-14.

	should be around 2000 plants per ha., Greenbelt shall be developed all along the mine lease area in a phased manner and shall be completed within first five years.	
11	Regular water sprinkling shall be carried out in critical areas prone to air pollution and having high levels of SPM and RSPM such as around crushing and screening plant, loading and unloading point and all transfer points. Extensive water sprinkling shall be carried out on haul roads. It should be ensured that the Ambient Air Quality parameters conform to the norms prescribed by the Central Pollution Control Board in this regard.	Water tankers have been provided for sprinkling of water on haul roads and are generally being engaged at the places where active mining is in progress to arrest fugitive dust emission.
12	Regular monitoring of the flow rate of the springs and perennial nallahs flowing in and around the mine lease shall be carried out and records maintained.	Area falls under Pakhar Plateau which caters the need for water. Monitoring is being carried out on regular basis.
13	The project authority should implement suitable conservation measures to augment ground water resources in the area in consultation with the Regional Director, Central Ground Water Board.	A plan will be drawn on the basis of discussions with Scientists of State unit office of Central Ground Water Board, Ranchi to implement suitable conservation measures to augment ground water resources in the area.
14	Regular monitoring of ground water level and quality should be carried out by establishing a network of existing wells and constructing new piezometers during the mining operation. The periodic monitoring [(at least four times in a year – pre-monsoon (April-May), monsoon (August), post-monsoon (November) and winter (January) once in each season)] shall be carried out in consultation with the State Ground Water Board/ Central Ground water Authority and the data thus collected may be sent regularly to the Ministry of Environment and Forests and its Regional office Bhubneshwar, The Central Ground Water Authority and the Regional Director, Central Ground Water Board. If at any stage, it is observed that the ground water table is getting depleted due to the mining activity, necessary corrective measures shall be carried out.	Monitoring is being carried out by recognized agency. Report enclosed as Annexure.
15	Appropriate mitigative measures shall be taken to prevent pollution of the Kisko Nadi, the Sankh Nadi, the Surang River, the Chaupat Nadi in consultation with the State Pollution Control Board.	There is no discharge of mine water. Monitoring is done.

16.	The project proponent shall obtain necessary prior permission of the competent authorities for drawl of requisite quantity of surface water (from natural spring) required for the project.	Water cess is being regularly paid to JSPCB as per statute.
17.	Suitable rain water harvesting measures on long term basis shall be planned and implemented in consultation with the Regional Director, Central Ground Water Board.	Suitable rain water harvesting measures on long term basis has been planned and will be implemented with the progress of mining.
18	Vehicular emissions shall be kept under control and regularly monitored. Measures shall be taken for maintenance of vehicles used in mining operations and in transportation of mineral within the mine lease up to the stock yard. The mineral transportation within the mine lease shall be carried out through the covered trucks only and the vehicles carrying the mineral shall not be overloaded.	Regular maintenance of vehicles are undertaken to minimize vehicular emission. All the transporters have been instructed to obtain PUC for their vehicles from the competent authority and submit to the concerned officer for verification
19	Blasting operation should be carried out only during the daytime. Controlled blasting shall be practiced. The mitigative measures for control of ground vibration and to arrest fly rocks and boulders should be implemented.	Blasting at Mines is done at fixed blasting period i.e. 12.00 Noon to 1.00 PM on working days. Mobile mining activities are not being practiced during blasting. All the precautionary and mitigative measures to control ground vibration and to arrest fly rocks is being exercised.
20	Drills shall either be operated with dust extractors or equipped with water injection system.	Drilling is being done with water pouring in the drill holes intermittently for dust suppression which is the best method for jackhammer drilling
21	Mineral handling area shall be provided with adequate number of high efficiency dust extraction system. Loading and unloading areas including all the transfer points should also have efficient dust control arrangements. These should be properly maintained and operated.	We are exploring the possibilities. However, water sprinkling is being carried out regularly at loading and unloading areas.
22	Sewage treatment plant should be installed for the colony. ETP shall also be provided for the workshop and wastewater generated during the mining operations.	There is no discharge of effluent from mine, hence ETP is not required. The sewage water for working population is planned to be collected through Septic Tank/Soak Pit and treated in Sewage Treatment Plant.
23	The project authorities should undertake sample survey to generate data on pre-project community health status within a radius of 1 Km. from proposed mine.	Under process.
24	Pre-placement medical examination and periodical medical examination of the workers engaged in the project shall be carried out and records maintained. For the purpose, schedule of health examination of	System is already in place.

	the workers should be drawn and followed accordingly.	
25.	The land oustees and land losers/ affected people shall be compensated/ rehabilitation as per the National Policy of Resettlement and Rehabilitation of project Affected Families (NPRR)	All land acquisition activities is done as per CNT Act and with permission of competent authority i.e. concerned Deputy Commissioner (D.C.) and consent of Raiyat (Land Owner) for 20 years period and will return the land so acquired as per the norms set by D.C. in land purchased agreement. There is no displacement involved & hence R&R is not applicable.
26.	Door to door sample survey should be undertaken within the impact zone to assess the family based need of the tribals and it should be appropriately addressed in the CSR activities to be undertaken in the area. An action plan in this regard should be prepared and submitted.	Company's CSR team is doing regular assessment of the family based need of the tribals and it appropriately addressed.
27.	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of the temporary structures to be removed after the completion of the project.	Necessary infrastructure is already in place.
28.	The project proponent shall take all precautionary measures during mining operation for conservation and protection of endangered flora and fauna (python etc.) found in the study area. Action plan for conservation of flora and fauna prepared shall be implemented in consultation with the State Forest and Wildlife Department. All the safeguard measures brought out in the Wildlife conservation plan prepared specific to this project site shall be effectively implemented. Necessary allocation of funds for implementation of the conservation plan shall be made and the funds so allocated shall be included in the project cost. A copy of action plan shall be submitted to the Regional Office of the Ministry of Environment and Forests, Bhubaneswar.	Suitable precautionary measures during mining operation are being implemented for conservation and protection of endangered flora and fauna.
27	The critical parameters such as RSPM (Particulate matter with size less than 10 $\mu\text{m}$ (i.e. $\text{PM}_{10}$ ) and $\text{NO}_x$ in the ambient air within the impact zone, peak particle velocity at 300 m. distance or within the nearest habitation, whichever is closer shall be monitored periodically. Further, quality of	Complied Monitoring Reports is enclosed as <b>Annexure</b> . Presently, there is no discharge of water from the mines. In case of discharge monitoring will be ensured.

	discharge water shall also be monitored [(TDS, DO, PH and Total Suspended Solids (TSS)] , The monitored data shall be uploaded on the website of the Company as well as displayed on a display board at the project site at a suitable location near the main gate of the Company in Public domain. The Circular no. J-20012/1/2006-IA.II(M) dated 27.05.2009 issued by Minisry of Environment and Forests, which is available on the website of the Ministry <a href="http://www.envfor.nic.in">www.envfor.nic.in</a> shall also be referred in this regard for its compliance.	
28	A Final Mine Closure plan along with details of Corpus Fund should be submitted to the Ministry of Environment & Forest 5 years in advance of final mine closure for approval.	Progressive Mine Closure Plan duly approved by Indian Bureau of Mines. FMCP related provision will be compiled as per statue.

#### GENERAL CONDITIONS

Sl No	Conditions	Compliance Status
1	No change in mining technology and scope of working should be made without prior approval of the Ministry of Environment & Forests.	Being adhered to.
2	No change in the calendar plan including excavation, quantum of mineral bauxite and waste should be made.	Excavation of Over Burden and Bauxite is being done as per the approved calendar plan. Details of excavation, quantum of mineral, OB, etc have been furnished for the financial year 2013-14 as Annexure.
3	At least four ambient air quality-monitoring station should be established in the core zone as well as in the buffer zone for RSPM (Particulate matter with size less than 10 µm (i.e. PM <sub>10</sub> ) & NO <sub>x</sub> monitoring. Location of the stations should be decided based on the metrological data, topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with the State Pollution Control Board.	Complied. Monitoring Reports is enclosed as <b>Annexure</b>
4	Data on ambient air quality RSPM [(Particulate matter with size less than 10 µm i.e. PM <sub>10</sub> ) & NO <sub>x</sub> ] should be regularly submitted to the Ministry including its Regional office located at Bhubneshwar and the State Pollution Control Board / Central pollution Control	Complied Monitoring Reports is enclosed as <b>Annexure</b>

	Board once in six months.	
5	Fugitive dust emission from all the sources should be controlled regularly. Water spraying arrangements on haul roads, loading and unloading and at transfer points should be provided and properly maintained.	Water tankers have been provided for sprinkling of water on haul roads and are generally being engaged at the places where active mining is in progress to contain fugitive dust.
6	Measures should be taken for control of noise levels below 85 dBA in the work environment. Workers engaged in operation of HEMM, etc. should be provided with ear plug / muffs.	Noise monitoring is being carried out at various locations of the work zone area and a monitoring report for the period of reporting six monthly compliance is enclosed. Workers engaged in operation of HEMMs, etc have also been provided with PPEs such as ear plug and ear muffs.
7	Industrial waste water (workshops and waste water from the mine) Should be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19 <sup>th</sup> May, 1993 and 31 <sup>st</sup> December,1993 or as amended from time to time. Oil and grease trap should be installed before discharge of workshop effluents.	There is no effluent discharge from Mine. Workshop has an Oil Catchment Pit to trap oil and grease. It is being ensured to make it operational and effective.
8	Personnel working in dusty areas should wear protective respiratory devices and they should also provided with adequate training and information on safety and health aspects. Occupational health surveillance program of the workers should be undertaken periodically to observe any contractions due to exposure to dust and take corrective measures, if needed.	Complied. Use of Personal Protective Equipment (PPE) by the individuals is being ensured. All the mine workers are being regularly and periodically sent to our own hospital for health checkup for any contraction of diseases due to exposure in dusty and noisy areas.  Training on safety, health and environmental aspects of mining is being regularly imparted through VT centre and also through various other training programmes conducted by the State Government, recognized agencies, etc
9	A separate environmental management cell with suitable qualified personnel should be set-up under the control of a Senior Executive, who will report directly to the Head of the Organization.	Separate Environmental Management Cell (EMC) has been constituted and is functioning effectively. Copy enclosed as Annexure.
10	The funds earmarked for environmental protection measures should be kept in separate account and should not be diverted for other purpose. Year wise expenditure should be reported to the Ministry and its Regional Office located at Bhubneshwar.	Statement of budgetary provision and actual expenses for environmental protection measure is enclosed as Annexure It is once again reiterated that the funds so ear marked shall not be diverted for any other purposes other than it is committed at the



		beginning of the financial year.
11	The project authorities should inform to the Regional Office located at Bhubneshwar regarding date of financial closures and final approval of the project by the concerned authorities and the date of start of land development work.	Will be complied as per statute.
12	The Regional Office of this Ministry located at Bhubneshwar shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information / monitoring reports.	Agreed.
13	The project proponent shall submit six monthly report on the status of the compliance of the stipulated environmental Clearance conditions including results of monitoring data (both in hard copies as well as by e-mail) to the Ministry of Environment and Forests, its Regional Officer, Bhubaneshwar, the respective Zonal office of Central Pollution Control Board the State Pollution Control Board. The proponent shall upload the status of compliance of the Environmental Clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the Ministry of Environment and Forests, Bhubneshwar, the respective Zonal Office of Central Pollution Control Board and State Pollution Control Board.	Duly submitted.
14	A copy of clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parisad/ Municipal Corporation, Urban Local Body and the Local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal. The clearance letter shall also be put on the website of the Company by the proponent.	Complied.
15	State Pollution Control Board should display a copy of the clearance letter at the Regional office, District Industry Center and Collector's office / Tehsildar's Office for 30 days.	Displayed.

16	<p>The environmental statement for each financial year ending 31<sup>st</sup> March in Form – V as is mandated to be submitted by the project proponent to the concerned State pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of the compliance of environmental clearance conditions and shall also be sent to the Regional Office of the Ministry of Environment and Forests, Bhubneswar by e-mail.</p>	Submitted.
17	<p>The project authorities should advertise at least in two local newspapers widely circulated, one of which locality concerned, within 7days of the issue of the clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and also at web site of the Ministry of Environment and Forests at <a href="http://envfor.nic.in">http://envfor.nic.in</a> and a copy of the same should be forwarded to the Regional Office of this Ministry located at Bhubneshwar.</p>	Complied. (Documents already submitted)



**BREAK UP THE COST OF ENVIRONMENTAL MEASURES DURING THE YEAR 2013-14**

The composite cost during the year 2013-14 for environmental protection & pollution control by Jharkhand Mines division of M/s Hindalco Industries Ltd & M/s Minerals & Minerals Ltd for implementation of the suggested measures in EC at our all the operating mines in the state of Jharkhand-namely Pakhar (115.13 Ha), Pakhar (15.58 Ha), Pakhar (109.507 Ha), Pakhar (8.09 Ha), Pakhar (35.12Ha), Serengdag (140.06 Ha), Serengdag (155.81 Ha), Jalim & Sanai (12.14 Ha), Gurdari (584.19 Ha), Amtipani (190.95 Ha), Kujam I (80.97 Ha) Kujam II (157.38 Ha) and Bagru (75.41 Ha), Hisri New (14.55 Ha), Chiro kukud, Orsa pat(196.36 Ha), Bhusar (65.31 Ha)& Bimarla Bauxite Mines (134.52 Ha).

Sl No	Description	Budget (in Lakh Rupees) FY 2013-2014	Actual (in Lakh Rupees) FY 2013-2014 from April'13 to Sep'13	Actual (in Lakh Rupees) FY 2013-2014 from Oct'13 to March'14
1	Pollution Control & Environment monitoring	10.00	6.44	-
2	Reclamation/ Back filing & Rehabilitation	**	153.60	71.50
3	Green belt & Plantation	40.00	30.75	9.50
4	Rural Development	70.00	67.72	85.35

\*\*Part of OB removed cost.

  
Convener

Environment Management Cell.



Date: 30.10.13

**OFFICE ORDER**

In connection with the earlier office order dated 12.11.2011 the re constituted team of Environment management cell to ensure compliance of various environmental Acts, regulations & rules at Mines Division, Hindalco, Lohardaga as follows:


The Environment Management Cell will consist of:

1. B. K. Mahapatra, AGM (Quality & Environment), Convenor.

Members:

2. Utpal Gupta, Manager (Environment)
3. Biplab Mukherjee (Asst Manager Geology)
4. S. Joshi, Mines Manager (Bagru Mines)
5. A. Anbarasu, Mines Manager (Serengdag A)
6. Ajay Pandey, Mines Manager (Pakhar 109.507 Hect)
7. Kiran Sankar Singh, Mines Manager (Gurdari)
8. Vidya Sagar Singh, Mines Manager (Kujam )
9. Amar Bharati, Mines Manager (Amtipani)
10. S P Jha, Mines Manager (Pakhar)
11. Rajesh Ambastha, Mines Manager (Chiro Kukud & Orsa)

By order

  
Bijesh Kumar Jha  
VP (Mines)

Cc to: - All Mines Manager  
All Department head  
Notice Board.

**PRODUCTION, MINED OUT, BACKFILLED, PRODUCTION AND OVERBURDEN REMOVAL FROM APR-13 TO MAR-14**

Name of Mines	Mining lease area (Ha)	Mined Out area (in Acres)	Backfilled area (in Acres)	Production (in MT)	Overburden Removal (in Cub.M.)
Shrengdag Bauxite Mines	155.81	25.95	19.20	253610.00	371290
Gurdari Bauxite Mines	584.19	33.20	25.60	313975.00	487773
Jalim & Sanai	12.14	4.00	2.00	49445.00	30124
Serangdag	140.06	7.96	3.48	99795.00	98371
Pakhar Buxite Mines	115.13	3.71	5.09	296950.00	449483
Pakhar Buxite Mines	8.09	1.70	0.80	68400.00	11380
Kujam-I	80.87	14.12	7.52	149255.00	99902
Kujam-II	157.38	5.41	3.60	149790.00	82386
Amtipani	190.95	16.46	16.03	149665.00	419976
Chiro-Kukud	152.57	2.90	6.18	52929.00	62222
Orsa Bauxite Mines	196.36	0.00	0.00	0.00	0
Hisri New	14.55	1.17	0.00	93813.00	6699
Bagru	75.41	0.94	0.24	56804.00	31935
Bhusar	65.31	2.26	8.32	203532.00	150616
<b>Minerals &amp; Minerals Limited</b>					
Pakhar Buxite Mines	109.507	7.61	6.45	234500.00	210702
Pakhar Buxite Mines	15.58	1.45	1.85	57065.00	174812

Monitored water level

Location (Mines)	Elevation (feet)	Elevation (Mtr)	Well type	Monsoon 2013		Post Monsoon 2013		Winter		Pre Monsoon		
				Inside ML	Outside ML	Inside ML	Outside ML	Inside ML	Outside ML	Inside ML	Outside ML	
Bagru	2970	905	Open Well		21.70		24.10			27.32		29.23
	2985	910	Open Well		24.20		24.50			26.89		27.19
	3001	915	Open Well		29.30		28.40			30.14		31.26
	2963	903	Open Well		22.90		33.10			35.21		35.89
	2983	909	Open Well		17.60		28.70			29.62		30.18
Pakhar	3279	1000	Open Well		24.90		22.60			24.51		25.93
	3552	1083	Hand Pump	35.40		31.60		34.34			35.49	
Sherengdag	3370	1027	Open Well		25.80		28.30			30.53		31.42
	3587	1094	Hand Pump	41.80		39.58		42.13			42.56	
	3546	1081	Hand Pump	39.60		31.26		41.37			41.31	
	3459	1055	Hand Pump	33.10		27.50		35.31			35.35	
	3495	1066	Hand Pump	27.70		26.13		29.12			30.25	
Gurdari	3428	1045	Hand Pump	29.34		27.85		29.64			30.41	
	3481	1061	Hand Pump	28.30		24.87		25.42			26.79	
	3472	1059	Hand Pump	38.10		36.63		35.21			35.98	
	3527	1075	Hand Pump	28.20		26.83		28.49			29.53	
	3526	1075	Hand Pump	28.30		29.32		30.29			30.05	
Kujam	3412	1040	Open Well		33.90		21.80			35.21		36.78
	3414	1041	Open Well		33.70		24.80			36.54		39.52
	3491	1064	Hand Pump	31.50		28.60		35.91		42.12		
	3450	1052	Hand Pump				21.12			24.13		23.54
Chiro Kukud	3765	1148	Hand Pump	33.40		28.35		34.12			37.26	
	3776	1151	Hand Pump	37.60		31.84		36.67			36.21	
	3556	1084	Hand Pump	34.30		36.85		35.69			39.19	

*B. Ahamed*



## Test Report

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Print Date : 30/01/2014

Report No : KG14-000221.001

JOE No : KG14-000221

Report Control No : KGR0000046008

Sample Described by Customer as : AMBIENT AIR QUALITY MONITORING

Client Name : Hindalco Industries Limited(Mines Division)  
Client Address : Lohardaga,  
Postal Code : 835203  
State : Jharkhand  
Country : India  
Sample Type : AMBIENT AIR QUALITY MONITORING  
Received : 09/01/2014  
Registered : 09/01/2014  
Marks on Sample : Location : Pakhar -115.13 pit(Pakhar plateau), Sampling date 01.01.2014  
Test Start/End Date : 09/01/2014 - 14/01/2014

Analysis	Method	Result	Unit	Requirement/Limit as Per NAAQS	
				Min	Max
Particulate Matter (PM10 )	IS:5182 (PART 23)	33.98	ug/m3	-	100
Particulate Matter (PM2.5)	USEPA CFR(40) Appendix-L	25.08	ug/m3	-	60
Nitrogen Dioxide (NO2)	IS:5182 (Part-6):1975 (Reaff.2004)	<5.00	ug/m3	-	80
Sulphur Dioxide (SO2)	IS:5182 (Part-2):2001 (Reaff.2006)	<5.00	ug/m3	-	80
Carbon Monoxide (CO)	EPA 600/P-99/001F	<0.10	PPM		

Analyzed at site.

### Page 1 of 2

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## Test Report

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Print Date : 30/01/2014

Report No : KG14-000221.001

JOE No : KG14-000221

Report Control No : KGR0000046008

Per pro SGS India Private Ltd

Satya Manna

Section Incharge - ENVI

Authorized Signatory

\*\*\*\*End of Report\*\*\*\*

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## Test Report

Print Date : 30/01/2014

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Report No : KG14-000221.002

JOE No : KG14-000221

Report Control No : KGR0000046008

Sample Described by Customer as : AMBIENT AIR QUALITY MONITORING

Client Name : Hindalco Industries Limited(Mines Division)  
Client Address : Lohardaga,  
Postal Code : 835203  
State : Jharkhand  
Country : India  
Sample Type : AMBIENT AIR QUALITY MONITORING  
Received : 09/01/2014  
Registered : 09/01/2014  
Marks on Sample : Location : Pakhar Hindalco Colony (Pakhar Plateau), Sampling dt. 01.01.2014  
Test Start/End Date : 09/01/2014 - 14/01/2014

Analysis	Method	Result	Unit	Requirement/Limit as Per NAAQS	
				Min	Max
Particulate Matter (PM10 )	IS:5182 (PART 23)	41.96	ug/m3	-	100
Particulate Matter (PM2.5)	USEPA CFR(40) Appendix-L	22.91	ug/m3	-	60
Nitrogen Dioxide (NO2)	IS:5182 (Part-6):1975 (Reaff.2004)	<5.00	ug/m3	-	80
Sulphur Dioxide (SO2)	IS:5182 (Part-2):2001 (Reaff.2006)	<5.00	ug/m3	-	80
Carbon Monoxide (CO)	EPA 600/P-99/001F	<0.10	PPM		

Analyzed at site.

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## Test Report

Print Date : 30/01/2014

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Report No : KG14-000221.002

JOE No : KG14-000221

Report Control No : KGR0000046008

Per pro SGS India Private Ltd

Satya Manna

Section Incharge - ENVI

Authorized Signatory

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## Test Report

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Print Date : 30/01/2014

Report No : KG14-000221.003

JOE No : KG14-000221

Report Control No : KGR0000046008  
Sample Described by Customer as : AMBIENT AIR QUALITY MONITORING

Client Name : Hindalco Industries Limited(Mines Division)  
Client Address : Lohardaga,  
Postal Code : 835203  
State : Jharkhand  
Country : India  
Sample Type : AMBIENT AIR QUALITY MONITORING  
Received : 09/01/2014  
Registered : 09/01/2014  
Marks on Sample : Location : Pakhar -109.507 Dumerpat village(Pakhar Plateau), Sampling date:02.01.2014  
Test Start/End Date : 09/01/2014 - 14/01/2014

Analysis	Method	Result	Unit	Requirement/Limit as Per NAAQS	
				Min	Max
Particulate Matter (PM10 )	IS:5182 (PART 23)	96.36	ug/m3	-	100
Particulate Matter (PM2.5)	USEPA CFR(40) Appendix-L	37.16	ug/m3	-	60
Nitrogen Dioxide (NO2)	IS:5182 (Part-6):1975 (Reaff.2004)	<5.00	ug/m3	-	80
Sulphur Dioxide (SO2)	IS:5182 (Part-2):2001 (Reaff.2006)	<5.00	ug/m3	-	80
Carbon Monoxide (CO)	EPA 600/P-99/001F	<0.10	PPM		

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## Test Report

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Print Date : 30/01/2014

Report No : KG14-000221.003

JOE No : KG14-000221

Report Control No : KGR0000046008

Per pro SGS India Private Ltd

Satya Manna

Section Incharge - ENVI

Authorized Signatory

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## Test Report

Print Date : 30/01/2014

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Report No : KG14-000221.004

JOE No : KG14-000221

Report Control No : KGR000046008  
Sample Described by Customer as : AMBIENT AIR QUALITY MONITORING

Client Name : Hindalco Industries Limited(Mines Division)  
Client Address : Lohardaga,  
Postal Code : 835203  
State : Jharkhand  
Country : India  
Sample Type : AMBIENT AIR QUALITY MONITORING  
Received : 09/01/2014  
Registered : 09/01/2014  
Marks on Sample : Location : Pakhar-84.38, pokharapat village (pakhar plateau), Sampling date : 02.01.2014  
Test Start/End Date : 09/01/2014 - 14/01/2014

Analysis	Method	Result	Unit	Requirement/Limit as Per NAAQS	
				Min	Max
Particulate Matter (PM10 )	IS:5182 (PART 23)	37.49	ug/m3	-	100
Particulate Matter (PM2.5)	USEPA CFR(40) Appendix-L	14.41	ug/m3	-	60
Nitrogen Dioxide (NO2)	IS:5182 (Part-6):1975 (Reaff.2004)	<5.00	ug/m3	-	80
Sulphur Dioxide (SO2)	IS:5182 (Part-2):2001 (Reaff.2006)	<5.00	ug/m3	-	80
Carbon Monoxide (CO)	EPA 600/P-99/001F	<0.10	PPM		

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## Test Report

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Print Date : 30/01/2014

Report No : KG14-000221.004

JOE No : KG14-000221

Report Control No : KGR0000046008

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Satya Manna

Section Incharge - ENVI

Authorized Signatory

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**TEST REPORT**

Report No. : KG14-000252.001

Date :11.01.2014

JOE No. : KG13-000252

Report Control No. : KGR0000044247

**SAMPLE DRAWN BY SGS INDIA PVT. LTD.**

<b>SAMPLE DESCRIPTION</b>	<b>MEASUREMENT OF NOISE LEVEL</b>
<b>COMPANY NAME</b>	<b>M/S. HINDALCO INDUSTRIES LIMITED (MINES DIVISION)</b>
<b>ADDRESS</b>	<b>MINES DIVISION, LOHARDAGA, JHARKHAND, PIN – 835 302</b>
<b>SAMPLING SITE</b>	<b>PAKHAR-A (PAKHAR PLATEAU)</b>
<b>PROTOCOL</b>	<b>IS:9989/IS:7194</b>
<b>DATE OF SAMPLING</b>	<b>01.01.2014 TO 02.01.2014</b>
<b>TEST START DATE</b>	<b>10.01.2014</b>
<b>TEST END DATE</b>	<b>11.01.2014</b>

LOCATION	RESULT		LIMIT IN dB(A) Leq ( INDUSTRIAL AREA )	
	Day Time (L <sub>eq</sub> ) in dB(A)	Night time (L <sub>eq</sub> ) in dB(A)	Day Time	Night time
NEAR HINDALCO OFFICE	56	47	75	70

Note: (i) The value is the Leq of One Hundred Seventy readings taken in day time and seventy reading taken in night time.  
(ii) Day time shall mean from 6:00 am to 10:00 pm  
(iii) Night time shall mean from 10:00 pm to 6:00 am

Checked by

per pro SGS India Private Ltd.

**Dipankar De Sarkar**  
Manager (Operations)

**Dr. Asish Chakraborty**  
Manager-Laboratory

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## Test Report

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Print Date : 30/01/2014

Report No : KG14-000231.001

JOE No : KG14-000231

Report Control No : KGR0000045993  
Sample Described by Customer as : FUGITIVE AIR

Client Name : Hindalco Industries Limited(Mines Division)  
Client Address : Lohardaga,  
Postal Code : 835203  
State : Jharkhand  
Country : India  
Sample Type : FUGITIVE AIR  
Received : 09/01/2014  
Registered : 10/01/2014  
Marks on Sample : Location: Pakhar 115.13 Pit(Pakhar Plateau),date:01.01.2014  
Test Start/End Date : 10/01/2014 - 15/01/2014

Analysis	Method	Result	Unit	Requirement/Limit as Per FACTORY ACT. 1948 & BIHAR/JHARKAND FACTORY RULE-1950 Min Max
Suspended Particulate Matter (SPM)	IS:5182 (Part-23):2006	917.02	ug/m3	10000

Per pro SGS India Private Ltd

Satya Manna  
Section Incharge - ENVI  
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## Test Report

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Print Date : 21/01/2014

Report No : KG14-000162.001

JOE No : KG14-000162

Report Control No : KGR0000045139

Sample Described by Customer as : GROUND WATER

Client Name : Hindalco Industries Limited(Mines Division)  
Client Address : Lohardaga,  
Postal Code : 835203  
State : Jharkhand  
Country : India  
Sample Type : GROUND WATER  
Received : 08/01/2014  
Registered : 08/01/2014  
Marks on Sample : Location:Hand pump (Near Kukud Pit)  
- : Chirokukud Bauxite Mines  
Quantity : 5.5L app  
Sample Collected on : 30.12.2013  
Sampling Method : APHA 1060B/9060A  
Test Start/End Date : 08/01/2014 - 20/01/2014

Analysis	Method	Result	Unit	Requirement/Limit As per IS:10500:2012	
				Acceptable	Permissible
Colour	IS:3025 (Part-4):1983 (Reaff.2006)	10.0	Hz	5	15
Odour	IS:3025 (Part-5):1983 (Reaff.2006)	Agreeable		Agreeable	Agreeable
Taste	IS:3025 (Part-8):1983 (Reaff.2006)	Agreeable		Agreeable	Agreeable
pH	IS:3025 (Part-11):1983 (Reaff.2006)	7.48		6.5	8.5
<i>Analyzed at site.</i>					
Total Hardness (as CaCO <sub>3</sub> )	IS:3025 (Part-21):1983 (Reaff.2006)	18.60	mg/L	200	600
Iron (as Fe)	IS:3025 (Part-2)	0.07	mg/L	0.3	No relaxation
Fluoride (as F)	IS:3025 (Part-60):2008	0.15	mg/L	1.0	1.5
Residual Free Chlorine	IS:3025 (Part-26):1986 (Reaff.2003)	<0.10	mg/L	0.2	1.0

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## Test Report

Print Date : 21/01/2014

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Report No : KG14-000162.001

JOE No : KG14-000162

Report Control No : KGR0000045139

Analysis	Method	Result	Unit	Requirement/Limit As per IS:10500:2012	
				Acceptable	Permissible
Chloride (as Cl)	IS:3025 (Part-32):1988 (Reaff.1999)	6.78	mg/L	250	1000
Total Dissolved Soilds	IS:3025 (Part-16):1984 (Reaff.1996)	44.50	mg/L	500	2000
E.coli	IS:1622:1981(Reaff.2003)	Absent	per 100ml		
Coliform bacteria	IS:1622-1981 (Reaffirmation 2003)	Absent	per 100ml		
Calcium (as Ca)	IS:3025 (Part-40):1991 (Reaff.2003)	5.95	mg/L	75	200
Magnesium (as Mg)	IS:3025 (Part-46):1994 (Reaff.1999)	<1.00	mg/L	30	100
Copper (as Cu)	IS:3025 (Part-2)	0.05	mg/L	0.05	1.5
Manganese (as Mn)	IS:3025 (Part-2)	<0.01	mg/L	0.1	0.3
Sulphate (as SO4)	IS:3025 (Part-24):1986 (Reaff.1998)	<2.00	mg/L	200	400
Nitrate (as NO3)	IS:3025 (Part-34):1988 (Reaff.1999)	15.86	mg/L	45	No relaxation
Phenolic Compound (as C6H5OH)	IS:3025 (Part-43):1992 (Reaff.2003)	<0.001	mg/L	0.001	0.002
Mercury (as Hg)	IS:3025 (Part-48):1994 (Reaff.1999)	<0.001	mg/L	0.001	No relaxation
Cadmium (as Cd)	IS:3025 (Part-41):1992 (Reaff.2003)	<0.003	mg/L	0.003	No relaxation
Selenium (as Se)	IS:3025 (Part-2)	0.005	mg/L	0.01	No relaxation
Arsenic (as As)	IS:3025 (Part-37):1988 (Reaff.1999)	<0.005	mg/L	0.01	No relaxation
Cyanide (as CN)	IS:3025 (Part-27):1986 (Reaff.2003)	<0.020	mg/L	0.05	No relaxation
Lead (as Pb)	IS:3025 (Part-47):1994 (Reaff.1999)	<0.005	mg/L	0.01	No relaxation
Zinc (as Zn)	IS:3025 (Part-2)	0.02	mg/L	5	15
Anionic Surface Active Agent (as MBAS)	IS:13428:2005: Annex K	<0.05	mg/L	0.2	1.0
Chromium (as Cr)	IS:3025 (Part-2)	<0.01	mg/L	0.05	No relaxation
Mineral Oil	IS:3025 (Part-39):1991 (Reaff.2003)	<0.01	mg/L	0.5	No relaxation

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## Test Report

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Print Date : 21/01/2014

Report No : KG14-000162.001

JOE No : KG14-000162

Report Control No : KGR0000045139

Analysis	Method	Result	Unit	Requirement/Limit As per IS:10500:2012	
				Acceptable	Permissible
Total Alkalinity (as CaCO <sub>3</sub> )	IS:3025 (Part-23):1986 (Reaff.2003)	4.56	mg/L	200	600
Aluminium (as Al)	IS:3025 (Part-55):2003	<0.03	mg/L	0.03	0.2
Boron (as B)	IS:3025 (Part-57):2005	<0.05	mg/L	0.5	1.0
Turbidity	IS:3025 (Part-10):1984 (Reaff.2006)	0.40	NTU	1	5

Per pro SGS India Private Ltd

Aniruddha Das

Section Incharge-Microbiology

Authorized Signatory

Per pro SGS India Private Ltd

Satya Manna

Section Incharge - ENVI

Authorized Signatory

\*\*\*\*End of Report\*\*\*\*

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## Test Report

Print Date : 29/01/2014

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Report No : KG14-000135.001

JOE No : KG14-000135

Sample Described by Customer as : SOIL Report Control No : KGR0000045888

Client Name : Hindalco Industries Limited(Mines Division)  
Client Address : Lohardaga,  
Postal Code : 835203  
State : Jharkhand  
Country : India  
Sample Type : SOIL  
Received : 08/01/2014  
Registered : 08/01/2014  
Marks on Sample : Location:K-5, Quarry 109.507 Hector(Pakhar 109.507 Mines)  
- : (Pakhar Plateau)  
Sample Collected on : 01.01.2014  
Quantity : 2.5Kg app  
Test Start/End Date : 08/01/2014 - 22/01/2014

Analysis	Method	Result	Unit
Conductivity (1:5) Soil Suspension.	F.A.U.N (2007)	5.9	µs/cm
pH (1:2) Soil Suspension	F.A.U.N (2007)	5.75	--
Porosity	F.A.U.N (2007)	58.45	%
Bulk Density	By Bulk Density Apparatus	1.06	gram/mi
Phosphorus (as P)	F.A.U.N (2007)	<20.000	mg/kg
Texture	F.A.U.N (2007)	Sandy clay	
Clay	F.A.U.N (2007)	35.8	%
Sand	F.A.U.N (2007)	46.2	%
Silt	F.A.U.N (2007)	18.0	%
Available Chloride (as Cl)	Soil & Agriculture Organization (U.N-2007)	<20.00	mg/kg
Available Nitrogen	Food & Agriculture Organization (U.N-2007)	270.01	mg/kg

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## Test Report

Print Date : 29/01/2014

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Report No : KG14-000135.001

JOE No : KG14-000135

Report Control No : KGR0000045888

Analysis	Method	Result	Unit
Available Potassium (as K)	Soil & Water Book By P.K. Gupta	1319.23	mg/kg
Available Magnesium (as Mg)	Soil & Water Book By P.K. Gupta	2666.03	mg/kg
Lead (as Pb)	USEPA 3052	18.89	mg/kg
Chromium (as Cr)	USEPA 3052	137.76	mg/kg
Mercury (as Hg)	USEPA 3052	1.02	mg/kg
Total Organic Matter	Black & Walkely Wet Digestion Method	0.46	%

Per pro SGS India Private Ltd

Satya Manna

Section Incharge - ENVI

Authorized Signatory

\*\*\*\*End of Report\*\*\*\*

Page 2 of 2

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### TEST REPORT

Report No. : KG17-000178.001- 004

Date : 10.01.2014

JOE No. : KG14-000178

Report Control No:KGR0000044181

#### SAMPLE DRAWN BY SGS INDIA PRIVATE LTD.

**SAMPLE DESCRIPTION** : MEASUREMENT OF NOISE LEVEL  
**NAME OF THE CLIENT** : M/S. HINDALCO INDUSTRIES LIMITED  
**ADDRESS** : MINES DIVISION, LOHARDAGA, JHARKHAND, PIN – 835 302  
**SAMPLING METHOD** : INSTRUMENTAL, USING SOUND LEVEL METER  
**SAMPLING SITE** : PAKHER-B (PAKHAR PLATEAU)  
**PROTOCOL** : GENSOP/CALLAB-116  
**TEST START DATE** : 09.01.2014  
**TEST END DATE** : 10.01.2014

SL NO.	SAMPLING LOCATION	DATE & TIME OF SAMPLING	DAY TIME NOISE LEVEL dB (A) Leq	LIMIT IN dB(A) Leq DAY TIME ( INDUSTRIAL AREA )
1.	POCKLEN ( TATA HITACHI EX 2001 LC)	02.01.2014 (12:05 Hrs)	77	75
2.	COMPRESSOR (ATLAS XAHS-186)	02.01.2014 (12:20 Hrs)	81	75
3.	WAGON DRILL ( ROC-203)	02.01.2014 (12:35 Hrs)	84	75
4.	COMPRESSOR ( XAH -210)	02.01.2014 (12:50 Hrs)	73	75

\*\*\*\*End of Report\*\*\*\*

Note: (i) The value is the Leq of twenty readings taken in each location (Day time).  
(ii) Day time shall mean from 6:00 am to 10:00 pm

Checked by

per pro SGS India Private Ltd.

Dipankar De Sarkar  
Manager (Operations)

Dr. Asish Chakraborty  
Manager-Laboratory

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## Test Report

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Print Date : 21/01/2014

Report No : KG14-000165.001

JOE No : KG14-000165

Report Control No : KGR0000045145

Sample Described by Customer as : SURFACE WATER

Client Name : Hindalco Industries Limited(Mines Division)  
Client Address : Lohardaga,  
Postal Code : 835203  
State : Jharkhand  
Country : India  
Sample Type : SURFACE WATER  
Received : 08/01/2014  
Registered : 08/01/2014  
Marks on Sample : Location:Spring Water Near Hindalco Colony  
- : Pakhar Plateau  
Quantity : 5.5L app  
Sample Collected on : 02.01.2014  
Sampling Method : APHA 1060B/9060A  
Test Start/End Date : 08/01/2014 - 20/01/2014

Analysis	Method	Result	Unit	Requirement/Limit As per IS:10500:2012	
				Acceptable	Permissible
Colour	IS:3025 (Part-4):1983 (Reaff.2006)	10.0	Hz	5	15
Odour	IS:3025 (Part-5):1983 (Reaff.2006)	Agreeable		Agreeable	Agreeable
Taste	IS:3025 (Part-8):1983 (Reaff.2006)	Agreeable		Agreeable	Agreeable
pH	IS:3025 (Part-11):1983 (Reaff.2006)	7.92		6.5	8.5
<i>Analyzed at site.</i>					
Total Hardness (as CaCO <sub>3</sub> )	IS:3025 (Part-21):1983 (Reaff.2006)	3.72	mg/L	200	600
Iron (as Fe)	IS:3025 (Part-2)	0.18	mg/L	0.3	No relaxation
Fluoride (as F)	IS:3025 (Part-60):2008	0.28	mg/L	1.0	1.5
Residual Free Chlorine	IS:3025 (Part-26):1986 (Reaff.2003)	<0.10	mg/L	0.2	1.0

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## Test Report

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Print Date : 21/01/2014

Report No : KG14-000165.001

JOE No : KG14-000165

Report Control No : KGR0000045145

Analysis	Method	Result	Unit	Requirement/Limit As per IS:10500:2012	
				Acceptable	Permissible
Chloride (as Cl)	IS:3025 (Part-32):1988 (Reaff. 1999)	<5.00	mg/L	250	1000
Total Dissolved Solids	IS:3025 (Part-16):1984 (Reaff. 1996)	9.00	mg/L	500	2000
E.coli	IS:1622:1981(Reaff.2003)	Absent	per 100ml		
Coliform bacteria	IS:1622-1981 (Reaffirmation 2003)	Present(80cfu)	per 100ml		
Calcium (as Ca)	IS:3025 (Part-40):1991 (Reaff. 2003)	1.12	mg/L	75	200
Magnesium (as Mg)	IS:3025 (Part-46):1994 (Reaff. 1999)	<1.00	mg/L	30	100
Copper (as Cu)	IS:3025 (Part-2)	0.02	mg/L	0.05	1.5
Manganese (as Mn)	IS:3025 (Part-2)	0.04	mg/L	0.1	0.3
Sulphate (as SO4)	IS:3025 (Part-24):1986 (Reaff.1998)	<2.00	mg/L	200	400
Nitrate (as NO3)	IS:3025 (Part-34):1988 (Reaff. 1999)	0.51	mg/L	45	No relaxation
Phenolic Compound (as C6H5OH)	IS:3025 (Part-43):1992 (Reaff.2003)	<0.001	mg/L	0.001	0.002
Mercury (as Hg)	IS:3025 (Part-48):1994 (Reaff. 1999)	<0.001	mg/L	0.001	No relaxation
Cadmium (as Cd)	IS:3025 (Part-41):1992 (Reaff.2003)	<0.003	mg/L	0.003	No relaxation
Selenium (as Se)	IS:3025 (Part-2)	<0.005	mg/L	0.01	No relaxation
Arsenic (as As)	IS:3025 (Part-37):1988 (Reaff. 1999)	<0.005	mg/L	0.01	No relaxation
Cyanide (as CN)	IS:3025 (Part-27):1986 (Reaff.2003)	<0.020	mg/L	0.05	No relaxation
Lead (as Pb)	IS:3025 (Part-47):1994 (Reaff. 1999)	<0.005	mg/L	0.01	No relaxation
Zinc (as Zn)	IS:3025 (Part-2)	0.03	mg/L	5	15
Anionic Surface Active Agent (as MBAS)	IS:13428:2005: Annex K	<0.05	mg/L	0.2	1.0
Chromium (as Cr)	IS:3025 (Part-2)	<0.01	mg/L	0.05	No relaxation
Mineral Oil	IS:3025 (Part-39):1991 (Reaff.2003)	<0.01	mg/L	0.5	No relaxation

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## Test Report

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Print Date : 21/01/2014

Report No : KG14-000165.001

JOE No : KG14-000165

Report Control No : KGR0000045145

Analysis	Method	Result	Unit	Requirement/Limit As per IS:10500:2012	
				Acceptable	Permissible
Total Alkalinity (as CaCO <sub>3</sub> )	IS:3025 (Part-23):1986 (Reaff.2003)	4.05	mg/L	200	600
Aluminium (as Al)	IS:3025 (Part-55):2003	0.05	mg/L	0.03	0.2
Boron (as B)	IS:3025 (Part-57):2005	<0.05	mg/L	0.5	1.0
Turbidity	IS:3025 (Part-10):1984 (Reaff.2006)	0.10	NTU	1	5

Per pro SGS India Private Ltd

Aniruddha Das

Section Incharge-Microbiology

Authorized Signatory

Per pro SGS India Private Ltd

Satya Manna

Section Incharge - ENVI

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\*\*\*\*End of Report\*\*\*\*

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## Test Report

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Print Date : 25/04/2014

Report No : KG14-002516.001

JOE No : KG14-002516

Report Control No : KGR0000054472

Sample Described by Customer as : AMBIENT AIR QUALITY MONITORING

Client Name : Hindalco Industries Limited(Mines Division)  
Client Address : Lohardaga,  
Postal Code : 835203  
State : Jharkhand  
Country : India  
Sample Type : AMBIENT AIR QUALITY MONITORING  
Received : 16/04/2014  
Registered : 16/04/2014  
Marks on Sample : Location: Pakhar Hindalco Colony(Pakhar Platue)  
Sampling Date : 29.03.2014  
Test Start/End Date : 16/04/2014 - 24/04/2014

Analysis	Method	Result	Unit	Requirement/Limit as Per NAAQS	
				Min	Max
Particulate Matter (PM10)	IS:5182 (PART 23)	109.22	ug/m3	-	100
Particulate Matter (PM2.5)	USEPA CFR(40) Appendix-L	27.79	ug/m3	-	60
Nitrogen Dioxide (NO2)	IS:5182 (Part-6):1975 (Reaff.2004)	<5.00	ug/m3	-	80
Sulphur Dioxide (SO2)	IS:5182 (Part-2):2001 (Reaff.2006)	<5.00	ug/m3	-	80
Carbon Monoxide (CO)	EPA 600/P-99/001F	<1.00	PPM		

### Page 1 of 2

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## Test Report

Report No : KG14-002516.001

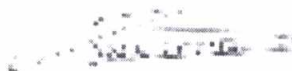
SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Print Date : 25/04/2014

JOE No : KG14-002516

Report Control No : KGR0000054472

Per pro SGS India Private Ltd



Satya Manna

Section Incharge - ENVI

Authorized Signatory

\*\*\*\*End of Report\*\*\*\*

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## Test Report

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Print Date : 25/04/2014

Report No : KG14-002516.002

JOE No : KG14-002516

Report Control No : KGR0000054472  
Sample Described by Customer as : AMBIENT AIR QUALITY MONITORING

Client Name : Hindalco Industries Limited(Mines Division)  
Client Address : Lohardaga,  
Postal Code : 835203  
State : Jharkhand  
Country : India  
Sample Type : AMBIENT AIR QUALITY MONITORING  
Received : 16/04/2014  
Registered : 16/04/2014  
Marks on Sample : Location:Pakhar 115.13pit(Pakhar Plataue)  
Sampling Date : 29.03.204  
Test Start/End Date : 16/04/2014 - 24/04/2014

Analysis	Method	Result	Unit	Requirement/Limit as Per NAAQS	
				Min	Max
Particulate Matter (PM10 )	IS:5182 (PART 23)	61.44	ug/m3	-	100
Particulate Matter (PM2.5)	USEPA CFR(40) Appendix-L	24.91	ug/m3	-	60
Nitrogen Dioxide (NO2)	IS:5182 (Part-6):1975 (Reaff.2004)	5.11	ug/m3	-	80
Sulphur Dioxide (SO2)	IS:5182 (Part-2):2001 (Reaff.2006)	<5.00	ug/m3	-	80
Carbon Monoxide (CO)	EPA 600/P-99/001F	<1.00	PPM		

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## Test Report

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Print Date : 25/04/2014

Report No : KG14-002516.002

JOE No : KG14-002516

Report Control No : KGR0000054472

Per pro SGS India Private Ltd

Satya Manna

Section Incharge - ENVI

Authorized Signatory

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## Test Report

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Print Date : 25/04/2014

Report No : KG14-002516.004

JOE No : KG14-002516

Report Control No : KGR000054472

Sample Described by Customer as : AMBIENT AIR QUALITY MONITORING

Client Name : Hindalco Industries Limited(Mines Division)  
Client Address : Lohardaga,  
Postal Code : 835203  
State : Jharkhand  
Country : India  
Sample Type : AMBIENT AIR QUALITY MONITORING  
Received : 16/04/2014  
Registered : 16/04/2014  
Marks on Sample : Location:Pakhar 84.38 Pokhra pat(Pakhar Platue)  
Sampling Date : 30.03.2014  
Test Start/End Date : 16/04/2014 - 24/04/2014

Analysis	Method	Result	Unit	Requirement/Limit as Per NAAQS	
				Min	Max
Particulate Matter (PM10 )	IS:5182 (PART 23)	113.59	ug/m3	-	100
Particulate Matter (PM2.5)	USEPA CFR(40) Appendix-L	51.29	ug/m3	-	60
Nitrogen Dioxide (NO2)	IS:5182 (Part-6):1975 (Reaff.2004)	<5.00	ug/m3	-	80
Sulphur Dioxide (SO2)	IS:5182 (Part-2):2001 (Reaff.2006)	<5.00	ug/m3	-	80
Carbon Monoxide (CO)	EPA 600/P-99/001F	<1.00	PPM		

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## Test Report

Report No : KG14-002516.004

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Print Date : 25/04/2014

JOE No : KG14-002516

Report Control No : KGR0000054472

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Section Incharge - ENVI

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