



HIL/LHD/ENV/MoEF/384

Date: 25.11.2022

To,
The Additional Principal Chief Conservator of Forest (C)
Ministry of Environment, Forests and Climate Changes
Regional Office (ECZ), Ranchi-834002.

Sub: Compliance Report of EC conditions for Hisri New (14.55 ha) Bauxite Mining project of M/s Hindalco Industries Limited located in Lohardaga District of Jharkhand for the period April'22 to September'22.

Ref: Environmental Clearance letter no J-11015/531/2007-IA II (M) dated 17th June 2011

Sir,

With reference to the above, we are submitting herewith the Compliance status report of EC conditions for Hisri New (14.55 ha) Bauxite Mining project of M/s Hindalco Industries Limited, located in Lohardaga District of Jharkhand for the period April'22 to September'22.

The lease detail is as below.

Lease area (ha)	Production Capacity (MT)	Lease Period
14.55	100000	19.07.1981 to 31.03.2030

Hope you will find the same in order.

Thanking You

Yours Sincerely
FOR M/s Hindalco Industries Limited,

(Basudev Gangopadhyay)
AVP (Planning, Environment & Compliance)

Enclosure: - As Above

CC: ro.ranchi-mef@gov.in, mef@ori.nic.in, mef@nic.in, mef.or@nic.in, mccb.cpcb@nic.in, zokolkatta.cpcb@nic.in, ranchiispcb@gmail.com, roranchi47@gmail.com

Name of the Project : **Hisri New Bauxite Mine (14.55 ha)**
M/s Hindalco Industries Ltd

Environment Clearance No & date : **J-11015/531/2007-IA II (M), dated 17.06.2011**

Period of compliance Report : **From 1st April 2022 to 30th September 2022**

S No	Conditions	Compliance Status
Specific Conditions		
1	The project proponent shall obtain Consent to Establish and Consent to Operate from the Jharkhand State Pollution Control Board and effectively implement all the conditions stipulated therein.	Consent to establish and consent to operate has been obtained prior to start of Mining. Existing consent to operate is valid till 31.12.2025. The implementations of stipulated conditions are being implemented.
2	The environmental clearance is subject to forestry clearance.	Forest clearance is obtained.
3	The environmental clearance is subject to approval of the state land use Department, Government of Jharkhand for diversion of agricultural land for non-agricultural use.	Entire land has been acquired for mining purpose as per applicable laws.
4	The mining operation shall be restricted to above ground water table and it should not intersect the ground water table. In case of working below ground water table, prior approval of the Ministry of Environment & Forests and Central Ground Water Authority shall be obtained, for which a detailed hydro – geological study shall be carried out.	Present depth of mining is 12- 15 mtr (maximum) and not intersected ground water. Working zone will be restricted to above ground water table in future also. We undertake that no mining is/was carried out below ground water table and the same status will be maintained in future also.
5	The Project proponent shall ensure that no natural watercourse shall be obstructed due to any mining operations. The first order streams and the seasonal nallahs originating from the mining lease area shall be protected.	It is being ensured that no natural watercourse gets obstructed due to mining operation.

6	<p>The topsoil, if any shall temporarily be stored at earmarked site (s) only and it should not be kept unutilized for long. The topsoil shall be used for land reclamation and plantation.</p>	<p>Sequential backfilling and reclamation of mined out area are being exercised. Topsoil is being spread on backfilled area for reclamation of the area.</p> <p>The topsoil is being temporarily stored at earmarked site (s) for its further use for reclamation over backfilled area.</p>
7	<p>The solid waste generated during the mining operation shall be backfilled and there shall be no external overburden dump left at the end of the mine life. The entire excavated area of 12.19 ha. shall be backfilled and reclaimed by plantation. The backfilling should be carried out in such a manner that it is restored to the normal ground level. Monitoring and management of rehabilitated areas should continue until the vegetation becomes self-sustaining. Compliance status should be submitted to the Ministry of Environment & Forest on six-month basis.</p>	<p>Overburden and waste rock are being used for simultaneous back filling. Data pertaining to backfilling is enclosed as Annexure-4.</p> <p>Backfilling is continuous process and is being done in commensurate with the progress of mining.</p> <p>Monitoring and management of rehabilitated areas continuing through supervision.</p> <p>There is no external dump exist within mine lease area.</p>

8	<p>Catch drains and siltation ponds of appropriate size should be constructed around the working pit, sub-grade dump, soil and mineral dumps to arrest flow of silt and sediment directly into the agricultural fields, the Kisco Nadi, the Sukri Nadi, the Chungahat nallah, the Barki nallah and other water bodies. The water so collected should be utilized for watering the mine area, roads, green belt development etc. The drains should be regularly desilted, particularly after monsoon and maintained properly.</p> <p>Garland drain, settling tanks and check dams of appropriate size, gradient and length shall be constructed for both around the mine pit and sub grade dump to prevent run off of water and flow sediments directly into the agricultural fields, the Kisco Nadi, the Sukri Nadi, the Chungahat nallah, the Barki nallah and other water bodies and sump capacity should be designed keeping 50% safety margin over and above peak sudden rainfall (based on 50 years data) and maximum discharge in the area adjoining the mine site. Sump capacity should also provide adequate retention period to allow proper setting of silt material. Sedimentation pits should be constructed at the corners of the garland drains and desilted at regular intervals.</p>	<p>No run-off is generated from mining activities. However, to collect & manage rainwater during monsoon, part of mined out area is used as settling tank for the runoff. Rainwater stored is being used for watering the mine area, roads, green belt development and sprinkling as necessary.</p> <p>Catch drains, Garland drains of appropriate size are being constructed in both around the mine pit to prevent runoff of water and flow of sediments directly into the agricultural field and water bodies, if applicable.</p> <p>Sump of adequate capacity is being provided and maintained as required.</p> <p>No external dump exists within mine lease area as on date.</p>
9	<p>Dimension of the retaining wall at the toe of the sub-grade, dump and OB benches within the mine to check run-off and siltation should be based on the rain fall data.</p>	<p>Noted. There is no external dump exists within mine lease area.</p>
10	<p>Plantation shall be raised in an area of 12.7 ha including a 7.5 m. wide green belt in the safety zone around the mining lease by planting the native species around ML area, backfilled and reclaimed area, around water body, roads etc. in consultation with the local DFO / Agriculture Department. At least 1500 trees per year shall be planted with a tree density of 1000 trees per hectare. Greenbelt shall be developed all along the mine lease area in a phased manner and shall be completed within first five years.</p>	<p>Progressive plantation is being carried out with progress of mining in and around Mine lease area.</p> <p>Total 2150 saplings have been planted during April'22 to Sept'22 within this mining lease.</p> <p>In addition to this agricultural activity is going on in reclaimed land as per the consent from landowners.</p> <p>Green belt development programme is in progress with progress of mining activities.</p>

11	Effective safeguard measures, such as regular water sprinkling shall be carried out in critical areas prone to air pollution and having high levels to particulate matter such as around loading and unloading point and all transfer points. Extensive water sprinkling shall be carried out on haul roads. It should be ensured that the Ambient Air Quality parameters conform to the norms prescribed by the Central Pollution Control Board in this regard.	Effective safeguard measures, such as regular water sprinkling are being carried out in critical areas prone to air pollution. Regular Ambient Air Quality monitoring is being carried out. AAQ quality results are attached carried out by authorized agency. The parameters are found within prescribed limit.
12	The project authority should implement suitable conservation measures to augment ground water resources in the area in consultation with the Regional Director, Central Ground Water Board.	System is already in place. Suitable conservation measures to augment ground water resources in area are being taken viz sump, rainwater harvesting pond etc. constructed in mining lease area.
13	Regular monitoring of ground water level and quality should be carried out by establishing a network of existing wells and constructing new piezometers during the mining operation. The periodic monitoring [(at least four times in a year – pre-monsoon (April-May), monsoon (August), post-monsoon (November) and winter (January) once in each season)] shall be carried out in consultation with the State Ground Water Board/ Central Ground water Authority and the data thus collected may be sent regularly to the Ministry of Environment and Forests and its Regional office Bhubaneswar, The Central Ground Water Authority and the Regional Director, Central Ground Water Board. If at any stage, it is observed that the ground water table is getting depleted due to the mining activity, necessary corrective measures shall be carried out.	We are not using ground water for any mining purpose. There is no chance of intersection of ground water table during mining operation at present and in future. Piezometer has been installed for monitoring of ground water level. Water quality and water level report are attached herewith as Annexure 1.
14	Monitoring to the springs shall be carried out for the quality and quantity of water regularly so as to ensure that there is no adverse impact on the same due to the project. Records in this regards shall be maintained.	Spring has been monitored. Analysis report is attached as Annexure 2.
15.	It shall be ensured that there is no change in the hydrology of the area due to the project.	Noted. We are regularly monitoring the ground water level and no adverse changes is noted.
16.	The project proponent shall obtain necessary prior permission of the competent authorities for drawl of requisite quantity of water (surface water and ground water) required for the project.	Water is collected from rainwater harvesting pond. We are using harvested water only for mining purposes.

		<p>No ground water or water from natural surface water bodies are being used for mining purposes.</p> <p>No Objection Certificate (NOC) for ground water abstraction for Hisri New mines has been obtained for drinking purpose only.</p>
17.	Suitable rainwater harvesting measures on long term basis shall be planned and implemented in consultation with the Regional Director, Central Ground Water Board.	Suitable rainwater harvesting measures on long term basis have been implemented Viz. rainwater harvesting pond created.
18.	Appropriate mitigative measures shall be taken to prevent pollution of the Kisco Nadi, the Sukri Nadi and other rivers in the buffer zone of the mine, in consultation with the State Pollution Control Board.	Appropriate mitigative measures have been taken to prevent pollution of nearby water bodies. Drainage system in the mining lease area is so designed that all the rainwater within the lease are collected in to the pit/rainwater harvesting pond. No water allowed to flow out of the lease.
19	Vehicular emissions should be kept under control and regularly monitored. Measures shall be taken for maintenance of vehicles used in mining operations and transportation of mineral from mine face to the Beneficiation plant. The vehicles should be covered with a tarpaulin and shall not be overloaded.	<p>Minimum vehicles are being used for transport.</p> <p>Regular maintenance of vehicles are undertaken to minimize vehicular emission. Care is taken on regular basis to arrest spillage/fugitive dust emission. Bauxite is also being transported by ropeway from mines to Lohardaga siding.</p>
20	Blasting operation should be carried out only during the daytime. Controlled blasting should be practiced. The mitigative measures for control of ground vibration and to arrest fly rocks and boulders should be implemented.	Blasting time is fixed during Lunch Time i.e. 1.00 PM - 2.00 PM. Controlled blasting method is in practice. Ground vibration study has been conducted by IIT, Kharagpur. Efforts and mitigative measure are being taken to mitigate impact of blasting.
21	Drills shall either be operated with dust extractors or equipped with water injection system.	Wet drilling is in practice.
22	Mineral handling area shall be provided with adequate number of high efficiency dust extraction system. Loading and unloading areas including all the transfer points should also have efficient dust control arrangements. These should be properly maintained and operated.	Water sprinkling is being carried out regularly at mineral handling area, loading and unloading areas to control the dust.
23	Sewage treatment plant should be installed for the colony. ETP should also be provided for workshop and wastewater generated from	There is no effluent generated from mine hence ETP is not required. However, we are using oil and grease for which we

	mining operations.	have constructed Effluent treatment mechanism (Oil and grease trap) at Bagru Plateau workshop where maintenance of machine is being carried out. The clarified water generated during process is being used for plantation/gardening purpose. The sewage water for working population is collected through Septic Tank/Soak Pit and treated in Sewage Treatment Plant already existing in adjoining Bagru ML.
24	The project authorities should undertake sample survey to generate data on pre-project community health status within a radius of 1 Km. from proposed mine.	Being getting done through medical camp.
25	Pre-placement medical examination and periodical medical examination of the workers engaged in the project shall be carried out and records maintained. For the purpose, schedule of health examination of the workers should be drawn and followed accordingly.	System is already in place.
26.	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of the temporary structures to be removed after the completion of the project.	System is already in place.
27	The critical parameters such as RSPM (Particulate matter with size less than 10 μm (i.e. PM_{10} , $\text{PM}_{2.5}$) and NO_x in the ambient air within the impact zone, peak particle velocity at 300 m. distance or within the nearest habitation, whichever is closer shall be monitored periodically. Further, quality of discharge water shall also be monitored [(TDS, DO, PH and Total Suspended Solids (TSS)] , The monitored data shall be uploaded on the website of the Company as well as displayed on a display board at the project site at a suitable location near the main gate of the Company in Public domain. The Circular no. J-20012/1/2006-IA.II(M) dated 27.05.2009 issued by Ministry of Environment and Forests, which is available on the website of the Ministry www.envfor.nic.in shall also be referred in this regard for its compliance.	Being carried out. Monitoring report is enclosed as Annexure 2.

28	A Final Mine Closure plan along with details of Corpus Fund should be submitted to the Ministry of Environment & Forest 5 years in advance of final mine closure for approval.	Progressive Mine Closure Plan duly approved by Indian Bureau of Mines is with us. FMCP (part) is approved by IBM. FMCP for entire lease will be prepared in due time as per applicable guideline and timelines mentioned in MCDR/IBM guideline who are competent authority to approve the same. Based on the present resource estimate, and peak rated production capacity mentioned in EC, Mining operation is being carried out.
General Conditions:		
S No	Conditions	Compliance Status
1	No change in mining technology and scope of working should be made without prior approval of the Ministry of Environment & Forests.	Noted.
2	No change in the calendar plan including excavation, quantum of mineral bauxite and waste should be made.	Calendar plan including excavation, quantum of mineral bauxite and waste is being done as per IBM approved mining plan / mining scheme in scientific manner. Report is attached as Annexure 4.
3	Conservation measures for protection of flora and fauna in the core & buffer zone should be drawn up in consultation with the local forest and wildlife department.	Conservation measures for protection of flora and fauna in core & buffer zone has been drawn up in consultation with local forest and wildlife department. Wildlife conservation plan has been submitted to forest department. However, Draft WLCP report has already been prepared by EX PCCF in consultation with state forest department. The final report will be submitted soon for its approval.
4	Four ambient air quality-monitoring station should be established in the core zone as well as in the buffer zone for RSPM (Particulate matter with size less than 10 µm (i.e. PM ₁₀) PM _{2.5}) & NO _x monitoring. Location of the stations should be decided based on the metrological data, topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with the State Pollution Control Board.	We have already established four ambient air quality monitoring stations in core zone as well as buffer zone. Monitoring is being carried out and reported to concern authorities. Report is attached as Annexure 2.

5	Data on ambient air quality RSPM (Particulate matter with size less than 10 μm i.e. PM_{10}) & NO_x should be regularly submitted to the Ministry including its Regional office located at Bhubneshwar and the State Pollution Control Board / Central pollution Control Board once in six months.	Being carried out. Enclosed as Annexure-2.
6	Fugitive dust emission from all the sources should be controlled regularly. Water spraying arrangements on haul roads, loading and unloading and at transfer points should be provided and properly maintained.	Water spraying arrangements on haul roads, loading and unloading and at transfer points have been provided and properly maintained.
7	Measures should be taken for control of noise levels below 85 dBA in the work environment. Workers engaged in operation of HEMM, etc. should be provided with ear plug / muffs.	Measures are being taken for control of noise levels below 85 dB (A) in work environment. Workers engaged in operation of HEMM, etc. has been provided with ear plug / muffs.
8	Industrial wastewater (workshops and waste water from the mine) Should be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19 th May, 1993 and 31 st December, 1993 or as amended from time to time. Oil and grease trap should be installed before discharge of workshop effluents.	There is no industrial wastewater generated from workshop within mine lease area. We are using oil and grease for which we have constructed oil and grease trap at Bagru Plateau workshop where maintenance of machine is being carried out. The clarified water generated during process is being used for plantation/gardening purpose.
9	Personnel working in dusty areas should wear protective respiratory devices and they should also provided with adequate training and information on safety and health aspects. Occupational health surveillance program of the workers should be undertaken periodically to observe any contractions due to exposure to dust and take corrective measures, if needed.	Complied. Use of personal protective equipment (PPE) by the individuals is being ensured. All the mine workers are being regularly and periodically sent to our own hospital for health checkup for any contraction of diseases due to exposure in dusty and noisy areas. Training on safety, health and environmental aspects of mining is being regularly imparted through VT centre and also through various other training programmes conducted by the State Government, recognized agencies, etc
10	A separate environmental management cell with suitable qualified personnel should be set-up under the control of a Senior Executive, who will report directly to the Head of the Organization.	Separate environmental management Cell (EMC) has been constituted and is functioning effectively. Copy enclosed as Annexure-3.
11	The funds earmarked for environmental protection measures should be kept in separate account and should not be diverted for other purpose. Year wise expenditure should be	Year wise expenditure is being reported to the Ministry and its Regional Office located at Ranchi, is attached as Annexure-5.

	reported to the Ministry and its Regional Office located at Bhubaneswar.	
12	The project authorities should inform to the Regional Office located at Bhubaneswar regarding date of financial closures and final approval of the project by the concerned authorities and the date of start of land development work.	This is an operating Mine and provision related to financial closure is not applicable. Now Regional office is at Ranchi
13	The Regional Office of this Ministry located at Bhubaneswar shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information / monitoring reports.	Agreed. Now Regional office is at Ranchi
14	The project proponent shall submit six monthly report on the status of the compliance of the stipulated environmental Clearance conditions including results of monitoring data (both in hard copies as well as by e-mail) to the Ministry of Environment and Forests, its Regional Officer, Bhubaneswar, the respective Zonal office of Central Pollution Control Board the State Pollution Control Board. The proponent shall upload the status of compliance of the Environmental Clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the Ministry of Environment and Forests, Bhubaneswar, the respective Zonal Office of Central Pollution Control Board and State Pollution Control Board.	Duly submitted. Now Regional office is at Ranchi
15	A copy of clearance letter shall be sent by the proponent to concerned Panchyat, Zila Parisad/ Municipal Corporation, Urban Local Body and the Local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal. The clearance letter shall also be put on the website of the Company by the proponent.	Duly submitted.
16	State Pollution Control Board should display a copy of the clearance letter at the Regional office, District Industry Center and Collector's office / Tehsildar's Office for 30 days.	Displayed.
17	The environmental statement for each financial year ending 31 st March in Form – V as is mandated to be submitted by the project	Submitted.

	proponent to the concerned Stated pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of the compliance of environmental clearance conditions and shall also be sent to the Regional Office of the Ministry of Environment and Forests, Bhubneshwar by e-mail.	
18.	The Company shall submit within 3 month their policy towards Corporate Environment Responsibility which should inter-alia address (i) Standard operating process/ procedure to bring into focus any infringements/ deviation/ violation of environmental or forest norms/ conditions, (ii) Hierarchical system or Administrative order of the Company to deal with environmental issues and ensuring compliance with environmental issues and ensuring compliance with Environment Clearance conditions and (iii) System of reporting of non compliance / violation of environmental norms to the Board of Directors of the Company and / or stakeholders or shareholders.	Policies towards Corporate Environment Responsibility is in place. The latest corporate environment policy enumerating corporate responsibilities is attached as Annexure 6. Company has implemented a system in line with the above policies which addresses following points. (i) Standard operating process/procedure to bring into focus any infringements/ deviation/ violation of environmental or forest norms/conditions, (ii) Hierarchical system or administrative order of the company to deal with environmental issues and ensuring compliance EC conditions and (iii) System of reporting of noncompliance.
19	The project authorities should advertise at least in two local newspapers widely circulated, one of which locality concerned, within 7days of the issue of the clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and also at web site of the Ministry of Environment and Forests at http://envfor.nic.in and a copy of the same should be forwarded to the Regional Office of this Ministry located at Bhubneshwar.	Complied and informed.



Signature

Hisri(New) Bauxite Mines (14.55 Ha)



Photographs of Hisri (New) Bauxite mine



Fencing In Plantation Area

Hisri(New) Bauxite Mines (14.55 Ha)



Oil & Grease Trap



Water Sprinkling

Hisri(New) Bauxite Mines (14.55 Ha)



Bio-park at mines in Reclaimed area



Rain Water Harvesting Pond

Annexure 1

Piezometer reading - Hisri New Mines

S No	Month	Depth (meter)
1	Apr-22	35.07
2	May-22	35.02
3	Jun-22	34.95
4	Jul-22	34.25
5	Aug-22	34.18
6	Sep-22	34.1



ENVIRONMENTAL LABORATORIES &

PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA
HATIA, RANCHI-834003 (JHARKHAND)
GST NO:- 20AAECE9713D124

ENGINEERING SERVICES PVT. LTD.

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Website : www.elespl.co.in

TEST REPORT

Test Report No. : ELES/RNC/2022/09311	Report Release Date : 12.05.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1044I
Address	: Lohardaga, Jharkhand-835203	Location	: Near View Point-1 (Bhusar Mine Pit I)
Plant Status	: Operational	Sampling Date	: 12/04/2022 to 13/04/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION

1	Average Temperature (°C)	: 30	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 70	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	62
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	26
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	6.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.8
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.022
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	2.8

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Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.6
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.29

Remarks: (*)-Parameters are outsourced to other Lab

****End of Report****


Authorized Signatory
SANDIP BERA
SENIOR MANAGER
ELES PVT. LTD.

Page 2 of 2

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"Save Environment, Save Future"



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Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1044J
Address	: Lohardaga, Jharkhand-835203	Location	: Near View Point-2 (Bhusar Mine Pit II)
Plant Status	: Operational	Sampling Date	: 12/04/2022 to 13/04/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 30	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 70	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	67
Particulate Matter (PM2.5)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part- 24): 2019	60 (24hrs)	29
Sulphur Di-Oxide (SO ₂)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.6
Nitrogen Di-Oxide (NO ₂)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	9.6
Ozone (O ₃)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m^3	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-22): 2004	1 (24hrs)	0.015
Nickel (Ni)	ng/m^3	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m^3	ELES/AIR/SOP/01:2021	6 (Annual)	2.3

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CIN: U74999JH2018PTC011125

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TEST REPORT

Test Report No.	: ELES/RNC/2022/0931J	Report Release Date	: 12.05.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.5
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.24

Remarks: (*)-Parameters are outsourced to other Lab

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TEST REPORT

Test Report No. : ELES/RNC/2022/0931K	Report Release Date : 12.05.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1044K
Address	: Lohardaga, Jharkhand-835203	Location	: Near Rest Shelter (Bhusar Bauxite Mines)
Plant Status	: Operational	Sampling Date	: 12/04/2022 to 13/04/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 30	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 70	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	51
Particulate Matter (PM2.5)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part- 24): 2019	60 (24hrs)	20
Sulphur Di-Oxide (SO ₂)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.6
Ozone (O ₃)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m^3	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-22): 2004	1 (24hrs)	0.003
Nickel (Ni)	ng/m^3	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m^3	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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CIN: U74999JH2018PTC011225

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TEST REPORT

Test Report No. : ELES/RNC/2022/0931K	Report Release Date : 12.05.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

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TEST REPORT

Test Report No. : ELES/RNC/2022/0931L	Report Release Date : 12.05.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1044L
Address	: Lohardaga, Jharkhand-835203	Location	: Near GTS Point (Bhusar Bauxite Mines)
Plant Status	: Operational	Sampling Date	: 12/04/2022 to 13/04/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION

1	Average Temperature (°C) : 30	2	Barometric Pressure (mmHg) : 741
3	Relative Humidity (%) : 70	4	Weather Condition : Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	57
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	32
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	6.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.7
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.007
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No.	: ELES/RNC/2022/0931L	Report Release Date	: 12.05.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

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TEST REPORT

Test Report No.	: ELES/RNC/2022/0931E	Report Release Date	: 12.05.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1044E
Address	: Lohardaga, Jharkhand-835203	Location	: Near Daldaliya Village
Plant Status	: Operational	Sampling Date	: 11/04/2022 to 12/04/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 32	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 68	4	Weather Condition	: Clear
5	Longitude	: 84°35'37.93"E	6	Latitude	: 23°29'4.48"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	61
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	21
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.6
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	9.8
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.009
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	2.2

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Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.24

Remarks: (*)-Parameters are outsourced to other Lab

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TEST REPORT

Test Report No.	: ELES/RNC/2022/0931F	Report Release Date	: 12.05.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1044F
Address	: Lohardaga, Jharkhand-835203	Location	: Aditya School Gangupara
Plant Status	: Operational	Sampling Date	: 11/04/2022 to 12/04/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION

1	Average Temperature (°C)	: 32	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 68	4	Weather Condition	: Clear
5	Longitude	: 84°38'8.14"E	6	Latitude	: 23°27'46.28"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	58
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	27
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.0
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.005
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA
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TEST REPORT

Test Report No. : ELES/RNC/2022/0931F	Report Release Date : 12.05.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

****End of Report****

Authorized Signatory
SANDIP BERA
SENIOR MANAGER
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TEST REPORT

Test Report No.	: ELES/RNC/2022/0931G	Report Release Date	: 12.05.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1044G
Address	: Lohardaga, Jharkhand-835203	Location	: Ropeway Unloading Station
Plant Status	: Operational	Sampling Date	: 11/04/2022 to 12/04/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 32	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 68	4	Weather Condition	: Clear
5	Longitude	: 84°41'28.22"E	6	Latitude	: 23°26'45.48"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	69
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	33
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.9
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.4
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.013
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	3.1

Page 1 of 2

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TEST REPORT

Test Report No. : ELES/RNC/2022/0931G	Report Release Date : 12.05.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.9
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.29

Remarks: (*)-Parameters are outsourced to other Lab

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TEST REPORT

Test Report No.	: ELES/RNC/2022/0931H	Report Release Date	: 12.05.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1044H
Address	: Lohardaga, Jharkhand-835203	Location	: Ropeway Angle Station
Plant Status	: Operational	Sampling Date	: 11/04/2022 to 12/04/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 32	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 68	4	Weather Condition	: Clear
5	Longitude	: 84°37'18.22"E	6	Latitude	: 23°27'56.84N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	66
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	28
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	6.2
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.5
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.010
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	2.3

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TEST REPORT

Test Report No. : ELES/RNC/2022/0931H	Report Release Date : 12.05.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.5
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.28

Remarks: (*)-Parameters are outsourced to other Lab

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Plot No.30, Mansarovar Enclave, Tupudana,Hatia,Ranchi-834003,
Jharkhand.

Hisri(New) Bauxite Mine-Environmental Monitoring Report

May 2022



CONTENT

Hindalco Industries : Hisri (New) Bauxite Mine Environmental Monitoring Report		May2022
Hisri (New) Bauxite Mine		
AMBIENT AIR QUALITY- CORE ZONE		
1	Near Water Pump	
2	Near Old Rest Shelter	
3	Near Old Plantation (North West Corner)	
4	Hisri New (Southern Area)	
AMBIENT AIR QUALITY- BUFFER ZONE		
1	Near Daldaliya Village	
2	Aditya School Gangupara	
3	Ropeway unloading station	
4	Ropeway Angle Station	
AMBIENT NOISE		
WORKZONE/SPOT NOISE		
WORKSHOP EFFLUENT		
DRINKING WATER ANALYSIS		





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CIN: U74999JH2018PTC011225

TEST REPORT

Test Report No. : ELES/RNC/2022/1343M	Report Release Date : 14.06.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1351M
Address	: Lohardaga, Jharkhand-835302	Location	: Near Water Pump Hisri (New) Bauxite Mine
Plant Status	: Operational	Sampling Date	: 05/05/2022 to 06/05/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 28	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 70	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	39
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	24
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.3
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.9
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.003
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1343M	Report Release Date	: 14.06.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.23

Remarks: (*)-Parameters are outsourced to other Lab

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TEST REPORT

Test Report No. : ELES/RNC/2022/1343N	Report Release Date : 14.06.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1044N
Address	: Lohardaga, Jharkhand-835302	Location	: Near Old Rest Shelter Hisri (New) Bauxite Mine
Plant Status	: Operational	Sampling Date	: 05/05/2022 to 06/05/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 28	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 70	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	69
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	30
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	6.2
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	11.6
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.044
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	2.3

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Phone no : 0651-2290103

Website : www.elespl.co.in

TEST REPORT

Test Report No. : ELES/RNC/2022/1343N	Report Release Date : 14.06.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.8
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.33

Remarks: (*)-Parameters are outsourced to other Lab

****End of Report****

Authorized Signatory

SANDIP BERA
SENIOR MANAGER
ELES PVT. LTD.

Page 2 of 2

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TEST REPORT

Test Report No. : ELES/RNC/2022/13430	Report Release Date : 14.06.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/13510
Address	: Lohardaga, Jharkhand-835302	Location	: Near Old Plantation (North West Corner) Hisri (New) Bauxite Mine
Plant Status	: Operational	Sampling Date	: 05/05/2022 to 06/05/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 28	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 70	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	50
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	21
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.6
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.005
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0



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TEST REPORT

Test Report No. : ELES/RNC/2022/13430	Report Release Date : 14.06.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.23

Remarks: (*)-Parameters are outsourced to other Lab

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SANDIP BERA
SENIOR MANAGER
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Page 2 of 2

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TEST REPORT

Test Report No. : ELES/RNC/2022/1343P	Report Release Date : 14.06.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1044P
Address	: Lohardaga, Jharkhand-835302	Location	: Hisri New (Southern Area) Hisri (New) Bauxite Mine
Plant Status	: Operational	Sampling Date	: 05/05/2022 to 06/05/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 28	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 70	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	53
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	27
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	6.3
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	9.6
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.028
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	2.3

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TEST REPORT

Test Report No. : ELES/RNC/2022/1343P	Report Release Date : 14.06.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.8
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.21

Remarks: (*)-Parameters are outsourced to other Lab

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1343E	Report Release Date	: 14.06.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1351E
Address	: Lohardaga, Jharkhand-835302	Location	: Near Daldaliya Village
Plant Status	: Operational	Sampling Date	: 04/05/2022 to 05/05/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 28	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 66	4	Weather Condition	: Clear
5	Longitude	: 84°35'37.93"E	6	Latitude	: 23°29'4.48"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	52
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	28
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	9.2
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1343E	Report Release Date : 14.06.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

****End of Report****

Authorized Signatory

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SENIOR MANAGER
ELES PVT. LTD.

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1343F	Report Release Date	: 14.06.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1351F
Address	: Lohardaga, Jharkhand-835302	Location	: Aditya School Gangupara
Plant Status	: Operational	Sampling Date	: 04/05/2022 to 05/05/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 28	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 66	4	Weather Condition	: Clear
5	Longitude	: 84°38'8.14"E	6	Latitude	: 23°27'46.28"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	56
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	25
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.8
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.006
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1343F	Report Release Date	: 14.06.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

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ELES PVT. LTD.

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1343G	Report Release Date	: 14.06.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1044G
Address	: Lohardaga, Jharkhand-835302	Location	: Ropeway Unloading Station
Plant Status	: Operational	Sampling Date	: 04/05/2022 to 05/05/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION				
1	Average Temperature (°C)	: 28	2 Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 66	4 Weather Condition	: Clear
5	Longitude	: 84°41'28.22"E	6 Latitude	: 23°26'45.48"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	62
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	26
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.2
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.1
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.008
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	2.2

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CIN: U74999JH2018PTC011125

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1343G	Report Release Date	: 14.06.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.3
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.23

Remarks: (*)-Parameters are outsourced to other Lab

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SANDIP BERA
SENIOR MANAGER
ELES PVT. LTD.

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Page 2 of 2

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1343H	Report Release Date	: 14.06.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1351H
Address	: Lohardaga, Jharkhand-835302	Location	: Ropeway Angle Station
Plant Status	: Operational	Sampling Date	: 04/05/2022 to 05/05/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION

1	Average Temperature (°C)	: 28	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 66	4	Weather Condition	: Clear
5	Longitude	: 84°37'18.22"E	6	Latitude	: 23°27'56.84N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	64
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	30
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.9
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.0
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.006
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1343H	Report Release Date : 14.06.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.6
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.21

Remarks: (*)-Parameters are outsourced to other Lab

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SANDIP BERA
SENIOR MANAGER
ELES PVT. LTD.

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TEST REPORT

Test Report No. : ELES/RNC/2022/1355C	Report Release Date : 14.06.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Date	: 06.05.2022
Address	: Lohardaga, Jharkhand-835203	Type of Sample	: Ambient Noise
Plant Status	: Operational	Sampling procedure	: ELES/DOC/SMPL/03
		Sample Drawn By	: ELES Pvt. Ltd.

Location	Unit	Test Protocol	Result		Regulatory Limit (Industrial Zone)
			Time	L _{eq}	
Hisri (New) Bauxite Mines	dB(A)	IS 9989:1981, RA 2020	Day Time	64	75 dB(A) Day Time & 70 dB(A) Night Time
Sample ID: ELES/RNC/2022/AN/1363C			Night Time	48	

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TEST REPORT

Test Report No. : ELES/RNC/2022/1356C	Report Release Date : 14.06.2022
---------------------------------------	----------------------------------

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sampling Date	: 06.05.2022
Address	: Lohardaga, Jharkhand-835302	Type of Sample	: Workzone Noise
Plant Status	: Operational	Sampling procedure	: ELES/DOC/SMPL/03
		Sample Drawn By	: ELES Pvt. Ltd.

Location	Unit	Test Protocol	Result		Regulatory Limit (Industrial Zone)
			Time	L_{eq}	
Southern Area - Hisri (New) Bauxite Mines	dB(A)	IS 9989:1981, RA 2020	Day Time	69	75 dB(A) Day Time
Sample ID: ELES/RNC/2022/AN/1364C					

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CIN: U74999JH2018PTC011125

TEST REPORT

Test Report No. : ELES/RNC/2022/1359C	Report Release Date : 14/06/2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/DW/1367C
Address	: Lohardaga, Jharkhand-835302	Location	: Drinking Water Hisri (New) Bauxite Mines
Plant Status	: Operational	Sampling Date	: 06/05/2022
		Type of Sample	: Drinking Water
		Sampling Procedure	: ELES/DOC/SMPL/01
		Sample Condition	: Sealed & Preserved

Parameter	Unit	Test Protocol	Result	Regulatory Limit
				as per IS:10500:2012 Acceptable Limit
pH	-	APHA 23rd Edition 2017,4500-H+-B	6.8	6.5-8.5
Color	Hazen	IS 3025 (Part-04): 1983	<1.0	5
Odour	-	IS 3025 (Part-05): 1983	Agreeable	Agreeable
Taste	-	IS 3025 (Part-07): 1984	Agreeable	Agreeable
Turbidity	NTU	APHA 23rd Edition 2017,2130 B	0.16	1
Free Residual Chlorine	mg/L	IS 3025 (Part-26): 1986	<0.1	0.2
Total Dissolved Solids (TDS)	mg/L	IS 3025 (Part-16):1984	1.71	500
Monochloramines	mg/L	APHA 23rd Edition 2017, 4500 Cl-G	<1.0	4
Dichloramines	mg/L	APHA 23rd Edition 2017, 4500 Cl-G	<1.0	4
Total Hardness (as CaCO ₃)	mg/L	APHA 23rd Edition 2017, 2340 C	37.8	200
Total Alkalinity (as CaCO ₃)	mg/L	IS 3025 (Part-23):1986	28.6	200
Chloride (as Cl)	mg/L	IS 3025 (Part-32): 1988: RA 2014	6.4	250

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TEST REPORT

Test Report No. : ELES/RNC/2022/1359C Report Release Date : 14/06/2022

Parameter	Unit	Test Protocol	Result	Regulatory Limit
				as per IS:10500:2012 Acceptable Limit
Sulphate (as SO ₄)	mg/L	IS 3025 (Part-24):1986	4.4	200
Nitrate (as NO ₃)	mg/L	IS 3025 (Part-34): 1988	1.22	45
Fluoride (as F)	mg/L	APHA 23rd Edition 2017,4500-F--D	0.1641	1
Ammoniacal Nitrogen (as NH ₃ -N)	mg/L	APHA 23rd Edition 2017, 4500 Norg-C	<0.1	0.5
Cyanide (as CN)	mg/L	IS 3025 (Part-27): 1986	<0.0125	0.05
Phenolic Compounds (as C ₆ H ₅ OH)	mg/L	IS 3025 (Part-43): 1992	<0.00002	0.001
Sulphide (as S)	mg/L	IS 3025 (Part-29): 1986	<0.04	0.05
Boron (as B)	mg/L	APHA 23rd Edition, 3125 B	<0.2	0.5
Calcium (as Ca)	mg/L	APHA 23rd Edition 2017, 3500 B	12	75
Magnesium (as Mg)	mg/L	IS 3025 (Part-46):1994	1.9	30
Iron (as Fe)	mg/L	APHA 23rd Edition, 3111 B&C	0.236	1
Manganese (as Mn)	mg/L	APHA 23rd Edition, 3111 B&C	<0.05	0.1
Aluminum (as Al)	mg/L	APHA 23rd Edition, 3125 B	<0.02	0.03
Cadmium (as Cd)	mg/L	APHA 23rd Edition, 3111 B&C	<0.003	0.003
Total Chromium (as Cr)	mg/L	APHA 23rd Edition, 3111 B&C	<0.03	0.05
Copper (as Cu)	mg/L	APHA 23rd Edition, 3111 B&C	<0.03	0.05
Lead (as Pb)	mg/L	APHA 23rd Edition, 3111 B&C	<0.01	0.01
Zinc (as Zn)	mg/L	APHA 23rd Edition, 3111 B&C	<0.1	5

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1359C	Report Release Date	: 14/06/2022
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Parameter	Unit	Test Protocol	Result	Regulatory Limit
				as per IS:10500:2012 Acceptable Limit
Arsenic (as As)	mg/L	APHA 23rd Edition, 3111 B&C	<0.005	0.01
Selenium (as Se)	mg/L	APHA 23rd Edition, 3125 B	<0.01	0.01
Mercury (as Hg)	mg/L	IS 3025 (Part-48): 2000	<0.001	0.001
Nickel (as Ni)	mg/L	APHA 23rd Edition, 3111 B&C	<0.01	0.02
Mineral Oil*	mg/L	IS 3025 (Part-39): 1991	<0.01	0.5
Anionic Detergents (as MBAS)*	mg/L	Annex K of IS 13428:2005	<0.05	0.2
Polynuclear Aromatic Hydrocarbons (PAHs)*	mg/L	SO-IN-MUL-TE-023	<0.00005	0.0001
Polychlorinated Biphenyls (PCBs)*	mg/L	SO-IN-MUL-TE-022	<0.00005	0.0005
Total Coliforms	MPN/ 100ml	IS 15185:2016	Not Detected	Should Not Detected
Escheria Coli	MPN/ 100ml	IS 15185:2016	Not Detected	Should Not Detected
Pesticides				
Alachlor*	µg/L	SO-IN-MUL-TE-020	<0.01	20
Atrazine*	µg/L	SO-IN-MUL-TE-020	<0.01	2
Aldrin/ Dieldrin*	µg/L	SO-IN-MUL-TE-020	<0.01	0.03
Alpha HCH*	µg/L	SO-IN-MUL-TE-020	<0.01	0.01
Beta HCH*	µg/L	SO-IN-MUL-TE-020	<0.01	0.04
Butachlor*	µg/L	SO-IN-MUL-TE-020	<0.01	125

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TEST REPORT

Test Report No. : ELES/RNC/2022/1359C Report Release Date : 14/06/2022

Parameter	Unit	Test Protocol	Result	Regulatory Limit
				as per IS:10500:2012 Acceptable Limit
Chlorpyrifos*	µg/L	SO-IN-MUL-TE-020	<0.01	30
Delta HCH*	µg/L	SO-IN-MUL-TE-020	<0.01	0.04
2,4- Dichlorophenoxyacetic acid*	µg/L	SO-IN-MUL-TE-020	<0.01	30
DDT (o, p and p, p – Isomers of DDT)*	µg/L	SO-IN-MUL-TE-020	<0.01	1
Endosulfan (alpha, beta, and sulphate)*	µg/L	SO-IN-MUL-TE-020	<0.01	0.4
Ethion*	µg/L	SO-IN-MUL-TE-020	<0.01	3
Gamma — HCH (Lindane)*	µg/L	SO-IN-MUL-TE-020	<0.01	2
Isoproturon*	µg/L	SO-IN-MUL-TE-020	<0.01	9
Malathion*	µg/L	SO-IN-MUL-TE-020	<0.01	190
Methyl parathion*	µg/L	SO-IN-MUL-TE-020	<0.01	0.3
Monocrotophos*	µg/L	SO-IN-MUL-TE-020	<0.01	1
Phorate*	µg/L	SO-IN-MUL-TE-020	<0.01	2
DDE (o, p and p, p – Isomers of DDE)*	µg/L	SO-IN-MUL-TE-020	<0.01	1
DDD (o, p and p, p – Isomers of DDD)*	µg/L	SO-IN-MUL-TE-020	<0.01	1

Remarks: (*) All the parameters are outsourced to other Lab.

****End of Report****


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SENIOR MANAGER
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Plot No.30, Mansarovar Enclave, Tupudana,Hatia,Ranchi-834003,
Jharkhand.

Hisri(New) Bauxite Mine-Environmental Monitoring Report

June 2022



CONTENT

Hindalco Industries : Hisri (New) Bauxite Mine Environmental Monitoring Report		June2022
Hisri (New) Bauxite Mine		
	AMBIENT AIR QUALITY- CORE ZONE	
1	Near Water Pump	
2	Near Old Rest Shelter	
3	Near Old Plantation (North West Corner)	
4	Hisri New (Southern Area)	
	AMBIENT AIR QUALITY- BUFFER ZONE	
1	Near Daldaliya Village	
2	Aditya School Gangupara	
3	Ropeway unloading station	
4	Ropeway Angle Station	
	SPRING WATER	





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TEST REPORT

Test Report No.	: ELES/RNC/2022/1610M	Report Release Date	: 15.07.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1798M
Address	: Lohardaga, Jharkhand-835302	Location	: Near Water Pump Hisri (New) Bauxite Mine
Plant Status	: Operational	Sampling Date	: 28/06/2022 to 29/06/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION

1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 68	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	32
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part-24): 2019	60 (24hrs)	18
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.1
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part-25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1610M	Report Release Date : 15.07.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

****End of Report****


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Page 2 of 2

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TEST REPORT

Test Report No. : ELES/RNC/2022/1610N	Report Release Date : 15.07.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1798N
Address	: Lohardaga, Jharkhand-835302	Location	: Near Old Rest Shelter Hisri (New) Bauxite Mine
Plant Status	: Operational	Sampling Date	: 28/06/2022 to 29/06/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 68	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	58
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	28
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	8.5
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	14.3
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.029
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	2.4

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TEST REPORT

Test Report No. : ELES/RNC/2022/1610N	Report Release Date : 15.07.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.9
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.31

Remarks: (*)-Parameters are outsourced to other Lab

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TEST REPORT

Test Report No. : ELES/RNC/2022/16100	Report Release Date : 15.07.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/17980
Address	: Lohardaga, Jharkhand-835302	Location	: Near Old Plantation (North West Corner) Hisri (New) Bauxite Mine
Plant Status	: Operational	Sampling Date	: 28/06/2022 to 29/06/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION

1	Average Temperature (°C) : 26	2	Barometric Pressure (mmHg) : 741
3	Relative Humidity (%) : 68	4	Weather Condition : Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	43
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part-24): 2019	60 (24hrs)	22
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.9
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part-25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.008
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/16100	Report Release Date : 15.07.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.24

Remarks: (*)-Parameters are outsourced to other Lab

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1610P	Report Release Date	: 15.07.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1798P
Address	: Lohardaga, Jharkhand-835302	Location	: Hisri New (Southern Area) Hisri (New) Bauxite Mine
Plant Status	: Operational	Sampling Date	: 28/06/2022 to 29/06/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION

1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 68	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	50
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	29
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.4
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	9.8
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.026
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	2.4

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TEST REPORT

Test Report No. : ELES/RNC/2022/1610P	Report Release Date : 15.07.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.4
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.26

Remarks: (*)-Parameters are outsourced to other Lab

****End of Report****

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CIN: U74999JH2018PTC011125

ENVIRONMENTAL LABORATORIES &

PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA
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Website : www.elespl.co.in

TEST REPORT

Test Report No. : ELES/RNC/2022/1610E	Report Release Date : 15.07.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1798E
Address	: Lohardaga, Jharkhand-835302	Location	: Near Daldaliya Village
Plant Status	: Operational	Sampling Date	: 27/06/2022 to 28/06/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 70	4	Weather Condition	: Clear
5	Longitude	: 84°35'37.93"E	6	Latitude	: 23°29'4.48"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	54
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	26
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	10.5
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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CIN: U74999JH2016PTC011125

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1610E	Report Release Date	: 15.07.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

****End of Report****


Authorized Signatory
SANDIP BERA
SENIOR MANAGER
ELES PVT. LTD.

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TEST REPORT

Test Report No. : ELES/RNC/2022/1610F	Report Release Date : 15.07.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1798F
Address	: Lohardaga, Jharkhand-835302	Location	: Aditya School Gangupara
Plant Status	: Operational	Sampling Date	: 27/06/2022 to 28/06/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION

1	Average Temperature (°C) : 26	2	Barometric Pressure (mmHg) : 741
3	Relative Humidity (%) : 70	4	Weather Condition : Clear
5	Longitude : 84°38'8.14"E	6	Latitude : 23°27'46.28"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	49
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	21
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.9
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1610F	Report Release Date : 15.07.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

****End of Report****


Authorized Signatory
SANDIP BERA
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Page 2 of 2

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TEST REPORT

Test Report No. : ELES/RNC/2022/1629A	Report Release Date : 15/07/2022
---------------------------------------	----------------------------------

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/SW/1800A
Address	: Lohardaga, Jharkhand-835302	Location	: Spring Water - Hisri (New) Bauxite Mines
Plant Status	: Operational	Sampling Date	: 29/06/2022
		Type of Sample	: Surface Water
		Sampling Procedure	: ELES/DOC/SMPL/01
		Sample Condition	: Sealed & Preserved

Parameter	Unit	Test Protocol	Result	As per CPCB & IS2296:1982 (Class-C)
				Tolerance Limit
pH	-	APHA 23rd Edition 2017,4500-H+-B	7.2	6.5-8.5
Color	Hazen	IS 3025 (Part-04): 1983	7	300
Odour	-	IS 3025 (Part-05): 1983	Unobjectionable	Unobjectionable
Turbidity	NTU	APHA 23rd Edition 2017,2130 B	0.42	--
Free Residual Chlorine	mg/L	IS 3025 (Part-26): 1986	<0.1	--
Total Dissolved Solids (TDS)	mg/L	IS 3025 (Part-16):1984	927	1500
Total Hardness (as CaCO ₃)	mg/L	APHA 23rd Edition 2017, 2340 C	264	--
Total Alkalinity (as CaCO ₃)	mg/L	IS 3025 (Part-23):1986	244	--
Chloride (as Cl)	mg/L	IS 3025 (Part-32): 1988: RA 2014	36.2	600
Sulphate (as SO ₄)	mg/L	IS 3025 (Part-24):1986	45.7	400
Fluoride (as F)	mg/L	APHA 23rd Edition 2017,4500-F-D	0.1384	1.5
Cyanide (as CN)	mg/L	IS 3025 (Part-27): 1986	<0.0125	0.05

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1629A	Report Release Date	: 15/07/2022
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Parameter	Unit	Test Protocol	Result	As per CPCB & IS2296:1982 (Class-C)
				Tolerance Limit
Boron (as B)	mg/L	APHA 23rd Edition, 3125 B	<0.2	--
Calcium (as Ca)	mg/L	APHA 23rd Edition 2017, 3500 B	71.4	--
Magnesium (as Mg)	mg/L	IS 3025 (Part-46):1994	20.8	--
Iron (as Fe)	mg/L	APHA 23rd Edition, 3111 B&C	0.494	50
Manganese (as Mn)	mg/L	APHA 23rd Edition, 3111 B&C	<0.05	--
Cadmium (as Cd)	mg/L	APHA 23rd Edition, 3111 B&C	<0.003	0.01
Total Chromium (as Cr)	mg/L	APHA 23rd Edition, 3111 B&C	<0.03	0.05
Copper (as Cu)	mg/L	APHA 23rd Edition, 3111 B&C	<0.03	1.5
Lead (as Pb)	mg/L	APHA 23rd Edition, 3111 B&C	<0.01	0.1
Zinc (as Zn)	mg/L	APHA 23rd Edition, 3111 B&C	0.231	15
Arsenic (as As)	mg/L	APHA 23rd Edition, 3111 B&C	<0.005	0.2
Selenium (as Se)	mg/L	APHA 23rd Edition, 3125 B	<0.01	0.05
Mercury (as Hg)	mg/L	IS 3025 (Part-48): 2000	<0.001	--
Dissolved Oxygen (DO)	mg/L	IS 3025 (Part-38) : 2014	7.5	4.0 (Minimum)

****End of Report****


 Authorized Signatory
SANDIP BERA
 SENIOR MANAGER
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Plot No.30, Mansarovar Enclave, Tupudana,Hatia,Ranchi-834003,
Jharkhand.

Hisri(New) Bauxite Mine-Environmental Monitoring Report

July 2022



CONTENT

Hindalco Industries : Hisri (New) Bauxite Mine Environmental Monitoring Report		July2022
Hisri (New) Bauxite Mine		
	AMBIENT AIR QUALITY- CORE ZONE	
1	Near Water Pump	
2	Near Old Rest Shelter	
3	Near Old Plantation (North West Corner)	
4	Hisri New (Southern Area)	
	AMBIENT AIR QUALITY- BUFFER ZONE	
1	Near Daldaliya Village	
2	Aditya School Gangupara	
3	Ropeway unloading station	
4	Ropeway Angle Station	





ENVIRONMENTAL LABORATORIES &

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TEST REPORT

Test Report No. : ELES/RNC/2022/1766M	Report Release Date : 18.08.2022
---------------------------------------	----------------------------------

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/5198M
Address	: Lohardaga, Jharkhand-835302	Location	: Near Water Pump; Hisri (New) Bauxite Mine(14.55ha)
Plant Status	: Operational	Sampling Date	: 12/07/2022 to 13/07/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 65	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	36
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	15
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.4
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1766M Report Release Date : 18.08.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.
ELES Pvt. Ltd. Technical Manager

****End of Report****

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1766N	Report Release Date	: 18.08.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/5198N
Address	: Lohardaga, Jharkhand-835302	Location	: Near Old Rest Shelter; Hisri (New) Bauxite Mine(14.55ha)
Plant Status	: Operational	Sampling Date	: 12/07/2022 to 13/07/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 65	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	55
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	23
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	7.1
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	9.2
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.017
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	2.3

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1766N	Report Release Date	: 18.08.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.
ELES Pvt. Ltd. Technical Manager

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CIN: U74999JH2018PTC011125

TEST REPORT

Test Report No. : ELES/RNC/2022/17660	Report Release Date : 18.08.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/51980
Address	: Lohardaga, Jharkhand-835302	Location	: Near Old Plantation (North West Corner) Hisri (New) Bauxite Mine(14.55ha)
Plant Status	: Operational	Sampling Date	: 12/07/2022 to 13/07/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 65	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	47
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	20
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.2
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.2
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.006
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

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Authorized Signatory
Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.
ELES Pvt. Ltd. Technical Manager

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TEST REPORT

Test Report No. : ELES/RNC/2022/1766P	Report Release Date : 18.08.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/5198P
Address	: Lohardaga, Jharkhand-835302	Location	: Hisri New (Southern Area) Hisri (New) Bauxite Mine(14.55ha)
Plant Status	: Operational	Sampling Date	: 12/07/2022 to 13/07/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 65	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	46
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	22
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.5
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.012
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1766P	Report Release Date : 18.08.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.2
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

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ELES Pvt. Ltd. Technical Manager

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TEST REPORT

Test Report No. : ELES/RNC/2022/1766E	Report Release Date : 18.08.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/5198E
Address	: Lohardaga, Jharkhand-835302	Location	: Near Daldaliya Village
Plant Status	: Operational	Sampling Date	: 11/07/2022 to 12/07/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 66	4	Weather Condition	: Clear
5	Longitude	: 84°35'37.93"E	6	Latitude	: 23°29'4.48"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	52
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	20
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.3
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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CIN: U74999JH2018PTC011125

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TEST REPORT

Test Report No. : ELES/RNC/2022/1766E	Report Release Date : 18.08.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*) Parameters are outsourced to other Lab

Authorized Signatory

Dr. Deependra Kumar Sinha
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ELES Pvt. Ltd. Technical Manager

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TEST REPORT

Test Report No. : ELES/RNC/2022/1766F	Report Release Date : 18.08.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/5198F
Address	: Lohardaga, Jharkhand-835302	Location	: Aditya School Gangupara
Plant Status	: Operational	Sampling Date	: 11/07/2022 to 12/07/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION

1	Average Temperature (°C) : 25	2	Barometric Pressure (mmHg) : 740
3	Relative Humidity (%) : 66	4	Weather Condition : Clear
5	Longitude : 84°38'8.14"E	6	Latitude : 23°27'46.28"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	44
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	20
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.0
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

Page 1 of 2

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1766F	Report Release Date	: 18.08.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.
ELES Pvt. Ltd. Technical Manager

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Page 2 of 2

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TEST REPORT

Test Report No. : ELES/RNC/2022/1766G	Report Release Date : 18.08.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/5198G
Address	: Lohardaga, Jharkhand-835302	Location	: Ropeway Unloading Station
Plant Status	: Operational	Sampling Date	: 11/07/2022 to 12/07/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 66	4	Weather Condition	: Clear
5	Longitude	: 84°41'28.22"E	6	Latitude	: 23°26'45.48"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	57
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	22
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	6.2
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.8
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.004
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	2.7

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CIN: U74999JH2018PTC031125

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1766G	Report Release Date	: 18.08.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.4
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

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Authorized Signatory

Dr. Deependra Kumar Sinha
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ELES Pvt. Ltd. Technical Manager

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TEST REPORT

Test Report No. : ELES/RNC/2022/1766H	Report Release Date : 18.08.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/5198H
Address	: Lohardaga, Jharkhand-835302	Location	: Ropeway Angle Station
Plant Status	: Operational	Sampling Date	: 11/07/2022 to 12/07/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 66	4	Weather Condition	: Clear
5	Longitude	: 84°37'18.22"E	6	Latitude	: 23°27'56.84N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	52
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	20
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.8
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.2
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.006
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1766H Report Release Date : 18.08.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.2
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

Dr. Deependra Kumar Sinha
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ELES Pvt. Ltd. Technical Manager

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Plot No.30, Mansarovar Enclave, Tupudana,Hatia,Ranchi-834003,
Jharkhand.

Hisri(New) (14.55ha) Bauxite Mine-Environmental Monitoring Report

August 2022



CONTENT

Hindalco Industries : Hisri (New) (14.55ha) Bauxite Mine August 2022		Environmental Monitoring Report
Hisri (New) (14.55ha) Bauxite Mine		
AMBIENT AIR QUALITY- CORE ZONE		
1	Near Water Pump	
2	Near Old Rest Shelter	
3	Near Old Plantation (North West Corner)	
4	Hisri New (Southern Area)	
AMBIENT AIR QUALITY- BUFFER ZONE		
1	Near Daldaliya Village	
2	Aditya School Gangupara	
3	Ropeway unloading station	
4	Ropeway Angle Station	





CIN: U74999JH2018PTC011125

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1886M	Report Release Date	: 16.09.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3003M
Address	: Lohardaga, Jharkhand-835302	Location	: Near Water Pump; Hisri (New) Bauxite Mine(14.55ha)
Plant Status	: Operational	Sampling Date	: 04/08/2022 to 05/08/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 24	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 65	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	33
Particulate Matter (PM2.5)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part- 24): 2019	60 (24hrs)	17
Sulphur Di-Oxide (SO ₂)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.7
Ozone (O ₃)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m^3	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m^3	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m^3	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1886M	Report Release Date : 16.09.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

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TEST REPORT

Test Report No. : ELES/RNC/2022/1886N	Report Release Date : 16.09.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3003N
Address	: Lohardaga, Jharkhand-835302	Location	: Near Old Rest Shelter; Hisri (New) Bauxite Mine(14.55ha)
Plant Status	: Operational	Sampling Date	: 04/08/2022 to 05/08/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 24	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 65	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	49
Particulate Matter (PM2.5)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part- 24): 2019	60 (24hrs)	16
Sulphur Di-Oxide (SO ₂)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.5
Nitrogen Di-Oxide (NO ₂)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.0
Ozone (O ₃)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m^3	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-22): 2004	1 (24hrs)	0.005
Nickel (Ni)	ng/m^3	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m^3	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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MATIA, RANCHI-834003 (JHARKHAND)
GST NO:- 20AAECE9713D124

ENGINEERING SERVICES PVT. LTD.

Email: info@elespl.co.in, eles.ranchi@gmail.com

Phone no : 0651-2290103

Website : www.elespl.co.in

TEST REPORT

Test Report No. : ELES/RNC/2022/1886N Report Release Date : 16.09.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.
ELES Pvt. Ltd. Technical Manager

****End of Report****

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TEST REPORT

Test Report No. : ELES/RNC/2022/1886O	Report Release Date : 16.09.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3003O
Address	: Lohardaga, Jharkhand-835302	Location	: Near Old Plantation (North West Corner) Hisri (New) Bauxite Mine(14.55ha)
Plant Status	: Operational	Sampling Date	: 04/08/2022 to 05/08/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 24	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 65	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	42
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	18
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.5
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.006
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1886O	Report Release Date	: 16.09.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.
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TEST REPORT

Test Report No. : ELES/RNC/2022/1886P	Report Release Date : 16.09.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3003P
Address	: Lohardaga, Jharkhand-835302	Location	: Hisri New (Southern Area) Hisri (New) Bauxite Mine(14.55ha)
Plant Status	: Operational	Sampling Date	: 04/08/2022 to 05/08/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION

1	Average Temperature (°C) : 24	2	Barometric Pressure (mmHg) : 740
3	Relative Humidity (%) : 65	4	Weather Condition : Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	47
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	20
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.1
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.008
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1886P Report Release Date : 16.09.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.
ELES Pvt. Ltd. Technical Manager

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Page 2 of 2

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TEST REPORT

Test Report No. : ELES/RNC/2022/1886E	Report Release Date : 16.09.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3003E
Address	: Lohardaga, Jharkhand-835302	Location	: Near Daldaliya Village
Plant Status	: Operational	Sampling Date	: 03/08/2022 to 04/08/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 24	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 65	4	Weather Condition	: Clear
5	Longitude	: 84°35'37.93"E	6	Latitude	: 23°29'4.48"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	46
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	21
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.8
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1886E	Report Release Date : 16.09.2022
---------------------------------------	----------------------------------

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*) Parameters are outsourced to other Lab

****End of Report****


Authorized Signatory
Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.
ELES Pvt. Ltd. Technical Manager

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CIN: U74999JM2018PTC011125

TEST REPORT

Test Report No. : ELES/RNC/2022/1886F	Report Release Date : 16.09.2022
---------------------------------------	----------------------------------

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3003F
Address	: Lohardaga, Jharkhand-835302	Location	: Aditya School Gangupara
Plant Status	: Operational	Sampling Date	: 03/08/2022 to 04/08/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 24	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 65	4	Weather Condition	: Clear
5	Longitude	: 84°38'8.14"E	6	Latitude	: 23°27'46.28"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	45
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	17
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.2
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

Dr. Deependra Kumar Sinha
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TEST REPORT

Test Report No. : ELES/RNC/2022/1886G	Report Release Date : 16.09.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3003G
Address	: Lohardaga, Jharkhand-835302	Location	: Ropeway Unloading Station
Plant Status	: Operational	Sampling Date	: 03/08/2022 to 04/08/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION

1	Average Temperature (°C)	: 24	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 65	4	Weather Condition	: Clear
5	Longitude	: 84°41'28.22"E	6	Latitude	: 23°26'45.48"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	55
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	27
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.5
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	9.3
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.009
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	2.2

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1886G	Report Release Date	: 16.09.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.6
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.24

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.
ELES Pvt. Ltd. Technical Manager

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Page 2 of 2

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CIN: U74999JH2018PTC011125

TEST REPORT

Test Report No. : ELES/RNC/2022/1886H	Report Release Date : 16.09.2022
---------------------------------------	----------------------------------

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3003H
Address	: Lohardaga, Jharkhand-835302	Location	: Ropeway Angle Station
Plant Status	: Operational	Sampling Date	: 03/08/2022 to 04/08/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 24	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 65	4	Weather Condition	: Clear
5	Longitude	: 84°37'18.22"E	6	Latitude	: 23°27'56.84N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	49
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	21
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.0
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.004
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1886H Report Release Date : 16.09.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.
ELES Pvt. Ltd. Technical Manager

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Plot No.30, Mansarovar Enclave, Tupudana,Hatia,Ranchi-834003,
Jharkhand.

Hisri(New) Bauxite Mine-Environmental Monitoring Report

September 2022



CONTENT

Hindalco Industries : Hisri (New) Bauxite Mine Environmental Monitoring Report		September 2022
Hisri (New) Bauxite Mine		
AMBIENT AIR QUALITY- CORE ZONE		
1	Near Water Pump	
2	Near Old Rest Shelter	
3	Near Old Plantation (North West Corner)	
4	Hisri New (Southern Area)	
AMBIENT AIR QUALITY- BUFFER ZONE		
1	Near Daldaliya Village	
2	Aditya School Gangupara	
3	Ropeway unloading station	
4	Ropeway Angle Station	
DRINKING WATER ANALYSIS		





CIN: U74999JH2018PTC011125

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TEST REPORT

Test Report No. : ELES/RNC/2022/2268	Report Release Date : 11.11.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3273
Address	: Lohardaga, Jharkhand-835302	Location	: Near Water Pump; Hisri (New) Bauxite Mine(14.55ha)
Plant Status	: Operational	Sampling Date	: 23/09/2022 to 24/09/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION			
1	Average Temperature (°C)	: 25	2 Barometric Pressure (mmHg) : 740
3	Relative Humidity (%)	: 65	4 Weather Condition : Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	35
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	13
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.5
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/2268	Report Release Date : 11.11.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

****End of Report****

Authorized Signatory
SANDIP BERA
SENIOR MANAGER
ELES PVT. LTD.

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TEST REPORT

Test Report No. : ELES/RNC/2022/2269	Report Release Date : 11.11.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3274
Address	: Lohardaga, Jharkhand-835302	Location	: Near Old Rest Shelter; Hisri (New) Bauxite Mine(14.55ha)
Plant Status	: Operational	Sampling Date	: 12/07/2022 to 13/07/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 65	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	42
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	18
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.0
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.006
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/2269	Report Release Date : 11.11.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

****End of Report****

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SENIOR MANAGER
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TEST REPORT

Test Report No. : ELES/RNC/2022/2270	Report Release Date : 11.11.2022
--------------------------------------	----------------------------------

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3275
Address	: Lohardaga, Jharkhand-835302	Location	: Near Old Plantation (North West Corner) Hisri (New) Bauxite Mine(14.55ha)
Plant Status	: Operational	Sampling Date	: 23/09/2022 to 24/09/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 65	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	37
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	16
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.2
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/2270	Report Release Date : 11.11.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

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SENIOR MANAGER
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TEST REPORT

Test Report No. : ELES/RNC/2022/2271	Report Release Date : 11.11.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3276
Address	: Lohardaga, Jharkhand-835302	Location	: Hisri New (Southern Area) Hisri (New) Bauxite Mine(14.55ha)
Plant Status	: Operational	Sampling Date	: 23/09/2022 to 24/09/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION			
1	Average Temperature (°C)	: 25	2 Barometric Pressure (mmHg) : 740
3	Relative Humidity (%)	: 65	4 Weather Condition : Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	40
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	15
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.5
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.003
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/2271	Report Release Date : 11.11.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

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TEST REPORT

Test Report No. : ELES/RNC/2022/2353C	Report Release Date : 11.11.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/DW/3357C
Address	: Lohardaga, Jharkhand-835302	Location	: Drinking Water - Hisri (New) Bauxite Mines (14.55 ha)
Plant Status	: Operational	Sampling Date	: 24/09/2022
		Type of Sample	: Drinking Water
		Sampling Procedure	: ELES/DOC/SMPL/01
		Sample Condition	: Sealed & Preserved

Parameter	Unit	Test Protocol	Result	Regulatory Limit
				as per IS:10500:2012 Acceptable Limit
pH	-	APHA 23rd Edition 2017,4500-H+-B	7.0	6.5-8.5
Color	Hazen	IS 3025 (Part-04): 1983	<1.0	5
Odour	-	IS 3025 (Part-05): 1983	Agreeable	Agreeable
Taste	-	IS 3025 (Part-07): 1984	Agreeable	Agreeable
Turbidity	NTU	APHA 23rd Edition 2017,2130 B	0.12	1
Free Residual Chlorine	mg/L	IS 3025 (Part-26): 1986	<0.1	0.2
Total Dissolved Solids (TDS)	mg/L	IS 3025 (Part-16):1984	200	500
Monochloramines	mg/L	APHA 23rd Edition 2017, 4500 Cl-G	<1.0	4
Dichloramines	mg/L	APHA 23rd Edition 2017, 4500 Cl-G	<1.0	4
Total Hardness (as CaCO ₃)	mg/L	APHA 23rd Edition 2017, 2340 C	40.2	200
Total Alkalinity (as CaCO ₃)	mg/L	IS 3025 (Part-23):1986	36.5	200
Chloride (as Cl)	mg/L	IS 3025 (Part-32): 1988: RA 2014	7.6	250

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TEST REPORT

Test Report No. : ELES/RNC/2022/2353C	Report Release Date : 11.11.2022
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Parameter	Unit	Test Protocol	Result	Regulatory Limit
				as per IS:10500:2012 Acceptable Limit
Sulphate (as SO ₄)	mg/L	IS 3025 (Part-24):1986	8.9	200
Nitrate (as NO ₃)	mg/L	IS 3025 (Part-34): 1988	2.88	45
Fluoride (as F)	mg/L	APHA 23rd Edition 2017,4500-F--D	0.1422	1
Ammoniacal Nitrogen (as NH ₃ -N)	mg/L	APHA 23rd Edition 2017, 4500 Norg-C	<0.1	0.5
Cyanide (as CN)	mg/L	IS 3025 (Part-27): 1986	<0.0125	0.05
Phenolic Compounds (as C ₆ H ₅ OH)	mg/L	IS 3025 (Part-43): 1992	<0.00002	0.001
Sulphide (as S)	mg/L	IS 3025 (Part-29): 1986	<0.04	0.05
Boron (as B)	mg/L	APHA 23rd Edition, 3125 B	<0.2	0.5
Calcium (as Ca)	mg/L	APHA 23rd Edition 2017, 3500 B	11.2	75
Magnesium (as Mg)	mg/L	IS 3025 (Part-46):1994	3	30
Iron (as Fe)	mg/L	APHA 23rd Edition, 3111 B&C	0.284	1
Manganese (as Mn)	mg/L	APHA 23rd Edition, 3111 B&C	<0.05	0.1
Aluminum (as Al)	mg/L	APHA 23rd Edition, 3125 B	<0.02	0.03
Cadmium (as Cd)	mg/L	APHA 23rd Edition, 3111 B&C	<0.003	0.003
Total Chromium (as Cr)	mg/L	APHA 23rd Edition, 3111 B&C	<0.03	0.05
Copper (as Cu)	mg/L	APHA 23rd Edition, 3111 B&C	<0.03	0.05
Lead (as Pb)	mg/L	APHA 23rd Edition, 3111 B&C	<0.01	0.01
Zinc (as Zn)	mg/L	APHA 23rd Edition, 3111 B&C	<0.1	5

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TEST REPORT

Test Report No.	: ELES/RNC/2022/2353C	Report Release Date	: 11.11.2022
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Parameter	Unit	Test Protocol	Result	Regulatory Limit as per IS:10500:2012
				Acceptable Limit
Arsenic (as As)	mg/L	APHA 23rd Edition, 3111 B&C	<0.005	0.01
Selenium (as Se)	mg/L	APHA 23rd Edition, 3125 B	<0.01	0.01
Mercury (as Hg)	mg/L	IS 3025 (Part-48): 2000	<0.001	0.001
Nickel (as Ni)	mg/L	APHA 23rd Edition, 3111 B&C	<0.01	0.02
Mineral Oil*	mg/L	IS 3025 (Part-39): 1991	<0.01	0.5
Anionic Detergents (as MBAS)*	mg/L	Annex K of IS 13428:2005	<0.05	0.2
Polynuclear Aromatic Hydrocarbons (PAHs)*	mg/L	SO-IN-MUL-TE-023	<0.00005	0.0001
Polychlorinated Biphenyls (PCBs)*	mg/L	SO-IN-MUL-TE-022	<0.00005	0.0005
Total Coliforms	MPN/ 100ml	IS 15185:2016	Not Detected	Should Not Detected
Escheria Coli	MPN/ 100ml	IS 15185:2016	Not Detected	Should Not Detected
Pesticides				
Alachlor*	µg/L	SO-IN-MUL-TE-020	<0.01	20
Atrazine*	µg/L	SO-IN-MUL-TE-020	<0.01	2
Aldrin/ Dieldrin*	µg/L	SO-IN-MUL-TE-020	<0.01	0.03
Alpha HCH*	µg/L	SO-IN-MUL-TE-020	<0.01	0.01
Beta HCH*	µg/L	SO-IN-MUL-TE-020	<0.01	0.04
Butachlor*	µg/L	SO-IN-MUL-TE-020	<0.01	125

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TEST REPORT

Test Report No. : ELES/RNC/2022/2353C Report Release Date : 11.11.2022

Parameter	Unit	Test Protocol	Result	Regulatory Limit
				as per IS:10500:2012 Acceptable Limit
Chlorpyrifos*	µg/L	SO-IN-MUL-TE-020	<0.01	30
Delta HCH*	µg/L	SO-IN-MUL-TE-020	<0.01	0.04
2,4- Dichlorophenoxyacetic acid*	µg/L	SO-IN-MUL-TE-020	<0.01	30
DDT (o, p and p, p – Isomers of DDT)*	µg/L	SO-IN-MUL-TE-020	<0.01	1
Endosulfan (alpha, beta, and sulphate)*	µg/L	SO-IN-MUL-TE-020	<0.01	0.4
Ethion*	µg/L	SO-IN-MUL-TE-020	<0.01	3
Gamma — HCH (Lindane)*	µg/L	SO-IN-MUL-TE-020	<0.01	2
Isoproturon*	µg/L	SO-IN-MUL-TE-020	<0.01	9
Malathion*	µg/L	SO-IN-MUL-TE-020	<0.01	190
Methyl parathion*	µg/L	SO-IN-MUL-TE-020	<0.01	0.3
Monocrotophos*	µg/L	SO-IN-MUL-TE-020	<0.01	1
Phorate*	µg/L	SO-IN-MUL-TE-020	<0.01	2
DDE (o, p and p, p – Isomers of DDE)*	µg/L	SO-IN-MUL-TE-020	<0.01	1
DDD (o, p and p, p – Isomers of DDD)*	µg/L	SO-IN-MUL-TE-020	<0.01	1

Remarks: (*) All the parameters are outsourced to other Lab.

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TEST REPORT

Test Report No. : ELES/RNC/2022/2260	Report Release Date : 11.11.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3265
Address	: Lohardaga, Jharkhand-835302	Location	: Near Daldaliya Village
Plant Status	: Operational	Sampling Date	: 22/09/2022 to 23/09/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 67	4	Weather Condition	: Clear
5	Longitude	: 84°35'37.93"E	6	Latitude	: 23°29'4.48"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	44
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	14
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.4
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/2260	Report Release Date : 11.11.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*) Parameters are outsourced to other Lab

****End of Report****

Authorized Signatory
SANDIP BERA
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Page 2 of 2

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TEST REPORT

Test Report No.	: ELES/RNC/2022/2261	Report Release Date	: 11.11.2022
-----------------	----------------------	---------------------	--------------

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3266
Address	: Lohardaga, Jharkhand-835302	Location	: Aditya School Gangupara
Plant Status	: Operational	Sampling Date	: 22/09/2022 to 23/09/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 67	4	Weather Condition	: Clear
5	Longitude	: 84°38'8.14"E	6	Latitude	: 23°27'46.28"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	48
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	17
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.0
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0



CIN: U74999JH2018PTC011125

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TEST REPORT

Test Report No. : ELES/RNC/2022/2261	Report Release Date : 11.11.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

****End of Report****

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ELES PVT. LTD.

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TEST REPORT

Test Report No. : ELES/RNC/2022/2262	Report Release Date : 11.11.2022
--------------------------------------	----------------------------------

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3267
Address	: Lohardaga, Jharkhand-835302	Location	: Ropeway Unloading Station
Plant Status	: Operational	Sampling Date	: 22/09/2022 to 23/09/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 67	4	Weather Condition	: Clear
5	Longitude	: 84°41'28.22"E	6	Latitude	: 23°26'45.48"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	48
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	22
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.8
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	10.2
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.008
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	2.4

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TEST REPORT

Test Report No. : ELES/RNC/2022/2262	Report Release Date : 11.11.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

SANDIP BERA
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TEST REPORT

Test Report No. : ELES/RNC/2022/2263	Report Release Date : 11.11.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3268
Address	: Lohardaga, Jharkhand-835302	Location	: Ropeway Angle Station
Plant Status	: Operational	Sampling Date	: 22/09/2022 to 23/09/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 67	4	Weather Condition	: Clear
5	Longitude	: 84°37'18.22"E	6	Latitude	: 23°27'56.84N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	50
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	18
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.5
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.007
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

****End of Report****

Authorized Signatory
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Annexure 3

Date – 01.09.2022

Office Order

Environmental Cell has been re-constituted at Hisri New Bauxite Mine (Area 14.55 ha) comprising below mentioned team members. The team will ensure compliance of Environment Act, Regulation & Rule in respect of the said mines of Hindalco Industries Limited.

1. Mr. Raj Sinha (Coordinator)
2. Mr. Gauri Shankar Prasad (Member)
3. Ms. Abhilasha Singh (Environment Engineer)
4. Mr. Abhay Kumar – Environment Engineer

The Undersigned is the in charge of above Environment Management Cell constituted for the purpose of ensuring compliances of environmental act rule and regulation for the above mine.

A handwritten signature in blue ink, appearing to read "Basudev", with a horizontal line underneath.

Basudev Gangopadhyay
AVP (Planning, Environment & Compliance)


Annexure 4

Production, Mined Out, Back Filled and Over Burden removal from April'22 to September'22								
S No	Name of the Mines	Mining lease area (ha)	Production Capacity (MT)*	Lease Period*	Production (MT)	Mined out area (ha)	Back filled area (ha)	Over burden (Cu.M)
1	Bagru bauxite Mine	75.41	85000	22.01.1974 to 31.03.2030	NIL	NIL	NIL	NIL
2	Bhusar Bauxite Mine	65.31	280000	11.07.1981 to 31.03.2030	116176	0.78	0.34	82296.15
3	Hisri (New) Bauxite Mine	14.55	100000	19.07.1981 to 31.03.2030	63046	0.34	0.23	47769.44
4	Kujam - I Bauxite Mine	80.87	150000	13.03.2006 to 12.03.2056	53620	1.74	1.18	39931.13
5	Kujam - II Bauxite Mine	157.38	300000	24.03.2006 to 23.03.2056	147610	4.79	2.56	181309.80
6	Amtipani Bauxite Mine	190.95	150000	13.03.2006 to 12.03.2056	96500	2.12	2.050	126569.80
7	Gurdari Bauxite Mine	584.19	325000	23.03.1985 to 22.03.2035	114070	3.65	2.68	292766.10
8	Shrengdag A Bauxite Mine	155.81	260000	16.10.1974 to 31.03.2030	53600	1.2	0.9	40876.3
9	Shrengdag B Bauxite Mine	140.07	100000	04.10.1978 to 31.03.2030	45750	0.8157	0.6184	44264.72
10	Jalim & Sanai Bauxite Mine	12.14	50000	16.10.1974 to 31.03.2030	25000	0.2413	0.2	8656.24
11	Orsapat Bauxite Mine	196.36	200000	17.07.1986	NIL	NIL	NIL	NIL

Annexure 4

				to 16.07.2036				
12	Chiro Kukud bauxite Mine	152.57	100000	29.01.1985 to 28.01.2035	NIL	NIL	NIL	NIL
13	Pakhar (8.09)	8.09	80000	16.05.1973 to 31.03.2030	NIL	NIL	NIL	NIL
14	Pakhar (35.12)	35.12	200000	17.04.1975 to 31.03.2030	NIL	NIL	NIL	NIL
15	Pakhar (115.13)	115.13	300000	19.07.1996 to 31.03.2030	87500	1.52	0.57	242684.08
Minerals & Minerals Limited								
16	Pakhar (15.58)	15.58	60000	28.04.1965 to 31.03.2030	NIL	NIL	NIL	NIL
17	Pakhar (109.507)	109.507	280000	26.07.2008 to 25.07.2058	129700	0.29	0.00	26032.12
18	Bimarla Bauxite Mine	134.526	300000	18.07.2009 to 17.07.2059	54050	1.34	0.60	118183.21
19	Amtipani Chirodih Bauxite Mine (130.01 ha)	130.01	450000	11.01.2017 to 10.01.2067	NIL	NIL	NIL	NIL

*Static information about the mines included in the above table


Basudev Gangopadhyay
 AVP (Planning, Environment & Compliance)

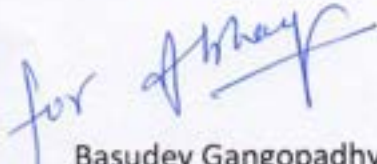
Annexure-5

BREAK UP THE COST OF ENVIRONMENTAL MEASURES DURING THE YEAR 2022-23

The composite cost during the year 2022-23 for environmental protection & pollution control by Jharkhand Mines division of M/s Hindalco Industries Ltd & M/s Minerals & Minerals Ltd for implementation of the suggested measures in EC at our all the operating mines in the state of Jharkhand-namely Pakhar (115.13 ha), Pakhar (15.58 ha), Pakhar (109.507 ha), Pakhar (8.09 ha), Pakhar (35.12 ha), Serengdag (140.06 ha), Serengdag (155.81 ha), Jalim & Sanai (12.14 ha), Gurdari (584.19 ha), Amtipani (190.95 ha), Kujam I (80.97 ha) Kujam II (157.38 ha), Bagru (75.41 ha), Hisri New (14.55 ha), Chiro kukud (152.57 ha), Orsa pat (196.36 ha), Bhusar (65.31 ha), Bimarla Bauxite Mines (134.52 ha) and Amtipani Chirodih (130.01 ha) Bauxite Mine.

S No	Description	Budget (in Rupees) FY 2022-23	Actual (in Rupees) FY 2022-23 (From April'22 to September'22)
1	Pollution Control & Environment monitoring	49,75,923.00	33,83,623.92
2	Reclamation/ Back filing & Rehabilitation**	5,83,65,000.00	5,07,53,126.66
3	Green belt, Plantation & Water sprinkling arrangement	48,76,825.00	45,85,322.59
4	Rural Development	3,10,21,250.00	2,39,91,751.19

**Part of OB removed cost.


Basudev Gangopadhyay
AVP (Planning, Environment & Compliance)