

Ref :- HIL/SAM/CCF/48/2014/S

24.5.2014

To, The Chief Conservator of Forest (Central), MoEF Regional Office (Western Zone) Kendriya Paryavaran Bhawan,Link Road Bhopal-462016

Sub:- Status of compliance of EC condition (Half yearly status of compliance report) Samri Bauxite Mine(Lease area- 2146.746 Ha.) of Hindalco Industries Limited of Chhattisgarh state from Oct-2013 to Mar-2014.

Ref No:- Environment Clearance Letter No-J-11015/353/2007-IA. II(M) dated July27,2007

Dear Sir,

We do hereby submit half yearly status of EC compliance with respect of Samri Bauxite Mine, Lease area -2146.746 Ha, of Hindalco Industries Limited, located in Balrampur- Ramanujganj district of Chhattisgarh state from Oct -2013 to Mar-2014.

We assure that we comply all the conditions laid down in the consent letter and also abide to follow all the Rules and Regulations.

Thanking you,

Yours' faithfully

For, Hindalco Industries Limited

(M. K. Nayak) GM- Mines

Encl:-

- 1. Half Yearly Status of compliance of Environment condition as annexure-I.
- 2. Copy of Diversion of Revenue Forest Land enclosed as annexure -II.
- 3. Jan-14 to Mar-14, Environment Status Report enclosed as annexure -III
- 4. Renewal copy of Consent to Operate from CECB enclosed as annexure -IV
- 5. Yearly Production report enclosed as annx-V.
- 6. Status report of mined out, reclaimed and afforestated land as annexure-VI.
- 7. Actual expenditure incurred in environment measure from Apr-13 to Oct-14 as annx-VII.

Status of Compliance from Oct-2013 to Mar-2014 of Environmental Condition laid down by MOEF

Samri Bauxite Mine

The status of compliance of the conditions (as per point no.4) with reference to, environment clearance letter no.J-11015/353/2007-IA. II(M) dated 27.07.07 of Ministry of Environment & Forests, New Delhi, to maintain production capacity of Samri Bauxite Mine is as under.

A Specific condition:-

- (i) The wild life management plan has been approved.
- (ii) We accept the condition.
- (iii) The conservation plan for schedule I fauna have been prepared.
- (iv) The report has been submitted to ministry. The rehabilitation of land ousters are not involved in the project.
- (v) Top soil and solid waste is being utilized for simultaneous back filling of mined out area for reclamation purpose and practice is followed.
- (vi) OB shall be stacked at earmark location and slope of dump is maintained less than 28 degree. All protective measure such as reclaiming walls, bunds are being taken to prevent erosion of soil.
- (vii) Garland drains have been made around the active mining pits coupled with arrester to arrest silt from soil and dumps are maintained.
- (viii) The slope of bench as per provision of approved mining scheme is being maintained.
- (ix) Wet drilling and dust extractors are being used during drilling operations.

(M. K. Nayak)

Agent of mines

Agent of Division

Samri mines Division

Hindalco Industries Ltd

(x) The plantation in reclaimed area is carried out as per plan and being carried out as suggested. The density is being maintained about 2500 plant per hectare with the species like Karanj, accasia, mango, babul, Peras, Jamun, Awla & govava etc. Social forestry is also being encouraged among the local villagers.

The ground water table does not intersect our mining operation because of shallow depth of mining.

- (xi) Regular monitoring of ground water quality is being carried out. The analysis reports are being submitted to Regional Office, CECB, Ambikapur.
- (xii) If required, the permission will be taken from competent authority.
- (xiii) Regular and periodic maintenance of HEMM is being carried out for control of vehicular emission in mines area. The bauxite ore are transported in trucks with tarpaulin cover.
- (xiv) We accept the condition.

(B) General Condition.

- (i) No change in mining technology and scope of working will be done without approval of MOEF New Delhi.
- (ii) Calendar plan will be followed and there will not be any change in calendar plan.
- (iii) The suggestion of local forest department will be implemented for conservation of flora and fauna in and around lease hold area.
- (iv) Ambient Air quality monitoring is being carried out as per guideline and will be followed.
- (v) Data of ambient air quality (RPM, SPM, SO2, Nox) are being submitted to CECB and will be submitted as per guidelines.
- (vi) Fugitive dust emission from generating sources is being controlled. The dust extractor, wet drilling, regular water spraying with 12 KL water tanker in the mine lease hold area is being carried out regularly.
- (vii) The noise level in working area being maintained below the limit prescribed and will be maintained. The operators of HEMM are being provided earplug/muffs. The proper maintenance of HEMM is being carried out to control noise emission
- (viii) No waste water is generated from the mine however as suggested measures will be taken if required.

- (ix) All workers are provided personal protective equipment and training are also being imparted to them for safety & health and will be continued as per guidelines.
- (x) Periodical and Initial medical examination of all workers are being carried out as per provision of Mines Act.
- (xi) Environment cell is already in place at Samri Mines Division headed by GM (Mines) and comprises of suitable qualified persons.
- (xii) In case of final closure of mine the information will be submitted to Regional Office, Ministry of Environment & Forests, Bhopal.
- (xiii) Adequate fund provision is already earmarked for environmental protection measures and will not be diverted to other purpose. The year wise expenditure will be submitted to concern authorities as per guidelines.
- (xiv) The same will be intimated to Regional Office, Ministry of Environment & Forests, Bhopal.
- (xv) All cooperation is being extended to regulatory authorities and will be extended as earlier.
- (xvi) Although no suggestion/representation has been received by any Panchayat/Local NGO while processing the proposal. However we have forwarded the copy of clearance letter to Panchayat in our area. The copy of same has been already submitted to your good office.
- (xvii) The copy has been displayed by CECB in Balrampur Collectorate.
- (xviii) The information regarding environment clearance has been published in two local new papers namely Hari Bhumi & Ambika Vani. The copy of same has been already submitted to your good office.

Hope the above compliance will be found in order.

Yours truly,

(For Hindalco Industries Limited)

(M K Nayak)
Agent of Mines.

দ্যুঙ্গাধিৎপ্রাক্তিসভূর্s Samri mines Division Hindalco Industries Ltd

(M. K. Navak)

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तार

Tologram: PARYAVARAN.

NEW DELHI

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भारत संस्कार पर्यावरण एवं इतं मंत्राल्ये

GOVERNMENT OF INDIA

MINISTRY OF ENVIRONMENT SEORES पर्यावरण भवन, सो॰ जी है जो के में में लेवस

PARYAVARAN BHAWA लोदी रीड, नई दिल्ली - 14000

LODHI ROAD, NEW DELHI - 110003 Dated: 12-1 March, 1996. -Dated:

No.8-22/95-FC

To

The Secretary (Forests)
. Government of Madhya Pradesh Bhopal.

Diversion of 798.827 ha. of revenue forest land in favour of M/s HINDALCO Industries Ltd. for Bauxite mining in District Sarguja. Sub:

Sir,

I am directed to refer to your letter no.F.5/18/95/10/3 dated 9.3.95 on the above mentioned subject seeking prior approval of the Central Government in accordance with Section-2 of the Forest (Conservation) Act, 1980 and to say that the proposal has been examined by the Advisory Committee constituted by the Central G overnment under Section-3 of the aforesaid Act.

- A fter careful consideration of the proposal of the State Government and on the basis of the recommendation of the above mentioned Advisory Committee, the Central G overnment hereby conveys its approval under Section-2 of the Forest (Conservation Act. 1980 for diversion of 798.827 ha. of revenue forest land in favour of M/s HINDALCO Industries Ltd. for Bauxite mining in District Sarguja subject to the following conditions:
- Legal status of forest land shall remain unchanged. 1)
- Compensatory afforestation shall be carried out over . double the degraded forest land at the project cost.

Reclamation of the mining area will be done in consultation with the State Forest Deptt. at the project costs perceptan prepared in this regard.

Demarcation of the mining area will be done on the ground at the project cost.

Forest land will not be used for construction of buildings etc. and any purpose other than those mentioned in the proposal.

Lease period shall remain coterminus with lease under MMRD Act subject to maximum of 20 years.

Free fuelwood will be provided to the labourers and staff working at the project site at the project cost.

A ny other condition the State Govt. may impose.

This clearance is subject to the environmental clearance of the project under the Environment Protection Act.

Yours faithfully,

(R.K. CHAUDHRY)
Asstt. Inspector General of Forests.

lopy to:

The P rincipal Chief Conservator of Forests Government of Madhya Pradesh, Bhopal.

Nodal Officer, Office of the Principal Chief Conservator of Forests, Govt. of Madhya Pradesh, Bhopal.

The CCF (Central), Regional Office, Bhopal.

RO(HQ), New Delhi.

Guard file.

(R.K. CHAUDHRY AIGF.

APPROVED

Environmental Status Report For

Samri Bauxite Mine

at

Post & Teh.: Samri, (Kusmi)

Dist: Balrampur-Ramanujganj(C.G.)

Duration: January-February-March-2014

Sponsor:-



M/s. Hindalco Industries Limited.

Prepared By:-



Recognised by MoEF (GOI) Notifn. No. D.L.33004/99 Dt.24.10.2007
NABL (DST GOI) Cert. No. T-1550 Dt. 16/05/2011
NABL (DST GOI) Cert. No.T-1826 dt. 04/10/2010
QCI-NABET Scheme for Accreditation of EIA Consultant
ISO 9001:2008 vide Registration No. 44 100 094152-E3
Head Office: 60, Bajiprabhu Nagar, Nagpur-440 033, MS
Lab.: FP-34, 35, Food Park, MIDC, Butibori, Nagpur - 441122
Ph.: (0712) 2242077, 9373287475 Fax: (0712) 2242077
Email: anaconnap@gmail.com, anaconlabngp@gmail.com
website: www.anaconlaboratories.com, www.anacongarway.com

Foreword

The protection of environment plays a crucial role in maintaining the local environment

quality for any mining industry. Hence compliance of the statutory requirements

becomes very important to conserve the ecological balance within and surrounding the

mine area. Therefore, environment protection is becoming a prerequisite for sustainable

development. In line with this requirement, the management of M/s Hindalco

Industries Ltd. has adopted a corporate responsibility of environment protection.

In order to comply with the Environment protection act, to fulfill statutory requirement

and to be in tune with Environmental Preservation and sustainable development, M/s

Hindalco Industries Ltd. has retained ANACON LABORATORIES PVT. LTD.,

Nagpur as Environment Consultants and for various Environmental issues related to

their mines.

This report presents the Environmental Status for the period January-2014 to

March-2014 as compliance to the statutory requirements.

The co-operation extended by the Staff and Management of M/s Hindalco Industries

Ltd. during the work execution period is gratefully acknowledged.

for ANACON LABORATORIES PVT. LTD.

Authorized Signator

Place: Nagpur

Date: March, 2014



1

Hindalco Industries Limited Samri Mining Environmental Status Report for January-2014 to March-2014

1.1 Introduction

HINDALCO INDUSTRIES LIMITED (Hindalco) is one among the flagship companies of the Aditya Birla Group of Industries and is one of the largest corporate groups in India. This group is a leading manufacturer of Aluminum in India, having integrated facilities encompassing bauxite mining, refining and smelting to achieve Aluminium.

Various processing units of HINDALCO are strategically located in different parts of the nation to achieve optimum benefits. Over the past few decades the group has grown multifold in its production capacities, product mix and diversification in mining. HINDALCO possesses bauxite mine leases of Kudag, Samri and Tatijharia mines in Balrampur district of Chhattisgarh State.

HINDALCO INDUSTRIES LTD. awarded the work to M/s ANACON LABORATORIES PVT. LTD. Nagpur (ALPL) for carrying out Environmental monitoring of parameters for assessing pollution levels and preparation of monthly report (January, February & March-2014) as per the requirement of Chhattisgarh Environment Conservation Board (CECB) and Ministry of Environment and Forest (MoEF) for Samri mining leases in Balrampur District, Chhattisgarh State.

1.2 Background Information of Samri Mine

HINDALCO was granted Samri Bauxite mining lease over an area of 2146.746 ha in Samri, Dumarkholi, Gopatu villages in Post Office & tehsil Samri (Kusmi) of Balrampur district, Chhattisgarh on 24/06/1998 for a period of 20 years. The mining operations were started on 25/05/1999. The production capacity of Bauxite is 5.0 Lakh Tonnes Per Annum (LTPA).

1.3 Salient Features of Samri Bauxite Mine

The deposits occur in Samri block, Post Office & Tahsil Samri (Kusmi) of Balrampur district. This deposit has been identified as one of the resources to cater the raw material requirements of the HINDALCO Alumina refinery at Renukoot, Uttar Pradesh. The salient features of the project are presented below: (Table 1)



Details of Salient Features & Environmental Monitoring

Table 1
Salient Features of Samri Bauxite Mines

S.No.	Particulars	Details
1.	Survey of India Topo sheet	64 M /15
	No.	
2.	Latitude	23° 23′ 02″N to 23° 27′ 05″N
3.	Longitude	83° 53′ 50″E to 83° 57′ 59″E
4.	Elevation	1140-m above Mean Sea Level
5.	Climatic Conditions	Annual maximum temperature :
	(as per IMD, Ambikapur)	30.3°C
		Annual minimum temperature :
		17.7°C
		Average annual rainfall: 1401.1 mm
6.	Mining lease area	2146.746 ha.
7.	Method of mining	Open cast (Semi-Mechanized)
8.	Mode of transportation	Trucks
9.	Land use	Agricultural and Barren land
10.	Nearest Road	Samri to Kusmi (17 km)
11.	Nearest Airport	Ranchi (146.06 km, ESE)
12.	Nearest Town	Ambikapur (127 km, SW)

1.4 Environmental Monitoring

Regular monitoring of environmental parameters is of immense importance to assess the status of environment during mining operation. With the knowledge of baseline conditions, the monitoring program will serve as an indicator for any deterioration in environmental conditions due to mining operation of the project Suitable mitigation steps will be taken in time to safeguard the environment, based on monitoring reports. Monitoring is important in the control of pollution since the efficiency of control measures can only be determined by monitoring.

In order to find out the impact of mining activity on sensitive receptors, it is necessary to monitor Environmental Quality to know the level of concentrations of pollutants within and around the mining lease area. Accordingly Hindalco Industries through Anacon Laboratories Pvt. Ltd., Nagpur has been monitoring at following locations for air, water and Noise on monthly basis during these months. (**Table 2**).



Details of sampling Locations & Frequency

1.5 Air Environment

1.5.1 Ambient Air Quality Monitoring

Ambient Air Quality monitored at 8 locations in the core zone and buffer zone with reference to Samri mine lease area as shown in (Fig. 1).

<u>Table 2</u>

<u>Locations of Ambient Air Quality Monitoring (AAQM) & Fugitive Emission</u>

S.No.	core zone	Sr. No.	buffer zone
1	Mining Area	5	Saraidih (Hindalco Campus)
2	Samri Chowk/Nr.Weigh Bridge	6	Piprapat Mines area
3	Village Sarjam	7	Jaljali Village
4	Rajenderpur Mine	8	Tatijharia Weighbridge

The sampling stations are selected at the above mentioned locations, in downwind and upwind directions of the mining site in the core zone and buffer zone. Anacon Laboratories Pvt. Ltd., Nagpur is carrying out regular monitoring for PM2.5, RPM(PM10), SO₂, NO_x and SPM, RSPM, SO₂, NO_x, Pb, Hg, As and Cr at above Ambient Air Quality Monitoring (AAQM) locations and Fugitive Emission. The dust fall rate was measured in the mining area and Samri chowk during January-2014. The AAQM and Fugitive Emission sampling sites are selected considering seasonal variation in wind speed and wind direction.

Sampling Duration and Frequency

Ambient air quality monitoring and Fugitive Emission monitoring was carried out for the parameters PM2.5, RPM (PM10), SO_2 , NOx and SPM, RSPM, SO_2 , NO_x Pb, Hg, As and Cr, from January-February-March-2014 as per CPCB norms. Sampling Duration and Frequency is given in (**Table 3**).

Data is compared with the present revised standards mentioned in the latest Gazette Notification of the Central Pollution Control Board (CPCB) 18th November, 2009 and as per consent conditions mentioned in consent letter.



Details of Monitored
Parameters
& Frequency

MONITORED PARAMETERS AND FREQUENCY OF SAMPLING

Methods and Instruments used for Sampling

The air samples were analyzed as per methods specified by Central Pollution Control Board (CPCB).

The levels of Suspended Particulate Matter (SPM), Respirable Particulate Matter (RPM), Sulphur Dioxide (SO₂), Oxides of Nitrogen (NO_X), Pb, Hg, As and Cr were monitored for establishing the baseline status. SPM and RPM was collected with the help of Respirable Particulate Sampler operating 24 hours by drawing air which passes through the cyclone at the rate of 1.0 -1.3 m³/min which collects the particles less than 10 μ m diameter over glass fiber filter paper and the bigger particulates from 10 to 100 μ m are collected into the cup provided at the bottom of the cyclone. The dust deposited over the filter paper is measured as RPM and the smaller particulates from 2.5 μ m are collected into the Membrane Filter Paper. The dust fall rate was measured using dust fall jar. The jar was exposed for one month in the mining area and Samri Chowk during pre and post monsoon period. The jar was filled with 2 lit of distilled water. The water in the jar is mixed with copper sulphate solution (0.02 N solution) to prevent any growth of algae. The water level in the jar is constantly maintained in such a way that 2 lit of water is always retained. The measurement techniques used for various pollutants and other details are given in (Table 4).

Sampling was carried out continuously for 24 hourly monitoring twice a week at each station during the stipulated study period using pre-calibrated Respirable Dust Samplers in each of the stations.

Earmarked samples were collected for Particulate Matter- PM_{10} , Particulate Matter- $PM_{2.5}$, SO_2 and NOx for 24 hourly. Collected samples were sent to Laboratories for analysis.

The baseline data of air environment is generated for the parameters namely: Suspended Particulate Matter(SPM), Particulate Matter (PM_{10}), Particulate Matter($PM_{2.5}$), Sulphur Dioxide (SO_2), Oxides of Nitrogen (NO_x), Lead (Pb), Mercury (PM_2), Arsenic (PM_3) and Chromium (PM_3).



Details of Monitored
Parameters
& Frequency

Table-3.0

Parameters	Sampling frequency
Suspended Particulate Matter	24 hourly sample twice a week for Three months
Respirable Particulate Matter	24 hourly sample twice a week for Three months
Particulate Matter 2.5	24 hourly sample twice a week for Three months
Sulphur dioxide (So₂)	24 hourly sample twice a week for Three months
Oxides of Nitrogen (NOx)	24 hourly sample twice a week for Three months
Pb, Hg, As, Cr	8 hourly basis for 24 hour sample for three months

<u>Table 4.0</u> <u>Measurement Techniques for various pollutants</u>

S.No.	Parameter	Technique	Technical Protocol	Minimum Reportable Value (µg/ m³)
1.	Suspended Particulate Matter	Respirable Dust Sampler (Gravimetric Method)	IS-5182 (Part – 23)	5
2.	Respirable Particulate Matter	Respirable Dust Sampler (Gravimetric Method)	IS-5182 (Part-23)	5
3.	Particulate Matter 2.5	Respirable Dust Sampler (Gravimetric Method)	Gravimetric Method	5
4.	Sulphur Dioxide	Modified West and Gaeke	IS-5182 (Part – II)	4
5.	Oxide of Nitrogen	Jacob & Hochheiser Method	IS-5182 (Part – VI)	4
6.	Pb, As,Hg, Cr	Acid Digestion Method	EPA Method	0.1
7.	Dust Full	Gravimetric	IS-5182 (Part-I)	_



1.6 Fugitive Emission Monitoring

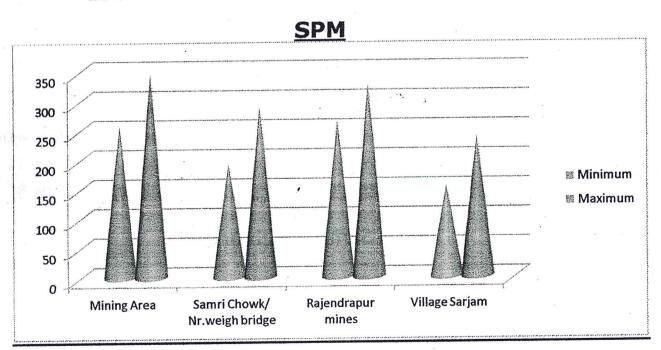
The summary of Fugitive Emission monitoring results for the month of January-2014 to March-2014 are presented in detail in **Table 6.0**. 98th percentile; maximum and minimum values etc have been computed from the collected raw data for all the Fugitive monitoring station. The data has been compared with the standards prescribed by Central Pollution Control Board (CPCB)/NAAQ for residential and rural zone.

1.6.1 Presentation of Results.

Suspended Particulate Matter-SPM

The minimum and maximum concentrations for Suspended Particulate Matter-SPM were recorded as 154 μ g/m³ and 347 μ g/m³ respectively. The average concentrations were ranged between 180 to 323 μ g/m³ and 98th percentile values ranged between 191 to 347 μ g/m³ in the study area (**Table 6**).

Graphical Presentation Of Fugitive Emission Monitoring

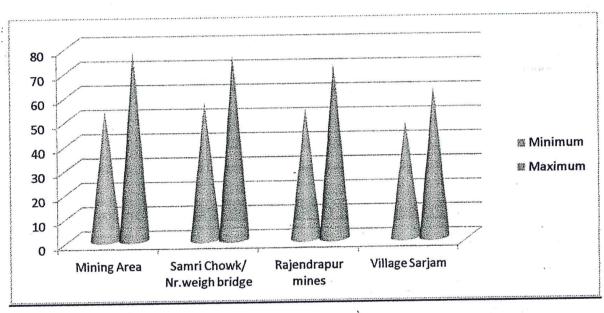




Respirable Suspended Particulate Matter -RSPM

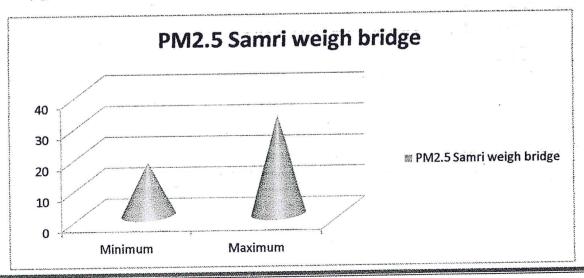
The minimum and maximum concentrations for RSPM were recorded as 48 $\mu g/m^3$ and 78 $\mu g/m^3$ respectively. The average values were observed to be in the range of 51 to 73 $\mu g/m^3$ and 98th percentile values ranged between 54 to 78 $\mu g/m^3$ in the study area (**Table 7**).

Graphical Presentation Of Fugitive Emission Monitoring RSPM



Particulate Matter -PM_{2.5}

The minimum and maximum values of $PM_{2.5}$ concentrations varied between 17 to 32 $\mu g/m^3$ respectively. The average values range between 21 to 27 $\mu g/m^3$ and 98^{th} percentile values varied between 24 to 32 $\mu g/m^3$ (**Table 8**).

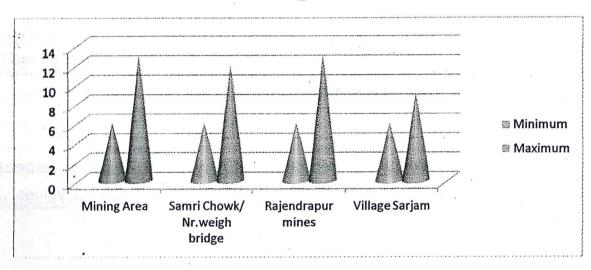


Sulphur Dioxide (SO₂)

The minimum and maximum SO_2 concentrations were recorded as 6 $\mu g/m^3$ and 13 $\mu g/m^3$ respectively. The average values were observed to be in the range of 7 to 11 $\mu g/m^3$ and 98^{th} percentile values varied between 8 to 13 $\mu g/m^3$ (Table 9).

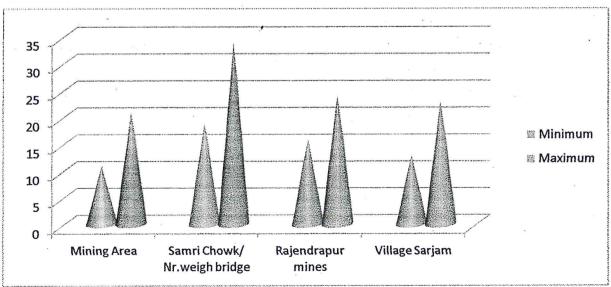
Graphical Presentation Of Fugitive Emission Monitoring

SO₂



Nitrogen Oxide (NO_x)

The minimum and maximum NO_x concentrations were recorded as 11 $\mu g/m^3$ and 34 $\mu g/m^3$. The average concentrations were ranged between 14 to 29 $\mu g/m^3$ and 98th percentile values varied between 16 to 34 $\mu g/m^3$ (Table 10).





Lead (Pb)

The minimum and maximum Lead detected between <0.005 to $0.082\mu g/m^3$ respectively. The average Lead detected between <0.005 to $0.073\mu g/m^3$ & 98th percentile values varied between <0.005 to $0.082\mu g/m^3$ in the study region. (Table 11).

Mercury (Hg)

The maximum concentrations of Hg varied 0.063 μ g/m³ respectively. The average concentration varied 0.047 μ g/m³ 98th percentiles values varied 0.063 μ g/m³ in the study region. (**Table 12**).

Arsenic (As)

The maximum concentrations of As varied 1.28 $\mu g/m^3$ respectively. The average concentration varied 1.09 $\mu g/m^3$ and 98th percentiles values varied 1.28 $\mu g/m^3$ in the study region (**Table 13**).

Chromium (Cr)

Chromium was not detected at any of the locations in SPM samples as well as RSPM Samples.

1.7 Ambient Air Quality (Buffer Zone)

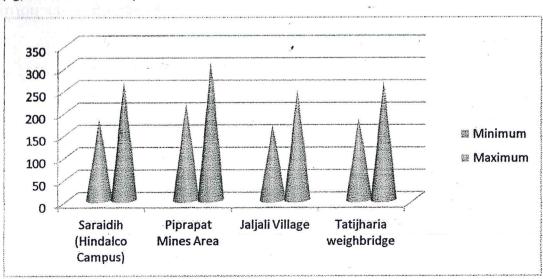
The background levels of SPM, RPM(PM₁₀), PM_{2.5}, SO₂, NOx, Pb, Hg, As and Cr measured are required to compute Ambient Air Quality. The sampling locations are selected at the above mentioned locations in downwind and upwind directions of the mine. The Minimum, Maximum concentration, Arithmetic mean (AM), Geometric mean (GM) and 98 Percentile are presented in tabular form (**Table 6**).

1.7.1 Presentation of Results.

The summary of Ambient Air Quality monitoring results for the month of January to March 2014 are presented in detail in **Table 3**. 98th percentile; maximum and minimum values etc have been computed from the collected raw data for all the AAQ monitoring station. The data has been compared with the standards prescribed by Central Pollution Control Board (CPCB)/NAAQ for residential and rural zone.

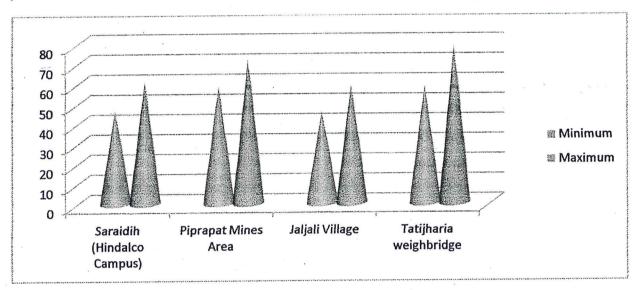
Suspended Particulate Matter-SPM

The statistical analysis of SPM is presented in **Table 6** for the mining area. The minimum and maximum values varied between 169 to 312 $\mu g/m^3$ respectively during study period at all the 4 locations. The average values ranged between 182 to 288 $\mu g/m^3$ and 98th percentile values ranged between 194 to 312 $\mu g/m^3$ in the study area.



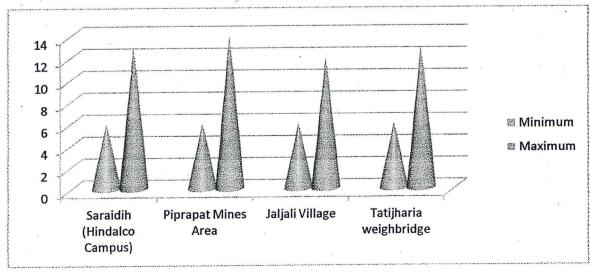
Particulate Matter-RSPM

The minimum and maximum values of RSPM varied between 46 to 79 $\mu g/m^3$ respectively (**Table 7**). The average values varied between 49 to 74 $\mu g/m^3$. The 98th percentile values varied between 51 to 79 $\mu g/m^3$ in the mining area. The overall values of SPM and RSPM were well within the CPCB limits prescribe for industrial and residential area in the study area during the study period.



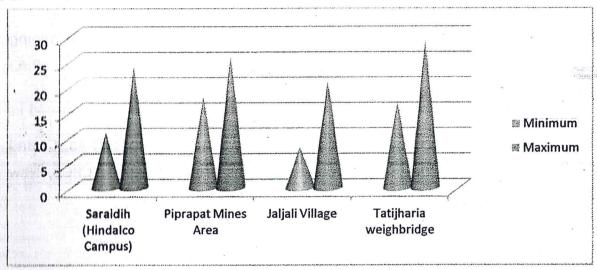
Sulphur Dioxide (SO₂)

The minimum and maximum values of SO_2 concentrations varied between 6 to 14 μ g/m³ respectively. The average values range between 9 to 11 μ g/m³ and 98th percentile values varied between 11 to 14 μ g/m³ (**Table 9**).



Nitrogen Oxide (NO_x)

The minimum and maximum values of NOx concentrations varied between 8 to 29 $\mu g/m^3$ respectively. The average values range between 11 to 25 $\mu g/m^3$ and 98th percentile values varied between 14 to 29 $\mu g/m^3$ (Table 10).



Lead (Pb)

The minimum and maximum Lead detected between <0.005 to $0.073\mu g/m^3$ respectively. The average Lead detected between <0.005 to 0.057 $\mu g/m^3$ and 98th percentile values varied between <0.005 to 0.073 $\mu g/m^3$ in the study region (Table 11).

Mercury (Hg)

The maximum concentrations of Hg varied 0.047 μ g/m³ respectively. The average concentration varied 0.034 μ g/m³ 98th percentiles values varied 0.047 μ g/m³ in the study region. (**Table 12**).

Arsenic (As)

The maximum concentrations of As varied 1.16 μ g/m³ respectively. The average concentration varied 0.98 μ g/m³ and 98th percentiles values varied 1.16 μ g/m³ in the study region (**Table 13**).



Data Analysis

Chromium (Cr)

Chromium was not detected at any of the locations in SPM samples as well as RSPM Samples.

The dust fall rate was measured by exposing a jar during January 2014 in mining area and Samri Chowk. The dust fall rate was observed to be 28.47 and 19.63 MT/km²/month respectively as given in (Table 14).

Overall the ambient air concentrations of SPM, RSPM, SO₂, NOx, Pb, Hg, As, Cr and Dust fall were well within the limits of concentrations promulgated by CPCB, New Delhi in the study area.



Details of Meteorology Wind Pattern

1.8 Meteorology: Wind Pattern

The data of wind pattern collected during the study period (January-February-March 2014) indicates that the wind was blowing predominantly from (N), during study period, for 80.0% hours wind was found to be calm. The details of wind pattern in the form of wind frequency distribution are presented in table 1. The wind rose diagram and graphical illustration is presented in **Fig.1 & 2** respectively.

Table.5
Wind Frequency Distribution Data

							The same and the same and the		
Speed m/s									
Wind Direction	0.5 - 2.1	2.1 - 3.6	3.6 – 5.7	5.7 - 8.8	8.8 –11.1	>= 11.1	Total		
348.75-11.25	0.000000	0.000000	0.000000	0.000000	0.000000	0.003738	0.003738		
11,25 -33,75	0.000000	0.000000	0.000000	0.000000	0.000000	0.00000	0.000000		
33,75 - 56,25	0.000000	0.000000	0.000000	0.000000	0.000000	0.00000	0.000000		
56.25-78.75	0.000000	0.000000	0.000000	0.000000	0.000000	0.00000	0.000000		
78.75=101.25	0.000000	0.000000	0.000000	0.000000	0.000000	0.00000	0.000000		
101,25 - 123,75	0.000000	0.000000	0.000000	0.000000	0.000000	0.00000	0.000000		
123.75 - 146.25	0.000000	0.000000	0.000000	0.000000	0.000000	0.00000	0.000000		
146,25-168,75	0.000000	0.000000	0.000000	0.000000	0.000000	0.00000	0.000000		
168,75- 191,25	0.000000	0.000000	0.000000	0.000000	0.000000	0.00000	0.000000		
191,25 = 213,75	0.000000	0.000000	0.000000	0.000000	0.000000	0.00000	0.000000		
213,75-236,25	0,000000	0.000000	0.000000	0.000000	0.000000	0.00000	0.000000		
236,25 = 258,75	0.000000	0.000000	0.000000	0.000000	0.000000	0.00000	0.000000		
258.75 - 281.25	0,000000	0.000000	0.000000	0.000000	0.000000	0.00000	0.000000		
281,25 = 303,75	0.000000	0.000000	0.000000	0.000000	0.000000	0.00000	0.000000		
303,75 - 326,25	0,000000	0.000000	0.000000	0.000000	0.000000	0.00000	0.000000		
126,25 = 348,75	0.000000	0.000000	0.000000	0.000000	0.000000	0.00000	0.000000		
Sub Total	0.000000	0.000000	0.000000	0.000000	0.000000	0.003738	0.003003		
Calma		1,74743					0.800300		
Missing/Incomplete	4 H				;		0.196697		
Total Total	177_1			*****	9		1.000000		

SUMMARY OF WIND PATTERN

Season	First Predominant Wind Direction	Second Predominant Wind Direction	Calm Condition
January-February-March -2014	N (0.3 %)	-	80.0 %



Details of Meteorology Wind Pattern

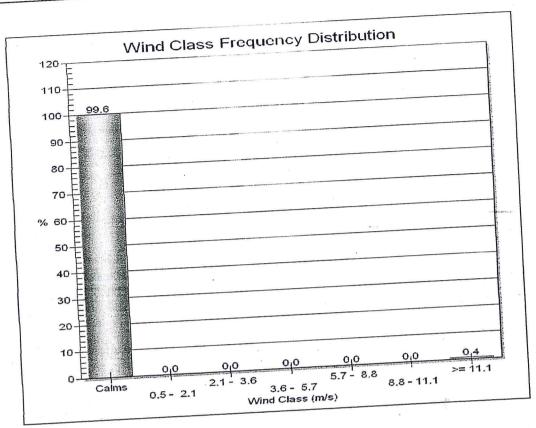


Fig.01 Wind Class Frequency Distribution

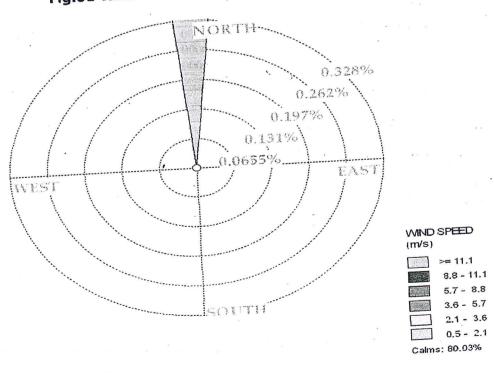


Fig.02 Wind Rose Diagram (January-February-March 2014)



Details of Noise Environment & analytical Procedure

1.9 Noise Environment

The Director General of Mines Safety in its circular No. DG (Tech)/18 of 1975, has prescribed the noise level in mining occupations (TLV) for workers, in an 8 hour shift period with unprotected ear as 90 dB(A) or less. There will be some noise sources in mines, which produce noise levels above 90 dB(A), however, the workers are not expected to be exposed continuously for 8 hours. In order to maintain this statutory requirement Noise monitoring has been carried out in and around the mining lease area.

Work zone noise level in the mining area shall increase due to blasting and excavation, transportation. The impacts due to the mining activities on the noise levels shall be negligible, if all the precautions for the elimination of the noise are taken. The mining activities will be undertaken during daytime only. The daytime equivalent noise levels, when all the machineries are in operation, shall be minimized as if machineries have been provided with noise control equipment. Noise monitoring is carried out on monthly basis at three locations in each month are shown in (Fig. 3).

Identification of sampling locations

Noise at different noise generating sources has been identified based on the activities in the village area and ambient noise due to traffic.

The noise monitoring has been conducted for determination of ambient noise levels in the mining area and villages. The noise levels at each location were recorded for 24 hours.

Instrument used for monitoring

Noise levels were measured using integrated sound level meter manufactured by Envirotech made in India (Model no. SLM-100). This instrument is capable of measuring the Sound Pressure Level (SPL), L_{eq} .



Details of Method of Monitoring & Water Quality

Method of Monitoring

Sound Pressure Level (SPL) measurements were monitored at three locations. The readings were taken for every hour for 24 hours. The day noise levels have been monitored during 6 am to 10 pm and night levels during 10 pm to 6 am at three locations within 10-km radius of the study area.

Noise level monitoring was carried out continuously for 24 hours with one hour interval starting at 06.00 hrs to 06.00 hrs next day.

Noise levels monitored during day and night at 3 locations are found to be below the stipulated standard of CPCB for Industrial area as 75dB (A) and 70dB (A) for day and night respectively as given in **(Table 15)**

2.0 Water Quality

The existing status of water quality for ground water and surface water was assessed by collecting the water samples from underground wells from the village Samri, Kudag, Tatijhariya, Saraidih, Rajendrapur and surface water sample from nallahs nearby Samri mines. The physico-chemical analysis of water samples collected during study period reported as average of three months given in (Table 16). The overall water quality found to be below the stipulated standards of IS 10500-2012 for ground water & found to be fit for drinking purpose for tes' parameters. Surface water quality is satisfactory as per IS: 2296 Class 'C'. The impacts due to mining activities in each month have been found to be insic



Data Analysis

Table 6

Statistical Analysis of SPM

				·	Unit:	µg/m³
Location	Month & Year	Min.	Max.	A.M.	G.M.	98%le
Fugitive Emission (C	ore Zone):-					1
	January-2014	287	318	303	303	318
Mining Area	February-2014	259	293	276	276	293
	March-2014	298	347	323	323	347
Samri Chowk/	January-2014	249	291	270	270	291
Nr.weigh bridge	February-2014	252	287	270	270	287
A Company	March-2014	193	228	211	211	228
	January-2014	302	328	315	315	328
Rajendrapur mines	February-2014	267	289	278	278	289
[] [] [] [] [] [] [] [] [] []	March-2014	267	304	286	286	304
	January-2014	167	239	203	203	239
Village Sarjam	February-2014	154	218	186	186	218
	March-2014	169	191	180	180	191
Buffer Zone :-	7 -					
112579	January-2014	204	267	236	236	267
Saraidih (Hindalco Campus)	February-2014	183	228	206	206	228
	March-2014	212	253	233	233	253
	January-2014	264	312	288	288	312
Piprapat Mines Area	February-2014	259	302	281	281	302
CONTRACTOR AND ADMINISTRAL AND	March-2014	218	287	253	253	287
	January-2014	169	194	182	182	194
Jaljali Village	February-2014	201	239	220	220	239
***	March-2014	197	248	223	. 223	248
·	January-2014	184	239	212	212	239
Tatijharia weighbridge	February-2014	218	268	243	243	268
	March-2014	239	257	248	248	257



Data Analysis

Table 7
Statistical Analysis of RSPM

Unit: µg/m³

	Statistical			Unit	Unit: µg/m		
Location	Month & Year	Min.	Max.	A.M.	G.M.	98%le	
Fugitive Emission (Core Zone):-					72	
Fugitive Ellission (January-2014	64	73	69	69	73	
ssining Ages	February-2014	67	78	73	73	78	
Mining Area	March-2014	54	63	59	59	63	
	January-2014	68	76	72	72	76	
Samri Chowk/ weigh	February-2014	61	72	67	67	72	
bridge	March-2014	57	68	63	63	68	
	January-2014	59	67	63	63	67	
	February-2014	61	72	67	67	72	
Rajendrapur mines	March-2014	54	63	59	59	63	
	January-2014	57	62	60	60	62	
	February-2014	53	59	56	56	59	
Village Sarjam	March-2014	48	54	51	51	54	
	March 2011						
Buffer Zone :-	January 2014	47	53	50	50	53	
Saraidih	January-2014	52	61	57	- 57	61	
(Hindalco Campus)	February-2014	49	56	53	53	56	
(Illination	March-2014	6.3	72	68	68	72	
Piprapat Mines Area	January-2014	59	68	64	64	68	
Pipiapat illines	February-2014	67	71	69	69	71	
	March-2014	51	59	55	55	59	
	January-2014	48	53	51	51	. 53	
Jaljali Village	February-2014	46	51	49	49	51	
	March-2014	64	72	68	68	72	
Tatijharia	January-2014	68	79	74	74	79	
weighbridge	February-2014	59	68	64	64	68	
	March-2014	39	100	ug/m ³	(24 hrs)		
CPCB S	tandard		100	F31		1,0%	

Table 8

Statistical Analysis of PM 2.5

Unit: µg/m³

	Month & Year	Min.	Max.	A.M.	G.M.	98%	
Location		19	28	24	24 27 21 n ³	28	
	January-2014	19				32	
	February-2014	21	32	27			
Samari Weigh bridge		1.7	24	21	21	24	
March-2014 CPCB Standard		60 μg/m³ (24 hrs)					



Data Analysis

Table 9

Statistical Analysis of SO₂

	7		· .		Jnit : բջ	ı/m³
Location	Month & Year	Min.	Max.	A.M.	G.M.	98%
Fugitive Emission	(Core Zone):-		·	-		4
	January-2014	6	11	9	9	11
Mining Area	February-2014	9	13	11	11	13
To the state of th	March-2014	6	10	8	8	10
	January-2014	7	12	10	10	12
Samri weigh bridge	February-2014	6	10	8	8	10
	March-2014	7	12	10	10	12
	January-2014	6	11	9	9	11
Rajendrapur mines	February-2014	7	10	9	9	10
STATISTICS OF THE TRANSPORT OF THE PROPERTY OF	March-2014	6	13	10	10	13
	January-2014	6	8	7	7	8
Village Sarjam	February-2014	7	9	8	8	9
	March-2014	6	9	8	8	9
Buffer Zone :-						
	January-2014	6	11	9	9	11
Saraidih (Hindalco Campus)	February-2014	6	13	10	10	13
	March-2014	7	11	9	9	11
Piprapat Mines	January-2014	7.	14	11	11	14
Area	February-2014	['] 6	12	9	9	12
CONTRACTOR OF THE PARTY OF THE	March-2014	7	12	10	10	12
,	January-2014	6	11	9	9	11
Jaljali Village	February-2014	6	12	9	9	12
,	March-2014	7	11	9	9	11
	January-2014	6	12	9	9	12
Tatijharia weighbridge	February-2014	7	11	9	9	11
- And Anna	March-2014	6	13	10	10	13
CPCB Star	ndard) μg/m ³ 24 hrs)	3	



Data Analysis

Table 10

Statistical Analysis of NOx

	Statistical Analysis of NOX			Unit: µg/		
Location	Month & Year	Min.	Max.	A.M.	G.M.	98%
Fugitive Emission (C	ore Zone):-					,
	January-2014	13	18	16	16	18
Mining Area	February-2014	11	16	14	14	16
	March-2014	13	- 21	17	17	21
	January-2014	21	32	27	27	32
Samri weigh bridge	February-2014	19	28	24	24	28
•	March-2014	23	34	29	29	34
	January-2014	16	21	19	19	. 21
Rajendrapur mines	February-2014	18	24	21	21	24
Kajenarapar mmes	March-2014	16	23	20	20	23
	January-2014	14	21	18	18	21
Village Sarjam	February-2014	13	19	16	16	19
Village	March-2014	14	23	19	19	23
Buffer Zone :-						
	January-2014	13	21	17	17	21
Saraidih	February-2014	11	19	15	15	19
(Hindalco Campus)	March-2014	13	24	19	19	24
	January-2014	21	26	24	24	26
Piprapat Mines Area		18	24	21	21	24
	March-2014	19	26	- 23	23	26
	January-2014	9	16	13	13	16
Jaljali Village	February-2014	12	21	17	17	21
Julyan	March-2014	8	14	11	11	14
-	January-2014	17	28	23	23	28
Tatijharia	February-2014	21	29	25	25	29
weighbridge	March-2014	18	26			26
CPCB St	andard			80 μg/ (24 hr		



Data Analysis

Table 11

Statistical Analysis of Pb

<u>Statistical Alialysis of Pb</u> Unit: μg						
Location	Month & Year	Min.	Max.	A.M.	G.M.	98%
Fugitive Emiss	ion (Core Zone):	<u> </u>		1	J	
410,0 / 410	January-2014	0.021	0.029	0.025	0.025	0.029
Mining Area	February-2014	0.018	0.024	0.021	0.021	0.024
E NEW PORTE TO THE CONTROL OF THE CO	March-2014	0.031	0.048	0.040	0.040	0.048
Samri	January-2014	0.064	0.082	0.073	0.073	0.082
Chowk/weigh	February-2014	0.059	0.071	0.065	0.065	0.071
Wall coeffee	March-2014	0.052	0.073	0.063	0.063	0.073
is the charge	January-2014	0.021	0.053	0.037	0.037	0.053
Rajendrapur mines	February-2014	0.029	0.064	0.047	0.047	0.064
Han ho base on	March-2014	0.018	0.051	0.035	0.035	0.051
Constitution of the second of	January-2014	<0.005	<0.005	<0.005	<0.005	<0.005
Village Sarjam	February-2014	<0.005	<0.005	<0.005	<0.005	<0.005
907 - A. (17)	March-2014	<0.005	<0.005	<0.005	<0.005	<0.005
Buffer Zone :-	n d					
Saraidih	January-2014	0.014	0.019	0.017	0.017	0.019
(Hindalco	February-2014	0.021	0.026	0.024	0.024	0.026
Campus)	March-2014	0.016	0.024	0.020	0.020	0.024
Piprapat Mines	January-2014	0.021	0.032	0.027	0.027	0.032
Area	February-2014	0.026	0.041	0.034	0.034	0.041
100	March-2014	0.019	0.037	0.028	0.028	0.037
	January-2014	<0.005	<0.005	<0.005	<0.005	<0.005
Jaljali Village	February-2014	<0.005	<0.005	<0.005	<0.005	<0.005
	March-2014	<0.005	<0.005	<0.005	<0.005	<0.005
	January-2014	0.041	0.073	0.057	0.057	0.073
Tatijharia weighbridge	February-2014	0.034	0.068	0.051	0.051	0.068
	March-2014	0.039	0.071	0.055	0.055	0.071
CPCB St	andard			.0 μg/m (24 hrs)	3	

Data Analysis

Table 12

Transaction of				-611-
Stati	stical	Anal	YSIS	or Hg

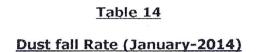
	Statistical	Andryola		Unit: µg/m³			
Location	Month & Year	Min.	Max.	A.M.	G.M.	98%le	
ugitive Emission (Core Zone):-						
	January-2014	0.009	0.018	0.014	0.014	0.018	
Mining Area	February-2014	0.012	0.024	0.018	0.018	0.024	
Milling Area	March-2014	0.011	0.026	0.019	0.019	0.026	
Samri	January-2014	0.031	0.063	0.047	0.047	0.063	
Chowk/weigh	February-2014	0.029	0.058	0.044	0.044	0.058	
bridge	March-2014	0.024	0.047	0.036	0.036	0.047	
	January-2014	0.028	0.049	0.039	0.039	0.049	
Rajendrapur mines	February-2014	0.031	0.057	0.044	0.044	0.057	
Rajendrapar immes	March-2014	0.018	0.029	0.024	0.024	0.029	
	January-2014	<0.01	<0.01	<0.01	<0.01	<0.01	
	February-2014	<0.01	<0.01	<0.01	<0.01	<0.01	
Village Sarjam	March-2014	<0.01	<0.01	<0.01	<0.01	<0.01	
Buffer Zone :-							
Durier Zono	January-2014	<0.01	<0.01	<0.01	<0.01	<0.01	
Saraidih	February-2014	<0.01	<0.01	<0.01	<0.01	<0.01	
(Hindalco Campus)	March-2014	<0.01	<0.01	<0.01	<0.01	<0.01	
	January-2014	0.016	0.038	0.027	0.027	0.038	
Piprapat Mines Area	February-2014	0.021	0.047	0.034	0.034	0.047	
Al Ca	March-2014	0.019	0.032	0.026	0.026	0.032	
	January-2014	<0.01	<0.01	<0.01	<0.01	<0.0	
Taliali Village	February-2014	<0.01	<0.01	<0.01	<0.01	<0.0	
Jaljali Village	March-2014	<0.01	<0.01	<0.01	<0.01	<0.0	
	January-2014	0.021	0.037	0.029	0.029	0.03	
Tatijharia	February-2014	0.019	0.034	0.027	0.027	0.03	
weighbridge	March-2014	0.023	0.041	0.032	0.032	0.04	



Data Analysis

Table 13
Statistical Analysis of As

	<u>Analysis o</u>	1 AS						
					Unit: µg/m³			
Location	Month & Year	Min.	Max.	A.M.	G.M.	98%		
Fugitive Emission ((Core Zone):-							
	January-2014	0.32	0.53	0.42	0.42	0.53		
Mining Area	February-2014	0.29	0.58	0.43	0.43	0.58		
NAMES OF THE PARTY	March-2014	0.24	0.61	0.42	0.42	0.61		
Samri Chowk/weigh	January-2014	0.63	1.07	0.85	0.85	1.07		
bridge	February-2014	0.91	1.28	1.09	1.09	1.28		
	March-2014	0.67	0.96	0.81	0.81	0.96		
	January-2014	0.47	0.83	0.65	0.65	0.83		
Rajendrapur mines	February-2014	0.54	0.76	0.65	0.65	0.76		
	March-2014	0.58	0.79	0.68	0.68	0.79		
-61	January-2014	<0.1	<0.1	<0.1	<0.1	<0.1		
Village Sarjam	February-2014	<0.1	<0.1	<0.1	<0.1	<0.1		
	March-2014	<0.1	<0.1	<0.1	<0.1	<0.1		
Buffer Zone :-	4	-97	1					
	January-2014	<0.1	<0.1	<0.1	<0.1	<0.1		
(Hindalco Campus)	February-2014	<0.1	<0.1	<0.1	<0.1	<0.1		
The state of the s	March-2014	<0.1	<0.1	<0.1	<0.1	<0.1		
7-12-1700 (24-5) 21-4 (1-4-1)	January-2014	0.81	1.16	0.98	0.98	1.16		
Piprapat Mines Area	February-2014	. 0.76	1.03	0.89	0.89	1.03		
AL CONSIDER PROPERTY OF A STATE OF THE STATE	March-2014	0.73	0.97	0.85	0.85	0.97		
	January-2014	<0.1	<0.1	<0.1	<0.1	<0.1		
Jaljali Village	February-2014	<0.1	<0.1	<0.1	<0.1	<0.1		
	March-2014	<0.1	<0.1	<0.1	<0.1	<0.1		
	January-2014	0.48	0.63	0.63	0.63	0.63		
Tatijharia weighbridge	February-2014	0.52	0.79	0.79	0.79	0.79		
2 STOREGISTICAL AND ADDRESS OF THE STOREGASTICAL AND ADDRESS OF TH	March-2014	0.49	0.67	0.67	0.67	0.67		
CPCB Stand	lard			µg/m³ nual)				



SI.No.	Lacatioin	Rate (MT/km2/month)			
1	Mining Area	28.47			
2	Samri chowk	19.63			

Table-15
Noise Level Monitoring

SI. No.	Location	January-2014		February-2014		March-2014	
	Location	Day	Night	Day	Night	Day	Night
1	Mining Area	71	64	68	57	72	63
2	Samri Weigh bridge	67	59	72	63	69	61
3	Rajenderpur Mines area		67	68	59	71	64

CPCB Standards for Residential Area: 55 (Day time) 45 (Night time)
Industrial Area: 75 (Day time) 70 (Night time)

Table 15-(A)
HEMM Spot Noise Level Monitoring

SI. No.	Location	January-2014		February-2014		March-2014	
	Location	Max	Min	Max	Min	Max	Min
1	Rajenderpur Mines	84.2	73.9	91.2	84.7	81.6	73.8



Data Analysis

2.1 Ground Water Quality:- Most of the villages in the nearby plant area have hand pumps and wells, as most of the residents of these villages make use of this water for drinking and other domestic uses.

Table 16 Report on Chemical Examination of Ground Water

(Average of Three Months January-February-March -2014)

peations	GW1) VIIIage Samri Hand pump near dispensary	GW2) Village Tatijharia
retrace is special	GW3) VIIIage Saraidih	GW4) Village Rajenderpur

1284	Test Parameters	Units	Permissible Requirement	Results				
'NO			As per IS:10500-2012	GW1	GW2	GW3	GW4	
1	Apparent Colour	Hazen units	5	3	2 .	4	3	
7	Turbidity NTU	NTU	5	2	3	4	3	
1	pH Value	CONTRACTOR OF THE STATE OF THE	6.5 to 8.5	7.39	7.82	8.14	7.68	
4	Total Hardness	mg / I	300	190.18	170.98	178.07	176.25	
6	Iron (as Fe)	mg / I	0.3	0.16	0.23	0.19	0.18	
6	Chlorides (as CI)	mg / I	250	52.8	41.9	43.7	39.8	
j	108	mg / I	500	333	245	316	343	
B	Calcium (as Ca)	mg / I	75	64.9	58.7	59.4	61.3	
9.	Magneslum (as Mg)	mg / I	30	6.8	5.9	7.2	5.6	
10	Sulphate (as 50 ₄)	mg / I	200	41.2	38.7	46.3	31.9	
11	Nitrates (as NO ₃)	mg / I	45	< 2	< 2	< 2	< 2	
17	Fluoride (as F)	mg / I	1	<0.1	<0.1	<0.1	<0.1	
13	Total Alkalinity	mg / I	200	158.2	141.9	138.7	149.4	
14	Free Residual Chlorine	mg / I	Min.0.2	< 0.1	< 0.1	< 0.1	< 0.1	
15	Electrical Conductivity at 25°C	μs/cm	<u>-</u>	594.7	438.2	564.9	612.8	
16	Copper as(Cu)	mg / I	0.05	< 0.03	< 0.03	< 0.03	< 0.03	
17	Manganese as (Mn)	mg / I	0.1	< 0.05	< 0.05	< 0.05	< 0.05	
i ii	Čadmlum as (Cd)	mg / I	0.01	< 0.001	< 0.001	< 0.001	< 0.001	
Ō	Selenium as (Se)	mg / I	0.01	< 0.001	< 0.001	< 0.001	< 0.001	
) ()	Arsenic as (As)	mg / I	0.05	< 0.01	< 0.01	< 0.01	< 0.01	
21	Mercury as (Hg)	mg / I	0.001	<0.0005	<0.0005	<0.0005	<0.0005	

Contd.....



Data Analysis

(Contd....)

Sr. No	No Test Parameters	Units	Permissible Requirement	Results			
			As per IS:10500-2012	GW1	GW2	GW3	GW4
22	Zinc as (Zn)	mg / I	5	< 0.1	< 0.1	< 0.1	
23	Aluminum as (AI)	mg / I	0.03			V U.1	< 0.1
24	Boron as (B)			<0.005	<0.005	<0.005	<0.005
25	Chromium as (Cr +6)	mg / I	1	0.4	0.7	0.3	0,6
23	Gillottiditi da (Ci	mg / I	0.05	< 0.03	< 0.03	< 0.03	< 0.03
26	Cyanide as (CN)	mg / I	0.05	< 0.005	< 0.005	< 0.005	< 0.005
27	Odour	-	Agreeable	Agreeable	Agreeable	Agreeable	Agreeable
28	Total Coliform	MPN/100 ml	Absent	< 1			
29	Phenolic Compounds	mg / I	0.001		< 1	< 1	< 1
30	Mineral oil			< 0.001	< 0.001	< 0.001	< 0.001
21		mg / I	0.01	< 0.001	< 0.001	< 0.001	< 0.001
31	Total Chromium as Cr	mg / I	0.05	< 0.01	< 0.01	< 0.01	< 0.01

Remark: Based upon request of the party, sample was tested for above mentioned parameters only. Sample complies with IS: 10500:2012, for test conducted, indicating that it is fit for drinking purpose with respect to tested parameters.

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Data Analysis

Table 17

Monthly Report on Chemical Examination of Surface Water

(Nallahs Near by Samri Mines)

- N-	14 A. 17 (1987)	Unit	IS 2296 Class 'B' Limits	Results		
5.No.	Parameters			January-14	February-14	March-14
1	pH Value	-	6.5 to 8.5	7.14 at 23°C	7.38 at 23°C	7.91 at 23℃
2	Total Hardness (CaCO ₃)	mg / I	\$	204.48	219.81	193.25
3	Iron as (Fe)	mg / l	\$	5.3	4.9	5.1
4	Chlorides as (Cl)	mg / I	\$	28.7	43.9	61.2
5	Electrical Conductivity	µs/cm	\$	512	494	457
6	Total Dissolved Solids (TDS)	mg / l	\$	287	277	256
7	Calcium as (Ca)	mg / I	\$	68	72	64
8	Magnesium as (Mg)	mg / I	\$	8.4	9.7	8.1
9	Sulphate as (SO ₄)	mg / I	\$	64	73	69
10	Nitrates as (NO ₃)	mg / I	\$	7.4	8.1	7.6
11	Fluoride as (F)	mg / l	1.5	0.6	0.8	0.6
12	Alkalinity	mg / I	\$	148	167	149
13	Chemical Oxygen Demand (COD)	mg / I	\$	28	23	18
14	BOD at 27°C for 3days	mg / I	3	8.7	7.1	6.4
15	Total Suspended Solid (TSS)	mg / I	\$	61	54	59

^{\$:} Limits not specified



Data Analysis

Table 18

Soil Analysis Report

Date of collection: January-2014

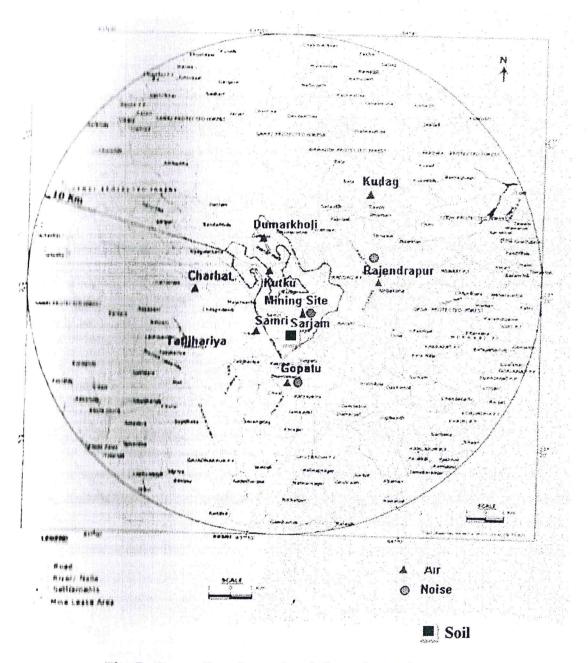
			Results		
Sr. No	Test Parameters	Measurement Unit	Samri	Rajendrapur village	
-1	pH	-	6.47 at 23°C	6.81 at 23°C	
2	Electrical Conductivity at 25°C	μS/cm	357	389	
3 .	Texture	-	Silty clay	Clay Loam	
4	Sand	%	21.4	19.2	
5	Silt	%	26.7	24.9	
6	Clay	%	51.9	55.9	
7	Bulk Density	g/cc	1.24	1.32	
8	Porosity	%	32	27	
9	Water Holding Capacity	%	38	34	
10	Exchangeable Calcium as Ca	mg/kg	17.4	13.9	
11	Exchangeable Magnesium as Mg	mg/kg	6.8	7.3	
12	Exchangeable Sodium as Na	mg/kg	31.4	29.2	
13	Available Potassium as K	kg/ha.	61.8	57.9	
14	Available Phosphorous as P	kg/ha.	218	238	
15	Available Nitrogen as N	kg/ha.	32.7	41.9	
16	Organic Matter	%	0.28	0.37	
17	Organic Carbon	%	0.19	0.24	
18	Water Soluble Chloride as Cl +	mg/kg 🐪 🧎	17.2	16.8	
19	Water Soluble Sulphate as SO ₄	mg/kg	5.7	6.1	
20	Sodium Absorption Ratio		8.14	7.62	
21	CEC	meq/100 gm	28.6	31.8	
22	Total Iron	%	9.4	8.1	
	Available Manganese	, mg/kg	0.07	0.06	
24	Available Zinc	mg/kg	0.014	0.011	
25	Available Boron	mg/kg	0.006	0.003	

Method of sampling and analysis: IS: 2720 and methods of soil analysis, part I, 2nd

Ed, 1986 of (American society for Agronomy and soil science society of America)



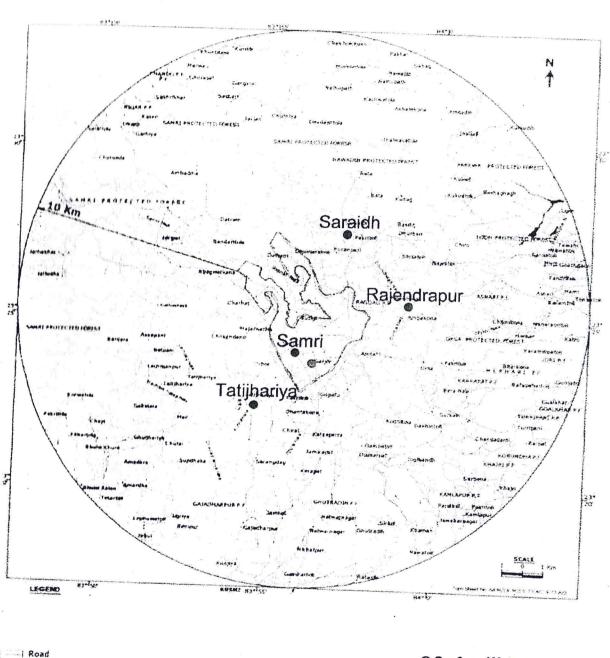
Details of sampling Locations



Fla 3: Sampling Locations for Air, Noise



Details of sampling Locations



Road

Surface Water

Settlements

Mine Lease Area

Scale

Ground Water

Fig 04: Sampling Locations for Water



CHHATTISGARH ENVIRONMENT CONSERVATION BOARD Commercial Complex, Housing Board Colony, Kabir Nagar, Raipur (C.G.)

No. 5641 /TS/CECB/2014

Raipur, dated: 0573 /2014

To,

M/s Hindalco Industries Limited, Samri Bauxite Mine, Village-Samri, Gopatu & Dumerkholi, Tehsil-Samri, District- Balrampur (C.G.)



Sub: Renewal of consent of the Board for Bauxite Ore Mine under section 25/26 of the Water (Prevention and Control of Pollution) Act, 1974.

Ref: 1. Consent of the Board for Bauxite Ore Mine issued under section 25/26 of the Water (Prevention and Control of Pollution) Act, 1974 vide letter no. 6876/TS/C ECB/2007 Raipur, dated: 24/12/2007.

- Last renewal of the Board for Bauxite Ore Mine issued under section 25/26 of the Water (Prevention and Control of Pollution) Act, 1974 vide letter no. 1821/TS/CECB/2013 Raipur, dated: 05/07/2013.
- 3. Your Letter No. HIL/SAM/CECB/118/2013/S, dated: 26/07/2013 and subsequent correspondence ending letter dated: 11/01/2014.

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With reference to your above application consent is hereby renewed for a period of One year i.e. from 01/12/2013 to 30/11/2014, subject to the fulfillment of the terms and conditions incorporated in the schedule of the consent letter No. 6876/TS/CECB/2007 Raipur, dated: 24/12/2007 and additional conditions mentioned below.

This renewal of consent is valid for: -

Name of Product	Production Capacity
Mining of bauxite ore	5.0 Lakhs Tonne per Annum
	[Five Lakhs Tonne per Annum]

Additional Conditions

- Industry shall ensure the treated effluent quality within prescribed effluent standard all the time. Industry shall not discharge effluent out side the mine lease area in any circumstances; hence zero discharge condition shall be maintained all the time.
- 2. All internal roads shall be made pucca. Good house keeping practices shall be adopted. Dust muck generated on the road shall be dispose doff properly.

- 3. Bauxite ore:shall be transported in duly covered vehicles.
- 4. Industry shall submit Environment Statement to this Board as per provision of Environment (Protection) amendment Rule, 1993 for the previous year ending 31st March on or before 30th September every year.
- 5. All the solid waste rejects shall be disposed off property and reclaimed scientifically. Industry shall obtain authorization under Hazardous Wastes (Management, Handling and Transboundary Movement) Rules, 2008 from the Board (If required).
- 6. Extensive tree plantation shall be carried out in the reclaimed areas and within the mining lease area.

Please acknowledge the receipt of this letter.

For & on behalf of Chhattisgarh Environment Conservation Board Raipur (C.G.)

%

Member Secretary
Chhattisgarh Environment Conservation Board
Raipur (C.G.)

Endt. No. 5642/TS/CECB/2014 Copy to: -

Raipur, dated: 0573 /2014

- 1- Regional Officer, Regional Office, Chhattisgarh Environment Conservation Board, Ambikapur (C.G.). Please ensure compliance and report, if any condition/conditions are violated by the industry.
- 2- Cess Section, Chhattisgarh Environment Conservation Board, Raipur (C.G.)

0/

Member Secretary
Chhattisgarh Environment Conservation Board
Raipur (C.G.)

BON



CHHATTISGARH ENVIRONMENT CONSERVATION BOARD Commercial Complex, Housing Board Colony, Kabir Nagar, Raipur (C.G.)

No. 5643 /TS/CECB/2014

Raipur, dated: 05/3 /2014

Egir.

To,

M/s Hindalco Industries Limited, Samri Bauxite Mine. Village-Samri, Gopatu & Dumerkholi, Tehsil-Samri, District- Balrampur (C.G.)



Sub: Renewal of consent of the Board for Bauxite Ore Mine under section 21 of the Air (Prevention and Control of Pollution) Act, 1981.

1. Consent of the Board for Bauxite Ore Mine issued under section 21 Ref: of the Air (Prevention and Control of Pollution) Act, 1981 vide letter no. 6878/TS/CECB/2007 Raipur, dated: 24/12/2007.

2. Last renewal of the Board for Bauxite Ore Mine issued under section 21 of the Air (Prevention and Control of Pollution) Act, 1981 vide letter no. 1823/TS/CECB/2013 Raipur, dated: 05/07/2013.

3. Your Letter No. HIL/SAM/CECB/118/2013/S, dated: 26/07/2013 and subsequent correspondence ending letter dated: 11/01/2014.

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With reference to your above application consent is hereby renewed for a period of one year i.e. from 01/12/2013 to 30/11/2014, subject to the fulfillment of the terms and conditions incorporated in the consent letter No. 6878/TS/CECB/2007 Raipur, dated: 24/12/2007 and additional conditions mentioned below.

This renewal of consent is valid for: -

Name of Product	Production Capacity	
Mining of bauxite ore	5.0 Lakhs Tonne per Annum	
	[Five Lakhs Tonne per Annum]	

Additional Conditions

- Industry shall operate & maintain the existing air pollution control 1. facilities to ensure the emission of air pollutants within the prescribed emission standard the all time. Industry shall install some additional fixed type water sprinklers in haul roads fapproach roads for dust suppression. The industry shall also maintain the ambient air quality in and around the mine lease area within prescribed limits.
- All internal roads shall be made pucca. Good house keeping practices 2. shall be adopted by the industry.

- 3. Blasting operations shall be carried out as per the standards prescribed by Director General of Mine Safety.
- 4. Industry shall transport Bauxite Ore in duly covered vehicles to avoid dust emission during transportation.
- 5. Industry shall submit Environment Statement to this Board as per provision of Environment (Protection) amendment Rule, 1993 for the previous year ending 31st March on or before 30th September every year.
- 6. Extensive tree plantation shall be carried out in the reclaimed areas and with mining lease area to the plants.

Please acknowledge the receipt of this letter.

For & on behalf of Chhattisgarh Environment Conseryation Board Raipur (C.G.)

%

Member Secretary
Chhattisgarh Environment Conservation Board
Raipur (C.G.)

Endt. No. 56 44-/TS/CECB/2014 Copy to: -

Raipur, dated: 05 13 /2014

Regional Officer, Regional Office, Chhattisgarh Environment Conservation Board, Ambikapur (C.G.). Please ensure compliance and report, if any condition/conditions are violated by the industry.

0/

Member Secretary
Chhattisgarh Environment Conservation Boarc
Raipur (C.G.)

Droling

Lease	Production Capacity approved by MoEF (in Lakh Tonnes)	Production (April - 2013 to March -2014 (in Tonnes)	
	(III Lakii Tolliles)	(iii Tolliles)	
Samri	5.0	450449.000	
Tatijharia	4.0	339284.000	
Kudag	0.6	51724.000	

(M. K. Nayak)

(M. K. Nayak)

Agent of mines

Agent of mines

Division

Samri mines Division

Hindalco Industries Ltd

Hindalco Industries

SAMRI LEASE

Particulars	Samri Lease
Approved lease area	2146.746 Ha.
Total Mined out up to the year (2013-14)	140.9008 Ha.
Total Reclaimed up to the year (2013-14)	111.1253 Ha.
Total afforestation in reclaimed land up to the year (2013-14)	55.254 Ha.
Total nos. of plants up to the year (2013-14)	135112
% of survival of plants	75 %
Mined out during April 2012 to March 2014	10.831 Ha.
Reclaimed during April 2013 to March 2014	10.087 Ha.
Afforestation (2013-14)	8700
Afforestation in 2013-14 (Ha.)	3.500 Ha.

(M. K. Nayak)
Agent of mines
Samri mines Division
Hindalco Industries Ltd

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* **

Actual Expenditure incurred in Environment Management Plan:-

Composite cost during the F.Y. 2013-14 for environment protection & pollution control by Samri Mines division, it includes Samri Bauxite Mine, Tatijharia Bauxite Mine & Kudag Bauxite Mine of Chhattisgarh

254.95	lstoT	9
	Bed hospital & Primary School)	
28.752	of 2.5km ring road , Building for 6	
	capital cost of on going construction	2
	Rural Development (This include	S
	mined out area	
	Reclamation/Rehabilitation of	
_		Þ
10.80	Green Belt	8
3.10	Environment Monitoring	7
3.20	Pollution Control	τ
(Lacs) (F.Y. 2013-14)		
Actual Cost	Environment Protection Measures	-on is

- Environment monitoring jobs has been out sourced to Annacon Lab, recognized by MoEF (GOI)
 & NABL etc.
- One centralized nursery has been established at Samri mines among three leases viz, Samri, Tatijharia & Kudag.
- Reclamation and rehabilitation is part of mining operation. Mined out area has been backfilled by using mines rejects, laterite, morrum and followed top of surface by top soil. As per type of the land we decide for cultivation or planting species. Cost of reclamation \rehabilitation already included in the mining operation.

(M. K. Nayak) Semri mines Division Mindalco Industries Ltd

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