

### Ref No: HIL/LHD/GM (GEO)/MoEF/ 62

Date: 27.05.2019

To, The Additional Principal Chief Conservator of Forest (C) Ministry of Environment, Forests and Climate Changes Regional Office (ECZ), Ranchi-834002.

Sub: Compliance Report of EC conditions for Bagru (75.41ha) Bauxite Mining project of M/s Hindalco Industries Limited located in Lohardaga District of Jharkhand for the period October'18 to March'19.

Ref: Environmental Clearance letters no J-11015/585/2007-IA. II (M) dated 04th Feb 2011

Sir,

With reference to the above, we are submitting herewith the Compliance status report of EC conditions for **Bagru (75.41ha)** Bauxite Mining project of **M/s Hindalco Industries Limited**, located in Lohardaga District of Jharkhand for the period October'18 to March'19.

Hope you will find the same in order.

Thanking You

Yours Sincerely FOR M/s Hindalco Industries Limited,

> (Basudev Gangopadhyay) GM (Geology & Environment)

Enclosure: - As Above

Copy to: Member Secretary, JSPCB, Ranchi RO, JSPCB, Ranchi CPCB, Zonal Office, Kolkata <mef@ori.nic.in>, <mef@nic.in>, <mef.or@nic.in>, mef.or@nic.in

Hindalco Industries Limited Mines Division, Court Road, Lohardaga 835302, Jharkhand, India T: +91 6526 224112/224015/223113 | E: hindalco@adityabirla.com | W: www.hindalco.com Registered Office: Century Bhavan, 3rd Floor, Dr. Annie Besant Road, Worli, Mumbai 400 030, India | T: +91 22 6662 6666 Corporate ID No.: L27020MH1958PLC011238

### Compliance of conditions laid down in Environmental Clearance BAGRU BAUXITE MINES (75.41 Ha) <u>Period: October'18- March'19</u>

### MoEF Environment Clearance ref. no. : J – 11015/585/2007 – IA.II (M) dated 04 Feb'2011

SN.	Conditions	Compliance Status
Spe	cific Conditions	I
1	All the conditions stipulated by the State Pollution Control Board in their NOC should be effectively implemented.	Implementations of stipulated conditions in NOC are fulfilled post which consent to operate has been obtained from time to time when mine was operational. Mine is not in operation since November 2013.
2	The environmental clearance is subject to grant of forestry clearance for diversion of 19.56 ha forestland.	Process of forest clearance, with due submission of compensatory afforestation land is in process. Bauxite Mining/excavation was not done in forest land in past when mine was operational. Mine is not in operation since November 2013.
3	The mining operation shall be restricted to above ground water table and it should not intersect groundwater table. In case of working below ground water table, prior approval of the Ministry of Environment & Forest and Central Ground Water Authority shall be obtained for which a detailed hydro-geological study shall be carried out.	No mining operation has been carried out during above period and as on date. The Mine is not in operation since November 2013. We undertake that no mining is/was carried out below ground water table and the same statusco will be maintain in future also.
4	The project proponent shall ensure that no natural water course and/or water resources shall be obstructed due to any mining operations.	No mining operation was being carried out during above period and as on date. Mine is not in operation since November 2013. No natural water course /water resource was obstructed /will be obstructed due to mining operation.
5	Top soil should be temporarily stacked with proper slope at earmarked site(s) only with adequate measures and it should not be kept unutilized for a period of more than 3	Sequential backfilling and reclamation of mined out area were exercised when mine was operational. No mining operation was being carried out during above period and as on date.

	years. The top soil shall be used for land reclamation and rehabilitation of mined out areas.	Mine is not in operation since November 2013.
6	The entire waste generated shall be backfilled and there shall be no external over burden dump left at the end of the mine life. The entire backfilled area shall be reclaimed by plantation. The backfilling should be carried out in such a manner that it is restored to the normal ground level. Monitoring and management of rehabilitated areas should continue until the vegetation becomes self-sustaining. Compliance status should be submitted to the Ministry of Environment & Forest and its Regional Office, Bhubaneshwar on six monthly basis.	No mining operation was being carried out during above period and as on date. When mine was operational backfilling was practiced. 2829 nos saplings have been planted during above period in Bagru mining lease. The 32.05 Ha area has been planted till date. Monitoring and management of rehabilitated areas is in progress through supervision. There is no active external dump. Old dump are stabilized.
7	The void left unfilled in an area of 1.76 ha shall be converted into water body. The higher benches of excavated void/mining pit shall be traced and plantation done to stabilize the slopes. The slopes of higher benches shall be made gentler for easy accessibility by local people to use the water body. Peripheral fencing shall be carried out along the excavated area.	The void left unfilled area converted into water body when mine was operational. No mining operation has been carried out during above period and as on date. Mine is not in operation since November 2013.
8	Catch drains and siltation ponds of appropriate size shall be constructed around the working pit, sub-grade dump, and mineral dumps to arrest flow of silt and sediment directly into Chanpi Nallah, Sukri Nadi and others water bodies. The water so collected should be utilized for watering the mine area, roads, green belt development etc. The drains should be regularly desilted, particularly after monsoon, and maintained	Mine is not in operation since November 2013. No mining operation was carried out during above period and as on date. Hence, no run off was generated from mining activities. However, to collect and manage rainwater during monsoon rains, pit sumps were made, part of mined out area were used as settling tank. Settled water was used for sprinkling of quarry, roads, green belt development, etc when mine was operational.

9	properly. Garland drains settling tanks and check dams of appropriate size, gradient and length shall be constructed for both around the mine pit and sub-grade dump to prevent run off of water and flow sediments directly into Chanpi Nallah, Sukri Nadi and other water bodies and sump capacity should be designed keeping 50% safety margin over and above peak sudden rainfall (based on 50 years date) and maximum discharge in the area adjoin the mine site. Sump capacity should also provide adequate retention period to allow proper settling of silt material. Sedimentation pits should be constructed at the corners of the garland drains and desilted at regular intervals.	The compliance to this provision was being practiced when mine was in operation and same will continue post resumption of mining operation. Rainwater harvesting pond and sump of adequate capacity exist in lease area to harvest rainwater. The dimensions of retaining wall of OB dumps are based on average rain fall. The dump is stabilized.
	mine to check run-off and siltation should be based on the rain fall data.	The compliance to this provision was being practiced when mine was in operation and same will continued post resumption of mining operation. Mine is not in operation since November 2013. No active external dump exist in mine lease area.
10	Plantation shall be raise in an area of 50.11 ha including a 7.5m wide green belt in the safety zone around the mining lease by planting the native species around ML area, backfilled and reclaimed area, around water body, roads etc. in consultation with the local DFO/Agriculture Department. At least 1500 trees per year shall be planted with a tree density of 1000 trees per hectare.	Plantation on Bagru plateau was carried out progressively. Till date 32.05 Ha area is already planted. 2829 nos saplings have been planted during above period in Bagru mining lease.
11	Effective safeguard measures, such as regular water sprinkling shall be carried out	Water sprinkling is being carried out regularly. AAQ and water quality is monitored.

	in critical areas prone to air pollution and having high levels of particulate matter such as around crushing and screening plant, loading and unloading point and all transfer points. Extensive water sprinkling shall be carried out on haul roads. It should be ensured that the AAQ parameters conform to the norms prescribed by the central Pollution Control Board in this regard.	Measured AAQ parameters reported within limit.
12	The project authority should implement suitable conservation measures to augment ground water resources in the area in consultation with the Regional Director, Central Ground Water Board.	System was in place when mine was operational and same will continue in future post resumption of mining activity. Mine is not in operation since November 2013 Rainwater harvesting pond and sump is already in place as water conservation measures.
13	Regular monitoring of ground water level and quality should be carried out by establishing a network of existing wells and constructing new piezometers during the mining operation. The monitoring should be carried out four times in a year - pre- monsoon (April-May), monsoon (August), post-monsoon (November) and winter (January) and the data thus collected may be sent regularly to MOEF, its Regional Office, Bhubaneshwar; Central Ground Water Authority and Central Ground Water Board.	EC mentions water table is at depth of 90-120 mts We are not using ground water for any mining purpose. Drinking water quality report attached as Annexure- 1
14	The project authority shall obtain necessary prior approval of the competent authority for drawl of requisite quantity of water (surface water and ground water) for the project.	Rain water harvested during rainy season was being used for sprinkling on haul roads and raising plantation. No surface water from natural resource was used for mining operation when mine was operational. Mine is not in operation since November 2013

		Online application for extraction of ground water has already been submitted to CGWA/CGWB for drinking purpose only and awaiting for approval.
15	Vehicular emissions should be kept under control and regularly monitored. Measures shall be taken for maintenance of vehicles used in mining operations and in transportation of mineral. The vehicles should be covered with a tarpaulin and shall not be overloaded.	Mine is not in operation since November 2013. No mining operation was being carried out during above period and as on date.
16	Blasting operation should be carried out only during the daytime. Controlled blasting should be practiced. The mitigative measures for control of ground vibrations and to arrest fly rocks and boulders should be implemented	Mine is not in operation since November 2013. No mining operation was carried out during above period and as on date. However, Blasting time is fixed during Lunch Time i.e. 1.00 PM -2.00 PM (whenever will be done post resumption of mining operation). Controlled blasting method will be practiced once mine becomes operational. All efforts will be taken to mitigate impact of blasting post resumption of mining activities.
17	Drills should either be operated with dust extractors or should be equipped with water injection system	
18	Sewage treatment plant should be installed for the colony. ETP should also be provided for workshop and wastewater generated from mining operations.	The sewage water from domestic uses is collected and treated in Sewage Treatment Plant. No effluent is generated and hence, ETP is not required.
19	Consent to operate should be obtained from SPCB prior to start of production of mine.	No mining operation was being carried out during the above period and as on date. Mine will be operative post obtaining renewed consent to operate and other clearances as applicable.

20	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project	System is already in place.
21	The critical parameters such as RSPM(Particulate matter with size less than 10micron (i.e., PM10, , PM2.5) and NOX in the ambient air within the impact zone, peak particle velocity at 300m distance or within the nearest habitation, whichever is closed shall be monitored periodically. Further, quantity of discharged water shall also be monitored [TDS,DO, PH and TSS]The monitored data shall be uploaded on the website of the company as well as displayed on a display board at the project site at a suitable location near the main gate of the Company in public domain. The Circular No. J-20012/1/2006-IA.II (M) dated 27.05.2009 issued by Ministry of Environment and Forest, which is available on the website of the Ministry www.envfor.nic.in shall also be referred in this regard for its compliance.	Being carried out. Monitoring report attached as Annexure-1. Data being uploaded on company website regularly as required.
22	A Final Mine Closure Plan along with details of Corpus Fund should be submitted to the Ministry of Environment & Forests 5 years in advance of final mine closure for approval.	Progressive mine closure plan along with mining scheme has been approved by IBM. FMCP (part) also has been approved by IBM. Final mine closure plan (FMCP) for total lease area will be prepared in due time. Based on present resource estimate and peak rated production capacity mentioned in EC, tentative balance life is around 10 years. However, after completion of further detailed exploration, resources estimate vis-à-vis balance life of mine may change based on final

	resource estimate, EC capacity and cut-off grade
	at that point of time.

### General Conditions.

SI No	Conditions	Compliance Status
1	No change in mining technology and scope of working should be made without prior approval of the Ministry of Environment & Forests.	The Mine is not in operation since November 2013. No mining operation was carried out during the above period and as on date. We agree to comply with provision stipulated herein post resumption of mining operations
2	No change in the calendar plan including excavation, quantum of mineral bauxite and waste should be made	The Mine is not in operation since November 2013. No mining operation was being carried out during the above period and as on date. (Annexure-4). We agree to comply with provision stipulated herein post resumption of mining operations
3	Conservation measures for protection of flora and fauna in the core and buffer zone should be drawn up in consultation with the local forest and wild life department.	The Mine is not in operation since November 2013. Conservation plan was submitted to PCCF Wildlife. Suitable conservation measures were undertaken in past when mine was operational as per plan submitted and is being done continuously. No mining operation was carried out during the above period and as on date.
4	Four ambient air quality-monitoring stations should be established in the core zone as well as in the buffer zone for RPM, SPM, SO2, NOx monitoring. Location of the stations should be decided based on the meteorological data, topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be	Ambient air monitoring stations established and monitoring is being undertaken. Monitoring report annexed as Annexure-1.

	undertaken in consultation with the State Pollution Control Board.	
5	Data on ambient air quality (RPM, SPM, SO2, and NOx) should be regularly submitted to the Ministry including its Regional office located at Bhopal and the State Pollution Control Board / Central Pollution Control Board once in six months.	Monitoring report annexed as Annexure-1.
6	Fugitive dust emissions from all the sources should be controlled regularly. Water spraying arrangement on haul roads, loading and unloading and at transfer points should be provided and properly maintained.	The Mine is not in operation since November 2013. No mining operation was carried out during the above period and as on date. We agree to comply with provision stipulated herein post resumption of mining operations.
7	Measures should be taken for control of noise levels below 85 dBA in the work environment. Workers engaged in operations of HEMM, etc. should be provided with ear plugs / muffs.	The Mine is not in operation since November 2013. No mining operation was carried out during the above period and as on date. We agree to comply with provision stipulated herein post resumption of mining operation as complied in past.
8	Industrial waste water (workshop and waste water from the mine) should be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May, 1993 and 31st December, 1993 or as amended from time to time. Oil and grease trap should be installed before discharge of workshop effluents.	The Mine is not in operation since November 2013. No mining operation was carried out during the above period and as on date. We agree to comply with provision stipulated herein post resumption of mining operation as complied in past.
9	Personnel working in dusty areas should wear protective respiratory devices and they should also be provided with adequate training and information on safety and health aspects. Occupational health surveillance program of the workers should be undertaken periodically to observe any contractions due to exposure to dust and take corrective measures, if needed.	The Mine is not in operation since November 2013. No mining operation was carried out during the above period and as on date. We agree to comply with provision stipulated herein post resumption of mining operation as complied in past.

10	A separate environmental management cell with suitable qualified personnel should be set-up under the control of a Senior Executive, who will report directly to the Head of the Organization	The Mine is not in operation since November 2013. Already formed and informed. Vide Annexure-3.
11	The project authorities should inform to the Regional Office located at Bhubaneshwar regarding date of financial closures and final approval of the project by the concerned authorities and the date of start of land development work.	Mining Plan along with Progressive mine Closure Plan has been approved by IBM, Ranchi. This was an operating Mine, hence provision related to Financial closure not applicable. Currently, the Regional Office is located at Ranchi.
12	The funds earmarked for environmental protection measures should be kept in separate account and should not be diverted for other purpose. Year wise expenditure should be reported to the Ministry and its Regional Office located at Bhubaneshwar.	Separate budget is being prepared for the purpose and expenditure is being reported to the Ministry. (Annexure-2).
13	The Regional Office of this Ministry located at Bhubaneshwar shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information / monitoring reports.	Being complied with. Now Regional office is at Ranchi.
14	The project proponent shall submit six monthly reports on the status of compliance of the stipulated environmental clearance conditions including results of monitored data (both in hard copies as well as by e mail ) to the Ministry of Environment and Forests, its Regional office Bhubaneshwar, the respective Zonal office of Central Pollution Control Board the State Pollution Control Board. The proponent shall upload the status of compliance of the environmental clearance	Six monthly reports on the status of compliance of the stipulated environmental clearance conditions including results of monitored data (both in hard copies as well as by e mail) are being submitted to the Ministry of Environment and Forests, its Regional office Ranchi, the respective Zonal office of Central Pollution Control Board the State Pollution Control Board and uploaded in company's website.

	conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the Ministry of Environment and Forest, Bhubaneshwar, the respective zonal office of Central Pollution Control Board and the State Pollution Control Board.	
15	A copy of clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parisad / Municipal corporation, urban local body and the local NGO, if any, from whom and suggestions / representations if any were received while processing the proposal. The clearance letter shall also be put on the website of the company by the proponent.	A copy of clearance letter has been sent to concerned Panchayat, Zila Parisad / Municipal corporation, urban local body and the local NGO.
16	State Pollution Control Board should display a copy of the clearance letter at the Regional office, District Industry Centre and Collector's office/ Tehsildar's Office for 30 days.	Displayed.
17	The environment statement for each financial year ending 31st March in Form V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection)Rules,1986 , as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the Regional Office of the Ministry of Environment and Forests, Bhubaneswar by e- mail.	Being submitted.
18	The project authorities should advertise at least in two local newspapers widely	Already done (Documents already submitted).

circulated, one of which shall be in the
vernacular language of the locality concerned,
within 7 days of the issue of the clearance
letter informing that the project has been
accorded environmental clearance and a copy
of the clearance letter is available with the
State Pollution Control Board and also at web
site of the Ministry of Environment and
Forests at http://envfor.nic.in and a copy of
the same should be forwarded to the Regional
Office of this Ministry located Bhubaneshwar.



Eco Ventures Pvt. Ltd.

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## Mahabal Enviro Engineers Pvt. Ltd.

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009

### **BAGRU PLATEAU- ENVIRONMENTAL MONITORING REPORT**

### **OCTOBER TO DECEMBER 2018**

For Mahabal Enviro Engineers Pvt. Ltd.





Branch Office:

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009, Mobile No: +91 9431.102.102 / +91 9955.358.262, E-mail:mahabalranchi@gmail.com

Hindalco Industries :

**Environmental Monitoring Report** 

OCTOBER – DECEMBER 2018

## CONTENT

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2	Bagru mines - Near Colony
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5	Bhusar Mines Pit – II Bagru Plateau
	EFFLUENT WATER ANALYSIS
1	STP Outlet (Bagru Mines)
	STACK EMISSION MONITORING OF DG SET (FLUE GAS)
1	Bagru Mines Office-Bagru Plateau





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Hindalco Industries :

#### **Environmental Monitoring Report**

OCTOBER – DECEMBER 2018

Report no: MEEPL/JAN0150/2018-19	Date: 30 <sup>th</sup> January, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITOR	ING
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample Location: Entrance Gate Bagru Mines	
Sample collected on: 12.12.2018	

LOCATION / IDENTIFICATION: Entrance Gate Bagru Mines				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 $\mu$ m) PM <sub>10</sub>	µg/m <sup>3</sup>	100	53
02.	Particulate Matter (size less than 2.5 $\mu$ m) PM <sub>2.5</sub>	µg/m <sup>3</sup>	60	27
03.	Sulphur Dioxide (SO <sub>2</sub> )	µg/m <sup>3</sup>	80	3.0
04.	Nitrogen Dioxide (NO <sub>2</sub> )	µg/m <sup>3</sup>	80	5.6
05.	Ammonia (NH <sub>3</sub> )	µg/m <sup>3</sup>	400	6.0
06.	Ozone (O <sub>3</sub> )	µg/m <sup>3</sup>	180	9.3
07.	Carbon Monoxide (CO)	mg/m <sup>3</sup>	02	0.22
08.	Lead (Pb)	µg/m <sup>3</sup>	1.0	0.02
09.	Nickel (Ni)	ng/m <sup>3</sup>	20	2.5
10.	Arsenic (As)	ng/m <sup>3</sup>	06	2.2
11.	Benzene (C <sub>6</sub> H <sub>6</sub> )	µg/m <sup>3</sup>	05	2.0
12.	Benzo (a) Pyrene	µg/m <sup>3</sup>	01	0.30

Vijay Pandey SENIOR EXECUTIVE





**Branch Office:** 

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**Hindalco Industries :** 

#### **Environmental Monitoring Report**

**OCTOBER – DECEMBER 2018** 

Report no: MEEPL/JAN0151/2018-19 Date: 30th January, 2019 Sample described by customer: AMBIENT AIR QUALITY MONITORING **Client Name:** Hindalco Industries Limited Client Address: Lohardaga Postal Code: 835203 State: Iharkhand Country: India Sample type: AMBIENT AIR QUALITY MONITORING Marks on Sample: Location: Bagru Mines - Near Colony Sample collected on: 12.12.2018

	LOCATION / IDENTIFICATION: Bagru Mines – Near Colony			
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 $\mu$ m) PM <sub>10</sub>	µg/m³	100	60
02.	Particulate Matter (size less than 2.5 $\mu$ m) PM <sub>2.5</sub>	µg/m <sup>3</sup>	60	31
03.	Sulphur Dioxide (SO <sub>2</sub> )	µg/m <sup>3</sup>	80	3.7
04.	Nitrogen Dioxide (NO <sub>2</sub> )	µg/m³	80	5.1
05.	Ammonia (NH <sub>3</sub> )	µg/m³	400	6.5
06.	Ozone (O <sub>3</sub> )	µg/m <sup>3</sup>	180	11.6
07.	Carbon Monoxide (CO)	mg/m <sup>3</sup>	02	0.26
08.	Lead (Pb)	µg/m <sup>3</sup>	1.0	0.03
09.	Nickel (Ni)	ng/m <sup>3</sup>	20	2.4
10.	Arsenic (As)	ng/m <sup>3</sup>	06	1.8
11.	Benzene (C <sub>6</sub> H <sub>6</sub> )	µg/m <sup>3</sup>	05	2.3
12.	Benzo (a) Pyrene	µg/m <sup>3</sup>	01	0.3

For Mahabal Enviro Engineers Pvt. Ltd.





### **Branch Office:**

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Hindalco Industries :

#### **Environmental Monitoring Report**

**OCTOBER – DECEMBER 2018** 

Report no: MEEPL/JAN0152/2018-19	Date: 30 <sup>th</sup> January, 2019
Sample described by customer: AMBIENT AIR QUALITY MONITOR	ING
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
<b>Postal Code:</b> 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Hisri Mines Pit Bagru Plateau	
Sample collected on: 13.12.2018	

	LOCATION / IDENTIFICATION: Hisri Mines Pit Bagru Plateau			
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 $\mu$ m) PM <sub>10</sub>	µg/m <sup>3</sup>	100	79
02.	Particulate Matter (size less than 2.5 $\mu$ m) PM <sub>2.5</sub>	µg/m <sup>3</sup>	60	37.2
03.	Sulphur Dioxide (SO <sub>2</sub> )	µg/m <sup>3</sup>	80	3.8
04.	Nitrogen Dioxide (NO <sub>2</sub> )	µg/m <sup>3</sup>	80	5.2
05.	Ammonia (NH <sub>3</sub> )	µg/m³	400	4.5
06.	Ozone (O <sub>3</sub> )	µg/m³	180	10.8
07.	Carbon Monoxide (CO)	mg/m <sup>3</sup>	02	0.23
08.	Lead (Pb)	µg/m <sup>3</sup>	1.0	0.03
09.	Nickel (Ni)	ng/m <sup>3</sup>	20	2.3
10.	Arsenic (As)	ng/m <sup>3</sup>	06	2.1
11.	Benzene (C <sub>6</sub> H <sub>6</sub> )	µg/m <sup>3</sup>	05	2.4
12.	Benzo (a) Pyrene	µg/m <sup>3</sup>	01	0.29

For Mahabal Enviro Engineers Pvt. Ltd.





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Hindalco Industries :

#### **Environmental Monitoring Report**

**OCTOBER – DECEMBER 2018** 

Report no: MEEPL/JAN0153/2018-19	Date: 30 <sup>th</sup> January, 2019		
Sample described by customer: AMBIENT AIR QUALITY MONITORING			
Client Name: Hindalco Industries Limited			
Client Address: Lohardaga			
Postal Code: 835203			
State: Jharkhand			
Country: India			
Sample Type: AMBIENT AIR QUALITY MONITORING			
Marks on Sample: Location: Bhusar Mines Pit – I			
Sample collected on: 13.12.2018			

	LOCATION / IDENTIFICATION: Bhusar Mines Pit - I			
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 $\mu$ m) PM <sub>10</sub>	µg/m <sup>3</sup>	100	72
02.	Particulate Matter (size less than 2.5 $\mu$ m) PM <sub>2.5</sub>	µg/m <sup>3</sup>	60	39
03.	Sulphur Dioxide (SO <sub>2</sub> )	µg/m <sup>3</sup>	80	3.0
04.	Nitrogen Dioxide (NO <sub>2</sub> )	µg/m³	80	4.2
05.	Ammonia (NH <sub>3</sub> )	µg/m <sup>3</sup>	400	5.1
06.	Ozone (O <sub>3</sub> )	µg/m <sup>3</sup>	180	9.5
07.	Carbon Monoxide (CO)	mg/m <sup>3</sup>	02	0.26
08.	Lead (Pb)	µg/m <sup>3</sup>	1.0	0.02
09.	Nickel (Ni)	ng/m <sup>3</sup>	20	2.3
10.	Arsenic (As)	ng/m <sup>3</sup>	06	2.0
11.	Benzene (C <sub>6</sub> H <sub>6</sub> )	µg/m³	05	2.4
12.	Benzo (a) Pyrene	µg/m <sup>3</sup>	01	0.30

For Mahabal Enviro Engineers Pvt. Ltd.





**Branch Office:** 

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009, Mobile No: +91 9431.102.102 / +91 9955.358.262, E-mail:mahabalranchi@gmail.com

Hindalco Industries :

### Environmental Monitoring Report

**OCTOBER – DECEMBER 2018** 

Report no: MEEPL/JAN0154/2018-19	Date: 30th January, 2019		
Sample described by customer: AMBIENT AIR QUALITY MONITORING			
Client Name: Hindalco Industries Limited			
Client Address: Lohardaga			
Postal Code: 835203			
State: Jharkhand			
Country: India			
Sample Type: AMBIENT AIR QUALITY MONITORING			
Marks on Sample Location: Bhusar Mines Pit – II			
Sample collected on: 13.12.2018			

	LOCATION / IDENTIFICATION: Bhusar Mines Pit – II			
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 $\mu$ m) PM <sub>10</sub>	µg/m³	100	67.3
02.	Particulate Matter (size less than 2.5 $\mu$ m) PM <sub>2.5</sub>	µg/m <sup>3</sup>	60	33
03.	Sulphur Dioxide (SO <sub>2</sub> )	µg/m <sup>3</sup>	80	2.7
04.	Nitrogen Dioxide (NO <sub>2</sub> )	µg/m <sup>3</sup>	80	3.1
05.	Ammonia (NH <sub>3</sub> )	µg/m <sup>3</sup>	400	5.3
06.	Ozone (O <sub>3</sub> )	µg/m <sup>3</sup>	180	9.6
07.	Carbon Monoxide (CO)	mg/m <sup>3</sup>	02	0.34
08.	Lead (Pb)	µg/m <sup>3</sup>	1.0	0.03
09.	Nickel (Ni)	ng/m <sup>3</sup>	20	2.5
10.	Arsenic (As)	ng/m <sup>3</sup>	06	2.1
11.	Benzene (C <sub>6</sub> H <sub>6</sub> )	µg/m <sup>3</sup>	05	2.3
12.	Benzo (a) Pyrene	µg/m³	01	0.30

Vijay Pandey **SENIOR EXECUTIVE** 





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Hindalco Industries :

#### **Environmental Monitoring Report**

**OCTOBER – DECEMBER 2018** 

Report	no: MEEPL/JAN0155/2	2018-19		Date:	30 <sup>th</sup> January, 2019
Sample	described by customer:	STP Outlet (Bagru Mines)			
Client N	ame: Hindalco Industr	ies Limited			
Client A	ddress: Lohardaga				
Postal C	lode: 835203				
State: Jł	harkhand				
Country	r: India				
Sample	Type: Effluent Water				
	-	P Outlet (Bagru Mines)			
•	t <b>y:</b> 4 liters.				
Sample	<b>collected on:</b> 13.12.20	18			
Sl. No.	Analysis	Method	Result	Unit	Limits
1.	рН	APHA 22 <sup>nd</sup> Ed. 2012, 4500-H+-B,4-92	8.0	mg/l	5.5-9.0
2.	Total Suspended Solids	APHA 22 <sup>nd</sup> EDN: 2012-2540	69	mg/l	100
3.	BOD @ 27ºC	IS 3025 (Part 44): 1993, RA2003, Amd.1	7.3	mg/l	30
4.	COD	IS 3025 (Part 58): 1993, RA2006, Amd.1	29	mg/l	250
5.	Oil & Grease	IS 3025(PART 39): 1991 RA 2003,Ed 2.1	<5.0	mg/l	10
6.	Total Dissolved Solids	APHA 22 <sup>nd</sup> EDN 2012-2540	1438	mg/l	2100
7.	Aluminium (as Al)	APHA 22nd EDN 2012-3120B	1.0	mg/l	3
8.	Calcium (as Ca)	APHA 22nd EDN 2012-3120B	8.3	mg/l	75
9.	Iron (as Fe)	APHA 22nd EDN 2012-3120B	1.0	mg/l	3
10.	Temperature		18.8	0C	Shall not exceed 5% above the receiving water temperature

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Hindalco Industries :

**Environmental Monitoring Report** 

OCTOBER – DECEMBER 2018

-	t no: MEEPL/JAN0156/2018-19		Date: 3	30 <sup>th</sup> January, 2019
-	lescribed as: FLUE GAS			
	the Industry: M/S HINDALCO INDUSTRIE			
Address	Mines Division, Lohardaga, Jharkhand, Pin	-835302		
)ate & t	ime of Sampling: 13.12.2018			
amplin	g Site: Bagru Mines Office-Bagru Plateau	L		
А.	General Information about Stack			
	• Stack connected to: DG-Set (250	KVA)		
	• Emission due to Burning of H.S.D			
	• Material OF construction: M.S			
	• Shape of Stack: Circular			
	• Whether stack is provided with p	oermanent platform & ladder	: Yes	
	• Capacity. 250 KVA			
B.	Physical characteristics of stack			
	• Height of the stack (a) from grou	nd level: 7.0 m		
	Diameter of the Stack at Sampling	g point: 0.2030m		
	Height of the sampling point from	n GL. 6.25m		
C.	Analysis/Characteristic of Stock			
	• Fuel used: H.S.D			
	• Fuel Consumption: 30 lt/hr			
D.	Analysis Report			
Sl. No.	PARAMETERS	PROTOCOL	RESULTS	Limits as per MoEF G.S.R.448(E)
1.	Temperature of Emission (°C)	IS 11255 Part: 3 1985 (Realf 2008)	281	
2.	Barometric pressure (mm of Hg)	IS 11255 Part: 3 1985 (Realf 2008)	750	
3.	Velocity of Gas (m/Sec)	IS 11255 Part: 3 1985 (Realf 2008)	7.32	
4.	Quantity of Gas flow (Nm <sup>3</sup> /hr)	IS 11255 Part: 3 1985 (Realf 2008)	453	
5.	Concentration of CO <sub>2</sub> (% v/v)	IS 11255 Part: 3 1985 (Realf 2008)	3.0	5.0
6.	Concentration of CO (gm/kw-h)	IS 11255 Part: 3 1985 (Realf 2008)	0.70	
	Concentration of SO <sub>2</sub> (mg/Nm3)	USEPA-6C	64.1	
7.				
7. 8.	Concentration of NO <sub>2</sub> (gm/kw-h)	USEPA-7E	1.24	9.2
	Concentration of NO <sub>2</sub> (gm/kw-h) Concentration of Particulate Matters (gm/kw-h)	USEPA-7E IS 11255 Part: 3 1985 (Realf 2003)	1.24 0.17	9.2 0.3
<b>8.</b> <b>9.</b> E.	Concentration of NO <sub>2</sub> (gm/kw-h) Concentration of Particulate Matters	IS 11255 Part: 3 1985 (Realf 2003)		

Vijay Pandey SENIOR EXECUTIVE





Eco Ventures Pvt. Ltd.

Regd. Office: 2/37, Sarvapriya Vihar, Near IIT Gate, New Delhi-110016 Corporate Office: 7/8 Bhaveshwar Bhuvan, Opp Porthugese Church, Near Dindayal Upadhyay Garden, Gokhale Road (North), Dadar (West), Mumbai 400 028. Tel: +91 22 24370520 / 6672.

E: ecoventures.mumbai@gmail.com / ecoventures@eco-ventures.in

## Mahabal Enviro Engineers Pvt. Ltd.

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009

### **BAGRU PLATEAU- ENVIRONMENTAL MONITORING REPORT**

### **JANUARY TO MARCH 2019**

For Mahabal Enviro Engineers Pvt. Ltd.





Branch Office:

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Hindalco Industries :

**Environmental Monitoring Report** 

JANUARY - MARCH 2019

## CONTENT

	LOCATION
	AMBIENT AIR QUALITY
1	Entrance Gate Bagru Mines
2	Bagru mines - Near Colony
3	Hisri Mines Pit Bagru Plateau
4	Bhusar Mines Pit – I Bagru Plateau
5	Bhusar Mines Pit – II Bagru Plateau
	NOISE LEVEL
1	Bagru Plateau – Near Office
2	Bagru Plateau – Near Workshop
	SPOT NOISE
1	Bagru Crusher site
	EFFLUENT WATER ANALYSIS
1	STP Outlet (Bagru Mines)
	STACK EMISSION MONITORING OF DG SET (FLUE GAS)
1	Bagru Mines Office-Bagru Plateau





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Hindalco Industries :

#### **Environmental Monitoring Report**

JANUARY - MARCH 2019

Report no: MEEPL/MAY0166/2019-20Date: 21st May, 2019Sample described by customer: AMBIENT AIR QUALITY MONITORINGImage: Client Address: LohardagaClient Name: Hindalco Industries LimitedImage: Client Address: LohardagaClient Address: LohardagaImage: Code: 835203Postal Code: 835203Image: Code: Client Address: IndiaState: JharkhandImage: Client All Client All

	LOCATION / IDENTIFICATION: Entrance Gate Bagru Mines					
Sl. No.	PARAMETERS UNIT Standard Limit		PARAMETERS UNIT		Standard Limit	Concentration
01.	Particulate Matter (size less than 10 $\mu$ m) PM <sub>10</sub>	µg/m <sup>3</sup>	100	59.1		
02.	Particulate Matter (size less than 2.5 $\mu$ m) PM <sub>2.5</sub>	µg/m <sup>3</sup>	60	30.4		
03.	Sulphur Dioxide (SO <sub>2</sub> )	µg/m <sup>3</sup>	80	2.8		
04.	Nitrogen Dioxide (NO <sub>2</sub> )	µg/m <sup>3</sup>	80	5.5		
05.	Ammonia (NH <sub>3</sub> )	µg/m <sup>3</sup>	400	6.3		
06.	Ozone (O <sub>3</sub> )	µg/m <sup>3</sup>	180	9.3		
07.	Carbon Monoxide (CO)	mg/m <sup>3</sup>	02	0.25		
08.	Lead (Pb)	µg/m <sup>3</sup>	1.0	0.02		
09.	Nickel (Ni)	ng/m <sup>3</sup>	20	2.2		
10.	Arsenic (As)	ng/m <sup>3</sup>	06	2.0		
11.	Benzene (C <sub>6</sub> H <sub>6</sub> )	µg/m <sup>3</sup>	05	2.0		
12.	Benzo (a) Pyrene	µg/m <sup>3</sup>	01	0.30		

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Hindalco Industries :

#### **Environmental Monitoring Report**

JANUARY - MARCH 2019

Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 $\mu$ m) PM <sub>10</sub>	µg/m <sup>3</sup>	100	62.6
02.	Particulate Matter (size less than 2.5 $\mu$ m) PM <sub>2.5</sub>	µg/m <sup>3</sup>	60	33.2
03.	Sulphur Dioxide (SO <sub>2</sub> )	µg/m <sup>3</sup>	80	3.0
04.	Nitrogen Dioxide (NO <sub>2</sub> )	µg/m <sup>3</sup>	80	5.8
05.	Ammonia (NH <sub>3</sub> )	µg/m <sup>3</sup>	400	6.2
06.	Ozone (O <sub>3</sub> )	µg/m <sup>3</sup>	180	11.4
07.	Carbon Monoxide (CO)	mg/m <sup>3</sup>	02	0.28
08.	Lead (Pb)	µg/m <sup>3</sup>	1.0	0.03
09.	Nickel (Ni)	ng/m <sup>3</sup>	20	2.1
10.	Arsenic (As)	ng/m <sup>3</sup>	06	1.8
11.	Benzene (C <sub>6</sub> H <sub>6</sub> )	µg/m <sup>3</sup>	05	2.3
12.	Benzo (a) Pyrene	µg/m <sup>3</sup>	01	0.3

For Mahabal Enviro Engineers Pvt. Ltd.





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**Hindalco Industries :** 

### **Environmental Monitoring Report**

JANUARY - MARCH 2019

Report no: MEEPL/MAY0168/2019-20 **Date:** 21<sup>st</sup> May, 2019 Sample described by customer: AMBIENT AIR QUALITY MONITORING **Client Name:** Hindalco Industries Limited Client Address: Lohardaga **Postal Code:** 835203 State: Iharkhand Country: India Sample type: AMBIENT AIR QUALITY MONITORING Marks on Sample: Location: Hisri Mines Pit Bagru Plateau Sample collected on: 06.03.2019

	LOCATION / IDENTIFICATION: Hisri Mines Pit Bagru Plateau					
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration		
01.	Particulate Matter (size less than 10 $\mu$ m) PM <sub>10</sub>	µg/m <sup>3</sup>	100	73.5		
02.	Particulate Matter (size less than 2.5 $\mu$ m) PM <sub>2.5</sub>	µg/m <sup>3</sup>	60	38.9		
03.	Sulphur Dioxide (SO <sub>2</sub> )	µg/m <sup>3</sup>	80	3.6		
04.	Nitrogen Dioxide (NO <sub>2</sub> )	µg/m <sup>3</sup>	80	5.9		
05.	Ammonia (NH <sub>3</sub> )	µg/m <sup>3</sup>	400	4.1		
06.	Ozone (O <sub>3</sub> )	µg/m <sup>3</sup>	180	12.2		
07.	Carbon Monoxide (CO)	mg/m <sup>3</sup>	02	0.25		
08.	Lead (Pb)	µg/m <sup>3</sup>	1.0	0.03		
09.	Nickel (Ni)	ng/m <sup>3</sup>	20	2.6		
10.	Arsenic (As)	ng/m <sup>3</sup>	06	2.1		
11.	Benzene (C <sub>6</sub> H <sub>6</sub> )	µg/m <sup>3</sup>	05	2.4		
12.	Benzo (a) Pyrene	µg/m <sup>3</sup>	01	0.27		

For Mahabal Enviro Engineers Pvt. Ltd.





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Hindalco Industries :

### **Environmental Monitoring Report**

JANUARY - MARCH 2019

Report no: MEEPL/MAY0169/2019-20Date: 21st May, 2019Sample described by customer: AMBIENT AIR QUALITY MONITORING

Client Name: **Hindalco Industries Limited** Client Address: Lohardaga Postal Code: 835203 State: Jharkhand Country: India Sample Type: **AMBIENT AIR QUALITY MONITORING** Marks on Sample: Location: **Bhusar Mines Pit – I Sample collected on:** 07.03.2019

	LOCATION / IDENTIFICATION: Bhusar Mines Pit – I					
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration		
01.	Particulate Matter (size less than 10 $\mu$ m) PM <sub>10</sub>	µg/m <sup>3</sup>	100	77		
02.	Particulate Matter (size less than 2.5 $\mu$ m) PM <sub>2.5</sub>	µg/m <sup>3</sup>	60	41		
03.	Sulphur Dioxide (SO <sub>2</sub> )	µg/m <sup>3</sup>	80	3.6		
04.	Nitrogen Dioxide (NO <sub>2</sub> )	µg/m <sup>3</sup>	80	4.5		
05.	Ammonia (NH <sub>3</sub> )	µg/m <sup>3</sup>	400	5.8		
06.	Ozone (O <sub>3</sub> )	µg/m <sup>3</sup>	180	10.4		
07.	Carbon Monoxide (CO)	mg/m <sup>3</sup>	02	0.29		
08.	Lead (Pb)	µg/m <sup>3</sup>	1.0	0.02		
09.	Nickel (Ni)	ng/m <sup>3</sup>	20	2.4		
10.	Arsenic (As)	ng/m <sup>3</sup>	06	2.0		
11.	Benzene (C <sub>6</sub> H <sub>6</sub> )	µg/m <sup>3</sup>	05	2.4		
12.	Benzo (a) Pyrene	µg/m <sup>3</sup>	01	0.30		

For Mahabal Enviro Engineers Pvt. Ltd.





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Hindalco Industries :

### Environmental Monitoring Report

JANUARY - MARCH 2019

	LOCATION / IDENTIFICATION: Bhusar Mines Pit – II					
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration		
01.	Particulate Matter (size less than 10 $\mu$ m) PM <sub>10</sub>	µg/m <sup>3</sup>	100	70.9		
02.	Particulate Matter (size less than 2.5 $\mu$ m) PM <sub>2.5</sub>	µg/m <sup>3</sup>	60	37		
03.	Sulphur Dioxide (SO <sub>2</sub> )	µg/m <sup>3</sup>	80	2.3		
04.	Nitrogen Dioxide (NO <sub>2</sub> )	µg/m <sup>3</sup>	80	3.8		
05.	Ammonia (NH <sub>3</sub> )	µg/m <sup>3</sup>	400	5.1		
06.	Ozone (O <sub>3</sub> )	µg/m <sup>3</sup>	180	9.9		
07.	Carbon Monoxide (CO)	mg/m <sup>3</sup>	02	0.31		
08.	Lead (Pb)	µg/m <sup>3</sup>	1.0	0.03		
09.	Nickel (Ni)	ng/m <sup>3</sup>	20	2.3		
10.	Arsenic (As)	ng/m <sup>3</sup>	06	2.1		
11.	Benzene (C <sub>6</sub> H <sub>6</sub> )	µg/m <sup>3</sup>	05	2.0		
12.	Benzo (a) Pyrene	µg/m <sup>3</sup>	01	0.30		

Vijay Pandey SENIOR EXECUTIVE





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Hindalco Industries :

### Environmental Monitoring Report

JANUARY - MARCH 2019

Report no: MEEPL/MAY0171/2019-20Date: 21st May, 2019Sample described by customer: Measurement of NoiseDate: 21st May, 2019Client Name: Hindalco Industries LimitedImage: Client Address: LohardagaPostal Code: 835203Postal Code: 835203State: JharkhandImage: Country: IndiaSample Description: Measurement of NoiseImage: Sampling Method: Instrumental, using Sound level MeterData Collection Date: 06.03.2019Image: Client Address

Location/Identification	Unit	Limit (day)	Result	Limit (night)	Result
Bagru Plateau Near Office	dB (A) L <sub>eq</sub>	75	65.3	70	54.6

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Hindalco Industries :

### **Environmental Monitoring Report**

JANUARY - MARCH 2019

Report no: MEEPL/MAY0172/2019-20	<b>Date:</b> 21 <sup>st</sup> May, 2019
Sample described by customer: Measurement of Noise	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Description: Measurement of Noise	
Sampling Method: Instrumental, using Sound level Metter	
Data Collection Date: 06.03.2019	

Location/Identification	Unit	Limit (day)	Result	Limit (night)	Result
Bagru Plateau – Near Workshop	dB (A) L <sub>eq</sub>	75	62.5	70	49.0

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Hindalco Industries :

### **Environmental Monitoring Report**

JANUARY - MARCH 2019

Report no: MEEPL/MAY0173/2019-20	Date: 21st May, 2019
Sample described by customer: Measurement of Spot Noise	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Description: Measurement of Spot Noise	
Sampling Method: Instrumental, using Sound level Metter	
Data Collection Date: 06.03.2019	

Location/Identification	Unit	Limit (day)	Result
Bagru Plateau – Bagru Crusher site	dB (A) L <sub>eq</sub>	75	74.1

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Hindalco Industries :

#### **Environmental Monitoring Report**

JANUARY - MARCH 2019

Report	Report no:   MEEPL/MAY0174/2019-20   Date:   21st May, 2019					
Sample	described by customer:	STP Outlet (Bagru Mines)				
Client N	lame: <b>Hindalco Indust</b> r	ies Limited				
Client A	ddress: Lohardaga					
Postal C	Code: 835203					
State: Jł	narkhand					
Country	/: India					
Sample	Type: Effluent Water					
Marks o	on Sample: Location: <b>STI</b>	P Outlet (Bagru Mines)				
•	<b>ty:</b> 4 liters.					
Sample	collected on: 07.03.20	19				
Sl. No.	Analysis	Method	Result	Unit	Limits	
	Allalysis	APHA 22 <sup>nd</sup> Ed. 2012,				
1.	рН	4500-H+-B,4-92	8.4	mg/l	5.5-9.0	
2.	Total Suspended Solids	APHA 22 <sup>nd</sup> EDN: 2012-2540	73	mg/l	100	
3.	BOD @ 27ºC	IS 3025 (Part 44): 1993, RA2003, Amd.1	8.7	mg/l	30	
4.	COD	IS 3025 (Part 58): 1993, RA2006, Amd.1	34	mg/l	250	
5.	Oil & Grease	IS 3025(PART 39): 1991 RA 2003,Ed 2.1	<5.0	mg/l	10	
6.	Total Dissolved Solids	APHA 22 <sup>ND</sup> EDN 2012-2540	1649	mg/l	2100	
7.	Aluminium (as Al)	APHA 22nd EDN 2012-3120B	1.0	mg/l	3	
8.	Calcium (as Ca)	APHA 22nd EDN 2012-3120B	8.9	mg/l	75	
9.	Iron (as Fe)	APHA 22nd EDN 2012-3120B	1.0	mg/l	3	
10.	Temperature		29.5	0 <b>C</b>	Shall not exceed 5°C above the receiving water temperature	

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Hindalco Industries :

**Environmental Monitoring Report** 

JANUARY - MARCH 2019

	t no: MEEPL/MAY0175/2019-20		Dat	<b>e:</b> 21 <sup>st</sup> May, 2019				
-	lescribed as: FLUE GAS							
	the Industry: M/S HINDALCO INDUSTRIE							
Address:	Mines Division, Lohardaga, Jharkhand, Pin	-835302						
Date & ti	ime of Sampling: 06.03.2019							
Samplin	g Site: Bagru Mines Office-Bagru Plateau	l						
А.	General Information about Stack							
	• Stack connected to: DG-Set (250	KVA)						
	• Emission due to Burning of H.S.D							
	• Material OF construction: M.S							
	• Shape of Stack: Circular							
	• Whether stack is provided with p	ermanent platform & ladder	: Yes					
	• Capacity. 250 KVA							
В.	Physical characteristics of stack							
	• Height of the stack (a) from grou	nd level: 7.0 m						
	Diameter of the Stack at Sampling	g point: 0.2030m						
	Height of the sampling point from	n GL. 6.25m						
C.	Analysis/Characteristic of Stock							
	• Fuel used: H.S.D							
	• Fuel Consumption: 30 lt/hr							
D.	Analysis Report							
Sl. No.	PARAMETERS	PROTOCOL	RESULTS	Limits as per MoEF G.S.R.448(E)				
1.	Temperature of Emission (°C)	IS 11255 Part: 3 1985 (Realf 2008)	287					
2.	Barometric pressure (mm of Hg)	IS 11255 Part: 3 1985 (Realf 2008)	750					
3.	Velocity of Gas (m/Sec)	IS 11255 Part: 3 1985 (Realf 2008)	7.48					
4.	Quantity of Gas flow (Nm <sup>3</sup> /hr)	IS 11255 Part: 3 1985 (Realf 2008)	457					
				5.0				
5.	Concentration of CO <sub>2</sub> (% v/v)	IS 11255 Part: 3 1985 (Realf 2008)	3.2	5.0				
5. 6.	Concentration of CO <sub>2</sub> (% v/v) Concentration of CO (gm/kw-h)		3.2 0.74	5.0				
		(Realf 2008) IS 11255 Part: 3 1985						
6.	Concentration of CO (gm/kw-h) Concentration of SO <sub>2</sub> (mg/Nm3) Concentration of NO <sub>2</sub> (gm/kw-h)	(Realf 2008) IS 11255 Part: 3 1985 (Realf 2008) USEPA-6C USEPA-7E	0.74					
6. 7. 8. 9.	Concentration of CO (gm/kw-h)   Concentration of SO2 (mg/Nm3)   Concentration of NO2 (gm/kw-h)   Concentration of Particulate Matters (gm/kw-h)	(Realf 2008) IS 11255 Part: 3 1985 (Realf 2008) USEPA-6C	0.74 69.3					
6. 7. 8. 9. E.	Concentration of CO (gm/kw-h)   Concentration of SO2 (mg/Nm3)   Concentration of NO2 (gm/kw-h)   Concentration of Particulate Matters	(Realf 2008) IS 11255 Part: 3 1985 (Realf 2008) USEPA-6C USEPA-7E IS 11255 Part: 3 1985 (Realf 2003)	0.74 69.3 1.20	  9.2				

Vijay Pandey SENIOR EXECUTIVE



### Annexure-2

### BREAK UP THE COST OF ENVIRONMENTAL MEASURES DURING THE YEAR 2018-19

The composite cost during the year 2018-19 for environmental protection & pollution control by Jharkhand Mines division of M/s Hindalco Industries Ltd & M/s Minerals & Minerals Ltd for implementation of the suggested measures in EC at our all the operating mines in the state of Jharkhand-namely Pakhar (115,13 Ha), Pakhar (15.58 Ha), Pakhar (109.507 Ha), Pakhar (8.09 Ha), Pakhar (35.12Ha), Serengdag (140.06 Ha), Serengdag (155.81 Ha), Jalim & Sanai (12.14 Ha), Gurdari (584.19 Ha), Amtipani (190.95 Ha), Kujam I (80.97 Ha) Kujam II (157.38 Ha), Bagru (75.41 Ha), Hisri New (14.55 Ha), Chiro kukud (152.57 ha), Orsa pat (196.36 Ha), Bhusar (65.31 Ha) and Bimarla Bauxite Mines (134.52 Ha).

S. No	Description	Budget (in Rupees) FY 2018-19	Actual (in Rupees) FY 2018-19 (from April'18 to Sep'18)	Actual (in Rupees) FY 2018-19 (from October'18 t March'19)				
1	Pollution Control & Environment monitoring	15,21,000	8,82,300.00	8,43,969.95				
2	Reclamation/ Back filing & Rehabilitation**	2,92,00,000	1,49,78,461.39	2,94,16,735.87				
3	Green belt, Plantation & Water spraying arrangement	45,00,256	25,38,864.95	47,17,862.62				
4	Rural Development	2,60,25,236	1,32,42,312.42	6,26,47,100.13				

\*\*Part of OB removed cost.

(Basudev Gangopadhyay) Convenor (Quality & Environment)

Annerum- 3



Date: 10.01.19

### Office Order

Environmental Cell has been re-constituted at Bagru Bauxite Mines (Area 75.41 Ha) comprising below mentioned team members. The team will ensure compliance of Environment Act, Regulation & Rule in respect of the said mines of Hindalco Industries Limited.

- 1 Mr. Pradeep Kumar (Coordinator)
- 2. Mr. Ajay Kumar Thakur (Asst. Manager)
- 3. Mr. Rahul Kumar (GET)

Basudev Gangopadhyay Convenor (Quality & Environment)

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	10 12122	Mine	9 Shre		8 Shre			7 Gur			6 Amt			5 Kuja			4 Kuja		Mine	3 Hisr			2 Bhu			1 Bag		SNO	
Jalim& Sanai Bauxite Mine	oo Canal Barrito	æ	Shrengdag B Bauxite	a	Shrengdag A Bauxite			Gurdari Bauxite Mine			Amtipani Bauxite Mine			Kujam - II Bauxite Mine			Kujam - I Bauxite Mine		e	Hisri (New) Bauxite			Bhusar Bauxite Mine			Bagru bauxite Mine		Name of the Mines	Production, Mined Out, Back Filled and Over Burden removal
12.14	44 64		140.07		155.81			584.19			190.95			157.38			80.87			14.55			65.31			75.41	(ha)	Mining lease area	<b>Nined Out</b> , E
5000			100000		260000			325000			150000			300000			150000			100000			280000			85000	(MT)*	Production	Back Filled ar
16.10.1974 to	10 10 10 10	to 31.03.2030	04.10.1978	10 31.03.2030	16.10.1974	22.03.2035	ť	23.03.1985	12.03.2056	đ	13.03.2006	23.03.2056	ť	24.03.2006	12.03.2056	đ	13.03.2006	31.03.2030	đ	19.07.1981	31.03.2030	ť	11.07.1981	31.03.2030	đ	22.01.1974		Lease Period*	nd Over Burd
40395	10000		73190		255430			322340			144670			260995			131115			90674			190078			Mining op	(MT)	Production	
1.04			1.04		3.65			13.57			8.38			14.29			4.36			1.366			1.638			operation is stopped due to legal problem	and hard	Mined out	from April'18 to March'19
0.45	;		0.45		3.20			13.68			3.91			23.08			4.76			0.457			5.19			ed due to legal	area (ha)	Back filled	to March'19
42125			159667.5		655460			649920.067			276790.63			499904.89			156020.91			46704			335972			problem	(Cu.M)	Over burden	

Basudev Gangopadhyay Convenor (Quality & Environment)

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\*Static information about the mines included in the above table

	-	-	1		1000	-		and the second	-	1		and the	11-1-1	1994	100	-	1000		-				1000	1
		18			17			16				15			14			13			12			11
		<b>Bimarla Bauxite Mine</b>			Pakhar (109.507)			Pakhar (15.58)				Pakhar (115.13)			Pakhar (35.12)			Pakhar (8.09)		Mine	Chiro Kukud bauxite			<b>Orsapat Bauxite Mine</b>
		134.526			109.507			15.58	Minerals & N			115.13			35.12			8.09			152.57			196.36
		300000			280000			60000	<b>Minerals &amp; Minerals Limited</b>			300000			200000			80000			100000			200000
	to 17.07.2059	18.07.2009	25.07.2058	to	26.07.2008	31.03.2030	to	28.04.1965		31.03.2030	to	19.07.1996	31.03.2030	to	17.04.1975	31.03.2030	to	16.05.1973	28.01.2035	to	29.01.1985	16.07.2036	đ	17.07.1986
		185715			247130			35500				294000		Nil			Nil				1970			1470
		8.09			2.37			0.65				3.31		Ni			N				0.113			0.00
3		8.65			2.82			0.92				2.43		Nil			Nil				0.00			0.00
		409391.00			378979	「「「「「「「」」」」」		93116				521370		Ľ			N				13168.924			2185.422

**Annexure 4**