

HIL/SEM/MoEF/14-15/54

भारतीय डाक

India Post

04.11.2014

The Director, Ministry of Environment and Forests, Bhubaneswar

The Regional Controller of Mines Indian Bureau of Mines Bhubaneswar

The Regional Officer Odisha State Pollution Control Board Rayagada

The Divisional Forest Officer Koraput

Counter No:1.0P-Code:BKN1 TO: THE DINECTOR MEF.C S PUR BHUBANES3WAR. PIN:751023 From: HINDALCO , SEMILIGUDA Wt: 74grams, Amt:45.00 , 05/11/2014 , 12:50 Taxes:Rs.5.00<EDD(If not a holiday):00:00:00

SP SUNABEDA-2 S.O. <763002> E0470305972IN

Regarding Compliance to Conditions under Environmental Clearance to Maliparbat Bauxite Mining Project located in village Aligaon, Kakadamba, Tehsil Pottangi, District Koraput, Orissa (April'14 to September'14)

Sir,

The operation of Maliparbat mine has been started in 2008 but still now it is not reached its full-fledged capacity due to lack of certain clearances of dispatch of bauxite to our plants located at different states. Our application for dispatching of bauxite to different plants like Belgaum and Muri are still pending at government level which is under process and which will take more time to get sanctioned from Government.

Hence full-fledge scientific mechanized mining will be undertaken, once the permission to dispatch bauxite to the different plants situated at different states is obtained. Moreover we are regularly pursuing with government authority for the same and we also expect soon to obtain the same. At present full-fledged mining is temporarily stopped due to continuous local disturbance. However management is ready to start mining operation at the hill top once the clearance from the district administration is obtained for the same. The other activities like peripheral development and compliances of general and specific conditions of EC along with environmental monitoring, plantation never stopped and it is continuing.

In this regard we are submitting the latest compliance status with our proposed action plan in seriatim.



A. Specific Conditions:

(i) All the conditions stipulated by the State Pollution Control Board in their consent to establish should be effectively implemented.

Submission: Implementation is ongoing.

(ii) Top soil shall be stacked properly with proper slope with adequate measures and should be used for reclamation and rehabilitation of mined out areas.

Submission: Top soil has been evenly stacked with proper slope at earmarked site with adequate measures. This will be used for reclamation and rehabilitation of mined out areas.

(iii) The waste generated in the initial period shall be dumped temporarily and backfilled in the mined out area. There shall be no permanent external OB dump in the project area. Concurrent backfilling should start from the fifth year onwards. Monitoring and management of rehabilitated areas should continue until the vegetation becomes self sustaining. Compliance status should be submitted to the Ministry of Environment and Forest on six monthly basis.

Submission: The waste rock generated during the course of mining has been dumped and stacked separately in earmarked areas, concurrent backfilling of waste shall start in due course of time. There will be no permanent external OB dump in the project area. After commencement of backfilling, monitoring and management of rehabilitated area shall be done till vegetation becomes self-sustaining. The compliance status in this regard shall be submitted to Ministry of Environment and Forest on six monthly basis.

(iv) Catch drains and siltation ponds of appropriate size should be constructed to arrest silt and sediment flow from the working pit, soil and mineral dumps. The water so collected should be utilized for watering the mine area, roads, green belt development etc. The drains should regularly desilted particularly after monsoon and maintained properly.

Garland drain (size, gradient and length) shall be constructed for mine pit and sump capacity should be designed keeping 50% safety margin over and above peak sudden rainfall (based on 50 years data) and maximum discharge in the area adjoining the mine site. Sump capacity should also provide adequate retention period to allow proper settling of silt material. Sedimentation pits should be constructed at the corners of garland drains and desilted at regular intervals.

Submission: Catch drains and siltation ponds of appropriate size are partly constructed to arrest silt and sediment flow from the working pit, soil and mineral dumps, etc.

The water so collected shall be used for watering the mine area, roads, green belt development, etc. We regularly clean the drains particularly after monsoon and maintained properly. Adequate garland drain and sump shall also be constructed in due course of time. Sedimentation pits shall be constructed at corners of garland drains and desilted at regular intervals.

(v) Plantation shall be raised in an area of 90.84 ha including a green belt of adequate width by planting native species around the ML area, roads around



void etc. in consultation with the local DFO / Agricultural Department. The density of trees should be around 2000 plants per ha.

Submission: We are in regular touch with the local DFO / Agricultural Department for the development of the green belt of adequate width for dust suppression around the mining area. The density of 2000 plants per ha shall be maintained for the entire area of 90.84 ha covered under plantation. Till date we have planted 2250 nos. of indigenous species along the mine approach road, Ghat road, near mineral stack yard. Gradually we will extend it to the mine lease boundary.

- (vi) The mining operations shall not intersect groundwater table. Prior approval of the Ministry of Environment & Forests and Central Groundwater Authority shall be obtained for mining below water table.
 - Submission: Mining operations is confined to the plateau top only and do not intersect the groundwater table. We understand that prior approval of the Ministry of Environment and Forests and Central Ground Water Authority shall be needed for mining below water table.
- (vii) The project authority should implement suitable conservation measures to augment groundwater resources in the area in consultation with the Regional Director, Central Ground Water Board.
 - Submission: We shall implement conservation measures to augment ground water resources in the area in consultation with the Regional Director, Central Ground Water Board in due course of time.
- (viii) Regular monitoring of ground water level and quality should be carried out by establishing a network of existing wells and constructing new piezometers during the mining operation. The monitoring should be carried out four times in a year – pre-monsoon (April-May), monsoon (August), post-monsoon (November) and winter (January) and the data thus collected may be sent regularly to MoEF, Central Ground Water Authority and Regional Director, Central Ground Water Board.
 - Submission: A network of existing wells is being used to carry out regular monitoring of ground water level and quality. This is being done four times in a year for four seasons and the data thus collected are submitted periodically to the Ministry of Environment and Forests, Central Ground Water Authority and Regional Director, Central Ground Water Board. The report on monitoring of Ground water quality & Level data for the period of April'14 to September'14 is enclosed as Annexure I.
- (ix) Prior permission from the competent authority should be obtained for drawl of water from the surface water bodies i.e. Kundli Nallah.
 - Submission: The Water Resource Department, Government of Orissa has accorded permission for drawl of water from Kundli Nallah to meet our requirements vide its letter No. Irr-II. WRC-45/06-13366/WR dated 21.04.2006. A water drawl agreement to this effect was signed with the Executive Engineer, Upper Kolab Head Works Division, Kolabnagar, Dist. Koraput on 02.04.2007.Renewal application for permission of drawl of water has been submitted to Addl. Secretary, Dept of Water Resources, Govt. of Orissa.



(x) The project proponent shall undertake monitoring of springs (two main perennial springs on the southern side, two springs on the northern side), in addition to six groundwater-monitoring stations as specified by State Pollution Control Board on long term basis both in terms of quantity and quality of water and records maintained. Six monthly reports should be submitted to the Ministry of Environment and Forests and its Regional Office located at Bhubaneswar.

Submission: The water assessment studies in and around Maliparbat area was carried out by the Ground Water Survey and Investigation Department, Govt of Orissa in pre and post monsoon seasons including quantity and quality of surface and ground water and report was submitted to the SPCB, Orissa.

For continuous monitoring of springs and ground water we have outsourced to M/s S S Environics (India) Pvt. Ltd. as Environment consultant to carry out the monitoring work. The comprehensive six monthly reports are being submitted to MoEF, New Delhi and its Regional Office at Bhubaneswar. The surface water and Stream flow monitoring report for the period of April'14 to September'14 is enclosed as annexure II.

(xi) Vehicular emission should be kept under control and regularly monitored. Measures shall be taken for maintenance of vehicles used in mining operations and in transportation of mineral. The vehicles should be covered with a tarpaulin and should not be overloaded.

Submission: Vehicle emission is under control and we regularly monitoring it. Healthy maintenance practices are being followed to keep vehicular emission under control; the trucks are always covered with tarpaulin and are not overloaded.

(xii) The voids created at the end of mining shall be converted into water body with shallow depths not exceeding 30m. The higher benches of the excavated void/mine pit shall be terraced and plantation done to stabilize the slopes. Peripheral fencing shall be done along the excavated area.

Submission: The void created at the end of mining shall be converted into water bodies, the higher benches of the excavated void / mine pit shall be terraced and plantation will be done to stabilize the slopes. Peripheral fencing shall also be done along the excavated area.

(xiii) The project proponent shall adopt wet drilling.

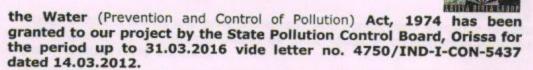
Submission: We are adopting wet drilling practices regularly.

(xiv) Blasting operation should be carried out only during daytime. Controlled blasting should be practiced. The mitigate measures for control of ground vibrations and to arrest fly rocks and boulders should be implemented.

Submission: Blasting operation is carried out during daytime only. We are implementing mitigate measures to control ground vibrations and arrest fly rocks.

(xv) Consent to operate should be obtained from SPCB prior to start of production from the mine.

Submission: We have the pleasure to mention that the Consent to operate under the Air (Prevention and Control of Pollution) Act, 1981 and



- (xvi) Sewage treatment plant should be installed for the colony. ETP should also be provided for workshop and waste water generated from mining operations.
 - Submission: No township at the mining site is proposed and hence the installation of STP is not applicable. Provision of septic tank and soak pit shall be made for a small quantity of sewage that may generate. Oil and Grease trap will be installed for workshop waste water. The treated water will be used for dust suppression and green belt and there will be no discharge.
- (xvii) Digital Processing of the entire lease area using remote sensing technique should be done regularly once in three years for monitoring land use pattern and report submitted to MoEF and its Regional Office.
 - Submission: Digital processing of the lease area using remote sensing technique will be done once in three years for monitoring land use pattern and report of the same shall be submitted to Ministry of Environment and Forests and its Regional Office.
- (xviii) A Final Mine Closure Plan along with details of Corpus Fund should be submitted to the Ministry of Environment and Forest 5 years in advance of final Mine Closure for approval.

Submission: Final Mine Closure Plan along with details of Corpus Fund will be submitted to the Ministry of Environment and Forest five years in advance of the final closure for approval.

B. General Conditions:

- (i) No change in mining technology and scope of working should be made without prior approval of the Ministry of Environment and Forests.
 - Submission: There will be no change in mining technology and scope of working without prior approval of the Ministry of Environment and Forests.
- (ii) No change in the calendar plan including excavation, quantum of mineral bauxite and waste should be made.
 - Submission: There will be no change in the calendar plan.
- (iii) Conservation measures for protection of flora & fauna in core & buffer zone should be drawn up in consultation with the local forest and wildlife departments.
 - Submission: We shall consult the local forest and wildlife departments to draw conservation measures for protection of flora and fauna in core and buffer zone.
- (iv) Four ambient air quality-monitoring stations should be established in the core zone as well as in the buffer zone for RPM, SPM, SO₂, NO_x monitoring. Location of the stations should be decided based on the meteorological data,

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topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with the State Pollution Control Board.

Submission: Regular monitoring stations are already established. The air monitoring stations are the same from where baseline ambient air quality monitoring was done during pre-project Environmental Impact Assessment studies.

As per the directions of State Pollution Control Board, Orissa, the ambient air quality is being regularly monitored from said stations for RPM, SPM, SO $_2$, NO $_{\rm X}$.

- (v) Data on ambient air quality (RPM, SPM, SO₂, NO_x) should be regularly submitted to the Ministry including its Regional Office located at Bhopal and the State Pollution Control Board/ Central Pollution Control Board once in six months.
 - Submission: The data on air quality for RPM, SPM, SO_2 and NO_X are being submitted periodically to the Ministry of Environment and Forests, its Regional Office at Bhubaneswar and the State Pollution Control Board, Orissa. Ambient Air Quality monitoring averages of April'14 to September'14 is enclosed as annexure-III.
- (vi) Fugitive dust emission from all sources should be controlled regularly. Water spraying arrangement on haul roads, loading and unloading and at transfer points should be provided and properly maintained.
 - Submission: We make all efforts to control fugitive dust emission. Water spraying arrangement on haul roads, loading and unloading and at transfer points are being provided and maintained by us.
- (vii) Measures should be taken for control of noise levels below 85 dBA in the work environment. Workers engaged in operations of HEMM, etc. should be provided with ear plugs/ muffs.
 - Submission: We are taking all measures to control noise level below 85 dBA in work environment additionally we are providing ear plugs/muffs to the workers engaged in operations of HEMM etc.
- (viii) Industrial waste water (workshop & waste water from the mine) should be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May, 1993 and 31st December, 1993 or as amended from time to time. Oil and Grease trap should be installed before discharge of workshop effluents.
 - Submission: All waste water shall be properly collected and treated to conform to the prescribed standard i.e. pH = 5.5-9.0, SS=100mg/l and Oil and Grease = 10mg/l or as amended from time to time. Oil and Grease trap will be installed. The affluent will be used for dust suppression and there will be no discharge.
- (ix) Personnel working in dusty areas should wear protective respiratory devices and they should also be provided with adequate training and information on safety and health aspects.
 - Occupational health surveillance program of the workers should be undertaken periodically to observe any contractions due to exposure to dust and take corrective measures, if needed.



Submission: We are providing protective respiratory devices like dust masks etc. to personnel working in dusty areas. We impart adequate training on safety and health aspects. We are under taking occupational health surveillance program of the workers periodically to observe any contractions due to exposure to dust. Corrective measures will be taken immediately, if required.

(x) A separate environmental management cell with suitable qualified personnel should be set-up under the control of a Senior Executive, who will report directly to the head of the organization.

Submission: An Environment Management cell is in place under the control of AGM-Mines who is also working as Agent/unit head of mines.

(xi) The project authorities should inform to the Regional Office located at Bhubaneswar regarding date of financial closures and final approval of the project by the concerned authorities and the date of start of land development work.

Submission: We shall inform date of financial closures and final approval of the project as also the date of start of land development work to the Regional Office of Ministry of Environment and Forest, Bhubaneswar.

(xii) The funds earmarked for environmental protection measures should be kept in separate account and should not be diverted for other purpose. Year wise expenditure should be reported to the Ministry and its Regional Office located at Bhubaneswar.

Submission: Separate account maintained for environmental protection & it's monitoring. It was earmarked at the beginning of the year & shall not be diverted for any other purpose. Our cost estimates for environmental protection and monitoring and statement of the actual expenditure incurred during the year 2013-14 is attached as annexure IV.

(xiii) The Regional Office of the Ministry located at Bhubaneswar shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the regional Office by furnishing the requisite data / information / monitoring reports.

Submission: We note that the Regional Office of the Ministry located at Bhubaneswar will monitor compliance to the stipulated conditions of the environmental clearance accorded by Ministry of Environment and Forests, New Delhi. We humbly submit that all best cooperation will be extended to the officials of the regional office by furnishing requisite data / information / monitoring report etc.

(xiv) A copy of clearance letter will be marked to concerned Panchayat / local NGO, if any, from whom suggestion / representation was received while processing the proposal.

Submission: The requirement under the condition has already been complied with.

(xv) State Pollution Control Board should display a copy of the clearance letter at the Regional Office, District Industry Centre and Collector's Office / Tehsildar's Office for 30 days.



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Submission: The requirement under the condition has already been complied with.

(xvi) The project authorities should advertise at least in two local newspapers widely circulated, one of which shall be in the vernacular language of the locality concerned, with in 7 days of the issue of clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and also at web site of the Ministry of Environment and Forests at http://envfor.nic.in and a copy of the same should be forwarded to the Regional Office of this Ministry located at Bhubaneswar.

Submission: The requirement under the condition has already been complied with.

The Ministry or any other competent authority may alter / modify the above conditions or stipulate any further condition in the interest of environmental protection.

Submission: We are aware that the Ministry or any other competent authority can alter or modify the above conditions or stipulate any further condition in the interest of environment protection.

 Failure to comply with any of the following conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of Environment (Protection) Act, 1986.

Submission: We understand that failure to comply with any of the conditions mentioned in the letter according to Environment Clearance can result in withdrawal of the clearance and attract action under the provisions of Environment (Protection) Act, 1986.

5. The above conditions will be enforced inter-alia, under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986 and the Public Liability Insurance Act, 1991 along with their amendments and rules.

Submission: We note the above conditions are enforced inter-alia, under the provisions of Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986 and the Public Liability Insurance Act, 1991 along with their amendments and rule.

We trust your good self will find the above in order.

Thanking You

Yours faithfully

For Hindalco Industries Limited

JAYANTA BHATTACHARYA

AGM-Mines

GROUND WATER QUALITY REPORT

Name of the Mine

: Maliparbat Bauxite Mines Hindalco Industries Limited Dist: Koraput, Orissa.

1. Padmapur

SL No.	Parametres	Unit	1S-10500 Standards	June'14	Sep'14	Average
1	pH	-	6.5-8.5	7.3	7.1	7,2
2	Colour	Hazen	5	C.L	CL	C.L
3	Taste	FIN	Agreeable	Agrecable	Agreeable	Agreeable
4	Odour		Unobjectabl e	U/O	U/O	U/O
5	Total Dissolved solids	mg/l	500	149	126	137.5
6	Mineral oil	mg/l	0.01	BDL	BDL	BDL
7	Residual chlorine as CL ₂	mg/l	0.2	ND	ND	ND
8	Chloride as Cl	mg/l	250	9.8	9.0	9.4
9	Fluoride as F	mg/l	1.0	0.034	0.029	0.0315
10	Sulfate as SO ₄	mg/l	200	16.5	16.7	16.6
11	Nitrate as NO ₃	mg/l	45	0.49	0.21	0.35
12	Cyanide as CN	mg/l	0.05	BDL	BDL	BDL
13	Phenois as CoHyOH	mg/l	0.001	BDL	BDL	BDL
14	Chromium as Cr ¹⁶	mg/l	0.05	BDL	BDL	BDL
15	Iron as Fe	mg/l	0.3	0.13	0.14	0.135
16	Copper as Cu	mg/l	0.05	BDL	BDL	BDL
17	Selenium as Se	mg/l	0.01	BDL	BDL	BDL
18	Arsenic as As	mg/l	0.05	BDL	BDL	BDL
19	Cadmium as Cd	mg/l	0.01	BDL	BDL	BDL
20	The state of the s	mg/l	1	BDL	BDL	BDL
21	Mercuri as Hg	mg/l	0.001	BDL	BDL	BDL
22	Name and Address of the Owner, where the Owner, which is the Owner, where the Owner, which is the Owner, where the Owner, which is th	mg/l	0.05	BDL	BDL	BDL
23	Zinc as Zn	mg/l	5	0.14	0.14	0.14
24	Total Hardness as CaCO ₃	mg/l	300	50.0	33.0	41.50
	Calcium as Ca	mg/l	75	9.3	8.6	8.95
	Magnesium as Mg	mg/l	30	6.2	5.8	6.00
27	THE RESERVE OF THE PERSON NAMED IN COLUMN TWO IS NOT THE PERSON NAMED IN COLUMN TWO IS NAMED IN COLUMN TW	mg/l	0.10	0.0059	0.021	0.013
28	2 400 4 20	THE REAL PROPERTY.	0.2	ND	ND	ND
29		mg/l	200	29	23	26.00
30	The state of the s	mg/l	0.03	BDL	BDL	BDL
31	The state of the s	me/l	5	<1	objectable; C	<1

BDL- Bellow Detection Level; ND- Not Detected; U/O- Unobjectable; CL- Colour Less

2. Aligaon

SI. No.	Parametres	Unit	IS-10500 Standards	June'14	Sep'14	Average
T	pH		6.5-8.5	7.1	7.2	7.2
_	Colour	Hazen	5	CL	CL	C.L
_	Taste	FTN	Agreeable	Agreeable	Agreeable	Agreeable
4	Odour		Unobjectabl	U/O	U/O	U/O
5	Total Dissolved solids	mg/l	500	165	142	153,5
-	Mineral oil	mg/l	0.01	BDL	BDL	BDL
	Residual chlorine as CL ₂	mg/l	0.2	ND	ND	ND
_	Chloride as Cl	mg/l	250	10.1	9.5	9.8
-	Fluoride as F	mg/l	1.0	0.055	0.038	0.0465
_	Sulfate as SO ₄	mg/l	200	17.2	17.9	17,55
	Nitrate as NO ₁	mu/l	45	0,65	0.28	0.465
	Cyanide as CN	mg/l	0.05	BDL	BDL	BDL
	Phenols as C ₆ H ₅ OH	mg/l	0.001	BDL	BDL	BDL
14	Chromium as Cr ⁺⁶	mg/l	0.05	BDL	BDL	BDL
15	Iron as Fe	mg/l	0.3	0.14	0.11	0.125
16	Copper as Cu	mg/l	0.05	BDL	BDL	BDL
17	Selenium as Se	mg/l	0.01	BDL	BDL	BDL
18	Arsenic as As	mg/l	0.05	BDL	BDL	BDL
19	Cadmium as Cd	mg/l	0.01	BDL	BDL	BDL
20	Boron as B	mg/l	1	BDL	BDL	BDL
21	Mercuri as Hg	mg/l	0.001	BDL	BDL	BDL
22	Lead as Pb	mg/l	0.05	BDL	BDL	BDL
23	Zinc as Zn	mg/l	5	0.19	0.17	0.18
24	Total Hardness as CaCO ₃	mg/l	300	58.0	39.0	48.50
25		mg/l	75	10.2	9.1	9.65
26	Magnesium as Mg	mg/l	30	7.1	6.3	6.70
27	Manganese as Ma	mg/l	0.10	0.01	0.026	0.018
28	Anionic Detergents as MBAS		0.2	ND	ND	ND
29	Alkalinity	mg/l	200	25	26	25.50
	Aluminium as Al	mg/l	0.03	BDL	BDL	BDL
21	Turbidity, NTU - Bellow Detection Level ;	med	5	<1	<1	<1

3. Pakajhola

SI. No.	Parametres	Unit	IS-10500 Standards	June'14	Sep'14	Average
1 1	pH		6.5-8.5	6.9	7.1	7
2	Colour	Hazen	5	C.L	C.L	C.L
3	Taste	FTN	Agrecable	Agreeable	Agreeable	Agreeable
4	Odour		Unobjectabl	U/O	U/O	U/O
5	Total Dissolved solids	mg/l	500	152	118	135
6	Mineral oil	mg/l	0.01	BDL	BDL	BDL_
7 1	Residual chlorine as CL ₂	mg/l	0.2	ND	ND	ND
8 (Chloride as Cl	mg/l	250	9.6	9.6	9.6
9 1	Fluoride as F	mg/l	1.0	0.047	0.025	0.036
10 5	Sulfate as SO ₄	mg/l	200	15.9	16.2	16.05
11 1	Nitrate as NO;	mg/l	45	0.53	0.19	0.36
12 (Cyanide as CN	mg/l	0.05	BDL	BDL	BDL
13 1	Phenols as C ₆ H ₅ OH	mg/l	0.001	BDL	BDL	BDL
14	Chromium as Cr ⁻⁶	mg/l	0.05	BDL	BDL	BDL
	Iron as Fe	mg/l	0.3	0.16	0.13	0.145
16	Copper as Cu	mg/l	0.05	BDL	BDL	BDL
17	Selenium as Se	mg/l	0.01	BDL	BDL	BDL
18	Arsenic as As	mg/l	0.05	BDL	BDL	BDL
19	Cadmium as Cd	mg/l	0.01	BDL	BDL	BDL
20	Boron as B	mg/l	1	BDL	BDL	BDL
21	Mercuri as Hg	mg/l	0.001	BDL	BDL	BDL
22	Lead as Pb	mg/l	0.05	BDL	BDL	BDL
23	Zinc as Zn	mg/l	5	0.16	0.13	0.15
24 7	Total Hardness as CaCO ₃	mg/l	300	52.0	31.0	41.50
25 (Calcium as Ca	mg/l	75	9.7	8.2	8.95
26 1	Magnesium as Mg	mg/l	30	6.6	5.6	6.10
27 1	Manganese as Ma	mg/I	0.10	0.0076	0,018	0.013
28 /	Anionic Detergents as MBAS	mg/l	0.2	ND	ND	ND
29 /	Alkalinity	mg/l	200	19	22	20.50
30 /	Aluminium as Al	mg/l	0.03	BDL.	BDL	BDL
31 7	Furbidity, NTU	mg/l	5	<1	<1	<1

4. Kakariguda

SI. No.	Parametres	Unit	IS-10500 Standards	June'14	Sep'14	Average
1	pH		6.5-8.5	7.2	7.2	7.2
2	Colour	Hazen	5	C.L	C.L.	C.L
3	Taste	FTN	Agreeable	Agreeable	Agreeable	Agreeable
4	Odour		Unobjectabl e	U/O	U/O	U/O
5	Total Dissolved solids	mg/l	500	138	149	143.5
6	Mineral oil	mg/l	0.01	BDL	BDL	BDL
7	Residual chlorine as CL ₂	mg/l	0.2	ND	ND	ND
8	Chloride as Cl	mg/l	250	8.8	10.2	9,5
9	Fluoride as F	mg/l	1.0	0.035	0.044	0.0395
10	Sulfate as SO ₄	mg/l	200	14.3	18.9	16.6
11	Nitrate as NO ₃	mg/l	45	0.41	0.33	0.37
12	Cyanide as CN	mg/l	0.05	BDL	BDL	BDL.
13	Phenols as C ₆ H ₅ OH	mg/l	0.001	BDL	BDL	BDL
14	Chromium as Cr*6	mg/l	0.05	BDL	BDL	BDL
15	Iron as Fe	mg/l	0.3	0.11	0.092	0.101
16	Copper as Cu	mg/l	0.05	BDL.	BDL	BDL
17	Selenium as Se	mg/I	0.01	BDL	BDL	BDL
18	Arsenic as As	mg/l	0.05	BDL	BDL	BDL
19	Cadmium as Cd	mg/l	0.01	BDL	BDL	BDL
20	Boron as B	mg/l	1	BDL	BDL	BDL
21	Mercuri as Hg	mg/l	0.001	BDL.	BDL	BDL
22	Lead as Pb	mg/l	0.05	BDL	BDL	BDL
23	Zinc as Zn	mg/l	5	0.11	0.21	0.16
24	Total Hardness as CaCO ₃	mg/l	300	48.0	46.0	47,00
25	Calcium as Ca	mg/l	75	9.1	9.6	9.35
26	Magnesium as Mg	mg/l	30	5.9	6.9	6.40
27	Manganese as Ma	mg/l	0.10	0.0035	0.031	0.017
_	Anionic Detergents as MBAS	mg/l	0.2	ND	ND	ND
-	Alkalinity	mg/l	200	24	33	28.50
-	Aluminium as Al	mg/I	0.03	BDL	BDL	BDL
	Turbidity, NTU	mg/l	5	<1	<	<1

BDL- Bellow Detection Level; ND- Not Detected; U/O- Unobjectable; CL- Colour Less.

5. Sarishapadar

SI. No.	Parametres	Unit	IS-10500 Standards	June'14	Sep14	Average
T	pH	+	6585	7.1	7.2	7.15
2	Colout	Hazen	5	CL	C.L.	CL
3	Tasto	FTN	Agreeable	Agreeable	Agroshio	Agreeable
4	Odour		Livelepotabli 6	no	UAO	EVO.
3	Total Dissolved unlish	regit	500	144	126	136
	Mineral oil	Pam	0.01	BDL	BDL	BDL.
7	Residual chionne se CL ₂	Page 1	0.2	ND	ND	ND
8	Chloride to Cl	Figm.	250	10.3	9.3	9.75
9	Fluoride as F	Fign:	1.0	0.052	0.032	0.042
10	Sulfate as SO ₂	fign.	200	16.3	17.3	16.8
	Nitrate so NO ₁	mg/l	45	0.63	0.24	0.435
	Cyanide to CN	mpil	0.05	HD.	BDL.	BDL
	Phenois as C_H_CH1	regil	0.001	BDL	BO4.	BOL
-	Chromase as Cr ^{*8}	mail	0.05	BDL	HOL	BDL
_	Iron so Fe	mgt	0.3	0.1	0.1	0.1
	Copper as Cu	Ign	0.05	BDL.	BDI.	801.
	Selenium as So	mg/l	10.0	DDL.	BDL	BOL
	Arsenio as As	figm	0.05	HDL.	BDL.	BOL
	Cadreine as Cd	mg/l	0.01	TIDL	BDI.	BDL
	Boron as II	- Ingl	1	BDL	BDL	BDL
	Morcuri sa Hg	right	0.001	BDL	BIX	BOL
	Lead as Pb	mg/l	0.05	DDL.	BDL	BDL
	Zino sa Zn	mg1	5	0.18	0.16	9.17
	Total Hardness as CaCO ₅	mgt	300	61.0	36.0	48.50
25	Calcium as Ca	mpl	75	10.3	8.9	9.60
	Magnessan as Mg	mgit	30	7.2	6.1	6.65
	Manganese as Ma	Tiget.	0.10	0.0094	0.024	0.017
	Animic Detergents as MBAS	Tgre	0.2	ND	ND	ND
	Allaindy	mg1	200	26	24	25,00
	Aluminium as Al	mp1	-5.03	BDL	BDL	BOL
	Turbidity, NTU	mg1	5	<1 -	- 13	

6. Kakadambi

SI. No.	Parametres	Unit	IS-10500 Standards	June'14	Sep/14	Average
T	dt	-	65-85	7.1	7,3	7.2
2	Colour	Hares	5	CL	CL	C.L.
	Taste	FIN	Agreeable	Agranable	Agreeable	Agrecable
4	Olieur		Unobjectsbi	uo	130	U/O
1	Total Disselved welds	Topi:	500	137	156	146.5
6	Mineral rel	mg/l	0.01	BOL	BDL	BDL
7	Roudual chiorine as CL ₂	mg1	0.2	ND	ND	ND
	Chiavide as CT	mp1	250	9.9	10.6	19.25
9	Fluoride as F	mg1	1.0	0.04	0.049	6.0445
10	Sulfate as SO,	Figur.	200	14.7	19.4	17.05
	Nitrate as NO ₃	mg1	45	0.44	0.38	6.41
	Cyanide at CN	mg1	0.05	BDL	BDI.	BDL
	Phenole as C.21,OH	mp1	0.001	BDL.	BOL.	RDL.
_	Characian as Cr ⁴⁴	mg1	0.05	BDL	BOI:	BDL
	Iron as Fe	mgt	0.3	0.096	0.11	0.103
	Copper as Cu	ng1	0.05	BDL	BDL.	BDL
17	Salaroum as Sc	mail	0.01	BOL	BDL	BDL
18	Arsenic as As	mp1	0.05	BOL	BOL	BDL
19	Cadmium in Cd	mg1	0.00	BOL	BDL.	BDL
20	Diorect as B	- regil		BDL	BOL	BDL
	Mercuri as Hg.	mgt	0.001	BDL.	BDL	BDL
	Load as 1%	mgt	0.05	BOL	BDL	BDL
	Zine as Za	mg1	- 5	0.1	0.24	0.17
	Total Hardness as CuCO ₃	mg1	300	45.0	51.0	48.00
	Culcium as Ca	ngt	75	9.3	9.9	9.68
	Magnesian as Mg	mg1	30	6.4	7,4	6.90
	Manganese in Ma	espi	0.10	0.0047	0.038	8.021
	Anionic Detergents as MILAS	mat	0.2	ND	ND	ND
	Alkaliesty	rigit.	200	22	36	29.00
	Aluminiam as Al	engil.	0.03	BOL	BOL	BDL
31	Turbidity, NTU	mal	5	<1	. 4	4

BDL-Bellow Detection Level; ND-Net Detected; U/O- Unobjectable; CL- Colour Less.

7. Mugunaguda

SI. No.	Parametres	Unit	IS-10500 Standards	Jun/14	Sep14	Average
T	pH	-	65-85	7.2	7.2	7.2
2	Colour	Haren	5	C.L.	CL	CL
3	Taste	FTN	Agreeable	Agrecable	Agresable	Agreeable
4	Odour		Unobjectshi	UO	tto	tio
3	Total Dissolved unlida	right.	500	156	144	150
6	Mineral oil	mg1	0.01	BDI.	BDL.	BDL
7	Residual oblisting as CL ₂	mg1	0.2	ND	ND.	ND
	Chloride as Cl	mat	250	9.6	9.9	9.75
9	Flooride as F	rigit	1.0	0.061	0.041	0.051
10	Sulfate as SO ₄	mail	200	17.6	18.4	18
11	Nitrate as NO.	mat	45	0.73	0.3	0.515
-	Cyanide as CN	mgf	0.05	BOL	BOL	BDL
13	Phenois as C.J.i.,CIII	mat	0.001	BOL	BDL	BDL
-	Chestrian as Cr ²⁴	mail	0.05	BDL.	BDL.	BDL
-	Jon as Fe	mat	0.3	0.089	0.096	0.8925
	Copper as Cu	reg/	0.65	DOL	BOL	BDL
17	Selevium to Se	mat	10.0	BDL.	DDL.	BDL.
18	Angelic M As	mgf	0.05	BDL.	DDL.	BDL
	Cadmium as Cif.	mg1	0.01	DOL.	BDL	BDL
20	THE RESERVE THE PERSON NAMED IN COLUMN TWO IS NOT THE PERSON NAMED IN COLUMN TWO IS NAMED IN COLUMN TWIND TWO IS NAMED IN COLUMN TWO IS NAMED IN COLUMN TWO IS NAMED IN	mg1	1	BDL	BOL	BDL
	Mercuri so Hg	mat	0.001	BOL.	BDL	BDL
	Load as Pb	regi	0.05	BDL.	HDL.	BDL
	Zine su Zn	mail	5	0.17	0.19	0.18
24	Total Hardness in CaCO ₁	mail	300	67.0	42.0	54.50
25	Calcium to Ca	mat	75	9.7	9.4	9,55
26	CONTRACTOR OF THE PARTY OF THE	mg1	30	7.7	6.6	7.15
27	Manganese as Ma	mgt	0.30	0.011	0.029	8.020
	Arisonic Detergents as MILAS		0.2	ND	ND	ND
29	Alkalouty	mg1	200	44	29	36.50
	Aluminiam as Al	Fare.	0.03	BDL	BDL	BDL
	Turbidity, NTU	face	5		- 41	- 41

SURFACE WATER QUALITY REPORT

Annexure II

Name of the Mine

Maliparbat Bauxite Mines Hindalco Industries Limited

Dist: Koraput, Orissa.

1. Kakadamba Nala

SI. No.	Parametres	Unit	IS-2296 Standards	June'14	Sep'14	Average
1	pH		6.5-8.5	7.1	7.2	7.15
2	Color	Hazen	300	CL	CL	CL
3	Total Dissolved solids	mg/l	500	165	148	156.5
4	Oil & Grease	mg/l	0.1	ND	ND	ND
5	Dissolved Oxygen	mg/I	4	7.1	7.2	7.15
6	BOD,3days at 27°C	mg/l	3	1.28	1.19	1.24
7	Chloride as Cl	mg/l	600	10.8	10.1	10.45
8	Fluoride as F	mg/l	1.5	0.072	0.084	0.078
9	Sulfate as SO4 2-	mg/l	400	18.6	19.8	19.2
10	Nitrate as NO3	mg/l	50	0.27	0.32	0.295
11	Cyanide as CN	mg/l	0.05	BDL	BDL	BDL
13	Phenols as C ₆ H ₅ OH	mg/l	0.005	BDL	BDL	BDL
14	Chromium as Cr*6	mg/l	0.05	BDL	BDL	BDL
15	Iron as Fe	mg/l	50	0.65	0.59	0.62
16	Copper as Cu	mg/l	1.5	BDL	BDL	BDL
17	Arsenic as As	mg/l	0.2	BDL	BDL	BDL
18	Cadmium as Cd	mg/l	0.01	BDL	BDL	BDL
19	Lead as Pb	mg/l	0.1	BDL	BDL	BDL
20	Zinc as Zn	mg/l	15	0.21	0.22	0.215
22	Total Coliform	MPN/100 ml	5000	490	530	510
23	Anionic detergents	mg/l	1	ND	ND	ND
24	Selenium as Se	mg/l	0.05	BDL	BDL	BDL

BDL: Bellow Detection Level ND: Not Detected

2. Pakjhola-Aligaon Main Stream

SI. No.	Parametres	Unit	IS-2296 Standards	June'14	Sep'14	Average
1	pH		6.5-8.5	7.3	7.2	7.25
2	Color	Hazen	300	CL	CL	CL
3	Total Dissolved solids	mg/l	500	138	129	133.5
4	Oil & Grease	mg/l	0.1	ND	ND	ND
5	Dissolved Oxygen	mg/l	4	7.3	7.3	7.3
6	BOD,3days at 27°C	mg/l	3	1.13	1.10	1.115
7	Chloride as Cl	mg/l	600	9.3	8.9	9.1
8	Fluoride as F	mg/l	1.5	0.048	0.062	0.055
9	Sulfate as SO4 2-	mg/l	400	16.5	17.6	17.05
10	Nitrate as NO3	mg/l	50	0.17	0.21	0.19
11	Cyanide as CN	mg/l	0.05	BDL	BDL	BDL
13	Phenols as C ₆ H ₅ OH	mg/l	0.005	BDL.	BDL	BDL
14	Chromium as Cr ⁺⁶	mg/l	0.05	BDL	BDL	BDL
15	Iron as Fe	mg/l	50	0.46	0.38	0.42
16	Copper as Cu	mg/l	1.5	BDL	BDL	BDL
17	Arsenic as As	mg/l	0.2	BDL	BDL	BDL
18	Cadmium as Cd	mg/l	0.01	BDL	BDL	BDL
19	Lead as Pb	mg/l	0.1	BDL	BDL	BDL
20	Zinc as Zn	mg/l	15	0.14	0.15	0.15
22	Total Coliform	MPN/100 ml	5000	580	460	520
23	Anionic detergents	mg/l	1	ND	ND	ND
24	Selenium as Se	mg/l	0.05	BDL	BDL	BDL

BDL: Bellow Detection Level ND: Not Detected

3. Mugnaguda

SI. No.	Parametres	Unit	IS-2296 Standards	June'14	Sep'14	Average
1	рН		6.5-8.5	7.2	7.2	7.2
2	Color	Hazen	300	CL	CL	CL
3	Total Dissolved solids	mg/l	500	152	164	158
4	Oil & Grease	mg/l	0.1	ND	ND	ND
5	Dissolved Oxygen	mg/l	4	7.1	7.2	7.15
6	BOD,3days at 27°C	mg/l	3	1.19	1.25	1.22
7	Chloride as Cl	mg/l	600	9.9	10.6	10.25
8	Fluoride as F	mg/l	1.5	0.065	0.09	0.0775
9	Sulfate as SO4 3-	mg/l	400	18.1	22.5	20.3
10	Nitrate as NO3	mg/l	50	0.22	0.38	0.30
11	Cyanide as CN	mg/l	0.05	BDL	BDL	BDL
13	Phenols as C ₆ H ₅ OH	mg/l	0.005	BDL	BDL	BDL
14	Chromium as Cr ⁺⁶	mg/l	0.05	BDL	BDL	BDL
15	Iron as Fe	mg/l	50	0.57	0.68	0.625
16	Copper as Cu	mg/l	1.5	BDL.	BDL	BDL
17	Arsenic as As	mg/l	0.2	BDL	BDL	BDL
18	Cadmium as Cd	mg/l	10.0	BDL	BDL	BDL
19	Lead as Pb	mg/l	0.1	BDL	BDL	BDL
20	Zinc as Zn	mg/l	15	0.18	0.26	0.22
22	Total Coliform	MPN/100 ml	5000	620	580	600
23	Anionic detergents	mg/l	1	ND	ND	ND
24	Selenium as Se	mg/l	0.05	BDL	BDL	BDL

BDL: Bellow Detection Level ND: Not Detected

4. Mohanpada

SI.	Parametres	Unit	IS-2296 Standards	June'14	Sep'14	Average
1	pH	(0)	6.5-8.5	7.2	7.2	7.2
2	Color	Hazen	300	CL	CL	CL
3	Total Dissolved solids	mg/l	500	144	141	142.5
4	Oil & Grease	mg/l	0.1	ND	ND	ND
5	Dissolved Oxygen	mg/l	4	7.2	7.2	7.2
6	BOD,3days at 27°C	mg/l	3	1.16	1.16	1.16
7	Chloride as Cl	mg/l	600	9.5	9.7	9.6
8	Fluoride as F	mg/l	1.5	0.053	0.076	0.0645
9	Sulfate as SO4 2-	mg/l	400	17,2	19.1	18.15
10	Nitrate as NO3	mg/l	50	0.18	0.29	0.24
11	Cvanide as CN	mg/l	0.05	BDL	BDL	BDL
13	Phenols as C ₆ H ₅ OH	mg/l	0.005	BDL	BDL	BDL
14	Chromium as Cr*6	mg/l	0.05	BDL	BDL	BDL
15	Iron as Fe	mg/l	50	0.51	0.47	0.49
16	Copper as Cu	mg/l	1.5	BDL	BDL	BDL
17	Arsenic as As	mg/l	0.2	BDL	BDL	BDL.
18	Cadmium as Cd	mg/l	0.01	BDL	BDL	BDL
19	Lead as Pb	mg/l	0.1	BDL	BDL	BDL
20	Zinc as Zn	mg/l	15	0.16	0.19	0.18
22	Total Coliform	MPN/100 ml	5000	540	510	525
23	Anionic detergents	mg/l	1	ND	ND	ND
24	Selenium as Se	mg/l	0.05	BDL	BDL	BDL

BDL: Bellow Detection Level ND: Not Detected

5. Kakariguda Nala

SL No.	Parametres	Unit	IS-2296 Standards	June'14	Sep'14	Average
1	pH		6.5-8.5	7.3	7.1	7,2
2	Color	Hazen	300	CL	CL	CL
3	Total Dissolved solids	mg/l	500	136	136	136
4	Oil & Grease	mg/l	0.1	ND	ND	ND
5	Dissolved Oxygen	mg/l	4	7.3	7.3	7.3
6	BOD,3days at 27°C	mg/l	3	1.04	1.12	1.08
7	Chloride as Cl	mg/l	600	8.7	9.4	9.05
8	Fluoride as F	mg/l	1.5	0.039	0.069	0.054
9	Sulfate as SO4 2-	mg/l	400	15.7	18,4	17.05
10	Nitrate as NO3	mg/l	50	0.14	0.26	0.20
11	Cyanide as CN	mg/l	0.05	BDL	BDL	BDL
13	Phenols as C ₆ H ₅ OH	mg/l	0.005	BDL	BDL	BDL
14	Chromium as Cr ^{*6}	mg/l	0.05	BDL	BDL	BDL
15	Iron as Fe	mg/l	50	0.39	0.42	0.405
16	Copper as Cu	mg/l	1.5	BDL	BDL	BDL
17	Arsenic as As	mg/l	0.2	BDL	BDL	BDL
18	Cadmium as Cd	mg/l	0.01	BDL	BDL	BDL
19	Lead as Pb	mg/l	0.1	BDL	BDL.	BDL
20	Zinc as Zn	mg/l	15	0.13	0.17	0.15
22	Total Coliform	MPN/100 ml	5000	470	490	480
23	Anionic detergents	mg/l		ND	ND	ND
24	Selenium as Se	mg/l	0.05	BDL	BDL	BDL

BDL: Bellow Detection Level ND : Not Detected

Annexune - TI

1. ML Area

Monthly Average	PM-10 (μg/m³)	PM-2.5 (μg/m ³)	SO ₂ (μg/m ³)	NOx (μg/m³)	CO (mg/m ³)
Apr-14	54.33	31.44	4.29	11.24	0.18
May-14	52.33	29.86	4.40	10.98	0.17
Jun-14	50.13	28.80	4.30	11.15	0.16
Jul-14	46.11	26.77	4.16	11.02	0.15
Aug-14	37.33	21.87	4.13	10.29	0.13
Sep-14	41.22	24.29	4.06	10.82	0.13
Six Months Avgs April'14-Sep'14	46.91	27.17	4.22	10.92	0.15

2.Doliamba

2.Donamoa					
Monthly Average	PM-10 (μg/m ³)	PM-2.5 (μg/m³)	SO ₂ (μg/m ³)	NOx (μg/m³)	CO (mg/m³)
Apr-14	50.33	29.16	4.10	10.60	0.15
May-14	47.33	27.57	4.20	10.52	0.15
Jun-14	45.75	26.49	4.13	10.64	0.14
Jul-14	41.67	24.48	4.06	10.53	0.13
Aug-14	32.22	19.33	4.03	9.89	0.11
Sep-14	37.44	22.51	4.00	10.49	0.11
Six Months Avgs April'14-Sep'14	42.46	24.92	4.09	10.45	0.13

3. Railway Siding

Monthly Average	PM-10 (μg/m ³)	PM-2.5 (μg/m³)	SO ₂ (μg/m ³)	NOx (μg/m³)	CO (mg/m³)
Apr-14	60.78	34.40	4.66	12.07	0.23
May-14	59.78	33.89	4.90	11.62	0.21
Jun-14	54.88	31.71	4.63	11.60	0.19
Jul-14	50.22	28.79	4.36	11.68	0.17
Aug-14	42.11	24.12	4.31	10.70	0.15
Sep-14	44.89	26.04	4.18	11.18	0.14
Six Months Avgs April'14-Sep'14	52.11	29.83	4.50	11.47	0.18

4 Kakadamba

Monthly Average	PM-10 (μg/m ³)	PM-2.5 (μg/m ³)	SO ₂ (μg/m ³)	NOx (μg/m³)	CO (mg/m³)
Apr-14	39.00	23.19	4.00	9.59	0.11
May-14	36.67	21.68	4.02	9.61	0.11
Jun-14	34.88	21.24	4.00	9.50	0.11
Jul-14	31.22	18.56	4.00	9.48	0.10
Aug-14	22.00	13.54	4.00	9.29	0.10
Sep-14	27.22	16.09	4.00	9.58	0.10
Six Months Avgs April'14-Sep'14	31.83	19.05	4.00	9.51	0.11

Ra		

Monthly Average	PM-10	PM-2.5	SO ₂	NOx	СО
	(pgin)	(µg/m ³)	$(\mu g/m^3)$	(μg/m ³)	(mg/m ³)
Apr-14	42.44	27.66	4.00	9.94	0.12
May-14	40.22	23.69	4.02	9.93	0.12
Jun-14	38.63	23.00	4.00	9.84	0.11
lpl-14	33.89	20.06	4.00	9.81	0.11
Sept.	25.44	15.30	4.00	9.44	0.10
10-14 10-14	30.33	18.10	4.00	9.87	0.10
ami/14-Sep'14	35.16	21.30	4.00	9.81	0.11

6 Aligaon

Monthly Average	PM-10 (μg/m ³)	PM-2.5 (μg/m ³)	SO ₂ (μg/m ³)	NOx (μg/m³)	CO (mg/m ³)
Apr-14	31.78	18.98	4.00	9.12	-
May-14	28.67	17.87	4.02	9.18	0.11
Jun-14	28.13	16.38	4.00	9.09	0.10
Jul-14	24.56	14.53	4.00		0.10
Aug-14	18.23	11.54	4.00	9.16	0.10
Sep-14	22.44	14.94		9.03	0.10
Six Months Avgs		14.54	4.00	9.19	0.10
April'14-Sep'14	25.63	15.71	4.00	9.13	0.10

7 Bhitarikota

Monthly Average	PM-10 (μg/m ³)	PM-2.5 (μg/m ³)	SO ₂ (μg/m ³)	NOx (μg/m³)	CO (mg/m³)
Apr-14	35.67	20.91	4.00	9.27	0.10
May-14	34.00	19.90	4.02	9.33	0.10
Jun-14	31.38	18.73	4.00	9.23	
Jul-14	27.89	16.46	4.00	9.28	0.10
Aug-14	21.11	13.16	4.00	9.17	0.10
Sep-14	24.22	15.44	4.00	9.33	0.10
Six Months Avgs April'14-Sep'14	29.04	17.43	4.00	9.27	0.10

8 Mohanpada

Monthly Average	PM-10 (μg/m ³)	PM-2.5 (μg/m ³)	SO ₂ (μg/m ³)	NOx (μg/m³)	CO (mg/m³)
Apr-14	47.33	28.79	4.02	10.28	0.13
May-14	43.78	25.53	4.09	10.26	
Jun-14	42.25	24.83	4.03	10.23	0.13
Jul-14	38.11	22.64	4.02		0.12
Aug-14	27.44	16.36	4.00	10.14	0.12
Sep-14	34.44	20.41	4.00	9.62	0.11
Six Months Avgs		20.41	4.00	10.13	0.11
April'14-Sep'14	38.89	23.09	4.03	10.11	0.12