

ADITYA BIRLA



Ref No: HIL/LHD/VP (M)/MoEF/ 422

Date:22.11.2013

To,  
Joint Director(S)  
MoEF ,GOI, Eastern Regional Office  
A/3,Chandrashekharpur,  
Bhubaneshwar- 751023 (Orissa)

Sub: **Compliance Report of EC conditions for Pakhar Bauxite Mining (115.13 Ha) project of M/s Hindalco Industries Limited located in Dist- Lohardaga, Jharkhand for the period April' 2013 -Sep' 2013.**

Ref: **Environmental Clearance letter no J-11015/406/2007 -IA II (M) dated 27<sup>th</sup> Nov 2012**

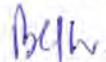
Sir,

With reference to the above, we are submitting herewith the Compliance status report of EC conditions for **Pakhar** Bauxite Mining (115.13 Ha) project of M/s Hindalco located in Lohardaga, Jharkhand for the period **April' 2013 -Sep' 2013.**

Hope you will find the same in order.

Thanking You

Yours Sincerely  
FOR HINDALCO INDUSTRIES LIMITED

  
(Bijesh Kumar Jha)  
VP (Mines)

Enclosure: - As Above

HINDALCO INDUSTRIES LIMITED

Hindalco Complex  
Court Road, Lohardaga-835302  
Distt. Lohardaga (Jharkhand)

Telephone +91 6526 224112/224015/223113  
Fax +91 6526 224118

Website [www.hindalco.com](http://www.hindalco.com)

**Compliance of conditions laid down in Environmental Clearance**

**PAKHAR BAUXITE MINES**

**Period : April'13 – Sep.'13**

**Area (115.13 Ha)**

**MoEF Environment Clearance ref: No. J-11015/406/2007-IA.II(M) dated 27<sup>th</sup> Nov, 2012**

<b>Sl No</b>	<b>Specific Conditions</b>	<b>Compliance Status</b>
<b>(i)</b>	The project proponent shall obtain Consent to Operate from the Jharkhand State Pollution Control Board and effectively implement all the conditions stipulated therein.	Consent to operate is obtained from JSPCB and it is valid up to 31.12.13. And all the conditions are being implemented effectively. (Copy enclosed)
<b>(ii)</b>	All the conditions stipulated by the Jharkhand State Pollution Control Board in their NOC shall be effectively implemented.	Complied
<b>(iii)</b>	Corporate Environment Policy and hierarchical system for ensuring adherence to the policy and compliance with environmental regulation in accordance with the office memorandum dated 26.4.2011 issued by MoEF should be put in place.	Complied
<b>(iv)</b>	The Company shall submit within 3 month their policy towards Corporate Environment Responsibility which should inter-alia address (i) Standard operating process/procedure to bring Into focus any infringements/ deviation/ violation of environmental or forest norms/conditions, (ii) Hierarchical system or Administrative order of the company to deal with environmental issues and ensuring compliance EC conditions and (iii) System of reporting of non compliance/violation environmental norms to the Board of Directors of the Company and/or stakeholders or shareholders.	Following policies towards corporate Environment responsibility have been submitted at MoEF, Delhi on due date: (i) Standard operating process/procedure to bring into focus any infringements/ deviation/ violation of environmental or forest norms/conditions, (ii) Hierarchical system or Administrative order of the company to deal with environmental issues and ensuring compliance EC conditions and (iii) System of reporting of non compliance/violation

(v)	The environmental clearance is subject to approval of the State Land use Department, Government of Jharkhand for diversion of agricultural land for nonagricultural use.	Mining Lease is granted/ renewed by the State Govt. after due consideration and Cabinet approval on recommendation of District Collector who is the competent authority to give permission for using the agricultural land for non-agricultural purpose.
(vi)	The critical habitat in the area including dens of python, fox and bear should be protected by adopting appropriate wildlife conservation measures.	Appropriate wildlife conservation measures are being taken to protect critical habitat in the area.
(vii)	The mining operations shall be restricted to above ground water table and it should not intersect the groundwater table. In case of working below the ground water table, prior approval of the Ministry of Environment and Forests and the Central Ground Water Authority shall be obtained, for which a detailed hydro-geological study shall be carried out.	Shallow depth mining is being done in the Pakhar Bauxite Mines & the ground water table is much below the working depth. Hence, ground water will not be intersected due to mining activities.
(viii)	The project proponent shall ensure that no natural watercourse and/or water resources shall be obstructed due to any mining operations. Adequate measures shall be taken for conservation and protection of the 1st and 2 <sup>nd</sup> order streams, if any emanating or passing through the mine lease during the course of mining operation.	It is being ensured .No natural water course is obstructed due to mining activities.
(ix)	The top soil shall temporarily be stored at earmarked site(s) only and it should not be kept unutilized for long. The topsoil shall be used for land reclamation and plantation.	Sequential backfilling and reclamation of the mined out area are being implemented during mining operation. Top soil which is temporarily stored separately spread over the back filled area in the process of reclamation. (enclosed Annexure).

(x)	<p>The over burden (OB) generated during the mining operation shall be temporarily stacked at earmarked dump site(s) only for the purpose of backfilling. Backfilling shall commence from the third year onwards and thereafter the waste generated shall be concurrently backfilled in the mined out area. There shall be no external OB dump. An area of 16.39ha of the worked out pit shall be backfilled and reclaimed by plantation during the plan period. Monitoring and management of rehabilitated areas shall continue until the vegetation becomes self-sustaining. Compliance status should be submitted to the Ministry of Environment &amp; Forests and its Regional Office, Bhubneshwar on six monthly basis.</p>	<p>The over burden (OB) generated during the mining operation temporarily stacked at earmarked dump site(s) only for the purpose of backfilling. Backfilled area will be reclaimed by plantation. Monitoring and management of rehabilitated areas will continue until the vegetation becomes self-sustaining. Compliance status is being submitted to the Ministry of Environment &amp; Forests regularly on six monthly basis.</p>
(xi)	<p>Catch drains and siltation ponds of appropriate size shall be constructed for the working pit, temporary soil, OB and mineral dumps to arrest flow of silt and sediment directly into the agricultural fields, the Chaupat Nadi, the Kisko Nadi, the Shankh Nadi, Kisko Nallah, the Narachiya Nallah and other water bodies, The water so collected should be utilized for watering the mine area, roads, green belt development etc. The drains should be regularly desilted particularly after the monsoon and maintained properly.</p> <p>Garland drains, settling tanks and check dams of appropriate size, gradient and length shall be constructed both around the mine pit and temporary over burden dumps to prevent run off of water and flow of sediments directly into the agricultural fields, the Chaupat Nadi, the Kisko Nadi, the Shankh Nadi, Kisko Nallah, the Narachiya Nallah and other water bodies and sump capacity should be designed keeping 50% safety margin over and above peak sudden rainfall (based on 50 years data) and maximum discharge in the area adjoining the mine site. Sump capacity should also provide adequate retention</p>	<p>No run-off is generated from mining activities. However to collect &amp; manage rain water during monsoon, part of mined out area is used as settling tank for the runoff. Rain water stored is being used for watering the mine area, roads, green belt development and sprinkling as necessary.</p> <p>Garland drains, settling tanks and check dams of appropriate size have been constructed both around the mine pit and temporary over burden dumps to prevent run off of water and flow of sediments directly into the agricultural field and rivers.</p>

	<p>period to allow proper settling of silt material. Sedimentation pits should be constructed at the corners of the garland drains and desilted at regular intervals.</p>	
(xii)	<p>Dimension of the retaining wall at the toe of the temporary OB dumps and the OB benches within the mine to check run-off and siltation should be based on the rain fall data.</p>	Complied
(xiii)	<p>The void left unfilled in an area of 4.5ha shall be converted into water body. The higher benches of excavated void/mining pit shall be terraced and plantation done to stabilize the slopes. The slope of higher benches shall be made gentler for easy accessibility by local people to use the water body. Peripheral fencing shall be carried out all along the excavated area.</p>	Will be complied.
(xiv)	<p>Plantation shall be raised in an area of 24.09ha including a 7.5m wide green belt in the safety zone around the mining lease by planting the native species around reclaimed area, mine benches, around water body, along the roads etc. in consultation with the local DFO/Agriculture Department. The density of the trees should be around 1500 plants per hectare. Greenbelt shall be developed all along the mine lease area in a phased manner and shall be completed within first five years.</p>	<p>It is already in practice. Phase wise plantation of native species in consultation with forest department will be carried out within the safety zone and mined out/reclaimed pits. Around 2500 saplings have been planted during the FY 2013-14.</p>
(xv)	<p>Effective safeguard measures such as regular water sprinkling shall be carried out in critical areas prone to air pollution and having high levels of particulate matter such as around crushing and screening plant, loading and unloading point and transfer points. Extensive water sprinkling</p>	<p>Water tankers have been provided for sprinkling of water on haul roads and are generally being engaged at the places where active mining is in progress to contain fugitive dust.</p>

	shall be carried out on haul roads. It should be ensured that the Ambient Air Quality parameters conform to the norms prescribed by the Central Pollution Control Board in this regard.	AAQ parameters are monitored from time to time.
(xvi)	The project authority should implement suitable conservation measures to augment ground water resources in the area in consultation with the Regional Director, Central Ground Water Board.	A plan will be drawn on the basis of discussions with Scientists of State unit office of Central Ground Water Board, Ranchi to implement suitable conservation measures to augment ground water resources in the area.
(xvii)	Regular monitoring of ground water level and quality shall be carried out in and around the mine lease by establishing a network of existing wells and installing new piezometers during the operation. The periodic monitoring [(at least four times in a year- pre-monsoon (April-May), monsoon (August), post-monsoon (November) and winter (January); once in each season)] shall be carried out in consultation with the State Ground Water Board/Central Ground Water Authority and the data thus collected may be sent regularly to the Ministry of Environment and Forests and its Regional Office Bhubneswar, the Central Ground Water Authority and the Regional Director, Central Ground Water Board. If at any stage, it is observed that the groundwater table is getting depleted due to the mining activity, necessary corrective measures shall be carried out.	Complied.
(xviii)	Appropriate mitigative measures should be taken to prevent pollution of the Chaupat Nadi, the Kisko Nadi and the Shankh Nadi in consultation with the State Pollution Control Board.	Being complied, There is no discharge of mine water into any drainage network. Monitoring is being done.
(xix)	The project proponent shall obtain necessary prior permission of the competent authorities	Will be complied, However water cess is being paid regularly to

	for drawl of requisite quantity of ground water, required for the project.	Jharkhand State Pollution Control Board, Ranchi.
(xx)	The project proponent shall practice suitable rainwater harvesting measures on long term basis and work out a detailed scheme for rainwater harvesting in consultation with the Central Groundwater Authority and submit a copy of the same to the Ministry of Environment and Forests and its Regional Office, Bhubneswar.	Will be complied.
(xxi)	Vehicular emissions shall be kept under control and regularly monitored. Measures shall be taken for maintenance of vehicles used in mining operations and in transportation of mineral. The mineral transportation shall be carried out through the covered trucks only and the vehicles carrying the mineral shall not be overloaded.	Regular maintenance of vehicles are undertaken to minimize vehicular emission. All the transporters have been instructed to obtain PUC for their vehicles from the competent authority and submit to the concerned officer for verification. Bauxite are transported through tarpaulin cover trucks only.
(xxii)	Drills shall either be operated with the dust extractors or equipped with water injection system.	Wet drilling is done in the drill holes intermittently for dust suppression by pumping water.
(xiii)	Blasting operation should be carried out only during the daytime. Controlled blasting should be practiced. The mitigative measures for control of ground vibrations and to arrest fly rocks and boulders should be implemented.	Blasting at Mines is done at fixed blasting period i.e. 12.00 Noon to 1.00 PM on working days. Mobile mining activities are not being practiced during blasting. All the precautionary and mitigative measures to control ground vibration and to arrest fly rocks are being implemented.
(xxiv)	Mineral handling area shall be provided with adequate number of high efficiency dust extraction system. Loading and unloading areas including all the transfer points should also have efficient dust control arrangements. These should be properly maintained and operated.	We are exploring the possibilities. However, water sprinkling is being carried out regularly at loading and unloading areas as well as at all the transfer points by water sprinkler/ mobile water tanker.

(xxv)	Sewage treatment plant shall be installed for the colony. ETP shall also be provided for the workshop and wastewater generated during the mining operation.	There is no discharge of effluent from mine, hence ETP is not required. The sewage water for working population is planned to be collected through Septic Tank/Soak Pit and treated in Sewage Treatment Plant.
(xxvi)	Pre-placement medical examination and periodical medical examination of the workers engaged in the project shall be carried out and records maintained. For the purpose, schedule of health examination of the workers should be drawn and followed accordingly.	System is already in place.
(xxvii)	It shall be ensured that the fluoride level in the drinking water to be used by the workers in the project as well as to be provided to the public, if any, should meet the prescribed norms in this regard.	There is no issue found in respect of fluoride in and around the mines. Water monitoring report is annexed with this report.
(xxviii)	The project proponent shall take all precautionary measures during mining operation for conservation and protection of endangered fauna namely python, leaf monkey ( <i>Presbytis phayrei</i> ) etc. spotted in the study area. The critical habitats in the area including dens of python, fox and bear should be protected by adopting appropriate wildlife conservation measures and the conservation plan prepared specific to this project in consultation with the State Forest and Wildlife Department should effectively address the same. All the safeguard measures brought out in the Wildlife Conservation Plan prepared specific to this project site shall be effectively implemented in consultation with the State Forest and Wildlife Department A copy of approved wildlife conservation plan shall be submitted to the Ministry and its Regional Office, Bhubaneswar within 3 months.	Is being complied.



(xxix)	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile sTp, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	Since the project is in operation. Necessary infrastructure and facilities are already in place.
(xxx)	The critical parameters such as RSPM (Particulate matter with size less than 10 micron i.e PM10 ) and NOx in the ambient air within the impact zone, peak particle velocity at 300m distance or within the nearest habitation, whichever is closer shall be monitored periodically . Further, quality of discharged water shall also be monitored [(TDS, DO, PH and Total Suspended Solids (TSS)]. The monitored data shall be uploaded on the website of the company as well as displayed on a display board at the project site at a suitable location near the main gate of the Company in public domain. The Circular No. J-20012/1/2005-IA.II(M) dated 27.05.2009 issued by Ministry of Environment and Forests, which is available on the website of the Ministry www.envfor.nic.in shall also be referred in this regard for its compliance.	Complied Monitoring Reports is enclosed as <b>Annexure</b> .  Presently, there is no discharge of water from the mines.
(xxxi)	A Final Mine Closure Plan along with details of Corpus Fund shall be submitted to the Ministry of Environment & Forests 5 years in advance of final mine closure for approval.	Progressive Mine Closure Plan has been duly approved by Indian Bureau of Mine. FMCP related provision will be compiled as per statue.

SI No	General Conditions	Compliance Status
(i)	No change in mining technology and scope of working should be made without prior approval of the Ministry of Environment & Forests.	Complied.
(ii)	No change in the calendar plan including excavation, quantum of mineral bauxite and waste should be made.	Excavation of Over Burden and Bauxite is being done as per the approved calendar plan. Details of excavation, quantum of mineral, OB, etc have been furnished for the financial year 13-14 as Annexure
(iii)	At least four ambient air quality-monitoring stations should be established in the core zone as well as in the buffer zone for RSPM (Particulate matter with size less than 10micron i.e., P1410) and NOx monitoring. Location of the stations should be decided based on the meteorological data, topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with the State Pollution Control Board.	Complied Monitoring Reports is enclosed as <b>Annexure</b>
(iv)	Data on ambient air quality RSPM(Particulate matter with size less than 10micron i.e., PM10) and N0x) should be regularly submitted to the Ministry including its Regional office located at Bhubaneswar and the State Pollution Control Board / Central Pollution Control Board once in six months.	Complied Monitoring Reports is enclosed as <b>Annexure</b>
(v)	Fugitive dust emissions from all the sources should be controlled regularly. Water spraying arrangement on haul roads, loading and unloading and at transfer points should be provided and properly maintained.	Water tankers have been provided for sprinkling of water on haul roads and are generally being engaged at the places where active mining is in progress to arrest fugitive dust

		emission.
(vi)	Measures should be taken for control of noise levels below 85 dBA in the work environment. Workers engaged in operations of HEMM, etc. should be provided with ear plugs / muffs.	Noise monitoring is being done regularly at various locations of the work zone area Workers engaged in operation of HEMMs, etc have been provided with PPEs,ear plug and ear muffs.
(vii)	Industrial waste water (workshop and waste water from the mine) should be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May, 1993 and 31st December, 1993 or as amended from time to time. Oil and grease trap should be installed before discharge of workshop effluents.	There is no effluent discharge from Mine. Workshop has an Oil Catchment Pit to trap oil and grease. It is being ensured to make it operational and effective as and when required.
(viii)	<p>Personnel working in dusty areas should wear protective respiratory devices and they should also be provided with adequate training and information on safety and health aspects.</p> <p>Occupational health surveillance program of the workers should be undertaken periodically to observe any contractions due to exposure to dust and take corrective measures, if needed</p>	<p>Complied. Use of Personal Protective Equipment (PPE) by the individuals is being ensured. All the mine workers are being regularly and periodically sent to our own hospital for health checkup for any contraction of diseases due to exposure in dusty and noisy areas.</p> <p>Training on safety, health and environmental aspects of mining is being regularly imparted through VT centre and also through various other training programmes conducted by the State Government, recognized agencies, etc</p>
(ix)	A separate environmental management cell with suitable qualified personnel should be set-up under the control of a Senior Executive, who will report directly to the Head of the Organization.	Separate Environmental Management Cell (EMC) has been constituted and is functioning effectively. Copy enclosed as Annexure.
(x)	The funds earmarked for environmental protection measures should be kept in separate account and should not be diverted for other purpose. Year wise expenditure should be reported to the Ministry and its	Statement of budgetary provision and actual expenses for environmental protection measure is enclosed as Annexure

	Regional Office located at Bhubaneswar.	It is once again reiterated that the funds so ear marked shall not be diverted for any other purposes other than it is committed at the beginning of the financial year.
(xi)	The project authorities should inform to the Regional Office located at Bhubaneswar regarding date of financial closures and final approval of the project by the concerned authorities and the date of start of land development work	Complied. Yearly date of financial closure is 31 <sup>st</sup> March.
(xii)	The Regional Office of this Ministry located at Bhubaneswar shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information / monitoring reports.	Agreed.
(xiii)	The project proponent shall submit six monthly reports on the status of compliance of the stipulated environmental clearance conditions including results of monitored data (both in hard copies as well as by e-mail) to the Ministry of Environment and Forests, its Regional Office Bhubneswar, the respective Zonal Office of Central Pollution Control Board and the State Pollution Control Board. The proponent shall upload the status of compliance of the environmental clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the Ministry of Environment and Forests, Bhubneswar, the respective Zonal Officer of Central Pollution Control Board and the State Pollution Control Board.	Being complied
(xiv)	A copy of the clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parisad/ Municipal Corporation, Urban Local Body and the Local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal. The clearance letter shall also be put on the website of the Company by the proponent.	Complied.

(xv)	The State Pollution Control Board should display a copy of the clearance letter at the Regional office, District Industry Centre and the Collector's office/ Tehsildar's Office for 30 days.	Complied.
(xvi)	The environmental statement for each financial year ending 31st March in Form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Regional Office of the Ministry of Environment and Forests, Bhubneswar by e-mail.	Complied.
(xvii)	The project authorities should advertise at least in two local newspapers of the District or State in which the project is located and widely circulated, one of which shall be in the vernacular language of the locality concerned, within 7 days of the issue of the clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and also at web site of the Ministry of Environment and Forests at <a href="http://envfonnic.in">http://envfonnic.in</a> and a copy of the same should be forwarded to the Regional Office of this Ministry located at Bhubaneswar.	Complied.



# Test Report

Print Date : 18/06/2013

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Report No : KG13-004492.001

JOE No : KG13-004492

Report Control No : KGR0000023789

Sample Described by Customer as : AMBIENT AIR QUALITY MONITORING

Client Name : Hindalco Industries Limited(Mines Division)  
 Client Address : Lohardaga,  
 Postal Code : 835203  
 State : Jharkhand  
 Country : India  
 Sample Type : AMBIENT AIR QUALITY MONITORING  
 Received : 12/06/2013  
 Registered : 13/06/2013  
 Marks on Sample : Location :Pakhar 115.13 Pit, date : 08.06.2013  
 Sampling Site : Pakhar(8.09)/(15.58)/(115.13)/(109.507)/Bauxite mines(Pakhar Plateau)  
 Test Start/End Date : 13/06/2013 - 18/06/2013

Analysis	Method	Result	Unit	Requirement/Limit as Per NAAQS	
				Min	Max
Particulate Matter (PM10)	IS:5182 (PART 23)	23	ug/m3	-	100
Particulate Matter (PM2.5)	USEPA CFR(40) Appendix-L	14.22	ug/m3	-	60
Oxides of Nitrogen (NOx)	IS:5182 (Part-6):1975 (Reaff.2004)	6.29	ug/m3	-	80
Sulphur Dioxide (SO2)	IS:5182 (Part-2):2001 (Reaff.2006)	<5.00	ug/m3	-	80
Carbon Monoxide	By NDIR Spectroscopy.	<1.00	mg/m3		

Per pro SGS India Private Ltd

Satya Manna

Section Incharge - ENVI

Authorized Signatory

\*\*\*\*End of Report\*\*\*\*

Page 1 of 1

WARNING: The sample(s) to which the findings recorded herein (the "Findings") relate was(were) drawn and / or provided by the Client or by a third party acting at the Client's direction. The Findings constitute no warranty of the sample's representativeness of any goods and strictly relate to the sample(s). The Company accepts no liability with regard to the origin or source from which the sample(s) is/are said to be extracted.

\*This document is issued by the Company under its General Conditions of Service printed overleaf or available on request and accessible at [http://www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (in case of perishable items) and 30 days for all other samples. The samples from regulatory bodies are to be retained as specified. This document cannot be reproduced except in full, without prior written approval of the Company

SGS India Pvt. Ltd.

SGS India Private Limited, CS Plot -512(p), Mouza, Hanspukuria, Diamond Harbour Road PO-Joka, South 24 Parganas Kolkata - 700104 Phone: +91 33 64996700/6701  
 Read & Corp. Off. SGS House, 4B, A.S. Marg, Vikhroli (West), Mumbai-400083. Tel: (022) 25798421 to 28 Fax: (022) 25798431 to 35 www.sgs.com

Member of the SGS Group (SGS SA)



## Test Report

Print Date : 18/06/2013

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Report No : KG13-004492.002

JOE No : KG13-004492

Report Control No : KGR0000023789

Sample Described by Customer as : AMBIENT AIR QUALITY MONITORING

Client Name : Hindalco Industries Limited(Mines Division)  
 Client Address : Lohardaga,  
 Postal Code : 835203  
 State : Jharkhand  
 Country : India  
 Sample Type : AMBIENT AIR QUALITY MONITORING  
 Received : 12/06/2013  
 Registered : 13/06/2013  
 Marks on Sample : Location :Pakhar(Colony Hindalco), date : 08.06.2013  
 Sampling Site : Pakhar(8.09)/(15.58)/(115.13)/(109.507)/Bauxite mines(Pakhar Plateau)  
 Test Start/End Date : 13/06/2013 - 18/06/2013

Analysis	Method	Result	Unit	Requirement/Limit as Per NAAQS	
				Min	Max
Particulate Matter (PM10 )	IS:5182 (PART 23)	40	ug/m3	-	100
Particulate Matter (PM2.5)	USEPA CFR(40) Appendix-L	24.51	ug/m3	-	60
Oxides of Nitrogen (NOx)	IS:5182 (Part-6):1975 (Reaff.2004)	6.31	ug/m3	-	80
Sulphur Dioxide (SO2)	IS:5182 (Part-2):2001 (Reaff.2006)	<5.00	ug/m3	-	80
Carbon Monoxide	By NDIR Spectroscopy.	<1.00	mg/m3		

Per pro SGS India Private Ltd

Satya Manna

Section Incharge - ENVI

Authorized Signatory

\*\*\*\*End of Report\*\*\*\*

### Page 1 of 1

WARNING: The sample(s) to which the findings recorded herein (the "Findings") relate was(were) drawn and / or provided by the Client or by a third party acting at the Client's direction. The Findings constitute no warranty of the sample's representativeness of any goods and strictly relate to the sample(s). The Company accepts no liability with regard to the origin or source from which the sample(s) is/are said to be extracted.

This document is issued by the Company under its General Conditions of Service printed overleaf or available on request and accessible at [http://www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (in case of perishable items) and 30 days for all other samples. The samples from regulatory bodies are to be retained as specified. This document cannot be reproduced except in full, without prior written approval of the Company

SGS India Pvt. Ltd.

SGS India Private Limited, CS Plot -512(p), Mouza, Hanspukuria, Diamond Harbour Road, PO-Joka, South 24 Parganas Kolkata - 700104 Phone: +91 33 64996700/6701  
 Head & Corp. Off : SGS House, 4B, A.S. Marg, Vikhroli (West), Mumbai-400083. Tel : (022) 25798421 to 28 Fax : (022) 25798431 to 35 [www.sgs.com](http://www.sgs.com)

Member of the SGS Group (SGS SA)



# Test Report

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Print Date : 18/06/2013

Report No : KG13-004492.003

JOE No : KG13-004492

Report Control No : KGR0000023789

Sample Described by Customer as : AMBIENT AIR QUALITY MONITORING

Client Name : Hindalco Industries Limited(Mines Division)  
 Client Address : Lohardaga,  
 Postal Code : 835203  
 State : Jharkhand  
 Country : India  
 Sample Type : AMBIENT AIR QUALITY MONITORING  
 Received : 12/06/2013  
 Registered : 13/06/2013  
 Marks on Sample : Location :Pakhar 109.507(Dumer Pat Village), date : 09.06.2013  
 Sampling Site : Pakhar(8.09)/(15.58)/(115.13)/(109.507)/Bauxite mines(Pakhar Plateau)  
 Test Start/End Date : 13/06/2013 - 18/06/2013

Analysis	Method	Result	Unit	Requirement/Limit as Per NAAQS	
				Min	Max
Particulate Matter (PM10 )	IS:5182 (PART 23)	30	ug/m3	-	100
Particulate Matter (PM2.5)	USEPA CFR(40) Appendix-L	11.72	ug/m3	-	60
Oxides of Nitrogen (NOx)	IS:5182 (Part-6):1975 (Reaff.2004)	9.74	ug/m3	-	80
Sulphur Dioxide (SO2)	IS:5182 (Part-2):2001 (Reaff.2006)	<5.00	ug/m3	-	80
Carbon Monoxide	By NDIR Spectroscopy.	<1.00	mg/m3		

Per pro SGS India Private Ltd

Satya Manna

Section Incharge - ENVI

Authorized Signatory

\*\*\*\*End of Report\*\*\*\*

### Page 1 of 1

WARNING: The sample(s) to which the findings recorded herein (the "Findings") relate was(were) drawn and / or provided by the Client or by a third party acting at the Client's direction. The Findings constitute no warranty of the sample's representativeness of any goods and strictly relate to the sample(s). The Company accepts no liability with regard to the origin or source from which the sample(s) is/are said to be extracted.

\*This document is issued by the Company under its General Conditions of Service printed overleaf or available on request and accessible at [http://www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (in case of perishable items) and 30 days for all other samples. The samples from regulatory bodies are to be retained as specified. This document cannot be reproduced except in full, without prior written approval of the Company

SGS India Pvt. Ltd.

SGS India Private Limited, CS Plot -512(p), Mouza, Hanspukurie, Diamond Harbour Road, PO-Joka, South 24 Parganas Kolkata - 700104 Phone: +91 33 64996700/6701

Read & Corp. Off : SGS House, 4B, A.S. Marq, Vikhroli (West), Mumbai-400083. Tel : (022) 25768421 to 28 Fax : (022) 25798431 to 35 [www.sgs.com](http://www.sgs.com)

Member of the SGS Group (SGS SA)





## Test Report

Print Date : 18/06/2013

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Report No : KG13-004492.004

JOE No : KG13-004492

Report Control No : KGR0000023789

Sample Described by Customer as : AMBIENT AIR QUALITY MONITORING

Client Name : Hindalco Industries Limited(Mines Division)  
 Client Address : Lohardaga,  
 Postal Code : 835203  
 State : Jharkhand  
 Country : India  
 Sample Type : AMBIENT AIR QUALITY MONITORING  
 Received : 12/06/2013  
 Registered : 13/06/2013  
 Marks on Sample : Location :Pakhar 84.38(Pokhra Pat Village), date : 09.06.2013  
 Sampling Site : Pakhar(8.09)/(15.58)/(115.13)/(109.507)/Bauxite mines(Pakhar Plateau)  
 Test Start/End Date : 13/06/2013 - 18/06/2013

Analysis	Method	Result	Unit	Requirement/Limit as Per NAAQS	
				Min	Max
Particulate Matter (PM10)	IS:5182 (PART 23)	42	ug/m3	-	100
Particulate Matter (PM2.5)	USEPA CFR(40) Appendix-L	20.26	ug/m3	-	60
Oxides of Nitrogen (NOx)	IS:5182 (Part-6):1975 (Reaff.2004)	6.24	ug/m3	-	80
Sulphur Dioxide (SO2)	IS:5182 (Part-2):2001 (Reaff.2006)	<5.00	ug/m3	-	80
Carbon Monoxide	By NDIR Spectroscopy.	<1.00	mg/m3		

Per pro SGS India Private Ltd

Satya Manna

Section Incharge - ENVI

Authorized Signatory

\*\*\*\*End of Report\*\*\*\*

### Page 1 of 1

WARNING: The sample(s) to which the findings recorded herein (the "Findings") relate was(were) drawn and / or provided by the Client or by a third party acting at the Client's direction. The Findings constitute no warranty of the sample's representativeness of any goods and strictly relate to the sample(s). The Company accepts no liability with regard to the origin or source from which the sample(s) is/are said to be extracted.

\*This document is issued by the Company under its General Conditions of Service printed overleaf or available on request and accessible at [http://www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (in case of perishable items) and 30 days for all other samples. The samples from regulatory bodies are to be retained as specified. This document cannot be reproduced except in full, without prior written approval of the Company

SGS India Pvt. Ltd.

SGS India Private Limited, CS Plot -512(p), Mouza: Hanspukuria, Diamond Harbour Road, PO-Joka, South 24 Parganas, Kolkata - 700104 Phone: +91 33 64996700/6701  
Regd & Corp. Off: SGS House, 4B, A.S. Maru, Vikhroli (West), Mumbai-400083, Tel: (022) 25798421 to 28 Fax: (022) 25798431 to 35 [www.sgs.com](http://www.sgs.com)

Member of the SGS Group (SGS SA)



## Test Report

Print Date : 28/10/2013

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Report No : KG13-004449.006

JOE No : KG13-004449

Report Control No : KGR0000037666

Sample Described by Customer as : GROUND WATER

Client Name : Hindalco Industries Limited(Mines Division)  
Client Address : Lohardaga,  
Postal Code : 835203  
State : Jharkhand  
Country : India  
Sample Type : GROUND WATER  
Received : 12/06/2013  
Registered : 12/06/2013  
Marks on Sample : Location: Pakhar-Saranapath  
Quantity : 5.5L app  
Sample Collected on : 09.06.2013, time : 11.30 am  
Test Start/End Date : 12/06/2013 - 20/06/2013

Analysis	Method	Result	Unit	Requirement/Limit As per IS:10500:2012	
				Acceptable	Permissible
Colour	IS:3025 (Part-4):1983 (Reaff.2006)	20.0	Hz	5	15
Odour	IS:3025 (Part-5):1983 (Reaff.2006)	Agreeable		Agreeable	Agreeable
Taste	IS:3025 (Part-8):1983 (Reaff.2006)	Agreeable		Agreeable	Agreeable
pH	IS:3025 (Part-11):1983 (Reaff.2006)	7.2 *		6.5	8.5
Total Hardness (as CaCO <sub>3</sub> )	IS:3025 (Part-21):1983 (Reaff.2006)	8.58	mg/L	200	600
Iron (as Fe)	IS:3025 (Part-2)	16.41	mg/L	0.3	No relaxation
Fluoride (as F)	IS:3025 (Part-60):2008	<0.10	mg/L	1.0	1.5
Residual Free Chlorine	IS:3025 (Part-26):1986 (Reaff.2003)	<0.10	mg/L	0.2	1.0
Chloride (as Cl)	IS:3025 (Part-32):1988 (Reaff.1999)	<5.00	mg/L	250	1000
Total Dissolved Solids	IS:3025 (Part-16):1984 (Reaff.1996)	20.00	mg/L	500	2000
E.coli	IS:1622:1981(Reaff.2003)	Absent	per 100ml		Absent/100m l
Coliform bacteria	IS:1622-1981 (Reaffirmation 2003)	Absent	per 100ml		Absent/100m l
Calcium (as Ca)	IS:3025 (Part-40):1991 (Reaff.2003)	2.02	mg/L	75	200

Page 1 of 3

This document is issued by the Company under its General Conditions of Service printed overleaf or available on request and accessible at [http://www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm) and Terms and Conditions for electronic documents [www.sgs.com/terms\\_e-document.htm](http://www.sgs.com/terms_e-document.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (in case of perishable items) and 30 days for all other samples. The samples from regulatory bodies are to be retained as specified. This document cannot be reproduced except in full, without prior written approval of the Company.

SGS India Pvt. Ltd.

SGS India Pvt.Ltd.,CS Plot -512(p), Mouza, Hanspukuni,Diamond Harbour Rd.PO-Joka, South 24 Parganas,Kolkata - 700104,Phone:+91 33 65009334/9335,Fax: +91 033-24381022  
Regd & Corp. Off : SGS House, 4B, A.S. Maro, Vikhroli (West), Mumbai-400083. Tel : (022) 25798421 to 28 Fax : (022) 25798431 to 35 [www.sgs.com](http://www.sgs.com)

Member of the SGS Group (SGS SA)



## Test Report

Print Date : 28/10/2013

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Report No : KG13-004449.006

JOE No : KG13-004449

Report Control No : KGR0000037666

Analysis	Method	Result	Unit	Requirement/Limit As per IS:10500:2012	
				Acceptable	Permissible
Magnesium (as Mg)	IS:3025 (Part-46):1994 (Reaff.1999)	<1.00	mg/L	30	100
Copper (as Cu)	IS:3025 (Part-2)	0.01	mg/L	0.05	1.5
Manganese (as Mn)	IS:3025 (Part-2)	0.05	mg/L	0.1	0.3
Sulphate (as SO <sub>4</sub> )	IS:3025 (Part-24):1986 (Reaff.1998)	<2.00	mg/L	200	400
Nitrate (as NO <sub>3</sub> )	IS:3025 (Part-34):1988 (Reaff.1999)	1.37	mg/L	45	No relaxation
Phenolic Compound (as C <sub>6</sub> H <sub>5</sub> OH)	IS:3025 (Part-43):1992 (Reaff.2003)	<0.001	mg/L	0.001	0.002
Mercury (as Hg)	IS:3025 (Part-48):1994 (Reaff.1999)	<0.001	mg/L	0.001	No relaxation
Cadmium (as Cd)	IS:3025 (Part-41):1992 (Reaff.2003)	<0.003	mg/L	0.003	No relaxation
Selenium (as Se)	IS:3025 (Part-2)	<0.005	mg/L	0.01	No relaxation
Arsenic (as As)	IS:3025 (Part-37):1988 (Reaff.1999)	<0.005	mg/L	0.01	No relaxation
Cyanide (as CN)	IS:3025 (Part-27):1986 (Reaff.2003)	<0.020	mg/L	0.05	No relaxation
Lead (as Pb)	IS:3025 (Part-47):1994 (Reaff.1999)	<0.005	mg/L	0.01	No relaxation
Zinc (as Zn)	IS:3025 (Part-2)	0.27	mg/L	5	15
Anionic Surface Active Agent (as MBAS)	IS:13428:2005: Annex K	<0.05	mg/L	0.2	1.0
Chromium (as Cr)	IS:3025 (Part-2)	<0.01	mg/L	0.05	No relaxation
Mineral Oil	IS:3025 (Part-39):1991 (Reaff.2003)	<0.01	mg/L	0.5	No relaxation
Total Alkalinity (as CaCO <sub>3</sub> )	IS:3025 (Part-23):1986 (Reaff.2003)	10.31	mg/L	200	600
Aluminium (as Al)	IS:3025 (Part-55):2003	<0.03	mg/L	0.03	0.2
Boron (as B)	IS:3025 (Part-57):2005	0.06	mg/L	0.5	1.0
Turbidity	IS:3025 (Part-10):1984 (Reaff.2006)	755.00	NTU	1	5

Remark : \*Analyzed at site.

### Page 2 of 3

This document is issued by the Company under its General Conditions of Service printed overleaf or available on request and accessible at [http://www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm) and Terms and Conditions for electronic documents [www.sgs.com/terms\\_e-document.htm](http://www.sgs.com/terms_e-document.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (in case of perishable items) and 30 days for all other samples. The samples from regulatory bodies are to be retained as specified. This document cannot be reproduced except in full, without prior written approval of the Company.

SGS India Pvt. Ltd.

SGS India Pvt Ltd., CS Plot -512(p), Mouza, Hanspukuria, Diamond Harbour Rd. PO-Joka, South 24 Parganas Kolkata - 700104 Phone: +91 33 65009334/9335. Fax: +91 033-24381022  
Regd & Corp. Off: SGS House, 4B, A.S. Marq. Vikhroli (West), Mumbai-400083. Tel: (022) 25798421 to 28 Fax: (022) 25798431 to 35 [www.sgs.com](http://www.sgs.com)

Member of the SGS Group (SGS SA)



## Test Report

Print Date : 28/10/2013

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Report No : KG13-004449.006

JOE No : KG13-004449

Report Control No : KGR0000037666

Per pro SGS India Private Ltd

Satya Manna

Section Incharge - ENVI

Authorized Signatory

\*\*\*\*End of Report\*\*\*\*

Page 3 of 3

This document is issued by the Company under its General Conditions of Service printed overleaf or available on request and accessible at [http://www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm) and Terms and Conditions for electronic documents [www.sgs.com/terms\\_e-document.htm](http://www.sgs.com/terms_e-document.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (in case of perishable items) and 30 days for all other samples. The samples from regulatory bodies are to be retained as specified. This document cannot be reproduced except in full, without prior written approval of the Company.

SGS India Pvt. Ltd.

SGS India Pvt Ltd, CS Plot -512(p), Mouza, Hanspukuria, Diamond Harbour Rd, PO-Joka, South 24 Parganas, Kolkata - 700104, Phone: +91 33 65009334/9335, Fax: +91 033-24381022  
Head & Corp. Off : SGS House, 4B, A S Marg, Vikhroli (West), Mumbai-400083. Tel : (022) 25798421 to 28 Fax : (022) 25798431 to 35 [www.sgs.com](http://www.sgs.com)

Member of the SGS Group (SGS SA)



**TEST REPORT**

Report No. : **KG13-004503.004** Date : **13.06.2013**

Report Control No. : **KGRO00023172**

**SAMPLE DRAWN BY SGS INDIA PVT. LTD.**

**SAMPLE DESCRIPTION**      **MEASUREMENT OF NOISE LEVEL**

**COMPANY NAME**            **M/S. HINDALCO INDUSTRIES LIMITED (MINES DIVISION)**

**ADDRESS**                    **MINES DIVISION, LOHARDAGA, JHARKHAND, PIN – 835 302**

**SAMPLING SITE**            **PAKHAR(8.09)/PAKHAR(15.58)/PAKHAR(115.13)/PAKHAR(109.50/9)BAUXITE MINES  
PAKHAR PLATTAU**

**PROTOCOL**                    **IS 9389/IS 7194**

**DATE OF SAMPLING**        **08.06.2013 TO 09.06.2013**

**TEST START DATE**         **13.06.2013**

**TEST END DATE**            **13.06.2013**

LOCATION	RESULT		LIMIT IN dB(A) Leq (INDUSTRIAL AREA)	
	Day Time (Leq) in dB(A)	Night time (Leq) in dB(A)	Day Time	Night time
MINE PLANT AREA (NEAR OFFICE)	54	43	75	70

Leq - The value is the Leq of One Hundred Seventy readings taken in day time and seventy readings taken in night time.  
 Day time shall mean from 6.00 am to 6.00 pm  
 Night time shall mean from 6.00 pm to 6.00 am

Checked by  
  
**Dipankar De Sarkar**  
 Manager (Operations)

per pro SGS India Private Ltd.  
  
**Dr. Asish Chakraborty**  
 Manager Laboratory

This document is issued by the Company subject to its General Conditions of Service accessible at [www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm) which is drawn to the limit of available information and jurisdictional issues defined therein. Any holder of this document is advised that information contained hereon is reflected the company limit of the area of its intervention only and within the limit of client instructions, if any. The company's sole responsibility is to its client and this shall not cause the moderate party to a transaction from exercising all their rights and obligations under the transaction document. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law. Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days for record purposes and 90 days for quality control. The sample items may simply be destroyed as specified. This document cannot be reproduced except in full without permission of SGS India Pvt. Ltd.



**TEST REPORT**

Report No. : **KG13-004499.012-015**

Date : **13.06.2013**

Ref No. : **KG13-004499**

Report Control No. : **RGR0000023175**

**SAMPLE DRAWN BY SGS INDIA PRIVATE LTD.**

**SAMPLE DESCRIPTION : MEASUREMENT OF NOISE LEVEL**

**NAME OF THE CLIENT : M/S. HINDALCO INDUSTRIES LIMITED**

**ADDRESS : MINES DIVISION, LOHARDAGA, JHARKHAND. PIN – 835 302**

**SAMPLING METHOD : INSTRUMENTAL, USING SOUND LEVEL METER**

**SAMPLING SITE : PAKHAR(8.09)/PAKHAR(15.58)/PAKHAR(115.13)/PAKHER(109.509)/BAUXITE MINES( PAKHER PLTEAU)**

**PROTOCOL : IS:9989/IS:7194**

**TEST START DATE : 13.06.2013**


**TEST END DATE : 13.06.2013**

SL NO.	SAMPLING LOCATION	DATE & TIME OF SAMPLING	DAY TIME NOISE LEVEL dB (A) Leq	LIMIT AS PER WEST FACTORIES ACT dB(A) L <sub>eq</sub> / 8 Hrs. Exposure
1	POCKET ( Tata Hitachi, EX 200 JLC)	08.06.2013 (10:10 Hrs)	82	85
2	BUMPER (JH-05A-0120)	08.06.2013 (10:20 Hrs)	80	85
3	COMPRESSER (Atlas CopcoXAH3186)	08.06.2013 (10:30 Hrs)	82	85
4	WAGON DRILL	08.06.2013 (10:40 Hrs)	83	85


\*\*\* End of Report \*\*\*

Note: (i) The value is the Leq of twenty readings taken at each location (Day time).  
(ii) Day time shall mean from 6:00 am to 10:00 pm.

Checked by

  
**Dipankar De Sarkar**  
**Manager (Operations)**

per pro SGS India Private Ltd.

  
**Dr. Asish Chakraborty**  
**Manager-Laboratory**

Page 1 of 1

This document is issued by the Company subject to its General Conditions of Service accessible at [www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm). Attention is drawn to the limitations of liability, indemnification and jurisdictional issues defined therein. Any holder of this document is advised that information contained here on reflect the company finding at the time of its intervention only and with in the limit of client instructions, if any. The company sole responsibility is to its client and this document does not exonerate party to a transaction from exercising all their rights and obligations under the transaction documents. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law. Unless other wise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (in case of perishable items) and 30 days for all other samples. The sample from regulatory bodies are to be retained as specified. This document cannot be reproduced, except in full, without prior written approval of the Company.

SGS India Pvt. Ltd. Laboratory : 05 Plot 512/1p, Mousa, Haraspokura, (Nalgonda Harpur Road - 10, Jharkhand South 24 Parganas, Kolkata-700104) Phone : 91 33 04499700 04996761



## Test Report

Print Date : 28/10/2013

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Report No : KG13-004451.001

JOE No : KG13-004451

Report Control No : KGR0000037710

Sample Described by Customer as : SPRING WATER

Client Name : Hindalco Industries Limited(Mines Division)  
Client Address : Lohardaga,  
Postal Code : 835203  
State : Jharkhand  
Country : India  
Sample Type : SPRING WATER  
Received : 12/06/2013  
Registered : 12/06/2013  
Marks on Sample : Location: Pakhar -Banglapath  
Quantity : 5.5L app  
Sample Collected on : 09.06.2013, time : 10.00 am  
Test Start/End Date : 12/06/2013 - 24/06/2013

Analysis	Method	Result	Unit	Requirement/Limit As per IS:10500:2012	
				Acceptable	Permissible
Colour	IS:3025 (Part-4):1983 (Reaff.2006)	5.0	Hz	5	15
Odour	IS:3025 (Part-5):1983 (Reaff.2006)	Agreeable		Agreeable	Agreeable
Taste	IS:3025 (Part-8):1983 (Reaff.2006)	Agreeable		Agreeable	Agreeable
pH	IS:3025 (Part-11):1983 (Reaff.2006)	7.0 *		6.5	8.5
Total Hardness (as CaCO <sub>3</sub> )	IS:3025 (Part-21):1983 (Reaff.2006)	3.54	mg/L	200	600
Iron (as Fe)	IS:3025 (Part-2)	0.07	mg/L	0.3	No relaxation
Fluoride (as F)	IS:3025 (Part-60):2008	<0.10	mg/L	1.0	1.5
Residual Free Chlorine	IS:3025 (Part-26):1986 (Reaff.2003)	<0.10	mg/L	0.2	1.0
Chloride (as Cl)	IS:3025 (Part-32):1988 (Reaff.1999)	<5.00	mg/L	250	1000
Total Dissolved Solids	IS:3025 (Part-16):1984 (Reaff.1996)	13.00	mg/L	500	2000
E.coli	IS:1622-1981(Reaff.2003)	Absent	per 100ml		
Coliform bacteria	IS:1622-1981 (Reaffirmation 2003)	Present	per 100ml		
Calcium (as Ca)	IS:3025 (Part-40):1991 (Reaff.2003)	1.01	mg/L	75	200

Page 1 of 3

This document is issued by the Company under its General Conditions of Service printed overleaf or available on request and accessible at [http://www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm) and Terms and Conditions for electronic documents [www.sgs.com/terms\\_e-document.htm](http://www.sgs.com/terms_e-document.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (in case of perishable items) and 30 days for all other samples. The samples from regulatory bodies are to be retained as specified. This document cannot be reproduced except in full, without prior written approval of the Company.

SGS India Pvt. Ltd.

SGS India Pvt Ltd., CS Plot -512(a), Mouza, Hanspukuria, Diamond Harbour Rd PO-Joka, South 24 Parganas, Kolkata - 700104, Phone: +91 33 85009334/9335, Fax: +91 033-24381022  
Regd & Corp. Off. SGS House, 4B, A.S. Marg, Vikhroli (West), Mumbai-400083, Tel: (022) 25798421 to 28 Fax: (022) 25798431 to 35 [www.sgs.com](http://www.sgs.com)

Member of the SGS Group (SGS SA)



## Test Report

Print Date : 28/10/2013

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Report No : KG13-004451.001

JOE No : KG13-004451

Report Control No : KGR0000037710

Analysis	Method	Result	Unit	Requirement/Limit As per IS:10500:2012	
				Acceptable	Permissible
Magnesium (as Mg)	IS:3025 (Part-46):1994 (Reaff.1999)	<1.00	mg/L	30	100
Copper (as Cu)	IS:3025 (Part-2)	<0.01	mg/L	0.05	1.5
Manganese (as Mn)	IS:3025 (Part-2)	0.02	mg/L	0.1	0.3
Sulphate (as SO <sub>4</sub> )	IS:3025 (Part-24):1986 (Reaff.1998)	<2.00	mg/L	200	400
Nitrate (as NO <sub>3</sub> )	IS:3025 (Part-34):1988 (Reaff.1999)	1.25	mg/L	45	No relaxation
Phenolic Compound (as C <sub>6</sub> H <sub>5</sub> OH)	IS:3025 (Part-43):1992 (Reaff.2003)	<0.001	mg/L	0.001	0.002
Mercury (as Hg)	IS:3025 (Part-48):1994 (Reaff.1999)	<0.001	mg/L	0.001	No relaxation
Cadmium (as Cd)	IS:3025 (Part-41):1992 (Reaff.2003)	<0.003	mg/L	0.003	No relaxation
Selenium (as Se)	IS:3025 (Part-2)	<0.005	mg/L	0.01	No relaxation
Arsenic (as As)	IS:3025 (Part-37):1988 (Reaff.1999)	<0.005	mg/L	0.01	No relaxation
Cyanide (as CN)	IS:3025 (Part-27):1986 (Reaff.2003)	<0.020	mg/L	0.05	No relaxation
Lead (as Pb)	IS:3025 (Part-47):1994 (Reaff.1999)	<0.005	mg/L	0.01	No relaxation
Zinc (as Zn)	IS:3025 (Part-2)	<0.01	mg/L	5	15
Anionic Surface Active Agent (as MBAS)	IS:13428:2005: Annex K	<0.05	mg/L	0.2	1.0
Chromium (as Cr)	IS:3025 (Part-2)	<0.01	mg/L	0.05	No relaxation
Mineral Oil	IS:3025 (Part-39):1991 (Reaff.2003)	<0.01	mg/L	0.5	No relaxation
Total Alkalinity (as CaCO <sub>3</sub> )	IS:3025 (Part-23):1986 (Reaff.2003)	5.16	mg/L	200	600
Aluminium (as Al)	IS:3025 (Part-55):2003	<0.03	mg/L	0.03	0.2
Boron (as B)	IS:3025 (Part-57):2005	<0.05	mg/L	0.5	1.0
Turbidity	IS:3025 (Part-10):1984 (Reaff.2006)	1.65	NTU	1	5

Remark : \*Analyzed at site.

### Page 2 of 3

This document is issued by the Company under its General Conditions of Service printed overleaf or available on request and accessible at [http://www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm) and Terms and Conditions for electronic documents [www.sgs.com/terms\\_e-document.htm](http://www.sgs.com/terms_e-document.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (in case of perishable items) and 30 days for all other samples. The samples from regulatory bodies are to be retained as specified. This document cannot be reproduced except in full, without prior written approval of the Company.

SGS India Pvt. Ltd.

SGS India Pvt Ltd., CS Plot -512(p), Mouza, Hansapuria, Diamond Harbour Rd, PO-Joka, South 24 Parganas Kolkata - 700104. Phone +91 33 65009334/9335. Fax: +91 033-24381022  
 Regd. & Corp. Off : SGS House, 4B, A.S. Maru, Vikhroli (West), Mumbai-400083. Tel : (022) 25798421 to 28 Fax : (022) 25798431 to 35 [www.sgs.com](http://www.sgs.com)

Member of the SGS Group (SGS SA)





## Test Report

Print Date : 28/10/2013

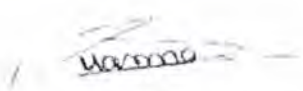
SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Report No : KG13-004451.001

JOE No : KG13-004451

Report Control No : KGR0000037710

Per pro SGS India Private Ltd

  
Satya Manna

Section Incharge - ENVI

Authorized Signatory

\*\*\*\*End of Report\*\*\*\*

Page 3 of 3

This document is issued by the Company under its General Conditions of Service printed overleaf or available on request and accessible at [http://www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm) and Terms and Conditions for electronic documents [www.sgs.com/terms\\_e-document.htm](http://www.sgs.com/terms_e-document.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (in case of perishable items) and 30 days for all other samples. The samples from regulatory bodies are to be retained as specified. This document cannot be reproduced except in full, without prior written approval of the Company.

SGS India Pvt. Ltd.

SGS India Pvt Ltd, CS Plot -512(p), Mouza, Hanspukuria, Diamond Harbour Rd, PO-Joka, South 24 Parganas, Kolkata - 700104 Phone: +91 33 65009334/9335, Fax: +91 033-24381022  
Regd & Corp. Off: SGS House, 4B, A.S. Maru, Vikhroli (West), Mumbai-400083. Tel: (022) 25798421 to 28 Fax: (022) 25798431 to 35 [www.sgs.com](http://www.sgs.com)

Member of the SGS Group (SGS SA)



## Test Report

Print Date : 28/10/2013

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Report No : KG13-004451.002

JOE No : KG13-004451

Report Control No : KGR0000037712

Sample Described by Customer as : SPRING WATER

Client Name : Hindalco Industries Limited(Mines Division)  
Client Address : Lohardaga,  
Postal Code : 835203  
State : Jharkhand  
Country : India  
Sample Type : SPRING WATER  
Received : 12/06/2013  
Registered : 12/06/2013  
Marks on Sample : Location : Pakhar Sarnapath  
Quantity : 5.5L app  
Sample Collected on : 09.06.2013, time : 10.30 am  
Test Start/End Date : 12/06/2013 - 24/06/2013

Analysis	Method	Result	Unit	Requirement/Limit As per IS:10500:2012	
				Acceptable	Permissible
Colour	IS:3025 (Part-4):1983 (Reaff.2006)	5.0	Hz	5	15
Odour	IS:3025 (Part-5):1983 (Reaff.2006)	Agreeable		Agreeable	Agreeable
Taste	IS:3025 (Part-8):1983 (Reaff.2006)	Agreeable		Agreeable	Agreeable
pH	IS:3025 (Part-11):1983 (Reaff.2006)	7.0 *		6.5	8.5
Total Hardness (as CaCO <sub>3</sub> )	IS:3025 (Part-21):1983 (Reaff.2006)	6.56	mg/L	200	600
Iron (as Fe)	IS:3025 (Part-2)	<0.05	mg/L	0.3	No relaxation
Fluoride (as F)	IS:3025 (Part-60):2008	<0.10	mg/L	1.0	1.5
Residual Free Chlorine	IS:3025 (Part-26):1986 (Reaff.2003)	<0.10	mg/L	0.2	1.0
Chloride (as Cl)	IS:3025 (Part-32):1988 (Reaff.1999)	6.06	mg/L	250	1000
Total Dissolved Solids	IS:3025 (Part-16):1984 (Reaff.1996)	18.00	mg/L	500	2000
E.coli	IS.1622:1981(Reaff.2003)	Absent	per 100ml		
Coliform bacteria	IS:1622-1981 (Reaffirmation 2003)	Present	per 100ml		
Calcium (as Ca)	IS:3025 (Part-40):1991 (Reaff.2003)	1.82	mg/L	75	200

Page 1 of 3

This document is issued by the Company under its General Conditions of Service printed overleaf or available on request and accessible at [http://www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm) and Terms and Conditions for electronic documents [www.sgs.com/terms\\_e-document.htm](http://www.sgs.com/terms_e-document.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (in case of perishable items) and 30 days for all other samples. The samples from regulatory bodies are to be retained as specified. This document cannot be reproduced except in full, without prior written approval of the Company.

SGS India Pvt. Ltd.

SGS India Pvt Ltd., CS PloI -512(p), Mouza, Hanspukuria, Diamond Harbour Rd, PO-Joka, South 24 Parganas Kolkata - 700104 Phone: +91 33 85009334/9335. Fax: +91 033-24381022  
Reqd & Corp. Off : SGS House, 4B, A S. Maru, Vikhroli (West), Mumbai-400083. Tel : (022) 25798421 to 28 Fax : (022) 25798431 to 35 [www.sgs.com](http://www.sgs.com)

Member of the SGS Group (SGS SA)



## Test Report

Print Date : 28/10/2013

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Report No : KG13-004451.002

JOE No : KG13-004451

Report Control No : KGR0000037712

Analysis	Method	Result	Unit	Requirement/Limit As per IS:10500:2012	
				Acceptable	Permissible
Magnesium (as Mg)	IS:3025 (Part-46):1994 (Reaff.1999)	<1.00	mg/L	30	100
Copper (as Cu)	IS:3025 (Part-2)	<0.01	mg/L	0.05	1.5
Manganese (as Mn)	IS:3025 (Part-2)	0.01	mg/L	0.1	0.3
Sulphate (as SO <sub>4</sub> )	IS:3025 (Part-24):1986 (Reaff.1998)	<2.00	mg/L	200	400
Nitrate (as NO <sub>3</sub> )	IS:3025 (Part-34):1988 (Reaff.1999)	1.81	mg/L	45	No relaxation
Phenolic Compound (as C <sub>6</sub> H <sub>5</sub> OH)	IS:3025 (Part-43):1992 (Reaff.2003)	<0.001	mg/L	0.001	0.002
Mercury (as Hg)	IS:3025 (Part-48):1994 (Reaff.1999)	<0.001	mg/L	0.001	No relaxation
Cadmium (as Cd)	IS:3025 (Part-41):1992 (Reaff.2003)	<0.003	mg/L	0.003	No relaxation
Selenium (as Se)	IS:3025 (Part-2)	<0.005	mg/L	0.01	No relaxation
Arsenic (as As)	IS:3025 (Part-37):1988 (Reaff.1999)	<0.005	mg/L	0.01	No relaxation
Cyanide (as CN)	IS:3025 (Part-27):1986 (Reaff.2003)	<0.020	mg/L	0.05	No relaxation
Lead (as Pb)	IS:3025 (Part-47):1994 (Reaff.1999)	<0.005	mg/L	0.01	No relaxation
Zinc (as Zn)	IS:3025 (Part-2)	<0.01	mg/L	5	15
Anionic Surface Active Agent (as MBAS)	IS:13428:2005 Annex K	<0.05	mg/L	0.2	1.0
Chromium (as Cr)	IS:3025 (Part-2)	<0.01	mg/L	0.05	No relaxation
Mineral Oil	IS:3025 (Part-39):1991 (Reaff.2003)	<0.01	mg/L	0.5	No relaxation
Total Alkalinity (as CaCO <sub>3</sub> )	IS:3025 (Part-23):1986 (Reaff.2003)	7.73	mg/L	200	600
Aluminium (as Al)	IS:3025 (Part-55):2003	<0.03	mg/L	0.03	0.2
Boron (as B)	IS:3025 (Part-57):2005	<0.05	mg/L	0.5	1.0
Turbidity	IS:3025 (Part-10):1984 (Reaff.2006)	<0.02	NTU	1	5

Remark : \*Analyzed at site.

### Page 2 of 3

This document is issued by the Company under its General Conditions of Service printed overleaf or available on request and accessible at [http://www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm) and Terms and Conditions for electronic documents [www.sgs.com/terms\\_e-document.htm](http://www.sgs.com/terms_e-document.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (in case of perishable items) and 30 days for all other samples. The samples from regulatory bodies are to be retained as specified. This document cannot be reproduced except in full, without prior written approval of the Company.

SGS India Pvt. Ltd.

SGS India Pvt. Ltd., CS Plot -512(p), Mouza, Hanspukuria, Diamond Harbour Rd, PO-Joka, South 24 Parganas, Kolkata - 700104. Phone: +91 33 65009334/9335. Fax: +91 033-24381022  
 Regd & Corp. Off: SGS House, 4B, A S Maru, Vikhroli (West), Mumbai-400083. Tel: (022) 25798421 to 28 Fax: (022) 25798431 to 35 [www.sgs.com](http://www.sgs.com)

Member of the SGS Group (SGS SA)



## Test Report

Print Date : 28/10/2013

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Report No : KG13-004451.002

JOE No : KG13-004451

Report Control No : KGR0000037712

Per pro SGS India Private Ltd

Satya Manna

Section Incharge - ENVI

Authorized Signatory

\*\*\*\*End of Report\*\*\*\*

Page 3 of 3

This document is issued by the Company under its General Conditions of Service printed overleaf or available on request and accessible at [http://www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm) and Terms and Conditions for electronic documents [www.sgs.com/terms\\_e-document.htm](http://www.sgs.com/terms_e-document.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (in case of perishable items) and 30 days for all other samples. The samples from regulatory bodies are to be retained as specified. This document cannot be reproduced except in full, without prior written approval of the Company.

SGS India Pvt. Ltd.

SGS India Pvt Ltd, CS Plot -512(p), Mouza, Hanspukuna, Diamond Harbour Rd, PO-Joka, South 24 Parganas, Kolkata - 700104. Phone: +91 33 65009334/9335, Fax: +91 033-24381022  
Regd & Corp. Off : SGS House, 4B, A.S. Marg, Vikhroli (West), Mumbai-400063. Tel : (022) 25798421 to 28 Fax : (022) 25798431 to 35 [www.sgs.com](http://www.sgs.com)

Member of the SGS Group (SGS SA)



## Test Report

Print Date : 28/10/2013

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Report No KG13-004451.003

JOE No : KG13-004451

Report Control No : KGR0000037714

Sample Described by Customer as : SPRING WATER

Client Name : Hindalco Industries Limited(Mines Division)  
 Client Address : Lohardaga,  
 Postal Code : 835203  
 State : Jharkhand  
 Country : India  
 Sample Type : SPRING WATER  
 Received : 12/06/2013  
 Registered : 12/06/2013  
 Marks on Sample : Location: Pakhar  
 Quantity : 5.5L app  
 Sample Collected on : 09.06.2013, time : 11.00 am  
 Test Start/End Date : 12/06/2013 - 24/06/2013

Analysis	Method	Result	Unit	Requirement/Limit As per IS:10500:2012	
				Acceptable	Permissible
Colour	IS:3025 (Part-4):1983 (Reaff.2006)	5.0	Hz	5	15
Odour	IS:3025 (Part-5):1983 (Reaff.2006)	Agreeable		Agreeable	Agreeable
Taste	IS:3025 (Part-8):1983 (Reaff.2006)	Agreeable		Agreeable	Agreeable
pH	IS:3025 (Part-11):1983 (Reaff.2006)	7.0 *		6.5	8.5
Total Hardness (as CaCO <sub>3</sub> )	IS:3025 (Part-21):1983 (Reaff.2006)	2.52	mg/L	200	600
Iron (as Fe)	IS:3025 (Part-2)	0.06	mg/L	0.3	No relaxation
Fluoride (as F)	IS:3025 (Part-60):2008	0.10	mg/L	1.0	1.5
Residual Free Chlorine	IS:3025 (Part-26):1986 (Reaff.2003)	<0.10	mg/L	0.2	1.0
Chloride (as Cl)	IS:3025 (Part-32):1988 (Reaff.1999)	<5.00	mg/L	250	1000
Total Dissolved Solids	IS:3025 (Part-16):1984 (Reaff.1996)	11.00	mg/L	500	2000
E.coli	IS:1622:1981(Reaff.2003)	Absent	per 100ml		
Coliform bacteria	IS:1622-1981 (Reaffirmation 2003)	Present	per 100ml		
Calcium (as Ca)	IS:3025 (Part-40):1991 (Reaff.2003)	<1.00	mg/L	75	200

Page 1 of 3

This document is issued by the Company under its General Conditions of Service printed overleaf or available on request and accessible at [http://www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm) and Terms and Conditions for electronic documents [www.sgs.com/terms\\_e-document.htm](http://www.sgs.com/terms_e-document.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (in case of perishable items) and 30 days for all other samples. The samples from regulatory bodies are to be retained as specified. This document cannot be reproduced except in full, without prior written approval of the Company.

SGS India Pvt. Ltd.

SGS India Pvt Ltd, C5 Plot -512(p), Mouza, Hanspukuria, Diamond Harbour Rd, PO-Joka, South 24 Parganas Kolkata - 700104 Phone: +91 33 65009334/9335, Fax: +91 033-24381022  
 Regd & Corp. Off : SGS House, 4B, A S. Marg, Vikhroli (West), Mumbai-400083. Tel : (022) 25798421 to 28 Fax : (022) 25798421 to 35 [www.sgs.com](http://www.sgs.com)

Member of the SGS Group (SGS SA)



## Test Report

Print Date : 28/10/2013

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Report No KG13-004451.003

JOE No : KG13-004451

Report Control No : KGR0000037714

Analysis	Method	Result	Unit	Requirement/Limit As per IS:10500:2012	
				Acceptable	Permissible
Magnesium (as Mg)	IS:3025 (Part-46):1994 (Reaff.1999)	<1.00	mg/L	30	100
Copper (as Cu)	IS:3025 (Part-2)	<0.01	mg/L	0.05	1.5
Manganese (as Mn)	IS:3025 (Part-2)	<0.01	mg/L	0.1	0.3
Sulphate (as SO <sub>4</sub> )	IS:3025 (Part-24):1986 (Reaff.1998)	<2.00	mg/L	200	400
Nitrate (as NO <sub>3</sub> )	IS:3025 (Part-34):1988 (Reaff.1999)	<0.50	mg/L	45	No relaxation
Phenolic Compound (as C <sub>6</sub> H <sub>5</sub> OH)	IS:3025 (Part-43):1992 (Reaff.2003)	<0.001	mg/L	0.001	0.002
Mercury (as Hg)	IS:3025 (Part-48):1994 (Reaff.1999)	<0.001	mg/L	0.001	No relaxation
Cadmium (as Cd)	IS:3025 (Part-41):1992 (Reaff.2003)	<0.003	mg/L	0.003	No relaxation
Selenium (as Se)	IS:3025 (Part-2)	<0.005	mg/L	0.01	No relaxation
Arsenic (as As)	IS:3025 (Part-37):1988 (Reaff.1999)	<0.005	mg/L	0.01	No relaxation
Cyanide (as CN)	IS:3025 (Part-27):1986 (Reaff.2003)	<0.020	mg/L	0.05	No relaxation
Lead (as Pb)	IS:3025 (Part-47):1994 (Reaff.1999)	<0.005	mg/L	0.01	No relaxation
Zinc (as Zn)	IS:3025 (Part-2)	<0.01	mg/L	5	15
Anionic Surface Active Agent (as MBAS)	IS.13428:2005 Annex K	<0.05	mg/L	0.2	1.0
Chromium (as Cr)	IS:3025 (Part-2)	<0.01	mg/L	0.05	No relaxation
Mineral Oil	IS.3025 (Part-39):1991 (Reaff.2003)	<0.01	mg/L	0.5	No relaxation
Total Alkalinity (as CaCO <sub>3</sub> )	IS:3025 (Part-23):1986 (Reaff.2003)	5.16	mg/L	200	600
Aluminium (as Al)	IS:3025 (Part-55):2003	<0.03	mg/L	0.03	0.2
Boron (as B)	IS:3025 (Part-57):2005	<0.05	mg/L	0.5	1.0
Turbidity	IS:3025 (Part-10):1984 (Reaff.2006)	<0.02	NTU	1	5

Remark : \*Analyzed at site.

### Page 2 of 3

This document is issued by the Company under its General Conditions of Service printed overleaf or available on request and accessible at [http://www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm) and Terms and Conditions for electronic documents [www.sgs.com/terms\\_e-document.htm](http://www.sgs.com/terms_e-document.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (in case of perishable items) and 30 days for all other samples. The samples from regulatory bodies are to be retained as specified. This document cannot be reproduced except in full, without prior written approval of the Company.

SGS India Pvt. Ltd.

SGS India Pvt Ltd, CS Plot -512(p), Mouza, Hanspukura, Diamond Harbour Rd PO-Joka, South 24 Parganas Kolkata - 700104 Phone: +91 33 65009334/9335, Fax: +91 033-24381022  
Head & Corp. Off : SGS House, 4B, A S. Maru, Vikhroli (West), Mumbai-400063. Tel : (022) 25798421 to 26 Fax : (022) 25798431 to 35 [www.sgs.com](http://www.sgs.com)

Member of the SGS Group (SGS SA)



## Test Report

Print Date : 28/10/2013

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Report No : KG13-004451.003

JOE No : KG13-004451

Report Control No : KGR0000037714

Per pro SGS India Private Ltd

Satya Manna  
Section Incharge - ENVI  
Authorized Signatory

\*\*\*\*End of Report\*\*\*\*

Page 3 of 3

This document is issued by the Company under its General Conditions of Service printed overleaf or available on request and accessible at [http://www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm) and Terms and Conditions for electronic documents [www.sgs.com/terms\\_e-document.htm](http://www.sgs.com/terms_e-document.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (in case of perishable items) and 30 days for all other samples. The samples from regulatory bodies are to be retained as specified. This document cannot be reproduced except in full, without prior written approval of the Company.

SGS India Pvt. Ltd. | SGS India Pvt Ltd, CS Plot -512(p), Mouza, Hanspukuria, Diamond Harbour Rd. PO-Joka, South 24 Parganas, Kolkata - 700104 Phone: +91 33 65009334/9335. Fax: +91 033-24381022  
Read & Corp. Off : SGS House, 4B, A.S. Maru, Vikhroli (West), Mumbai-400083 Tel : (022) 25798421 to 28 Fax : (022) 25798431 to 35 [www.sgs.com](http://www.sgs.com)

Member of the SGS Group (SGS SA)



## Test Report

Print Date : 28/10/2013

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Report No : KG13-004451.004

JOE No : KG13-004451

Report Control No : KGR0000037716

Sample Described by Customer as : SPRING WATER

Client Name : Hindalco Industries Limited(Mines Division)  
Client Address : Lohardaga.  
Postal Code : 835203  
State : Jharkhand  
Country : India  
Sample Type : SPRING WATER  
Received : 12/06/2013  
Registered : 12/06/2013  
Marks on Sample : Location: Pakhar Dumarkholi  
Quantity : 5.5L app  
Sample Collected on : 09.06.2013, time :12.30pm  
Test Start/End Date : 12/06/2013 - 24/06/2013

Analysis	Method	Result	Unit	Requirement/Limit As per IS:10500:2012	
				Acceptable	Permissible
Colour	IS:3025 (Part-4):1983 (Reaff.2006)	5.0	Hz	5	15
Odour	IS:3025 (Part-5):1983 (Reaff.2006)	Agreeable		Agreeable	Agreeable
Taste	IS:3025 (Part-8):1983 (Reaff.2006)	Agreeable		Agreeable	Agreeable
pH	IS:3025 (Part-11):1983 (Reaff.2006)	7.1 *		6.5	8.5
Total Hardness (as CaCO <sub>3</sub> )	IS:3025 (Part-21):1983 (Reaff.2006)	2.52	mg/L	200	600
Iron (as Fe)	IS:3025 (Part-2)	<0.05	mg/L	0.3	No relaxation
Fluoride (as F)	IS:3025 (Part-60):2008	<0.10	mg/L	1.0	1.5
Residual Free Chlorine	IS:3025 (Part-26):1986 (Reaff.2003)	<0.10	mg/L	0.2	1.0
Chloride (as Cl)	IS:3025 (Part-32):1988 (Reaff.1999)	<5.00	mg/L	250	1000
Total Dissolved Solids	IS:3025 (Part-16):1984 (Reaff.1996)	10.60	mg/L	500	2000
E.coli	IS:1622:1981(Reaff.2003)	Absent	per 100ml		
Coliform bacteria	IS:1622-1981 (Reaffirmation 2003)	Present	per 100ml		
Calcium (as Ca)	IS:3025 (Part-40):1991 (Reaff.2003)	<1.00	mg/L	75	200

Page 1 of 3

This document is issued by the Company under its General Conditions of Service printed overleaf or available on request and accessible at [http://www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm) and Terms and Conditions for electronic documents [www.sgs.com/terms\\_e-document.htm](http://www.sgs.com/terms_e-document.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (in case of perishable items) and 30 days for all other samples. The samples from regulatory bodies are to be retained as specified. This document cannot be reproduced except in full, without prior written approval of the Company.

SGS India Pvt. Ltd.

SGS India Pvt Ltd., CS Plot -512(p), Mouza, Hanspukura, Diamond Harbour Rd, PO-Joka, South 24 Paraganas Kolkata - 700104. Phone: +91 33 65009334/9335, Fax: +91 033-24381022  
Regd & Corp. Off : SGS House, 4B, A.S. Maru, Vikhroli (West), Mumbai-400083. Tel : (022) 25796421 to 28 Fax : (022) 25796431 to 35 [www.sgs.com](http://www.sgs.com)

Member of the SGS Group (SGS SA)





# Test Report

Print Date : 28/10/2013

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Report No : KG13-004451.004

JOE No : KG13-004451

Report Control No : KGR0000037716

Analysis	Method	Result	Unit	Requirement/Limit As per IS:10500:2012	
				Acceptable	Permissible
Magnesium (as Mg)	IS:3025 (Part-46):1994 (Reaff.1999)	<1.00	mg/L	30	100
Copper (as Cu)	IS:3025 (Part-2)	<0.01	mg/L	0.05	1.5
Manganese (as Mn)	IS:3025 (Part-2)	<0.01	mg/L	0.1	0.3
Sulphate (as SO4)	IS:3025 (Part-24):1986 (Reaff.1998)	<2.00	mg/L	200	400
Nitrate (as NO3)	IS:3025 (Part-34):1988 (Reaff.1999)	<0.50	mg/L	45	No relaxation
Phenolic Compound (as C6H5OH)	IS:3025 (Part-43):1992 (Reaff.2003)	<0.001	mg/L	0.001	0.002
Mercury (as Hg)	IS:3025 (Part-48):1994 (Reaff.1999)	<0.001	mg/L	0.001	No relaxation
Cadmium (as Cd)	IS:3025 (Part-41):1992 (Reaff.2003)	<0.003	mg/L	0.003	No relaxation
Selenium (as Se)	IS:3025 (Part-2)	<0.005	mg/L	0.01	No relaxation
Arsenic (as As)	IS:3025 (Part-37):1988 (Reaff.1999)	<0.005	mg/L	0.01	No relaxation
Cyanide (as CN)	IS:3025 (Part-27):1986 (Reaff.2003)	<0.020	mg/L	0.05	No relaxation
Lead (as Pb)	IS:3025 (Part-47):1994 (Reaff.1999)	<0.005	mg/L	0.01	No relaxation
Zinc (as Zn)	IS:3025 (Part-2)	<0.01	mg/L	5	15
Anionic Surface Active Agent (as MBAS)	IS:13428:2005: Annex K	<0.05	mg/L	0.2	1.0
Chromium (as Cr)	IS:3025 (Part-2)	<0.01	mg/L	0.05	No relaxation
Mineral Oil	IS:3025 (Part-39):1991 (Reaff.2003)	<0.01	mg/L	0.5	No relaxation
Total Alkalinity (as CaCO3)	IS:3025 (Part-23):1986 (Reaff.2003)	5.16	mg/L	200	600
Aluminium (as Al)	IS:3025 (Part-55):2003	<0.03	mg/L	0.03	0.2
Boron (as B)	IS:3025 (Part-57):2005	<0.05	mg/L	0.5	1.0
Turbidity	IS:3025 (Part-10):1984 (Reaff.2006)	<0.02	NTU	1	5

Remark : \*Analyzed at site.

### Page 2 of 3

This document is issued by the Company under its General Conditions of Service printed overleaf or available on request and accessible at [http://www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm) and Terms and Conditions for electronic documents [www.sgs.com/terms\\_e-document.htm](http://www.sgs.com/terms_e-document.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (in case of perishable items) and 30 days for all other samples. The samples from regulatory bodies are to be retained as specified. This document cannot be reproduced except in full, without prior written approval of the Company.

SGS India Pvt. Ltd. | SGS India Pvt Ltd, CS Plot -512(p), Mouza, Hanspukuria, Diamond Harbour Rd, PO-Joka, South 24 Parganas, Kolkata - 700104, Phone +91 33 65009334/9335, Fax: +91 033-24381022  
 Read & Corp. Off : SGS House, 4B, A.S. Marg, Vikhroli (West), Mumbai-400083, Tel : (022) 25798421 to 28 Fax : (022) 25798431 to 35 [www.sgs.com](http://www.sgs.com)

Member of the SGS Group (SGS SA)



## Test Report

Print Date : 28/10/2013

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Report No : KG13-004451.004

JOE No : KG13-004451

Report Control No : KGR0000037716

Per pro SGS India Private Ltd

Satya Manna

Section Incharge - ENVI

Authorized Signatory

\*\*\*\*End of Report\*\*\*\*

Page 3 of 3

This document is issued by the Company under its General Conditions of Service printed overleaf or available on request and accessible at [http://www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm) and Terms and Conditions for electronic documents [www.sgs.com/terms\\_e-document.htm](http://www.sgs.com/terms_e-document.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (in case of perishable items) and 30 days for all other samples. The samples from regulatory bodies are to be retained as specified. This document cannot be reproduced except in full, without prior written approval of the Company.

SGS India Pvt. Ltd.

SGS India Pvt Ltd, CS Plot -512(p), Mouza, Hanspukuria, Diamond Harbour Rd PO-Joka, South 24 Parganas Kolkata - 700104. Phone: +91 33 65009334/9335, Fax: +91 033-24381022  
Road & Corp. Off: SGS House, 4B, A.S. Marq, Vikhroli (West), Mumbai-400087. Tel: (022) 25798421 to 28 Fax: (022) 25798431 to 35 [www.sgs.com](http://www.sgs.com)

Member of the SGS Group (SGS SA)



## Test Report

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Print Date : 07/10/2013

Report No : KG13-007325.001

JOE No : KG13-007325

Report Control No : KGR0000035826  
Sample Described by Customer as : AMBIENT AIR QUALITY MONITORING

Client Name : Hindalco Industries Limited(Mines Division)  
Client Address : Lohardaga  
Postal Code : 835203  
State : Jharkhand  
Country : India  
Sample Type : AMBIENT AIR QUALITY MONITORING  
Received : 30/09/2013  
Registered : 30/09/2013  
Marks on Sample : Location : Pakhar, Hindalco colony, date : 16.09.2013  
Sampling Site : Pakhar  
Test Start/End Date : 30/09/2013 - 07/10/2013

Analysis	Method	Result	Unit	Requirement/Limit as Per NAAQS	
				Min	Max
Particulate Matter (PM10)	IS:5182 (PART 23)	24	ug/m3	-	100
Particulate Matter (PM2.5)	USEPA CFR(40) Appendix-L	16.95	ug/m3	-	60
Oxides of Nitrogen (NOx)	IS:5182 (Part-6):1975 (Reaff.2004)	<5.00	ug/m3	-	80
Sulphur Dioxide (SO2)	IS:5182 (Part-2):2001 (Reaff.2006)	<5.00	ug/m3	-	80
Carbon Monoxide	EPA 600/P-99/001F	<1.00	mg/m3		

Per pro SGS India Private Ltd

Satya Manna  
Section Incharge - ENVI  
Authorized Signatory

\*\*\*\*End of Report\*\*\*\*

Page 1 of 1

This document is issued by the Company under its General Conditions of Service printed overleaf or available on request and accessible at [http://www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm) and Terms and Conditions for electronic documents [www.sgs.com/terms\\_e-document.htm](http://www.sgs.com/terms_e-document.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (in case of perishable items) and 30 days for all other samples. The samples from regulatory bodies are to be retained as specified. This document cannot be reproduced except in full, without prior written approval of the Company.

SGS India Pvt. Ltd.

SGS India Pvt Ltd., CS Plot -512(p), Mouza, Hanspukuria, Diamond Harbour Rd PO-Joka, South 24 Paraganas Kolkata - 700104. Phone: +91 33 65009334/9335. Fax: +91 033-24381022  
Regd & Corp. Off : SGS House, 4B, A.S. Marg, Vikhroli (West), Mumbai-400083. Tel : (022) 25798421 to 28 Fax : (022) 25798431 to 35 [www.sgs.com](http://www.sgs.com)

Member of the SGS Group (SGS SA)



## Test Report

Print Date : 07/10/2013

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Report No : KG13-007325.002

JOE No : KG13-007325

Report Control No : KGR0000035826

Sample Described by Customer as : AMBIENT AIR QUALITY MONITORING

Client Name : Hindalco Industries Limited(Mines Division)  
 Client Address : Lohardaga,  
 Postal Code : 835203  
 State : Jharkhand  
 Country : India  
 Sample Type : AMBIENT AIR QUALITY MONITORING  
 Received : 30/09/2013  
 Registered : 30/09/2013  
 Marks on Sample : Location : Pakhar 115.13 Pit, date : 16.09.2013  
 Sampling Site : Pakhar  
 Test Start/End Date : 30/09/2013 - 07/10/2013

Analysis	Method	Result	Unit	Requirement/Limit as Per NAAQS	
				Min	Max
Particulate Matter (PM10)	IS:5182 (PART 23)	16	ug/m3	-	100
Particulate Matter (PM2.5)	USEPA CFR(40) Appendix-L	10.29	ug/m3	-	60
Oxides of Nitrogen (NOx)	IS:5182 (Part-6):1975 (Reaff.2004)	<5.00	ug/m3	-	80
Sulphur Dioxide (SO2)	IS:5182 (Part-2):2001 (Reaff.2006)	<5.00	ug/m3	-	80
Carbon Monoxide	EPA 600/P-99/001F	<1.00	mg/m3		

Per pro SGS India Private Ltd

Satya Manna

Section Incharge - ENVI

Authorized Signatory

\*\*\*\*End of Report\*\*\*\*

Page 1 of 1

This document is issued by the Company under its General Conditions of Service printed overleaf or available on request and accessible at [http://www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm) and Terms and Conditions for electronic documents [www.sgs.com/terms\\_e-document.htm](http://www.sgs.com/terms_e-document.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (in case of perishable items) and 30 days for all other samples. The samples from regulatory bodies are to be retained as specified. This document cannot be reproduced except in full, without prior written approval of the Company.

SGS India Pvt. Ltd.

SGS India Pvt Ltd., CS Plot -512(p), Mouza, Hanaspukura, Diamond Harbour Rd, PO-Joka, South 24 Parganas Kolkata - 700104 Phone: +91 33 65009334/9335, Fax: +91 033-24381022  
 Read & Corp. Off: SGS House, 4B, A.S. Marg, Vikhroli (West), Mumbai-400083. Tel: (022) 25798421 to 28 Fax: (022) 25798431 to 35 [www.sgs.com](http://www.sgs.com)

Member of the SGS Group (SGS SA)



## Test Report

Print Date : 07/10/2013

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Report No : KG13-007325.003

JOE No : KG13-007325

Report Control No : KGR0000035826

Sample Described by Customer as : AMBIENT AIR QUALITY MONITORING

Client Name : Hindalco Industries Limited(Mines Division)  
Client Address : Lohardaga,  
Postal Code : 835203  
State : Jharkhand  
Country : India  
Sample Type : AMBIENT AIR QUALITY MONITORING  
Received : 30/09/2013  
Registered : 30/09/2013  
Marks on Sample : Location : Pakhar 109.507(Dumer Pat Village), date : 17.09.2013  
Sampling Site : Pakhar  
Test Start/End Date : 30/09/2013 - 07/10/2013

Analysis	Method	Result	Unit	Requirement/Limit as Per NAAQS	
				Min	Max
Particulate Matter (PM10)	IS:5182 (PART 23)	54	ug/m3	-	100
Particulate Matter (PM2.5)	USEPA CFR(40) Appendix-L	28.27	ug/m3	-	60
Oxides of Nitrogen (NOx)	IS:5182 (Part-6):1975 (Reaff.2004)	<5.00	ug/m3	-	80
Sulphur Dioxide (SO2)	IS:5182 (Part-2):2001 (Reaff.2006)	<5.00	ug/m3	-	80
Carbon Monoxide	EPA 600/P-99/001F	<1.00	mg/m3	-	

Per pro SGS India Private Ltd

Satya Manna

Section Incharge - ENVI

Authorized Signatory

\*\*\*\*End of Report\*\*\*\*

Page 1 of 1

This document is issued by the Company under its General Conditions of Service printed overleaf or available on request and accessible at [http://www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm) and Terms and Conditions for electronic documents [www.sgs.com/terms\\_e-document.htm](http://www.sgs.com/terms_e-document.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (in case of perishable items) and 30 days for all other samples. The samples from regulatory bodies are to be retained as specified. This document cannot be reproduced except in full, without prior written approval of the Company.

SGS India Pvt. Ltd.

SGS India Pvt.Ltd.,CS Pkt -512(p) ,Mouza, Hanspukuria,Diamond Harbour Rd.PO-Joka, South 24 Parganas Kolkata - 700104,Phone:+91 33 65009334/9335,Fax: +91 033-24281022  
Road & Corp. Off : SGS House, 4B, A.S. Marg, Vikhroli (West), Mumbai-400083, Tel : (022) 25798421 to 28 Fax : (022) 25798431 to 35 [www.sgs.com](http://www.sgs.com)

Member of the SGS Group (SGS SA)



## Test Report

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Print Date : 07/10/2013

Report No : KG13-007325.004

JOE No : KG13-007325

Report Control No : KGR0000035826

Sample Described by Customer as : AMBIENT AIR QUALITY MONITORING

Client Name : Hindalco Industries Limited(Mines Division)  
Client Address : Lohardaga.  
Postal Code : 835203  
State : Jharkhand  
Country : India  
Sample Type : AMBIENT AIR QUALITY MONITORING  
Received : 30/09/2013  
Registered : 30/09/2013  
Marks on Sample : Location : Pakhar 84.38(Pokhra Pat Village, date : 17.09.2013  
Sampling Site : Pakhar  
Test Start/End Date : 30/09/2013 - 07/10/2013

Analysis	Method	Result	Unit	Requirement/Limit as Per NAAQS	
				Min	Max
Particulate Matter (PM10)	IS:5182 (PART 23)	58	ug/m3	-	100
Particulate Matter (PM2.5)	USEPA CFR(40) Appendix-L	38.60	ug/m3	-	60
Oxides of Nitrogen (NOx)	IS:5182 (Part-6):1975 (Reaff.2004)	<5.00	ug/m3	-	80
Sulphur Dioxide (SO2)	IS:5182 (Part-2):2001 (Reaff.2006)	<5.00	ug/m3	-	80
Carbon Monoxide	EPA 600/P-99/001F	<1.00	mg/m3		

Per pro SGS India Private Ltd

Satya Manna  
Section Incharge - ENVI  
Authorized Signatory

\*\*\*\*End of Report\*\*\*\*

Page 1 of 1

This document is issued by the Company under its General Conditions of Service printed overleaf or available on request and accessible at [http://www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm) and Terms and Conditions for electronic documents [www.sgs.com/terms\\_e-document.htm](http://www.sgs.com/terms_e-document.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 7 days (in case of perishable items) and 30 days for all other samples. The samples from regulatory bodies are to be retained as specified. This document cannot be reproduced except in full, without prior written approval of the Company.

SGS India Pvt. Ltd.

SGS India Pvt Ltd, CS Plot -512(p), Mouza, Hanspukuria, Diamond Harbour Rd PO-Joka, South 24 Parganas Kolkata - 700104. Phone: +91 33 65009334/9335, Fax: +91 033-24381022  
Regd & Corp. Off : SGS House, 4B, A.S. Marg, Vikhroli (West), Mumbai-400063. Tel : (022) 25798421 to 28 Fax : (022) 25798431 to 35 [www.sgs.com](http://www.sgs.com)

Member of the SGS Group (SGS SA)



**झारखण्ड राज्य प्रदूषण नियंत्रण पर्वद**  
**JHARKHAND STATE POLLUTION CONTROL BOARD**  
| CONSTITUTED UNDER SECTION 4 OF THE WATER (PREVENTION & CONTROL OF POLLUTION ACT, 1974) |  
T.A.DIVISION BUILDING (GROUND FLOOR),HEC COMPEX, DHURWA, RANCHI-834004.  
Phone No:-0651- 2400852, 2400851, Fax No:- 2400850.

Ref.No. PC/RNC/167/07 / 9.22.12

Dated- 12.12.12

**CONSENT TO OPERATE**

With reference to the application dated 28.08.2012 of G.M. (Operation), M/s Hindalco Industries Ltd; Court Road, P.O.+ Dist Lohardaga, I/C Pakhar O.C. Bauxite Mines-115.13 Ha. for consent under section 25/26 of the Water (Prevention & Control of Pollution) Act, 1974 and that under section 21 of the Air (Prevention & Control of Pollution) Act, 1981, he (they) is (are) granted consent to bring into use his(their) new/altered/existing outlet(s) for discharge of trade effluent and (or) domestic sewage and to operate his (their) industrial plant to produce maximum 0.3 Million TPA of Bauxite ore At- Pakhar, P.O + Dist- Lohardaga for the period from the date of issue to 31.12.2013 with the following conditions :

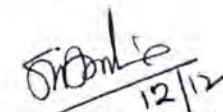
1. That, he(they) shall make any alteration, addition, deletion or modification in the plant without the prior clearance from the Board.
2. That, he(they) shall abide by the obligations provided under section 24, 31 and 33A of the Water (Prevention & Control of Pollution) Act, 1974 and shall extend co-operation to the Board in performing its functions entrusted under section 20, 21, 23, 30 and 32 of the Act.
3. That, he(they) shall comply with the requirements of the Water (Prevention & Control of Pollution) Cess Act, 1977 read with the Water (Prevention & Control of Pollution) Cess Rules, 1978.
4. That, he(they) shall abide by the obligations provided under section 22, 23 and 31A of the Air (Prevention & Control of Pollution) Act, 1981 and shall extend co-operation to the Board in performing its functions entrusted under sections 24, 25 and 26 of the Act.
5. That, he(they) shall abide by the obligations provided under sections 5, 7, 8 and 9 of the Environment (Protection) Act, 1986 and shall extend co-operation in performing the functions entrusted under section 3, 10 and 11 of the Act.
6. That, he(they) shall abide by the applicable provisions of the Environment (Protection) Rules, 1986, the Hazardous Wastes (Management, Handling & Transboundary Movement) Rules, 2008; the Manufacture, Storage and Import of Hazardous Chemicals Rules, 1989; the Bio-medical Waste (Management & Handling) Rules, 1998; the Municipal Solid Wastes (Management & Handling) Rules, 2000 and the Batteries (Management & Handling) Rules, 2001.
7. That, he(they) shall maintain the quality of discharge and (or) emission and (or) noise level of environmental pollutants in conformity with the standards as laid under Rule 3 of the Environment (Protection) Rules, 1986.

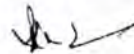
Xess/Con/124

8. That, he(they) shall monitor his(their) effluent(s), emission(s) and the ambient air, noise level regularly and shall submit the report to the Board in compliance of the condition laid in paragraph 7.
9. That, he(they) shall establish well equipped environmental laboratory with the facilities of system(s) of continuous monitoring of effluent(s), emission(s) ambient water quality(ies), ambient air quality(ies) and ambient noise level(s) and transferring them (monitoring results) to his(their) website(s) and to the e-mail address(es) of the key persons of Jharkhand State Pollution Control Board, Zonal Office, Kolkata and Ministry of Environment & Forests, Regional Office, Bhubneshwar with simultaneous displaying at prominent locations in front of his(their)premises. [\*Unit(s) of medium and large scale under 17 categories of polluting industries of category A of EIA Notification, 2006.]
10. That, he(they) shall submit the environmental statement every year by 30<sup>th</sup> September and shall harvest all rain water precipitating in the premises and do three tier tree plantation in the premises as air barrier.
11. That, he(they) shall submit application for consent under section 25/26 of the Water (Prevention & Control of Pollution) Act, 1974 and that under section 21 of the Air (Prevention & Control of Pollution) Act, 1981 again 120 days before the expiration of the consent order **31.12.2013** or within 120 days from the date of receipt of the order, whichever is earlier.
12. *That, unit shall submit quality report of Ambient Air Quality and Ground Water Quality every quarter of the year.*
13. *That, the unit shall submit the status of compliance Environmental Clearance every quarter to the Board*
14. *That the unit shall reclaim the mined out area in phased manner as per EIA/EMP report.*
15. *That the unit shall implement and practice suitable rain water harvesting of the mine and recharge it to the ground by the method of Central Ground Water Board Guideline that fits most to the mine .*
16. *That, the unit shall make arrangement to control the fugitive emissions occurring during the mining activities and plying of vehicles on haul as well as transport road;*
17. *That, the unit shall ensure that no transport vehicle should ply on road without covering the materials;*
18. *That, the unit shall submit compliance report of specific condition No. (iv), (v), (vi), (viii) (xi) to (xiv), (xviii), (xx) ((xxviii) and condition No (xvii) of the general condition.  
(The effect of CTO Ref. No. G-806 dated 17.04.2012 shall be superseded to extent of this CTO)*

To,

M/s Hindalco Industries Ltd;  
(I/C Pakhar O.C. Bauxite Mines-115.13 Ha)  
Court Road, P.O. + Dist- Lohardaga.

  
12/12  
( Sanjay Kumar Sinha)  
Member Secretary.





ADITYA BIRLA



**BREAK UP THE COST OF ENVIRONMENTAL MEASURES DURING THE YEAR 2013-14**

The composite cost during the year 2013-14 (April to Sep) for environmental protection & pollution control by Jharkhand Mines division of M/s Hindalco Industries Ltd & M/s Minerals & Minerals Ltd for implementation the suggested measures in EC at our all the operating mines in the state of Jharkhand-namely Pakhar (115.13 Ha), Pakhar (15.58 Ha), Pakhar (109.507 Ha), Pakhar (8.09 Ha), Pakhar (35.12Ha), Serengdag (140.06 Ha), Serengdag (155.81 Ha), Jalim & Sanai (12.14 Ha), Gurdari (584.19 Ha), Amtipani (190.95 Ha), Kujam I (80.97 Ha) Kujam II (157.38 Ha) and Bagru (75.41 Ha), Hisri, Chiro kukud, Orsa pat, Bhusar & Bimarla Bauxite Mines.

Sl No	Description	Budget (in Lakh Rs.) FY 2013-2014	Actual (in Lakh Rs.) FY 2013-2014 from April to Sep'13
1	Pollution Control & Environment monitoring	10.00	6.44
2	Reclamation/ Back filing & Rehabilitation	**	153.60
3	Green belt & Plantation	40.00	30.75
4	Rural Development	70.00	67.72

\*\*Part of OB removed cost.

Convener

Environment Management Cell.



Date: 30.10.13

**OFFICE ORDER**

In connection with the earlier office order dated 12.11.2011 the re constituted team of Environment management cell to ensure compliance of various environmental Acts, regulations & rules at Mines Division, Hindalco, Lohardaga as follows:


The Environment Management Cell will consist of:

1. B. K. Mahapatra, AGM (Quality & Environment), Convenor.

Members:

2. Utpal Gupta, Manager (Environment)
3. Biplab Mukherjee (Asst Manager Geology)
4. S. Joshi, Mines Manager (Bagru Mines)
5. A. Anbarasu, Mines Manager (Serengdag A)
6. Ajay Pandey, Mines Manager (Pakhar 109.507 Hect)
7. Kiran Sankar Singh, Mines Manager (Gurdari)
8. Vidya Sagar Singh, Mines Manager (Kujam )
9. Amar Bharati, Mines Manager (Amtipani)
10. S P Jha, Mines Manager (Pakhar)
11. Rajesh Ambastha, Mines Manager (Chiro Kukud & Orsa)

By order

  
Bijesh Kumar Jha  
VP (Mines)

Cc to: - All Mines Manager  
All Department head  
Notice Board.

**PRODUCTION, MINED OUT, BACKFILLED, PRODUCTION AND OVERBURDEN REMOVAL FROM APR-13 TO SEP-13**

Name of Mines	Mining lease area (Ha)	Mined Out area (in Acres)	Backfilled area (in Acres)	Production (in MT)	Overburden Removal (in Cub.M.)
Shrengdag Bauxite Mines	155.81	12.9	10.4	122730.00	176390
Gurdari Bauxite Mines	584.19	17.5	17.0	160515.00	280160
Jalim & Sanai	12.14	1.50	2.64	34760.00	23984
Serangdag	140.06	3.23	1.82	49625.00	39219
Pakhar Buxite Mines	115.13	1.50	2.90	161470.00	220120
Pakhar Buxite Mines	8.09	1.95	1.60	48570.00	23675
Kujam-I	80.87	5.96	6.54	71920.00	56720
Kujam-II	157.38	2.47	8.47	109580.00	26906
Amtipani	190.95	7.12	7.23	94155.00	85884
Chiro-Kukud	152.57	3.50	2.50	27939.00	25795
Orsa Bauxite Mines	196.36	0.00	0.00	0.00	0.00
Hisri New	14.55	0.47	0.00	92649.00	5021
Bagru	75.41	0.38	0.10	54180.00	3384
<b>Minerals &amp; Minerals Limited</b>					
Pakhar Buxite Mines	109.507	1.97	4.19	55920.00	55805
Pakhar Buxite Mines	15.58	1.10	1.50	25360.00	26712

**Monitored Ground water level**

Location (Mines)	Elevation (feet)	Elevation (Mtr)	Well type	Monsoon 2013		Post Monsoon 2013	
				Inside ML	Outside ML	Inside ML	Outside ML
Bagru	2970	905.4878049	Open Well		21.70		24.10
	2985	910.0609756	Open Well		24.20		24.50
	3001	914.9390244	Open Well		29.30		28.40
	2963	903.3536585	Open Well		22.90		33.10
	2983	909.4512195	Open Well		17.60		28.70
Pakhar	3279	999.695122	Open Well		24.90		22.60
	3552	1082.926829	Hand Pump	35.40		31.60	
Sherengdag	3370	1027.439024	Open Well		25.80		28.30
	3587	1093.597561	Hand Pump	41.80		39.58	
	3546	1081.097561	Hand Pump	39.60		31.26	
	3459	1054.573171	Hand Pump	33.10		27.50	
	3495	1065.54878	Hand Pump	27.70		26.13	
Gurdari	3428	1045.121951	Hand Pump	29.34		27.85	
	3481	1061.280488	Hand Pump	28.30		24.87	
	3472	1058.536585	Hand Pump	38.10		36.63	
	3527	1075.304878	Hand Pump	28.20		26.83	
	3526	1075	Hand Pump	28.30		29.32	
Kujam	3412	1040.243902	Open Well		33.90		21.80
	3414	1040.853659	Open Well		33.70		24.80
	3491	1064.329268	Hand Pump	31.50		28.60	
Chiro Kukud	3450	1051.829268	Hand Pump				21.12
	3765	1147.865854	Hand Pump	33.40		28.35	
	3776	1151.219512	Hand Pump	37.60		31.84	
	3556	1084.146341	Hand Pump	34.30		36.85	