

HIL/LHD/ENV/MoEF/522

Date: 28.05.2020

To,
The Additional Principal Chief Conservator of Forest (C)
Ministry of Environment, Forests and Climate Changes
Regional Office (ECZ), Ranchi-834002.

Sub: Compliance Report of EC conditions for Jalim & Sanai Bauxite Mining project of M/s Hindalco Industries Limited located in Gumla, Jharkhand for the period October'19 to March'20.

Ref: Environmental Clearance letter no J-11015/138/2006-IA II (M) dated 10th April 2007

Sir,

With reference to the above, we are submitting herewith the Compliance status report of EC conditions for **Jalim & Sanai Bauxite** mining project of **M/s Hindalco Industries Limited** located in Gumla, Jharkhand for the period October'19 to March'20.

The lease detail is as below.

Lease area (ha)	Production Capacity (MT)	Lease Period
12.14	50000	16.10.1974 to 31.03.2030

Hope you will find the same in order.

Thanking You

Yours Sincerely
FOR HINDALCO INDUSTRIES LIMITED

(Basudev Gangopadhyay)
GM (Geology & Environment)

Enclosure: - As Above

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Compliance of conditions laid down in Environmental Clearance

JALIM & SANAI BAUXITE MINES

Period: Period: October'19 to March'20

J-11015/138/2006-IA.II (M) Dated 10.4.2007

SI No	Conditions	Compliance Status
Specific Conditions		
1	All the conditions stipulated by SPCB in their NOC shall be effectively implemented.	Implementations of the stipulated conditions in NOC are fulfilled post which consent to operate has been obtained from time to time. The current Consent is valid upto 31.12.2020. Productions of bauxite are within limits specified in consent to operate.
2	The environmental clearance is subject to approval of the state land use Department, Government of Jharkhand for diversion of agricultural land for non-agricultural use.	The land acquisition is being done with permission of competent authority of State Government i.e. concerned Deputy Commissioner (D.C.) under CNT Act. The land lease agreement is being done with Raiyat (Land Owner) for 20 years with permission of State Govt. with provision of returning the land as per the norms set by D.C. The compensation and facilities are being provided as per norms set in agreement. Thus land acquisition has the approval of State Government.
3	Mining shall not intersect groundwater. The mine working shall be restricted to ground water table. Prior approval of the Ministry of Environment & Forests and Central Ground Water Authority shall be obtained for mining below water table.	Bauxite mining is being done at shallow depth in this mine also, hence at no point it will intersect the ground water table. We undertake that no mining is/was carried out below ground water table and the same status will be maintained in future also.
4	The project proponent shall ensure that no natural watercourse shall be obstructed due to any mining operations.	It is being ensured. No natural water course is obstructed during mining operation.

5	Top soil shall be stacked properly with proper slope with adequate measures and should be used for reclamation and rehabilitation of mined out areas.	It is being ensured & the top soil is being used for reclamation & rehabilitation of mined out areas. Details of land reclamation for the year October'19 to March'20 are enclosed as Annexure 4
6	The waste generated shall be concurrently backfilled in the mined out area. There shall be no external OB dump. Monitoring and management of rehabilitated areas should continue until the vegetation becomes self-sustaining. Compliance status should be submitted to the Ministry of Environment & Forest on six month basis.	Waste/OB generated is used in backfilling, data enclosed as Annexure- 4 No external OB dump is there. Monitoring and management of rehabilitated areas continuing through supervision.
7	Catch drains and siltation ponds of appropriate size should be constructed to arrest silt and sediment flows from mine working. The water so collected should be utilized for watering the mine area, roads, green belt development etc. The drains should be regularly desilted particularly after monsoon and maintained properly. Garland drain (size, gradient and length) shall be constructed for mine pit and sump capacity should be designed keeping 50% safety margin over and above peak sudden rainfall (based on 50 years data) and maximum discharge in the area adjoining the mine site. Sump capacity should also provide adequate retention period to allow proper setting of silt material. Sedimentation pits should be constructed at the corners of the garland drains and desilted at regular intervals.	No run-off is generated from mining activities. However, to collect & manage rain water during monsoon, part of mined out area is used as settling tank for the runoff. Rain water stored is being used for watering the mine area, roads, green belt development and sprinkling as necessary. Catch drains, Garland drains, of appropriate size have been constructed both around the mine pit to prevent run off of water and flow of sediments directly into the agricultural field and water bodies. Sump of adequate capacity is being provided and maintained as required. No external dump exists in project area as on date.
8	Plantation shall be raised in an area of 10.58 ha including a green belt of adequate width by planting the native species around the ML area, roads, reclaimed area etc. in consultation with the local DFO / Agriculture Department. The density of the trees should be around 1500 plants per ha.	Progressive plantation is being done with advancement of mining operation. During 2019-20, around 1250 saplings were planted. Total 1.50 Ha areas has been planted till date.

		Rest to be complied during project period.
9.	The project proponent shall ensure that there shall be no discharge from the mine.	Ensured. There is no discharge from the mine.
10.	The project proponent shall carry out regular monitoring of spring discharge and its quality near Shrengdag village on long term basis.	The quality parameter of the nearby surface water has been monitored, report is attached as Annexure -1
11	The project authority should implement suitable conservation measures to augment ground water resources in the area in consultation with the Regional Director, Central Ground Water Board.	A plan is drawn on the basis of discussions with Scientists of State unit office of Central Ground Water Board, Ranchi to implement suitable conservation measures to augment ground water resources in the area and is also submitted to the Regional Director, Central Ground Water Board, Patna, for his further suggestions. As of now, to augment the ground water resource measures like no use of ground water, systematic backfilling and effective drainage system so to not allow any mine water to flow outside mine lease area is being implemented. It may be noted that there is no chance to intersect ground water table during mining operation.
12	Regular monitoring of ground water level and quality should be carried out by establishing a network of existing wells and constructing new piezometers during the mining operation. The monitoring should be carried out four times in a year – pre-monsoon (April-May), monsoon (August), post-monsoon (November) and winter (January) and the data thus collected may be sent regularly to MOEF, Central Ground water Authority and Regional Director Central Ground Water Board.	The mining operation is not intersecting ground water table. Piezometer has been installed to regular monitoring of ground water table. Water quality report attached as Annexure -1
13	Prior permission from the competent authority should be obtained for drawl of water from the surface water bodies.	Water is collected from rain water harvesting pond of Serengdag plateau. We are not using natural water bodies, ground water for mining purposes.

14	Vehicular emissions should be kept under control and regularly monitored. Measures shall be taken for maintenance of vehicles used in mining operations and transportation of mineral. The vehicles should be covered with a tarpaulin and shall not be overloaded.	Vehicle engaged in mining operation are regularly checked and maintenance of vehicles is being done. The vehicles are being covered with tarpaulin while transportation of mineral.
15	Drills should either be operated with dust extractors or should be equipped with water injection system.	Wet drilling is in practice.
16	Blasting operation should be carried out only during the daytime. Controlled blasting should be practiced. The mitigative measures for control of ground vibration and to arrest fly rocks and boulders should be implemented.	Blasting time is fixed during Lunch Time i.e. 1.00 PM -2.00 PM. Controlled blasting method is in practice. All efforts and mitigative measures are being taken to mitigate impact of blasting.
17	Consent to operate should be obtained from SPCB prior to start of enhanced production from the mine.	There is no proposal for production enhancement.
18	Sewage treatment plant should be installed for the colony. ETP should also be provided for workshop and wastewater generated from mining operations.	There is no effluent discharge from Mine, hence ETP has not been installed. The sewage water from domestic uses is being collected through individual septic tanks & soak pits. Sludge is collected to an integrated soak pit. Arrangement has been made for Sherengdag group of Mines.
19	The project proponent should take all precautionary measures during mining operation for conservation and protection of endangered fauna such as Indian Python, <u>Presbytis phayrei</u> etc. Spotted in the study area. Action plan for conservation of flora and fauna shall be prepared and implemented in consultation with the State Forest and Wildlife Department. Necessary allocation of funds for implementation of the conservation plan shall be made and the funds so allocated shall be included in the project cost. Copy of action plan may be submitted to the Ministry and its Regional Office within 3 months.	Action taken for conservation of flora and fauna as under: 1) Permanent pillars are established within the mine lease area 2) Maintenance of the forest road 3) Ensured necessary air and noise pollution control measures. 4) Daily water sprinkling is being carried out on the forest road 5) Transportation is being done during day time.
20	A Final Mine Closure plan along with details of Corpus Fund should be submitted to the Ministry of Environment & Forest 5 years in advance of final mine closure for approval.	Progressive mine Closure Plan along with scheme of mining has been approved by IBM. FMCP (part) is also approved by the authority. FMCP for total lease area will be prepared and submitted in due time as per applicable

		guideline and timelines mentioned in MCDR/IBM guideline who are competent authority to approve the same. Based on the present resource estimate, and peak rated production capacity mentioned in EC, the tentative balance life is around 4 years. Balance life of the mine may change based on final resource estimate, EC capacity and cut-off grade at that point of time.
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GENERAL CONDITIONS

Sl No	Conditions	Compliance Status
1	No change in mining technology and scope of working should be made without prior approval of the Ministry of Environment & Forest	Noted.
2	No change in the calendar plan including excavation, quantum of mineral bauxite and waste should be made.	Calendar plan including excavation, quantum of mineral bauxite and waste is being done as per IBM approved mining plan scheme. Report is attached as Annexure 4.
3	Four ambient air quality-monitoring station should be established in the core zone as well as in the buffer zone for RPM, SPM, SO ₂ , NO _x monitoring. Location of the stations should be decided based on the metrological data, topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with the State Pollution Control Board.	We have already established four ambient air quality monitoring stations in core zone as well as buffer zone. Monitoring is being carried out and reported to concern authorities. Report is attached as Annexure 1.
4	Data on ambient air quality (RPM, SPM, SO ₂ , and NO _x) should be regularly submitted to the Ministry including its Regional office located at Bhubneshwar and the State Pollution Control Board / Central pollution Control Board once in six months.	Monitoring Reports of AAQ data is attached as Annexure 1

5	Fugitive dust emission from all the sources should be controlled regularly. Water spraying arrangements on haul roads, loading and unloading and at transfer points should be provided and properly maintained.	One mobile water tanker with sprinkling facility has been provided along haul roads, loading unloading & at transfer points to arrest dust emissions.
6	Measures should be taken for control of noise levels below 85 dBA in the work environment. Workers engaged in operation of HEMM, etc. should be provided with ear plug / muffs.	Noise monitoring is done regularly. Workers engaged in operation of HEMM, etc. are provided with ear plug / muffs. Monitoring report is enclosed as Annexure 1
7	Industrial waste water (workshops and waste water from the mine) Should be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19 th May, 1993 and 31 st December, 1993 or as amended from time to time. Oil and grease trap should be installed before discharge of workshop effluents.	There is no industrial waste water generated from workshop within mine lease area. We are not discharging any waste water outside mine lease area.
8	Personnel working in dusty areas should wear protective respiratory devices and they should also provided with adequate training and information on safety and health aspects. Occupational health surveillance program of the workers should be undertaken periodically to observe any contractions due to exposure to dust and take corrective measures, if needed.	Complied. Use of Personal Protective Equipment are provided & used by the individuals. We have well equipped hospital at Sherengdag Plateau where health checkup of workmen is carried out regularly. Training on safety, health & environmental aspects of mining is being regularly imparted through VT training & other training programmes.
9	A separate environmental management cell with suitable qualified personnel should be set-up under the control of a Senior Executive, who will report directly to the Head of the Organization.	Separate management cell is functioning with qualified in-house members. Copy is enclosed as Annexure- 3
10	The project authorities should inform to the Regional Office located at Bhubneshwar regarding date of financial closures and final approval of the project by the concerned authorities and the date of start of land development work.	Provision related to financial closure is not applicable as this is an operating Mine. Now Regional office is at Ranchi.
11	The funds earmarked for environmental protection measures should be kept in separate account and should not be diverted for other purpose. Year wise expenditure should be reported to the	Statement of actual expenses for environmental protection measure is attached as Annexure- 2.

	Ministry and its Regional Office located at Bhubneshwar.	
12	The Regional Office of this Ministry located at Bhubneshwar shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information / monitoring reports.	Agreed.
13.	The project proponent shall submit six monthly report on the status of the implementation of the stipulated environmental safeguards to the Ministry of Environment and Forests, its Regional Office, Lucknow, Central Pollution Control Board and State Pollution Control Board.	Duly submitted.
14	A copy of clearance letter will be marked to concerned Panchayat / local NGO, if any, from whom suggestion / representation has been received while processing the proposal.	Complied. Copy submitted to Regional office.
15	State Pollution Control Board should display a copy of the clearance letter at the Regional office, District Industry Center and Collector's office / Tehsildar's Office for 30 days.	Agreed.
16	The project authorities should advertise at least in two local newspapers widely circulated, one of which locality concerned, within 7days of the issue of the clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and also at web site of the Ministry of Environment and Forests at http://envfor.nic.in and a copy of the same should be forwarded to the Regional Office of this Ministry located Bhubneshwar.	Complied. Copy of paper cuttings containing advertisements is already submitted.



Eco Ventures Pvt. Ltd.

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Mahabal Enviro Engineers Pvt. Ltd.
At Booty, Near PHED Colony, Behind Pump House, PO – RMCC,
District – Ranchi 834009

JALIM & SANAI BAUXITE MINE- ENVIRONMENTAL MONITORING REPORT

OCTOBER 2019

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

OCTOBER 2019

CONTENT

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2	Nav Prathmik Vidyalaya (Dhanka Toli)
3	Mine Pit Quarry No. 3
4	Near Colony
	DRINKING WATER
	Near Colony





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Environmental Monitoring Report

OCTOBER 2019

Report No.: MEEPL/NOV0126/2019-20 Date: 11th November, 2019

Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: Hindalco Industries Limited

Client Address: Lohardaga

Postal Code: 835203

State: Jharkhand

Country: India

Sample type: AMBIENT AIR QUALITY MONITORING

Marks on Sample: Location: *Mine Pit Quarry No. 2*

Sample collected on: 16.10.2019

LOCATION / IDENTIFICATION: *Mine Pit Quarry No. 2*

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	45.1
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	27.5
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	4.3
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.1
05.	Ammonia (NH ₃)	µg/m ³	400	5.5
06.	Ozone (O ₃)	µg/m ³	180	6.3
07.	Carbon Monoxide (CO)	mg/m ³	02	0.24
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	ng/m ³	20	1.0
10.	Arsenic (As)	ng/m ³	06	1.5
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.9
12.	Benzo (a) Pyrene	µg/m ³	01	0.18

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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

OCTOBER 2019

Report No.: MEEPL/NOV0127/2019-20	Date: 11 th November, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Nav Prathmik Vidyalaya (Dhanka Toli)</i>	
Sample collected on: 16.10.2019	

LOCATION / IDENTIFICATION: <i>Nav Prathmik Vidyalaya (Dhanka Toli)</i>				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	49.3
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	8.8
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	1.6
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.2
05.	Ammonia (NH ₃)	µg/m ³	400	4.0
06.	Ozone (O ₃)	µg/m ³	180	7.0
07.	Carbon Monoxide (CO)	mg/m ³	02	0.05
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	ng/m ³	20	1.4
10.	Arsenic (As)	ng/m ³	06	1.2
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.1
12.	Benzo (a) Pyrene	µg/m ³	01	0.15

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

OCTOBER 2019

Report No.: MEEPL/NOV0128/2019-20	Date: 11 th November, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Mines Pit Quarry No. 3</i>	
Sample collected on: 16.10.2019	

LOCATION / IDENTIFICATION: <i>Mines Pit Quarry No. 3</i>				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	59.2
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	31.7
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	4.1
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.8
05.	Ammonia (NH ₃)	µg/m ³	400	4.3
06.	Ozone (O ₃)	µg/m ³	180	6.0
07.	Carbon Monoxide (CO)	mg/m ³	02	0.19
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	ng/m ³	20	1.2
10.	Arsenic (As)	ng/m ³	06	1.5
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.1
12.	Benzo (a) Pyrene	µg/m ³	01	0.17

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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

OCTOBER 2019

Report No.: MEEPL/NOV0129/2019-20	Date: 11 th November, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Near Colony</i>	
Sample collected on: 16.10.2019	

LOCATION / IDENTIFICATION: <i>Near Colony</i>				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	33.7
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	18.2
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	4.4
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.0
05.	Ammonia (NH ₃)	µg/m ³	400	3.1
06.	Ozone (O ₃)	µg/m ³	180	5.3
07.	Carbon Monoxide (CO)	mg/m ³	02	0.15
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	ng/m ³	20	1.0
10.	Arsenic (As)	ng/m ³	06	1.3
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.9
12.	Benzo (a) Pyrene	µg/m ³	01	0.20

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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

OCTOBER 2019

Report No.: MEEPL/NOV0178/2019-20	Date: 11 th November, 2019
Sample described by customer : DRINKING WATER-POTABILITY	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: DRINKING WATER-POTABILITY	
Marks on Sample: Location: Near Colony	
Sample collected on: 16.10.2019	

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS10500:2012)	Method reference
1	Colour	Hazen	<1	5 Max	APHA 22 nd Ed. 2012, 2120-B, 2-6
2	Odour	--	Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
3	Taste	--	Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
4	Turbidity	NTU	0.1	1 Max	APHA 22 nd Ed. 2012, 2130-B, 2-13
5	pH	--	7.1	6.5-8.5	APHA 22 nd Ed. 2012, 4500-H+-B, 4-92
6	Free Chlorides (Residual)	mg/l	<0.5	0.2 min	APHA 22 nd Ed. 2012, 4500-CI-G, 4-69
7	Total Dissolved Solids	mg/l	352	500 max	IS 3025 (Part 16): 1984, Reaffirmed 2006
8	Monochloramines	mg/l	<0.05	--	APHA 22 nd Ed. 2012, 4500-CIG, 4-69
9	Dichloramines	mg/l	<0.05	--	APHA 22 nd Ed. 2012, 4500-CIG, 4-69
10	Total hardness (as CaCO ₃)	mg/l	41.1	200 max	APHA 22 nd Ed. 2012, 4500-CIG, 4-69
11	Alkalinity Total (as CaCO ₃)	mg/l	32.8	200 max	IS 3025 (Part 237): 1986, Reaffirmed 2009
12	Chloride (as Cl)	mg/l	13.9	250 max	APHA 22 nd Ed. 2012, 4500-CI-b, 4-72
13	Sulphate (as SO ₄)	mg/l	3.7	200 max	APHA 22 nd Ed. 2012, 4500-so4-e, 4-190





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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

OCTOBER 2019

Continuation Sheet MEEPL/NOV0178/2019-20

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method Reference
14	Nitrate (as NO ₃)	mg/l	1.10	45 max	APHA 22 nd Ed. 2012, 4500-NO ₃ -E, 4-125
15	Fluoride (as F)	mg/l	0.03	1 max	APHA 22 nd Ed. 2012, 4500-FB & D, 4-84, 4-87
16	Boron (as B)	mg/l	0.02	0.5 max	APHA 22 nd Ed. 2012, 4500-BB, 4-25
17	Calcium (as Ca)	mg/l	17.1	75 max	APHA 22 nd Ed. 2012, 3500-Ca-B, 3-67
18	Magnesium (as Mg)	mg/l	2.5	30 max	APHA 22 nd Ed. 2012, 3500-Mg-B, 3-84
19	Ammonical Nitrogen/Total Ammonia	mg/l	<0.1	--	APHA 22 nd Ed. 2012, 4500-NH ₃ -F, 4-115
20	Iron (as Fe)	mg/l	0.10	0.3 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
21	Manganese (as Mn)	mg/l	N.D	0.1 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
22	Aluminium (as Al)	mg/l	0.01	0.03 max	APHA 22 nd Ed. 2012, 3500-Al-B, 3-61
23	Cadmium (as Cd)	mg/l	N.D	0.003 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
24	Chromium Total (as Cr)	mg/l	N.D	0.05 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
25	Copper (as Cu)	mg/l	N.D	0.05 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
26	Lead (as Pb)	mg/l	N.D	0.01 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
27	Zinc (as Zn)	mg/l	0.01	5 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
28	Arsenic (as As)	mg/l	<0.01	0.01 max	APHA 22 nd Ed. 2012, 3114-B, 3-38
29	Selenium (as Se)	mg/l	N.D	0.001 max	APHA 22 nd Ed. 2012, 3112-B, 3-23
30	Mercury (as hg)	mg/l	N.D	0.01 max	APHA 22 nd Ed. 2012, 3114-B, 3-38
31	Nickel (as Ni)	mg/l	<0.01	0.02 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
32	Mineral Oil	mg/l	N.D	0.5 max	IS 3025 (Part 39): 1991, Reaffirmed 2003: ed. 2.1
33	Cyanide (as CN)	mg/l	N.D	0.05 max	APHA 22 nd ED. 2012, 4500-CN.C & 4-39 & 4-44
34	Anionic detergents as MBAS	mg/l	<0.1	0.2 max	APHA 22 nd ED. 2012, 5540-C.C & 5-53
35	Phenolic compounds (as C ₆ H ₅ OH)	mg/l	N.D	0.001 max	APHA 22 nd ED. 2012, 5530-B & C 5-4753
36	Polynuclear aromatic hydrocarbons (PAH)	mg/l	N.D	0.0001 max	APHA 22 nd ED. 2012, 6440, 6-93
37	Polychlorinated Biphenyls (PCBs)	mg/l	N.D	0.0005 max	USEPA Method 8082
38	Sulphide (as S)	mg/l	N.D	0.05 max	APHA 22 nd ED. 2012, 4500-S2-C 4-175 & F 4-178





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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

OCTOBER 2019

Continuation Sheet
MEEPL/ NOV0178/2019-20

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method Reference
Microbiological Analysis					
1	Total Colliforms	MPN/100mL	N.D	<1.1	APHA 22 nd Ed. 2012, 9221-B & C, 9-66, 9-69 and 9-67
2	E-Coli	MPN/100mL	N.D	Absent	APHA 22 nd Ed. 2012, 9221-B & C, 9-66, 9-69 and 9-76
Pesticides Residues					
3	p.p DDT	µg/L	N.D	1	US EPA 508-1995
4	o.p DDT	µg/L	N.D	1	US EPA 508-1995
5	p.p DDE	µg/L	N.D	1	US EPA 508-1995
6	o.p DDE	µg/L	N.D	1	US EPA 508-1995
7	p.p DDD	µg/L	N.D	1	US EPA 508-1995
8	o.p DDD	µg/L	N.D	1	US EPA 508-1995
9	γ-HCH (Lindane)	µg/L	<0.01	2	US EPA 508-1995
10	α-HCH	µg/L	<0.01	0.01	US EPA 508-1995
11	β-HCH	µg/L	N.D	0.04	US EPA 508-1995
12	ε-HCH	µg/L	N.D	0.04	US EPA 508-1995
13	Butachlor	µg/L	N.D	125	US EPA 508-1995
14	Alachlor	µg/L	N.D	20	US EPA 508-1995
15	Atrazine	µg/L	N.D	2	US EPA 508-1995
16	α Endosulfan	µg/L	N.D	0.4	US EPA 508-1995
17	β Endosulfan	µg/L	N.D	0.4	US EPA 508-1995
18	Endosulfan Sulphate	µg/L	N.D	0.4	US EPA 508-1995
19	Ethion	µg/L	N.D	3	US EPA 8141A-1994
20	Malathion	µg/L	N.D	190	US EPA 8141A-1994
21	Methoyl Parathion	µg/L	N.D	0.3	US EPA 8141A-1994
22	Monocrotophos	µg/L	N.D	1	US EPA 8141A-1994
23	Phorate	µg/L	N.D	2	US EPA 8141A-1994
24	Chlorpyrifos	µg/L	N.D	30	US EPA 8141A-1994
25	Aldrin	µg/L	N.D	0.03	US EPA 508-1995
26	Dieldrin	µg/L	N.D	0.03	US EPA 508-1995
Remarks: N.D- Not Detected					

Conclusion : The Physical & Chemical Analysis report indicates that the water is not contaminated and potable.

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





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Hindalco Industries : Shrengdag A

Environmental Monitoring Report

OCTOBER 2019

Report No.: MEEPL/NOV0118/2019-20	Date: 11 th November, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Banjari Village	
Sample collected on: 14.10.2019	

LOCATION / IDENTIFICATION: Near Banjari Village

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	31.1
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	16.9
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.6
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	1.5
05.	Ammonia (NH ₃)	µg/m ³	400	3.0
06.	Ozone (O ₃)	µg/m ³	180	5.2
07.	Carbon Monoxide (CO)	mg/m ³	02	0.06
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	ng/m ³	20	1.3
10.	Arsenic (As)	ng/m ³	06	0.74
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.8
12.	Benzo (a) Pyrene	µg/m ³	01	0.12

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Shrengdag A

Environmental Monitoring Report

OCTOBER 2019

Report No.: MEEPL/NOV0119/2019-20	Date: 11 th November, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Pauri Village	
Sample collected on: 14.10.2019	

LOCATION / IDENTIFICATION: Near Pauri Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	30.5
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	14.1
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.0
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	1.6
05.	Ammonia (NH ₃)	µg/m ³	400	3.3
06.	Ozone (O ₃)	µg/m ³	180	5.1
07.	Carbon Monoxide (CO)	mg/m ³	02	0.10
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	ng/m ³	20	1.0
10.	Arsenic (As)	ng/m ³	06	1.4
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.7
12.	Benzo (a) Pyrene	µg/m ³	01	0.10

For Mahabal Enviro Engineers Pvt. Ltd.

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Environmental Monitoring Report

OCTOBER 2019

Report No.: MEEPL/NOV0120/2019-20	Date: 11 th November, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Paintoli Village	
Sample collected on: 14.10.2019	

LOCATION / IDENTIFICATION: Near Paintoli Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	26.2
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	14.6
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.0
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	1.8
05.	Ammonia (NH ₃)	µg/m ³	400	3.5
06.	Ozone (O ₃)	µg/m ³	180	5.0
07.	Carbon Monoxide (CO)	mg/m ³	02	0.05
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	ng/m ³	20	1.0
10.	Arsenic (As)	ng/m ³	06	1.2
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.9
12.	Benzo (a) Pyrene	µg/m ³	01	0.15

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Shrengdag A

Environmental Monitoring Report

OCTOBER 2019

Report No.: MEEPL/NOV0121/2019-20	Date: 11 th November, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Harup Village	
Sample collected on: 14.10.2019	

LOCATION / IDENTIFICATION: Near Harup Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	34.7
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	19.1
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.6
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	1.9
05.	Ammonia (NH ₃)	µg/m ³	400	4.0
06.	Ozone (O ₃)	µg/m ³	180	5.9
07.	Carbon Monoxide (CO)	mg/m ³	02	0.07
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	ng/m ³	20	1.5
10.	Arsenic (As)	ng/m ³	06	1.0
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.1
12.	Benzo (a) Pyrene	µg/m ³	01	0.17

For Mahabal Enviro Engineers Pvt. Ltd.

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JALIM & SANAI BAUXITE MINE- ENVIRONMENTAL MONITORING REPORT

NOVEMBER 2019

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

NOVEMBER 2019

CONTENT

LOCATION – JALIM & SANAI BAUXITE MINE	
AMBIENT AIR QUALITY – CORE ZONE	
1	Mine Pit Quarry No. 2
2	Nav Prathmik Vidyalaya (Dhanka Toli)
3	Mine Pit Quarry No. 3
4	Near Colony
SURFACE WATER ANALYSIS	
1	Jalim & Sanai Bauxite Mines





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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

NOVEMBER 2019

Report No.: MEEPL/DEC0256/2019-20

Date: 27th December, 2019

Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: Hindalco Industries Limited

Client Address: Lohardaga

Postal Code: 835203

State: Jharkhand

Country: India

Sample type: AMBIENT AIR QUALITY MONITORING

Marks on Sample: Location: *Mine Pit Quarry No. 2*

Sample collected on: 15.11.2019

LOCATION / IDENTIFICATION: *Mine Pit Quarry No. 2*

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	57.0
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	31.3
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	4.9
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.7
05.	Ammonia (NH ₃)	µg/m ³	400	5.9
06.	Ozone (O ₃)	µg/m ³	180	6.1
07.	Carbon Monoxide (CO)	mg/m ³	02	0.28
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	ng/m ³	20	1.0
10.	Arsenic (As)	ng/m ³	06	1.4
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.9
12.	Benzo (a) Pyrene	µg/m ³	01	0.17

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

NOVEMBER 2019

Report No.: MEEPL/DEC0257/2019-20	Date: 27 th December, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Nav Prathmik Vidyalaya (Dhanka Toli)</i>	
Sample collected on: 15.11.2019	

LOCATION / IDENTIFICATION: <i>Nav Prathmik Vidyalaya (Dhanka Toli)</i>				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	54.1
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	20.8
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.0
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.1
05.	Ammonia (NH ₃)	µg/m ³	400	4.3
06.	Ozone (O ₃)	µg/m ³	180	6.1
07.	Carbon Monoxide (CO)	mg/m ³	02	0.05
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	ng/m ³	20	1.0
10.	Arsenic (As)	ng/m ³	06	1.2
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.1
12.	Benzo (a) Pyrene	µg/m ³	01	0.15

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

NOVEMBER 2019

Report No.: MEEPL/DEC0258/2019-20	Date: 27 th December, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Mines Pit Quarry No. 3</i>	
Sample collected on: 15.11.2019	

LOCATION / IDENTIFICATION: *Mines Pit Quarry No. 3*

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	71.8
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	37.4
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	4.7
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	3.2
05.	Ammonia (NH ₃)	µg/m ³	400	4.9
06.	Ozone (O ₃)	µg/m ³	180	6.0
07.	Carbon Monoxide (CO)	mg/m ³	02	0.25
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	ng/m ³	20	1.0
10.	Arsenic (As)	ng/m ³	06	1.5
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.1
12.	Benzo (a) Pyrene	µg/m ³	01	0.20

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

NOVEMBER 2019

Report No.: MEEPL/DEC0259/2019-20	Date: 27 th December, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Near Colony</i>	
Sample collected on: 15.11.2019	

LOCATION / IDENTIFICATION: <i>Near Colony</i>				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	47.9
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	24.5
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	4.1
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.3
05.	Ammonia (NH ₃)	µg/m ³	400	3.8
06.	Ozone (O ₃)	µg/m ³	180	5.6
07.	Carbon Monoxide (CO)	mg/m ³	02	0.19
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	ng/m ³	20	1.0
10.	Arsenic (As)	ng/m ³	06	1.2
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.9
12.	Benzo (a) Pyrene	µg/m ³	01	0.22

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

NOVEMBER 2019

Report No.: MEEPL/DEC0335/2019-20	Date: 27 th December, 2019
Sample described by customer : SURFACE WATER	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: SURFACE WATER	
Marks on Sample: Location: Jalim & Sanai Bauxite Mines	
Sample collected on: 15.11.2019	

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method Reference
1	Colour	Hazen	<2	5 Max	APHA 22 nd Ed. 2012, 2120-B, 2-6
2	Odour	--	Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
3	Taste	--	Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
4	Turbidity	NTU	0.26	1 Max	APHA 22 nd Ed. 2012, 2130-B, 2-13
5	pH	--	7.0	6.5-8.5	APHA 22 nd Ed. 2012, 4500-H+-B, 4-92
6	Free Chlorides (Residual)	mg/l	<0.5	0.2 min	APHA 22 nd Ed. 2012, 4500-CI-G, 4-69
7	Total Dissolved Solids	mg/l	344	500 max	IS 3025 (Part 16): 1984, Reaffirmed 2006
8	Total hardness (as CaCO ₃)	mg/l	39	200 max	APHA 22 nd Ed. 2012, 4500-CIG, 4-69
9	Alkalinity Total (as CaCO ₃)	mg/l	35	200 max	IS 3025 (Part 237): 1986, Reaffirmed 2009
10	Chloride (as Cl)	mg/l	28	250 max	APHA 22 nd Ed. 2012, 4500-CI-b, 4-72
11	Sulphate (as SO ₄)	mg/l	26.4	200 max	APHA 22 nd Ed. 2012, 4500-so4-e, 4-190
12	Boron (as B)	mg/l	0.16	0.5 max	APHA 22 nd Ed. 2012, 4500-BB, 4-25
13	Magnesium (as Mg)	mg/l	5.9	30 max	APHA 22 nd Ed. 2012, 3500-Mg-B, 3-84





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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

NOVEMBER 2019

Continuation Sheet
MEEPL/DEC0335/2019-20

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method Reference
14	Fluoride (as F)	mg/l	0.13	1 max	APHA 22 nd Ed. 2012, 4500-FB & D, 4-84, 4-87
15	Calcium (as Ca)	mg/l	7.7	75 max	APHA 22 nd Ed. 2012, 3500-Ca-B, 3-67
16	Iron (as Fe)	mg/l	0.07	0.3 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
17	Cadmium (as Cd)	mg/l	N.D	0.003 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
18	Chromium Total (as Cr)	mg/l	N.D	0.05 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
19	Copper (as Cu)	mg/l	N.D	0.05 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
20	Lead (as Pb)	mg/l	N.D	0.01 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
21	Zinc (as Zn)	mg/l	0.02	5 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
22	Arsenic (as As)	mg/l	<0.01	0.01 max	APHA 22 nd Ed. 2012, 3114-B, 3-38
23	Selenium (as Se)	mg/l	N.D	0.001 max	APHA 22 nd Ed. 2012, 3112-B, 3-23
24	Mercury (as hg)	mg/l	N.D	0.01 max	APHA 22 nd Ed. 2012, 3114-B, 3-38
25	Cyanide (as CN)	mg/l	N.D	0.05 max	APHA 22 nd Ed. 2012, 4500-CN.C & 4-39 & 4-44
26	Manganese (as Mn)	mg/l	N.D	0.1 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
27	Dissolved Oxygen	mg/l	7.3	7-8	APHA 20 th ED. Method 4500-o g.

Conclusion: The Physical & Chemical Analysis report indicates that water is not contaminated.

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





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Hindalco Industries : Shrengdag A

Environmental Monitoring Report

NOVEMBER 2019

Report No.: MEEPL/DEC0248/2019-20	Date: 27 th December, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Banjari Village	
Sample collected on: 13.11.2019	

LOCATION / IDENTIFICATION: Near Banjari Village

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	45.2
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	23.7
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.1
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.0
05.	Ammonia (NH ₃)	µg/m ³	400	3.6
06.	Ozone (O ₃)	µg/m ³	180	5.2
07.	Carbon Monoxide (CO)	mg/m ³	02	0.06
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	ng/m ³	20	1.3
10.	Arsenic (As)	ng/m ³	06	0.7
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.9
12.	Benzo (a) Pyrene	µg/m ³	01	0.15

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
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Hindalco Industries : Shrengdag A

Environmental Monitoring Report

NOVEMBER 2019

Report No.: MEEPL/DEC0249/2019-20	Date: 27 th December, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Pauri Village	
Sample collected on: 13.11.2019	

LOCATION / IDENTIFICATION: Near Pauri Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	36.8
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	17.4
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.1
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	1.5
05.	Ammonia (NH ₃)	µg/m ³	400	3.9
06.	Ozone (O ₃)	µg/m ³	180	5.4
07.	Carbon Monoxide (CO)	mg/m ³	02	0.15
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	ng/m ³	20	0.8
10.	Arsenic (As)	ng/m ³	06	1.1
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.7
12.	Benzo (a) Pyrene	µg/m ³	01	0.12

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Shrengdag A

Environmental Monitoring Report

NOVEMBER 2019

Report No.: MEEPL/DEC0250/2019-20	Date: 27 th December, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Paintoli Village	
Sample collected on: 13.11.2019	

LOCATION / IDENTIFICATION: Near Paintoli Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	30.5
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	16.1
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.7
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.0
05.	Ammonia (NH ₃)	µg/m ³	400	3.2
06.	Ozone (O ₃)	µg/m ³	180	5.5
07.	Carbon Monoxide (CO)	mg/m ³	02	0.11
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	ng/m ³	20	0.9
10.	Arsenic (As)	ng/m ³	06	1.2
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.8
12.	Benzo (a) Pyrene	µg/m ³	01	0.15

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Shrengdag A

Environmental Monitoring Report

NOVEMBER 2019

Report No.: MEEPL/DEC0251/2019-20	Date: 27 th December, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Harup Village	
Sample collected on: 13.11.2019	

LOCATION / IDENTIFICATION: Near Harup Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	41.1
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	23.3
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.5
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.2
05.	Ammonia (NH ₃)	µg/m ³	400	4.8
06.	Ozone (O ₃)	µg/m ³	180	5.1
07.	Carbon Monoxide (CO)	mg/m ³	02	0.10
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	ng/m ³	20	1.1
10.	Arsenic (As)	ng/m ³	06	1.3
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.1
12.	Benzo (a) Pyrene	µg/m ³	01	0.19

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
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Eco Ventures Pvt. Ltd.

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JALIM & SANAI BAUXITE MINE- ENVIRONMENTAL MONITORING REPORT

DECEMBER 2019

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

DECEMBER 2019

CONTENT

	LOCATION – JALIM & SANAI BAUXITE MINE
	AMBIENT AIR QUALITY – CORE ZONE
1	Mine Pit Quarry No. 2
2	Nav Prathmik Vidyalaya (Dhanka Toli)
3	Mine Pit Quarry No. 3
4	Near Colony





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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

DECEMBER 2019

Report No.: MEEPL/JAN/0176/2019-20

Date: 27th January, 2020

Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: Hindalco Industries Limited

Client Address: Lohardaga

Postal Code: 835203

State: Jharkhand

Country: India

Sample type: AMBIENT AIR QUALITY MONITORING

Marks on Sample: Location: *Mine Pit Quarry No. 2*

Sample collected on: 13.12.2019

LOCATION / IDENTIFICATION: *Mine Pit Quarry No. 2*

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	65.8
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	34.1
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	5.3
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	3.0
05.	Ammonia (NH ₃)	µg/m ³	400	7.5
06.	Ozone (O ₃)	µg/m ³	180	6.8
07.	Carbon Monoxide (CO)	mg/m ³	02	0.32
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	ng/m ³	20	1.0
10.	Arsenic (As)	ng/m ³	06	1.5
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.8
12.	Benzo (a) Pyrene	µg/m ³	01	0.16

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

DECEMBER 2019

Report No.: MEEPL/JAN/0177/2019-20	Date: 27 th January, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Nav Prathmik Vidyalaya (Dhanka Toli)</i>	
Sample collected on: 13.12.2019	

LOCATION / IDENTIFICATION: <i>Nav Prathmik Vidyalaya (Dhanka Toli)</i>				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	56.9
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	24.1
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.2
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.5
05.	Ammonia (NH ₃)	µg/m ³	400	4.0
06.	Ozone (O ₃)	µg/m ³	180	6.8
07.	Carbon Monoxide (CO)	mg/m ³	02	0.11
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	ng/m ³	20	1.0
10.	Arsenic (As)	ng/m ³	06	1.2
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.1
12.	Benzo (a) Pyrene	µg/m ³	01	0.13

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

DECEMBER 2019

Report No.: MEEPL/JAN/0178/2019-20	Date: 27 th January, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Mines Pit Quarry No. 3</i>	
Sample collected on: 13.12.2019	

LOCATION / IDENTIFICATION: <i>Mines Pit Quarry No. 3</i>				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	75.5
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	38.1
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	4.9
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	3.5
05.	Ammonia (NH ₃)	µg/m ³	400	4.9
06.	Ozone (O ₃)	µg/m ³	180	6.6
07.	Carbon Monoxide (CO)	mg/m ³	02	0.29
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	ng/m ³	20	1.0
10.	Arsenic (As)	ng/m ³	06	1.5
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.1
12.	Benzo (a) Pyrene	µg/m ³	01	0.20

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

DECEMBER 2019

Report No.: MEEPL/JAN/0179/2019-20	Date: 27 th January, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Near Colony</i>	
Sample collected on: 13.12.2019	

LOCATION / IDENTIFICATION: <i>Near Colony</i>				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	51.3
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	23.8
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	4.4
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.1
05.	Ammonia (NH ₃)	µg/m ³	400	3.8
06.	Ozone (O ₃)	µg/m ³	180	5.9
07.	Carbon Monoxide (CO)	mg/m ³	02	0.21
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	ng/m ³	20	1.0
10.	Arsenic (As)	ng/m ³	06	1.2
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.9
12.	Benzo (a) Pyrene	µg/m ³	01	0.20

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Shrengdag A

Environmental Monitoring Report

DECEMBER 2019

Report No.: MEEPL/JAN/0168/2019-20	Date: 27 th January, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Banjari Village	
Sample collected on: 11.12.2019	

LOCATION / IDENTIFICATION: Near Banjari Village

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	53.7
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	28.1
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.5
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.0
05.	Ammonia (NH ₃)	µg/m ³	400	3.9
06.	Ozone (O ₃)	µg/m ³	180	5.5
07.	Carbon Monoxide (CO)	mg/m ³	02	0.06
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	ng/m ³	20	1.3
10.	Arsenic (As)	ng/m ³	06	0.7
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.9
12.	Benzo (a) Pyrene	µg/m ³	01	0.17

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Shrengdag A

Environmental Monitoring Report

DECEMBER 2019

Report No.: MEEPL/JAN/0169/2019-20	Date: 27 th January, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Pauri Village	
Sample collected on: 11.12.2019	

LOCATION / IDENTIFICATION: Near Pauri Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	44.2
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	19.5
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.8
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	1.6
05.	Ammonia (NH ₃)	µg/m ³	400	4.2
06.	Ozone (O ₃)	µg/m ³	180	5.9
07.	Carbon Monoxide (CO)	mg/m ³	02	0.18
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	ng/m ³	20	0.8
10.	Arsenic (As)	ng/m ³	06	1.1
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.7
12.	Benzo (a) Pyrene	µg/m ³	01	0.15

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Shrengdag A

Environmental Monitoring Report

DECEMBER 2019

Report No.: MEEPL/JAN/0170/2019-20	Date: 27 th January, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Paintoli Village	
Sample collected on: 11.12.2019	

LOCATION / IDENTIFICATION: Near Paintoli Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	37.9
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	20.3
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.9
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.0
05.	Ammonia (NH ₃)	µg/m ³	400	3.5
06.	Ozone (O ₃)	µg/m ³	180	5.8
07.	Carbon Monoxide (CO)	mg/m ³	02	0.14
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	ng/m ³	20	0.9
10.	Arsenic (As)	ng/m ³	06	1.2
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.8
12.	Benzo (a) Pyrene	µg/m ³	01	0.15

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,
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Hindalco Industries : Shrengdag A

Environmental Monitoring Report

DECEMBER 2019

Report No.: MEEPL/JAN/0171/2019-20	Date: 27 th January, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Harup Village	
Sample collected on: 11.12.2019	

LOCATION / IDENTIFICATION: Near Harup Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	47.9
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	25.2
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.7
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.1
05.	Ammonia (NH ₃)	µg/m ³	400	5.5
06.	Ozone (O ₃)	µg/m ³	180	5.9
07.	Carbon Monoxide (CO)	mg/m ³	02	0.10
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	ng/m ³	20	1.1
10.	Arsenic (As)	ng/m ³	06	1.3
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.0
12.	Benzo (a) Pyrene	µg/m ³	01	0.21

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Eco Ventures Pvt. Ltd.

Regd. Office: 2/37, Sarvapriya Vihar, Near IIT Gate, New Delhi-110016

Corporate Office: 7/8 Bhaveshwar Bhuvan, Opp Portugese Church, Near Dindayal Upadhyay Garden,
Gokhale Road (North), Dadar (West), Mumbai 400 028. Tel: +91 22 24370520 / 6672.

E: ecoventures.mumbai@gmail.com / ecoventures@eco-ventures.in

Mahabal Enviro Engineers Pvt. Ltd.
At Booty, Near PHED Colony, Behind Pump House, PO – RMCC,
District – Ranchi 834009

JALIM & SANAI BAUXITE MINE- ENVIRONMENTAL MONITORING REPORT

JANUARY 2020

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

JANUARY 2020

CONTENT

LOCATION - JALIM & SANAI BAUXITE MINE	
AMBIENT AIR QUALITY - CORE ZONE	
1	Mine Pit Quarry No. 2
2	Nav Prathmik Vidyalaya (Dhanka Toli)
3	Mine Pit Quarry No. 3
4	Near Colony
SURFACE WATER ANALYSIS	
1	Jalim & Sanai Bauxite Mines
AMBIENT NOISE MONITORING	
1	Jalim & Sanai Bauxite Mines





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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

JANUARY 2020

Report No.: MEEPL/FEB/0274/2019-20

Date: 15th February, 2020

Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: Hindalco Industries Limited

Client Address: Lohardaga

Postal Code: 835203

State: Jharkhand

Country: India

Sample type: AMBIENT AIR QUALITY MONITORING

Marks on Sample: Location: *Mine Pit Quarry No. 2*

Sample collected on: 13.01.2020

LOCATION / IDENTIFICATION: *Mine Pit Quarry No. 2*

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	68.1
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	33.7
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	5.5
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	3.1
05.	Ammonia (NH ₃)	µg/m ³	400	7.7
06.	Ozone (O ₃)	µg/m ³	180	6.5
07.	Carbon Monoxide (CO)	mg/m ³	02	0.34
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	ng/m ³	20	1.0
10.	Arsenic (As)	ng/m ³	06	1.5
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.8
12.	Benzo (a) Pyrene	µg/m ³	01	0.20

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

JANUARY 2020

Report No.: MEEPL/FEB/0275/2019-20	Date: 15 th February, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Nav Prathmik Vidyalaya (Dhanka Toli)</i>	
Sample collected on: 13.01.2020	

LOCATION / IDENTIFICATION: <i>Nav Prathmik Vidyalaya (Dhanka Toli)</i>				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	59.4
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	27.7
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.8
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.9
05.	Ammonia (NH ₃)	µg/m ³	400	4.5
06.	Ozone (O ₃)	µg/m ³	180	7.1
07.	Carbon Monoxide (CO)	mg/m ³	02	0.15
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	ng/m ³	20	1.0
10.	Arsenic (As)	ng/m ³	06	1.2
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.1
12.	Benzo (a) Pyrene	µg/m ³	01	0.15

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

JANUARY 2020

Report No.: MEEPL/FEB/0276/2019-20	Date: 15 th February, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Mines Pit Quarry No. 3</i>	
Sample collected on: 13.01.2020	

LOCATION / IDENTIFICATION: <i>Mines Pit Quarry No. 3</i>				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	79.9
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	39.5
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	5.4
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	3.6
05.	Ammonia (NH ₃)	µg/m ³	400	6.4
06.	Ozone (O ₃)	µg/m ³	180	6.9
07.	Carbon Monoxide (CO)	mg/m ³	02	0.33
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	ng/m ³	20	1.1
10.	Arsenic (As)	ng/m ³	06	1.5
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.1
12.	Benzo (a) Pyrene	µg/m ³	01	0.23

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

JANUARY 2020

Report No.: MEEPL/FEB/0277/2019-20	Date: 15 th February, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Near Colony</i>	
Sample collected on: 13.01.2020	

LOCATION / IDENTIFICATION: <i>Near Colony</i>				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	53.7
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	23.5
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	4.1
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.3
05.	Ammonia (NH ₃)	µg/m ³	400	3.5
06.	Ozone (O ₃)	µg/m ³	180	5.9
07.	Carbon Monoxide (CO)	mg/m ³	02	0.23
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	ng/m ³	20	1.0
10.	Arsenic (As)	ng/m ³	06	1.1
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.9
12.	Benzo (a) Pyrene	µg/m ³	01	0.21

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

JANUARY 2020

Report No.: MEEPL/FEB/0278/2019-20	Date: 15 th February, 2020
Sample described by customer : SURFACE WATER	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: SURFACE WATER	
Marks on Sample: Location: Jalim & Sanai Bauxite Mines	
Sample collected on: 13.01.2020	

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method Reference
1	Colour	Hazen	<2	5 Max	APHA 22 nd Ed. 2012, 2120-B, 2-6
2	Odour	--	Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
3	Taste	--	Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
4	Turbidity	NTU	0.26	1 Max	APHA 22 nd Ed. 2012, 2130-B, 2-13
5	pH	--	7.0	6.5-8.5	APHA 22 nd Ed. 2012, 4500-H+-B, 4-92
6	Free Chlorides (Residual)	mg/l	<0.5	0.2 min	APHA 22 nd Ed. 2012, 4500-CI-G, 4-69
7	Total Dissolved Solids	mg/l	371	500 max	IS 3025 (Part 16): 1984, Reaffirmed 2006
8	Total hardness (as CaCO ₃)	mg/l	37	200 max	APHA 22 nd Ed. 2012, 4500-CIG, 4-69
9	Alkalinity Total (as CaCO ₃)	mg/l	31	200 max	IS 3025 (Part 237): 1986, Reaffirmed 2009
10	Chloride (as Cl)	mg/l	29	250 max	APHA 22 nd Ed. 2012, 4500-CI-b, 4-72
11	Sulphate (as SO ₄)	mg/l	30.4	200 max	APHA 22 nd Ed. 2012, 4500-so4-e, 4-190
12	Boron (as B)	mg/l	0.15	0.5 max	APHA 22 nd Ed. 2012, 4500-BB, 4-25
13	Magnesium (as Mg)	mg/l	5.7	30 max	APHA 22 nd Ed. 2012, 3500-Mg-B, 3-84





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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

JANUARY 2020

Continuation Sheet
MEEPL/FEB/0278/2019-20

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method Reference
14	Fluoride (as F)	mg/l	0.11	1 max	APHA 22 nd Ed. 2012, 4500-FB & D, 4-84, 4-87
15	Calcium (as Ca)	mg/l	7.5	75 max	APHA 22 nd Ed. 2012, 3500-Ca-B, 3-67
16	Iron (as Fe)	mg/l	0.07	0.3 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
17	Cadmium (as Cd)	mg/l	N.D	0.003 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
18	Chromium Total (as Cr)	mg/l	N.D	0.05 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
19	Copper (as Cu)	mg/l	N.D	0.05 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
20	Lead (as Pb)	mg/l	N.D	0.01 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
21	Zinc (as Zn)	mg/l	0.02	5 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
22	Arsenic (as As)	mg/l	<0.01	0.01 max	APHA 22 nd Ed. 2012, 3114-B, 3-38
23	Selenium (as Se)	mg/l	N.D	0.001 max	APHA 22 nd Ed. 2012, 3112-B, 3-23
24	Mercury (as hg)	mg/l	N.D	0.01 max	APHA 22 nd Ed. 2012, 3114-B, 3-38
25	Cyanide (as CN)	mg/l	N.D	0.05 max	APHA 22 nd Ed. 2012, 4500-CN.C & 4-39 & 4-44
26	Manganese (as Mn)	mg/l	N.D	0.1 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
27	Dissolved Oxygen	mg/l	7.3	7-8	APHA 20 th ED. Method 4500-o g.

Conclusion: The Physical & Chemical Analysis report indicates that water is not contaminated.

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

JANUARY 2020

Report No.: MEEPL/FEB/0279/2019-20

Date: 15th February, 2020

Sample described by customer : Measurement of Noise

Client Name : Hindalco Industries Limited

Client Address : Lohardaga

Postal Code : 835203

State : Jharkhand

Country : India

Sample Description : Measurement of Noise

Sampling Method : Instrumental, using Sound level Metter

Data Collection Date: 13.01.2020

Location/Identification	Unit	Limit (day)	Result	Limit (night)	Result
Jalim & Sanai Bauxite Mines	dB (A) L_{eq}	75	65.5	70	54.0

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Shrengdag A

Environmental Monitoring Report

JANUARY 2020

Report No.: MEEPL/FEB/0262/2019-20	Date: 15 th February, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Banjari Village	
Sample collected on: 11.01.2020	

LOCATION / IDENTIFICATION: Near Banjari Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	57.1
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	29.5
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.9
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.2
05.	Ammonia (NH ₃)	µg/m ³	400	4.3
06.	Ozone (O ₃)	µg/m ³	180	5.8
07.	Carbon Monoxide (CO)	mg/m ³	02	0.06
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	ng/m ³	20	1.5
10.	Arsenic (As)	ng/m ³	06	0.7
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.9
12.	Benzo (a) Pyrene	µg/m ³	01	0.17

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





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Hindalco Industries : Shrengdag A

Environmental Monitoring Report

JANUARY 2020

Report No.: MEEPL/FEB/0263/2019-20	Date: 15 th February, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Pauri Village	
Sample collected on: 11.01.2020	

LOCATION / IDENTIFICATION: Near Pauri Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	47.5
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	22.6
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.9
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	1.8
05.	Ammonia (NH ₃)	µg/m ³	400	4.5
06.	Ozone (O ₃)	µg/m ³	180	5.9
07.	Carbon Monoxide (CO)	mg/m ³	02	0.22
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	ng/m ³	20	0.8
10.	Arsenic (As)	ng/m ³	06	1.0
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.7
12.	Benzo (a) Pyrene	µg/m ³	01	0.16

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Hindalco Industries : Shrengdag A

Environmental Monitoring Report

JANUARY 2020

Report No.: MEEPL/FEB/0264/2019-20	Date: 15 th February, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Paintoli Village	
Sample collected on: 11.01.2020	

LOCATION / IDENTIFICATION: Near Paintoli Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	41.5
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	23.0
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.5
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	1.7
05.	Ammonia (NH ₃)	µg/m ³	400	3.3
06.	Ozone (O ₃)	µg/m ³	180	5.8
07.	Carbon Monoxide (CO)	mg/m ³	02	0.17
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	ng/m ³	20	0.9
10.	Arsenic (As)	ng/m ³	06	1.2
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.6
12.	Benzo (a) Pyrene	µg/m ³	01	0.15

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Shrengdag A

Environmental Monitoring Report

JANUARY 2020

Report No.: MEEPL/FEB/0265/2019-20	Date: 15 th February, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Harup Village	
Sample collected on: 11.01.2020	

LOCATION / IDENTIFICATION: Near Harup Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	50.2
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	26.7
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.9
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.3
05.	Ammonia (NH ₃)	µg/m ³	400	6.1
06.	Ozone (O ₃)	µg/m ³	180	5.8
07.	Carbon Monoxide (CO)	mg/m ³	02	0.15
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	ng/m ³	20	0.8
10.	Arsenic (As)	ng/m ³	06	1.1
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.0
12.	Benzo (a) Pyrene	µg/m ³	01	0.21

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Eco Ventures Pvt. Ltd.

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Mahabal Enviro Engineers Pvt. Ltd.
At Booty, Near PHED Colony, Behind Pump House, PO – RMCC,
District – Ranchi 834009

JALIM & SANAI BAUXITE MINE- ENVIRONMENTAL MONITORING REPORT

FEBRUARY 2020

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

FEBRUARY 2020

CONTENT

	LOCATION - JALIM & SANAI BAUXITE MINE
	AMBIENT AIR QUALITY - CORE ZONE
1	Mine Pit Quarry No. 2
2	Nav Prathmik Vidyalaya (Dhanka Toli)
3	Mine Pit Quarry No. 3
4	Near Colony





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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

FEBRUARY 2020

Report No.: MEEPL/MAR/0356/2019-20

Date: 20th March, 2020

Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: Hindalco Industries Limited

Client Address: Lohardaga

Postal Code: 835203

State: Jharkhand

Country: India

Sample type: AMBIENT AIR QUALITY MONITORING

Marks on Sample: Location: *Mine Pit Quarry No. 2*

Sample collected on: 12.02.2020

LOCATION / IDENTIFICATION: *Mine Pit Quarry No. 2*

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	71.5
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	34.9
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	5.4
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	3.3
05.	Ammonia (NH ₃)	µg/m ³	400	7.5
06.	Ozone (O ₃)	µg/m ³	180	6.5
07.	Carbon Monoxide (CO)	mg/m ³	02	0.37
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	ng/m ³	20	1.0
10.	Arsenic (As)	ng/m ³	06	1.5
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.8
12.	Benzo (a) Pyrene	µg/m ³	01	0.22

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey

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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

FEBRUARY 2020

Report No.: MEEPL/MAR/0357/2019-20	Date: 20 th March, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Nav Prathmik Vidyalaya (Dhanka Toli)</i>	
Sample collected on: 12.02.2020	

LOCATION / IDENTIFICATION: <i>Nav Prathmik Vidyalaya (Dhanka Toli)</i>				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	54.7
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	23.9
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.5
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.6
05.	Ammonia (NH ₃)	µg/m ³	400	4.1
06.	Ozone (O ₃)	µg/m ³	180	6.5
07.	Carbon Monoxide (CO)	mg/m ³	02	0.17
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	ng/m ³	20	1.0
10.	Arsenic (As)	ng/m ³	06	1.2
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.1
12.	Benzo (a) Pyrene	µg/m ³	01	0.15

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

FEBRUARY 2020

Report No.: MEEPL/MAR/0358/2019-20	Date: 20 th March, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Mines Pit Quarry No. 3</i>	
Sample collected on: 12.02.2020	

LOCATION / IDENTIFICATION: <i>Mines Pit Quarry No. 3</i>				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	81.2
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	37.3
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	5.5
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	3.9
05.	Ammonia (NH ₃)	µg/m ³	400	6.7
06.	Ozone (O ₃)	µg/m ³	180	7.2
07.	Carbon Monoxide (CO)	mg/m ³	02	0.33
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	ng/m ³	20	1.1
10.	Arsenic (As)	ng/m ³	06	1.4
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.0
12.	Benzo (a) Pyrene	µg/m ³	01	0.23

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

FEBRUARY 2020

Report No.: MEEPL/MAR/0359/2019-20	Date: 20 th March, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Near Colony</i>	
Sample collected on: 12.02.2020	

LOCATION / IDENTIFICATION: <i>Near Colony</i>				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	49.0
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	24.7
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.7
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.0
05.	Ammonia (NH ₃)	µg/m ³	400	3.2
06.	Ozone (O ₃)	µg/m ³	180	5.7
07.	Carbon Monoxide (CO)	mg/m ³	02	0.23
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	ng/m ³	20	1.0
10.	Arsenic (As)	ng/m ³	06	1.2
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.9
12.	Benzo (a) Pyrene	µg/m ³	01	0.20

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Shrengdag A

Environmental Monitoring Report

FEBRUARY 2020

Report No.: MEEPL/MAR/0348/2019-20	Date: 20 th March, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Banjari Village	
Sample collected on: 11.02.2020	

LOCATION / IDENTIFICATION: Near Banjari Village

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	53.5
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	25.1
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.7
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.5
05.	Ammonia (NH ₃)	µg/m ³	400	4.0
06.	Ozone (O ₃)	µg/m ³	180	5.8
07.	Carbon Monoxide (CO)	mg/m ³	02	0.06
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	ng/m ³	20	1.4
10.	Arsenic (As)	ng/m ³	06	0.7
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.9
12.	Benzo (a) Pyrene	µg/m ³	01	0.17

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Shrengdag A

Environmental Monitoring Report

FEBRUARY 2020

Report No.: MEEPL/FEB/0249/2019-20	Date: 15 th February, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Pauri Village	
Sample collected on: 11.02.2020	

LOCATION / IDENTIFICATION: Near Pauri Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	48.2
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	22.9
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.5
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	1.9
05.	Ammonia (NH ₃)	µg/m ³	400	4.0
06.	Ozone (O ₃)	µg/m ³	180	5.7
07.	Carbon Monoxide (CO)	mg/m ³	02	0.22
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	ng/m ³	20	0.8
10.	Arsenic (As)	ng/m ³	06	1.0
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.7
12.	Benzo (a) Pyrene	µg/m ³	01	0.15

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
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Hindalco Industries : Shrengdag A

Environmental Monitoring Report

FEBRUARY 2020

Report No.: MEEPL/MAR/0350/2019-20	Date: 20 th March, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Paintoli Village	
Sample collected on: 11.02.2020	

LOCATION / IDENTIFICATION: Near Paintoli Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	44.7
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	23.6
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.9
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	1.5
05.	Ammonia (NH ₃)	µg/m ³	400	3.1
06.	Ozone (O ₃)	µg/m ³	180	5.8
07.	Carbon Monoxide (CO)	mg/m ³	02	0.19
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	ng/m ³	20	0.9
10.	Arsenic (As)	ng/m ³	06	1.2
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.6
12.	Benzo (a) Pyrene	µg/m ³	01	0.15

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Shrengdag A

Environmental Monitoring Report

FEBRUARY 2020

Report No.: MEEPL/MAR/0351/2019-20	Date: 20 th March, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Harup Village	
Sample collected on: 11.02.2020	

LOCATION / IDENTIFICATION: Near Harup Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	47.1
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	21.4
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.2
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.0
05.	Ammonia (NH ₃)	µg/m ³	400	4.3
06.	Ozone (O ₃)	µg/m ³	180	5.7
07.	Carbon Monoxide (CO)	mg/m ³	02	0.17
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	ng/m ³	20	0.8
10.	Arsenic (As)	ng/m ³	06	1.1
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.0
12.	Benzo (a) Pyrene	µg/m ³	01	0.20

For Mahabal Enviro Engineers Pvt. Ltd.

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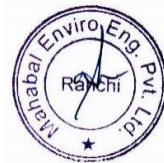
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At Booty, Near PHED Colony, Behind Pump House, PO – RMCC,
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JALIM & SANAI BAUXITE MINE- ENVIRONMENTAL MONITORING REPORT

MARCH 2020

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

MARCH 2020

CONTENT

	LOCATION - JALIM & SANAI BAUXITE MINE
	AMBIENT AIR QUALITY - CORE ZONE
1	Mine Pit Quarry No. 2
2	Nav Prathmik Vidyalaya (Dhanka Toli)
3	Mine Pit Quarry No. 3
4	Near Colony





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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

MARCH 2020

Report No.: MEEPL/APR/0156/2019-20

Date: 20th April, 2020

Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: Hindalco Industries Limited

Client Address: Lohardaga

Postal Code: 835203

State: Jharkhand

Country: India

Sample type: AMBIENT AIR QUALITY MONITORING

Marks on Sample: Location: *Mine Pit Quarry No. 2*

Sample collected on: 12.03.2020

LOCATION / IDENTIFICATION: *Mine Pit Quarry No. 2*

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	73.9
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	36.2
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	5.9
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	3.4
05.	Ammonia (NH ₃)	µg/m ³	400	7.7
06.	Ozone (O ₃)	µg/m ³	180	6.4
07.	Carbon Monoxide (CO)	mg/m ³	02	0.39
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	ng/m ³	20	1.2
10.	Arsenic (As)	ng/m ³	06	1.5
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.0
12.	Benzo (a) Pyrene	µg/m ³	01	0.21

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

MARCH 2020

Report No.: MEEPL/APR/0157/2019-20 Date: 20th April, 2020

Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: Hindalco Industries Limited

Client Address: Lohardaga

Postal Code: 835203

State: Jharkhand

Country: India

Sample type: AMBIENT AIR QUALITY MONITORING

Marks on Sample: Location: *Nav Prathmik Vidyalaya (Dhanka Toli)*

Sample collected on: 12.03.2020

LOCATION / IDENTIFICATION: *Nav Prathmik Vidyalaya (Dhanka Toli)*

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	52.9
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	21.7
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.2
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.3
05.	Ammonia (NH ₃)	µg/m ³	400	4.0
06.	Ozone (O ₃)	µg/m ³	180	6.8
07.	Carbon Monoxide (CO)	mg/m ³	02	0.16
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	ng/m ³	20	0.9
10.	Arsenic (As)	ng/m ³	06	1.2
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.1
12.	Benzo (a) Pyrene	µg/m ³	01	0.15

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey

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Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

MARCH 2020

Report No.: MEEPL/APR/0158/2019-20	Date: 20 th April, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Mines Pit Quarry No. 3</i>	
Sample collected on: 12.03.2020	

LOCATION / IDENTIFICATION: <i>Mines Pit Quarry No. 3</i>				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	80.6
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	38.1
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	6.9
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	4.2
05.	Ammonia (NH ₃)	µg/m ³	400	6.9
06.	Ozone (O ₃)	µg/m ³	180	7.5
07.	Carbon Monoxide (CO)	mg/m ³	02	0.35
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	ng/m ³	20	1.2
10.	Arsenic (As)	ng/m ³	06	1.4
11.	Benzene (C ₆ H ₆)	µg/m ³	05	1.0
12.	Benzo (a) Pyrene	µg/m ³	01	0.25

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009,
Mobile No: +91 9431.102.102 / +91 9955.358.262,
E-mail: mahabalranchi@gmail.com

Hindalco Industries : Jalim & Sanai

Environmental Monitoring Report

MARCH 2020

Report No.: MEEPL/APR/0159/2019-20	Date: 20 th April, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: <i>Near Colony</i>	
Sample collected on: 12.03.2020	

LOCATION / IDENTIFICATION: <i>Near Colony</i>				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	51.6
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	20.9
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.5
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.1
05.	Ammonia (NH ₃)	µg/m ³	400	3.8
06.	Ozone (O ₃)	µg/m ³	180	6.1
07.	Carbon Monoxide (CO)	mg/m ³	02	0.25
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	ng/m ³	20	1.0
10.	Arsenic (As)	ng/m ³	06	1.2
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.9
12.	Benzo (a) Pyrene	µg/m ³	01	0.21

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE





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Hindalco Industries : Shrengdag A

Environmental Monitoring Report

MARCH 2020

Report No.: MEEPL/APR/0148/2019-20	Date: 20 th April, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Banjari Village	
Sample collected on: 11.03.2020	

LOCATION / IDENTIFICATION: Near Banjari Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	50.3
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	21.7
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.0
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	2.2
05.	Ammonia (NH ₃)	µg/m ³	400	4.0
06.	Ozone (O ₃)	µg/m ³	180	5.5
07.	Carbon Monoxide (CO)	mg/m ³	02	0.09
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	ng/m ³	20	1.5
10.	Arsenic (As)	ng/m ³	06	0.7
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.9
12.	Benzo (a) Pyrene	µg/m ³	01	0.15

For Mahabal Enviro Engineers Pvt. Ltd.

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Hindalco Industries : Shrengdag A

Environmental Monitoring Report

MARCH 2020

Report No.: MEEPL/APR/0149/2019-20	Date: 20 th April, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Pauri Village	
Sample collected on: 11.03.2020	

LOCATION / IDENTIFICATION: Near Pauri Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	47.9
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	23.2
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.6
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	1.9
05.	Ammonia (NH ₃)	µg/m ³	400	4.1
06.	Ozone (O ₃)	µg/m ³	180	5.9
07.	Carbon Monoxide (CO)	mg/m ³	02	0.22
08.	Lead (Pb)	µg/m ³	1.0	0.02
09.	Nickel (Ni)	ng/m ³	20	0.8
10.	Arsenic (As)	ng/m ³	06	1.0
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.7
12.	Benzo (a) Pyrene	µg/m ³	01	0.15

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Hindalco Industries : Shrengdag A

Environmental Monitoring Report

MARCH 2020

Report No.: MEEPL/APR/0150/2019-20	Date: 20 th April, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Paintoli Village	
Sample collected on: 11.03.2020	

LOCATION / IDENTIFICATION: Near Paintoli Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	45.9
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	23.0
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	2.7
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	1.4
05.	Ammonia (NH ₃)	µg/m ³	400	3.2
06.	Ozone (O ₃)	µg/m ³	180	5.9
07.	Carbon Monoxide (CO)	mg/m ³	02	0.18
08.	Lead (Pb)	µg/m ³	1.0	0.01
09.	Nickel (Ni)	ng/m ³	20	0.9
10.	Arsenic (As)	ng/m ³	06	1.2
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.6
12.	Benzo (a) Pyrene	µg/m ³	01	0.17

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Hindalco Industries : Shrengdag A

Environmental Monitoring Report

MARCH 2020

Report No.: MEEPL/APR/0151/2019-20	Date: 20 th April, 2020
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Near Harup Village	
Sample collected on: 11.03.2020	

LOCATION / IDENTIFICATION: Near Harup Village				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 µm) PM ₁₀	µg/m ³	100	43.7
02.	Particulate Matter (size less than 2.5 µm) PM _{2.5}	µg/m ³	60	20.1
03.	Sulphur Dioxide (SO ₂)	µg/m ³	80	3.0
04.	Nitrogen Dioxide (NO ₂)	µg/m ³	80	1.8
05.	Ammonia (NH ₃)	µg/m ³	400	4.1
06.	Ozone (O ₃)	µg/m ³	180	5.5
07.	Carbon Monoxide (CO)	mg/m ³	02	0.16
08.	Lead (Pb)	µg/m ³	1.0	0.03
09.	Nickel (Ni)	ng/m ³	20	0.8
10.	Arsenic (As)	ng/m ³	06	1.0
11.	Benzene (C ₆ H ₆)	µg/m ³	05	0.9
12.	Benzo (a) Pyrene	µg/m ³	01	0.21

For Mahabal Enviro Engineers Pvt. Ltd.

Vijay Pandey
SENIOR EXECUTIVE



Annexure-2

BREAK UP THE COST OF ENVIRONMENTAL MEASURES DURING THE YEAR 2019-20

The composite cost during the year 2019-20 for environmental protection & pollution control by Jharkhand Mines division of M/s Hindalco Industries Ltd & M/s Minerals & Minerals Ltd for implementation of the suggested measures in EC at our all the operating mines in the state of Jharkhand-namely Pakhar (115.13 Ha), Pakhar (15.58 Ha), Pakhar (109.507 Ha), Pakhar (8.09 Ha), Pakhar (35.12Ha), Serengdag (140.06 Ha), Serengdag (155.81 Ha), Jalim & Sanai (12.14 Ha), Gurdari (584.19 Ha), Amtipani (190.95 Ha), Kujam I (80.97 Ha) Kujam II (157.38 Ha), Bagru (75.41 Ha), Hisri New (14.55 Ha), Chiro kukud (152.57 ha), Orsa pat (196.36 Ha), Bhusar (65.31 Ha) and Bimarla Bauxite Mines (134.52 Ha).

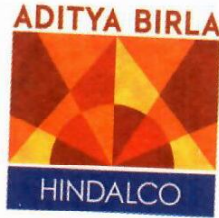
S. No	Description	Budget (in Rupees) FY 2019-20	Actual (in Rupees) FY 2019-20 (from October'19 to March'20)
1	Pollution Control & Environment monitoring	3,351,809.00	10,81,028.82
2	Reclamation/ Back filing & Rehabilitation**	25,300,000.00	2,97,49,624
3	Green belt, Plantation & Water spraying arrangement	4,725,854.00	38,57,433.80
4	Rural Development	22,035,865.00	2,00,52,766.56

**Part of OB removed cost.



(Basudev Gangopadhyay)
Convenor (Quality & Environment)

Annexure-3



Date – 04.05.2020

Office Order

Environmental Cell has been re-constituted at Jalim & Sanai Bauxite Mine (Area 12.42 ha) comprising below mentioned team members. The team will ensure compliance of Environment Act, Regulation & Rule in respect of the said mines of Hindalco Industries Limited.

04.05.2020

1. Mr. Pradeep Kumar (Coordinator)
2. Mr. Avinash Kumar (Member)
3. Mr. Satyendra Tiwari (Member)

Basudev Gangopadhyay
Convenor (Quality & Environment)

Annexure 4

Production, Mined Out, Back Filled and Over Burden removal from October'19 to March'20								
S No	Name of the Mines	Mining lease area (ha)	Production Capacity (MT)*	Lease Period*	Production (MT)	Mined out area (ha)	Back filled area (ha)	Over burden (Cu.M)
1	Bagru bauxite Mine	75.41	85000	22.01.1974 to 31.03.2030	NIL	NIL	NIL	NIL
2	Bhusar Bauxite Mine	65.31	280000	11.07.1981 to 31.03.2030	198	0	6.60	54137.88
3	Hisri (New) Bauxite Mine	14.55	100000	19.07.1981 to 31.03.2030	14190	0.81	0.48	25422.64
4	Kujam - I Bauxite Mine	80.87	150000	13.03.2006 to 12.03.2056	44245	3.26	0.13	29260.78
5	Kujam - II Bauxite Mine	157.38	300000	24.03.2006 to 23.03.2056	80395	3.81	0.55	78767.91
6	Amtipani Bauxite Mine	190.95	150000	13.03.2006 to 12.03.2056	59995	1.96	0.500	46744.920
7	Gurdari Bauxite Mine	584.19	325000	23.03.1985 to 22.03.2035	115250	10.45	7.34	261623.65
8	Shrengdag A Bauxite Mine	155.81	260000	16.10.1974 to 31.03.2030	63870	3.25	6.5	263958
9	Shrengdag B Bauxite Mine	140.07	100000	04.10.1978 to 31.03.2030	NIL	NIL	NIL	NIL
10	Jalim & Sanai Bauxite Mine	12.14	50000	16.10.1974 to 31.03.2030	17000	0.3	0.28	21500

Annexure 4

11	Orsapat Bauxite Mine	196.36	200000	17.07.1986 to 16.07.2036	NIL	NIL	NIL	NIL
12	Chiro Kukud bauxite Mine	152.57	100000	29.01.1985 to 28.01.2035	NIL	NIL	NIL	NIL
13	Pakhar (8.09)	8.09	80000	16.05.1973 to 31.03.2030	NIL	NIL	NIL	NIL
14	Pakhar (35.12)	35.12	200000	17.04.1975 to 31.03.2030	NIL	NIL	NIL	NIL
15	Pakhar (115.13)	115.13	300000	19.07.1996 to 31.03.2030	87200	0.46	0.72	84268.58
Minerals & Minerals Limited								
16	Pakhar (15.58)	15.58	60000	28.04.1965 to 31.03.2030	7500	0.15	0.10	14832.66
17	Pakhar (109.507)	109.507	280000	26.07.2008 to 25.07.2058	121400	0.67	1.00	167350.67
18	Bimarla Bauxite Mine	134.37	300000	18.07.2009 to 17.07.2059	67680	3.17	2.90	178732.51

*Static information about the mines included in the above table



Basudev Gangopadhyay
Convenor (Quality & Environment)