

Environmental Status Report  
For  
Samri Bauxite Mine  
at  
Post & Teh.: Samri, (Kusmi)  
Dist: Balrampur-Ramanujganj(C.G.)

**Duration: July-August-September-2021**

Name of Industry:-




M/s. Hindalco Industries Limited.,

Name of Laboratory:-



QCI-NABET, MoEF & CC (GOI)  
ISO 9001:2015, ISO 14001:2015, ISO 45001:2018  
60, Bajjprabhu Nagar, Nagpur - 440 033, MS  
Lab. & Consultancy: FP-34, 35, Food Park,  
MIDC, Butibori, Nagpur - 441122  
Ph.: (0712) 2242077, 9373287475  
Email: [info@anacon.in](mailto:info@anacon.in), [ngp@anacon.in](mailto:ngp@anacon.in)  
website: [www.anaconlaboratories.com](http://www.anaconlaboratories.com)

  
Agent of Mines

## Foreword

The protection of environment plays a crucial role in maintaining the local environment quality for any mining industry. Hence compliance of the statutory requirements becomes very important to conserve the ecological balance within and surrounding the mine area. Therefore, environment protection is becoming a prerequisite for sustainable development. In line with this requirement, the management of **M/s Hindalco Industries Ltd.** has adopted a corporate responsibility of environment protection.

In order to comply with the Environment protection act, to fulfill statutory requirement and to be in tune with Environmental Preservation and sustainable development, **M/s Hindalco Industries Ltd.** has retained **ANACON LABORATORIES PVT. LTD.**, Nagpur as Environment Consultants and for various Environmental issues related to their mines.

This report presents the Environmental Status for the period **July-2021 to Sept-21** as compliance to the statutory requirements.


The co-operation extended by the Staff and Management of **M/s Hindalco Industries Ltd.** during the work execution period is gratefully acknowledged.

For ANACON LABORATORIES PVT. LTD.

Place : Nagpur  
Date : September, 2021



*Stamp*  
Authorized Signatory

	<p style="text-align: center;"><b>Hindalco Industries Limited Samri Mining Environmental Status Report for July -2021 to September-2021</b></p>	<p style="text-align: center;"><b>Introduction</b></p>
---	---	--

### 1.1 Introduction

**HINDALCO INDUSTRIES LIMITED (Hindalco)** is one among the flagship companies of the Aditya Birla Group of Industries and is one of the largest corporate groups in India. This group is a leading manufacturer of Aluminum in India, having integrated facilities encompassing bauxite mining, refining and smelting to achieve Aluminium.

Various processing units of HINDALCO are strategically located in different parts of the nation to achieve optimum benefits. Over the past few decades the group has grown multifold in its production capacities, product mix and diversification in mining. HINDALCO possesses bauxite mine leases of Kudag, Samri and Tatijharia mines in Balrampur district of Chhattisgarh State.


HINDALCO INDUSTRIES LTD. awarded the work to M/s ANACON LABORATORIES PVT. LTD. Nagpur (ALPL) for carrying out Environmental monitoring of parameters for assessing pollution levels and preparation of monthly report (*July-August-Sept-2021*) as per the requirement of Chhattisgarh Environment Conservation Board (CECB) and Ministry of Environment, Forest and Climate Change (MoEF & CC) for Samri mining leases in Balrampur District, Chhattisgarh State.

### 1.2 Background Information of Samri Mine

HINDALCO was granted Samri Bauxite mining lease over an area of 2146.746 hec in Samri, Dumarkholi, Gopatu villages in Post Office & Tehsil Samri (Kusmi) of Balrampur district, Chhattisgarh on 24/06/1998 for a period of 20 years. As per the Mines and Mineral (Development and Regulation) Amendment Act, 2015, Samri lease has been extended up to another 30 years i.e 23/06/2048. The mining operations were started on 25/05/1999. The production capacity of Samri Bauxite Mine is 5.0 Lakh Tone/Year.

### 1.3 Salient Features of Samri Bauxite Mine

The deposits occur in Samri block, Post Office & Tahsil Samri (Kusmi) of Balrampur district. This deposit has been identified as one of the resources to cater the raw material requirements of the HINDALCO Alumina refinery at Renukoot, Uttar Pradesh. The salient features of the project are presented below :{ **Table-1**}

	<p align="center"><b>Hindalco Industries Limited Samri Mining Environmental Status Report for July -2021 to September -2021</b></p>	<p align="center"><b>Details of Salient Features</b></p>
---	---	--

**Table 1 Salient Features of Samri Bauxite Mines**

Sl.No.	Particulars	Details
1.	Survey of India Topo sheet No.	64 M /15
2.	Latitude	23° 23' 02"N to 23° 27' 05"N
3.	Longitude	83° 53' 50"E to 83° 57' 59"E
4.	Elevation	1140-m above Mean Sea Level
5.	Climatic Conditions (as per IMD, Ambikapur)	Annual maximum temperature : 30.3°C Annual minimum temperature : 17.7°C Average annual rainfall : 1401.1 mm
6.	Mining lease area	2146.746 hec.
7.	Method of mining	Open cast (Semi-Mechanized)
8.	Mode of transportation	Trucks
9.	Land use	Agricultural and Barren land
10.	Nearest Road	Samri to Kusmi (17 km)
11.	Nearest Airport	Ranchi (146.06 km, ESE)
12.	Nearest Town	Ambikapur (127 km, SW)

#### 1.4 Environmental Monitoring


Regular monitoring of environmental parameters is of immense importance to assess the status of environment during mining operation. With the knowledge of baseline conditions, the monitoring program will serve as an indicator for any deterioration in environmental conditions due to mining operation of the project. Suitable mitigation steps will be taken in time to safeguard the environment, based on monitoring reports. Monitoring is important in the control of pollution since the efficiency of control measures can only be determined by monitoring.

In order to find out the impact of mining activity on sensitive receptors, it is necessary to monitor Environmental Quality to know the level of concentrations of pollutants within and around the mining lease area. Accordingly Hindalco Industries through Anacon Laboratories Pvt. Ltd., Nagpur has been monitoring at following locations for air, water and Noise on monthly basis during these months (**Table-2**).

#### 1.5 Air Environment

##### 1.5.1 Ambient Air Quality Monitoring

Ambient Air Quality monitored at 8 locations in the core zone and buffer zone with reference to Samri mine lease area as shown in (**Fig. 1**).

	<p align="center"><b>Hindalco Industries Limited Samri Mining Environmental Status Report for July -2021 to September -2021</b></p>	<p align="center"><b>Details of Salient Features</b></p>
---	---	--

**Table: 2      Locations of Ambient Air Quality Monitoring (AAQM) & Fugitive Emission (2146.746 hec.)**

Sl. No.	Core zone	Sl. No.	Buffer zone
1	Samri-Gopatu/Near Weigh Bridge	5	Sairaidh Campus
2	Rajendrapur/Near Mining Area	6	Virhorepat Village
3	Kutku Village/Near V.T.Center	7	Tatijharia Village/Near Weigh Bridge
4	Dumerkholi/Near Mining Area	8	Piprapat/Near Mining Area

The sampling stations are selected at the above mentioned locations, in downwind and upwind directions of the mining site in the core zone and buffer zone. Anacon Laboratories Pvt. Ltd., Nagpur is carrying out regular monitoring for PM<sub>10</sub>, PM<sub>2.5</sub>, SO<sub>2</sub>, NO<sub>2</sub>, CO and Pb, Hg, As & Cr at above Ambient Air Quality Monitoring (AAQM) locations for the Month of July-August-September-2021.

### **1.5.2 Sampling Duration and Frequency**

Ambient air quality monitoring was carried out for the parameters PM<sub>10</sub>, PM<sub>2.5</sub>, SO<sub>2</sub>, NO<sub>2</sub>, CO and Pb, Hg, As and Cr from July-2021 to September-2021 as per CPCB norms. Data is compared with the present revised standards mentioned in the latest Gazette Notification of the Central Pollution Control Board (CPCB) (November- 18, 2009), and as per consent conditions mentioned in consent letter.


### **1.5.3 MONITORED PARAMETERS AND FREQUENCY OF SAMPLING**

#### **Methods and Instruments used for Sampling**

The air samples were analyzed as per methods specified by Central Pollution Control Board (CPCB).

The levels of Particulate Matter (PM<sub>10</sub>), Sulphur Dioxide (SO<sub>2</sub>), Oxides of Nitrogen (NO<sub>2</sub>), Carbon Dioxide (CO), Pb, Hg, As and Cr were monitored for establishing the baseline status. PM<sub>10</sub> was collected with the help of Respirable particulate sampler operating 24 hours by drawing air which passes through the cyclone at the rate of 1.0 -1.3 m<sup>3</sup>/min which collects the particles less than 10 µm diameter over glass fiber filter paper. The dust deposited over the filter paper is measured as PM<sub>10</sub> and the smaller particulates from PM<sub>2.5</sub> are collected into the membrane filter paper.

The measurement techniques used for various pollutants and other details are given in

	<b>Hindalco Industries Limited Samri Mining Environmental Status Report for July -2021 to September -2021</b>	<b>Details of Salient Features</b>
---	---	--

(Table3).

**Table 3**

**MONITORED PARAMETERS AND FREQUENCY OF SAMPLING**

Parameters	Sampling frequency
Particulate Matter (PM <sub>10</sub> )	24 hourly sample twice a week for Three months
Particulate Matter (PM <sub>2.5</sub> )	24 hourly sample twice a week for Three months
Particulate Matter 2.5	24 hourly sample twice a week for Three months
Sulphur dioxide (SO <sub>2</sub> )	24 hourly sample twice a week for Three months
Oxides of Nitrogen (NO <sub>2</sub> )	24 hourly sample twice a week for Three months
CO, Pb, Hg, As, Cr	8 hourly samples for 24 hour twice a week for three months

**Table 4.0**

**Measurement Techniques for various pollutants**

Sr. No.	Parameter	Technique	Technical Protocol	Minimum Reportable Value(µg/m <sup>3</sup> )
1.	Particulate Matter PM <sub>10</sub>	Respirable Dust Sampler (Gravimetric Method)	IS-5182 (Part-23)	5
2.	Particulate Matter PM <sub>2.5</sub>	Respirable Dust Sampler (Gravimetric Method)	USEPA-40 (Part-50)	5
3.	Sulphur Dioxide	Modified West and Gaeke	IS-5182 (Part - II)	4
4.	Oxide of Nitrogen	Jacob &Hochheiser Method	IS-5182 (Part - VI)	4
5.	Carbon Monoxide	NDIR Spectroscopy	IS-5182 (Part - X)	2
6.	Pb, As, Hg, Cr	Acid Digestion Method	EPA Method	0.1



**Hindalco Industries Limited Samri Mining  
Environmental Status  
Report for July-2021 to September -2021**

**Details of  
Salient  
Features**

**1.6 Meteorology: Wind Pattern**

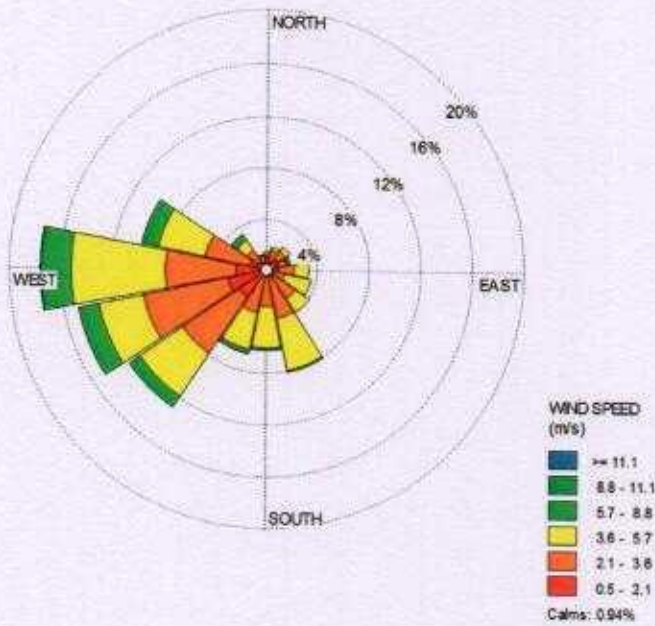
The data of wind pattern collected during the study period (July-August-Sept-2021) indicates that the wind was blowing predominately from (W and WSW) directions, during study period.

**Wind Frequency Distribution Data**

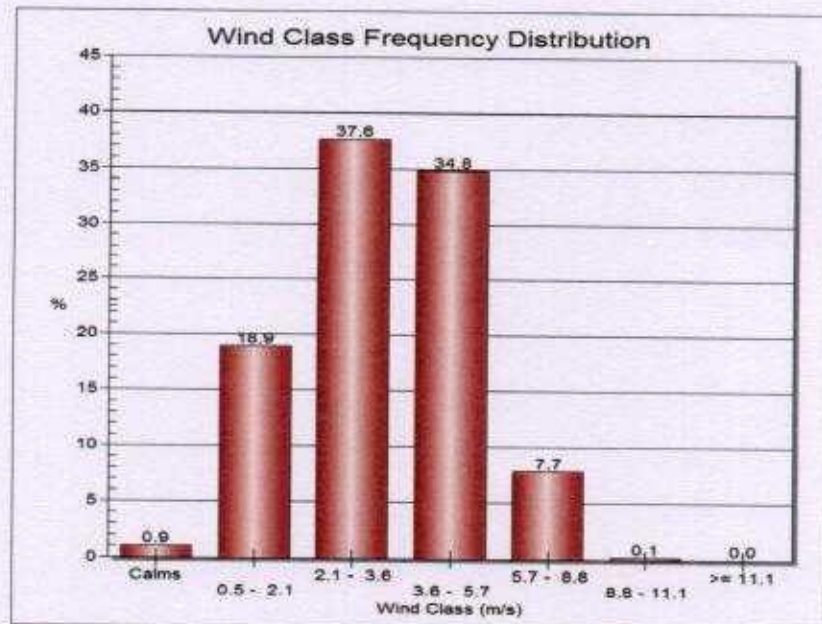
Sr. No.	Directions / Wind Classes (m/s)	0.5 - 2.1	2.1 - 3.6	3.6 - 5.7	5.7 - 8.8	8.8 - 11.1	>= 11.1	Total (%)
1	348.75 - 11.25	0.010753	0.002016	0.001344	0.000000	0.000000	0.000000	0.014113
2	11.25 - 33.75	0.007392	0.008737	0.002688	0.000000	0.000000	0.000000	0.018817
3	33.75 - 56.25	0.010753	0.007392	0.004032	0.000000	0.000000	0.000000	0.022177
4	56.25 - 78.75	0.010753	0.005376	0.000672	0.002688	0.000000	0.000000	0.019489
5	78.75 - 101.25	0.009409	0.012769	0.010753	0.000000	0.000000	0.000000	0.032930
6	101.25 - 123.75	0.006048	0.008737	0.020833	0.000000	0.000000	0.000000	0.035618
7	123.75 - 146.25	0.007392	0.020161	0.012769	0.000000	0.000000	0.000000	0.040323
8	146.25 - 168.75	0.006720	0.032258	0.040323	0.001344	0.000000	0.000000	0.080645
9	168.75 - 191.25	0.005376	0.023522	0.031586	0.002016	0.000000	0.000000	0.062500
10	191.25 - 213.75	0.004032	0.030242	0.028898	0.003360	0.000000	0.000000	0.066532
11	213.75 - 236.25	0.026210	0.052419	0.039651	0.010081	0.000000	0.000000	0.128360
12	236.25 - 258.75	0.030914	0.066532	0.034946	0.016129	0.000000	0.000000	0.148522
13	258.75 - 281.25	0.024194	0.054435	0.072581	0.023522	0.000672	0.000000	0.175403
14	281.25 - 303.75	0.014113	0.034946	0.036962	0.012769	0.000000	0.000000	0.098790
15	303.75 - 326.25	0.008065	0.010753	0.009409	0.005376	0.000000	0.000000	0.033602
16	326.25 - 348.75	0.008065	0.005376	0.000672	0.000000	0.000000	0.000000	0.012769
	<b>Sub-Total</b>	<b>0.188844</b>	<b>0.375672</b>	<b>0.348118</b>	<b>0.077285</b>	<b>0.000672</b>	<b>0.000000</b>	<b>0.990591</b>
	<b>Calms</b>							0.009409
	<b>Missing/Incomplete</b>							0.000000
	<b>Total</b>							1.000000

**Summary of Wind Pattern**

Season	First Pre-Dominant Wind Direction	Second Pre-Dominant Wind Direction	Calm Condition	Average Wind Speed
July-Aug-Sept-2021	W (17.5%)	WSW (14.9%)	0.94	3.41 m/s



**Figure.01: Wind Rose Diagram (July-August-Sept-2021)**



**Figure.02: Wind Class Frequency Distribution (July-Aug-Sept-2021).**



	<p align="center"><b>Hindalco Industries Limited Samri</b>  <b>Mining Environmental Status</b>  <b>Report for July-2021 to September -2021</b></p>	<p align="center"><b>Details of</b>  <b>Salient Features</b></p>
---	--	--

## **MONITORED PARAMETERS AND FREQUENCY OF SAMPLING**

### **1.7 Methods and Instruments used for Sampling**

The air samples were analyzed as per methods specified by Central Pollution Control Board (CPCB). The levels of Particulate Matter (PM<sub>10</sub>), Sulphur Dioxide (SO<sub>2</sub>), Oxides of Nitrogen (NO<sub>2</sub>), Carbon Monoxide (CO), Pb, Hg, As and Cr were monitored for establishing the baseline status. PM<sub>10</sub> was collected with the help of Respirable Particulate Sampler operating 24 hours by drawing air which passes through the cyclone at the rate of 1.0 -1.3 m<sup>3</sup>/min which collects the particles less than 10 µm diameter over glass fibre filter paper. The dust deposited over the filter paper is measured as PM<sub>10</sub> and the smaller particulates from 2.5 µm are collected into the Membrane Filter Paper. The dust fall rate was measured using dust fall jar. The jar was exposed for one month in the mining area and Samri-Gopatu during pre and post monsoon period. The jar was filled with 2 lit of distilled water. The water in the jar is mixed with copper sulphate solution (0.02 N solutions) to prevent any growth of algae. The water level in the jar is constantly maintained in such a way that 2 lit of water is always retained. The measurement techniques used for various pollutants and other details are given in (Table 3).

Earmarked samples were collected for Particulate Matter-PM<sub>10</sub>, Particulate Matter-PM<sub>2.5</sub>, SO<sub>2</sub> and NO<sub>2</sub> for 24 hourly and CO 8 hourly. Collected samples were sent to Laboratories for analysis.

**Table 3.0**  
**Measurement Techniques for various pollutants**

Sl. No.	Parameter	Technique	Technical Protocol	Minimum Reportable Value (µg/m <sup>3</sup> )
1.	Respirable Particulate Matter	Respirable Dust Sampler (Gravimetric Method)	IS-5182 (Part-23)	5
2.	Particulate Matter 2.5	Respirable Dust Sampler (Gravimetric Method)	Gravimetric Method	5
3.	Sulphur Dioxide	Modified West and Gaeke	IS-5182 (Part - II)	4
4.	Oxide of Nitrogen	Jacob & Hochheiser Method	IS-5182 (Part - VI)	4
5.	Carbon Monoxide	NDIR Spectroscopy	IS-5182 (Part - X)	2
6.	Pb, As, Hg, Cr	Acid Digestion Method	EPA Method	0.1



**Hindalco Industries Limited Samri  
Mining Environmental Status  
Report for July-2021 to September-2021**

**Details of  
Salient Features**

**Table 4**

**Statistical Analysis**

Location	Month & Year	PM-10 ( $\mu\text{g}/\text{m}^3$ )	PM-2.5 ( $\mu\text{g}/\text{m}^3$ )	SO <sub>2</sub> ( $\mu\text{g}/\text{m}^3$ )	NO <sub>2</sub> ( $\mu\text{g}/\text{m}^3$ )	CO ( $\text{mg}/\text{m}^3$ )	Pb ( $\mu\text{g}/\text{m}^3$ )	Hg ( $\mu\text{g}/\text{m}^3$ )	As ( $\text{ng}/\text{m}^3$ )	Cr ( $\mu\text{g}/\text{m}^3$ )
<b>Core Zone</b>										
Samri-Gopatu/ Nr.weigh bridge	July-2021	52.0	19.4	8.1	14.5	0.205	BDL (DL-0.01)	BDL (DL-0.0005)	BDL (DL-0.1)	BDL (DL-0.03)
	August-2021	52.7	22.8	8.3	17.4	0.251	0.017	BDL (DL-0.0005)	BDL (DL-0.1)	BDL (DL-0.03)
	Sept-2021	59.8	23.4	9.4	19.7	0.283	0.020	BDL (DL-0.0005)	BDL (DL-0.1)	BDL (DL-0.03)
Rajendrapur/ Nr.Mining Area	July-2021	51.6	20.7	9.4	15.7	0.217	0.018	BDL (DL-0.0005)	BDL (DL-0.1)	BDL (DL-0.03)
	August-2021	56.1	23.5	8.5	17.5	0.235	0.016	BDL (DL-0.0005)	BDL (DL-0.1)	BDL (DL-0.03)
	Sept-2021	56.2	19.2	9.4	17.4	0.217	0.017	BDL (DL-0.0005)	BDL (DL-0.1)	BDL (DL-0.03)
Kutku Village/ Nr.V.T. Center	July-2021	51.0	18.9	7.1	14.9	0.206	BDL (DL-0.01)	BDL (DL-0.0005)	BDL (DL-0.1)	BDL (DL-0.03)
	August-2021	50.3	21.1	7.3	17.5	0.188	BDL (DL-0.01)	BDL (DL-0.0005)	BDL (DL-0.1)	BDL (DL-0.03)
	Sept-2021	50.2	18.3	7.8	15.4	0.200	0.014	BDL (DL-0.0005)	BDL (DL-0.1)	BDL (DL-0.03)
Dumerkholi/Nr. Mining Area	July-2021	51.6	19.5	7.8	16.6	0.197	0.017	BDL (DL-0.0005)	BDL (DL-0.1)	BDL (DL-0.03)
	August-2021	56.4	24.1	9.7	19.5	0.262	0.019	BDL (DL-0.0005)	BDL (DL-0.1)	BDL (DL-0.03)
	Sept-2021	53.6	20.0	9.8	16.4	0.216	0.018	BDL (DL-0.0005)	BDL (DL-0.1)	BDL (DL-0.03)
CPCB Standards		100 (24 hrs)	60 (24 hrs)	80 (24 hrs)	80 (24 hrs)	2 (8 hrs)	1.0 (24 hrs)	---	6.0 (annual)	---
Minimum		50.2	18.3	7.1	14.5	0.188	---	---	---	---
Maximum		59.8	24.1	9.8	19.7	0.283	0.020	---	---	---
Average		53.5	20.9	8.6	16.9	0.223	0.013	---	---	---
98% le		59.1	24.0	9.8	19.7	0.278	0.020	---	---	---

NOTE: ● BDL- Below detection limit ● DL- Indicates detection limit of instrument/method and shall be considered as 'absent'.

- The Average Concentration of PM<sub>10</sub> within the Core Zone of Samri Lease is 53.5  $\mu\text{g}/\text{m}^3$ .
- The Average Concentration of PM<sub>2.5</sub> within the Core Zone of Samri Lease is 20.9  $\mu\text{g}/\text{m}^3$ .
- The Average Concentration of SO<sub>2</sub> within the Core Zone of Samri Lease is 8.6  $\mu\text{g}/\text{m}^3$ .
- The Average Concentration of NO<sub>2</sub> within the Core Zone of Samri Lease is 16.9  $\mu\text{g}/\text{m}^3$ .
- The Average Concentration of CO within the Core Zone of Samri Lease is 0.223  $\mu\text{g}/\text{m}^3$ .
- The Average Concentration of Pb within the Core Zone of Samri Lease is 0.013  $\mu\text{g}/\text{m}^3$ .

**Conclusion:-**The Average Concentration within the Core Zone of Samri Lease during this period (July-August-September-2021). It is within permissible limits as per CPCB Standards.



**Hindalco Industries Limited Samri  
Mining Environmental Status  
Report for July-2021 to September-2021**

**Details of  
Salient Features**

Location	Month & Year	PM-10 ( $\mu\text{g}/\text{m}^3$ )	PM-2.5 ( $\mu\text{g}/\text{m}^3$ )	SO <sub>2</sub> ( $\mu\text{g}/\text{m}^3$ )	NO <sub>2</sub> ( $\mu\text{g}/\text{m}^3$ )	CO ( $\text{mg}/\text{m}^3$ )	Pb ( $\mu\text{g}/\text{m}^3$ )	Hg ( $\mu\text{g}/\text{m}^3$ )	As ( $\text{ng}/\text{m}^3$ )	Cr ( $\mu\text{g}/\text{m}^3$ )
<b>Buffer Zone</b>										
Sairaidh Campus	July-2021	48.8	18.8	6.8	17.3	0.185	BDL (DL-0.01)	BDL (DL-0.0005)	BDL (DL-0.1)	BDL (DL-0.03)
	August-2021	52.2	20.5	8.1	17.2	0.207	0.016	BDL (DL-0.0005)	BDL (DL-0.1)	BDL (DL-0.03)
	Sept-2021	59.8	26.6	10.5	21.1	0.215	0.016	BDL (DL-0.0005)	BDL (DL-0.1)	BDL (DL-0.03)
Tatijharia Village/Nr. Weigh Bridge	July-2021	51.8	18.5	7.4	17.8	0.165	0.015	BDL (DL-0.0005)	BDL (DL-0.1)	BDL (DL-0.03)
	August-2021	53.1	18.2	7.6	18.8	0.209	0.016	BDL (DL-0.0005)	BDL (DL-0.1)	BDL (DL-0.03)
	Sept-2021	53.8	20.6	8.1	18.0	0.211	0.016	BDL (DL-0.0005)	BDL (DL-0.1)	BDL (DL-0.03)
Piprapat/ Nr.Mining Area	July-2021	52.4	21.4	7.7	20.6	0.199	0.016	BDL (DL-0.0005)	BDL (DL-0.1)	BDL (DL-0.03)
	August-2021	54.8	21.2	10.7	17.4	0.252	0.015	BDL (DL-0.0005)	BDL (DL-0.1)	BDL (DL-0.03)
	Sept-2021	53.1	19.9	9.8	18.7	0.202	0.016	BDL (DL-0.0005)	BDL (DL-0.1)	BDL (DL-0.03)
Virhorepat Village	July-2021	50.9	18.6	7.6	19.1	0.156	BDL (DL-0.01)	BDL (DL-0.0005)	BDL (DL-0.1)	BDL (DL-0.03)
	August-2021	52.4	21.4	8.4	19.5	0.213	0.015	BDL (DL-0.0005)	BDL (DL-0.1)	BDL (DL-0.03)
	Sept-2021	51.3	20.5	7.7	19.9	0.162	BDL (DL-0.01)	BDL (DL-0.0005)	BDL (DL-0.1)	BDL (DL-0.03)
<b>CPCB Standards</b>		100 (24 hrs)	60 (24 hrs)	80 (24 hrs)	80 (24 hrs)	2 (8 hrs)	1.0 (24 hrs)	---	6.0 (annual)	---
<b>Minimum</b>		48.8	18.2	6.8	17.2	0.156	---	---	---	---
<b>Maximum</b>		59.8	26.6	10.7	21.1	0.252	0.016	---	---	---
<b>Average</b>		52.9	20.5	8.4	18.8	0.198	0.012	---	---	---
<b>98% le</b>		58.7	25.5	10.7	21.0	0.244	0.016	---	---	---

NOTE: ● BDL- Below detection limit ● DL- Indicates detection limit of instrument/method and shall be considered as 'absent'.

- The Average Concentration of PM<sub>10</sub> within the Buffer Zone of Samri Lease is 52.9  $\mu\text{g}/\text{m}^3$ .
- The Average Concentration of PM<sub>2.5</sub> within the Buffer Zone of Samri Lease is 20.5  $\mu\text{g}/\text{m}^3$ .
- The Average Concentration of SO<sub>2</sub> within the Buffer Zone of Samri Lease is 8.4  $\mu\text{g}/\text{m}^3$ .
- The Average Concentration of NO<sub>2</sub> within the Buffer Zone of Samri Lease is 18.8  $\mu\text{g}/\text{m}^3$ .
- The Average Concentration of CO within the Buffer Zone of Samri Lease is 0.198  $\mu\text{g}/\text{m}^3$ .
- The Average Concentration of Pb within the Buffer Zone of Samri Lease is 0.012  $\mu\text{g}/\text{m}^3$ .

**Conclusion:** - The Average Concentration within the Buffer Zone of Samri Lease during this period (July-August-September-2021). It is within permissible limits as per CPCB Standards.

	<p align="center"><b>Hindalco Industries Limited Samri Mining Environmental Status Report for July-2021 to September-2021</b></p>	<p align="center"><b>Details of Salient Features</b></p>
---	---	--

### Month-wise Summary of Statistical Analysis

#### **1.8. Samri Lease (Core Zone):-**

##### **1.8.1 Ambient Air Quality:**

Ambient air quality has been generated as per NAAQS 2009 for the month of July-August-September-2021. PM<sub>10</sub>, PM<sub>2.5</sub>, SO<sub>2</sub>, NO<sub>2</sub> & CO. The values obtained were then compared vis-a-vis the standards prescribed by CPCB for Industrial/ Rural / Residential uses.

##### **Presentation of Results:**

The summary of Ambient Air Quality monitoring results from July-2021 to September - 2021 are presented in detail in Table 4.0.98<sup>th</sup> percentile; maximum and minimum values etc. have been computed from the collected raw data for all the AAQ monitoring station. The data has been compared with the standards prescribed by Central Pollution Control Board (CPCB)/NAAQS for residential and rural zone.

##### **A. Particulate Matter-PM<sub>10</sub>:**

The minimum and maximum concentrations for Particulate Matter-PM<sub>10</sub> were recorded as 50.2 µg/m<sup>3</sup> and 59.8 µg/m<sup>3</sup> at Kutku Village/Nr.V. T. Center and Samri-Gopatu/Nr. weigh bridge location respectively. The average concentration of PM<sub>10</sub> was 53.5 µg/m<sup>3</sup>.

##### **B. Particulate Matter-PM<sub>2.5</sub>:**

The minimum and maximum concentrations for Particulate Matter-PM<sub>2.5</sub> were recorded as 18.3 µg/m<sup>3</sup> & 24.1 µg/m<sup>3</sup> at Kutku Village/Nr.V.T.Center and Dumerkholi/Nr. Mining Area location. The average concentration of PM<sub>2.5</sub> was 20.9 µg/m<sup>3</sup>.

##### **C. Sulphur Dioxide (SO<sub>2</sub>):**

The minimum and maximum for SO<sub>2</sub> concentrations were recorded as 7.1 µg/m<sup>3</sup> and 9.8 µg/m<sup>3</sup> respectively. The minimum & maximum concentration was recorded at Kutku Village/Nr.V.T.Center and Dumerkholi/Nr. Mining Area location. The average concentration of SO<sub>2</sub> was 8.6 µg/m<sup>3</sup>.

##### **D. Nitrogen Dioxide (NO<sub>2</sub>):**

The minimum and maximum for NO<sub>2</sub> concentrations were recorded as 14.5 µg/m<sup>3</sup> and 19.7 µg/m<sup>3</sup>. The minimum and maximum concentration was recorded at Samri-Gopatu/Nr. weigh bridge. The average concentration of NO<sub>2</sub> was 16.9 µg/m<sup>3</sup>.

##### **E. Carbon Monoxide (CO):**

The minimum and maximum for CO concentrations were recorded as 0.188 mg/m<sup>3</sup> and 0.283 mg/m<sup>3</sup>. The minimum concentration was recorded at Kutku village and maximum concentration was also recorded at Samri-Gopatu/Nr. weigh bridge location. The average concentration of CO was 0.223 mg/m<sup>3</sup>.

	<p align="center"><b>Hindalco Industries Limited Samri Mining Environmental Status Report for July-2021 to September-2021</b></p>	<p align="center"><b>Details of Salient Features</b></p>
---	---	--

**F. Lead (Pb):**

Maximum Lead detected in PM<sub>10</sub> samples was 0.020 µg/m<sup>3</sup> at Samri-Gopatu/Nr. weigh bridge location.

No lead could be detected in PM<sub>2.5</sub> samples at any of the Ambient Air samples at any of the locations.

**G. Mercury(Hg):**

Mercury was not detected at any of the locations in PM<sub>10</sub> samples as well as PM<sub>2.5</sub> Samples.

**H. Arsenic (As):**

Arsenic was not detected at any of the locations in PM<sub>10</sub> samples as well as PM<sub>2.5</sub> Samples.

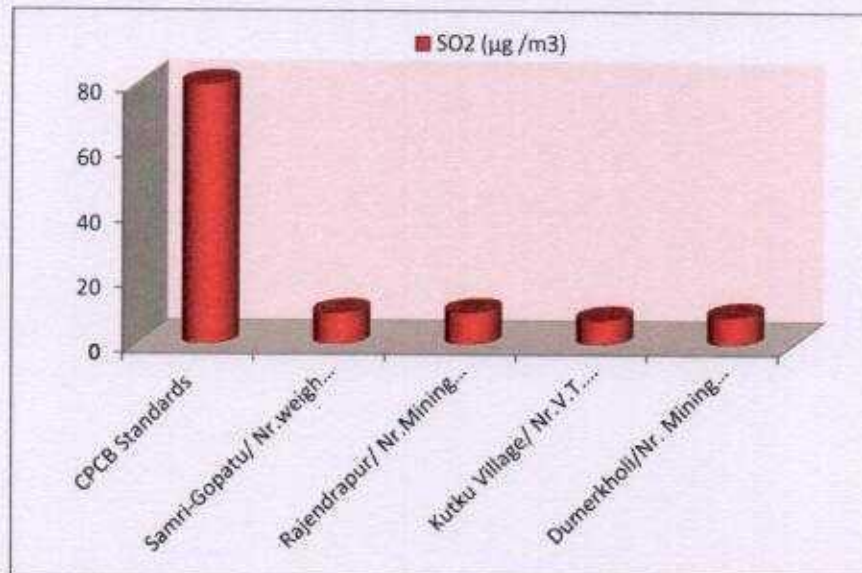
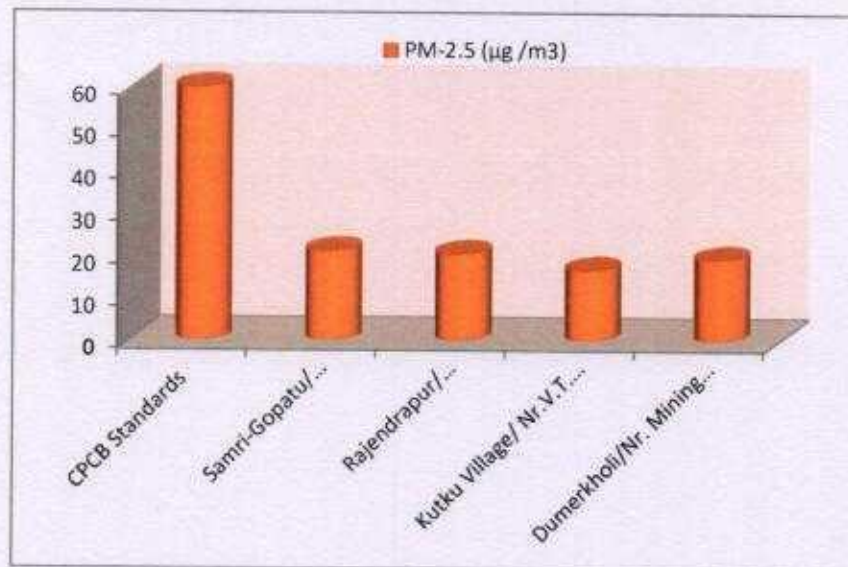
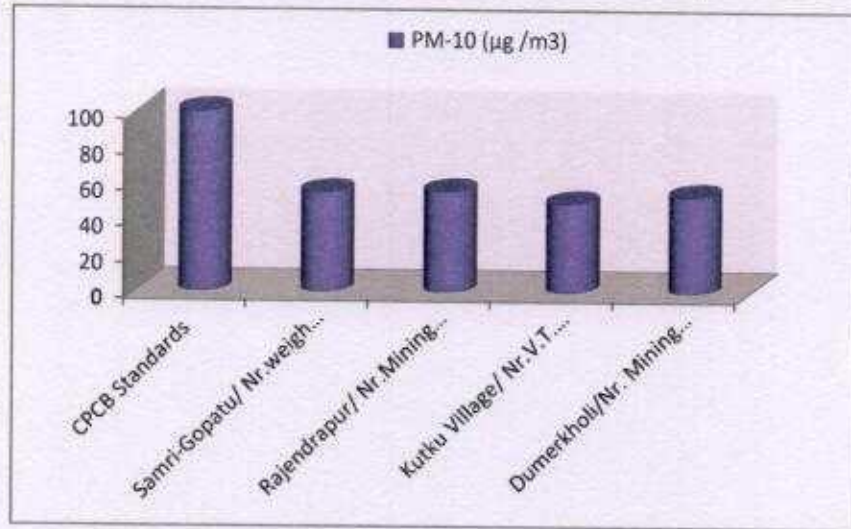
**I. Chromium(Cr):**

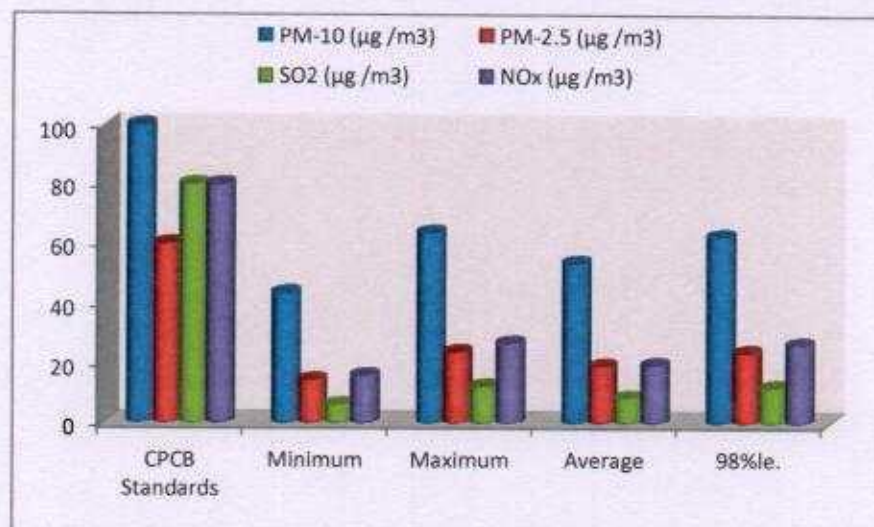
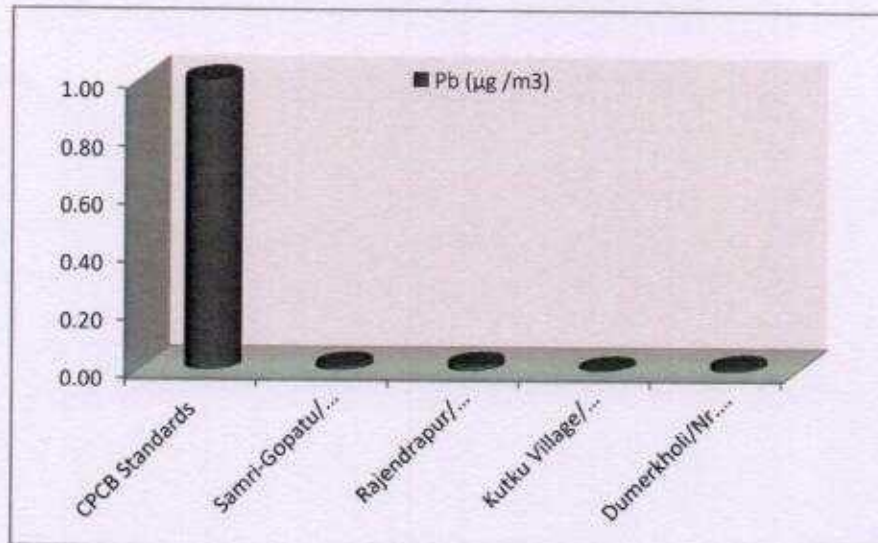
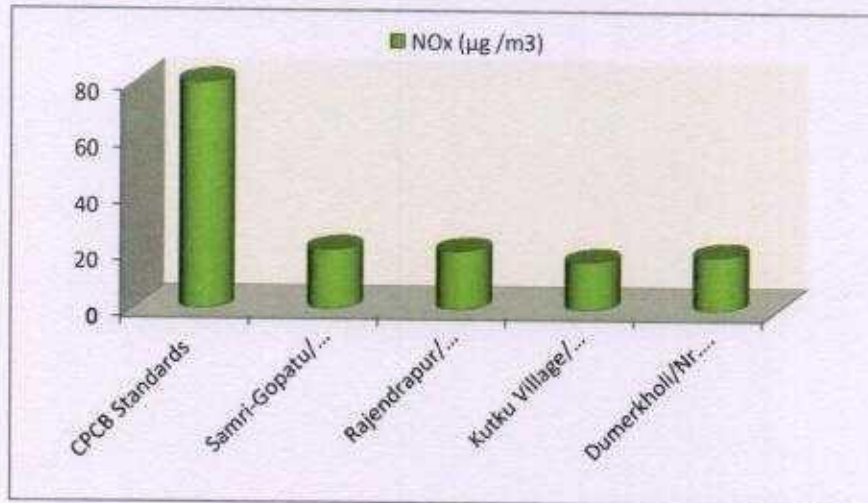
Chromium was not detected at any of the locations in PM<sub>10</sub> samples as well as PM<sub>2.5</sub> Samples.



**Hindalco Industries Limited Samri  
Mining Environmental Status  
Report for July-2021 to September-2021**

**Details of  
Salient Features**





	<p align="center"><b>Hindalco Industries Limited Samri Mining Environmental Status Report for July-2021 to September-2021</b></p>	<p align="center"><b>Details of Salient Features</b></p>
---	---	--

## **1.9. Samri Lease (Buffer Zone):-**

### **1.9.1 Ambient Air Quality:**

Ambient air quality has been generated as per NAAQS 2009 for the month of July-August-September-2021. PM<sub>10</sub>, PM<sub>2.5</sub>, SO<sub>2</sub>, NO<sub>2</sub> & CO, The values obtained were then compared vis-a-vis the standards prescribed by CPCB for Industrial/ Rural / Residential uses.

### **1.9.2 Presentation of Results:**

The summary of Ambient Air Quality monitoring results from July- 2021 to Sept- 2021 are presented in detail in Table 4.0. 98<sup>th</sup> percentile; maximum and minimum values etc. have been computed from the collected raw data for all the AAQ monitoring station. The data has been compared with the standards prescribed by Central Pollution Control Board (CPCB)/NAAQS for residential and rural zone.

#### **A. Particulate Matter-PM<sub>10</sub>:**

The minimum and maximum, both concentrations for Particulate Matter-PM<sub>10</sub> were recorded as 48.8 µg/m<sup>3</sup> and 59.8 µg/m<sup>3</sup> at Sairaidh campus. The average concentration of PM<sub>10</sub> was 52.9 µg/m<sup>3</sup>.

#### **B. Particulate Matter-PM<sub>2.5</sub>:**

The minimum and maximum concentrations for Particulate Matter-PM<sub>2.5</sub> were recorded as 18.2 µg/m<sup>3</sup> & 26.6 µg/m<sup>3</sup> at Tatijharia Village/Nr. Weigh Bridge and Sairaidh campus location respectively. The average concentration of PM<sub>2.5</sub> was 20.5 µg/m<sup>3</sup>.

#### **C. Sulphur Dioxide (SO<sub>2</sub>):**

The minimum and maximum for SO<sub>2</sub> concentrations were recorded as 6.8 µg/m<sup>3</sup> and 10.7 µg/m<sup>3</sup> respectively. The minimum concentration was recorded at Sairaidh campus and maximum concentration was also recorded at Piprapat/Nr. mining area location. The average concentration of SO<sub>2</sub> was 8.4 µg/m<sup>3</sup>.

#### **D. Nitrogen Dioxide (NO<sub>2</sub>):**

The minimum and maximum for NO<sub>2</sub> concentrations were recorded as 17.2 µg/m<sup>3</sup> and 21.1 µg/m<sup>3</sup>. The minimum and maximum concentration was recorded at Sairaidh campus. The average concentration of NO<sub>2</sub> was 18.8 µg/m<sup>3</sup>.





**Hindalco Industries Limited Samri  
Mining Environmental Status  
Report for July-2021 to September-2021**

**Details of  
Salient Features**

**E. Carbon Monoxide (CO):**

The minimum and maximum for CO concentrations were recorded as 0.156 mg/m<sup>3</sup> and 0.252 mg/m<sup>3</sup>. The minimum concentration was recorded at Virhorepat village and maximum concentration was also recorded at Piprapat/Nr. mining area location. The average concentration of CO was 0.198 mg/m<sup>3</sup>.

**F. Lead (Pb):**

Maximum Lead detected in PM<sub>10</sub> samples was 0.016 µg/m<sup>3</sup> at Sairaidh campus, Piprapat/Nr. mining area and Tatijharia Village/Nr. Weigh Bridge.

No lead could be detected in PM<sub>2.5</sub> samples at any of the Ambient Air samples at any of the locations.

**G. Mercury(Hg):**

Mercury was not detected at any of the locations in PM<sub>10</sub> samples as well as PM<sub>2.5</sub> Samples.

**H. Arsenic (As):**

Arsenic was not detected at any of the locations in PM<sub>10</sub> samples as well as PM<sub>2.5</sub> Samples.

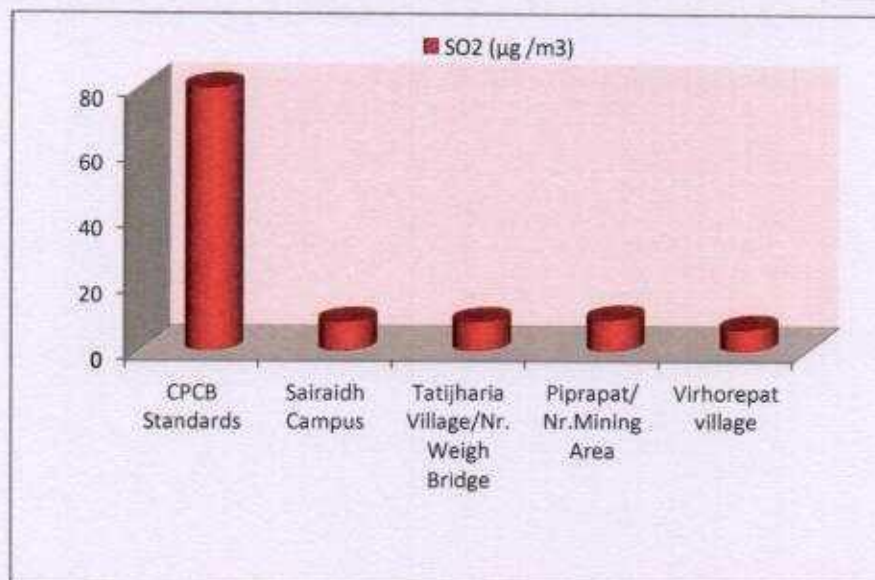
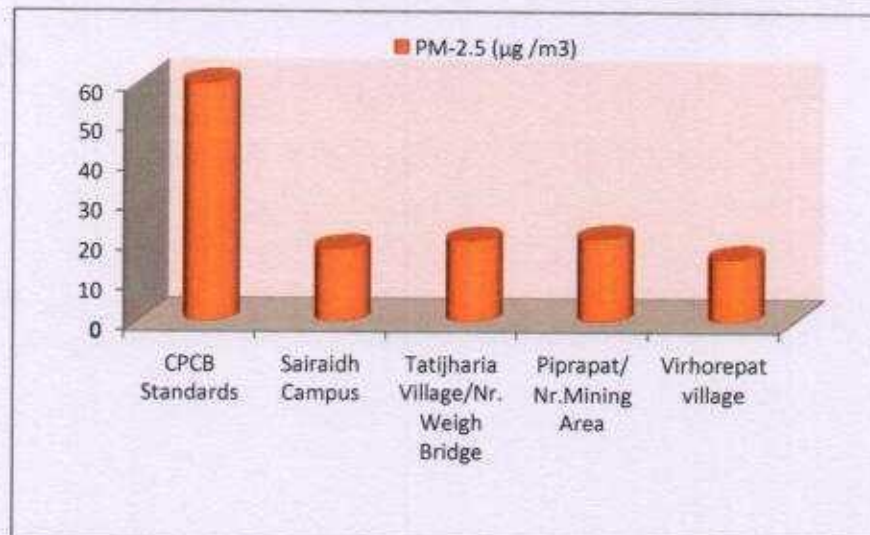
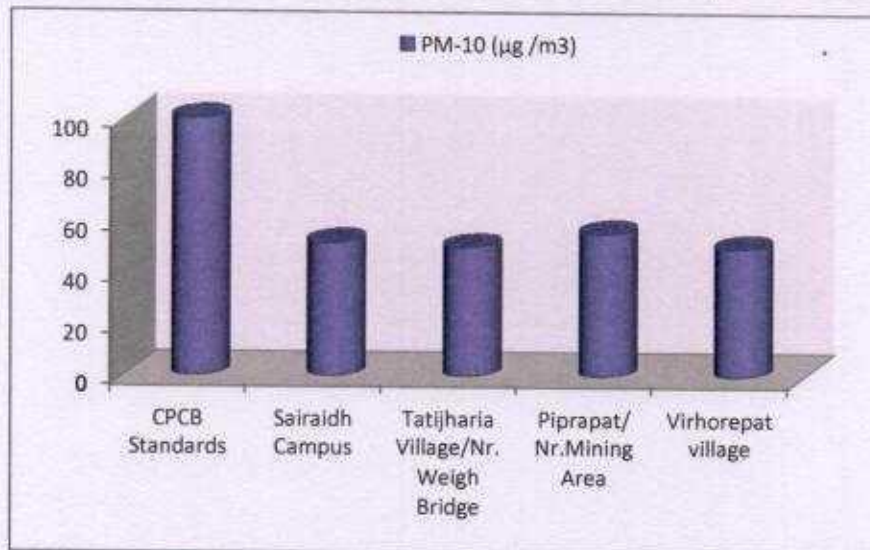
**I. Chromium(Cr):**

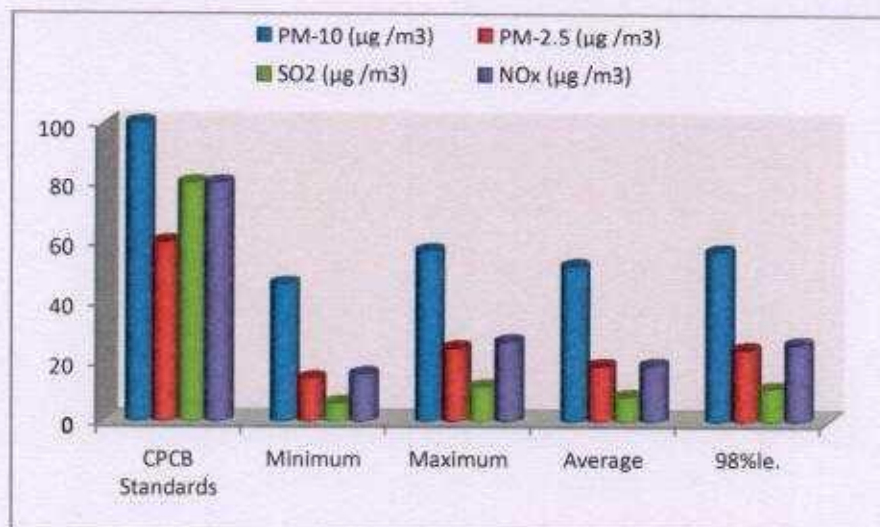
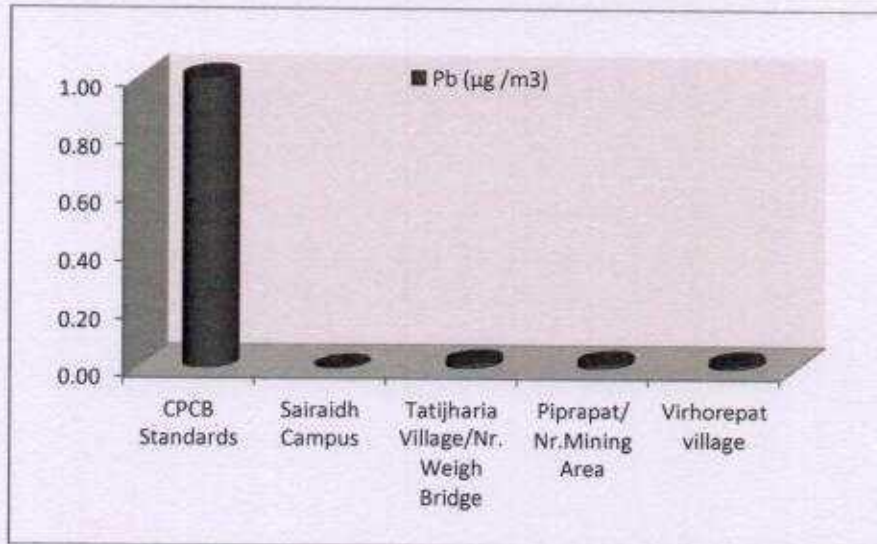
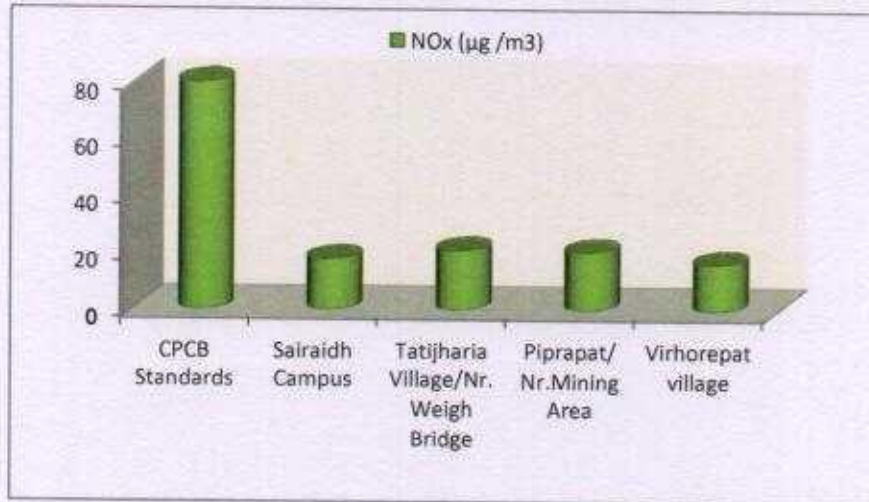
Chromium was not detected at any of the locations in PM<sub>10</sub> samples as well as PM<sub>2.5</sub> Samples.



**Hindalco Industries Limited Samri  
Mining Environmental Status  
Report for July-2021 to September-2021**

**Details of  
Salient Features**





	<b>Hindalco Industries Limited Samri Mining Environmental Status Report for July-2021 to September-2021</b>	<b>Details of Salient Features</b>
---	---	--

### **Noise Environment:**

The Director General of Mines Safety in its circular No. DG (Tech)/18 of 1975, has prescribed the noise level in mining occupations (TLV) for workers, in an 8 hour shift period with unprotected ear as 90 dB(A) or less. There will be some noise sources in mines, which produce noise levels above 90 dB(A), however, the workers are not expected to be exposed continuously for 8 hours. In order to maintain this statutory requirement Noise monitoring has been carried out in and around the mining lease area.

Work zone noise level in the mining area shall increase due to blasting and excavation, transportation. The impacts due to the mining activities on the noise levels shall be negligible, if all the precautions for the elimination of the noise are taken. The mining activities will be undertaken during daytime only. The daytime equivalent noise levels, when all the machineries are in operation, shall be minimized as if machineries have been provided with noise control equipment. Noise monitoring is carried out on monthly basis at three locations in each month are shown in **Fig. 3**.

### **Identification of sampling locations**

Noise at different noise generating sources has been identified based on the activities in the village area and ambient noise due to traffic.

The noise monitoring has been conducted for determination of ambient noise levels in the mining area and villages. The noise levels at each location were recorded for 24hours.

### **Instrument used for monitoring**

Noise levels were measured using integrated sound level meter Model no.SL-HTC-1352. This instrument is capable of measuring the Sound Pressure Level (SPL),  $L_{eq}$ .

### **Method of Monitoring**

Sound Pressure Level (SPL) measurements were monitored at three locations. The readings were taken for every hour for 24 hours. The day noise levels have been monitored during 6 am to 10 pm and night levels during 10 pm to 6 am at three locations within 10-km radius of the study area.

Noise level monitoring was carried out continuously for 24 hours with one hour interval starting at 06.00 hrs to 06.00 hrs next day. Noise levels monitored during day and night at 3 locations are found to be below the stipulated standard of CPCB for Industrial area as 75dB(A) and 70dB(A) for day and night respectively.

 <b>ADITYA BIRLA</b> <b>HINDALCO</b>	<b>Hindalco Industries Limited Samri</b> <b>Mining Environmental Status</b> <b>Report for July-2021 to September-2021</b>	<b>Details of</b> <b>Salient Features</b>
---	---	--

**Table 5**

**Noise Emission Monitoring Report**

SR. NO.	LOCATION	Month	Noise-dB(A)	
			Day Time	Night Time
<b>Core Zone</b>				
1.	Samri-Gopatu/ Near Weigh bridge	July-2021	57.3	41.6
		August-2021	61.2	57.3
		September-2021	62.8	51.6
2.	Rajendrapur/ Nr. Mining Area	July-2021	54.9	38.2
		August-2021	57.1	46.2
		September-2021	54.1	42.8
<b>Buffer Zone</b>				
1.	Tatijharia Village/Nr. Weigh Bridge	July-2021	54.9	47.2
		August-2021	59.3	47.1
		September-2021	54.7	48.3
2.	Piprapat/Nr. Mining Area	July-2021	67.1	58.9
		August-2021	64.6	53.8
		September-2021	56.1	47.6
<b>CPCB Standards</b>				
<b>Industrial Area</b>			<b>75</b>	<b>70</b>
<b>Residential area</b>			<b>55</b>	<b>45</b>

**Conclusion:** -The Noise Monitoring Results at Samri Lease during this period (July-August-September-2021), it is within permissible limits as per CPCB Standards.

**Table 5.1**

**HEMM Spot Noise Level Monitoring**

Unit: dB(A) Leq

Sl. No.	Location	July-2021		August-2021		September-2021	
		Min.	Max.	Min.	Max.	Min.	Max.
1.	Samri-Gopatu/ Near Weigh bridge	64.3	68.2	64.7	67.1	64.9	68.1
2.	Near Mining Area	68.7	71.6	71.3	74.9	69.3	72.8

	<p align="center"><b>Hindalco Industries Limited Samri Mining Environmental Status Report for July-2021 to September-2021</b></p>	<p align="center"><b>Details of Salient Features</b></p>
---	---	--

## 2.0 Water Quality:

The existing status of water quality for groundwater and surface water was assessed by collecting the water samples from underground wells from the village Samri, Kudag, Tatijhariya, Saraidih, Rajendrapur and surface water sample from Nallahs nearby Samri mines. The Physico-Chemical analysis of water samples collected during study period reported as average of three months given in **(Table 6)**. The overall water quality found to be below the stipulated standards of IS 10500-2012 for ground water & found to be fit for drinking purpose for tested parameters. Surface water quality is satisfactory as per IS: 10500-2012. Thus the impacts due to mining activities in each month have been found to being significant.



**Hindalco Industries Limited Samri  
Mining Environmental Status  
Report for July-2021 to September-2021**

**Details of  
Salient Features**

**Table 6 Report on Chemical Examination of Drinking Water (September-2021)**

<b>Location:</b>	<b>DW1) Drinking Water Location:- Water ATM Outlet Sample Source:- R.O.Water</b>
------------------	--

**TEST RESULTS**

Page 1 of 3

S.N.	Test Parameter	Measurement Unit	Test Method	Requirement as per IS 10500 : 2012 (Drinking Water Specifications) Including Amendment No. 2		Test Results
				Acceptable Limit	Permissible Limit #	
<b>I Biological Testing 1. Water</b>						
1	Total coliform	Per 100 ml	IS 15185 : 2016	Absent	Absent	Absent
2	<i>Escherichia coli</i>	Per 100 ml	IS 15185 : 2016	Absent	Absent	Absent
<b>II Chemical Testing 1. Water</b>						
3	Alkalinity (as CaCO <sub>3</sub> )	mg/l	IS 3025 (Part 23) : 1986	200	600	29.42
4	Ammonia (as N)	mg/l	IS 3025 (Part 34) : 1988	0.5	No relaxation	BDL (DL - 0.1)
5	Anionic surface active agents (as MBAS)	mg/l	IS 13428 : 2005 Annex K	0.2	1.0	BDL (DL - 0.01)
6	Colour	Hazen units	IS 3025 (Part 4) : 1983	5	15	BDL (DL - 1)
7	Cyanide (as CN)	mg/l	IS 3025 (Part 27) : 1986	0.05	No relaxation	BDL (DL - 0.005)
8	Chloride (as Cl)	mg/l	IS 3025 (Part 32) : 1988	250	1000	13.81
9	Calcium (as Ca)	mg/l	IS 3025 (Part 40) : 1991	75	200	16.27
10	Chloramines (as Cl <sub>2</sub> )	mg/l	IS 3025 (Part 26) : 1986	4.0	No relaxation	BDL (DL - 0.1)
11	Free residual chlorine	mg/l	IS 3025 (Part 26) : 1986	Min. 0.2	1	BDL (DL - 0.1)
12	Fluoride (as F)	mg/l	IS 3025 (Part 60) : 2008	1.0	1.5	BDL (DL - 0.1)
13	Magnesium (as Mg)	mg/l	IS 3025 (Part 46) : 1994	30	100	3.81
14	Nitrate (as NO <sub>3</sub> )	mg/l	APHA 23 <sup>rd</sup> Edition	45	No relaxation	BDL (DL - 2)
15	Odour	-	IS 3025 (Part 5) : 2018	Agreeable	Agreeable	Agreeable
16	pH	-	IS 3025 (Part 11) : 1983	6.5 to 8.5	No relaxation	6.94 at 25°C
17	Phenolic compounds (as C <sub>6</sub> H <sub>5</sub> OH)	mg/l	IS 3025 (Part 43) : 1992	0.001	0.002	BDL (DL - 0.001)
18	Sulphate (as SO <sub>4</sub> )	mg/l	IS 3025 (Part 24) : 1986	200	400	4.93
19	Sulphide (as H <sub>2</sub> S)	mg/l	IS 3025 (Part 29) : 1986	0.05	No relaxation	BDL (DL - 0.03)
20	Taste	-	IS 3025 (Part 8) : 1984	Agreeable	Agreeable	Agreeable
21	Total dissolved solids	mg/l	IS 3025 (Part 16) : 1984	500	2000	104
22	Turbidity	NTU	IS 3025 (Part 10) : 1984	1	5	BDL (DL - 0.1)
23	Total hardness (as CaCO <sub>3</sub> )	mg/l	IS 3025 (Part 21) : 2009	200	600	56.33
24	Mineral Oil	mg/l	ANqr RES-40	0.5	No relaxation	BDL (DL - 0.001)
<b>II Chemical Testing 2. Residues In Water</b>						
25	Arsenic (as As)	mg/l	IS 3025 (Part 37) : 1988	0.01	No relaxation	BDL (DL - 0.01)
26	Aluminium (as Al)	mg/l	IS 3025 (Part 2) : 2019	0.03	0.2	BDL (DL - 0.01)
27	Barium (as Ba)	mg/l	IS 3025 (Part 2) : 2019	0.7	No relaxation	BDL (DL - 0.01)
28	Boron (as B)	mg/l	IS 3025 (Part 2) : 2019	0.5	2.4	BDL (DL - 0.1)
29	Copper (as Cu)	mg/l	IS 3025 (Part 2) : 2019	0.05	1.5	BDL (DL - 0.03)
30	Cadmium (as Cd)	mg/l	IS 3025 (Part 2) : 2019	0.003	No relaxation	BDL (DL - 0.001)
31	Iron (as Fe)	mg/l	IS 3025 (Part 2) : 2019	1.0	No relaxation	0.04
32	Lead (as Pb)	mg/l	IS 3025 (Part 2) : 2019	0.01	No relaxation	BDL (DL - 0.001)
33	Manganese (as Mn)	mg/l	IS 3025 (Part 2) : 2019	0.1	0.3	BDL (DL - 0.05)
34	Mercury (as Hg)	mg/l	IS 3025 (Part 48) : 1994	0.001	No relaxation	BDL (DL - 0.0005)
35	Molybdenum (as Mo)	mg/l	IS 3025 (Part 2) : 2019	0.07	No relaxation	BDL (DL - 0.01)
36	Nickel (as Ni)	mg/l	IS 3025 (Part 2) : 2019	0.02	No relaxation	BDL (DL - 0.01)
37	Selenium (as Se)	mg/l	IS 3025 (Part 56) : 2003	0.01	No relaxation	BDL (DL - 0.001)
38	Silver (as Ag)	mg/l	IS 13428 : 2005	0.1	No relaxation	BDL (DL - 0.001)
39	Total Chromium (as Cr)	mg/l	IS 3025 (Part 2) : 2019	0.05	No relaxation	BDL (DL - 0.03)
40	Zinc (as Zn)	mg/l	IS 3025 (Part 2) : 2019	5	15	BDL (DL - 0.1)

**NOTES:** • Please see watermark "Original Test Report" to confirm the authenticity of this report. • Results shall be referred to tested sample(s) and applicable to tested parameters only. • Test report shall not be reproduced except in full without prior written approval of Anacon Labs. • Liability of Anacon Labs is limited to invoiced amount only. • Non-perishable and perishable sample(s) shall be disposed off after 30 days and 15 days respectively from the date of issue of Test Report, unless specified otherwise. • #Permissible limit in absence of an alternate source for drinking water. • mg/l is equivalent to ppm. • Result for test no. 11 is not relevant. • BDL- Below detection limit. • DL- DL Indicates detection limit of instrument/method and shall be considered as 'absent'. • ANqr RES-40 : Inhouse validated method.



**Hindalco Industries Limited Samri  
Mining Environmental Status  
Report for July-2021 to September-2021**

**Details of  
Salient Features**

**TEST RESULTS**

Page 2 of 3

S.N.	Test Parameter	Measurement Unit	Test Method	Requirement as per IS 10500 : 2012 (Drinking Water Specifications) Including Amendment No. 2		Test Result
				Acceptable Limit	Permissible Limit #	
II	<b>Chemical Testing</b>					
	<b>2. Residues In Water</b>					
41	<b>Polychlorinated biphenyls</b>					
	2,2',5-trichlorobiphenyl	µg/l	Anqr RES - 31	0.5	No relaxation	BDL (DL - 0.03)
	2,4,4'-trichlorobiphenyl	µg/l	Anqr RES - 31	0.5	No relaxation	BDL (DL - 0.03)
	2,2',5,5'-tetrachlorobiphenyl	µg/l	Anqr RES - 31	0.5	No relaxation	BDL (DL - 0.03)
	2,2',4,5,5'-pentachlorobiphenyl	µg/l	Anqr RES - 31	0.5	No relaxation	BDL (DL - 0.03)
	2,2',3,4,4',5'-hexachlorobiphenyl	µg/l	Anqr RES - 31	0.5	No relaxation	BDL (DL - 0.03)
	2,2',4,4',5,5'-hexachlorobiphenyl	µg/l	Anqr RES - 31	0.5	No relaxation	BDL (DL - 0.03)
	2,2',3,4,4',5,5'-heptachlorobiphenyl	µg/l	Anqr RES - 31	0.5	No relaxation	BDL (DL - 0.03)
42	<b>Polynuclear aromatic hydrocarbons</b>					
	Naphthalene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Acenaphthylene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Acenaphthene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Fluorene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Anthracene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Phenanthrene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Fluoranthene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Pyrene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Benzo(a)anthracene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Chrysene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Benzo(a)pyrene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Benzo(b)fluoranthene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Benzo(k)fluoranthene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Indeno(1,2,3,cd)pyrene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Dibenzo(a,h)anthracene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Benzo(ghi)perylene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
43	<b>Trihalomethanes</b>					
i	Bromoform	mg/l	APHA 6232 23 <sup>rd</sup> Edition	0.1	No relaxation	BDL (DL - 0.05)
ii	Dibromochloromethane	mg/l		0.1	No relaxation	BDL (DL - 0.05)
iii	Bromodichloromethane	mg/l		0.06	No relaxation	BDL (DL - 0.05)
iv	Chloroform	mg/l		0.2	No relaxation	BDL (DL - 0.05)
44	<b>Pesticide Residues Organochlorine</b>					
i	Alpha-HCH	µg/l	ANqr RES-28	0.01	No relaxation	BDL (DL - 0.01)
ii	Beta HCH	µg/l	ANqr RES-28	0.04	No relaxation	BDL (DL - 0.03)
iii	Gamma - HCH (Lindane)	µg/l	ANqr RES-28	2	No relaxation	BDL (DL - 0.03)
iv	Delta- HCH	µg/l	ANqr RES-28	0.04	No relaxation	BDL (DL - 0.03)
v	Alachlor	µg/l	ANqr RES-29	20	No relaxation	BDL (DL - 0.03)
vi	Aldrin	µg/l	ANqr RES-28	0.03	No relaxation	BDL (DL - 0.03)
vii	Dieldrin	µg/l	ANqr RES-28	0.03	No relaxation	BDL (DL - 0.03)
viii	Butachlor	µg/l	ANqr RES-29	125	No relaxation	BDL (DL - 0.03)
ix	p,p'-DDE	µg/l	ANqr RES-28	1	No relaxation	BDL (DL - 0.03)
x	o,p'-DDE	µg/l	ANqr RES-28	1	No relaxation	BDL (DL - 0.03)
xi	p,p'-DDD	µg/l	ANqr RES-28	1	No relaxation	BDL (DL - 0.03)
xii	o,p'-DDD	µg/l	ANqr RES-28	1	No relaxation	BDL (DL - 0.03)
xiii	o,p'- DDT	µg/l	ANqr RES-28	1	No relaxation	BDL (DL - 0.03)
xiv	p,p'- DDT	µg/l	ANqr RES-28	1	No relaxation	BDL (DL - 0.03)
xv	<b>Endosulphan</b>					
	Alpha-Endosulphan	µg/l	ANqr RES-28	0.4	No relaxation	BDL (DL - 0.03)
	Beta-Endosulphan					
	Endosulphan sulphate					

**NOTES:** • Please see watermark "Original Test Report" to confirm the authenticity of this report. • Results shall be referred to tested sample(s) and applicable to tested parameters only. • Test report shall not be reproduced except in full without prior written approval of Anacon Labs. • Liability of Anacon Labs is limited to invoiced amount only. • Non-perishable and perishable sample(s) shall be disposed off after 30 days and 15 days respectively from the date of issue of Test Report, unless specified otherwise. • #Permissible limit in absence of an alternate source for drinking water. • 'mg/l' is equivalent to 'ppm'. • 'µg/l' is equivalent to 'ppb'. • BDL- Below detection limit. • DL- DL Indicates detection limit of Instrument /method and shall be considered as 'absent'. • Result for test no. 11 is not relevant. • ANqr RES-28, 29: Inhouse validated method.





**Hindalco Industries Limited Samri  
Mining Environmental Status  
Report for July-2021 to September-2021**

**Details of  
Salient Features**

**TEST RESULTS**

Page 3 of 3

S.N.	Test Parameter	Measurement Unit	Test Method	Requirement as per IS 10500 : 2012 (Drinking Water Specifications) Including Amendment No. 2		Test Result
				Acceptable Limit	Permissible Limit #	
44	<b>Pesticide Residues Organophosphorus</b>					
xvi	2,4-Dichlorophenoxyacetic acid	µg/l	ANqr RES-29	30	No relaxation	BDL (DL - 0.03)
xvii	Monocrotophos	µg/l	ANqr RES-29	1	No relaxation	BDL (DL - 0.03)
xviii	Atrazine	µg/l	ANqr RES-29	2	No relaxation	BDL (DL - 0.03)
xix	Parathion methyl	µg/l	ANqr RES-29	0.3	No relaxation	BDL (DL - 0.03)
xx	Paraoxon methyl	µg/l	ANqr RES-29	-	-	BDL (DL - 0.03)
xxi	Isoproturon	µg/l	ANqr RES-29	9	No relaxation	BDL (DL - 0.03)
xxii	Malathion	µg/l	ANqr RES-29	190	No relaxation	BDL (DL - 0.03)
xxiii	Malaoxon	µg/l	ANqr RES-29	-	-	BDL (DL - 0.03)
xxiv	Ethion	µg/l	ANqr RES-29	3	No relaxation	BDL (DL - 0.03)
xxv	Chlorpyrifos	µg/l	ANqr RES-29	30	No relaxation	BDL (DL - 0.03)
xxvi	Phorate	µg/l	ANqr RES-29	2	No relaxation	BDL (DL - 0.03)
	Phorate-sulfone					
	Phorate-sulfoxide					

**NOTES:** • Please see watermark "Original Test Report" to confirm the authenticity of this report • Results shall be referred to tested sample(s) and applicable to tested parameters only.  
• Test report shall not be reproduced except in full without prior written approval of Anacon Labs. • Liability of Anacon Labs is limited to invoiced amount only. • Non-perishable and perishable sample(s) shall be disposed off after 30 days and 15 days respectively from the date of issue of Test Report, unless specified otherwise. • #Permissible limit in absence of an alternate source for drinking water. • 'mg/l' is equivalent to 'ppm'. • 'µg/l' is equivalent to 'ppb'. • BDL- Below detection limit. • DL- DL Indicates detection limit of instrument /method and shall be considered as 'absent'. • Result for test no. 11 is not relevant. • ANqr RES-28, 29, 30, 31 & 40 : Inhouse validated method.

**REMARKS:** As requested by the client, sample was tested for above parameters only. Sample complies with IS:10500:2012, for tests conducted, indicating that it is fit for drinking purpose with respect to tested parameters.

—————END OF REPORT—————



**Hindalco Industries Limited Samri  
Mining Environmental Status  
Report for July-2021 to September-2021**

**Details of  
Salient Features**

**Report on Chemical Examination of Ground Water (September-2021)**

<b>Location:</b>	<b>GW1) Ground Water Location:- GNC Camp Sample Source:- Borewell Water</b>
------------------	---

**TEST RESULTS**

Page 1 of 3

S.N.	Test Parameter	Measurement Unit	Test Method	Requirement as per IS 10500 : 2012 (Drinking Water Specifications) Including Amendment No. 2		Test Results
				Acceptable Limit	Permissible Limit #	
<b>I Biological Testing 1. Water</b>						
1	Total coliform	Per 100 ml	IS 15185 : 2016	Absent	Absent	Absent
2	<i>Escherichia coli</i>	Per 100 ml	IS 15185 : 2016	Absent	Absent	Absent
<b>II Chemical Testing 1. Water</b>						
3	Alkalinity (as CaCO <sub>3</sub> )	mg/l	IS 3025 (Part 23) : 1986	200	600	134.76
4	Ammonia (as N)	mg/l	IS 3025 (Part 34) : 1988	0.5	No relaxation	BDL (DL - 0.1)
5	Anionic surface active agents (as MBAS)	mg/l	IS 13428 : 2005 Annex K	0.2	1.0	BDL (DL - 0.01)
6	Colour	Hazen units	IS 3025 (Part 4) : 1983	5	15	1
7	Cyanide (as CN)	mg/l	IS 3025 (Part 27) : 1986	0.05	No relaxation	BDL (DL - 0.005)
8	Chloride (as Cl)	mg/l	IS 3025 (Part 32) : 1988	250	1000	28.73
9	Calcium (as Ca)	mg/l	IS 3025 (Part 40) : 1991	75	200	54.91
10	Chloramines (as Cl <sub>2</sub> )	mg/l	IS 3025 (Part 26) : 1986	4.0	No relaxation	BDL (DL - 0.1)
11	Free residual chlorine	mg/l	IS 3025 (Part 26) : 1986	Min. 0.2	1	BDL (DL - 0.1)
12	Fluoride (as F)	mg/l	IS 3025 (Part 60) : 2008	1.0	1.5	0.24
13	Magnesium (as Mg)	mg/l	IS 3025 (Part 46) : 1994	30	100	13.58
14	Nitrate (as NO <sub>3</sub> )	mg/l	APHA 23 <sup>rd</sup> Edition	45	No relaxation	8.16
15	Odour	-	IS 3025 (Part 5) : 2018	Agreeable	Agreeable	Agreeable
16	pH	-	IS 3025 (Part 11) : 1983	6.5 to 8.5	No relaxation	7.28 at 25°C
17	Phenolic compounds (as C <sub>6</sub> H <sub>5</sub> OH)	mg/l	IS 3025 (Part 43) : 1992	0.001	0.002	BDL (DL - 0.001)
18	Sulphate (as SO <sub>4</sub> )	mg/l	IS 3025 (Part 24) : 1986	200	400	14.83
19	Sulphide (as H <sub>2</sub> S)	mg/l	IS 3025 (Part 29) : 1986	0.05	No relaxation	BDL (DL - 0.03)
20	Taste	-	IS 3025 (Part 8) : 1984	Agreeable	Agreeable	Agreeable
21	Total dissolved solids	mg/l	IS 3025 (Part 16) : 1984	500	2000	460
22	Turbidity	NTU	IS 3025 (Part 10) : 1984	1	.5	0.4
23	Total hardness (as CaCO <sub>3</sub> )	mg/l	IS 3025 (Part 21) : 2009	200	600	193.05
24	Mineral Oil	mg/l	ANqr RES-40	0.5	No relaxation	BDL (DL - 0.001)
<b>II Chemical Testing 2. Residues In Water</b>						
25	Arsenic (as As)	mg/l	IS 3025 (Part 37) : 1988	0.01	No relaxation	BDL (DL - 0.01)
26	Aluminium (as Al)	mg/l	IS 3025 (Part 2) : 2019	0.03	0.2	BDL (DL - 0.01)
27	Barium (as Ba)	mg/l	IS 3025 (Part 2) : 2019	0.7	No relaxation	BDL (DL - 0.01)
28	Boron (as B)	mg/l	IS 3025 (Part 2) : 2019	0.5	2.4	BDL (DL - 0.1)
29	Copper (as Cu)	mg/l	IS 3025 (Part 2) : 2019	0.05	1.5	BDL (DL - 0.03)
30	Cadmium (as Cd)	mg/l	IS 3025 (Part 2) : 2019	0.003	No relaxation	BDL (DL - 0.001)
31	Iron (as Fe)	mg/l	IS 3025 (Part 2) : 2019	1.0	No relaxation	0.13
32	Lead (as Pb)	mg/l	IS 3025 (Part 2) : 2019	0.01	No relaxation	BDL (DL - 0.001)
33	Manganese (as Mn)	mg/l	IS 3025 (Part 2) : 2019	0.1	0.3	BDL (DL - 0.05)
34	Mercury (as Hg)	mg/l	IS 3025 (Part 48) : 1994	0.001	No relaxation	BDL (DL - 0.0005)
35	Molybdenum (as Mo)	mg/l	IS 3025 (Part 2) : 2019	0.07	No relaxation	BDL (DL - 0.01)
36	Nickel (as Ni)	mg/l	IS 3025 (Part 2) : 2019	0.02	No relaxation	BDL (DL - 0.01)
37	Selenium (as Se)	mg/l	IS 3025 (Part 56) : 2003	0.01	No relaxation	BDL (DL - 0.001)
38	Silver (as Ag)	mg/l	IS 13428 : 2005	0.1	No relaxation	BDL (DL - 0.001)
39	Total Chromium (as Cr)	mg/l	IS 3025 (Part 2) : 2019	0.05	No relaxation	BDL (DL - 0.03)
40	Zinc (as Zn)	mg/l	IS 3025 (Part 2) : 2019	5	15	BDL (DL - 0.1)

**NOTES:** ● Please see watermark "Original Test Report" to confirm the authenticity of this report. ● Results shall be referred to tested sample(s) and applicable to tested parameters only. ● Test report shall not be reproduced except in full without prior written approval of Anacon Labs. ● Liability of Anacon Labs is limited to invoiced amount only. ● Non-perishable and perishable sample(s) shall be disposed off after 30 days and 15 days respectively from the date of issue of Test Report, unless specified otherwise. ● #Permissible limit in absence of an alternate source for drinking water. ● 'mg/l' is equivalent to 'ppm'. ● Result for test no. 11 is not relevant. ● BDL- Below detection limit. ● DL- DL Indicates detection limit of instrument /method and shall be considered as 'absent'. ● ANqr RES-40 : Inhouse validated method.



**Hindalco Industries Limited Samri  
Mining Environmental Status  
Report for July-2021 to September-2021**

**Details of  
Salient Features**

**TEST RESULTS**

Page 2 of 3

S.N.	Test Parameter	Measurement Unit	Test Method	Requirement as per IS 10500 : 2012 (Drinking Water Specifications) Including Amendment No. 2		Test Result
				Acceptable Limit	Permissible Limit #	
<b>II</b>	<b>Chemical Testing</b>					
	<b>2. Residues In Water</b>					
<b>41</b>	<b>Polychlorinated biphenyls</b>					
	2,2',5'-trichlorobiphenyl	µg/l	ANqr RES - 31	0.5	No relaxation	BDL (DL - 0.03)
	2,4,4'-trichlorobiphenyl	µg/l	ANqr RES - 31	0.5	No relaxation	BDL (DL - 0.03)
	2,2',5,5'-tetrachlorobiphenyl	µg/l	ANqr RES - 31	0.5	No relaxation	BDL (DL - 0.03)
	2,2',4,5,5'-pentachlorobiphenyl	µg/l	ANqr RES - 31	0.5	No relaxation	BDL (DL - 0.03)
	2,2',3,4,4',5'-hexachlorobiphenyl	µg/l	ANqr RES - 31	0.5	No relaxation	BDL (DL - 0.03)
	2,2',4,4',5,5'-hexachlorobiphenyl	µg/l	ANqr RES - 31	0.5	No relaxation	BDL (DL - 0.03)
	2,2',3,4,4',5,5'-heptachlorobiphenyl	µg/l	ANqr RES - 31	0.5	No relaxation	BDL (DL - 0.03)
<b>42</b>	<b>Polynuclear aromatic hydrocarbons</b>					
	Naphthalene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Acenaphthylene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Acenaphthene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Fluorene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Anthracene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Phenanthrene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Fluoranthene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Pyrene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Benzo(a)anthracene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Chrysene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Benzo(a)pyrene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Benzo(b)fluoranthene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Benzo(k)fluoranthene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Indeno(1,2,3,cd)pyrene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Dibenzof(a,h)anthracene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
	Benzo(ghi)perylene	µg/l	ANqr RES - 30	0.1	No relaxation	BDL (DL - 0.03)
<b>43</b>	<b>Trihalomethanes</b>					
i	Bromoform	mg/l	APHA 6232 23 <sup>rd</sup> Edition	0.1	No relaxation	BDL (DL - 0.05)
ii	Dibromochloromethane	mg/l		0.1	No relaxation	BDL (DL - 0.05)
iii	Bromodichloromethane	mg/l		0.06	No relaxation	BDL (DL - 0.05)
iv	Chloroform	mg/l		0.2	No relaxation	BDL (DL - 0.05)
<b>44</b>	<b>Pesticide Residues Organochlorine</b>					
i	Alpha-HCH	µg/l	ANqr RES-28	0.01	No relaxation	BDL (DL - 0.01)
ii	Beta HCH	µg/l	ANqr RES-28	0.04	No relaxation	BDL (DL - 0.03)
iii	Gamma - HCH (Lindane)	µg/l	ANqr RES-28	2	No relaxation	BDL (DL - 0.03)
iv	Delta- HCH	µg/l	ANqr RES-28	0.04	No relaxation	BDL (DL - 0.03)
v	Alachlor	µg/l	ANqr RES-29	20	No relaxation	BDL (DL - 0.03)
vi	Aldrin	µg/l	ANqr RES-28	0.03	No relaxation	BDL (DL - 0.03)
vii	Dieldrin	µg/l	ANqr RES-28	0.03	No relaxation	BDL (DL - 0.03)
viii	Butachlor	µg/l	ANqr RES-29	125	No relaxation	BDL (DL - 0.03)
ix	p,p'-DDE	µg/l	ANqr RES-28	1	No relaxation	BDL (DL - 0.03)
x	o,p'-DDE	µg/l	ANqr RES-28	1	No relaxation	BDL (DL - 0.03)
xi	p,p'-DDD	µg/l	ANqr RES-28	1	No relaxation	BDL (DL - 0.03)
xii	o,p'-DDD	µg/l	ANqr RES-28	1	No relaxation	BDL (DL - 0.03)
xiii	o,p'- DDT	µg/l	ANqr RES-28	1	No relaxation	BDL (DL - 0.03)
xiv	p,p'- DDT	µg/l	ANqr RES-28	1	No relaxation	BDL (DL - 0.03)
xv	Endosulphan					
	Alpha-Endosulphan	µg/l	ANqr RES-28	0.4	No relaxation	BDL (DL - 0.03)
	Beta-Endosulphan					
	Endosulphan sulphate					

**NOTES:** • Please see watermark "Original Test Report" to confirm the authenticity of this report. • Results shall be referred to tested sample(s) and applicable to tested parameters only. • Test report shall not be reproduced except in full without prior written approval of Anacon Labs. • Liability of Anacon Labs is limited to invoiced amount only. • Non-perishable and perishable sample(s) shall be disposed off after 30 days and 15 days respectively from the date of issue of Test Report, unless specified otherwise. • #Permissible limit in absence of an alternate source for drinking water. • 'mg/l' is equivalent to 'ppm'. • 'µg/l' is equivalent to 'ppb'. • BDL- Below detection limit. • DL- DL Indicates detection limit of instrument /method and shall be considered as 'absent'. • Result for test no. 11 is not relevant. • ANqr RES-28, 29: Inhouse validated method.

	<b>Hindalco Industries Limited Samri</b> <b>Mining Environmental Status</b> <b>Report for July-2021 to September-2021</b>	<b>Details of</b> <b>Salient Features</b>
---	---	--

**TEST RESULTS**

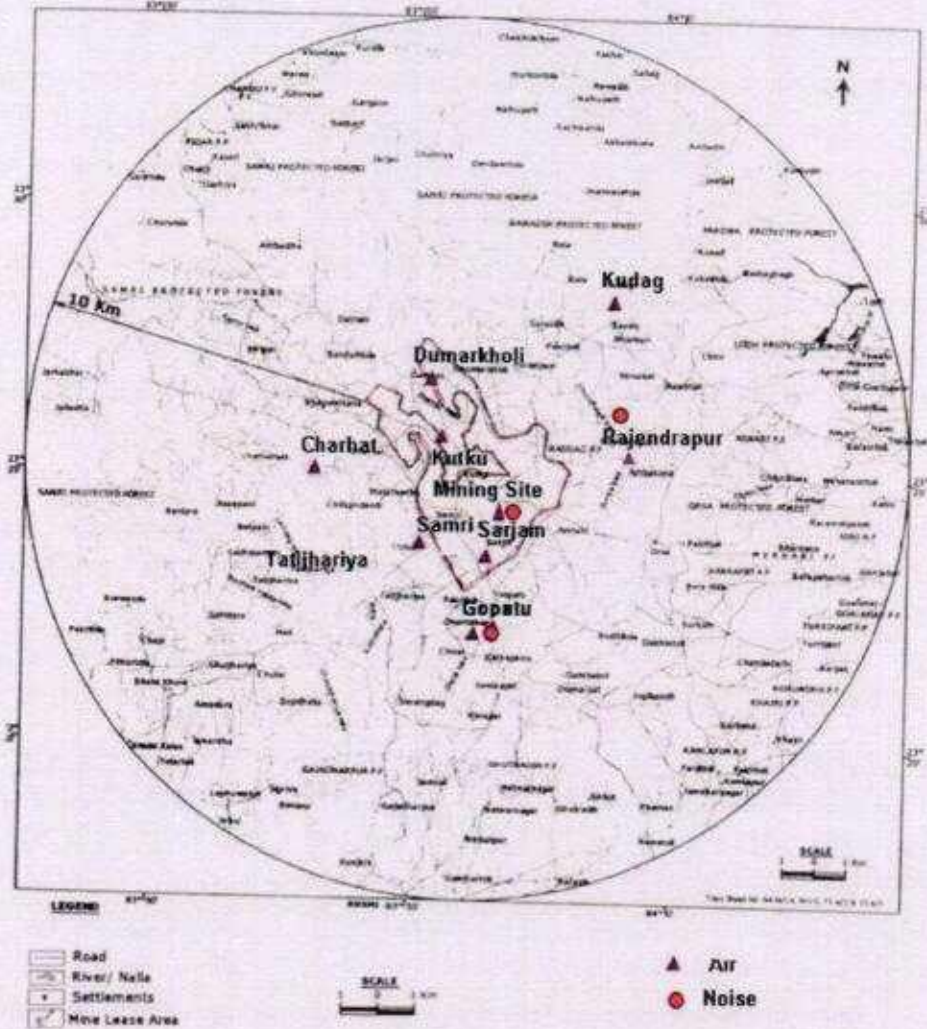
Page 3 of 3

S.N.	Test Parameter	Measurement Unit	Test Method	Requirement as per IS 10500 : 2012 (Drinking Water Specifications) Including Amendment No. 2		Test Result
				Acceptable Limit	Permissible Limit #	
44	<b>Pesticide Residues Organophosphorus</b>					
xvi	2,4-Dichlorophenoxyacetic acid	µg/l	ANqr RES-29	30	No relaxation	BDL (DL - 0.03)
xvii	Monocrotophos	µg/l	ANqr RES-29	1	No relaxation	BDL (DL - 0.03)
xviii	Atrazine	µg/l	ANqr RES-29	2	No relaxation	BDL (DL - 0.03)
xix	Parathion methyl	µg/l	ANqr RES-29	0.3	No relaxation	BDL (DL - 0.03)
xx	Paraoxon methyl	µg/l	ANqr RES-29	-	-	BDL (DL - 0.03)
xxi	Isoproturon	µg/l	ANqr RES-29	9	No relaxation	BDL (DL - 0.03)
xxii	Malathion	µg/l	ANqr RES-29	190	No relaxation	BDL (DL - 0.03)
xxiii	Malaoxon	µg/l	ANqr RES-29	-	-	BDL (DL - 0.03)
xxiv	Ethion	µg/l	ANqr RES-29	3	No relaxation	BDL (DL - 0.03)
xxv	Chlorpyrifos	µg/l	ANqr RES-29	30	No relaxation	BDL (DL - 0.03)
xxvi	Phorate	µg/l	ANqr RES-29	2	No relaxation	BDL (DL - 0.03)
	Phorate-sulfone					
	Phorate-sulfoxide					

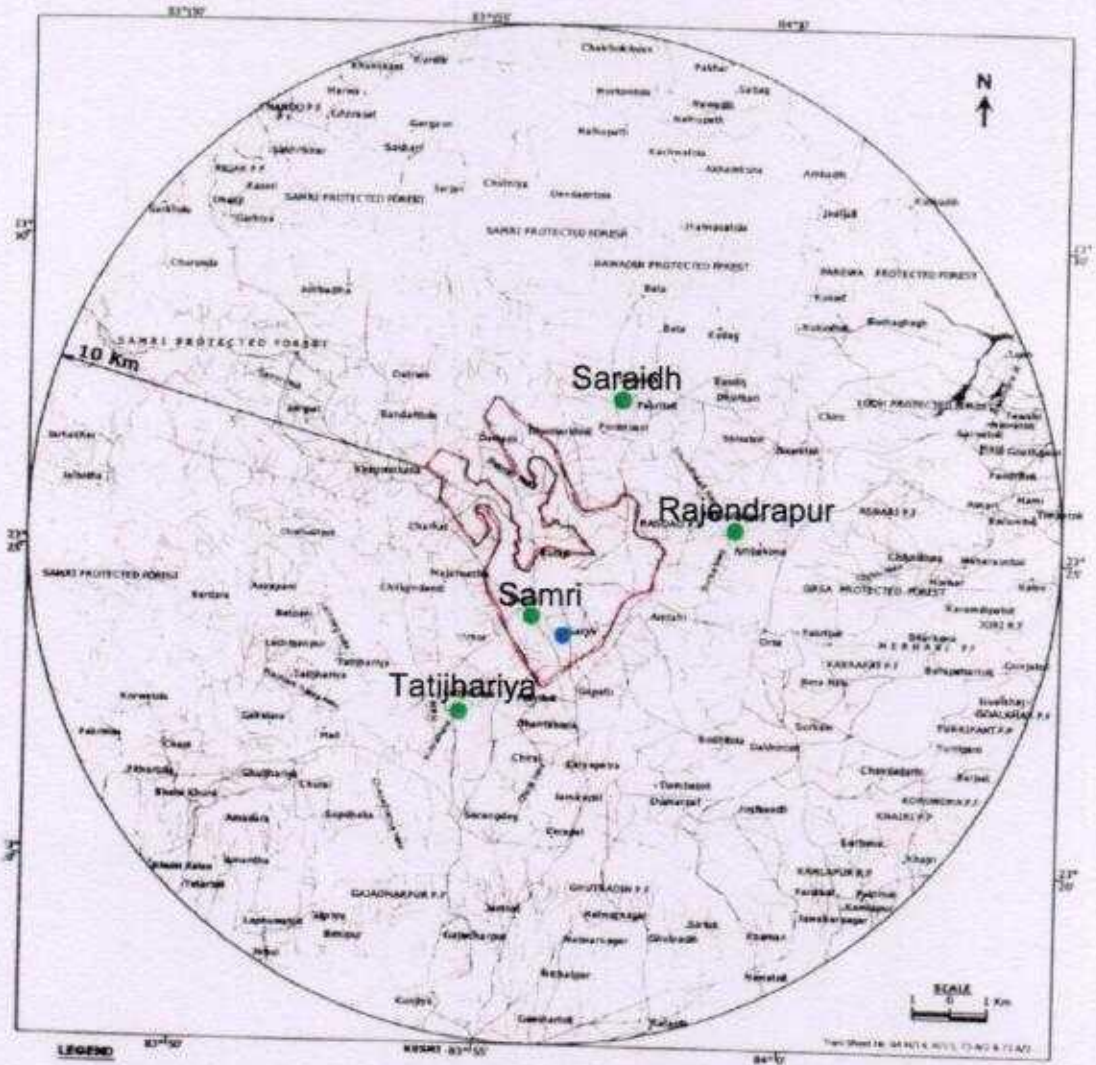
**NOTES:** • Please see watermark "Original Test Report" to confirm the authenticity of this report. • Results shall be referred to tested sample(s) and applicable to tested parameters only. • Test report shall not be reproduced except in full without prior written approval of Anacon Labs. • Liability of Anacon Labs is limited to invoiced amount only. • Non-perishable and perishable sample(s) shall be disposed off after 30 days and 15 days respectively from the date of issue of Test Report, unless specified otherwise. • #Permissible limit in absence of an alternate source for drinking water. • 'mg/l' is equivalent to 'ppm'. • 'µg/l' is equivalent to 'ppb'. • BDL- Below detection limit. • DL- DL Indicates detection limit of instrument /method and shall be considered as 'absent'. • Result for test no. 11 is not relevant. • ANqr RES-28, 29, 30, 31 & 40 : Inhouse validated method.




**REMARKS:** As requested by the client, sample was tested for above parameters only. Sample complies with IS:10500:2012, for tests conducted, indicating that it is fit for drinking purpose with respect to tested parameters.

—————END OF REPORT—————





**Fig3: Sampling Locations for Air, Noise**



-  Road
-  River/ Nala
-  Settlements
-  Mine Lease Area



-  Surface Water
-  Ground Water

**Fig 04: Sampling Locations for Water**