

Ref No: HIL/LHD/GM (GEO)/MoEF/281

Date: 25.11.2018

To,
The Additional Principal Chief Conservator of Forest (C)
Ministry of Environment, Forests and Climate Changes
Regional Office (ECZ), Ranchi-834002.

Sub: Compliance Report of EC conditions for Bagru (75.41ha) Bauxite Mining project of M/s Hindalco Industries Limited located in Lohardaga District of Jharkhand for the period April'18 to Sept'18.


Ref: Environmental Clearance letter no J-11015/585/2007-IA II (M) dated 18th Sept 2011

Sir,

With reference to the above, we are submitting herewith the Compliance status report of EC conditions for **Bagru (75.41ha) Bauxite Mining project of M/s Hindalco Industries Limited**, located in Lohardaga District of Jharkhand for the period **April'18 to Sept'18**.
Hope you will find the same in order.

Thanking You

Yours Sincerely
FOR M/s Hindalco Industries Limited,


(Basudev Gangopadhyay)
GM (Geology)

Enclosure: - As Above

Copy to: Member Secretary, JSPCB, Ranchi
RO, JSPCB, Ranchi
CPCB, Zonal Office, Kolkata
<mef@ori.nic.in>, <mef@nic.in>, <mef.or@nic.in>, mef.or@nic.in

**Compliance of conditions laid down in Environmental Clearance
BAGRU BAUXITE MINES (75.41 Ha)
Period: April'18- Sep'18**

MoEF Environment Clearance ref. no. : J – 11015/585/2007 – IA.II (M) dated 04 Feb'2011

SN.	Conditions	Compliance Status
Specific Conditions		
1	All the conditions stipulated by the State Pollution Control Board in their NOC should be effectively implemented.	Implementations of stipulated conditions in NOC are fulfilled post which consent to operate has been obtained from time to time when mine was operational. Mine is not in operation since November 2013.
2	The environmental clearance is subject to grant of forestry clearance for diversion of 19.56 ha forestland.	Process of forest clearance, with due submission of compensatory afforestation land is in process. Bauxite Mining/excavation was not done in forest land in past when mine was operational. Mine is not in operation since November 2013.
3	The mining operation shall be restricted to above ground water table and it should not intersect groundwater table. In case of working below ground water table, prior approval of the Ministry of Environment & Forest and Central Ground Water Authority shall be obtained for which a detailed hydro-geological study shall be carried out.	No mining operation has been carried out during above period and as on date. The Mine is not in operation since November 2013.
4	The project proponent shall ensure that no natural water course and/or water resources shall be obstructed due to any mining operations.	No mining operation was being carried out during above period and as on date. Mine is not in operation since November 2013.
5	Top soil should be temporarily stacked with proper slope at earmarked site(s) only with adequate measures and it should not be kept unutilized for a period of more than 3 years. The top soil shall be used for land reclamation and rehabilitation of mined out	Sequential backfilling and reclamation of mined out area were exercised when mine was operational. No mining operation was being carried out during above period and as on date. Mine is not in operation since November 2013.

	areas.	
6	<p>The entire waste generated shall be backfilled and there shall be no external over burden dump left at the end of the mine life. The entire backfilled area shall be reclaimed by plantation. The backfilling should be carried out in such a manner that it is restored to the normal ground level. Monitoring and management of rehabilitated areas should continue until the vegetation becomes self-sustaining. Compliance status should be submitted to the Ministry of Environment & Forest and its Regional Office, Bhubaneshwar on six monthly basis.</p>	<p>No mining operation was being carried out during above period and as on date. When mine was operational backfilling was practiced.</p> <p>2829 nos saplings have been planted during above period in Bagru mining lease.</p> <p>The 32.05 Ha area has been planted till date.</p> <p>Monitoring and management of rehabilitated areas is continuous through supervision.</p>
7	<p>The void left unfilled in an area of 1.76 ha shall be converted into water body. The higher benches of excavated void/mining pit shall be traced and plantation done to stabilize the slopes. The slopes of higher benches shall be made gentler for easy accessibility by local people to use the water body. Peripheral fencing shall be carried out along the excavated area.</p>	<p>The void left unfilled area converted into water body when mine was operational.</p> <p>No mining operation has been carried out during above period and as on date.</p> <p>Mine is not in operation since November 2013.</p>
8	<p>Catch drains and siltation ponds of appropriate size shall be constructed around the working pit, sub-grade dump, and mineral dumps to arrest flow of silt and sediment directly into Chanpi Nallah, Sukri Nadi and others water bodies. The water so collected should be utilized for watering the mine area, roads, green belt development etc. The drains should be regularly desilted, particularly after monsoon, and maintained properly. Garland drains settling tanks and</p>	<p>Mine is not in operation since November 2013. No mining operation was carried out during above period and as on date. Hence, no run off was generated from mining activities. However, to collect and manage rainwater during monsoon rains, pit sumps were made, part of mined out area were used as settling tank. Settled water was used for sprinkling of quarry, roads, green belt development, etc when mine was operational.</p> <p>The compliance to this provision was being</p>

	<p>check dams of appropriate size, gradient and length shall be constructed for both around the mine pit and sub-grade dump to prevent run off of water and flow sediments directly into Chanpi Nallah, Sukri Nadi and other water bodies and sump capacity should be designed keeping 50% safety margin over and above peak sudden rainfall (based on 50 years date) and maximum discharge in the area adjoin the mine site. Sump capacity should also provide adequate retention period to allow proper settling of silt material. Sedimentation pits should be constructed at the corners of the garland drains and desilted at regular intervals.</p>	<p>practiced when mine was in operation and same will continue post resumption of mining operation.</p> <p>Rainwater harvesting pond and sump of adequate capacity exist in lease area to harvest rainwater.</p>
9	<p>Dimension of the retaining wall at the toe of sub grade dump and OB benches within the mine to check run-off and siltation should be based on the rain fall data.</p>	<p>The dimensions of retaining wall of OB dumps are based on average rain fall. The dump is stabilized. The compliance to this provision was being practiced when mine was in operation and same will continued post resumption of mining operation. Mine is not in operation since November 2013.</p>
10	<p>Plantation shall be raise in an area of 50.11 ha including a 7.5m wide green belt in the safety zone around the mining lease by planting the native species around ML area, backfilled and reclaimed area, around water body, roads etc. in consultation with the local DFO/Agriculture Department. At least 1500 trees per year shall be planted with a tree density of 1000 trees per hectare.</p>	<p>Plantation on Bagru plateau was carried out progressively. Till date 32.05 Ha area is already planted. 2829 nos saplings have been planted during above period in Bagru mining lease.</p>
11	<p>Effective safeguard measures, such as regular water sprinkling shall be carried out in critical areas prone to air pollution and having high levels of particulate matter such as around crushing and screening plant,</p>	<p>Water sprinkling is being carried out regularly.</p> <p>AAQ and water quality is monitored.</p>

	loading and unloading point and all transfer points. Extensive water sprinkling shall be carried out on haul roads. It should be ensured that the AAQ parameters conform to the norms prescribed by the central Pollution Control Board in this regard.	Measured AAQ parameters reported within limit.
12	The project authority should implement suitable conservation measures to augment ground water resources in the area in consultation with the Regional Director, Central Ground Water Board.	System was in place when mine was operational and same will continue in future post resumption of mining activity. Mine is not in operation since November 2013 Rainwater harvesting pond and sump is already in place as water conservation measures.
13	Regular monitoring of ground water level and quality should be carried out by establishing a network of existing wells and constructing new piezometers during the mining operation. The monitoring should be carried out four times in a year - pre-monsoon (April-May), monsoon (August), post-monsoon (November) and winter (January) and the data thus collected may be sent regularly to MOEF, its Regional Office, Bhubaneshwar; Central Ground Water Authority and Central Ground Water Board.	EC mentions water table is at depth of 90-120 mts We are not using ground water for any mining purpose. Drinking water quality report attached.
14	The project authority shall obtain necessary prior approval of the competent authority for drawl of requisite quantity of water (surface water and ground water) for the project.	Rain water harvested during rainy season was being used for sprinkling on haul roads and raising plantation. No surface water from natural resource was used for mining operation when mine was operational. Mine is not in operation since November 2013

15	Vehicular emissions should be kept under control and regularly monitored. Measures shall be taken for maintenance of vehicles used in mining operations and in transportation of mineral. The vehicles should be covered with a tarpaulin and shall not be overloaded.	Mine is not in operation since November 2013.No mining operation was being carried out during above period and as on date.
16	Blasting operation should be carried out only during the daytime. Controlled blasting should be practiced. The mitigative measures for control of ground vibrations and to arrest fly rocks and boulders should be implemented	Mine is not in operation since November 2013.No mining operation was carried out during above period and as on date. However, Blasting time is fixed during Lunch Time i.e. 1.00 PM -2.00 PM (whenever will be done post resumption of mining operation). Controlled blasting method will be practiced once mine becomes operational. All efforts will be taken to mitigate impact of blasting post resumption of mining activities.
17	Drills should either be operated with dust extractors or should be equipped with water injection system	Mine is not in operation since November 2013.No mining operation was being carried out during above period and as on date.
18	Sewage treatment plant should be installed for the colony. ETP should also be provided for workshop and wastewater generated from mining operations.	The sewage water from domestic uses is collected and treated in Sewage Treatment Plant. No effluent is generated and hence, ETP is not required.
19	Consent to operate should be obtained from SPCB prior to start of production of mine.	No mining operation was being carried out during the above period and as on date. Mine will be operative post obtaining renewed consent to operate and other clearances as applicable.
20	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be	System is already in place.

	removed after the completion of the project	
21	<p>The critical parameters such as RSPM(Particulate matter with size less than 10micron (i.e., PM10, , PM2.5) and NOX in the ambient air within the impact zone, peak particle velocity at 300m distance or within the nearest habitation, whichever is closed shall be monitored periodically. Further, quantity of discharged water shall also be monitored [TDS,DO, PH and TSS}The monitored data shall be uploaded on the website of the company as well as displayed on a display board at the project site at a suitable location near the main gate of the Company in public domain. The Circular No. J-20012/1/2006-IA.II (M) dated 27.05.2009 issued by Ministry of Environment and Forest, which is available on the website of the Ministry www.envfor.nic.in shall also be referred in this regard for its compliance.</p>	<p>Being carried out. Monitoring report attached as Annexure-1. Data being uploaded on company website regularly as required.</p>
22	<p>A Final Mine Closure Plan along with details of Corpus Fund should be submitted to the Ministry of Environment & Forests 5 years in advance of final mine closure for approval.</p>	<p>Progressive mine closure plan along with mining scheme has been approved by IBM. FMCP (part) also has been approved by IBM. Final mine closure plan (FMCP) for total lease area will be prepared in due time. Based on present resource estimate and peak rated production capacity mentioned in EC, tentative balance life is around 10-11 years. However, after completion of further detailed exploration, resources estimate vis-à-vis balance life of mine may change based on final resource estimate, EC capacity and cut-off grade at that point of time.</p>

General Conditions.

SI No	Conditions	Compliance Status
1	No change in mining technology and scope of working should be made without prior approval of the Ministry of Environment & Forests.	<p>The Mine is not in operation since November 2013.No mining operation was carried out during the above period and as on date.</p> <p>We agree to comply with provision stipulated herein post resumption of mining operations</p>
2	No change in the calendar plan including excavation, quantum of mineral bauxite and waste should be made	<p>The Mine is not in operation since November 2013.No mining operation was being carried out during the above period and as on date.(Annexure-4)</p> <p>We agree to comply with provision stipulated herein post resumption of mining operations</p>
3	Conservation measures for protection of flora and fauna in the core and buffer zone should be drawn up in consultation with the local forest and wild life department.	<p>The Mine is not in operation since November 2013. Conservation plan was submitted to PCCF Wildlife. Suitable conservation measures were undertaken in past when mine was operational as per plan submitted and is being done continuously.</p> <p>No mining operation was carried out during the above period and as on date.</p>
4	Four ambient air quality-monitoring stations should be established in the core zone as well as in the buffer zone for RPM, SPM, SO ₂ , NO _x monitoring. Location of the stations should be decided based on the meteorological data, topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with the State Pollution Control Board.	<p>Ambient air monitoring stations established and monitoring is being undertaken.</p> <p>Monitoring report annexed as Annexure-1.</p>
5	Data on ambient air quality (RPM, SPM, SO ₂ , and NO _x) should be regularly submitted to the Ministry including its Regional office located	Monitoring report annexed as Annexure-1.

	at Bhopal and the State Pollution Control Board / Central Pollution Control Board once in six months.	
6	Fugitive dust emissions from all the sources should be controlled regularly. Water spraying arrangement on haul roads, loading and unloading and at transfer points should be provided and properly maintained.	The Mine is not in operation since November 2013.No mining operation was carried out during the above period and as on date. We agree to comply with provision stipulated herein post resumption of mining operations
7	Measures should be taken for control of noise levels below 85 dBA in the work environment. Workers engaged in operations of HEMM, etc. should be provided with ear plugs / muffs.	The Mine is not in operation since November 2013.No mining operation was carried out during the above period and as on date. We agree to comply with provision stipulated herein post resumption of mining operation as complied in past.
8	Industrial waste water (workshop and waste water from the mine) should be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May, 1993 and 31st December, 1993 or as amended from time to time. Oil and grease trap should be installed before discharge of workshop effluents.	The Mine is not in operation since November 2013.No mining operation was carried out during the above period and as on date. We agree to comply with provision stipulated herein post resumption of mining operation as complied in past.
9	Personnel working in dusty areas should wear protective respiratory devices and they should also be provided with adequate training and information on safety and health aspects. Occupational health surveillance program of the workers should be undertaken periodically to observe any contractions due to exposure to dust and take corrective measures, if needed.	The Mine is not in operation since November 2013.No mining operation was carried out during the above period and as on date. We agree to comply with provision stipulated herein post resumption of mining operation as complied in past.
10	A separate environmental management cell with suitable qualified personnel should be set-up under the control of a Senior Executive, who will report directly to the Head of the Organization	The Mine is not in operation since November 2013.Already formed and informed. Vide Annexure-3.

11	The project authorities should inform to the Regional Office located at Bhubaneswar regarding date of financial closures and final approval of the project by the concerned authorities and the date of start of land development work.	Mining Plan along with Progressive mine Closure Plan has been approved by IBM, Ranchi. This was an operating Mine, hence provision related to Financial closure not applicable. Currently, the Regional Office is located at Ranchi.
12	The funds earmarked for environmental protection measures should be kept in separate account and should not be diverted for other purpose. Year wise expenditure should be reported to the Ministry and its Regional Office located at Bhubaneswar.	Separate budget is being prepared for the purpose and expenditure is being reported to the Ministry. (Annexure-2).
13	The Regional Office of this Ministry located at Bhubaneswar shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information / monitoring reports.	Being complied with. Now Regional office is at Ranchi.
14	The project proponent shall submit six monthly reports on the status of compliance of the stipulated environmental clearance conditions including results of monitored data (both in hard copies as well as by e mail) to the Ministry of Environment and Forests, its Regional office Bhubaneswar, the respective Zonal office of Central Pollution Control Board the State Pollution Control Board. The proponent shall upload the status of compliance of the environmental clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the Ministry of Environment and Forest, Bhubaneswar, the	Six monthly reports on the status of compliance of the stipulated environmental clearance conditions including results of monitored data (both in hard copies as well as by e mail) are being submitted to the Ministry of Environment and Forests, its Regional office Ranchi, the respective Zonal office of Central Pollution Control Board the State Pollution Control Board and uploaded in company's website.

	respective zonal office of Central Pollution Control Board and the State Pollution Control Board.	
15	A copy of clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parisad / Municipal corporation, urban local body and the local NGO, if any, from whom and suggestions / representations if any were received while processing the proposal. The clearance letter shall also be put on the website of the company by the proponent.	A copy of clearance letter has been sent to concerned Panchayat, Zila Parisad / Municipal corporation, urban local body and the local NGO.
16	State Pollution Control Board should display a copy of the clearance letter at the Regional office, District Industry Centre and Collector's office/ Tehsildar's Office for 30 days.	Displayed.
17	The environment statement for each financial year ending 31st March in Form V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the Regional Office of the Ministry of Environment and Forests, Bhubaneswar by e-mail.	Being submitted.
18	The project authorities should advertise at least in two local newspapers widely circulated, one of which shall be in the vernacular language of the locality concerned, within 7 days of the issue of the clearance letter informing that the project has been accorded environmental clearance and a copy	Already done (Documents already submitted).

	<p>of the clearance letter is available with the State Pollution Control Board and also at web site of the Ministry of Environment and Forests at http://envfor.nic.in and a copy of the same should be forwarded to the Regional Office of this Ministry located Bhubaneshwar.</p>	
--	--	--



Eco Ventures Pvt. Ltd.

Regd. Office: 2/37, Sarvapriya Vihar, Near IIT Gate, New Delhi-110016

Corporate Office: 7/8 Bhaveshwar Bhuvan, Opp Portugese Church, Near Dindayal Upadhyay Garden,
Gokhale Road (North), Dadar (West), Mumbai 400 028. Tel: +91 22 24370520 / 6672.

E: ecoventures.mumbai@gmail.com / ecoventures@eco-ventures.in

Mahabal Enviro Engineers Pvt. Ltd.

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC,
District – Ranchi 834009

BAGRU PLATEAU- ENVIRONMENTAL MONITORING REPORT

APRIL TO JUNE 2018

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE



**Branch Office:**

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,

Mobile No: +91 9431.102.102 / +91 9955.358.262,

E-mail: mahabalanranchi@gmail.com

CONTENT

LOCATION	
AMBIENT AIR QUALITY	
1	Entrance Gate Bagru Mines
2	Bagru mines - Near Colony
3	Hisri Mines Pit Bagru Plateau
4	Bhusar Mines Pit – I Bagru Plateau
5	Bhusar Mines Pit – II Bagru Plateau
NOISE LEVEL	
1	Bagru Plateau – Near Office
2	Bagru Plateau – Near Workshop
SPOT NOISE	
1	Bagru Crusher site
EFFLUENT WATER ANALYSIS	
1	STP Outlet (Bagru Mines)
STACK EMISSION MONITORING OF DG SET (FLUE GAS)	
1	Bagru Mines Office-Bagru Plateau
DRINKING WATER	
1	Tap Water-Bagru Plateau near office.
SURFACE WATER	
1	Hisri Mines Pit





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,
Mobile No: +91 9431.102.102 / +91 9955.358.262,
E-mail: mahabalanranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

APRIL – JUNE 2018

Report no: MEEPL/JULY0149/2018-19	Date: 14 th July, 2018
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample Location: Entrance Gate Bagru Mines	
Sample collected on: 02.06.2018	

LOCATION / IDENTIFICATION: Entrance Gate Bagru Mines				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	53.2
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	26.0
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	4.0
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	5.7
05.	Ammonia (NH ₃)	µg/m ³	400	9.1
06.	Ozone (O ₃)	µg/m ³	180	11.5
07.	Carbon Monoxide (CO)	mg/m ³	02	0.21
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	ng/m ³	20	2.6
10.	Arsenic (As)	ng/m ³	06	2.2
11.	Benzene (C ₆ H ₆)	µg/m ³	05	2.0
12.	Benzo (a) Pyrene	µg/m ³	01	0.30

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,
Mobile No: +91 9431.102.102 / +91 9955.358.262,
E-mail: mahabalanranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

APRIL – JUNE 2018

Report no: MEEPL/JULY0150/2018-19	Date: 14 th July, 2018
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Bagru Mines – Near Colony	
Sample collected on: 02.06.2018	

LOCATION / IDENTIFICATION: Bagru Mines – Near Colony

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	50.5
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	23.9
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.4
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	5.0
05.	Ammonia (NH ₃)	µg/m ³	400	6.1
06.	Ozone (O ₃)	µg/m ³	180	11.4
07.	Carbon Monoxide (CO)	mg/m ³	02	0.21
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	ng/m ³	20	2.0
10.	Arsenic (As)	ng/m ³	06	1.8
11.	Benzene (C ₆ H ₆)	µg/m ³	05	2.3
12.	Benzo (a) Pyrene	µg/m ³	01	0.3

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,
Mobile No: +91 9431.102.102 / +91 9955.358.262,
E-mail: mahabalanranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

APRIL – JUNE 2018

Report no: MEEPL/JULY0151/2018-19	Date: 14 th July, 2018
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Hisri Mines Pit Bagru Plateau	
Sample collected on: 03.06.2018	

LOCATION / IDENTIFICATION: Hisri Mines Pit Bagru Plateau				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	68.8
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	34.5
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	4.2
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	5.5
05.	Ammonia (NH ₃)	µg/m ³	400	10.1
06.	Ozone (O ₃)	µg/m ³	180	12.3
07.	Carbon Monoxide (CO)	mg/m ³	02	0.28
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	ng/m ³	20	2.3
10.	Arsenic (As)	ng/m ³	06	2.2
11.	Benzene (C ₆ H ₆)	µg/m ³	05	2.4
12.	Benzo (a) Pyrene	µg/m ³	01	0.29

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,

Mobile No: +91 9431.102.102 / +91 9955.358.262,

E-mail: mahabalanranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

APRIL – JUNE 2018

Report no: MEEPL/JULY0152/2018-19

Date: 14th July, 2018

Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: **Hindalco Industries Limited**

Client Address: Lohardaga

Postal Code: 835203

State: Jharkhand

Country: India

Sample Type: **AMBIENT AIR QUALITY MONITORING**

Marks on Sample: Location: **Bhusar Mines Pit – I**

Sample collected on: 02.06.2018

LOCATION / IDENTIFICATION: Bhusar Mines Pit – I

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	72.3
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	38.4
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	4.1
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	5.8
05.	Ammonia (NH ₃)	µg/m ³	400	9.3
06.	Ozone (O ₃)	µg/m ³	180	11.3
07.	Carbon Monoxide (CO)	mg/m ³	02	0.25
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	ng/m ³	20	2.4
10.	Arsenic (As)	ng/m ³	06	2.0
11.	Benzene (C ₆ H ₆)	µg/m ³	05	2.4
12.	Benzo (a) Pyrene	µg/m ³	01	0.30

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,
Mobile No: +91 9431.102.102 / +91 9955.358.262,
E-mail: mahabalanranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

APRIL – JUNE 2018

Report no: MEEPL/JULY0153/2018-19	Date: 14 th July, 2018
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample Location: Bhusar Mines Pit – II	
Sample collected on: 02.06.2018	

LOCATION / IDENTIFICATION: Bhusar Mines Pit – II				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	64.7
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	31.2
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	4.7
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	5.1
05.	Ammonia (NH ₃)	µg/m ³	400	10.2
06.	Ozone (O ₃)	µg/m ³	180	11.7
07.	Carbon Monoxide (CO)	mg/m ³	02	0.30
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	ng/m ³	20	2.1
10.	Arsenic (As)	ng/m ³	06	2.0
11.	Benzene (C ₆ H ₆)	µg/m ³	05	2.3
12.	Benzo (a) Pyrene	µg/m ³	01	0.30

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,
Mobile No: +91 9431.102.102 / +91 9955.358.262,
E-mail: mahabalanranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

APRIL – JUNE 2018

Report no: MEEPL/JULY0154/2018-19	Date: 14 th July, 2018
Sample described by customer: Measurement of Noise	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Description: Measurement of Noise	
Sampling Method: Instrumental, using Sound level Meter	
Data Collection Date: 02.06.2018	

Location/Identification	Unit	Limit (day)	Result	Limit (night)	Result
Bagru Plateau Near Office	dB (A) L_{eq}	75	64.5	70	52.8

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,
Mobile No: +91 9431.102.102 / +91 9955.358.262,
E-mail: mahabalanranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

APRIL – JUNE 2018

Report no: MEEPL/JULY0155/2018-19	Date: 14 th July, 2018
Sample described by customer: Measurement of Noise	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Description: Measurement of Noise	
Sampling Method: Instrumental, using Sound level Metter	
Data Collection Date: 02.06.2018	

Location/Identification	Unit	Limit (day)	Result	Limit (night)	Result
Bagru Plateau – Near Workshop	dB (A) L_{eq}	75	61.3	70	50.9

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,
Mobile No: +91 9431.102.102 / +91 9955.358.262,
E-mail: mahabalranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

APRIL – JUNE 2018

Report no: MEEPL/JULY0156/2018-19	Date: 14 th July, 2018
Sample described by customer: Measurement of Spot Noise	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Description: Measurement of Spot Noise	
Sampling Method: Instrumental, using Sound level Metter	
Data Collection Date: 02.06.2018	

Location/Identification	Unit	Limit (day)	Result
Bagru Plateau – Bagru Crusher site	dB (A) L_{eq}	75	72.0

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,
Mobile No: +91 9431.102.102 / +91 9955.358.262,
E-mail: mahabalanranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

APRIL - JUNE 2018

Report no: MEEPL/JULY0157/2018-19				Date: 14th July, 2018	
Sample described by customer: STP Outlet (Bagru Mines)					
Client Name: Hindalco Industries Limited					
Client Address: Lohardaga					
Postal Code: 835203					
State: Jharkhand					
Country: India					
Sample Type: Effluent Water					
Marks on Sample: Location: STP Outlet (Bagru Mines)					
Quantity: 4 liters.					
Sample collected on: 02.06.2018					
Sl. No.	Analysis	Method	Result	Unit	Limits
1.	pH	APHA 22 nd Ed. 2012, 4500-H+-B,4-92	8.0	mg/l	5.5-9.0
2.	Total Suspended Solids	APHA 22 nd EDN: 2012-2540	59	mg/l	100
3.	BOD @ 27°C	IS 3025 (Part 44): 1993, RA2003, Amd.1	7.4	mg/l	30
4.	COD	IS 3025 (Part 58): 1993, RA2006, Amd.1	29.5	mg/l	250
5.	Oil & Grease	IS 3025(PART 39): 1991 RA 2003,Ed 2.1	<5.0	mg/l	10
6.	Total Dissolved Solids	APHA 22 ND EDN 2012-2540	1178	mg/l	2100
7.	Aluminium (as Al)	APHA 22 nd EDN 2012-3120B	1.0	mg/l	3
8.	Calcium (as Ca)	APHA 22 nd EDN 2012-3120B	8.7	mg/l	75
9.	Iron (as Fe)	APHA 22 nd EDN 2012-3120B	1.0	mg/l	3
10.	Temperature		23.9	°C	Shall not exceed 5°C above the receiving water temperature

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,
Mobile No: +91 9431.102.102 / +91 9955.358.262,
E-mail: mahabalanranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

APRIL – JUNE 2018

Report no: MEEPL/JULY0158/2018-19			Date: 14th July, 2018	
Sample described as: FLUE GAS				
Name of the Industry: M/S HINDALCO INDUSTRIES LIMITED				
Address: Mines Division, Lohardaga, Jharkhand, Pin-835302				
Date & time of Sampling: 02.06.2018				
Sampling Site: Bagru Mines Office-Bagru Plateau				
A. General Information about Stack <ul style="list-style-type: none"> Stack connected to: DG-Set (250 KVA) Emission due to Burning of H.S.D Material OF construction: M.S Shape of Stack: Circular Whether stack is provided with permanent platform & ladder: Yes Capacity. 250 KVA 				
B. Physical characteristics of stack <ul style="list-style-type: none"> Height of the stack (a) from ground level: 7.0 m Diameter of the Stack at Sampling point: 0.2030m Height of the sampling point from GL. 6.25m 				
C. Analysis/Characteristic of Stock <ul style="list-style-type: none"> Fuel used: H.S.D Fuel Consumption: 30 lt/hr 				
D. Analysis Report				
Sl. No.	PARAMETERS	PROTOCOL	RESULTS	Limits as per MoEF G.S.R.448(E)
1.	Temperature of Emission (°C)	IS 11255 Part: 3 1985 (Realf 2008)	269	---
2.	Barometric pressure (mm of Hg)	IS 11255 Part: 3 1985 (Realf 2008)	750	---
3.	Velocity of Gas (m/Sec)	IS 11255 Part: 3 1985 (Realf 2008)	7.32	---
4.	Quantity of Gas flow (Nm ³ /hr)	IS 11255 Part: 3 1985 (Realf 2008)	463	---
5.	Concentration of CO ₂ (% v/v)	IS 11255 Part: 3 1985 (Realf 2008)	3.5	5.0
6.	Concentration of CO (gm/kw-h)	IS 11255 Part: 3 1985 (Realf 2008)	0.61	--
7.	Concentration of SO ₂ (mg/Nm ³)	USEPA-6C	62.5	--
8.	Concentration of NO ₂ (gm/kw-h)	USEPA-7E	1.31	9.2
9.	Concentration of Particulate Matters (gm/kw-h)	IS 11255 Part: 3 1985 (Realf 2003)	0.17	0.3
E. Pollution Control Device Details of pollution control devices attached with the stack: Nil				
F. Remarks: Nil				

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,
Mobile No: +91 9431.102.102 / +91 9955.358.262,
E-mail: mahabalanranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

APRIL – JUNE 2018

Report no: MEEPL/JULY0159/2018-19	Date: 14 th July, 2018
Sample described by customer : DRINKING WATER-POTABILITY	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: DRINKING WATER-POTABILITY	
Marks on Sample: Location: Bagru Plateau Near Office.	
Quantity: 5 L X 2 No. PVC Can	
Sample collected on: 02.06.2018	

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS10500:2012)	Method reference
1	Colour	Hazen	<1	5 Max	APHA 22 nd Ed. 2012, 2120-B, 2-6
2	Odour	--	Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
3	Taste	--	Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
4	Turbidity	NTU	0.2	1 Max	APHA 22 nd Ed. 2012, 2130-B, 2-13
5	pH	--	7.3	6.5-8.5	APHA 22 nd Ed. 2012, 4500-H+-B, 4-92
6	Free Chlorides (Residual)	mg/l	<0.5	0.2 min	APHA 22 nd Ed. 2012, 4500-CI-G, 4-69
7	Total Dissolved Solids	mg/l	81	500 max	IS 3025 (Part 16): 1984, Reaffirmed 2006
8	Monochloramines	mg/l	<0.05	--	APHA 22 nd Ed. 2012, 4500-CIG, 4-69
9	Dichloramines	mg/l	<0.05	--	APHA 22 nd Ed. 2012, 4500-CIG, 4-69
10	Total hardness (as CaCO ₃)	mg/l	48.1	200 max	APHA 22 nd Ed. 2012, 4500-CIG, 4-69
11	Alkalinity Total (as CaCO ₃)	mg/l	52.5	200 max	IS 3025 (Part 237): 1986, Reaffirmed 2009
12	Chloride (as Cl)	mg/l	7.3	250 max	APHA 22 nd Ed. 2012, 4500-CI-b, 4-72
13	Sulphate (as SO ₄)	mg/l	6.0	200 max	APHA 22 nd Ed. 2012, 4500-so4-e, 4-190





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,

Mobile No: +91 9431.102.102 / +91 9955.358.262,

E-mail: mahabalanranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

APRIL – JUNE 2018

Continuation Sheet MEEPL/JULY0159/2018-19

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS10500:2012)	Method reference
14	Nitrate (as NO ₃)	mg/l	1.5	45 max	APHA 22 nd Ed. 2012, 4500-NO ₃ -E, 4-125
15	Fluoride (as F)	mg/l	0.12	1 max	APHA 22 nd Ed. 2012, 4500-FB & D, 4-84, 4-87
16	Boron (as B)	mg/l	0.10	0.5 max	APHA 22 nd Ed. 2012, 4500-BB, 4-25
17	Calcium (as Ca)	mg/l	30	75 max	APHA 22 nd Ed. 2012, 3500-Ca-B, 3-67
18	Magnesium (as Mg)	mg/l	1.8	30 max	APHA 22 nd Ed. 2012, 3500-Mg-B, 3-84
19	Ammonical Nitrogen/Total Ammonia	mg/l	<0.1	--	APHA 22 nd Ed. 2012, 4500-NH ₃ -F, 4-115
20	Iron (as Fe)	mg/l	0.17	0.3 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
21	Manganese (as Mn)	mg/l	N.D	0.1 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
22	Aluminium (as Al)	mg/l	0.01	0.03 max	APHA 22 nd Ed. 2012, 3500-Al-B, 3-61
23	Cadmium (as Cd)	mg/l	N.D	0.003 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
24	Chromium Total (as Cr)	mg/l	N.D	0.05 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
25	Copper (as Cu)	mg/l	N.D	0.05 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
26	Lead (as Pb)	mg/l	N.D	0.01 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
27	Zinc (as Zn)	mg/l	0.02	5 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
28	Arsenic (as As)	mg/l	<0.01	0.01 max	APHA 22 nd Ed. 2012, 3114-B, 3-18
29	Selenium (as Se)	mg/l	N.D	0.001 max	APHA 22 nd Ed. 2012, 3112-B, 3-18
30	Mercury (as hg)	mg/l	N.D	0.01 max	APHA 22 nd Ed. 2012, 3114-B, 3-18
31	Nickel (as Ni)	mg/l	<0.02	0.02 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
32	Mineral Oil	mg/l	N.D	0.5 max	IS 3025 (Part 39): 1991, Reaffirmed 2003: ed. 2.1
33	Cyanide (as CN)	mg/l	N.D	0.05 max	APHA 22 nd ED. 2012, 4500-CN.C & 4-39 & 4-44
34	Anionic detergents as MBAS	mg/l	<0.1	0.2 max	APHA 22 nd ED. 2012, 5540-C.C & 5-53
35	Phenolic compounds (as C ₆ H ₅ OH)	mg/l	N.D	0.001 max	APHA 22 nd ED. 2012, 5530-B & C 5-4753
36	Polynuclear aromatic hydrocarbons (PAH)	mg/l	N.D	0.0001 max	APHA 22 nd ED. 2012, 6440, 6-93
37	Polychlorinated Biphenyls (PCBs)	mg/l	N.D	0.0005 max	USEPA Method 8082
38	Sulphide (as S)	mg/l	N.D	0.05 max	APHA 22 nd ED. 2012, 4500-S ₂ -C 4-175 & F 4-178





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,
Mobile No: +91 9431.102.102 / +91 9955.358.262,
E-mail: mahabalanranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

APRIL – JUNE 2018

Continuation Sheet
MEEPL/JULY0159/2018-19

S.No	Parameters	Unit	Result	Acceptable Limit (IS10500:2012)	Method Reference
Microbiological Analysis					
1.	Total Colliforms	MPN/100 mL	N.D	<1.1	APHA 22nd Ed. 2012, 9221-B & C, 9-66, 9-69
2.	E-Coli	MPN/100 mL	N.D	Absent	APHA 22nd Ed. 2012, 9221-B, C & G, 9-66, 9-69 and 9-76
Pesticides Residues					
3.	p,p DDT	µg/L	N.D	1	US EPA 508-1995
4.	o,p DDT	µg/L	N.D	1	US EPA 508-1995
5.	p,p DDE	µg/L	N.D	1	US EPA 508-1995
6.	o,p DDE	µg/L	N.D	1	US EPA 508-1995
7.	p,p DDD	µg/L	N.D	1	US EPA 508-1995
8.	o,p DDD	µg/L	N.D	1	US EPA 508-1995
9.	γ-HCH (Lindane)	µg/L	<0.01	2	US EPA 508-1995
10.	α-HCH	µg/L	<0.01	0.02	US EPA 508-1995
11.	β-HCH	µg/L	N.D	0.03	US EPA 508-1995
12.	δ - HCH	µg/L	N.D	0.03	US EPA 508-1995
13.	Butachlor	µg/L	N.D	120	US EPA 508-1995
14.	Alachlor	µg/L	N.D	20	US EPA 508-1995
15.	Atrazine	µg/L	N.D	2.1	US EPA 532-2000
16.	α Endosulfan	µg/L	N.D	0.4	US EPA 508-1995
17.	β Endosulfan	µg/L	N.D	0.4	US EPA 508-1995
18.	Endosulfan Sulphate	µg/L	N.D	0.3	US EPA 508-1995
19.	Ethion	µg/L	N.D	3	US EPA 8141A-1994
20.	Malathion	µg/L	N.D	185	US EPA 8141A -1994
21.	Methyl Parathion	µg/L	N.D	0.4	US EPA 8141A -1994
22.	Monocrotophos	µg/L	N.D	1	US EPA 8141A-1994
23.	Phorate	µg/L	N.D	2	US EPA 8141A -1994
24.	Chlorpyrifos	µg/L	N.D	26	US EPA 8141A -1994
25.	Aldrin	µg/L	N.D	0.03	US EPA 508-1995
26.	Dieldrin	µg/L	N.D	0.03	US EPA 508-1995
Remarks: N.D- Not Detected					

Conclusion: The Physical & Chemical Analysis report indicates that water is not contaminated.

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,
Mobile No: +91 9431.102.102 / +91 9955.358.262,
E-mail: mahabalanranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

APRIL – JUNE 2018

Report no: MEEPL/JULY0160/2018-19	Date: 14 th July, 2018
Sample described by customer : SURFACE WATER	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: SURFACE WATER	
Marks on Sample: Location: Hisri Mines Pit	
Quantity: 5 L X 2 No. PVC Can	
Sample collected on: 03.06.2018	

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method Reference
1	Colour	Hazen	<2	5 Max	APHA 22 nd Ed. 2012, 2120-B, 2-6
2	Odour	--	Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
3	Taste	--	Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
4	Turbidity	NTU	0.31	1 Max	APHA 22 nd Ed. 2012, 2130-B, 2-13
5	pH	--	8.0	6.5-8.5	APHA 22 nd Ed. 2012, 4500-H+-B, 4-92
6	Free Chlorides (Residual)	mg/l	<0.5	0.2 min	APHA 22 nd Ed. 2012, 4500-CI-G, 4-69
7	Total Dissolved Solids	mg/l	442	500 max	IS 3025 (Part 16): 1984, Reaffirmed 2006
8	Total hardness (as CaCO ₃)	mg/l	49	200 max	APHA 22 nd Ed. 2012, 4500-CIG, 4-69
9	Alkalinity Total (as CaCO ₃)	mg/l	47	200 max	IS 3025 (Part 237): 1986, Reaffirmed 2009
10	Chloride (as Cl)	mg/l	43	250 max	APHA 22 nd Ed. 2012, 4500-CI-b, 4-72
11	Sulphate (as SO ₄)	mg/l	37.3	200 max	APHA 22 nd Ed. 2012, 4500-so4-e, 4-190
12	Boron (as B)	mg/l	0.20	0.5 max	APHA 22 nd Ed. 2012, 4500-BB, 4-25
13	Magnesium (as Mg)	mg/l	6.7	30 max	APHA 22 nd Ed. 2012, 3500-Mg-B, 3-84





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,
Mobile No: +91 9431.102.102 / +91 9955.358.262,
E-mail: mahabalanranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

APRIL – JUNE 2018

Continuation Sheet MEEPL/JULY0160/2018-19

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method Reference
14	Fluoride (as F)	mg/l	0.15	1 max	APHA 22 nd Ed. 2012, 4500-FB & D, 4-84, 4-87
15	Calcium (as Ca)	mg/l	9.9	75 max	APHA 22 nd Ed. 2012, 3500-Ca-B, 3-67
16	Iron (as Fe)	mg/l	0.08	0.3 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
17	Cadmium (as Cd)	mg/l	N.D	0.003 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
18	Chromium Total (as Cr)	mg/l	N.D	0.05 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
19	Copper (as Cu)	mg/l	N.D	0.05 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
20	Lead (as Pb)	mg/l	N.D	0.01 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
21	Zinc (as Zn)	mg/l	0.02	5 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
22	Arsenic (as As)	mg/l	<0.01	0.01 max	APHA 22 nd Ed. 2012, 3114-B, 3-38
23	Selenium (as Se)	mg/l	N.D	0.001 max	APHA 22 nd Ed. 2012, 3112-B, 3-23
24	Mercury (as hg)	mg/l	N.D	0.01 max	APHA 22 nd Ed. 2012, 3114-B, 3-38
25	Cyanide (as CN)	mg/l	N.D	0.05 max	APHA 22 nd ED. 2012, 4500-CN.C & 4-39 & 4-44
26	Manganese (as Mn)	mg/l	N.D	0.1 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
27	Dissolved Oxygen	mg/l	7.3	7-8	APHA 20 th ED. Method 4500-o g.

Conclusion: The Physical & Chemical Analysis report indicates that water is not contaminated.

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Eco Ventures Pvt. Ltd.

Regd. Office: 2/37, Sarvapriya Vihar, Near IIT Gate, New Delhi-110016

Corporate Office: 7/8 Bhaveshwar Bhuvan, Opp Portugese Church, Near Dindayal Upadhyay Garden,
Gokhale Road (North), Dadar (West), Mumbai 400 028. Tel: +91 22 24370520 / 6672.

E: ecoventures.mumbai@gmail.com / ecoventures@eco-ventures.in

Mahabal Enviro Engineers Pvt. Ltd.

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC,
District – Ranchi 834009

BAGRU PLATEAU- ENVIRONMENTAL MONITORING REPORT

JULY TO SEPTEMBER 2018

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,

Mobile No: +91 9431.102.102 / +91 9955.358.262,

E-mail: mahabalranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

JULY – SEPTEMBER 2018

CONTENT

LOCATION	
AMBIENT AIR QUALITY	
1	Entrance Gate Bagru Mines
2	Bagru mines - Near Colony
3	Hisri Mines Pit Bagru Plateau
4	Bhusar Mines Pit – I Bagru Plateau
5	Bhusar Mines Pit – II Bagru Plateau
EFFLUENT WATER ANALYSIS	
1	STP Outlet (Bagru Mines)
STACK EMISSION MONITORING OF DG SET (FLUE GAS)	
1	Bagru Mines Office-Bagru Plateau





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,
Mobile No: +91 9431.102.102 / +91 9955.358.262,
E-mail: mahabalanranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

JULY – SEPTEMBER 2018

Report no: MEEPL/OCT0134/2018-19	Date: 10 th October, 2018
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample Location: Entrance Gate Bagru Mines	
Sample collected on: 04.09.2018	

LOCATION / IDENTIFICATION: Entrance Gate Bagru Mines

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	50
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	23
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.5
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	5.0
05.	Ammonia (NH ₃)	µg/m ³	400	7.1
06.	Ozone (O ₃)	µg/m ³	180	10.1
07.	Carbon Monoxide (CO)	mg/m ³	02	0.20
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	ng/m ³	20	2.2
10.	Arsenic (As)	ng/m ³	06	2.2
11.	Benzene (C ₆ H ₆)	µg/m ³	05	2.0
12.	Benzo (a) Pyrene	µg/m ³	01	0.30

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,
Mobile No: +91 9431.102.102 / +91 9955.358.262,
E-mail: mahabalanranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

JULY – SEPTEMBER 2018

Report no: MEEPL/OCT0135/2018-19	Date: 10 th October, 2018
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Bagru Mines – Near Colony	
Sample collected on: 04.09.2018	

LOCATION / IDENTIFICATION: Bagru Mines – Near Colony

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	57
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	21
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.1
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	5.6
05.	Ammonia (NH ₃)	µg/m ³	400	6.8
06.	Ozone (O ₃)	µg/m ³	180	11.9
07.	Carbon Monoxide (CO)	mg/m ³	02	0.23
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	ng/m ³	20	2.1
10.	Arsenic (As)	ng/m ³	06	1.6
11.	Benzene (C ₆ H ₆)	µg/m ³	05	2.3
12.	Benzo (a) Pyrene	µg/m ³	01	0.3

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,
Mobile No: +91 9431.102.102 / +91 9955.358.262,
E-mail: mahabalanranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

JULY – SEPTEMBER 2018

Report no: MEEPL/OCT0136/2018-19	Date: 10 th October, 2018
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Hisri Mines Pit Bagru Plateau	
Sample collected on: 05.09.2018	

LOCATION / IDENTIFICATION: Hisri Mines Pit Bagru Plateau				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	61.5
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	29
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.9
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	5.0
05.	Ammonia (NH ₃)	µg/m ³	400	4.3
06.	Ozone (O ₃)	µg/m ³	180	10.5
07.	Carbon Monoxide (CO)	mg/m ³	02	0.21
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	ng/m ³	20	2.0
10.	Arsenic (As)	ng/m ³	06	2.1
11.	Benzene (C ₆ H ₆)	µg/m ³	05	2.4
12.	Benzo (a) Pyrene	µg/m ³	01	0.29

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,
Mobile No: +91 9431.102.102 / +91 9955.358.262,
E-mail: mahabalanranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

JULY – SEPTEMBER 2018

Report no: MEEPL/OCT0137/2018-19

Date: 10th October, 2018

Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: **Hindalco Industries Limited**

Client Address: Lohardaga

Postal Code: 835203

State: Jharkhand

Country: India

Sample Type: **AMBIENT AIR QUALITY MONITORING**

Marks on Sample: Location: **Bhusar Mines Pit – I**

Sample collected on: 04.09.2018

LOCATION / IDENTIFICATION: Bhusar Mines Pit – I

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	65
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	33
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.6
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	3.9
05.	Ammonia (NH ₃)	µg/m ³	400	5.5
06.	Ozone (O ₃)	µg/m ³	180	9.0
07.	Carbon Monoxide (CO)	mg/m ³	02	0.22
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	ng/m ³	20	2.2
10.	Arsenic (As)	ng/m ³	06	2.0
11.	Benzene (C ₆ H ₆)	µg/m ³	05	2.4
12.	Benzo (a) Pyrene	µg/m ³	01	0.30

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,
Mobile No: +91 9431.102.102 / +91 9955.358.262,
E-mail: mahabalanranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

JULY – SEPTEMBER 2018

Report no: MEEPL/OCT0138/2018-19	Date: 10 th October, 2018
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample Location: Bhusar Mines Pit – II	
Sample collected on: 04.09.2018	

LOCATION / IDENTIFICATION: Bhusar Mines Pit – II				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	58
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	27
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.2
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	3.9
05.	Ammonia (NH ₃)	µg/m ³	400	7.1
06.	Ozone (O ₃)	µg/m ³	180	9.3
07.	Carbon Monoxide (CO)	mg/m ³	02	0.27
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	ng/m ³	20	2.3
10.	Arsenic (As)	ng/m ³	06	2.1
11.	Benzene (C ₆ H ₆)	µg/m ³	05	2.3
12.	Benzo (a) Pyrene	µg/m ³	01	0.30

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,
Mobile No: +91 9431.102.102 / +91 9955.358.262,
E-mail: mahabalanranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

JULY – SEPTEMBER 2018

Report no: MEEPL/OCT0139/2018-19			Date: 10th October, 2018		
Sample described by customer: STP Outlet (Bagru Mines)					
Client Name: Hindalco Industries Limited					
Client Address: Lohardaga					
Postal Code: 835203					
State: Jharkhand					
Country: India					
Sample Type: Effluent Water					
Marks on Sample: Location: STP Outlet (Bagru Mines)					
Quantity: 4 liters.					
Sample collected on: 04.09.2018					
Sl. No.	Analysis	Method	Result	Unit	Limits
1.	pH	APHA 22 nd Ed. 2012, 4500-H+-B,4-92	7.7	mg/l	5.5-9.0
2.	Total Suspended Solids	APHA 22 nd EDN: 2012-2540	64	mg/l	100
3.	BOD @ 27°C	IS 3025 (Part 44): 1993, RA2003, Amd.1	7.1	mg/l	30
4.	COD	IS 3025 (Part 58): 1993, RA2006, Amd.1	25	mg/l	250
5.	Oil & Grease	IS 3025(PART 39): 1991 RA 2003,Ed 2.1	<5.0	mg/l	10
6.	Total Dissolved Solids	APHA 22 ND EDN 2012-2540	1257	mg/l	2100
7.	Aluminium (as Al)	APHA 22 nd EDN 2012-3120B	1.0	mg/l	3
8.	Calcium (as Ca)	APHA 22 nd EDN 2012-3120B	8.1	mg/l	75
9.	Iron (as Fe)	APHA 22 nd EDN 2012-3120B	1.0	mg/l	3
10.	Temperature		26.3	°C	Shall not exceed 5°C above the receiving water temperature

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,
Mobile No: +91 9431.102.102 / +91 9955.358.262,
E-mail: mahabalanranchi@gmail.com

Hindalco Industries :

Environmental Monitoring Report

JULY – SEPTEMBER 2018

Report no: MEEPL/OCT0140/2018-19		Date: 10th October, 2018		
Sample described as: FLUE GAS				
Name of the Industry: M/S HINDALCO INDUSTRIES LIMITED				
Address: Mines Division, Lohardaga, Jharkhand, Pin-835302				
Date & time of Sampling: 04.09.2018				
Sampling Site: Bagru Mines Office-Bagru Plateau				
A. General Information about Stack <ul style="list-style-type: none"> Stack connected to: DG-Set (250 KVA) Emission due to Burning of H.S.D Material OF construction: M.S Shape of Stack: Circular Whether stack is provided with permanent platform & ladder: Yes Capacity. 250 KVA 				
B. Physical characteristics of stack <ul style="list-style-type: none"> Height of the stack (a) from ground level: 7.0 m Diameter of the Stack at Sampling point: 0.2030m Height of the sampling point from GL. 6.25m 				
C. Analysis/Characteristic of Stock <ul style="list-style-type: none"> Fuel used: H.S.D Fuel Consumption: 30 lt/hr 				
D. Analysis Report				
Sl. No.	PARAMETERS	PROTOCOL	RESULTS	Limits as per MoEF G.S.R.448(E)
1.	Temperature of Emission (°C)	IS 11255 Part: 3 1985 (Realf 2008)	274	---
2.	Barometric pressure (mm of Hg)	IS 11255 Part: 3 1985 (Realf 2008)	750	---
3.	Velocity of Gas (m/Sec)	IS 11255 Part: 3 1985 (Realf 2008)	7.11	---
4.	Quantity of Gas flow (Nm ³ /hr)	IS 11255 Part: 3 1985 (Realf 2008)	445	---
5.	Concentration of CO ₂ (% v/v)	IS 11255 Part: 3 1985 (Realf 2008)	3.2	5.0
6.	Concentration of CO (gm/kw-h)	IS 11255 Part: 3 1985 (Realf 2008)	0.66	--
7.	Concentration of SO ₂ (mg/Nm ³)	USEPA-6C	64.1	--
8.	Concentration of NO ₂ (gm/kw-h)	USEPA-7E	1.27	9.2
9.	Concentration of Particulate Matters (gm/kw-h)	IS 11255 Part: 3 1985 (Realf 2003)	0.14	0.3
E. Pollution Control Device Details of pollution control devices attached with the stack: Nil				
F. Remarks: Nil				

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE



Annexure-2

BREAK UP THE COST OF ENVIRONMENTAL MEASURES DURING April'18 to Sept'18

The composite cost during **April'18 to Sept'18** for environmental protection & pollution control by Jharkhand Mines division of M/s Hindalco Industries Ltd & M/s Minerals & Minerals Ltd for implementation of the suggested measures in EC at our all the operating mines in the state of Jharkhand-namely Pakhar (115,13 Ha), Pakhar (15.58 Ha), Pakhar (109.507 Ha), Pakhar (8.09 Ha), Pakhar (35.12Ha), Serengdag (140.06 Ha), Serengdag (155.81 Ha), Jalim & Sanai (12.14 Ha), Gurdari (584.19 Ha), Amtipani (190.95 Ha), Kujam I (80.97 Ha) Kujam II (157.38 Ha) and Bagru (75.41 Ha), Hisri New (14.55 Ha), Chiro kukud, Orsa pat(196.36 Ha), Bhusar (65.31 Ha)& Bimarla Bauxite Mines (134.52 Ha).

SI No	Description	Budget (in Rupees) FY 2018-19	Actual (in Rupees) (from April'18 to Sep'2018)
1	Pollution Control & Environment monitoring	1521000	8,82,300.00
2	Reclamation/ Back filing & Rehabilitation**	29200000	1,49,78,461.39
3	Green belt, Plantation & Water spraying arrangement	4500256	25,38,864.95
4	Rural Development	26025236	1,32,42,312.42

**Part of OB removed cost.



(Basudev Gangopadhyay)
Convenor (Quality & Environment)



Date: 03.04.17

Office Order

Environmental Cell has been re-constituted at Bagru Bauxite Mines (Area 75.41 Ha) comprising below mentioned team members. The team will ensure compliance of Environment Act, Regulation & Rule in respect of the said mines of Hindalco Industries Limited.

1. Mr. Debananda Nayak - Sr. Mining Engineer (Coordinator)
2. Mr. Rajesh Kumar Ghosh – Sr. Officer (HR)
3. Mr. Ajay Kumar Thakur - Asst. Manager (Mech)
4. Mr. Vijay Sahoo - Mining Mate

Basudev Gangopadhyay
Convenor (Quality & Environment)

Annexure-4

Sl No	Name of the Mines	Mining lease area (ha)	Production capacity(mt)*	Lease Period *	Production (MT)	Mined out area (ha)	Back filled area (ha)	Over burden (Cu.M)
1	Bagru bauxite Mine	75.41	85000	22-01-1974 to 31-03-2030	nil	nil	nil	nil
2	Bhusar Bauxite Mine	65.31	280000	11-07-1981 to 31-03-2030	106353	0.168	1.711	112376
3	Hisri (New) Bauxite Mine	14.55	100000	19-07-1981 to 31-03-2030	38172	0.742	0.467	29252
4	Kujam - I Bauxite Mine	80.87	150000	13-03-2006 to 12-03-2056	60550	1.64	1.37	40287
5	Kujam - II Bauxite Mine	157.38	300000	24-03-2006 to 23-03-2056	114325	4.68	3.78	122769
6	Amtipani Bauxite Mine	190.95	150000	13-03-2006 to 12-03-2056	83810	12	8	96051
7	Gurdari Bauxite Mine	584.19	325000	23-03-1985 to 22-03-2035	173295	4.6	8.59	251277
8	Shrengdag A Bauxite Mine	155.81	260000	16-10-1974 to 31-03-2030	108900	1.21	1.62	162637
9	Shrengdag B Bauxite Mine	140.07	100000	04-10-1978 to 31-03-2030	36100	1.21	0.72	46930
10	Jalim & Sanai Bauxite Mine	12.14	50000	16-10-1974 to 31-03-2030	18600	0.36	0.12	49104
11	Orsapat Bauxite Mine	196.36	200000	17-07-1986 to 16-07-2036	1470	0	0	2185

12	Chiro Kukud bauxite Mine	152.57	100000	29-01-1985 to 28-01-2035	1970	0.113	0	13168	
13	Pakhar (8.09)	8.09	80000	16-05-1973 to 31-03-2030	nil	nil	nil	nil	
14	Pakhar (35.12)	35.12	200000	17-04-1975 to 31-03-2030	nil	nil	nil	nil	
15	Pakhar (115.13)	115.13	300000	19-07-1996 to 31-03-2030	111995	1.01	0.65	70700	
Minerals & Minerals Limited									
16	Pakhar (15.58)	15.58	60000	28-04-1965 to 31-03-2030	27475	0.35	0.15	26250	
17	Pakhar (109.507)	109.507	280000	26-07-2008 to 25-07-2058	151240	1.05	0.5	78750	
18	Bimarla Bauxite Mine	134.526	300000	18-07-2009 to 17-07-2059	89315	3.108	1.61	203116	

***Static information about the mines included in the above table**



Basudev Gangopadhyay

Convenor (Quality & Environment)