

UAIL-MINES/ENV/086/2022

30th November 2022

То

The Addl. Principal Chief Conservator of Forest Ministry of Environment Forests & Climate Changes Govt. of India Eastern Regional office, A/3, Chandrasekharpur Bhubaneswar – 751023

- Sub: Six-monthly Compliance status of conditions stipulated in Environment Clearance with respect to our Baphlimali Bauxite Mine of M/s Utkal Alumina International Limited, Rayagada, Odisha with production capacity of 8.5 MTPA.
- Ref: Environment Clearance No. J-11015/650/2007-IA.II (M) dated 19.02.2009.

Dear Sir,

As a part of the compliance to the EC granted with respect to our 8.5 MTPA Baphlimali Bauxite Mine of M/s Utkal Alumina International Ltd. vide Ministry's letter no. J-11015/650/2007-IA.II (M) dated 19.02.2009, we are enclosing herewith six monthly compliance status for the period from 1st October 2021 to 31st March 2022 for your kind perusal. In addition to that we have uploaded the EC compliance on PARIVESH portal also.

Thanking you,

Yours faithfully, For Utkal Alumina International Limited

MINTHA

Mukesh Kumar Jha Head- Mines Baphlimali Bauxite Mine

Encl: As above

Copy to:

- 1. The Member Secretary, State Pollution Control Board, Paribesh Bhawan A/118 Nilakantha Nagar Unit-VIII, Bhubaneswar -751012.
- 2. Regional Office, CPCB, Kolkata
- 3. Regional Office, OSPCB, Rayagada.
- 4. The Regional Director, Central Ground Water Board, South Eastern Region, Bhujal Bhawan, Khandagiri, BHUBANESHWAR, PIN- 751030
- 5. roez.bsr-mef@nic.in, mef.or@nic.in, paribesh1@ospcboard.org,rospcb.rayagada@ospcboard.org
- 6. rdser-cgwb@nic.in

Compliance status of conditions imposed in Environmental Clearance for enhancement of annual production capacity of 8.5 million Tonnes of bauxite by open cast mechanized method involving total mine lease area of 1388.74 Ha, F. No. J-11015/650/2007-IA. II (M) dated 19.02.2009

Name of the Project	:	Baphlimali Bauxite Mine, M/s Utkal Alumina International Ltd.
Environment Clearance No. & date	:	F. No. J-11015/650/2007-IA. II (M), dated.19.02.2009.
Period of compliance Report	:	From 1 st April 2022 to 30 th September 2022.

Sl. No.	Conditions	Compliance Status
	Specific Condition	
i.	All the conditions stipulated by the State Pollution Control Board, Orissa in their consent to establish shall be effectively implemented.	All the conditions stipulated by the State Pollution Control Board, Orissa in their consent to establish have been effectively implemented.
ii.	The project proponent shall effectively address the concerns raised by the locals in the public hearing as well as during consideration of the project while implementing the project.	All the concerns raised in the public hearing are being implemented. The details of points raised, and their compliance is attached as Annexure- I .
iii.	The project proponent shall develop fodder plots in the non-mineralized area in lieu of use of grazing land.	However, plantation of fodder species in 3 Ha land has been taken into consideration at the extreme south of mining lease area. The said area has been demarcated and spreading of grass seeds is being carried out. Gradually the fodder plot to be developed in the back filled area after mining of the ore.
iv.	The mining operations shall be restricted to above ground water table, and it should not intersect groundwater table. In case of working below ground water table, prior approval of the Ministry of Environment and Forests and the Central Ground Water Authority shall be obtained, for which a detailed hydro-geological study shall be carried out.	Our Mining operation is restricted above the ground water table. The lowest working depth of our existing mine pit has gone up to 1004 Mtrs. RL, whereas the presence of ground water table has been estimated to be about 150 to 200 Mtrs. below/from the surface (800-850 m RL). In addition to, the mined-out area has been backfilled for restoration. Therefore, there is no possibility of any Ground Water Intersection thereby.
v.	The project proponent shall ensure that no natural watercourse and/or water resources are obstructed due to any mining operations. Adequate measures shall be taken while diverting seasonal channels emanating from the mine lease, during the course of mining operation.	No natural watercourse or water resources are obstructed due to mining operations. Necessary care has been taken during monsoon to divert /channelize run off water to the excavated pits, so that it does not carry any sediment to obstruct / affect the water bodies at the foot hill.
vi.	The project proponent shall take adequate environmental safeguard measures for control of rolling down of silt and sediments and	In addition to as stated in Sl. No. v, to check flow of any silt and sediments, numbers of check dams/siltation ponds have been constructed and

	protection of the catchment area of upper Indrāvati Reservoir during the course of mining operation.	ensured by regular cleaning and maintenance. There are also pumps installed in siltation pond to pump out the collected water to the open and non-working pit area for ground water recharge. The same is being also continued concurrently with the running of the mines. Details of Check Dams, garland drains & Siltation pit attached as Annexure-II & Photo 1, 2, 3 respectively. Siltation pits are being cleaned before monsoon and the photo is attached as Photo 4 . After measures listed in Annexure-II , the run-off confluence with the nearby seasonal nallah & ultimately to River Indrāvati after moving a distance around 9 Km, thus not affecting the quality of Indrāvati.
vii.	A 3 km stretch on the upstream and 3 Km in the downstream of the river passing through the project area should be taken up by the project authorities for plantation to arrest riverbank erosion and sediment flow into the river.	There is no such perennial river/nallah exists at the mining lease. However, there are small natural depressions, may called as gullies, develops preferably in the rainy days during inflow/outflow of rainwater at the slope of the mining lease, which is a part of project area, are being provided with check dam & plantations of indigenous species to arrest the erosion & sediment flow into the perennial nallah available at the bottom of the mining lease.
viii.	The topsoil shall temporarily be stored at earmarked site(s) only and it should not be kept unutilized for long. The topsoil shall be used for land reclamation and plantation.	Presently there is no topsoil stack exist. The old topsoil stack was used and already been consumed in rehabilitation purpose. However, the topsoil scrapped during on-going mining is being utilized for plantation in backfilled area.
ix.	The over burden (OB) generated during the initial years of the mining operation shall be temporarily stacked at the earmarked dump site(s) only for backfilling. Backfilling shall start from the 4th year onwards of the mining operation and the entire quantity of the waste to be generated shall be backfilled. There shall be no external over burden dumps after the 8th year of the mining operation. The entire backfilled area shall be afforested. Monitoring and management of rehabilitated areas should continue until the vegetation becomes self- sustaining. Compliance status shall be submitted to the Ministry of Environment & Forests and its Regional Office located at Bhubaneswar on six monthly basis.	

х.	Catch drains and siltation ponds of appropriate	Details of the measures asked in the enlisted in
	size shall be constructed around the mine	Annexure-II & photos attached as Photo 1 to 4.
	working, mineral and temporary OB dumps to	The runoff storage capacity has been designed
	prevent run off of water and flow of sediments	keeping 50% safety margin over and above peak
	directly into the Kandabindha Nallah, the San	sudden rainfall. Sump capacity is having adequate
	River, the Indravati River and other water	retention period to allow proper settling of silt
	bodies. The water so collected shall be utilized	material. However, during rain the run-off water is
	for watering the mine area, roads, green belt	continuously pumped out from settling ponds to
	development etc. The drains shall be regularly	excavated pits which increases the capacity of the
	desilted, particularly after the monsoon, and	ponds. The settling ponds & garland drains are being
	maintained properly.	de-silted and maintained at regular intervals.
	Garland drains, settling tanks and check dams of	Majority of the rainwater of the broken-up area has
	appropriate size, gradient and length shall be	been channelized & collected in the mine pits during
	constructed around the mine pit, topsoil dump,	monsoon is not pumped out. Rather, it is allowed to
	temporary over burden dumps and mineral	be collected at the lowest level to augment the
	dumps to prevent run off of water and flow of	ground water resources.
	sediments directly into the Kandabindha Nallah,	In addition to above, a scientific study was carried
	the San River, the Indravati River and other	out on surface runoff management by deputing NIT,
	water bodies and sump capacity shall be	Rourkela and the recommendations of the study
	designed keeping 50% safety margin over and	report have been implemented and verified. The
	above peak sudden rainfall (based on 50 years	Verification report of the recommendations is
	data) and maximum discharge in the area	attached as Annexure-III.
	adjoining the mine site. Sump capacity shall also	
	provide adequate retention period to allow	
	proper settling of silt material. Sedimentation	
	pits shall be constructed at the corners of the	
	garland drains and desilted at regular intervals.	
xi.	Dimension of the retaining wall at the toe of	Dimension of the retaining wall at the toe of
	temporary OB dump(s) and the over burden	temporary OB dump(s) within the mine to check run-
	benches within the mine to check run-off and	off & siltation are as follows: -
	siltation shall be based on the rain fall data	• height 1.00 Mtrs
		• width 0.80 Mtrs
		• length 1300.00 Mtrs
		These dimensions are designed basing on the highest
		rainfall data. As per our proposal in the approved
		Review of Mining Plan, Dump-II has already been
	Displaying shall be using this of \$2001	re-handled and Dump-I is in re-handling stage.
xii.	Plantation shall be raised in an area of 680ha	The mining was commenced during 2012-13 and as
	including a 7.5m wide green belt in the safety	per the approved Scheme of Mining, backfilling of
	zone around the mining lease, backfilled and	mined out voids has been started from 01.04.2016.
	reclaimed area, around void, roads etc. by	Rehabilitation over reclaimed area has been started
	planting the native species in consultation with	from 2017-18. Till the end of September'22, an area
	the local DFO/Agriculture Department. The	106.08 Ha is backfilled/reclaimed. In this backfilled
	density of the trees should be around 2500 plants	area 67.31 Ha has been afforested/ rehabilitated.
	per ha.	However plantation is being taken up in the Mine
		However, plantation is being taken up in the Mine
		slope including a 7.5-meter safety zone since 2012- 13. This year (2022-23) till September'2022, we
		have planted around 77,636 Nos. saplings which
		includes safety zone around the mining lease,
1		backfilled area, 15 Mtrs peripheral barrier of plateau

		 boundary, mining lease slope area, around void, roads, avenue plantation etc. The remaining area will be covered progressively in phase wise manner as per the Review of Mining Plan. Different native saplings are procured from Forest department in consultation with the local DFO/Agriculture Department. In addition to this nursery has been developed to germinate, preserve, and cater the seedlings during plantation period. Photos of plantation & nursery are attached as Photo- 6 & 7.
xiii.	The void left unfilled in an area of 250ha shall be converted into the water body. The higher benches of the excavated void/mine pit shall be terraced and plantation done to stabilize the slopes. The slopes of higher benches shall be made gentler for easy accessibility by the local people to use the water body. Peripheral fencing shall be carried out all along the excavated area.	We will abide by this condition. It will be followed according to the conceptual plan.
xiv.	Regular water sprinkling shall be carried out in critical areas prone to air pollution and having high levels of SPM and RSPM such as around crushing and screening plant, loading, and unloading point and all transfer points. Extensive water sprinkling shall be carried out on haul roads. It shall be ensured that the Ambient Air Quality parameters conform to the norms prescribed by the Central Pollution Control Board in this regard.	Regular water sprinkling is done on haul roads, loading & unloading areas, and material transfer points by deploying two dedicated water tankers of capacity 28 KL. Fixed water sprinkling arrangement has been provided on both sides of the arterial road and around the stockpile of 3.1 Km length. Dry fog arrangement has been provided in Crushing and screening plant. Two fog cannons also deployed at strategic locations to suppress the fugitive dust. Photos of water sprinkling arrangements are attached as Photo 8 & 9 .
		Ambient Air Quality is being monitored by establishing four no. of AAQ station each in core and buffer zone of mines lease. In addition to this three CAAQMS have been installed &connected to OSPCB server. The result of ambient air quality monitoring data for the period of April'22 to September'22 of Core & Buffer Zone is enclosed as Annexure-IV & V . From the test results, it is evident that all the parameters are within the prescribed standard of national ambient air quality and there is no deviation from NAAQS.
xv.	Regular monitoring of the flow rate of the springs and perennial nallahs flowing in and around the mine lease shall be carried out and records maintained.	The flow rate of the small perennial nallahs, which is flowing near the Baphalimali hillock close to the lease boundary, is being monitored regularly and the records are maintained. The flow rate monitoring data during April'2022 to September'2022 is enclosed as Annexure-VI.

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xvi.	Regular monitoring of water quality upstream and downstream of the Khandabindha Nallah shall be carried out and record of monitored data should be maintained and submitted to the Ministry of Environment and Forests, its Regional Office, Bhubaneswar, the Central Groundwater Authority, the Regional Director, Central Ground Water Board, the State Pollution Control Board and the Central Pollution Control Board.	Regular monitoring of water quality upstream and downstream of the Kandabindha Nallah is being carried out and recorded. The results of surface water quality are enclosed in Annexure-VII . The same is also being submitted to the Central Groundwater Authority, the Regional Director, Central Ground Water Board, the State Pollution Control Board, and the Central Pollution Control Board with six monthly compliance report.
xvii.	The project authority shall implement suitable conservation measures to augment ground water resources in the area in consultation with the Regional Director, Central Ground Water Board.	 The following Conservation measures have been taken to augment ground water resources: - i. Rainwater harvesting is being carried out by collecting the precipitated water through a network of drainage system into the exhaust mining pit for storage and ground recharge.
		 Movement of mine faces is being carried out systematically as per mine plan following the contour lines such that the faces have self- draining slopes. Precipitated water of the adjacent area is being collected within the mined-out area.
		iii. Concreted Weir has been constructed to arrest rainwater resulting ground water recharge. Also, the Surface water flow near the pit has been diverted towards the pit and this accumulation influences on recharge ground water table. Attached as Photo-1.
		iv. Arrangement has been made that the mining method and the peripheral barrier all around mining area does not allow the storm water to go outside valley areas. The water thus trapped, percolates down and recharges the ground water.
xviii.	Regular monitoring of ground water level and	Regular monitoring of ground water level and
	quality shall be carried out in and around the mine lease by establishing a network of existing wells and constructing new piezometers during the mining operation. The monitoring shall be	quality is being carried out in each season of the open wells/ dug wells located around the nearby villages and the data is being submitted to Regional Office, MoEF&CC and SPCB, Bhubaneswar once in every
	carried out four times in a year, pre- monsoon (April-May), monsoon (August), post-monsoon (November) and winter (January) and the data thus collected may be cant regularly to the	six months with this six monthly compliance report. Two piezometric wells have been constructed inside lease area and one outside lease to monitor the level of ground water. However, enother two piezometers
	thus collected may be sent regularly to the Ministry of Environment and Forests and its Regional Office, Bhubaneswar, the	of ground water. However, another two piezometers will be installed around the lease area by January 2022.
	Central Ground Water Authority and the Regional Director, Central Ground Water	The monitoring results of Ground water quality &
	Board. If at any stage, it is observed that the	level for post monsoon and winter season are
	ground water is depleted due to mining activity,	enclosed as Annexure – VIII & IX respectively.

	necessary corrective measures shall be carried out.	Photograph of piezometer is attached as Photo-10 .
xix.	Appropriate mitigative measures shall be taken to prevent pollution of the San River and the Indravati River in consultation with the State Pollution Control Board.	San River & Indrāvati are flowing at a distant location 12 KMs. & 9 KMs. respectively. The following measures are being implemented and maintained.
		 Garland drains are constructed to check erratic flow of precipitated water. Check dams are constructed around the slopes of valley to arrest silts and sediments if any. Retaining wall of height 1.5 meter has been constructed at the edge of the valley. The naked areas of the valley slopes have been covered by mass afforestation and the same will be continued till full cover.
XX.	The project proponent shall obtain necessary prior permission of the competent authorities for drawl of requisite quantity of water (surface water and ground water, if any) required for the project.	There is no proposal to withdraw ground water for the project and surface water is being used for mining purpose. To this effect, an agreement was made between M/s Utkal Alumina Int. Ltd & Water Resource Dept. Govt. of Odisha for drawl of 9.0 cusec or 777600 cft/day of water from Govt. water source/ from San River upstream of Indrāvati River. The copy of agreement is attached as Annexure-X .
xxi.	Suitable rainwater harvesting measures on long term basis shall be planned and implemented in consultation with the Regional Director, Central Ground Water Board.	 As a step towards rainwater harvesting, the following measures have been implemented - Rainwater harvesting is being carried out by collecting the precipitated water through a network of drainage system into the exhaust mining pit for storage, it is not used for the mining purpose. Rather, it is allowed to be collected in the lowest level to augment the ground water resources gradually. Rainwater from the high elevation area is collected through network of pipes and used for domestic purpose. Movement of mine faces is being carried out systematically as per mine plan following the contour lines such that the faces have self-draining slopes. Precipitated water of the adjacent area is being collected within the mined-out area.
		In addition to this adequate numbers of Concreted Weir have been constructed to arrest rainwater resulting ground water

xxii. the pit has been diverted towards the pit and this accumulation influences on recharge ground water table. xxiii. Vehicular emissions shall be kept under control taken for maintenance of vehicles used in mining operations and in transportation of mineral within the mine lease. The mineral transfortation of the transportation within the mine lease shall be carried out through the covered trucks only and the vehicles carrying the mineral shall not be overloaded. Pollution testing certificate of all machinery is being carried out through the covered trucks only and the vehicles carrying the mineral shall not be overloaded. xxiii. No lbasting shall be carried out after the sunset. Blasting operation shall be carried out only during daytime. Stating operations and to arrest fly rocks and boulders should be implemented. Blasting is being carried out only during daytime. Controlled blasting shall be insteaded as phato-L1. xxiv. Drills shall either be operated with dust extractors or equipped with water injection system. Drilling machine with in-built vacuum cyclone dust curred on the ficiency dust extractors system. Loading and unloading area shall be provided with state Pollution Control Board, Orissa prior ts start of production from the mine. Drilling machine with a ROM hopper and Transfer points (Photo 13). Dry fog system is installed for the collution from the mine. xxvii. Sewage treatment plant shall be installed for the workshop and wastewater generated during the mining operation. Modular STP of 75 KLD has been installed to treat workshop and wastewater generated during the mining operation. xxvii. Sewage treatment plant shall be installed for t			
and regularly monitored. Measures shall be taken for maintenance of vehicles used in mining operations and in transportation of transportation within the mine lease. The mineral transportation within the mine lease shall be carried out through the covered tracks only and the vehicles carrying the mineral shall not be overloaded. Further emission level is kept under control by figorous maintenance of all engines and changing of maintenance of vehicles used in mining operation. xxiii. No blasting shall be carried out after the sunset. Blasting operation shall be carried out only during the daytime. Controlled blasting shall be practiced. The mitigative measures for control of ground vibrations and to arrest fly rocks and boulders should be implemented. Blasting is being carried out only during daytime. Controlled blasting shall be carried out after the sunset. Blasting is being carried out only during daytime. Controlled blasting shall be carried out arrest fly rocks and boulders. xxiv. Drillis shall either be operated with dust extractors or equipped with water injection system. xxvv. Drilling machine with in-built vacuum cyclone dust extractors system. Loading and unloading areas including all the transfer points should also have efficient dust control arrangements. These should be properly maintained and operated. Drilling machine with in-built vacuum cyclone dust start of production from the mine. xxvi. Consent to operate shall be obtained from the start of production from the mine. Consent to Operate has obtained from the start of production from the mine. Consent of Operatery waitaled at or provided at transfer points in Curshing and Conveying System to restrict the dispersion of dust start of production from the mine.			recharge. Also, the Surface water flow near the pit has been diverted towards the pit and this accumulation influences on recharge ground water table.
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State Pollution Control Board, Orissa prior to start of production from the mine.Pollution Control Board, Odisha prior to start of production from the mine.xxvii.Sewage treatment plant shall be installed for the colony. ETP shall also be provided for the workshop and wastewater generated during the mining operation.Modular STP of 75 KLD has been installed to treat the domestic wastewater. The treated water has been used in green belt development and sprinkling on haul road.Effluent generated from workshop has been treated by ETP of 15 KLD capacity installed at workshop. The treated water from ETP is reused in vehicle washing. Analysis report of STP & ETP treated water is enclosed in Annexure-XII & XIII . Photographs of STP & ETP are attached as Photo-15 & 16 .xxviii.The project authorities shall undertake sampleComplied.	XXV.	adequate number of high efficiency dust extraction system. Loading and unloading areas including all the transfer points should also have efficient dust control arrangements. These	Stockpile area is surrounded by fixed water sprinkling arrangement (Photo 12). Further water sprinkling by mobile water tankers is being carried out for effective dust suppression. Metal hoods are provided at transfer points in Crushing and Conveying System to restrict the dispersion of dust (Photo 13). Dry fog system is installed for suppression of dust at ROM hopper and Transfer points (Photo 14).
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		colony. ETP shall also be provided for the workshop and wastewater generated during the	Effluent generated from workshop has been treated by ETP of 15 KLD capacity installed at workshop. The treated water from ETP is reused in vehicle washing. Analysis report of STP & ETP treated water is enclosed in Annexure-XII & XIII . Photographs of
survey to generate data on pre-project	xxviii.	The project authorities shall undertake sample	Complied.
		survey to generate data on pre-project	

]	community health status within a radius of 1 km	
	from proposed mine.	
xxix.	Pre-placement medical examination and periodical medical examination of the workers engaged in the project shall be carried out and records maintained. For the purpose, schedule of health examination of the workers should be drawn and followed accordingly.	Pre-placement medical examination and periodical medical examination of the workers engaged in the project are carried out regularly. Annual Schedule of PME is being made for all eligible employees as per DGMS requirement and necessary PME is carried out.
XXX.	Provision shall be made for the housing of construction Labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	Work shed have been provided to the workers at the mine site having all facilities such as fuel for cooking, permanent toilets followed with septic tanks & soak pits drinking water, medical health care. Since the mining operation has already been commenced, the regular employees & executives are coming from the integrated town ship adjacent to the alumina refinery. Domestic effluents generated are being treated in the sewage treatment plant (STP) of 75 KLD located at mines as well as discharged soak pit via septic tank constructed.
xxxi.	The project proponent shall take all precautionary measures during mining operation for conservation and protection of endangered fauna namely; python, panther, sloth bear, wild dog etc. spotted in the study area. Action plan for conservation of flora and fauna shall be prepared and implemented in consultation with the State Forest and Wildlife Department. Necessary allocation of funds for implementation of the conservation plan shall be made and the funds so allocated shall be included in the project cost. All the safeguard measures brought out in the Wildlife Conservation Plan so prepared specific to the project site shall be effectively implemented. A copy of action plan shall be submitted to the Ministry of Environment and Forests and its Regional Office, Bhubaneswar.	Specific Wildlife Conservation Plan exclusively for Mining lease has been approved by PCCF (WL) & Chief wildlife Warden, Odisha vide letter No. 5608/1WL-SSP-80/2016 dated 27.06.2017 with financial forecast of Rs.670.451 Lakhs and an amount of Rs.535.715 Lakhs has been deposited in CAMPA FUND for implementation of the same. Further, as per the demand notice from the Divisional Forest Officer, Rayagada vide letter No.
xxxii.	Digital processing of the entire lease area using remote sensing technique shall be carried out regularly once in three years for monitoring land use pattern and report submitted to Ministry of Environment and Forests and its Regional Office, Bhubaneswar.	Digital processing of the entire lease area using the remote sensing technique by the authorized agency from Odisha Space Application Center (ORSAC),
	A final mine closure plan along with details of	

	of Environment & Forests 5 years in advance of	will be submitted 2 years in advance as per MCDR
	final closure for approval.	2017.
B	. General conditions	
i.	No change in mining technology and scope of working should be made without prior approval of the Ministry of Environment & Forests.	Agreed & we shall abide by this condition.
ii.	No change in the calendar plan including excavation, quantum of mineral bauxite and waste should be made.	Agreed & we are abiding by this condition.
iii.	At least four ambient air quality-monitoring stations should be established in the core zone as well as in the buffer zone for RSPM, SPM, SO2 &NOx monitoring. Location of the stations should be decided based on the meteorological data, topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with the State Pollution Control Board.	Four ambient air quality monitoring stations each have been established in both Core & Buffer Zone in consultation with the State Pollution Control Board, Odisha. Monitoring reports are attached as Annexure – IV & V .
iv.	Data on ambient air quality (RSPM, SPM, SO ₂ & NOx) should be regularly submitted to the Ministry of Environment and Forests including its regional office located at Bhubaneswar and the State Pollution Control Board / Central Pollution Control Board once in six months.	The monitored AAQ data is being submitted to the concerned authorities along with the half yearly compliance report once in six months. The result of ambient air quality monitoring data for the period of April'22 to September'22 of Core & Buffer Zone is enclosed as Annexure-IV & V .
v.	Fugitive dust emissions from all the sources should be controlled regularly. Water spraying arrangement on haul roads, loading and unloading and at transfer points should be provided and properly maintained.	Water spraying on haul roads is being practiced through water tankers. for which, provision is made to deploy two nos. of 28 KL capacity tankers to spray water at dust generating points such as haul roads, loading & unloading areas, and material transfer points. Fixed water sprinkling arrangements has been provided on the side of the arterial road. The haulage roads are being maintained to avoid rut and potholes. Two fog cannons are also deployed at strategic locations to arrest the fugitive dust if any.

vi.	Measures should be taken for control of noise levels below 85 dB (A) in the work environment. Workers engaged in operations of HEMM, etc. should be provided with ear plugs / muffs.	 The following measures are taken to control noise levels below 85 dB (A) in the work environment. Maintenance of all machines including checking of silencers regularly, Controlled blasting using delay detonators, installing immovable machinery on foundations and in closed rooms Provision of earplugs/muffs to workers engaged in noise prone areas. The HEMM operators are provided with AC close cabinets which itself is acoustic in nature. Noise level analysis report for the period April'2022 to September'2022 is enclosed as Annexure-XVII.
vii.	Industrial waste water (workshop and waste water from the mine) should be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May, 1993 and 31st December, 1993 or as amended from time to time. Oil and grease trap should be installed before discharge of workshop effluents.	A full-fledged workshop is in place with the facility of Effluent Treatment Plant of 15 KL/D capacity. The treated/recycled water is completely reused again in vehicle washing. All the repair & maintenance activities are taken up in the existing facility, however major maintenances like engine overhauling etc. are being taken up outside. There is no outside discharge of workshop effluents.
Viii.	Personnel working in dusty areas should wear protective respiratory devices and they should also be provided with adequate training and information on safety and health aspects. Occupational health surveillance program of the workers should be undertaken periodically to observe any contractions due to exposure to dust and take corrective measures, if needed.	Personal protective equipment is being provided to all workers respective to the nature of the job. Initial and periodical awareness training is being imparted to all workers in the Company's Vocational Training Center located within the lease area on Safety and Health Aspects. Pre-placement medical examination and periodical medical examination as per DGMS guideline of the workers engaged in the project is being carried out and records maintained for corrective measures.
ix.	A separate environmental management cell with suitable qualified personnel should be set-up under the control of a Senior Executive, who will report directly to the Head of the Organization.	A separate environmental management cell with suitable qualified personnel has been set up under the control of the Agent of Mines, who reports the Head of the Organization directly. The organization structure is attached Annexure- XVIII.
х.	The funds earmarked for environmental protection measures should be kept in separate account and should not be diverted for other purpose. Year wise expenditure should be reported to the Ministry of Environment and Forests and its Regional Office located at Bhubaneswar.	The funds earmarked for environmental protection is being utilized for the said purpose only. The total recurring annual expenditure during the financial year 2022-23 will be submitted with the six-monthly
xi.	The project authorities should inform to the Regional Office located at Bhubaneswar regarding date of financial closures and final approval of the project by the concerned	Noted & complied.

	authorities and the date of start of land development work.	
xii.	The Regional Office of this Ministry located at Bhubaneswar shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information / monitoring reports.	We are abiding by the condition and shall extend full cooperation to the officer(s) of regional office by furnishing the requisite data / information/monitoring reports during their monitoring of compliance of the stipulated conditions.
xiii.	The project proponent shall submit six monthly report on the status of the implementation of the stipulated environmental safeguards to the Ministry of Environment and Forests, its Regional Office, Bhubaneswar, Central Pollution Control Board and State Pollution Control Board. The proponent shall upload the status of compliance on their website and shall update the same periodically.	Six monthly reports are being submitted regularly to the Ministry of Environment and Forests, it's Regional Office of the Ministry at Bhubaneswar / Central Pollution Control Board / SPCB, Odisha within stipulated time. However, as per the new notification, six monthly compliance report is being complied on Parivesh portal. The status of compliance is being updated on the website periodically.
xiv.	A copy of clearance letter shall be marked to concerned Panchayat / local NGO, if any, from whom suggestion / representation has been received while processing the proposal.	Complied .
XV.	The State Pollution Control Board should display a copy of the clearance letter at the regional office, District Industry Centre and the Collector's office/ Tehsildar's Office for 30 days.	Complied.
xvi.	The project authorities should advertise at least in two local newspapers widely circulated, one of which shall be in the vernacular language of the locality concerned, within 7days of the issue of the clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and also at web site of the Ministry of Environment and Forests at http://envfor.nic.in and a copy of the same should be forwarded to the Regional Office of this Ministry located at Bhubaneswar.	Complied.

PHOTOS

PHOTO 1: Showing Check dam



PHOTO 2: Showing Retaining wall & garland Drain along the Dump Slope



PHOTO 3: Showing Settling Ponds

Settling Pond-1 Near Mines Entrance



Settling Pond-2 Near Mines Entrance



Settling Pit Near Crusher House



PHOTO 4: Showing Settling Pond Desilting





PHOTO 5: Showing Plantation in Backfilled Area



PHOTO 6: Showing Plantation in Mine Lease



PHOTO 7: Showing Nursery inside Mine Lease



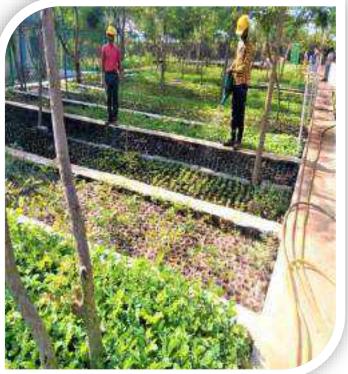


PHOTO 8: Showing 28KL Mobile sprinkler

PHOTO 9: Showing Fixed Sprinklers



PHOTO 10: Showing Piezometers inside lease



PHOTO 11: Showing drilling machine with dust Extractor





PHOTO 12: Showing Fixed sprinklers in stockpile area

PHOTO 13: Showing Dry fog system in Fixed Crushing plant



PHOTO 14: Showing Covered Long-Distance Conveyor(LDC)



PHOTO 15: Showing 75 KLD Sewage Treatment Plant(STP)



PHOTO 16: Showing 15 KLD Effluent Treatment Plant(ETP)



Annexure-I

Compliance Status of the issues raised during Public Hearing

<u>Status of the issues raised in Public Hearing of the Environmental Assessment for expansion of</u> <u>Baphilimali Bauxite Mines of M/s. Utkal Alumina International Ltd., from 3.0 MTPY to 8.5</u> <u>MTPY over an area of 1338.74 Ha at Baphalimali hill of Kashipur Block in the district of</u> Rayagada

Sl.No.	Issues Raised in Public Hearing	Compliance Status
1	The company shall abide by all rules and regulations of State Pollution Control Board/ central Pollution Control Board, Forest and Environment Department, Government of Orissa or under Environment (protection) Rules to safeguard the environment and safety norms and shall not violate the commitments made in the EIA/EMP report.	We will abide by this condition.
2	Employment shall be made to the local people on priority and the local youths shall be imparted training to suit its requirement. This facility may be given to others only if suitable technical manpower on the higher grade is not locally available. First preference for employment will be given to the victims of the project, Displaced persons & land losers.	Employment has been given to the local peoples on priority according to the skill levels.

3	The project proponent should take sufficient care for	Utkal Alumina has been striving hard to create and improve healthy
	improvement of health and education of local	environment to enrich the quality of life of the community particularly the
	villagers and communication network of the areas	underprivileged in the vicinity by sustainable initiatives as follows :
	and provide drinking water facility within its 20 km	
	radius.	Health Care :
		 During covid-19 pandemic situation/announcement has been carried out in 68 peripheral villages to create awareness among the villagers. During public announcement, villagers were distributed with leaflets carrying awareness massages. More than one lakh face masks were supplied to the villagers of 45 peripheral villages including govt. officials and hospitals. To create awareness on frequent hand wash, 1030 soaps were distributed to the villagers. To ensure periphery hygienic, sodium hypochlorite solution was sprayed in public places of Rayagada, Kashipur, Tikiri, Nuapada, Dongasil, Kodipari, Gorakhpur, Sanamtikona and other villages. Fumigation has been carried out in 35 villages to ensure disinfection of the area. Around 900 migrated labors were supplied with grocery items for ten days. Awareness meetings were organized in different villages from time to time. Diarrhea Control activities such as cleaning of village surroundings, disinfection of water logging areas, chlorination of water sources, providing water cans, installation of new tube wells, distribution of halogen tablets, extending treatment services to the diarrhea affected persons through organizing health camps etc. have been carried out in Diarrhea affected villages Functioning of one full-fledged round the clock Health Centre with laboratory facility at Nuapada with regular Doctors & Paramedical Staffs. Functioning of Utkal Hospital at Oshapada with specialist Doctors, IPD, Operation Theatre, ICU and well-equipped modern equipment.

	 Engagement of one Mobile Health Care Unit (MHU) extending
	services to 38 remote villages from 10 strategic locations
	 Round the clock services extended by four Ambulances for referral
	Patients
	✤ Extending financial support for maintenance of one Ambulance
	donated to CHC, Kashipur
	✤ Extending financial assistance to the poor and needy people of
	peripheral villages for medical treatment.
	 Organizing Multispecialty Health Camps at Cluster level.
	 Creation of Health Awareness through rallies, awareness camps
	competitions, sanitation drives, and street plays etc.
	 Disinfection of drains, tube well platforms and water logging areas
	to guard against the spread of disease.
	 Organizing Blood Donation Camps in collaboration with Dist. Red
	Cross Society
	 Extended Comprehensive eye care services including cataract
	surgery to 135 patients
	 Facilitated construction of 854 toilets in 16 villages in collaboration
	with Swachh Bharat Mission
	 Annual Chlorination of water sources such as tube wells, open
	wells, water tanks, sanitary wells etc. of all peripheral villages .
	Promotion of Quality Education :
	Tromotion of Quanty Education :
	 Running Aditya Birla Public School (English Medium) to provide
	access to good quality education.
	 Extending financial assistance to the land loser and economically
	backward families and meritorious students for Higher Education
	under Utkal Scholarship.
	 Extending financial support to Kucheipadar High School.
	 Organized special Awareness drives in organizing Prabesh Utshabs
	for increasing school enrolment.
	 Conducting Parents Counselling Meets to reduce school dropouts.
-1I	

		Conducted computer literacy project in collaboration with Odisha
		Knowledge Corporation Ltd.
		Spoken English Classes were conducted for 350 students of class
		X,XI & XII of Govt. Girls High School, Dongasil in order to
		improve the communication skill in English.
		 Construction of hostel building with drinking water facility, toilet,
		drainage & field leveling etc. at certain schools.
		✤ Construction of Boundary walls, Classrooms, CC Roads, and
		provision of drinking water through installation of tube wells inside
		school campus etc.
		 Repairing and Painting of school Buildings Description
		Donation of land for construction of Hadiguda High School Dividing
		Building ♣ Supply of study and sports materials and financial support for
		school functions
		school functions
		Provision of drinking water :
		✤ Installation of one Bore well at Tikirapada village to provide
		drinking water supply for the villagers.
		Setting up of ten solar based water supply system at Dwimundi,
		Dongasil & Jogiparitunda villages for drinking water supply.
		 Installation of Seventy-one tube wells in its peripheral villages to
		ensure supply of safe drinking water to the villagers.
		 Repairing of defunct tube wells from time to time as per the request
		 of villagers Construction of Swajaldhara (Gravity flow) for supply of water in
		six different villages. (Dwimundi, Pandakapadar, Dhadpas,
		Badlijharan, Ghatiguda & Tikirapada)
4	Rehabilitation & resettlement package if applicable	There is no displacement in Mines lease area.
	shall be strictly adhered in accordance with the	
	decision of Government.	

5	The mine shall not disturb the streams originating	No natural watercourse or water resources are obstructed due to mining
	from the hill slopes and foothills and also no mining	operations. Necessary care has been taken during monsoon to divert
	discharge shall be made to them.	/channelize run off water to the excavated pits, so that it does not carry any
		sediment to obstruct / affect the water bodies at the foot hill. There is no
		such perennial river/nallah exists at the ML especially in the surface
		plateau. However there are small natural depressions, may called as gullies,
		develops preferably in the rainy days during inflow/outflow of rain water
		at the slope of the ML, which is a part of project area, are being provided
		with check dam & plantations of indigenous species to arrest the erosion &
		sediment flow into the perennial nallah available at the bottom of the ML.
6	The timing of blasting shall be intimated to the	Blasting is only carried out in daytime only. Necessary information has
	villagers in its immediate vicinity through its	been given by sirens and physical guarding through security department
	representatives stationed in the villages.	during blasting. Notice also has been displayed at the main entrance gate
		regarding the timing of blasting.
7	The Mines shall intensify development activity in	Various development activities in the field of Education, Health Care,
/	the villages lying on the foothills of the project and	Sustainable Livelihoods, Village Infrastructure development and social
	in its immediate vicinity i.e., 10 km radius.	interventions has been undertaken intensively in the villages lying on the
		foothills of the project and its immediate vicinity. Activities undertaken are
		as follows :
		Education :
		 Extending financial assistance to the land loser and economically
		backward families and meritorious students for Higher Education under Utkal Scholarship.
		 Supply of 50 sets of furniture (Desks & Benches) to the Upgraded
		High School Chandragiri.
		✤ Organized Awareness Rallies and Prabesh Utshabs for increasing
		school enrolment.

 Conducted Parents Counselling Meets to reduce school dropouts.
 Strengthening School Management Committees
 Construction of Boundary walls, additional classrooms, and CC
Roads inside the school campus.
 Repairing and Painting of school Buildings
 Supply of Uniforms, textbooks, School bags, and sports materials
to the peripheral schools
 Supply of uniforms to the children of Anganwadi Centers.
 Supply of furniture's, first-aid boxes & solar home lights to the schools
 Creating Education Awareness through street plays, wall writings.
 One Remedial Coaching Center is running at Paikakupakhal
village by taking 60 students of that village.
 Repairing of roof along with veranda and Painting of one
classroom at Maikanch UGME School.
Setting up of three libraries at UGME School, Maikanch and
Saraswathi Sishu Mandir, Kashipur to enhance reading, comprehension, free expression and there by create a strong academic foundation of students
 Established three Mini Science Centers at Govt. High Schools of
Maikanch & Kashipur .
 Conducted teachers' orientation programme on the methodology of
teaching in Libraries developed under Pustakalya Project and on the operation of Mini Science Centers promoted in schools.
Health Care :
 During covid-19 pandemic situation/announcement has been carried out in 20 peripheral villages to create awareness among the villagers. During public announcement, villagers were distributed with leaflets carrying awareness massages. More than ten thousand face masks were supplied to the villagers of 15 peripheral villages

	 including govt. officials and hospitals. Fumigation has been carried out in five villages to ensure disinfection of the area. Awareness meetings were organized in different villages from time to time Extending treatment services to the villagers of villages lying on the foothills of the project through First Aid center set up at Mines top. Engagement of one Mobile Health Care Unit (MHU) extending services to 30 remote villages from 8 strategic locations Round the clock services extended by one Ambulance for referral Patients Extending financial support for maintenance of one Ambulance donated to CHC, Kashipur Installation of seventeen tube wells and two solar based water supply of safe drinking water to the villagers. Repairing of fifteen defunct tube wells in five different villages. Nine dustbins were constructed in different location of Dhuturapas & Peringini villages to facilitate cleanliness of the village Construction of Masonary drains in Chandragiri & Paikakupakhal villages Extending financial assistance to poor and needy people for medical treatment. Organizing Multispecialty Health Camp at Cluster level. Creating health awareness through rallies, awareness camps competitions, sanitation drives, and street plays etc. Disinfection of drains, tube well platforms and water logging areas to guard against the spread of disease. Conducted eye cataract surgery of 17 persons from four different villages Facilitated construction of 93 toilets in five villages in collaboration with Swachha Bharat Mission Established "Nirogshala" -Village Dispensary at Paikakupakhal Village to extend health treatment services to the villagers at their doorsteps.
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Sustainable Livelihoods :
 Sustainable Livelihoods : Supply of improved varieties of vegetable seeds, pesticides, micronutrients, and other inputs like sprayer machines to the farmers of sixteen peripheral villages during kharif and rabi season every year in order to increase their income through commercial vegetable cultivation. 213 farm families of six different villages have been supported for orchard development and 12 land less families for Goat Rearing under Project WADI in collaboration with NABARD. 84 farmers of five villages were supported for orchard development in 18.55 acres of land with saplings, fertilizers, pesticides, fencing, Agri implements and irrigation facilities. 125 farmers of eight different villages were supported for lemon grass cultivation in 198.19 acres of land. Installation of two lemon grass cultivation in 198.19 acres of land. Installation of two lemon grass cultivation in 198.19 acres of land. Installation of two lemon grass cultivation in come Generation Activity. Imparted tailoring and applique training to 181 girls/women of mines peripheral villages. Provided Irrigation facilities by construction of check dams, irrigation channels & Water Storage Tanks. Farmers Committees were provided with Diesel Pump Sets, HDPE Pipes with Sprinklers and installation of river lift irrigation, solar based irrigations and deep borewells in our peripheral villages. Capacity Building of farmers through different trainings, exposure visits and extending hand holding supports to the members of different farmers clubs, pani panchayats, udyan vikash samitis, producers' groups etc. Promoted in our periphery. Livestock vaccination cum health camps have been organized in different mines peripheral villages are regular interval of time.
Village Infrastructure development :

		To enhance the quality of life of villagers, we have undertaken village infrastructure development jobs like Construction of Cement Concrete Roads, Causeways, Steps to river, Rest house, Boundary Walls, Culverts, Bridges, Community Centers, Street lighting, drains, bus stops and Protection Walls etc. in different peripheral villages.
		Social Interventions :
8	The project proponent should provide garland drains around the mining pit to prevent entry of rainy water. Adequate check dams shall be provided to prevent the wash out of soils etc. from mines and solid waste dumping sites to surrounding fields.	 Organizing Block level rural volleyball tournament by taking youths of sixteen different villages. Extending financial support to organize Panchayat , Block as well as District level tournaments Supply of sports materials to the youths of peripheral villages Extending financial support for observing different puja and festivals in the villages Organizing Various social functions such as Raja Utshab, Diwali etc. in villages Promoting local folk dance Dhimsa by enabling the village youths to take part in different competitions. Necessary care has been taken during monsoon to divert /channelize run off water to the excavated pits, so that it does not carry any sediment to obstruct / affect the water bodies at the foot hill. To check flow of any silt and sediments, numbers of check dams/siltation ponds have been constructed and ensured by regular cleaning and maintenance. There are also pumps installed in siltation pond to pump out the collected water to the open and non-working pit area for ground water recharge. The same is being also continued concurrently with the running of the mines. Details of Check Dams and garland drains attached as Annexure- 2 & Photo 1, 2 & 3.

9	After the mining operation is over the project proponent should reclaim the mined-out area with overburden, topsoil followed by plantation.	From 4th year onwards i.e., since 1.04.2016 backfilling has been started by utilizing entire quantity of overburden in the voids of the mined-out area as per the proposal given in the Scheme of Mining. The topsoil scrapped during on-going mining is being utilized during concurrent backfilling & plantation activities. Till the end of September'22, an area 106.08 Ha is backfilled/reclaimed. In this backfilled area 67.31 Ha has been afforested/ rehabilitated.
		Both the activities are under progress & shall meet by 100% as per the proposal within scheme period. After the mining operation is over the whole area will be reclaimed as per the conceptual plan of mining scheme.
10	The mine shall obtain necessary clearances such as Forest clearance, wild life clearance, clearance from water resources department, etc. from the appropriate authorities	Necessary clearances such as Forest clearance, wildlife clearance, clearance from water resources department, etc. has been obtained from the appropriate authorities. Details of the letter no and date of approval is enlisted below.
		Forest Stage 2 Clearance: 8-18/2016-FC/02.02.2018 Wildlife clearance: 5608/IWL-SSP-80/2016/27.06.2017
		Water Resource Department: Form K as per Rule 23-A (2) (e) & Rule 26/12.12.2018
		Environment Clearance: J-11015/650/2007-IA-II(M)/19.02.2009
		Consent to Establish: 14388/Ind-II-NOC-4432/16.08.2007 Consent to operate: 19935/IND-I-CON-5450/14.12.2021

11	The project proponent shall provide alternate gazing
	field for the cattle in consultation with the District
	Administration

<u>Status of the issues raised in Public Hearing of the Environmental Assessment for M/s. Utkal</u> <u>Alumina International Ltd., for Baphilimali Bauxite Mines for expansion of production up to</u> <u>8.5 MTPA of Bauxite over an area of 492.82 Ha at Baphalimali in the district of Kalahandi</u>

Sl.No.	Issues raised in Public Hearing	Compliance Status
1	Allocation of funds for peripheral development	 We are allocating funds every year for the peripheral development of the area. This allocated amount is spent in the sectors like Education, Health Care, Sustainable Livelihoods, Village Infrastructure development and Social Interventions as per the Govt. Guidelines.
2	Electricity	 Roadside electrification is being done in different villages at the mine proximity with consultation with government dept
3	Water Supply	Thirteen tube wells and five solar based drinking water supply system have been installed in peripheral villages like Kendumundi, Kanarpas, Suryagarh & Durmusi of Th.Rampur block of Kalahandi district. Apart from this, defunct tube wells have also been repaired from time to time with the support of Self-Employed Mechanic of RWSS dept. Chlorination

		of different tube wells through the support of our MHU team has been
		carried out every year for ensuring availability of safe drinking water.
4	Health	 During COVID-19 Pandemic Situation, Public announcement has been carried out along with leaflet distribution and fixation of banners in 30 villages of three GPs to create awareness on COVID. Besides, 15000 face masks & 3500 soaps have been supplied to the villagers including Govt. officials, fumigation carried out in four villages. Extended financial support to Th.Rampur block for production and distribution of 60000 masks through Women Self Help Groups of this area. Diarrhea Control activities such as cleaning of village surroundings, disinfection of water logging areas, chlorination of water sources, providing water cans, installation of new tube wells, distribution of halogen tablets, extending treatment services to the diarrhea affected persons through organizing health camps etc. have been carried out in Diarrhea affected villages. First-Aid Center established at Mines top is extending treatment services to the villagers of mines adjacent villages. One MHU Vehicle is engaged by our company to extend treatment services to 34 remote villages of Th. Rampur block. Apart from treatment services, this MHU is also conducting health awareness camps, home visits and chlorination of water sources as well as disinfection of water logging areas. Facilitated construction of 40 individual toilets in Durmusi with the support of RWSS dept. Facilitated immunization programme in 26 villages in convergence with health dept. Under Indra Dhanush programme. To ensure smooth drainage of rainwater masonry drains have been constructed in the villages.

5	Employment	 Total engagement/employment 341 out of which 18 from buffer zone.
6	Protection of religious places	 Protection of Janadurga temple has been taken care of. No mining has been carried out in the vicinity till now and will not be done in future. Notice has also been displayed on the site.
7	Improvement of Roads	 Construction of Cement Concrete Roads, Causeways, Culvert, Earthen Bridges etc. have been carried out in the villages like Kendumundi, Kanarpas, Chirika, Durmusi and Adri (Gunjamali pada as well as harijan pada) as per the request of the villagers.
8	Education	 To increase school enrolment, we are organizing awareness rally and prabesh utshabs in our peripheral schools every year and supplying school bags, study materials etc. during this occasion. Similarly, to reduce school dropouts' parents counseling meets were organized every year. Efforts have been given for strengthening school management committees. Schools were supplied with sports materials for attracting the students towards schools. School furniture has been supplied to one of the private high schools of Karlapat GP. Awareness on Education has been created among the villagers through street plays and wall writings. Established one Mini Science Center and one Library at Govt. High School, Adri.
9	Alternate Grazing Field	 Plantation of fodder species in 3 Ha land out of 5 Ha available land at the extreme south of ML area is being taken up. The said area has been

		demarcated and plantation of different species of grasses are being done after loosening of hard laterite and spreading of topsoil.
10	Plantation	 Plantation is being taken up in the Mine slope including a 7.5-meter safety zone since 2012-13. This year (2022-23) till September'2022, we have planted around 77,636 Nos. saplings which includes safety zone around the mining lease, backfilled area, 15 Mtrs peripheral barrier of plateau boundary, mining lease slope area, around void, roads, avenue plantation etc. The remaining area will be covered progressively in phase wise manner as per the Review of Mining Plan. Villagers of Chirika, Durmusi and Kanarpas were supplied with 2185 mango saplings for promotion of fruit orchards in their respective villages.
11	Compensation for the displaced	 There is no displacement due to the project.
12	Local Office and Grievance Cell	A Grievance cell has been formed by the company by taking representative from Plant & Mines CSR & Admin, dept. They are mostly handling all the issues relating to employment and peripheral development.
13	Protection of environment	 Suitable environment plan has been formulated and continuously upgraded to mitigate the impact of different components of the Environment such as air, water, soil. Conditions in different authorizations obtained from statutory authorities have been complied to restoration and betterment of environment.
14	Other Peripheral Development	 Under Farm based livelihood activities,160 HHs were supported for improved paddy cultivation, 30 HHs for improved pulses cultivation,57 HHs for Promotion of Nutrition Gardens ,25 HHs for Integrated vegetable cultivation , 20 HHs for orchard development, 20 HHs for Goat rearing,

and 50 HHs for Poultry rearing in the villages of Kendumundi, Kanarpas,
Chirika, Durmusi & Suryagarh .
✤ Nine Ponds were de-silted in the villages like Gopinathpur, Phatkimahul,
Chingdiphas, Musajhal, Adri, Kendumundi and Rajamunda of Th.Rampur
block.

ANNEXURE-II

DETAILS OF GARLAND DRAIN, RETAINING WALL, SETTLING POND AND CHECK DAM

SI. No	Type of works	Particulars				
51. INO	Type of works	Length	Width (avg)	Height (avg)		
01	Wall around back side of OB dump	1300 mts	0.8 mtrs	1 mtr		
02	Drain work at the back side of OB dump	1922 mtrs	2.8 mtrs	1 mtr		
03	Drain work at ore stack yard	353 mtrs	2.7 mtrs	1 mtr		
04	Drain work at haul road towards OB dump	1000 mtrs	2 mtrs	0.6 mtr		
05	Wall beside the cave	385 mtrs	0.8 mtr	1 mtr		
06	Three settling pond on back side of OB dump	40 mtrs	8 mtrs	2.2 mtrs		
07	Parapet wall between service center facility to mine entrance	1501 mtrs	0.8 mtr	1 mtr		
08	Check dam between crusher, ramp and haul road	76 mtrs	0.8 mtrs	1 mtr		
09 Check dam across the slope from previous topsoil area towards mining pit (2 nos)		47 mtrs	0.8 mtr	1 mtr		
10	Check dam across the slope near mine entrance	35 mtrs	0.8 mtr	1 mtr		
11	Drain work around the crusher	426 mtr	2 mtr	1 mtr		
12	Hume pipe culvert in the natural stream flowing nearby Kalahandi Pit	5 mtrs	15 mtrs			
13	Concrete drain near fixed crusher	50 mtrs	1.5 mtrs	1 mtr		
14	Earthen drain near fixed crusher	520 mtrs	1.5 mtrs	1 mtr		
15	Settling pond connected to concrete drain near fixed crusher	44 mtrs	20 mtrs	4 mtrs		
16	Parapet wall around the safety zone area of Kalahandi Pit	600 mtrs	1.5 mtrs	2 mtrs		
17	Three nos. concreted weir across the natural seasonal nallah	135 mtrs	1.2 mtrs	2.5 mtrs		
19	Implementation of gabion along OB dump	60 mtrs	1 mtr	1 mtr		
20	Settling pond near mine entrance	40 mtrs	21 mtrs	4 mtrs		
21	Settling pond near MRSS building	38 mtrs	20 mtrs	4 mtrs		
22	Two Concrete drain near MRSS	290 mtrs	1.5 mtrs	1.5 mtrs		
23	Settling pond near Rayagada OB dump	46 mtrs	28 mtrs	4 mtrs		
24	Check Dam over slope area North East Side (48 Nos.)	30 mtrs	2 mtrs	2 mtrs		

ANNEXURE-III

Verification report on implementation of recommendations suggested in scientific study of surface & ground water management at Baphlimali Bauxite

Mine, studied by NIT, Rourkela



Ref: UAIL-Mines/BBM/28/2020

14th January 2020

The Member secretary State Pollution Control Board, Odisha Parivesh Bhawan, A/118 Nilakanthanagar, unit- VIII Bhubaneswar-751012

Sub: submission of verification report of NIT, Rourkela pertaining to the special condition no. 13 of СТО

Ref: (i) Consent Letter No. 2608/IND-I-CON/5450 Dt.14.03.2019, Consent Order No. 2765

(ii) Our CTO renewal online Application No. 2354845 Dt.19.12.2018

Dear Sir,

То

With reference to the special condition no. 13 of CTO and clarification raised against our CTO for renewal, we are submitting herewith the verification report of NIT, Rourkela, regarding implementation status of recommendation suggested in the technical study of surface and ground water management of our mines by NIT, Rourkela.

This is for your information and kind perusal.

Yours faithfully,

For Utkal Alumina International Limited

(Dr Ram) a Routh Asst. Vice President-Corporate Affairs, Bhubaneswar

Copy to: Regional Office, OSPCB, Rayagada

Encl: As Above



राष्ट्रीय प्रौद्योगिकी संस्थान NATIONAL INSTITUTE OF TECHNOLOGY राउरकेला ROURKELA - 769008. ओडिशा ODISHA



NITR/MN/HBS/2020/L/0023

Date: January 13, 2020

Dr. H. B. Sahu Associate Professor Department of Mining Engineering NIT, Rourkela – 769 008 & Principal Investigator

Subject: Verification of Implementation of the recommendation of the Scientific study of Surface and Ground Water Management at Baphlimali Bauxite Mine of M/s Utkal Alumina International Limited

Dear Sir,

Attached please find the report of the verification of *implementation of the recommendations of the Scientific study of Surface and Ground Water Management at Baphlimali Bauxite Mine* which was submitted in December 2016.

Thanking you and with regards.

Yours Sincerely

Dr. H. D. Sal

To, Mr. Mukesh Kumar Jha General Manager (Mines) Baphlimali Bauxite Mines, UAIL At: Doraguda Post : Kucheipadar- 765 015 Dist.: Rayagada

फोन Phone : (0661) 2476773, पैञ्क्स Fax : (0661) 2462022, वेबसाइट Website : www.nitrkl.ac.in मा.सं.वि. मंत्रालय, भारत सरकार के अधीन एक राष्ट्रीय महत्व का संस्थान An institute of national importance under ministry of HRD, Govt. of India Verification Report on the Implementation of the Scientific Study of Surface and Ground Water Management at Baphlimali Bauxite Mine, UAIL





DEPARTMENT OF MINING ENGINEERING NATIONAL INSTITUTE OF TECHNOLOGY ROURKELA – 769 008 January 2020

Verification Report on the Implementation of the Scientific Study of Surface and Ground Water Management at Baphlimali Bauxite Mine, UAIL

1. Background

The technical study of surface and ground water management at Baphlimali bauxite mine, UAIL; was carried out during 2015-16.As per the requirement of Consent to Operate, stipulated by State Pollution Control Board, Bhubaneswar; the verification of the implementation of the recommendation of the scientific study is required to be carried out. In light of the above, a team comprising of Prof. H. B. Sahu, Department of Mining Engineering; and Prof. Sk Md Equeenuddin, Associate Professor, Department of Earth and Atmospheric Sciences; carried out the physical verification taking into account the plans and sections, site visit and discussion with the mine officials.

2. OBJECTIVES OF THE PROJECT

Verification of status of implementation of the Scientific study on Surface and Ground Water Management at Baphlimali Bauxite Mine, UAIL with reference

3. RECOMMENDATIONS

Observation 1:

It is seen that the active mining area occupies a very small space at the moment. The runoff generated from the active mining area (6.21 Lakh m³) is very insignificant compared to that of total leasehold area during the monsoon, which is 90.07 lakh m³.

Observation 2:

The maximum runoff likely to be generated in a single month in the monsoon is likely to be 25.51 Lakh m³ considering the rainfall intensity to be 349mm, which is the maximum average rainfall in this area over 12 year period.

Recommendation 1:

The maximum runoff likely to be generated in R1 region per hour during the monsoon is $3403m^3$ considering a maximum rainfall of 40mm per hour. The existing settling pit near the crusherof 12 m x 8m size with a depth of 4m is inadequate to handle the runoff likely to be generated. Its size is required to be enhanced to (42m x 20m x 4m) to accommodate the expected runoff. A garland drain of 277m x 1m x 1m is to be provided in the eastern boundary to channelize the runoff to the sump. The water from the sump is to be pumped to quarry 1 after settling.

Current Status: Implemented.

The dimensions of the existing settling pit has been enhanced to 44mx20mx4m (Fig.1) to accommodate the expected runoff during monsoon. One 50hp pump have been installed to pump out the water to quarry 1 after settling. A garland drain of 520m length has been constructed along the eastern boundary to channelize the runoff to the sump.



Figure 1: View of settling pit and pumps near the crusher

Recommendation 2:

The maximum runoff likely to be generated in R2 region during monsoon is 6680 m³/hr. This runoff is likely to be contaminated by loading and ancillary activities. It is proposed to have two settling ponds near the mine entrance of $1800m^3$ capacity each ($30m \times 15m \times 4m$) to handle the runoff.Garland drains of $545m \times 1m \times 1m$ is required to be constructed to channelize the runoff to the settling ponds. The water after settling may be allowed to flow outside since it has been found that there is no significant contamination of the water bodies downstream.

Current Status: Implemented

The existing settling pit near the mine entrance has been enhanced to $40m \times 21m \times 4m$ to accommodate 3360 m³ of runoff (Fig.2). A new settling pit of 38m x 20m x 4m depth has been constructed to accommodate 3040 m³ of runoff (Fig.3). Two 75hp pumps have been installed in the 2nd settling pit to pump the runoff to Quarry 1.Two concrete garland drains of an aggregate length of 290m and earthen garland drains of 600m have been constructed in this region to channelize the runoff to these settling pits (Fig.4).

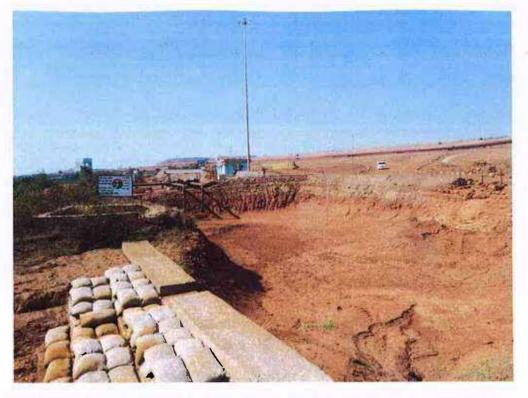


Figure 2: View of the reconstructed settling pit near the mine entrance

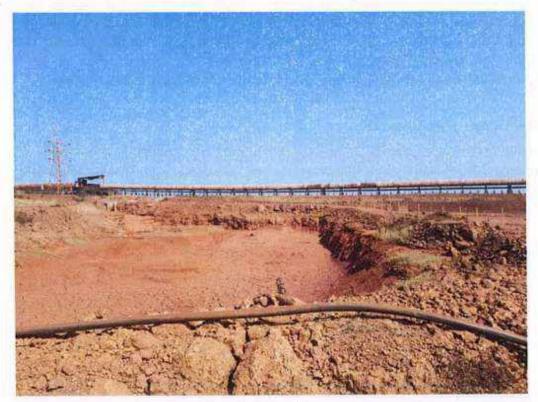


Figure 3: View of the newly constructed 2nd settling pit near the mine entrance



Figure 4: View of garland drains constructed in the R2 region

Recommendation 3:

The expected runoff in R3 region is 8444 m³ per hour. A drain of 1170m having width and depth of of 4m and 2m respectively is proposed to be constructed in R3 region on the western side parallel to the existing of conveyor belt to arrest the surface runoff generated within this region and channelize it to quarry 1. As the flow of runoff is towards the bauxite storage, crusher and conveyor belt, therefore there is maximum possibility of intermixing of surface runoff with that of bauxite ore. The bauxite storage site, and crusher plant and ancillary facilities are covering very small portions of the total area of R3 region. Culverts/hume pipes are required to be provided where the drain crosses the road.

Current Status: Implemented

Garland drains of adequate dimensions have been constructed in this region (Fig.5). Earthern retaining wall and garland drain has been provided around the bauxite storage area to prevent the intermixing of the runoff. Hume pipe has been provided at the locations where the drains cross the road.

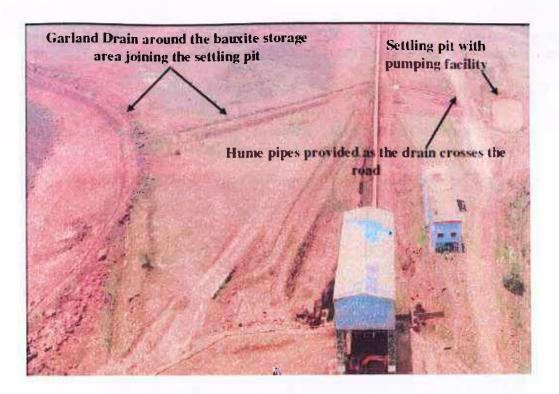


Figure 5: View of earthen retaining wall and garland drains near the bauxite storage area and crusher

Recommendation 4:

The regions R4, R5 and R6 regions are in virgin state. The runoff from these regions may be allowed to follow the natural topography. There are some small seasonal nallahs that are created during the monsoon, which carries the surface runoff to the nearby valleys.

Current Status: There is no change in this region.

Recommendation 5:

Most part of R8 is in a virgin state. The runoff from this region is channelized to the valley after the settlement of suspended solids in small settling pits constructed near the boundary. A sewage treatment plant (STP) of 75KLD capacity is under construction to handle the waste water from the domestic and office areas which is adequate.

Current Status: The runoff from this region is settled in the settling pits. The construction of STP near the administrative building has been completed. Meanwhile, more plantations have been carried out in this region along with the establishment of a nursery. The area is now greener than before.

Recommendations 6:

A retaining wall has been provided below the Rayagada dump (Dump I). However, it is damaged in different locations, allowing the mixing of runoff from the virgin areas of R8 before flowing to the valley. Since the quality of runoff from virgin areas is relatively uncontaminated, it should be allowed to flow without mixing with the runoff from the dump. It

is suggested that the retaining wall around the periphery of the dump should be properly maintained to avoid the direct mixing of the runoff with that of the virgin areas.

Current Status: Implemented.

The retaining walls have been properly maintaining with reconstruction of the damaged portions (Fig. 6). The natural runoff from the virgin areas do not mix with the runoff from the dump and flows to the valley after being settled in the renovated settling pits (Fig.7).



Figure 6: Photographic view of reconstriction of the retaining wall



Figure 7: Renovated settling pits

Recommendation 7:

A part of the runoff from this dump is flowing to the quarry. However, nearly 4500 m³ of runoff per hour is expected to flow outside during peak monsoon period. Therefore, a sedimentation pond of 45m x 25m x 4m is proposed to be constructed below the dump. Zigzag flow pattern may be followed in the garland drains below the dumps to arrest the suspended solids before it reaches the settling pond, which will enhance the capacity of the settling pit.

Current Status: Implemented.

An additional settling pit of $46m \times 28m \times 4m$ has been constructed as per the recommendation (Fig. 8). The runoff from the dump is being channelized to the settling pit.



Figure 8: Settling pond near Rayagada dump.

Recommendation 8:

The runoff from Kalahandi Dump (Dump II) is being channelized to Kalahandi Quarry (Quarry II). The total runoff from the quarry and the dump in monsoon is likely to be 1.34 Lakh m^3 . The quarry sump has the capacity to accommodate 1.54 Lakh m^3 of runoff during the monsoon (120m x 80 m x 16m). It was noticed that most of the water in the mine sump percolates downward, and there is very small amount of water present in the mine even during the monsoon.

Current Status:

The Kalahandi quarry sump has adequate capacity to store the runoff generated during the monsoon.

Recommendation 9:

There is a seasonal nallah in R7 region. It was noted that the nallah is seasonal one and exists only during the monsoon. Three check dams have been constructed on this nallh. The dimension of the check dams varies between 50 to 60 m in length, 2m width and 1 to 1.5m in

height (Fig. 3). However, during mine visits, it was noticed that there are cracks in the bottom parts of the dams which is allowing seepage of the water to the downstream. These may be properly constructed so that they will work as permanent storage reservoirs. These have the capability to store 75,000 m³ to 1,35,000 m³ of runoff. To meet part of the mine water demand the height of the check dams may be enhanced to 4m so that it can store upto 3,60,000 m³ of runoff during monsoon.

Current Status: Implemented

The existing check dams in this region have been reconstructed with repairing of the cracks that were existing the bottom part of these dams. The heights of these dams have been enhanced to 4m to accommodate the runoff likely to be generated during the monsoon. A view of the check dams before and after reconstruction has been presented in Figure 9a and 9b respectively.

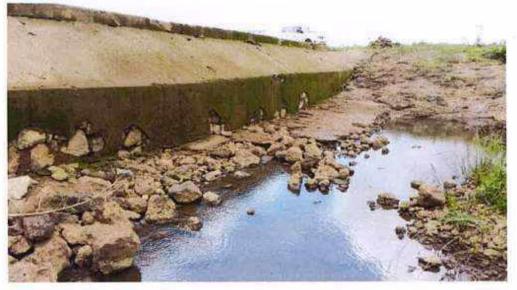


Figure 9a: Photographic view of damged check dam during 2016



Figure 9b: Photographic view of the reconstructed check dam

Recommendation 10:

Retaining walls are required to be provided in the top soils storage and crushed bauxite storage sites, so that the natural runoff coming from the topmost part of the mine does not mix with it.

Current status: Implemented. Top soil dump has already been re-handled and utilized for the plantation purpose.

Recommendation 11:

All the existing mine sumps, garland drains, sedimentation ponds created on thesurface should be de-silted before monsoon and a record of the same should bemaintained in the respective mine office. Wherever possible, the sumps may bedeepened to accommodate more surface runoff quantity.

Status: Implemented

All the existing mine sumps, garland drains, sedimentation ponds created on the surface being de-silted before monsoon and a record of the same being maintained.

Recommendation 12:

In order to avoid accidental entry of any person or cattle into the sedimentationponds, roper fencing should be carried out. Warning signs should also bedisplayed near the water bodies along with their depth.

Status: Implemented

The sedimentation ponds have been properly fenced to prevent accidental entry of anyperson or cattle with a depth measurement scale in the middle of the pond (Fig. 10).



Figure 10: Fencing around the settling pit

Recommendation 13:

Plantation, grassing and soil water conservation measures like contour trenches(2ft wide x 2ft depth x continuous or staggered 2ft wide x 2ft depth x 2m length at 6m slope interval) and bund (2 ft high), agave plantation, silt arrestors, check damete should be carried out in all the external o/b dumps slopes to minimize siltationduring monsoon, otherwise the capacity of garland drain to carry the surfacerunoff will decrease and will lead to flooding and discharged to nearby areasinstead of being channelled to the sump. Proper retaining wall or gabion wall orcatch drain ($1.5m \times 1.5m$ cross section) should be provided at the toe of the OBdumps to arrest the siltation during heavy rains and these catch drains should be cleaned before onset of monsoon each year.

Status: Implemented

Garland drains, settling tanks and check dams of appropriate size, gradient and lengthhas been constructed both around the mine pit and the over burden dump to preventun off of water and flow of sediments directly into the natural nallah and other water bodies. The garland drains are being desilted regularly before onset of monsoon.

Additional Observations:

During site visit the following additional observations were made:

Concrete drains of 160m length, 1.5m width and 1m depth has been provided on the side of approach road to the mine entrance.

A network of pumps and pipelines has been provided to channelize the runoff from the settling pits to the Quarries.

Vast amount of plantation has been carried out on the backfilled areas of the mine (Fig. 11).



Figure 11: Photographic view of the plantation in the backfilled areas of the mine

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Dr. H. B. Sahu Associate Professor and Head Department of Mining Engineering Principal Investigator

3-01-2020

Dr. Sk. Md. Equeenuddin Associate Professor Dept of Earth and Atmospheric Sciences Co-Principal Investigator



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Ref: Envlab/22/R-9384

ANNEXURE-IV

Date: 15.11.2022

Ambient Air Quality (AAQ) Monitoring Results Period: April'22 - September'22 (Monthly Average Values)

(Core Zone)

AAQ-S1: Mining Pit (N19°20.773´ E82°58.332´)	ΡΜ ₁₀ μg/m ³	ΡM _{2.5} μg/m ³	SO ₂ μg/m ³	$\frac{NO_2}{\mu g/m^3}$	CO mg/m ³
April-22	62.6	33.7	10.1	19.0	0.50
May-22	61.1	32.5	9.8	18.7	0.50
June-22	54.4	30.7	10.8	19.1	0.52
July-22	43.8	23.0	10.5	18.4	0.50
August-22	50.9	28.5	11.4	18.3	0.50
Sepetember-22	54.5	30.4	12.2	20.7	0.48
Six Monthly Average	54.5	29.8	10.8	19.0	0.50
AAQ-S2: Near Crusher (N19°20.915´ E82°58.543´)	ΡΜ ₁₀ μg/m ³	РМ _{2.5} µg/m ³	SO ₂ μg/m ³	$\frac{NO_2}{\mu g/m^3}$	CO mg/m ³
April-22	60.1	31.4	9.5	18.5	0.45
May-22	58.4	30.9	9.1	18.0	0.49
June-22	42.6	24.1	8.1	17.3	0.49
July-22	43.7	23.2	10.5	18.8	0.48
August-22	54.1	30.4	12.0	19.1	0.48
Sepetember-22	55.8	31.0	12.2	18.8	0.48
Six Monthly Average	52.5	28.5	10.2	18.4	0.48
AAQ-S3: Near Weigh Bridge (N19°21.079' E82°58.775')	ΡΜ ₁₀ μg/m ³	РМ _{2.5} µg/m ³	SO ₂ μg/m ³	$\frac{NO_2}{\mu g/m^3}$	CO mg/m ³
April-22	63.7	34.3	12.3	22.2	0.57
May-22	62.2	33.5	11.6	21.0	0.57
June-22	52.5	29.6	11.2	19.5	0.53
July-22	44.9	23.5	11.4	19.6	0.51
August-22	55.8	31.0	13.4	20.9	0.54
Sepetember-22	58.1	32.5	14.5	22.1	0.56
Six Monthly Average	56.2	30.7	12.4	20.9	0.55







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Microbiology Lab

Ref: Envlab/22/R-9385

Date: 15.11.2022

ANNEXURE-IV

Ambient Air Quality (AAQ) Monitoring Results Period: April'22 - September'22 (Monthly Average Values)

AAQ-S1: Near Admin Office (N19°20.366´ E82°58.874´)	ΡΜ ₁₀ μg/m ³	PM _{2.5} μg/m ³	$SO_2 \mu g/m^3$	NO ₂ μg/m ³	CO mg/m ³
April-22	54.5	28.6	7.0	14.9	0.42
May-22	52.4	27.9	6.8	15.4	0.44
June-22	48.3	27.2	7.0	15.0	0.39
July-22	37.4	19.1	7.2	14.0	0.42
August-22	49.4	27.8	9.3	16.8	0.45
Sepetember-22	53.0	29.5	9.5	17.4	0.48
Six Monthly Average	49.2	26.7	7.8	15.6	0.43
NAAQ Standard	100	60	80	80	4
Testing method	Gravimetric ISO 5182 (Part-23) RA2019	Gravimetric ISO 5182 (Part-24) RA2019	Improved West and Geake method ISO 5182 (Part- 2) RA 2017	Modified Jacob & Hochheiser (Na-Arsenite) ISO 5182 (Part- 6) RA 2012	NDIR Spectroscopy ISO 5182(Part 10) RA2009

Ambient Air Quality Standards (NAAQS)

Note: BDL Value SO₂ <4 μ g/m³, NO₂ <6 μ g/m³, CO <0.1 mg/m³







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Ref: Envlab/22/R-9386

Date: 15.11.2022

ANNEXURE-V

Ambient Air Quality (AAQ) Monitoring Results Period: April'22 - September'22 (Monthly Average Values)

(Buffer Zone)

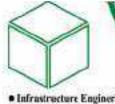
AAQ-BZ-S5: Adri (N 19°21.928' E 82°56.705')	ΡΜ ₁₀ μg/m ³	PM _{2.5} μg/m ³	SO ₂ μg/m ³	$\frac{NO_2}{\mu g/m^3}$	CO mg/m ³
April-22	50.4	26.6	6.4	15.0	0.36
May-22	48.4	25.5	6.0	14.8	0.38
June-22	46.1	25.9	5.9	13.8	0.34
July-22	39.2	21.3	6.1	13.3	0.34
August-22	49.7	27.6	6.4	12.5	0.32
Sepetember-22	49.7	27.6	6.4	12.5	0.32
Six Monthly Average	47.2	25.7	6.1	13.6	0.34
AAQ-BZ-S6: Chandragiri (N 19°23.107' E 82°59.221')	ΡΜ ₁₀ μg/m ³	PM _{2.5} μg/m ³	SO ₂ μg/m ³	NO ₂ μg/m ³	CO mg/m ³
April-22	51.0	27.7	7.5	16.2	0.41
May-22	50.4	26.9	7.3	15.8	0.38
June-22	46.8	26.3	6.0	13.6	0.34
July-22	38.4	20.7	5.9	12.4	0.32
August-22	46.9	26.2	6.5	14.1	0.35
Sepetember-22	50.7	27.7	6.8	13.9	0.30
Six Monthly Average	47.4	25.9	6.7	14.3	0.35
AAQ-BZ-S7: Paikupakhal (N 19°20.197' E 82°59.589')	ΡΜ ₁₀ μg/m ³	PM _{2.5} μg/m ³	SO ₂ μg/m ³	NO ₂ μg/m ³	CO mg/m ³
April-22	47.6	25.3	5.8	13.8	0.30
May-22	47.0	24.7	6.2	14.4	0.30
June-22	46.1	25.8	5.9	13.9	0.30
July-22	38.9	21.0	6.3	13.6	0.40
August-22	48.9	27.3	6.7	14.2	0.40
Sepetember-22	52.3	28.6	6.9	14.7	0.30
Six Monthly Average	46.8	25.5	6.3	14.1	0.30

Note: No deviation from the NAAQS is observed and all the values are within the standard prescribed under National Ambient Air Quality Standards (NAAQS)





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Date: 15.11.2022

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Ref: Envlab/22/R-9387

ANNEXURE-V

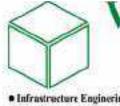
Ambient Air Quality (AAQ) Monitoring Results Period: April'22 - September'22 (Monthly Average Values)

AAQ-BZ-S8: Andirakanch (N 19°19.079' E 83°0.738')	ΡM ₁₀ μg/m ³	PM _{2.5} μg/m ³	$SO_2 \mu g/m^3$	NO ₂ μg/m ³	CO mg/m ³
April-22	48.6	25.9	6.13	14.1	0.30
May-22	46.1	24.1	5.71	13.8	0.31
June-22	46.6	26.3	6.12	13.6	0.32
July-22	40.2	21.7	6.46	13.7	0.33
August-22	48.3	26.8	6.56	14.3	0.35
Sepetember-22	54.0	29.6	7.15	14.8	0.35
Six Monthly Average	47.3	25.7	6.35	14.1	0.32
NAAQ Standard	100	60	80	80	4
Testing method	Gravimetric ISO 5182 (Part-23) RA2019	Gravimetric ISO 5182 (Part-24) RA2019	Improved West and Geake method ISO 5182 (Part- 2) RA 2017	Modified Jacob & Hochheiser (Na-Arsenite) ISO 5182 (Part- 6) RA 2012	NDIR Spectroscopy ISO 5182(Part 10) RA2009

National Ambient Air Quality Standards (NAAQS)

Note: BDL Value SO₂ $<4 \mu g/m^3$, NO₂ $<6 \mu g/m^3$, CO $<0.1 mg/m^3$





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Laboratory Services Environment Lab Food Lab Material Lab SoilLab Mineral Lah 4 Microbiology Lab

Ref: Envlab/22/R-9388

Date: 15.11.2022

ANNEXURE-VI

Stream Flow Monitoring Results

Period: April'22 - September'22

SI. No	Stream Location	April-22 Stream Flow (m ³ /hr.)	May-22 Stream Flow (m ³ /hr.)	June-22 Stream Flow (m ³ /hr.)	July-22 Stream Flow (m ³ /hr.)	Aug-22 Stream Flow (m ³ /hr.)	Sept-22 Stream Flow (m ³ /hr.)	Six Monthl Stream Flow (m ³ /hr.)	y Average Stream flow (Cusec)
1	SW1: Paikupakhal Nala (N19°20.056' E82°59.776')	840	630	3220.8	4410	3948	432	2528.16	24.8
2	SW2: Near Dandabada Nala (N19°22.940' E82°57.515')	3600	2610	10065	21120	14916	1728	10087.8	99.0
3	SW3: Chandragiri Nala (N19°23.078' E83°0.248')	9000	8928	59292	38640	61320	5292	34694.4	340.4
4	SW4: Mishripada Nala (N19°22.829' E82°59.268')	4320	3182.4	6734.4	7586.4	30258	1296	9811.44	96.3







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 Infrastructure Engineering Water Resource Management

· Environmental & Social Study

Ref: Envlab/22/R-9389

 Surface & Sub-Surface Investigation · Quality Control & Project Management Renewable Energy

 Agricultural Development Information Technology Public Health Engineering

 Mine Planning & Design Mineral/Sub-Soil Exploration Waste Management Services

Laboratory Services Environment Lab Food Lab Material Lab SoilLab Mineral Lah 4 Microbiology Lab

Date: 15.11.2022

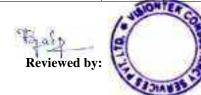
ANNEXURE-VII

Surface Water Quality

Period: April'22 - September'22

SW1: Sana River (Up Stream) (N 19°17.015' E 83°0.879'')

			Standards			Anal	ysis Results SW	1	Analysis Results SW1							
Sl. No.	Parameter	Unit	as per IS- 2296:1992 Class – 'C'	April-22	May-22	June-22	July-22	Aug-22	Sept-22	Six Months Average						
1	Color	Hazen, max	300	<10	<10	<10	<15	<15	<15	<15						
2	Odour		Agreeable	Agreeable	Agreeable	Agreeable	Agreeable	Agreeable	Agreeable	Agreeable						
3 4	pH value		6.5-8.5	7.18 52.0	7.32	7.29 57.0	7.31 61.0	7.21 74.0	7.31 73.0	7.3 63.0						
	Suspended Solids	mg/l, max			61.0											
5	Total dissolved solids	mg/l, max	1500	176.0	194.0	221.0	225.0	218.0	224.0	209.7						
6	Temperature	0c		27.1	27.7	25.7	24.3	25.3	26.3	26.1						
7	Conductivity	µs/cm		274.6	302.3	345.8	352.4	350.0	358.4	330.6						
8	Ammonical Nitrogen (as NH4-N)	mg/l, max		0.8	1.6	2.1	2.2	2.3	2.5	1.9						
9	Total Kjeldahl Nitrogen (as N)	mg/l, max		2.6	3.1	3.7	3.9	4.1	4.9	3.7						
10	Oil & Grease	mg/l, max	0.1	ND	ND	ND	ND	ND	ND	ND						
11	Dissolved Oxygen (as DO)	mg/l, min	4	6.0	5.7	5.6	5.5	5.8	5.5	5.7						
12	Biochemical Oxygen Demand (as BOD at 270C For 3 days)	mg/l, max	3.0	2.2	2.4	2.3	2.8	3.1	3.8	2.8						
13	Chemical Oxygen Demand (as COD)	mg/l, max		12.0	20.0	18.0	24.0	21.3	15.8	18.5						
14	Free Ammonia (as NH3)	mg/l, max		ND	ND	ND	ND	ND	ND	ND						
15	Total Residual Chlorine (as RFC)	mg/l, min		ND	ND	ND	ND	ND	ND	ND						
16	Iron (as Fe)	mg/l, max	50	0.58	0.67	0.62	0.66	0.94	0.92	0.7						
17	Fluoride (as F)	mg/l, max	1.5	0.31	0.34	0.38	0.41	0.48	0.42	0.4						
18	Hexavalent Chromium (as Cr+6)	mg/l, max	0.05	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02						
19	Cyanide (as CN)	mg/l, max	0.05	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	<0.01						
20	Sulphide (as S)	mg/l, max		< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	<0.05						
21	Nitrate (as NO3)	mg/l, max	50	1.34	1.7	1.60	1.48	1.94	1.86	1.7						
22	Dissolved Phosphate (as PO4)	mg/l, max		0.54	0.43	0.49	0.51	0.51	0.48	0.5						
23	Phenolic Compound (as C6H5OH)	mg/l, max		< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	<0.05						
24	Bio-assay Test	mg/l, max	90% survival of fish after 96 hrs. in 100% effluent	93%	95%	94%	96%	95%	91%	94%						
25	Selenium (as S)	mg/l, max	0.05	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001						
26	Manganese (as Mn)	mg/l, max		< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05						
27	Copper (as Cu)	mg/l, max	1.5	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	<0.02						
28	Zinc (as Zn)	mg/l, max	15	0.18	0.20	0.18	0.19	0.21	0.24	0.2						
29	Cadmium	mg/l, max	0.01	< 0.01	< 0.01	<0.01	< 0.01	< 0.01	< 0.01	<0.01						
30	Lead (as Pb)	mg/l, max	0.1	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	<0.01						
31	Mercury (as Hg)	mg/l, max		< 0.004	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004	<0.004						
32	Nickel (as Ni)	mg/l, max		< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	<0.05						
33	Arsenic (as As)	mg/l, max	0.2	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004						
34	Total Chromium (as TCr)	mg/l, max		< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	<0.05						





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Infrastructure Engineering

 Water Resource Management · Environmental & Social Study

Renewable Energy

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· Quality Control & Project Management

 Agricultural Development Information Technology Public Health Engineering

 Mine Planning & Design Mineral/Sub-Soil Exploration Waste Management Services

Food Lab Material Lab SoilLab Mineral Lah 4 Microbiology Lab

Laboratory Services

Environment Lab

Date: 15.11.2022

Ref: Envlab/22/R-9390

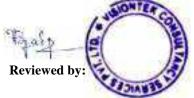
ANNEXURE-VII

Surface Water Quality

Period: April'22 - September'22

SW2: Sana River (Down Stream) (N 19°16.602' E 82°59.812')

Class - ·C' · <th< th=""><th>7.14 82.0 234.0 26.8 372.6 2.8 5.2 ND 5.9 3.7</th><th>Six Months Average <20 Agreeable 7.3 81.7 267.7 26.3 421.4 2.8 4.7 ND 5.7</th></th<>	7.14 82.0 234.0 26.8 372.6 2.8 5.2 ND 5.9 3.7	Six Months Average <20 Agreeable 7.3 81.7 267.7 26.3 421.4 2.8 4.7 ND 5.7
2 Odour Agreeable	Agreeable 7.14 82.0 234.0 26.8 372.6 2.8 5.2 ND 5.9 3.7	Agreeable 7.3 81.7 267.7 26.3 421.4 2.8 4.7 ND
3 pH value 6.5-8.5 7.44 7.27 7.43 7.22 7.38 4 Suspended Solids mg/l, max 78.0 83.0 79.0 81.0 87.0 5 Total dissolved solids mg/l, max 1500 254.0 271.0 296.0 287.0 264.0 6 Temperature 0c 26.8 27.3 25.3 25.1 26.4 7 Conductivity µs/cm 397.2 422.8 462.3 448.3 425.0 8 Ammonical Nitrogen (as NH4-N) mg/l, max 1.7 2.5 3.7 3.4 2.9 9 Total Kjeldahl Nitrogen (as N) mg/l, max 3.8 4.2 5.0 5.2 4.8 10 Oil & Grease mg/l, max 0.1 ND ND ND ND 11 Dissolved Oxygen (as DO) mg/l, max 3.0 2.4 2.6 2.8 2.6 3.6 <	7.14 82.0 234.0 26.8 372.6 2.8 5.2 ND 5.9 3.7	7.3 81.7 267.7 26.3 421.4 2.8 4.7 ND
4 Suspended Solids mg/l, max 78.0 83.0 79.0 81.0 87.0 5 Total dissolved solids mg/l, max 1500 254.0 271.0 296.0 287.0 264.0 6 Temperature 0c 26.8 27.3 25.3 25.1 26.4 7 Conductivity µs/cm 397.2 422.8 462.3 448.3 425.0 8 Ammonical Nitrogen (as NH4-N) mg/l, max 1.7 2.5 3.7 3.4 2.9 9 Total Kjeldahl Nitrogen (as N) mg/l, max 3.8 4.2 5.0 5.2 4.8 10 Oil & Grease mg/l, max 0.1 ND ND ND ND 11 Dissolved Oxygen (as DO) mg/l, max 3.0 2.4 2.6 2.8 2.6 3.6 12 Demand (as BOD at 270C mg/l, max 3.0 2.4 2.6 2.8 2.6 3.6	82.0 234.0 26.8 372.6 2.8 5.2 ND 5.9 3.7	81.7 267.7 26.3 421.4 2.8 4.7 ND
5 Total dissolved solids mg/l, max 1500 254.0 271.0 296.0 287.0 264.0 6 Temperature 0c 26.8 27.3 25.3 25.1 26.4 7 Conductivity µs/cm 397.2 422.8 462.3 448.3 425.0 8 Ammonical Nitrogen (as NH4-N) mg/l, max 1.7 2.5 3.7 3.4 2.9 9 Total Kjeldahl Nitrogen (as N) mg/l, max 3.8 4.2 5.0 5.2 4.8 10 Oil & Grease mg/l, max 3.8 4.2 5.0 5.2 4.8 11 Dissolved Oxygen (as DO) mg/l, max 0.1 ND ND ND ND 12 Demand (as BOD at 270C mg/l, max 3.0 2.4 2.6 2.8 2.6 3.6 13 Chemical Oxygen Demand (as COD) mg/l, max 20.0 26.0 24.0 22.0 <	234.0 26.8 372.6 2.8 5.2 ND 5.9 3.7	267.7 26.3 421.4 2.8 4.7 ND
6 Temperature 0c 26.8 27.3 25.3 25.1 26.4 7 Conductivity µs/cm 397.2 422.8 462.3 448.3 425.0 8 Ammonical Nitrogen (as NH4-N) mg/l, max 1.7 2.5 3.7 3.4 2.9 9 Total Kjeldahl Nitrogen (as N) mg/l, max 3.8 4.2 5.0 5.2 4.8 10 Oil & Grease mg/l, max 3.8 4.2 5.0 5.2 4.8 11 Dissolved Oxygen (as DO) mg/l, min 4 5.7 5.5 5.3 5.6 6.3 12 Demand (as BOD at 270C mg/l, max 3.0 2.4 2.6 2.8 2.6 3.6 13 Chemical Oxygen Demand (as COD) mg/l, max 20.0 26.0 24.0 22.0 23.4	26.8 372.6 2.8 5.2 ND 5.9 3.7	26.3 421.4 2.8 4.7 ND
7 Conductivity µs/cm 397.2 422.8 462.3 448.3 425.0 8 Ammonical Nitrogen (as NH4-N) mg/l, max 1.7 2.5 3.7 3.4 2.9 9 Total Kjeldahl Nitrogen (as N) mg/l, max 3.8 4.2 5.0 5.2 4.8 10 Oil & Grease mg/l, max 0.1 ND ND ND ND 11 Dissolved Oxygen (as DO) mg/l, min 4 5.7 5.5 5.3 5.6 6.3 12 Demand (as BOD at 270C For 3 days) mg/l, max 3.0 2.4 2.6 2.8 2.6 3.6 13 Chemical Oxygen Demand (as COD) mg/l, max 20.0 26.0 24.0 22.0 23.4	372.6 2.8 5.2 ND 5.9 3.7	421.4 2.8 4.7 ND
8 Ammonical Nitrogen (as NH4-N) mg/l, max 1.7 2.5 3.7 3.4 2.9 9 Total Kjeldahl Nitrogen (as N) mg/l, max 3.8 4.2 5.0 5.2 4.8 10 Oil & Grease mg/l, max 0.1 ND ND ND ND 11 Dissolved Oxygen (as DO) mg/l, min 4 5.7 5.5 5.3 5.6 6.3 12 Demand (as BOD at 270C For 3 days) mg/l, max 3.0 2.4 2.6 2.8 2.6 3.6 13 Chemical Oxygen Demand (as COD) mg/l, max 20.0 26.0 24.0 22.0 23.4	2.8 5.2 ND 5.9 3.7	2.8 4.7 ND
8 NH4-N) 0 1.7 2.5 3.7 3.4 2.9 9 Total Kjeldahl Nitrogen (as N) mg/l, max 3.8 4.2 5.0 5.2 4.8 10 Oil & Grease mg/l, max 0.1 ND ND ND ND 11 Dissolved Oxygen (as DO) mg/l, min 4 5.7 5.5 5.3 5.6 6.3 12 Biochemical Oxygen Demand (as BOD at 270C For 3 days) mg/l, max 3.0 2.4 2.6 2.8 2.6 3.6 13 Chemical Oxygen Demand (as COD) mg/l, max 20.0 26.0 24.0 22.0 23.4	5.2 ND 5.9 3.7	4.7 ND
9 (as N) 0 0 3.8 4.2 5.0 5.2 4.8 10 Oil & Grease mg/l, max 0.1 ND ND ND ND 11 Dissolved Oxygen (as DO) mg/l, min 4 5.7 5.5 5.3 5.6 6.3 12 Demand (as BOD at 270C For 3 days) mg/l, max 3.0 2.4 2.6 2.8 2.6 3.6 13 Chemical Oxygen Demand (as COD) mg/l, max 20.0 26.0 24.0 22.0 23.4	ND 5.9 3.7	ND
11 Dissolved Oxygen (as DO) mg/l, min 4 5.7 5.5 5.3 5.6 6.3 12 Biochemical Oxygen Demand (as BOD at 270C For 3 days) mg/l, max 3.0 2.4 2.6 2.8 2.6 3.6 13 Chemical Oxygen Demand (as COD) mg/l, max 20.0 26.0 24.0 22.0 23.4	5.9 3.7	
Biochemical Oxygen Demand (as BOD at 270C For 3 days)mg/l, max3.02.42.62.82.63.613Chemical Oxygen Demand (as COD)mg/l, max20.026.024.022.023.4	3.7	5.7
12 Demand (as BOD at 270C For 3 days) mg/l, max 3.0 2.4 2.6 2.8 2.6 3.6 13 Chemical Oxygen Demand (as COD) mg/l, max 20.0 26.0 24.0 22.0 23.4		
15 (as COD) 20.0 20.0 24.0 22.0 23.4		3.0
14Free Ammonia (as NH3)mg/l, maxNDNDNDND	18.3	22.3
	ND	ND
15Total Residual Chlorine (as RFC)mg/l, min NDNDNDND	ND	ND
16 Iron (as Fe) mg/l, max 50 1.46 1.72 1.56 1.82 1.24	1.14	1.5
17 Fluoride (as F) mg/l, max 1.5 0.47 0.51 0.55 0.58 0.52	0.48	0.5
18 Hexavalent Chromium (as Cr+6) mg/l, max 0.05 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <0.02 <t< td=""><td><0.02</td><td><0.02</td></t<>	<0.02	<0.02
	< 0.01	<0.01
20 Sulphide (as S) mg/l, max <0.05 <0.05 <0.05 <0.05 <0.05	< 0.05	<0.05
21 Nitrate (as NO3) mg/l, max 50 2.92 2.5 2.24 2.71 2.45	1.21	2.3
22 Dissolved Phosphate (as PO4) mg/l, max 0.70 0.57 0.62 0.68 0.59	0.51	0.6
23 Phenolic Compound (as C6H5OH) mg/l, max <0.05 <0.05 <0.05 <0.05	< 0.05	<0.05
24Bio-assay Testmg/l, max90% survival of fish after 96 hrs. in 100% effluent91%92%91%92%93%	94%	92%
	< 0.001	<0.001
	< 0.05	<0.05
	< 0.02	<0.02
28 Zinc (as Zn) mg/l, max 15 0.24 0.27 0.25 0.26 0.22	0.28	0.3
	< 0.01	<0.01
	< 0.01	<0.01
	< 0.004	<0.004
	< 0.05	<0.05
	< 0.004	<0.004
34 Total Chromium (as TCr) mg/l, max <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05 <0.05<	< 0.05	< 0.05





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 Infrastructure Engineering Water Resource Management

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Laboratory Services

Ref: Envlab/22/R-9391

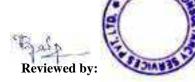
ANNEXURE-VII

Date: 15.11.2022

Surface Water Quality Period: April'22 - September'22

SW3: Kandabindha (Up Stream) (N 19°22.014' E 83°0.248')

		1	Standards			Ana	lysis Results S	W3		
Sl. No.	Parameter	Unit	as per IS- 2296:1992 Class – 'C'	April-22	May-22	June-22	July-22	Aug-22	Sept-22	Six Months Average
1	Color	Hazen, max	300	<5	<10	<10	<15	<15	<15	<15
2	Odour		Agreeable	Agreeable	Agreeable	Agreeable	Agreeable	Agreeable	Agreeable	Agreeable
3	pH value		6.5-8.5	7.29	7.41	7.54	7.09	7.41	7.81	7.4
4	Suspended Solids	mg/l, max		51.0	62.0	55.0	57.0	62.0	69.0	59.3
5	Total dissolved solids	mg/l, max	1500	221.0	236.0	218.0	231.0	301.0	294.0	250.2
<u>6</u> 7	Temperature	0c		27.4	26.8	26.1 342.7	25.6	25.3	27.3	26.4
1	Conductivity Ammonical Nitrogen (as	µs/cm mg/l, max		344.3	368.7	342.7	361.3	484.0	468.9	395.0
8	NH4-N)			2.1	2.8	2.4	2.2	2.5	2.9	2.5
9	Total Kjeldahl Nitrogen (as N)	mg/l, max		2.7	4.4	4.6	4.8	4.2	4.8	4.3
10	Oil & Grease	mg/l, max	0.1	ND	ND	ND	ND	ND	ND	ND
11	Dissolved Oxygen (as DO)	mg/l, min	4	6.2	5.8	5.7	5.2	5.9	6.1	5.8
12	Biochemical Oxygen Demand (as BOD at 270C For 3 days)	mg/l, max	3.0	2.1	2.3	2.2	2.4	2.9	2.8	2.5
13	Chemical Oxygen Demand (as COD)	mg/l, max		22.0	20.0	16.0	18.0	19.2	14.3	18.3
14	Free Ammonia (as NH3)	mg/l, max		ND	ND	ND	ND	ND	ND	ND
15	Total Residual Chlorine (as RFC)	mg/l, min		ND	ND	ND	ND	ND	ND	ND
16	Iron (as Fe)	mg/l, max	50	0.71	0.83	0.88	0.94	1.2	1.3	1.0
17	Fluoride (as F)	mg/l, max	1.5	0.34	0.38	0.33	0.41	0.46	0.38	0.4
18	Hexavalent Chromium (as Cr+6)	mg/l, max	0.05	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	<0.02
19	Cyanide (as CN)	mg/l, max	0.05	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	<0.01
20	Sulphide (as S)	mg/l, max		< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	<0.05
21	Nitrate (as NO3)	mg/l, max	50	1.55	1.83	2.17	1.98	2.16	2.15	2.0
22	Dissolved Phosphate (as PO4)	mg/l, max		0.53	0.58	0.53	0.55	0.56	0.55	0.6
23	Phenolic Compound (as C6H5OH)	mg/l, max		< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	<0.05
24	Bio-assay Test	mg/l, max	90% survival of fish after 96 hrs. in 100% effluent	92%	91%	93%	94%	92%	91%	92%
25	Selenium (as S)	mg/l, max	0.05	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001	<0.001
26	Manganese (as Mn)	mg/l, max		<0.05	<0.05	< 0.05	<0.05	<0.05	<0.05	<0.05
27	Copper (as Cu)	mg/l, max	1.5	<0.02	<0.02	< 0.02	<0.02	<0.02	<0.02	<0.02
28 29	Zinc (as Zn) Cadmium	mg/l, max mg/l, max	15 0.01	0.22 <0.01	0.21 <0.01	0.22 <0.01	0.21 <0.01	0.19 <0.01	0.21 <0.01	0.2
<u> </u>	Lead (as Pb)	mg/l, max mg/l, max	0.01	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01 <0.01
31	Mercury (as Hg)	mg/l, max		<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01
32	Nickel (as Ni)	mg/l, max		<0.004	<0.004	< 0.05	<0.004	<0.004	<0.004	<0.004
33	Arsenic (as As)	mg/l, max	0.2	<0.004	<0.004	<0.004	<0.004	< 0.004	<0.004	<0.03
34				<0.004	<0.004			<0.004	<0.05	<0.004
~ '		mg/l, max				<0.05	-			





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Date: 15.11.2022

Ref: Envlab/22/R-9392

ANNEXURE-VII

Surface Water Quality

Period: April'22 - September'22

SW4: Kandabindha (Down Stream) (N 19°23.078' E 83°0.248')

			Standards			An	alysis Results	SW4		
Sl. No.	Parameter	Unit	as per IS- 2296:1992 Class – 'C'	April-22	May-22	June-22	July-22	Aug-22	Sept-22	Six Months Average
1	Color	Hazen, max	300	<10	<15	<15	<20	<15	<15	<15
2	Odour		Agreeable	Agreeable	Agreeable	Agreeable	Agreeable	Agreeable	Agreeable	Agreeable
3	pH value		6.5-8.5	7.22	7.35	7.16	7.27	7.33	7.51	7.3
4	Suspended Solids	mg/l, max		67.0	74.0	71.0	76.0	73.0	72.0	72.2
5	Total dissolved solids	mg/l, max	1500	282.0	305.0	327.0	331.0	324.0	314.0	313.8
6	Temperature	0c		27.0	28.2	26.6	25.4	26.4	27.8	26.9
7	Conductivity	µs/cm		441.5	475.4	510.3	517.3	521.0	498.4	494.0
8	Ammonical Nitrogen (as NH4-N)	mg/l, max		2.8	3.6	3.2	3.5	3.1	3.2	3.2
9	Total Kjeldahl Nitrogen (as N)	mg/l, max		4.3	5.2	5.8	5.9	5.6	5.3	5.4
10	Oil & Grease	mg/l, max	0.1	ND	ND	ND	ND	ND	ND	ND
11	Dissolved Oxygen (as DO)	mg/l, min	4	5.5	5.3	5.5	5.4	6.1	6.3	5.7
12	Biochemical Oxygen Demand (as BOD at 270C For 3 days)	mg/l, max	3.0	2.5	2.7	2.6	2.7	3.1	3.2	2.8
13	Chemical Oxygen Demand (as COD)	mg/l, max		28.0	28.0	30.0	19.0	18.6	16.8	
14	Free Ammonia (as NH3)	mg/l, max		ND	ND	ND	ND	ND	ND	ND
15	Total Residual Chlorine (as RFC)	mg/l, min		ND	ND	ND	ND	ND	ND	ND
16	Iron (as Fe)	mg/l, max	50	1.67	2.16	2.24	2.38	1.6	1.4	1.9
17	Fluoride (as F)	mg/l, max	1.5	0.51	0.56	0.51	0.62	0.53	0.41	0.5
18	Hexavalent Chromium (as Cr+6)	mg/l, max	0.05	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	<0.02
19	Cyanide (as CN)	mg/l, max	0.05	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	<0.01
20	Sulphide (as S)	mg/l, max		< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	<0.05
21	Nitrate (as NO3)	mg/l, max	50	2.6	2.74	2.82	2.58	2.43	2.34	2.6
22	Dissolved Phosphate (as PO4)	mg/l, max		0.76	0.82	0.87	0.71	0.67	0.58	0.7
23	Phenolic Compound (as C6H5OH)	mg/l, max		< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	<0.05
24	Bio-assay Test	mg/l, max	90% survival of fish after 96 hrs. in 100% effluent	95%	93%	96%	95%	94%	92%	94%
25	Selenium (as S)	mg/l, max	0.05	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001	<0.001
26	Manganese (as Mn)	mg/l, max		< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	<0.05
27	Copper (as Cu)	mg/l, max	1.5	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02
28	Zinc (as Zn)	mg/l, max	15	0.31	0.34	0.31	0.33	0.27	0.26	0.3
29	Cadmium	mg/l, max	0.01	<0.01	<0.01	<0.01	< 0.01	< 0.01	< 0.01	<0.01
30	Lead (as Pb)	mg/l, max	0.1	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01
31	Mercury (as Hg)	mg/l, max		< 0.004	<0.004	<0.004	<0.004	<0.004	< 0.004	<0.004
32	Nickel (as Ni)	mg/l, max		<0.05	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05
33	Arsenic (as As)	mg/l, max	0.2	<0.004	<0.004	<0.004	<0.004	<0.004	<0.004	<0.004
34	Total Chromium (as TCr.)	mg/l, max		< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	<0.05





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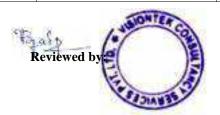
ANNEXURE-VIII

Date: 15.11.2022

Ground Water Quality Period: April'22 - September'22

GW1: Paikupakhal (N19°20.197' E82°59.589')

Sl. No.	Parameter	Unit	Standard as per IS 10500:2012, Amnd. 2015 &	A	Analysis Results SW1	
			2018	May-22	August-22	Average
Organol	eptic & Physical Parameters	1	,		П	Г
1	Color	Hazen	5	<1.0	<1.0	<1.0
2	Odour		Agreeable	Agreeable	Agreeable	Agreeable
3	pH value		6.5-8.5	7.26	7.34	7.3
4	Turbidity	NTU, max	1.0	1.2	2.3	1.8
5	Total Dissolved Solids	mg/l	500	292.0	201.0	246.5
6	Temperature	0C	-	26.2	27.4	26.8
7	Conductivity	μS/cm	-	467.2	313.5	390.4
General	Parameters Concerning Substances Undesira		unts			
8	Calcium (as Ca)	mg/l, max	75	38.4	32.5	35.5
9	Chloride (as Cl)	mg/l, max	250	27.5	25.6	26.6
10	Copper (as Cu)	mg/l, max	0.05	< 0.02	< 0.02	<0.02
11	Fluoride (as F)	mg/l, max	1.0	0.27	0.25	0.3
12	Free residual Chlorine	mg/l, min	0.2	0.3	<0.1	0.3
13	Iron (as Fe)	mg/l, max	1.0	0.25	0.28	0.3
14	Magnesium (as Mg)	mg/l, max	30	3.4	10.4	6.9
15	Manganese (as Mn)	mg/l, max	0.1	< 0.05	< 0.05	<0.05
16	Mineral oil	mg/l, max	0.5	< 0.02	< 0.02	<0.02
17	Acidity	mg/l, max	-	<1.0	<1.0	<1.0
18	Phenolic Compounds	mg/l, max	0.001	< 0.05	< 0.05	<0.05
19	Selenium (as Se)	mg/l, max	0.01	< 0.001	< 0.001	<0.001
20	Sulphate (as SO4)	mg/l, max	200	18.7	19.2	19.0
21	Total Alkalinity	mg/l, max	200	72.0	70.3	71.2
22	Total Hardness	mg/l, max	200	110.0	124.0	117.0
23	Zinc (as Zn)	mg/l, max	5.0	0.19	0.21	0.2
Paramet	ers Concerning Toxic Substances		JI		1	
24	Cadmium (as Cd)	mg/l, max	0.003	< 0.01	< 0.01	<0.01
25	Cyanide (as CN)	mg/l, max	0.05	< 0.01	<0.01	<0.01
26	Lead (as Pb)	mg/l, max	0.01	< 0.01	<0.01	<0.01
27	Mercury (as Hg)	mg/l, max	0.001	< 0.004	< 0.004	<0.004
28	Total arsenic	mg/l, max	0.01	< 0.004	<0.004	<0.004
29	Pesticide	mg/l, max	0.0005	< 0.0001	< 0.0001	<0.0001
BACTE	RIOLOGICAL QUALITY					
30	Total Coli forms	MPN/100ml	Shall not be detected in any	<1.1	<1.1	<1.1





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Laboratory Services

Environment Lab

Date: 15.11.2022

Ref: Envlab/22/R-9394

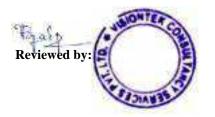
ANNEXURE-VIII

Ground Water Quality

Period: April'22 - September'22

GW2: Andirakanch (N19°19.079' E83°00.738')

SI.	Parameter	Unit	Standard as per IS 10500:2012, Amnd.		Analysis Results SW1	
No.		Omt	2015 & 2018	May-22	August-22	Average
Organo	oleptic & Physical Parameters	n				
1	Color	Hazen	5	<1.0	<1.0	<1.0
2	Odour		Agreeable	Agreeable	Agreeable	Agreeable
3	pH value		6.5-8.5	7.2	7.25	7.2
4	Turbidity	NTU, max	1.0	1.1	2.1	1.6
5	Total Dissolved Solids	mg/l	500	367.0	341.0	354.0
6	Temperature	0C	-	26.7	27.3	27.0
7	Conductivity	µS/cm	-	576.1	552.2	564.2
	I Parameters Concerning Substances Un				[1
8	Calcium (as Ca)	mg/l, max	75	34.2	35.3	34.8
9	Chloride (as Cl)	mg/l, max	250	32.0	33.4	32.7
10	Copper (as Cu)	mg/l, max	0.05	< 0.02	< 0.02	<0.02
11	Fluoride (as F)	mg/l, max	1.0	0.38	0.34	0.4
12	Free residual Chlorine	mg/l , min	0.2	0.3	<0.1	0.3
13	Iron (as Fe)	mg/l, max	1.0	0.32	0.31	0.3
14	Magnesium (as Mg)	mg/l, max	30	9.4	9.7	9.5
15	Manganese (as Mn)	mg/l, max	0.1	< 0.05	< 0.05	<0.05
16	Mineral oil	mg/l, max	0.5	< 0.02	< 0.02	<0.02
17	Acidity	mg/l, max	-	<1.0	<1.0	<1.0
18	Phenolic Compounds	mg/l, max	0.001	< 0.05	< 0.05	<0.05
19	Selenium (as Se)	mg/l, max	0.01	< 0.001	< 0.001	<0.001
20	Sulphate (as SO4)	mg/l, max	200	15.4	16.3	15.9
21	Total Alkalinity	mg/l, max	200	70.0	72.8	71.4
22	Total Hardness	mg/l, max	200	124.0	128.0	126.0
23	Zinc (as Zn)	mg/l, max	5.0	0.21	0.24	0.2
Param	eters Concerning Toxic Substances	1				I
24	Cadmium (as Cd)	mg/l, max	0.003	< 0.01	< 0.01	<0.01
25	Cyanide (as CN)	mg/l, max	0.05	<0.01	<0.01	<0.01
26	Lead (as Pb)	mg/l, max	0.01	<0.01	<0.01	<0.01
27	Mercury (as Hg)	mg/l, max	0.001	< 0.004	< 0.004	<0.004
28	Total arsenic	mg/l, max	0.01	< 0.004	<0.004	<0.004
29	Pesticide	mg/l, max	0.0005	< 0.0001	< 0.0001	<0.0001
BACTI	ERIOLOGICAL QUALITY	1	1		1	1
30	Total Coli forms	MPN/100ml	Shall not be detected in any 100 ml sample	<1.1	<1.1	<1.1







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Date: 15.11.2022

Ref: Envlab/22/R-9395

ANNEXURE-VIII

Ground Water Quality

Period: April'22 - September'22

GW3: Malligaon (N19°21.359' E82°59.889')

SI.	Parameter	Unit	Standard as per IS 10500:2012, Amnd.		Analysis Results SW1	
No.	i aranceci	Cint	2015 & 2018	May-22	August-22	Average
Organ	oleptic & Physical Parameters					
1	Color	Hazen	5	<1.0	<1.0	<1.0
2	Odour		Agreeable	Agreeable	Agreeable	Agreeable
3	pH value		6.5-8.5	7.47	7.6	7.6
4	Turbidity	NTU, max	1.0	1.0	1.9	1.9
5	Total Dissolved Solids	mg/l	500	223.0	253.5	253.5
6	Temperature	0C	-	26.5	26.7	26.7
7	Conductivity	μS/cm	-	351.5	397.2	397.2
Genera	al Parameters Concerning Substances	Undesirable in Exces	sive Amounts			
8	Calcium (as Ca)	mg/l, max	75	31.6	32.8	32.2
9	Chloride (as Cl)	mg/l, max	250	26.0	28.3	27.2
10	Copper (as Cu)	mg/l, max	0.05	< 0.02	< 0.02	<0.02
11	Fluoride (as F)	mg/l, max	1.0	0.31	0.38	0.3
12	Free residual Chlorine	mg/l, min	0.2	0.3	<0.1	0.3
13	Iron (as Fe)	mg/l, max	1.0	0.26	0.29	0.3
14	Magnesium (as Mg)	mg/l, max	30	4.6	5.6	5.1
15	Manganese (as Mn)	mg/l, max	0.1	< 0.05	< 0.05	<0.05
16	Mineral oil	mg/l, max	0.5	< 0.02	< 0.02	<0.02
17	Acidity	mg/l, max	-	<1.0	<1.0	<1.0
18	Phenolic Compounds	mg/l, max	0.001	< 0.05	< 0.05	<0.05
19	Selenium (as Se)	mg/l, max	0.01	< 0.001	< 0.001	< 0.001
20	Sulphate (as SO4)	mg/l, max	200	13.1	14.2	13.7
21	Total Alkalinity	mg/l, max	200	92.0	86.3	89.2
22	Total Hardness	mg/l, max	200	98.0	105.0	101.5
23	Zinc (as Zn)	mg/l, max	5.0	0.15	0.19	0.17
Param	eters Concerning Toxic Substances					
24	Cadmium (as Cd)	mg/l, max	0.003	< 0.01	< 0.01	<0.01
25	Cyanide (as CN)	mg/l, max	0.05	< 0.01	<0.01	<0.01
26	Lead (as Pb)	mg/l, max	0.01	< 0.01	< 0.01	<0.01
27	Mercury (as Hg)	mg/l, max	0.001	< 0.004	< 0.004	<0.004
28	Total arsenic	mg/l, max	0.01	< 0.004	< 0.004	<0.004
29	Pesticide	mg/l, max	0.0005	< 0.0001	<0.0001	<0.0001
BACT	ERIOLOGICAL QUALITY		•			
30	Total Coli forms	MPN/100ml	Shall not be detected in any 100 ml sample	<1.1	<1.1	<1.1







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Ref: Envlab/22/R-9396

ANNEXURE-VIII

Date: 15.11.2022

Ground Water Quality Period: April'22 - September'22

GW4: Kendumundi (N19°21.359´ E82°59.889´)

Sl.			Standard as per IS	I	Analysis Results SW1	
No	Parameter	Unit	10500:2012, Amnd. 2015 & 2018	May-22	August-22	Average
Orga	anoleptic & Physical Parameter				П	T.
1	Color	Hazen	5	<1.0	<1.0	<1.0
2	Odour		Agreeable	Agreeable	Agreeable	Agreeable
3	pH value		6.5-8.5	7.14	7.54	7.3
4	Turbidity	NTU, max	1.0	1.1	2.1	1.6
5	Total Dissolved Solids	mg/l	500	265.0	271.0	268.0
6	Temperature	0C	-	25.8	26.4	26.1
7	Conductivity	μS/cm	-	415.7	426.4	421.1
Gene	eral Parameters Concerning Su	bstances Undesira	able in Excessive Amounts		-4	
8	Calcium (as Ca)	mg/l, max	75	32.0	33.7	32.9
9	Chloride (as Cl)	mg/l, max	250	34.5	32.4	33.5
10	Copper (as Cu)	mg/l, max	0.05	< 0.02	< 0.02	<0.02
11	Fluoride (as F)	mg/l, max	1.0	0.34	0.36	0.4
12	Free residual Chlorine	mg/l, min	0.2	0.3	<0.1	0.3
13	Iron (as Fe)	mg/l, max	1.0	0.31	0.35	0.3
14	Magnesium (as Mg)	mg/l, max	30	6.3	7.7	7.0
15	Manganese (as Mn)	mg/l, max	0.1	< 0.05	< 0.05	< 0.05
16	Mineral oil	mg/l, max	0.5	< 0.02	< 0.02	< 0.02
17	Acidity	mg/l, max	-	<1.0	<1.0	<1.0
18	Phenolic Compounds	mg/l, max	0.001	< 0.05	< 0.05	< 0.05
19	Selenium (as Se)	mg/l, max	0.01	< 0.001	< 0.001	<0.001
20	Sulphate (as SO4)	mg/l, max	200	13.7	16.3	15
21	Total Alkalinity	mg/l, max	200	86.0	92.4	89.2
22	Total Hardness	mg/l, max	200	106.0	116.0	111
23	Zinc (as Zn)	mg/l, max	5.0	0.23	0.25	0.24
Para	meters Concerning Toxic Subs	tances				
24	Cadmium (as Cd)	mg/l, max	0.003	< 0.01	<0.01	<0.01
25	Cyanide (as CN)	mg/l, max	0.05	< 0.01	< 0.01	<0.01
26	Lead (as Pb)	mg/l, max	0.01	< 0.01	< 0.01	<0.01
27	Mercury (as Hg)	mg/l, max	0.001	< 0.004	< 0.004	<0.004
28	Total arsenic	mg/l, max	0.01	< 0.004	< 0.004	<0.004
29	Pesticide	mg/l, max	0.0005	< 0.0001	< 0.0001	<0.0001
BAC	TERIOLOGICAL QUALITY		· ·			1
30	Total Coli forms	MPN/100ml	Shall not be detected in any 100 ml sample	<1.1	<1.1	<1.1







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Date: 15.11.2022

Laboratory Services Environment Lab Food Lab Material Lab SoilLab Mineral Lah 4 Microbiology Lab

Ref: Envlab/22/R-9397

ANNEXURE-IX

Ground Water Level Monitoring Results

Period: April'22 - September'22

		R	esult, Mbgl		
SI.	Monitoring Location	GPS Coordinate	May-22	Aug-22	Average
No.			Water Level (Mbgl)	Water Level (Mbgl)	Water Level (Mbgl)
1	Paikupakhal (Buffer Zone)	Latitude: N19°20.197′ Longitude: E82°59.589′ Altitude: 874.17 m.	2.6	2.0	2.3
2	Andirakanch (Buffer Zone)	Latitude: N19°19.079′ Longitude: E83°00.738′ Altitude: 739.45 m.	2.4	2.1	2.3
3	Malligaon (Buffer Zone)	Latitude: N19°21.359´ Longitude: E82°59.889´ Altitude: 699.82 m.	2.7	2.2	2.4
4	Kendumundi (Buffer Zone)	NA	3.4	2.8	3.1
5	Near Dump Yard (Core Zone)	Latitude: N 19°20'55" Longitude: E 82°58'24"	>104	>104	>104
6	Near Check Post (Core Zone)	Latitude: N 19°20'26'' Longitude: E 82°58'40''	>104	>104	>104

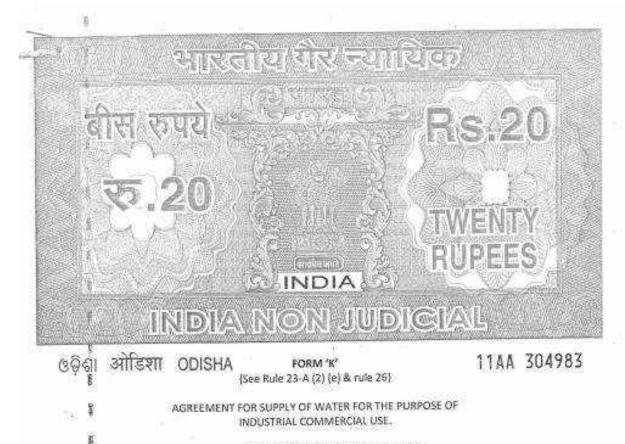
Reviewen



ANNEXURE-X

Surface Water Withdrawal Agreement

Email Id:-eeharabhangi@gamil.com Office of the Superintending Engineer Harabhangl Irrigation Division, Adava, Gajapati. / Date: Letter No To. The Chief Engineer, Water Service, O/o the Engineer-in-Chief, Water Resources, Odisha, Bhubaneswar Submission of renewal of Agreement as per Clause 18 of the Agreement of M/s Sub-Utakal Alumina International Ltd, Doraguda , Rayagada. In inviting a kind reference to the letter on the above cited subject. I am to submit herewith Sir. the Xerox copy of renewal of the agreement as per clause 18 of the Agreement drown with M/s Utakal Alumina International Ltd, Doraguda, Rayagada on dated 21.12.2021 for drawl of 9.00 cusecs of Surface Water from 5an River upstream of Indravati River along with Xerox copy of Bank Guarantee and F.D.R. for favour of kind information and necessary action. Encl: 1. Xerox copy of Agreement:- 11 pages. 2. Xerox copy of 8.G. bearing. No. 0665721860000131 dated 18.11.2021 -1No. 3, Xerox copy of FDR bearing Account No.40586201112 dated. 15.11.2021:-1No. Superintending Engliseer Harabhangl Irrigation Division, Adava 1-Magging M Copy Submitted to the Engineer-In-Chief-cum-Spl. Secretary to govgramment, Department of Memo No. Water Resources, Odiaba, Rajiv Bhawan, Bhubaneswar for favour of kind information and necessary action. Superintending Engineer Encl :-As above. Harabhangi Irrigation Division, Adava Company ~ Copy Submitted to the Engineer-In-Chief, Water Resources, Odisha, BBSR for favour of kind Merna No. information and necessary action. Superintending Engineer End :- As above. Harabhangi Irrigation Division, Adava 1~ Katanata) Copy Submitted to the Chief Engineer and Basin Manager, R.B.V.N. Basin, Berhampur/ Memo No. Additional Chief Engineer Vansadhare, Nagavall Basin, Paralakhemundl for favour of-kind information and necessary action. -1 Superintending Engineen Encl :- As above. Harabhangi Irrigation Division, Adava 12-112 Date 2-2 Copy Forwarded to M/s Utakal Alumina International Ltd, Doraguda, Rayagada for Memo No. information. 3.1 62.5 Superintending Engineer Encl.: As above Harabhangi Irrigation Division, Adava



INDUSTRIAL/COMMERCIAL USE

THIS AGREEMENT is made on the 21#day of December Two Thousand Twenty-One (2021) BETWEEN Shri. Mazharullah Belg S/o Late Mohammed Masihullah Beig by profession Chief Executive Officer (CEO), permanent resident of 570, Ambamata OTC Scheme, Opp: Central Academy Sr. School, Udaipur, Rajasthan, PIN- 31300, presently residing at "A" type building, Oshapada Residential Campus, M/s. Utkal Alumina International Ltdg Ps. Doraguda, Dist- Rayagada, Pin-765015, the authorized representative of M/s Utkal Alumina International Limited, having its plant at Doraguda (Hereinafter called the "Applicant") of the First part.

AND

SrifS.K.Gupta, Son of Late Chandravanu Gupta, resident of village Polosara, P.S. Polosara, Dist. Ganjam, Odisha by profession Superintending Engineer, Harabhangi Irrigation Division, Adava, Dist:-Gajapati, Odisha (hereinafter referred to as the 'Sureties') of the second part: AND the Governor of Odisha 'which expression unless repugnant to the context, shall include his successors and assigns (hereinafter called 'the Government') of the third part:

DORAGUOA

1

mon

avro 21/12/21

Superintending Engineer -Ratablengi krigotion Division -Adata, Gajapati



WHEREAS: the applicant has made an application for supply of water from Government water source/from San River upstream of Indravati RiverAor306984 period as mentioned in the schedule here to annexed:

AND WHEREAS, the sureties have agreed to stand surety for payment of rates charged for such supply in the manner hereinafter appearing and the .Government has agreed to supply water for the purpose specified in the schedule annexed hereto:

Ŧ	SCHE	DULE	
Purpose for which water will be supplied	Volume of water, if any	Period of supply	The place at which it will be supplied
(1)	(2)	(3)	(4)
E Industrial purpose for Refinery & Mines of M/s Utkal Alumina International Ltd.	9.0 cusec or 777600 cft/day	Continuous as per availability from the source	To Plant site at Doraguda & Mines at Baphalimali

ANNEXURE-XI

CONSENT TO OPERATE(CTO)



BAPHLIMALI BAUNITE MINES OF UTKAL ALUMINA INT. LTD.

Page 1 of 13

STATE POLLUTION CONTROL BOARD, ODISHA

Phone-2561909, Fax: 2562822, 2560955

CONSENT ORDER

No. 19935 / IND-I-CON- 5450

Dt. 14.12.20211

CONSENT ORDER NO. 2765

- Sub: Consent for discharge of sewage and trade effluent under section 25/26 of Water (PCP) Act, 1974 and for existing / new operation of the plant under section 21 of Air (PCP) Act, 1981.
- Ref: Your online application No. 2354845 Dated 20,12.2018 and 3754528 dated 14.10.2021, Letter No. UAIL-Mines/BBM/117/2021 dated 25.11.2021 & Online reply dated 24.11.2021

Consent to operate is hereby granted under section 25/26 of Water (Prevention & Control of Pollution) Act, 1974 and under section 21 of Air (Prevention & Control of Pollution) Act, 1981 and rules framed thereunder to

Name of the Industry: BAPHLIMALI BAUXITE MINES OF M/S. UTKAL ALUMINA INTERNATIONAL LTD.

Name of the Occupier & Designation: SRI SURYAKANTA MISHRA, DIRECTOR.

Address: VILL: PAIKKUPAKHAL, PO: MAIKANCH, DIST: RAYAGADA

This consent order is valid for the period up to 31.03.2023 from the date of issue of this order.

This consent order supersedes the earlier consent orders issued vide letter No. 3489 dated 19.03.2020.

Details of Products Manufactured

SI. No	I. No Product		Quantity
01.	Bauxite	i. II.	6.03 MTPA [For 2021-22] 7.0 MTPA [For 2022-23]

This consent order is valid for the specified outlets, discharge quantity and quality, specified chimney/stack, emission quantity and quality of emissions as specified below. This consent is granted subject to the general and special conditions stipulated therein.



Certified for : ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 (OH&S), ISO/IEC 17025:2017 Accredited by : NABET-A Grade, MOEF & CC/CPCB & SPCB-A Grade

 Infrastructure Engineering Water Resource Management

· Environmental & Social Study

 Surface & Sub-Surface Investigation · Quality Control & Project Management Renewable Energy

 Agricultural Development Information Technology Public Health Engineering Mine Planning & Design Mineral/Sub-Soil Exploration Waste Management Services

Date: 15.11.2022

Laboratory Services Environment Lab Food Lab Material Lab SoilLab Mineral Lah 4

Microbiology Lab

Ref: Envlab/22/R-9398

ANNEXURE-XII

			Treated Water l: April'22 - Se	•	· •					
SL. No.	Parameters	Units	Standards (Inland Surface Water) Part- A	April-22	May-22	June-22	July-22	August- 22	Septem ber-22	Six Months Average
1	pH value		5.5-9.0	7.52	7.57	7.48	7.51	7.51	7.81	7.57
2	Faecal Coliform	MPN/100ml		63	70	65	66	79	70	68.8
3	Oil & Grease	mg/I, Max	10	ND	ND	ND	ND	ND	ND	ND
4	N-Total	mg/I, Max		3.7	5.1	4.3	5.4	5.3	4.8	4.77
5	COD	mg/I, Max	250	28.0	32.0	28.0	30.0	29.3	32.6	29.98
6	BOD, 3 Days at 27°C	mg/I, Max	30	7.4	7.8	7.4	7.6	6.8	7.3	7.38
7	Total Suspended Solid	mg/I, Max	100	27.0	35.0	28.0	32.0	33.0	36.0	31.83
8	Ammonical Nitrogen (as NH ₃ - N)	mg/I, Max	100	2.5	2.8	2.6	2.2	2.6	2.3	2.5

Reviewed by **DIAM**





Certified for : ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 (OH&S), ISO/IEC 17025:2017 Accredited by : NABET-A Grade, MOEF & CC/CPCB & SPCB-A Grade

 Infrastructure Engineering Water Resource Management

· Environmental & Social Study

 Surface & Sub-Surface Investigation · Quality Control & Project Management Renewable Energy

 Agricultural Development Information Technology Public Health Engineering Mine Planning & Design Mineral/Sub-Soil Exploration Waste Management Services

Laboratory Services Environment Lab Food Lab Material Lab Soil Lab Mineral Lah 4 Microbiology Lab

Date: 15.11.2022

Ref: Envlab/22/R-9399

ANNEXURE-XIII

		Tı		P Outlet) Baphalima l'22 - September'22		
SL. No.	Parameters	Units	Standards (Inland Surface Water) Part-A	May-22	August-22	Average
1	pH value		5.5-9.0	7.35	7.24	7.30
2	Faecal Coliform	MPN/100ml		39	33	36
3	Oil & Grease	mg/I, Max	10	ND	ND	ND
4	N-Total	mg/I, Max		3.2	3.6	3.40
5	COD	mg/I, Max	250	48	38	43
6	BOD, 3 Days at 27°C	mg/I, Max	30	8.3	7.6	8.0
7	Total Suspended Solid	mg/I, Max	100	51.0	53.0	52.0
8	Ammonical Nitrogen (as NH ₃ -N)	mg/I, Max	100	1.80	1.90	1.85

1.4.1 **Reviewed** by



ANNEXURE-XIV

- 11 Sec.

PROJECT AREA			
Item of work to be undertaken	Unit	Amount	Remarks
Soil & Moisture Conservation Measures			
 a) Construction of loose boulder Check dam across the seasonal nala, drainage line and semi perennial nala occurring along the slopy area of the lease. 1 mtr span 60 nos @ Rs. 3600/- each = 2.16 lacs 2 mtr span 40 nos @ Rs. 7113/- each = 2.8452 lacs 3 mtr span 26 nos @ Rs.14 920/- each = 3.9 lacs 	126 nos	8.9052	Annexure- B-IV, V & V
		3.0000	
		107025-0000-000	
The second se		5.0000	
Deployment of a fire fighting squad consisting of 5	1 squad	35.0000	Annexure: A-V
Prevention of fall & entry to mining pits by wild animals.			
$\frac{1\text{mtr}+0.75\text{mtr}}{2} \times 1\text{mtr} @ 4.00 \text{ lacs per km}$	10km	40.0000	
Development of Green Belt.			
Green Belt through ANR practices with Gap Plantation and through Block plantation (50+50) in safety zone of 7.5 mtr width over a length of 22km = 8.25ha. ANR Pratices with plantation @ 400 plants per ha. @ Rs. 38,806/- per ha =3,20,150/- 8.25ha Block Plantation on Bald hill cost norm with 1600 plants per ha inside the non-forest land @ 2,86;421/- = 23,62,973/-		26.8312	Annexure- A-l & ll
Cost of one latest Model SUV (SCORPIO-S-10) vehicle	01 no	16.0000	
Interventions for regulating impact of mining activities.			
Interventions for regulating light, water, air, noise pollution, dump stabilisation & waste management will be carried out at the project cost as per the approved environmental management plan.		Implement ation at the project cost according to the approved EMP	
		134.7364	
	Item of work to be undertaken Soil & Moisture Conservation Measures a) Construction of loose boulder Check dam across the seasonal nala, drainage line and semi perennial nala occurring along the slopy area of the lease. 1 mtr span 60 nos @ Rs. 3600/- each = 2.16 lacs 2 mtr span 40 nos @ Rs. 7113/- each = 2.8452 lacs 3 mtr span 26 nos @ Rs. 14 920/- each = 3.9 lacs b) Contour Bonding Fire Protection Measures Provision for a fire watch tower on North-west side of the lease near the boundary on LS- Deployment of a fire fighting squad consisting of 5 members with provision of vehicle etc. as per approved cost norm of CWLW, Odisha for five fire months @ 3.50 lacs per annum. 3.50 lacs x 10 years - Prevention of fall & entry to mining pits by wild animals. Construction of balance RR Stone masonary Intre-075mr x 1mtr @ 4.00 lacs per km Where necessary along the boundary for 10km. Development of Green Belt. Green Belt through ANR practices with Gap Plantation and through Block plantation (50+50) in safety zone of 7.5 mtr width over a length of 22km = 8.25ha. ANR Pratices with plantation @ 400 plants per ha. @ Rs. 38,806/- per ha =3,20,150/- 8.25ha Block Plantation on Bald hill cost norm with 1600 plants per ha inside the non-forest land @ 2,86;421/- = 23,62,973/- Cost of one latest Model SUV (SCORPIO-S-10) vehicle to be handed over to the DFO, Ravagada Interventions for regulating light, water, air, noise pollution, dump stabilisation & waste management will be carried out at the project cost as per the	Item of work to be undertakenUnitSoil & Moisture Conservation Measures	Soil & Moisture Conservation Measures in Lace a) Construction of loose boulder Check dam across the seasonal nala, drainage line and semi perennial nala occurring along the slopy area of the lease. 1 1 mtr span 60 nos @ Rs. 3600/- each = 2.16 lacs 2 2 mtr span 40 nos @ Rs. 7113/- each = 2.8452 lacs 126 3 mtr span 26 nos @ Rs.14 920/- each = 3.9 lacs nos b) Contour Bonding. 3.0000 Price Protection Measures 3.0000 Preventetion for a fire watch tower on North-west side of the lease near the boundary on LS- 1 Deployment of a fire fighting squad consisting of 5 1 months @ 3.50 lacs per annum. 3.50 lacs x 10 years 35.0000 * * Construction of balance RR Stone masonary 10ther arcetasary along the boundary for 10km. 40.0000 Imter 40.00 lacs per km 26.8312 Where necessary along the boundary for 10km. 26.8312 Development of 7.5 mtr width over a length of 22km = 8.25ha ANR Pratices with plantation (50+50) in safety zone of 7.5 mtr width over a length of 22km = 8.25ha Block Plantation on Bald hill cost norm with 1600 plants per ha inside the non-forest land @ 2.85(421/- = 23.62.973/- 01 no 16.0000 Cost of one latest Model SUV (SCORPIO-S-10) vehicle 01 no 16.0000 16.0000 16.0000 to

ANNEXURE-XV

OFFICE OF THE PRINCIPAL CHIEF CONSERVATOR OF FORESTS (WILDLIFE) & CHIEF WILDLIFE WARDEN, ODISHA BDA APARTMENT, 5th FLOOR, PRAKRUTI BHAWAN, NILAKANTHA NAGAR, BBSR-12 Ph. No.0674-2564587, FAX No.0674-2565062 (Website:odishawildlife.org, 6, mail: odishawildlife@gmail.com)

> No. 5608 /1WL-SSP-80/2016 Dated Shubaneswar, the 27 Jun, 2017

To

The Asst. Vice President, Mines, M/s Utkal Alumina International Ltd., 3-6, Jayadev Vihar, Bhubaneswar - 751013

Sub:

Proposal for diversion of 233.343 ha. of DLC forest land including safety zone of 10.283 ha in village Paik-Kupakhal, Dhuturapas and Karanj-Kupakhal under Kasipur Tahsil of Rayagada District within total mining lease area of 1388.74 ha for bauxite mining in their Baphilimali Bauxite Mines in Kalahandi and Rayagada Districts of Odisha by M/s Utkal Alumina International Ltd. - Approval of Site Specific Wildlife Conservation Plan

Sir,

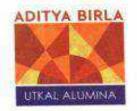
It is to inform you that you have to implement a Site Specific Wildlife Conservation Plan for your Baphilimali Bauxite Mines in Kalahandi and Rayagada Districts to address the impact on wildlife within the surrounding area and the recommendation of State Govt. for implementation of such a plan while forwarding the above diversion proposal to Govt. of India, MoEF&CC vide their letter No.12569/F&E dt 11.07.2016.

 The Site Specific Wildlife Conservation Plan in respect of the above project has been approved by the undersigned with financial forecast of ₹670.451 lakh (Rupees six crore seventy lakh forty-five thousand one hundred) only for the following activities.

	Grand Total:	₹670.451 lakh
с,	For activities to be implemented by DFO, Kalahandi South Division in project impact area	₹309.093 lakh
b.	For activities to be implemented by DFO, Rayagada Division in project impact area	₹226.622 lakh
	For activities to be implemented by the user agency in project area	₹134.736 lakh

ANNEXURE-XVI

Submission of Digital processing of Mine lease area Report



Ref. No. UAIL/MINES/IBM/059 /2021

Date: 28.06.2021

To

The Regional Controller of Mines Indian Bureau of Mines Plot No. 149, Pokhariput Bhubaneswar- 751020.

Sub: Submission of high resolution satellite image obtained from CARTOSAT-2 satellite LISS-IV sensor as on 31st day of March-2021 for the financial year 2020-21.

Dear Sir,

With reference to the subject cited above, please find enclosed herewith the soft copy of high resolution satellite image obtained from CARTOSAT-2 satellite LISS-IV sensor as on 31st day of March-2021 for the financial year 2020-21 of our Baphlimali Bauxite Mine of M/s Utkal Alumina International Limited,

This is for your kind information & record please.

Thanking You.

Yours faithfully,

For M/s Utkal Alumina International Limited

Mukesh Kumar Jha Agent

Baphlimali Bauxite Mine

Encl.: As above



Certified for : ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 (OH&S), ISO/IEC 17025:2017 Accredited by : NABET-A Grade, MOEF & CC/CPCB & SPCB-A Grade

 Infrastructure Engineering Water Resource Management · Environmental & Social Study Surface & Sub-Surface Investigation · Quality Control & Project Management · Renewable Energy

 Agricultural Development Information Technology Public Health Engineering Mine Planning & Design Mineral/Sub-Soil Exploration Waste Management Services

Date: 15.11.2022

Laboratory Services Environment Lab Food Lab Material Lab SoilLab Mineral Lah 4

Microbiology Lab

Ref: Envlab/22/R-9400

ANNEXURE-XVII

			F	Period: A	April'22	- Septe	Ionitori mber'22 E ZONI	2 (Mont	hly Ave	rage Va	lues)				
SI. No	Noise Monitoring Locations			May-22 Results in dB(A)Leq		Resu	June-22 Results in dB(A)Leq		July-22 Results in dB(A)Leq		ist-22 lts in A)Leq	September-22 Results in dB(A)Leq		Six Months Average	
INU		Day Time	Night Time	Day Time	Night Time	Day Time	Night Time	Day Time	Night Time	Day Time	Night Time	Day Time	Night Time	Day	Night
1	Drilling Operation	70.7	59.7	72.2	63.2	70.7	64.8	71.2	65.2	72.3	68.6	71.6	67.3	71.5	64.8
2	Loader Operation	73.1	61.4	70.8	58.6	68.3	59.2	69.3	61.6	68.3	60.4	66.8	61.3	69.4	60.4
3	Shovel Operation	69.7	57.5	71.4	61.4	70.2	60.3	68.8	62.4	67.3	65.2	64.3	60.3	68.6	61.2
4	Dumper Operation	72.6	60.8	70.7	62.0	71.6	58.7	70.3	60.4	71.3	65.3	70.7	66.3	71.2	62.3
5	Crusher Operation	70.3	62.3	73.1	59.7	72.2	61.5	73.1	64.3	72.9	68.3	71.6	67.5	72.2	63.9
6	Workshop Area	71.8	58.5	72.6	60.5	71.5	57.8	69.3	58.1	67.3	59.3	68.9	60.8	70.2	59.2
7	Middle of Quarry	73.6	61.2	70.5	62.6	69.7	61.3	70.3	62.1	65.3	59.3	62.8	58.9	68.7	60.9
Amb	ient Air Qualit	y Stand	ards in	respect	of Noise	for Ind	lustrial	Area	1	1	1	1		75	70
	: No deviation f cribed.	from the	e AAQ s	tandaro	l in resp	ect of N	loise is o	bserved	l and all	the val	ues are	within t	he stand	lard	







Certified for : ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 (OH&S), ISO/IEC 17025:2017 Accredited by : NABET-A Grade, MOEF & CC/CPCB & SPCB-A Grade

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Laboratory Services Environment Lab Food Lab Material Lab SoilLab Mineral Lah 4 Microbiology Lab

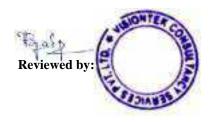
Ref: Envlab/22/R-9401

Date: 15.11.2022

ANNEXURE-XVII

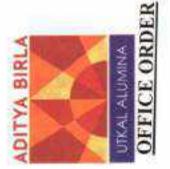
				Period: A	April'22 -	Septem	nitoring ber'22 (N X ZONE I	Ionthly A	verage V	alues)					
SI. No	Noise Monitoring Locations	April-22 Results in dB(A)Leq		May-22 Results in dB(A)Leq		June-22 Results in dB(A)Leq		July-22 Results in dB(A)Leq		August-22 Results in dB(A)Leq		September-22 Results in dB(A)Leq			Months erage
110		Day Time	Night Time	Day Time	Night Time	Day Time	Night Time	Day Time	Night Time	Day Time	Night Time	Day Time	Night Time	Day	Night
1	Village Paikupakhal	51.6	40.7	52.8	39.7	51.6	40.5	52.4	41.8	55.8	46.2	54.3	42.9	53.1	42.0
2	Village Andirakanch	52.7	39.5	50.6	37.8	48.7	39.2	49.6	40.1	52.3	44.2	53.6	43.3	51.3	40.7
3	Village ADRI	51.3	42.0	49.4	40.2	49.2	38.6	50.3	39.6	51.3	41.8	52.8	42.6	50.7	40.8
4	Village Chandragiri	49.8	38.6	50.7	41.3	52.2	40.7	51.8	41.3	50.3	42.9	54.3	43.5	51.5	41.4
Amb	ient Air Quality St	andards i	n respect	of Noise f	for Resid	ential Ar	ea					,		55	45

Note: No deviation from the AAQ standard in respect of Noise is observed and all the values are within the standard prescribed.





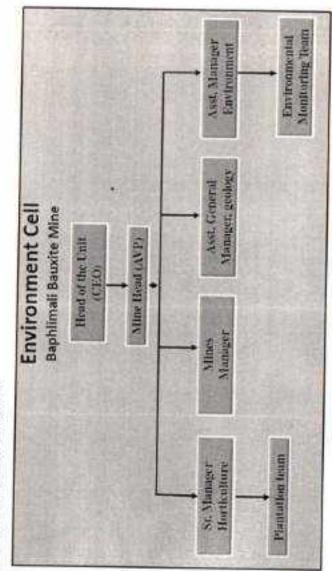
Annexure - 18



Date: 29:05.2021

According to the Environment clearance condition & to look after the compliances with respect to environment, an environmental cell at Baphlimali Bauxite Mine of M/s Utkal Alumina International Limited has been constituted.

The name & designations of the Environment Cell members with organization structure is enlisted below.



Thanking You

For Utkal Alumina International Limited

NUNTING

Mukesh Kumar Jha

Head- Baphlimali Bauxite Mine