

ADITYA BIRLA



HIL/LHD/ENV/MoEF/397

Date: 25.11.2022

To,
The Additional Principal Chief Conservator of Forest (C)
Ministry of Environment, Forests and Climate Changes
Regional Office (ECZ), Ranchi-834002.

Sub: Compliance Report of EC conditions for Bhusar (65.31 ha) Bauxite Mining project of M/s Hindalco Industries Limited located in Lohardaga, Jharkhand for the period April'22 to September'22.

Ref: Environmental Clearance No-J-11015/184/2011-IA.II (M) dated 17th June 2013.

Sir,

With reference to the above, we are submitting herewith the Compliance status report of EC conditions for **Bhusar (65.31 ha) Bauxite** Mining project of **M/s Hindalco Industries Limited** located in Lohardaga, Jharkhand for the period April'22 to September'22.

The lease detail is as below.

Lease area (ha)	Production Capacity (MT)	Lease Period
65.31	280000	11.07.1981 to 31.03.2030

Hope you will find the same in order.

Thanking You

Yours Sincerely
FOR HINDALCO INDUSTRIES LIMITED

(Basudev Gangopadhyay)
AVP (Planning, Environment & Compliance)

Enclosure: - As Above

CC: ro.ranchi-mef@gov.in, mef@ori.nic.in, mef@nic.in, mef.or@nic.in, mscb.cpcb@nic.in, zokolkatta.cpcb@nic.in, ranchiispcb@gmail.com, roranchi47@gmail.com

Name of the Project : Bhusar Bauxite Mine (65.31 ha)
M/s Hindalco Industries Ltd

Environment Clearance No & date : J-11015/184/2011-IA.II (M), dated 17.06.2013

Period of compliance Report : From 1st April 2022 to 30th September 2022

S No	Specific Condition	Compliance
(i)	All the conditions stipulated by State Pollution Control Board in their NOC shall be effectively implemented.	Implementations of stipulated conditions in NOC are fulfilled post which consent to operate has been obtained from time to time. Existing consent to operate is valid up to 30.09.2023.
(ii)	Environmental clearance is subject to obtaining clearance under the wildlife (Protection) Act, 1972 from the competent authority, as may be applicable to this project.	We understand, this is not applicable. Mine is located far away from nearest Eco sensitive zone.
(iii)	The mining operations shall be restricted to above ground water table and it should not intersect groundwater table. Prior approval of the Ministry of Environment & Forests and Central Ground Water Authority shall be obtained for mining below water table.	Shallow depth mining is being done and not intersected ground water. In future also, working zone will be restricted to above ground water table. We undertake that no mining is/was carried out below groundwater table and the same status will be maintained in future also.
(iv)	The project proponent shall ensure that no natural watercourse shall be obstructed due to any mining operations.	Agreed. No natural water course is being and will be obstructed due to mining activities.
(v)	Topsoil should be stacked with proper slope at earmarked site(s) only with adequate measures and should be used for reclamation and rehabilitation of mined out areas.	Topsoil is being temporary stored with proper slope as applicable and is being spread over back filled area in process of reclamation. Entire topsoil generated earlier has been used for reclamation and plantation purpose.
(vi)	The entire waste generated shall be backfilled and there shall be no external over burden dump left at the end of the mine life. The entire backfilled area shall be reclaimed by plantation. The back filling should be carried out in such a manner that it is restored to the normal ground level. Monitoring and management of rehabilitated areas should continue until the vegetation becomes self-sustaining. Compliance status should be submitted to the Ministry of	Over burden generated during mining operation temporarily stacked at earmarked dump site (s) only for purpose of backfilling. Backfilling is in progress. The entire area is being reclaimed by suitable plantation which is under progressive stage as of now. Monitoring and management of rehabilitated area is continuous until vegetation becomes self-sustaining. There shall be no external dump left at the end of mine life as applicable. However existing dump is stabilized. Compliance status is being submitted to MoEF

	Environment as Forests and its Regional Office, Bhubaneswar on six monthly basis.	on six monthly basis.
(vii)	<p>Catch drains and siltation ponds of appropriate size should be constructed for the working pit, temporary OB dumps, if any and mineral dumps to arrest flow of silt and sediment. The water so collected should be utilized for watering the mine area, roads, green belt development etc. The drains should be regularly desilted, particularly after monsoon, and maintained properly.</p> <p>Garland drain of appropriate size, gradient and length shall be constructed for both mine pit and temporary dumps and sump capacity should be designed keeping 50% safety margin over and above peak sudden rainfall (based on 50 years data) and maximum discharge in the area adjoining the mine site. Sump capacity should also provide adequate retention period to allow proper settling of silt material. Sedimentation pits should be constructed at the corners of the garland drains and desilted at regular intervals.</p>	<p>No run-off is generated from mining activities. However, to collect & manage rainwater during monsoon, part of mined out area is used as settling tank for the runoff. Rainwater stored is being used for watering the mine area, roads, green belt development and sprinkling as necessary.</p> <p>Catch drains, Garland drains of appropriate size are being constructed in both around the mine pit to prevent runoff of water and flow of sediments directly into the agricultural field and water bodies, if applicable.</p> <p>Sump of adequate capacity is being provided and maintained as required.</p> <p>No active external dump exists and old dumps are stabilized.</p>
(viii)	Dimension of the retaining wall at the toe of temporary dumps and OB benches within the mine to check run-off and siltation should be based on the rain fall data.	Dimensions of the retaining wall of OB dumps are maintained based on average rain fall.
(ix)	Plantation shall be raised in an area of 52.50 ha including a 7.5m wide green belt in the safety zone around the mining lease by planting the native species around ML area, backfilled and reclaimed area, around water body, roads etc. in consultation with the local DFO/Agriculture Department at the end of life of mine. The density of the trees should be around 2500 plants per ha.	<p>It is already in practice. Phase wise plantation of native species in consultation with forest department has been carried out within safety zone and mined out/reclaimed pits.</p> <p>As on date approx. 46.87 Ha area is covered with plantation. Total 3240 saplings have been planted during April'22 to September'22 period within the Bhusar mine lease area.</p> <p>In addition to this agricultural activity is going on reclaimed land as per the consent from landowners.</p> <p>Green belt development programme is in progress with progress of mining activities.</p>
(x)	Regular water sprinkling should be carried out in critical areas prone to air pollution and having high levels of SPM and RSPM such as haul road, loading and unloading point and transfer points. It should be ensured that the Ambient Air Quality parameters conform to	Mobile water tankers have been provided for sprinkling of water in critical areas to suppress dust. AAQ parameters in mine monitored on regular basis is attached as Annexure-2 .

	the norms prescribed by the Central Pollution Control Board in this regard.	
(xi)	The project authority should implement suitable conservation measures to augment ground water resources in the area in consultation with the Regional Director, Central Ground Water Board.	<p>A plan has been prepared to implement suitable conservation measures to augment ground water resources in area (Bagru Plateau).</p> <p>The water reservoir, drainage system, sequential backfilling in mining lease area is so designed that all the rainwater within lease will be collected in pond only. Required slope is being maintained for this purpose. No water is allowed to flow out of lease. Near the portion of the slopes, bund is created by boulder and morrum to arrest outflow.</p> <p>Plantation is done at susceptible portions to prevent soil erosion. The same practice will continue in future.</p> <p>It may be noted that as mentioned earlier there is no chance of intersection of ground water table during mining operation at present and in future also.</p>
(xii)	Regular monitoring of ground water level and quality should be carried out in and around the mine lease by establishing a network of existing wells and constructing new piezometers during the mining operation. The monitoring should be carried out four times in a year i.e. January, April-May, August, November and the data thus collected may be sent regularly to Ministry of Environment and Forests, its Regional Office, Bhubaneswar, Central Ground Water Authority and Central Ground Water Board.	<p>We are not using ground water for any mining purpose. There is no chance of intersection ground water table during mining operation at present and in future also as the total mining depth is being and will be restricted above water table.</p> <p>Piezometer has been installed for monitoring of ground water level. Water quality and water level report are attached herewith as Annexure 1.</p> <p>Now Regional office is at Ranchi.</p>
(xiii)	The project authorities should obtain prior approval of the competent authority for drawl of groundwater if any, required for the project.	<p>Suitable arrangement for collection of water in rainwater harvesting pond is in practice.</p> <p>Water is drawn from rainwater harvesting pond being used for sprinkling on haul roads and for raising plantation.</p> <p>We are not using any ground water for mining purposes.</p> <p>No Objection Certificate (NOC) for ground water abstraction for Bhusar mines has been obtained for drinking purpose only.</p>

(xiv)	Vehicular emissions should be kept under control and regularly monitored. Measures shall be taken for maintenance of vehicles used in mining operations and in transportation of mineral. The vehicles should be covered with a tarpaulin and shall not be overloaded.	Regular maintenance of vehicles and all measures are being undertaken to minimize vehicular emission. Bauxite is transported through ropeway from mine to Loharda siding.
(xv)	Blasting operation should be carried out only during the daytime. Controlled blasting should be practiced. The mitigative measures for control of ground vibrations and to arrest fly rocks and boulders should be implemented	Blasting time is fixed during lunch time i.e. 1.00 PM -2.00 PM. Controlled blasting method is in practice. Ground vibration study has been conducted by IIT, Kharagpur. All efforts are being taken to mitigate impact of blasting.
(xvi)	Drills shall either be operated with dust extractors or equipped with water injection system.	Wet drilling is in practice.
(xvii)	Consent to operate should be obtained from SPCB before starting/ enhanced production from the mine.	Consent to operate has been obtained. Current CTO is valid up to 30.09.2023.
(xviii)	A Final Mine Closure Plan along with details of Corpus Fund should be submitted to the Ministry of Environment & Forests 5 years in advance of final mine closure for approval.	Progressive mine closure plan along with mining scheme has been approved by IBM. Final mine closure plan will be prepared in due time. Based on present resource estimate, and peak rated production capacity mentioned in FC, Mining operation is being carried out.
S No	General Condition	Compliance
(i)	No change in mining technology and scope of working should be made without prior approval of the Ministry of Environment and Forests.	Noted.
(ii)	No change in the calendar plan including excavation, quantum of mineral bauxite and waste should be made.	Calendar plan including excavation, quantum of mineral bauxite and waste is being done as per IBM approved mining scheme. Report is attached as Annexure-4.
(iii)	Four ambient air quality-monitoring stations should be established in the core zone as well as in the buffer zone for PM10, SO2 as NOx monitoring. Location of the stations should be decided based on the meteorological data, topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with the State Pollution Control	We have already established four ambient air quality monitoring stations in core zone as well as buffer zone. Monitoring is being carried out and reported to concern authorities. Report is attached as Annexure 2.

	Board.	
(iv)	Fugitive dust emissions from all the sources should be controlled regularly. Water spraying arrangement on haul roads, loading and unloading and at transfer points should be provided and properly maintained.	Suitable water spraying system is already available. To arrest fugitive dust proper water sprinkling is being carried out on haul roads, loading and unloading and at transfer points.
(v)	Measures should be taken for control of noise levels below 85 dBA in the work environment. Workers engaged in operations of HEMM, etc. should be provided with ear plugs / muffs.	Noise monitoring is being done regularly. Workers engaged in operation of HEMMs, etc. has also been provided with PPEs such as ear plugs and earmuffs. Monitoring of noise level is being conducted at various locations of the work zone area.
(vi)	Industrial wastewater (workshop and wastewater from the mine) should be properly collected, treated so as to conform to the standards prescribed under GSR 422(E) dated 19th May 1993 and 31st December 03 or as amended from time to time. Oil and grease trap should be installed before discharge of effluents from workshop.	There is no industrial wastewater generation from workshop within mine lease area. We are not discharging any wastewater outside mine lease area. Effluent treatment mechanism (Oil and grease trap) has been installed at suitable site in Bagru Plateau.
(vii)	Personnel working in dusty areas should wear protective respiratory devices and they should also be provided with adequate training and information on safety and health aspects.	Workers engaged in operation of HEMMs, etc. has been provided with PPEs such as ear plugs and earmuffs. Monitoring of noise level is being conducted at various locations of work zone area. Training is being provided through group vocational training Centre on safety and health aspects.
(viii)	Occupational health surveillance programme of the workers should be undertaken periodically to observe any contraindications due to exposure to dust and take corrective measures, if needed.	Being carried out.
(ix)	A separate environmental management cell with suitable qualified personnel should be set up under the control of a senior Executive, who will report directly to the Head of the organization.	Separate Environmental Management Cell (EMC) has been constituted and is functioning effectively. Copy is enclosed as Annexure-3 .
(x)	The funds earmarked for environmental protection measures should be kept in separate account and should not be diverted for other purposes. Year-wise expenditure should be reported to the Ministry and its Regional Office located at Bhubaneswar	Year wise expenditure is being reported to the Ministry and its Regional Office located at Ranchi. Copy is enclosed as Annexure-5 .
(xi)	The Regional Office of this Ministry located at Bhubaneswar shall monitor compliance of	Agreed. Now Regional office is at Ranchi.

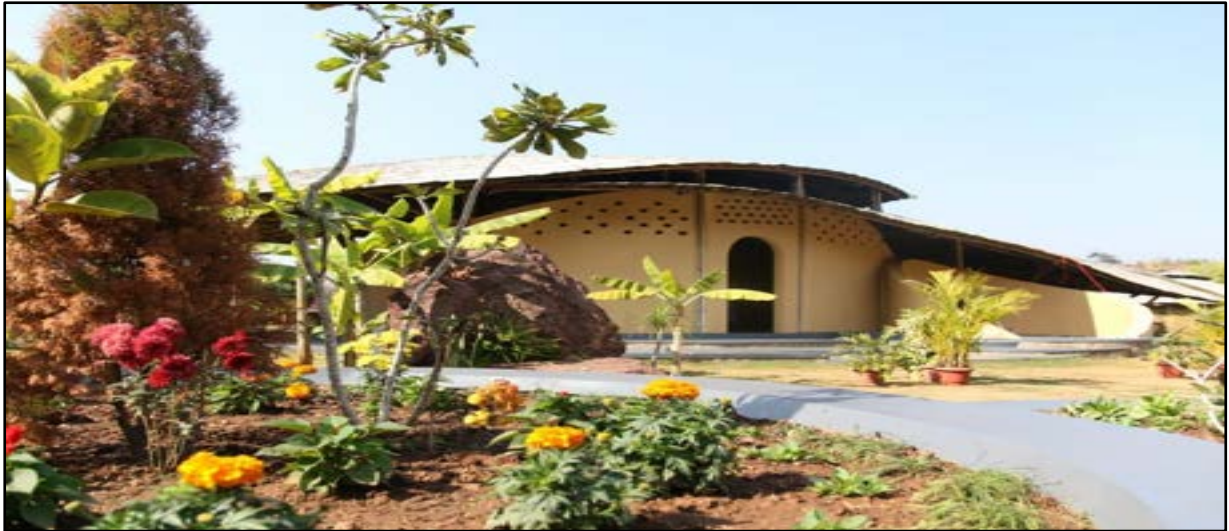
	the stipulated conditions. The Project authorities should extend full cooperation to the officer(s) of the Regional Office by furnishing requisite data/information/monitoring reports.	
(xii)	The project proponent shall submit six monthly report on the status of the implementation of the stipulated environmental safeguards to the Ministry of Environment and Forests, its Regional Office, Bhubaneswar, Central Pollution Control Board and State Pollution Control Board.	Six monthly reports on status of compliance of stipulated environmental clearance conditions including results of monitored data (by e mail) are being submitted to the Ministry of Environment and Forests, its Regional office Ranchi, the respective Zonal office of Central Pollution Control Board, the State Pollution Control Board and uploaded in company's website. Now Regional office is at Ranchi.
(xiii)	A copy of the clearance letter will be marked to the concerned Panchayat/local NGO, if any, from whom suggestions/representation has been received while processing the proposal.	A copy of clearance letter has been sent to concerned Panchayat, Zila Parisad / Municipal corporation, urban local body and the local NGO.
(xiv)	The project authorities should inform to the Regional Office located at Bhubaneswar regarding date of financial closures and final approval of the project by the concerned authorities and the date of start of land development work.	It is an operational mine. Hence provisional related to financial closure is not applicable.
(xv)	State Pollution Control Board should display a copy of the clearance letter at the Regional Office, District Industry Centre and Collector's/Tehsildar's Office for 30 days.	Displayed.
(xvi)	The project authorities should advertise at least in two local newspapers widely circulated, one of which shall be in the vernacular language of the locality concerned, within 7 days of the issue of the Clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and also at web site of the Ministry of Environment and Forests at http://envfor.nic.in and a copy of the same should be forwarded to the Regional Office of this Ministry located at Bhubaneswar.	Complied. Copies of relevant paper cutting are submitted earlier.


Signature

Bhusar Bauxite Mines(65.31 Ha)



New Plantation at Reclaimed area



Biodiversity park at Bagru mine in reclaimed area



Biodiversity Park

Bhusar Bauxite Mines(65.31 Ha)



Water shed Management



Water treatment plant



Rainwater Harvesting pond at Bagru



Water Sprinkling at Mines

Bhusar Bauxite Mines(65.31 Ha)



Green Belt Development along Road side

Annexure 1		
Piezometer reading - Bhusar Mines		
S No	Month	Depth (meter)
1	Apr-22	35.03
2	May-22	34.54
3	Jun-22	34.33
4	Jul-22	33.88
5	Aug-22	33.5
6	Sep-22	34.13



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TEST REPORT

Test Report No.	: ELES/RNC/2022/09311	Report Release Date	: 12.05.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1044I
Address	: Lohardaga, Jharkhand-835203	Location	: Near View Point-1 (Bhusar Mine Pit I)
Plant Status	: Operational	Sampling Date	: 12/04/2022 to 13/04/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION

1	Average Temperature (°C)	: 30	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 70	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	62
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	26
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	6.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.8
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.022
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	2.8

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Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.6
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.29

Remarks: (*)-Parameters are outsourced to other Lab

****End of Report****


Authorized Signatory
SANDIP BERA
SENIOR MANAGER
ELES PVT. LTD.

Page 2 of 2

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Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1044J
Address	: Lohardaga, Jharkhand-835203	Location	: Near View Point-2 (Bhusar Mine Pit II)
Plant Status	: Operational	Sampling Date	: 12/04/2022 to 13/04/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 30	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 70	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	67
Particulate Matter (PM2.5)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part- 24): 2019	60 (24hrs)	29
Sulphur Di-Oxide (SO ₂)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.6
Nitrogen Di-Oxide (NO ₂)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	9.6
Ozone (O ₃)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m^3	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-22): 2004	1 (24hrs)	0.015
Nickel (Ni)	ng/m^3	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m^3	ELES/AIR/SOP/01:2021	6 (Annual)	2.3

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CIN: U74999JH2018PTC011125

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Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.5
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.24

Remarks: (*)-Parameters are outsourced to other Lab

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CIN: U74999JH2018PTC011125

TEST REPORT

Test Report No. : ELES/RNC/2022/0931K	Report Release Date : 12.05.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1044K
Address	: Lohardaga, Jharkhand-835203	Location	: Near Rest Shelter (Bhusar Bauxite Mines)
Plant Status	: Operational	Sampling Date	: 12/04/2022 to 13/04/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 30	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 70	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	51
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	20
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.6
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.003
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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CIN: U74999JH2018PTC011225

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TEST REPORT

Test Report No.	: ELES/RNC/2022/0931K	Report Release Date	: 12.05.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

SANDIP BERA
SENIOR MANAGER
ELES PVT. LTD.

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TEST REPORT

Test Report No.	: ELES/RNC/2022/0931L	Report Release Date	: 12.05.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1044L
Address	: Lohardaga, Jharkhand-835203	Location	: Near GTS Point (Bhusar Bauxite Mines)
Plant Status	: Operational	Sampling Date	: 12/04/2022 to 13/04/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION

1	Average Temperature (°C)	: 30	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 70	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	57
Particulate Matter (PM2.5)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part- 24): 2019	60 (24hrs)	32
Sulphur Di-Oxide (SO ₂)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	6.0
Nitrogen Di-Oxide (NO ₂)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.7
Ozone (O ₃)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m^3	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-22): 2004	1 (24hrs)	0.007
Nickel (Ni)	ng/m^3	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m^3	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/0931L	Report Release Date : 12.05.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

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TEST REPORT

Test Report No.	: ELES/RNC/2022/0931E	Report Release Date	: 12.05.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1044E
Address	: Lohardaga, Jharkhand-835203	Location	: Near Daldaliya Village
Plant Status	: Operational	Sampling Date	: 11/04/2022 to 12/04/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 32	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 68	4	Weather Condition	: Clear
5	Longitude	: 84°35'37.93"E	6	Latitude	: 23°29'4.48"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	61
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	21
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.6
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	9.8
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.009
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	2.2

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TEST REPORT

Test Report No.	: ELES/RNC/2022/0931E	Report Release Date	: 12.05.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.24

Remarks: (*)-Parameters are outsourced to other Lab

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TEST REPORT

Test Report No.	: ELES/RNC/2022/0931F	Report Release Date	: 12.05.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1044F
Address	: Lohardaga, Jharkhand-835203	Location	: Aditya School Gangupara
Plant Status	: Operational	Sampling Date	: 11/04/2022 to 12/04/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION

1	Average Temperature (°C)	: 32	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 68	4	Weather Condition	: Clear
5	Longitude	: 84°38'8.14"E	6	Latitude	: 23°27'46.28"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	58
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	27
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.0
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.005
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

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Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

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TEST REPORT

Test Report No.	: ELES/RNC/2022/0931G	Report Release Date	: 12.05.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1044G
Address	: Lohardaga, Jharkhand-835203	Location	: Ropeway Unloading Station
Plant Status	: Operational	Sampling Date	: 11/04/2022 to 12/04/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 32	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 68	4	Weather Condition	: Clear
5	Longitude	: 84°41'28.22"E	6	Latitude	: 23°26'45.48"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	69
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	33
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.9
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.4
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.013
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	3.1

Page 1 of 2

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TEST REPORT

Test Report No. : ELES/RNC/2022/0931G	Report Release Date : 12.05.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.9
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.29

Remarks: (*)-Parameters are outsourced to other Lab

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Authorized Signatory
SANDIP BERA
SENIOR MANAGER
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TEST REPORT

Test Report No. : ELES/RNC/2022/0931H	Report Release Date : 12.05.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1044H
Address	: Lohardaga, Jharkhand-835203	Location	: Ropeway Angle Station
Plant Status	: Operational	Sampling Date	: 11/04/2022 to 12/04/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 32	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 68	4	Weather Condition	: Clear
5	Longitude	: 84°37'18.22"E	6	Latitude	: 23°27'56.84N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	66
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	28
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	6.2
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.5
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.010
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	2.3

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TEST REPORT

Test Report No. : ELES/RNC/2022/0931H	Report Release Date : 12.05.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.5
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.28

Remarks: (*)-Parameters are outsourced to other Lab

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Plot No.30, Mansarovar Enclave, Tupudana,Hatia,Ranchi-834003,
Jharkhand.

Bhusar Bauxite Mine-Environmental Monitoring Report

May 2022



CONTENT

Hindalco Industries : Bhusar Bauxite Mine		Environmental Monitoring Report	May2022
Bhusar Bauxite Mine			
AMBIENT AIR QUALITY- CORE ZONE			
1	Near View Point 1 (Bhusar Mine Pit I)		
2	Near View Point 2 (Bhusar Mine Pit II)		
3	Near Rest Shelter		
4	Near GTS Point		
AMBIENT AIR QUALITY- BUFFER ZONE			
1	Near Daldaliya Village		
2	Aditya School Gangupara		
3	Ropeway unloading station		
4	Ropeway Angle Station		
AMBIENT NOISE			
WORKZONE/SPOT NOISE			
WORKSHOP EFFLUENT			
DRINKING WATER ANALYSIS			





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TEST REPORT

Test Report No. : ELES/RNC/2022/1343I	Report Release Date : 14.06.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/13511
Address	: Lohardaga, Jharkhand-835302	Location	: Near View Point-1 (Bhusar Mine Pit I)
Plant Status	: Operational	Sampling Date	: 05/05/2022 to 06/05/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 28	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 69	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	60
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	27
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.4
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	11.0
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.021
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	2.1

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TEST REPORT

Test Report No. : ELES/RNC/2022/1343I	Report Release Date : 14.06.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.4
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.22

Remarks: (*)-Parameters are outsourced to other Lab

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TEST REPORT

Test Report No. : ELES/RNC/2022/1343J	Report Release Date : 14.06.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1351J
Address	: Lohardaga, Jharkhand-835302	Location	: Near View Point-2 (Bhusar Mine Pit II)
Plant Status	: Operational	Sampling Date	: 05/05/2022 to 06/05/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 28	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 69	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	54
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	21
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.4
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.5
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.006
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1343J	Report Release Date : 14.06.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.21

Remarks: (*)-Parameters are outsourced to other Lab

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TEST REPORT

Test Report No. : ELES/RNC/2022/1343K	Report Release Date : 14.06.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1351K
Address	: Lohardaga, Jharkhand-835302	Location	: Near Rest Shelter (Bhusar Bauxite Mines)
Plant Status	: Operational	Sampling Date	: 05/05/2022 to 06/05/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION

1	Average Temperature (°C) : 28	2	Barometric Pressure (mmHg) : 741
3	Relative Humidity (%) : 69	4	Weather Condition : Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	44
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	16
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	5.8
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1343K	Report Release Date : 14.06.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

SANDIP BERA
SENIOR MANAGER
ELES PVT. LTD.

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Page 2 of 2

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TEST REPORT

Test Report No. : ELES/RNC/2022/1343L	Report Release Date : 14.06.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1044L
Address	: Lohardaga, Jharkhand-835302	Location	: Near GTS Point (Bhusar Bauxite Mines)
Plant Status	: Operational	Sampling Date	: 05/05/2022 to 06/05/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION

1	Average Temperature (°C) : 28	2	Barometric Pressure (mmHg) : 741
3	Relative Humidity (%) : 69	4	Weather Condition : Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	47
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	21
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	9.4
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1343L	Report Release Date : 14.06.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.2
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

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SANDIP BERA
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CIN: U74999JH2018PTC011125

TEST REPORT

Test Report No.	: ELES/RNC/2022/1343E	Report Release Date	: 14.06.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1351E
Address	: Lohardaga, Jharkhand-835302	Location	: Near Daldaliya Village
Plant Status	: Operational	Sampling Date	: 04/05/2022 to 05/05/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 28	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 66	4	Weather Condition	: Clear
5	Longitude	: 84°35'37.93"E	6	Latitude	: 23°29'4.48"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	52
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	28
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	9.2
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1343E	Report Release Date	: 14.06.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

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TEST REPORT

Test Report No. : ELES/RNC/2022/1343F	Report Release Date : 14.06.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1351F
Address	: Lohardaga, Jharkhand-835302	Location	: Aditya School Gangupara
Plant Status	: Operational	Sampling Date	: 04/05/2022 to 05/05/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION

1	Average Temperature (°C) : 28	2	Barometric Pressure (mmHg) : 741
3	Relative Humidity (%) : 66	4	Weather Condition : Clear
5	Longitude : 84°38'8.14"E	6	Latitude : 23°27'46.28"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	56
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	25
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.8
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.006
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1343F	Report Release Date : 14.06.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

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TEST REPORT

Test Report No. : ELES/RNC/2022/1343G	Report Release Date : 14.06.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1044G
Address	: Lohardaga, Jharkhand-835302	Location	: Ropeway Unloading Station
Plant Status	: Operational	Sampling Date	: 04/05/2022 to 05/05/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 28	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 66	4	Weather Condition	: Clear
5	Longitude	: 84°41'28.22"E	6	Latitude	: 23°26'45.48"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	62
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	26
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.2
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.1
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.008
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	2.2

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TEST REPORT

Test Report No. : ELES/RNC/2022/1343G	Report Release Date : 14.06.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.3
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.23

Remarks: (*)-Parameters are outsourced to other Lab

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TEST REPORT

Test Report No. : ELES/RNC/2022/1343H	Report Release Date : 14.06.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1351H
Address	: Lohardaga, Jharkhand-835302	Location	: Ropeway Angle Station
Plant Status	: Operational	Sampling Date	: 04/05/2022 to 05/05/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 28	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 66	4	Weather Condition	: Clear
5	Longitude	: 84°37'18.22"E	6	Latitude	: 23°27'56.84N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	64
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	30
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.9
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.0
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.006
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1343H	Report Release Date : 14.06.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.6
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.21

Remarks: (*)-Parameters are outsourced to other Lab

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SANDIP BERA
SENIOR MANAGER
ELES PVT. LTD.

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Page 2 of 2

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TEST REPORT

Test Report No. : ELES/RNC/2022/1355B	Report Release Date : 14.06.2022
---------------------------------------	----------------------------------

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Date	: 06.05.2022
Address	: Lohardaga, Jharkhand-835203	Type of Sample	: Ambient Noise
Plant Status	: Operational	Sampling procedure	: ELES/DOC/SMPL/03
		Sample Drawn By	: ELES Pvt. Ltd.

Location	Unit	Test Protocol	Result		Regulatory Limit (Industrial Zone)
			Time	L _{eq}	
Bhusar Mines Pit 1 Bhusar Bauxite Mines	dB(A)	IS 9989:1981, RA 2020	Day Time	69	75 dB(A) Day Time & 70 dB(A) Night Time
Sample ID: ELES/RNC/2022/AN/1363B			Night Time	51	

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TEST REPORT

Test Report No. : ELES/RNC/2022/1356B	Report Release Date : 14.06.2022
---------------------------------------	----------------------------------

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sampling Date	: 06.05.2022
Address	: Lohardaga, Jharkhand-835302	Type of Sample	: Workzone Noise
Plant Status	: Operational	Sampling procedure	: ELES/DOC/SMPL/03
		Sample Drawn By	: ELES Pvt. Ltd.

Location	Unit	Test Protocol	Result		Regulatory Limit (Industrial Zone)
			Time	L _{eq}	
Bhusar Mines Pit - II (Bhusar Bauxite Mines)	dB(A)	IS 9989:1981, RA 2020	Day Time	70	75 dB(A) Day Time
Sample ID: ELES/RNC/2022/AN/1364B					

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TEST REPORT

Test Report No. : ELES/RNC/2022/1359B	Report Release Date : 14/06/2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/DW/1367B
Address	: Lohardaga, Jharkhand-835302	Location	: Tap Water – Near Rest Shelter Bhusar Bauxite Mines
Plant Status	: Operational	Sampling Date	: 06/05/2022
		Type of Sample	: Drinking Water
		Sampling Procedure	: ELES/DOC/SMPL/01
		Sample Condition	: Sealed & Preserved

Parameter	Unit	Test Protocol	Result	Regulatory Limit
				as per IS:10500:2012 Acceptable Limit
pH	-	APHA 23rd Edition 2017,4500-H+-B	7.5	6.5-8.5
Color	Hazen	IS 3025 (Part-04): 1983	<1.0	5
Odour	-	IS 3025 (Part-05): 1983	Agreeable	Agreeable
Taste	-	IS 3025 (Part-07): 1984	Agreeable	Agreeable
Turbidity	NTU	APHA 23rd Edition 2017,2130 B	0.14	1
Free Residual Chlorine	mg/L	IS 3025 (Part-26): 1986	<0.1	0.2
Total Dissolved Solids (TDS)	mg/L	IS 3025 (Part-16):1984	242	500
Monochloramines	mg/L	APHA 23rd Edition 2017, 4500 Cl-G	<1.0	4
Dichloramines	mg/L	APHA 23rd Edition 2017, 4500 Cl-G	<1.0	4
Total Hardness (as CaCO ₃)	mg/L	APHA 23rd Edition 2017, 2340 C	72.8	200
Total Alkalinity (as CaCO ₃)	mg/L	IS 3025 (Part-23):1986	57.1	200
Chloride (as Cl)	mg/L	IS 3025 (Part-32): 1988: RA 2014	9.1	250

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TEST REPORT

Test Report No. : ELES/RNC/2022/1359B Report Release Date : 14/06/2022

Parameter	Unit	Test Protocol	Result	Regulatory Limit as per IS:10500:2012
				Acceptable Limit
Sulphate (as SO ₄)	mg/L	IS 3025 (Part-24):1986	8.4	200
Nitrate (as NO ₃)	mg/L	IS 3025 (Part-34): 1988	<0.5	45
Fluoride (as F)	mg/L	APHA 23rd Edition 2017,4500-F--D	0.1478	1
Ammoniacal Nitrogen (as NH ₃ -N)	mg/L	APHA 23rd Edition 2017, 4500 Norg-C	<0.1	0.5
Cyanide (as CN)	mg/L	IS 3025 (Part-27): 1986	<0.0125	0.05
Phenolic Compounds (as C ₆ H ₅ OH)	mg/L	IS 3025 (Part-43): 1992	<0.00002	0.001
Sulphide (as S)	mg/L	IS 3025 (Part-29): 1986	<0.04	0.05
Boron (as B)	mg/L	APHA 23rd Edition, 3125 B	<0.2	0.5
Calcium (as Ca)	mg/L	APHA 23rd Edition 2017, 3500 B	21.2	75
Magnesium (as Mg)	mg/L	IS 3025 (Part-46):1994	4.8	30
Iron (as Fe)	mg/L	APHA 23rd Edition, 3111 B&C	0.288	1
Manganese (as Mn)	mg/L	APHA 23rd Edition, 3111 B&C	<0.05	0.1
Aluminum (as Al)	mg/L	APHA 23rd Edition, 3125 B	<0.02	0.03
Cadmium (as Cd)	mg/L	APHA 23rd Edition, 3111 B&C	<0.003	0.003
Total Chromium (as Cr)	mg/L	APHA 23rd Edition, 3111 B&C	<0.03	0.05
Copper (as Cu)	mg/L	APHA 23rd Edition, 3111 B&C	<0.03	0.05
Lead (as Pb)	mg/L	APHA 23rd Edition, 3111 B&C	<0.01	0.01
Zinc (as Zn)	mg/L	APHA 23rd Edition, 3111 B&C	<0.1	5

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TEST REPORT

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---------------------------------------	----------------------------------

Parameter	Unit	Test Protocol	Result	Regulatory Limit
				as per IS:10500:2012 Acceptable Limit
Arsenic (as As)	mg/L	APHA 23rd Edition, 3111 B&C	<0.005	0.01
Selenium (as Se)	mg/L	APHA 23rd Edition, 3125 B	<0.01	0.01
Mercury (as Hg)	mg/L	IS 3025 (Part-48): 2000	<0.001	0.001
Nickel (as Ni)	mg/L	APHA 23rd Edition, 3111 B&C	<0.01	0.02
Mineral Oil*	mg/L	IS 3025 (Part-39): 1991	<0.01	0.5
Anionic Detergents (as MBAS)*	mg/L	Annex K of IS 13428:2005	<0.05	0.2
Polynuclear Aromatic Hydrocarbons (PAHs)*	mg/L	SO-IN-MUL-TE-023	<0.00005	0.0001
Polychlorinated Biphenyls (PCBs)*	mg/L	SO-IN-MUL-TE-022	<0.00005	0.0005
Total Coliforms	MPN/100ml	IS 15185:2016	Not Detected	Should Not Detected
Escheria Coli	MPN/100ml	IS 15185:2016	Not Detected	Should Not Detected
Pesticides				
Alachlor*	µg/L	SO-IN-MUL-TE-020	<0.01	20
Atrazine*	µg/L	SO-IN-MUL-TE-020	<0.01	2
Aldrin/ Dieldrin*	µg/L	SO-IN-MUL-TE-020	<0.01	0.03
Alpha HCH*	µg/L	SO-IN-MUL-TE-020	<0.01	0.01
Beta HCH*	µg/L	SO-IN-MUL-TE-020	<0.01	0.04
Butachlor*	µg/L	SO-IN-MUL-TE-020	<0.01	125

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TEST REPORT

Test Report No. : ELES/RNC/2022/1359B Report Release Date : 14/06/2022

Parameter	Unit	Test Protocol	Result	Regulatory Limit
				as per IS:10500:2012
				Acceptable Limit
Chlorpyrifos*	µg/L	SO-IN-MUL-TE-020	<0.01	30
Delta HCH*	µg/L	SO-IN-MUL-TE-020	<0.01	0.04
2,4- Dichlorophenoxyacetic acid*	µg/L	SO-IN-MUL-TE-020	<0.01	30
DDT (o, p and p, p – Isomers of DDT)*	µg/L	SO-IN-MUL-TE-020	<0.01	1
Endosulfan (alpha, beta, and sulphate)*	µg/L	SO-IN-MUL-TE-020	<0.01	0.4
Ethion*	µg/L	SO-IN-MUL-TE-020	<0.01	3
Gamma — HCH (Lindane)*	µg/L	SO-IN-MUL-TE-020	<0.01	2
Isoproturon*	µg/L	SO-IN-MUL-TE-020	<0.01	9
Malathion*	µg/L	SO-IN-MUL-TE-020	<0.01	190
Methyl parathion*	µg/L	SO-IN-MUL-TE-020	<0.01	0.3
Monocrotophos*	µg/L	SO-IN-MUL-TE-020	<0.01	1
Phorate*	µg/L	SO-IN-MUL-TE-020	<0.01	2
DDE (o, p and p, p – Isomers of DDE)*	µg/L	SO-IN-MUL-TE-020	<0.01	1
DDD (o, p and p, p – Isomers of DDD)*	µg/L	SO-IN-MUL-TE-020	<0.01	1

Remarks: (*) All the parameters are outsourced to other Lab.

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Plot No.30, Mansarovar Enclave, Tupudana,Hatia,Ranchi-834003,
Jharkhand.

Bhusar Bauxite Mine-Environmental Monitoring Report

June 2022



CONTENT

Hindalco Industries : Bhusar Bauxite Mine		Environmental Monitoring Report	June2022
Bhusar Bauxite Mine			
AMBIENT AIR QUALITY- CORE ZONE			
1	Near View Point 1 (Bhusar Mine Pit I)		
2	Near View Point 2 (Bhusar Mine Pit II)		
3	Near Rest Shelter		
4	Near GTS Point		
AMBIENT AIR QUALITY- BUFFER ZONE			
1	Near Daldaliya Village		
2	Aditya School Gangupara		
3	Ropeway unloading station		
4	Ropeway Angle Station		





CIN: U74999JH2018PTC011125

ENVIRONMENTAL LABORATORIES &

PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA
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TEST REPORT

Test Report No. : ELES/RNC/2022/1610I	Report Release Date : 15.07.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/17981
Address	: Lohardaga, Jharkhand-835302	Location	: Near View Point-1 (Bhusar Mine Pit I)
Plant Status	: Operational	Sampling Date	: 28/06/2022 to 29/06/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 68	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	54
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	22
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.8
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.5
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.012
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	2.1

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TEST REPORT

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Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.7
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.23

Remarks: (*)-Parameters are outsourced to other Lab

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SANDIP BERA
SENIOR MANAGER
ELES PVT. LTD.

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TEST REPORT

Test Report No. : ELES/RNC/2022/1610J	Report Release Date : 15.07.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1798J
Address	: Lohardaga, Jharkhand-835302	Location	: Near View Point-2 (Bhusar Mine Pit II)
Plant Status	: Operational	Sampling Date	: 28/06/2022 to 29/06/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 68	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	57
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	20
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.7
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.2
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.007
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1610J	Report Release Date : 15.07.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.22

Remarks: (*)-Parameters are outsourced to other Lab

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TEST REPORT

Test Report No. : ELES/RNC/2022/1610K	Report Release Date : 15.07.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1798K
Address	: Lohardaga, Jharkhand-835302	Location	: Near Rest Shelter (Bhusar Bauxite Mines)
Plant Status	: Operational	Sampling Date	: 28/06/2022 to 29/06/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 68	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	49
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	21
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.4
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.005
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1610K	Report Release Date : 15.07.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1610L	Report Release Date	: 15.07.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1798L
Address	: Lohardaga, Jharkhand-835302	Location	: Near GTS Point (Bhusar Bauxite Mines)
Plant Status	: Operational	Sampling Date	: 28/06/2022 to 29/06/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 68	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	43
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	23
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	10.0
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.003
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1610L	Report Release Date : 15.07.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

****End of Report****


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TEST REPORT

Test Report No.	: ELES/RNC/2022/1610E	Report Release Date	: 15.07.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1798E
Address	: Lohardaga, Jharkhand-835302	Location	: Near Daldaliya Village
Plant Status	: Operational	Sampling Date	: 27/06/2022 to 28/06/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION

1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 70	4	Weather Condition	: Clear
5	Longitude	: 84°35'37.93"E	6	Latitude	: 23°29'4.48"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	54
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	26
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	10.5
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

Page 1 of 2

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TEST REPORT

Test Report No. : ELES/RNC/2022/1610E	Report Release Date : 15.07.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

****End of Report****


Authorized Signatory
SANDIP BERA
SENIOR MANAGER
ELES PVT. LTD.

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1610F	Report Release Date	: 15.07.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1798F
Address	: Lohardaga, Jharkhand-835302	Location	: Aditya School Gangupara
Plant Status	: Operational	Sampling Date	: 27/06/2022 to 28/06/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION

1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 70	4	Weather Condition	: Clear
5	Longitude	: 84°38'8.14"E	6	Latitude	: 23°27'46.28"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	49
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	21
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.9
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1610F	Report Release Date : 15.07.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

****End of Report****


Authorized Signatory
SANDIP BERA
SENIOR MANAGER
ELES PVT, LTD,

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TEST REPORT

Test Report No. : ELES/RNC/2022/1610G	Report Release Date : 15.07.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1798G
Address	: Lohardaga, Jharkhand-835302	Location	: Ropeway Unloading Station
Plant Status	: Operational	Sampling Date	: 27/06/2022 to 28/06/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION

1	Average Temperature (°C) : 26	2	Barometric Pressure (mmHg) : 741
3	Relative Humidity (%) : 70	4	Weather Condition : Clear
5	Longitude : 84°41'28.22"E	6	Latitude : 23°26'45.48"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	64
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	28
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.4
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.4
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.007
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	2.4

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TEST REPORT

Test Report No. : ELES/RNC/2022/1610G	Report Release Date : 15.07.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.4
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.23

Remarks: (*)-Parameters are outsourced to other Lab

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SANDIP BERA
SENIOR MANAGER
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TEST REPORT

Test Report No. : ELES/RNC/2022/1610H	Report Release Date : 15.07.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/1798H
Address	: Lohardaga, Jharkhand-835302	Location	: Ropeway Angle Station
Plant Status	: Operational	Sampling Date	: 27/06/2022 to 28/06/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 70	4	Weather Condition	: Clear
5	Longitude	: 84°37'18.22"E	6	Latitude	: 23°27'56.84N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	56
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	23
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.7
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	9.4
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.007
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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CIN: U74999JH2018PTC031123

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TEST REPORT

Test Report No. : ELES/RNC/2022/1610H	Report Release Date : 15.07.2022
Work Order No. : HIL/LHD/FY22-23/001	Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.23

Remarks: (*)-Parameters are outsourced to other Lab

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SANDIP BERA
SENIOR MANAGER
ELES PVT. LTD.

****End of Report****

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SERVICES PVT.LTD.**

Plot No.30, Mansarovar Enclave, Tupudana,Hatia,Ranchi-834003,
Jharkhand.

Bhusar Bauxite Mine-Environmental Monitoring Report

July 2022



CONTENT

Hindalco Industries : Bhusar Bauxite Mine		Environmental Monitoring Report	July2022
Bhusar Bauxite Mine			
AMBIENT AIR QUALITY- CORE ZONE			
1	Near View Point 1 (Bhusar Mine Pit I)		
2	Near View Point 2 (Bhusar Mine Pit II)		
3	Near Rest Shelter		
4	Near GTS Point		
AMBIENT AIR QUALITY- BUFFER ZONE			
1	Near Daldaliya Village		
2	Aditya School Gangupara		
3	Ropeway unloading station		
4	Ropeway Angle Station		





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TEST REPORT

Test Report No. : ELES/RNC/2022/17661	Report Release Date : 18.08.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/51981
Address	: Lohardaga, Jharkhand-835302	Location	: Near View Point-1 (Bhusar Mine Pit I) Bhusar Bauxite Mine(65.31ha)
Plant Status	: Operational	Sampling Date	: 12/07/2022 to 13/07/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 68	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	47
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	16
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.2
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.005
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1766I	Report Release Date : 18.08.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.1
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

Dr. Deependra Kumar Sinha
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TEST REPORT

Test Report No. : ELES/RNC/2022/1766J	Report Release Date : 18.08.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/5198J
Address	: Lohardaga, Jharkhand-835302	Location	: Near View Point-2 (Bhusar Mine Pit II) Bhusar Bauxite Mine(65.31ha)
Plant Status	: Operational	Sampling Date	: 12/07/2022 to 13/07/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 68	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	50
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	23
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.6
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	9.6
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.010
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1766J

Report Release Date : 18.08.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.2
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.24

Remarks: (*)-Parameters are outsourced to other Lab

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TEST REPORT

Test Report No. : ELES/RNC/2022/1766K	Report Release Date : 18.08.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/5198K
Address	: Lohardaga, Jharkhand-835302	Location	: Near Rest Shelter Bhusar Bauxite Mine(65.31ha)
Plant Status	: Operational	Sampling Date	: 12/07/2022 to 13/07/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION

1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 68	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	46
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	20
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.7
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.006
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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CIN: U74999JH2018PTC011125

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TEST REPORT

Test Report No. : ELES/RNC/2022/1766K Report Release Date : 18.08.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

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TEST REPORT

Test Report No. : ELES/RNC/2022/1766L	Report Release Date : 18.08.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/5198L
Address	: Lohardaga, Jharkhand-835302	Location	: Near GTS Point Bhusar Bauxite Mine(65.31ha)
Plant Status	: Operational	Sampling Date	: 12/07/2022 to 13/07/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION			
1	Average Temperature (°C)	: 25	2 Barometric Pressure (mmHg) : 740
3	Relative Humidity (%)	: 68	4 Weather Condition : Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	44
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	20
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.8
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1766L Report Release Date : 18.08.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

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****End of Report****

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1766E	Report Release Date	: 18.08.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/5198E
Address	: Lohardaga, Jharkhand-835302	Location	: Near Daldaliya Village
Plant Status	: Operational	Sampling Date	: 11/07/2022 to 12/07/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 66	4	Weather Condition	: Clear
5	Longitude	: 84°35'37.93"E	6	Latitude	: 23°29'4.48"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	52
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	20
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.3
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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CIN: U74999JP1818PTC011125

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TEST REPORT

Test Report No. : ELES/RNC/2022/1766E	Report Release Date : 18.08.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*) Parameters are outsourced to other Lab

Authorized Signatory

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****End of Report****

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CIN: U74300RJ2019PTC011125

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PLOT NO-30, MAHARAVAR ENCLAVE, TUPLUDANA
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Website : www.elespl.co.in

TEST REPORT

Test Report No.	: ELES/RNC/2022/1766F	Report Release Date	: 18.08.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/5198F
Address	: Lohardaga, Jharkhand-835302	Location	: Aditya School Gangupara
Plant Status	: Operational	Sampling Date	: 11/07/2022 to 12/07/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 66	4	Weather Condition	: Clear
5	Longitude	: 84°38'8.14"E	6	Latitude	: 23°27'46.28"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	44
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	20
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.0
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

Page 1 of 2

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TEST REPORT

Test Report No. : ELES/RNC/2022/1766F	Report Release Date : 18.08.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

****End of Report****

Authorized Signatory

Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.
ELES Pvt. Ltd. Technical Manager

Page 2 of 2

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CIN: U74999JH2019PTC037325

ENVIRONMENTAL LABORATORIES &PLOT NO-30, MANSARGAR ENCLAVE, TUPUDAMA
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Phone no : 0651-2290103

Website : www.elespl.co.in**TEST REPORT**

Test Report No.	: ELES/RNC/2022/1766G	Report Release Date	: 18.08.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/5198G
Address	: Lohardaga, Jharkhand-835302	Location	: Ropeway Unloading Station
		Sampling Date	: 11/07/2022 to 12/07/2022
Plant Status	: Operational	Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 66	4	Weather Condition	: Clear
5	Longitude	: 84°41'28.22"E	6	Latitude	: 23°26'45.48"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	57
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	22
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	6.2
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.8
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.004
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	2.7

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1766G	Report Release Date	: 18.08.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.4
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.
ELES Pvt. Ltd. Technical Manager

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1766H	Report Release Date	: 18.08.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/5198H
Address	: Lohardaga, Jharkhand-835302	Location	: Ropeway Angle Station
		Sampling Date	: 11/07/2022 to 12/07/2022
Plant Status	: Operational	Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 66	4	Weather Condition	: Clear
5	Longitude	: 84°37'18.22"E	6	Latitude	: 23°27'56.84N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	52
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	20
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.8
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.2
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.006
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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CIN: U74999JH2018PTC011125

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1766H	Report Release Date	: 18.08.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.2
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

****End of Report****

Authorized Signatory

Dr. Deependra Kumar Sinha

Ph. D. Environmental Engg.

ELES Pvt. Ltd. Technical Manager

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Plot No.30, Mansarovar Enclave, Tupudana,Hatia,Ranchi-834003,
Jharkhand.

Bhusar (65.31ha) Bauxite Mine-Environmental Monitoring Report

August 2022



CONTENT

Hindalco Industries : Bhusar (65.31 ha) Bauxite Mine Environmental Monitoring Report August 2022	
Bhusar (65.31ha) Bauxite Mine	
	AMBIENT AIR QUALITY- CORE ZONE
1	Near View Point 1 (Bhusar Mine Pit I)
2	Near View Point 2 (Bhusar Mine Pit II)
3	Near Rest Shelter
4	Near GTS Point
	AMBIENT AIR QUALITY- BUFFER ZONE
1	Near Daldaliya Village
2	Aditya School Gangupara
3	Ropeway unloading station
4	Ropeway Angle Station





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CIN: U74999JH2018PTC011125

TEST REPORT

Test Report No. : ELES/RNC/2022/1886I	Report Release Date : 16.09.2022
---------------------------------------	----------------------------------

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3003I
Address	: Lohardaga, Jharkhand-835302	Location	: Near View Point-1 (Bhusar Mine Pit I) Bhusar Bauxite Mine(65.31ha)
Plant Status	: Operational	Sampling Date	: 04/08/2022 to 05/08/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION

1	Average Temperature (°C) : 24	2	Barometric Pressure (mmHg) : 740
3	Relative Humidity (%) : 65	4	Weather Condition : Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	50
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	19
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.3
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.6
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.012
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	2.4

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TEST REPORT

Test Report No. : ELES/RNC/2022/1886I	Report Release Date : 16.09.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.6
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.
ELES Pvt. Ltd. Technical Manager

****End of Report****

Page 2 of 2

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CIN: U74999JH2018PTC011125

TEST REPORT

Test Report No. : ELES/RNC/2022/1886J	Report Release Date : 16.09.2022
---------------------------------------	----------------------------------

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3003J
Address	: Lohardaga, Jharkhand-835302	Location	: Near View Point-2 (Bhusar Mine Pit II) Bhusar Bauxite Mine(65.31ha)
Plant Status	: Operational	Sampling Date	: 04/08/2022 to 05/08/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 24	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 65	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	48
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	19
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.6
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.004
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1886J Report Release Date : 16.09.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

Dr. Deependra Kumar Sinha
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ELES Pvt. Ltd. Technical Manager

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TEST REPORT

Test Report No. : ELES/RNC/2022/1886K	Report Release Date : 16.09.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3003K
Address	: Lohardaga, Jharkhand-835302	Location	: Near Rest Shelter Bhusar Bauxite Mine(65.31ha)
Plant Status	: Operational	Sampling Date	: 04/08/2022 to 05/08/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION

1	Average Temperature (°C)	: 24	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 65	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	42
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	19
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.2
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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CIN: U74999JH2018PTC011125

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TEST REPORT

Test Report No. : ELES/RNC/2022/1886K Report Release Date : 16.09.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.
ELES Pvt. Ltd. Technical Manager

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TEST REPORT

Test Report No. : ELES/RNC/2022/1886L	Report Release Date : 16.09.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3003L
Address	: Lohardaga, Jharkhand-835302	Location	: Near GTS Point Bhusar Bauxite Mine(65.31ha)
Plant Status	: Operational	Sampling Date	: 04/08/2022 to 05/08/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 24	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 65	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	40
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	16
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	5.8
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1886L Report Release Date : 16.09.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

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CIN: U74995JH2018PTC011125

TEST REPORT

Test Report No.	: ELES/RNC/2022/1886E	Report Release Date	: 16.09.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3003E
Address	: Lohardaga, Jharkhand-835302	Location	: Near Daldaliya Village
Plant Status	: Operational	Sampling Date	: 03/08/2022 to 04/08/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 24	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 65	4	Weather Condition	: Clear
5	Longitude	: 84°35'37.93"E	6	Latitude	: 23°29'4.48"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	46
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	21
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.8
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1886E	Report Release Date	: 16.09.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*) Parameters are outsourced to other Lab

Authorized Signatory

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1886F	Report Release Date	: 16.09.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3003F
Address	: Lohardaga, Jharkhand-835302	Location	: Aditya School Gangupara
Plant Status	: Operational	Sampling Date	: 03/08/2022 to 04/08/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 24	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 65	4	Weather Condition	: Clear
5	Longitude	: 84°38'8.14"E	6	Latitude	: 23°27'46.28"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	45
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	17
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.2
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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GST NO:- 20AAECE9713D1Z4

ENGINEERING SERVICES PVT. LTD.

Email: info@elespl.co.in, eles.ranchi@gmail.com

Phone no : 0651-2290103

Website : www.elespl.co.in

TEST REPORT

Test Report No.	: ELES/RNC/2022/1886F	Report Release Date	: 16.09.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687;2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.
ELES Pvt. Ltd. Technical Manager

****End of Report****

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1886G	Report Release Date	: 16.09.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3003G
Address	: Lohardaga, Jharkhand-835302	Location	: Ropeway Unloading Station
Plant Status	: Operational	Sampling Date	: 03/08/2022 to 04/08/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 24	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 65	4	Weather Condition	: Clear
5	Longitude	: 84°41'28.22"E	6	Latitude	: 23°26'45.48"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	55
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	27
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.5
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	9.3
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.009
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	2.2

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1886G	Report Release Date	: 16.09.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	2.6
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	0.24

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.
ELES Pvt. Ltd. Technical Manager

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1886H	Report Release Date	: 16.09.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3003H
Address	: Lohardaga, Jharkhand-835302	Location	: Ropeway Angle Station
Plant Status	: Operational	Sampling Date	: 03/08/2022 to 04/08/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 24	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 65	4	Weather Condition	: Clear
5	Longitude	: 84°37'18.22"E	6	Latitude	: 23°27'56.84N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	49
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	21
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.0
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.004
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/1886H . Report Release Date : 16.09.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.
ELES Pvt. Ltd. Technical Manager

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SERVICES PVT.LTD.**

Plot No.30, Mansarovar Enclave, Tupudana,Hatia,Ranchi-834003,
Jharkhand.

Bhusar Bauxite Mine-Environmental Monitoring Report

September 2022



CONTENT

Hindalco Industries : Bhusar Bauxite Mine		Environmental Monitoring Report	September 2022
Bhusar Bauxite Mine			
AMBIENT AIR QUALITY- CORE ZONE			
1	Near View Point 1 (Bhusar Mine Pit I)		
2	Near View Point 2 (Bhusar Mine Pit II)		
3	Near Rest Shelter		
4	Near GTS Point		
AMBIENT AIR QUALITY- BUFFER ZONE			
1	Near Daldaliya Village		
2	Aditya School Gangupara		
3	Ropeway unloading station		
4	Ropeway Angle Station		
DRINKING WATER ANALYSIS			





CIN: U74999JH2018PTC011125

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TEST REPORT

Test Report No. : ELES/RNC/2022/2264	Report Release Date : 11.11.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3269
Address	: Lohardaga, Jharkhand-835302	Location	: Near View Point-1 (Bhusar Mine Pit I) Bhusar Bauxite Mine(65.31ha)
Plant Status	: Operational	Sampling Date	: 23/09/2022 to 24/09/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION

1	Average Temperature (°C) : 25	2	Barometric Pressure (mmHg) : 740
3	Relative Humidity (%) : 66	4	Weather Condition : Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	46
Particulate Matter (PM2.5)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part- 24): 2019	60 (24hrs)	14
Sulphur Di-Oxide (SO ₂)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.2
Ozone (O ₃)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m^3	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	$\mu\text{g}/\text{m}^3$	IS 5182 (Part-22): 2004	1 (24hrs)	0.006
Nickel (Ni)	ng/m^3	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m^3	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

****End of Report****

Authorized Signatory
SANDIP BERA
SENIOR MANAGER
ELES PVT. LTD.

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TEST REPORT

Test Report No. : ELES/RNC/2022/2265	Report Release Date : 11.11.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3270
Address	: Lohardaga, Jharkhand-835302	Location	: Near View Point-2 (Bhusar Mine Pit II) Bhusar Bauxite Mine(65.31ha)
Plant Status	: Operational	Sampling Date	: 23/09/2022 to 24/09/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 66	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	43
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	14
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.2
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/2265	Report Release Date : 11.11.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory
SANDIP BERA
SENIOR MANAGER
ELES PVT. LTD.

****End of Report****

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TEST REPORT

Test Report No. : ELES/RNC/2022/2266	Report Release Date : 11.11.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3271
Address	: Lohardaga, Jharkhand-835302	Location	: Near Rest Shelter Bhusar Bauxite Mine(65.31ha)
Plant Status	: Operational	Sampling Date	: 23/09/2022 to 24/09/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 66	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	39
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	15
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.5
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

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SENIOR MANAGER
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TEST REPORT

Test Report No. : ELES/RNC/2022/2267	Report Release Date : 11.11.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3272
Address	: Lohardaga, Jharkhand-835302	Location	: Near GTS Point Bhusar Bauxite Mine(65.31ha)
Plant Status	: Operational	Sampling Date	: 23/09/2022 to 24/09/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 66	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	36
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	14
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.6
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/2267	Report Release Date : 11.11.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

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TEST REPORT

Test Report No. : ELES/RNC/2022/2353B	Report Release Date : 11.11.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/DW/3357B
Address	: Lohardaga, Jharkhand-835302	Location	: Tap Water – Near Rest Shelter Bhusar Bauxite Mines (65.31 ha)
Plant Status	: Operational	Sampling Date	: 24/09/2022
		Type of Sample	: Drinking Water
		Sampling Procedure	: ELES/DOC/SMPL/01
		Sample Condition	: Sealed & Preserved

Parameter	Unit	Test Protocol	Result	Regulatory Limit
				as per IS:10500:2012 Acceptable Limit
pH	-	APHA 23rd Edition 2017,4500-H+-B	7.1	6.5-8.5
Color	Hazen	IS 3025 (Part-04): 1983	<1.0	5
Odour	-	IS 3025 (Part-05): 1983	Agreeable	Agreeable
Taste	-	IS 3025 (Part-07): 1984	Agreeable	Agreeable
Turbidity	NTU	APHA 23rd Edition 2017,2130 B	0.32	1
Free Residual Chlorine	mg/L	IS 3025 (Part-26): 1986	<0.1	0.2
Total Dissolved Solids (TDS)	mg/L	IS 3025 (Part-16):1984	256	500
Monochloramines	mg/L	APHA 23rd Edition 2017, 4500 Cl-G	<1.0	4
Dichloramines	mg/L	APHA 23rd Edition 2017, 4500 Cl-G	<1.0	4
Total Hardness (as CaCO ₃)	mg/L	APHA 23rd Edition 2017, 2340 C	63.4	200
Total Alkalinity (as CaCO ₃)	mg/L	IS 3025 (Part-23):1986	44.4	200
Chloride (as Cl)	mg/L	IS 3025 (Part-32): 1988: RA 2014	12.8	250

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Parameter	Unit	Test Protocol	Result	Regulatory Limit as per IS:10500:2012
				Acceptable Limit
Sulphate (as SO ₄)	mg/L	IS 3025 (Part-24):1986	10.2	200
Nitrate (as NO ₃)	mg/L	IS 3025 (Part-34): 1988	2.30	45
Fluoride (as F)	mg/L	APHA 23rd Edition 2017,4500-F--D	0.1322	1
Ammoniacal Nitrogen (as NH ₃ -N)	mg/L	APHA 23rd Edition 2017, 4500 Norg-C	<0.1	0.5
Cyanide (as CN)	mg/L	IS 3025 (Part-27): 1986	<0.0125	0.05
Phenolic Compounds (as C ₆ H ₅ OH)	mg/L	IS 3025 (Part-43): 1992	<0.00002	0.001
Sulphide (as S)	mg/L	IS 3025 (Part-29): 1986	<0.04	0.05
Boron (as B)	mg/L	APHA 23rd Edition, 3125 B	<0.2	0.5
Calcium (as Ca)	mg/L	APHA 23rd Edition 2017, 3500 B	17.4	75
Magnesium (as Mg)	mg/L	IS 3025 (Part-46):1994	4.9	30
Iron (as Fe)	mg/L	APHA 23rd Edition, 3111 B&C	0.219	1
Manganese (as Mn)	mg/L	APHA 23rd Edition, 3111 B&C	<0.05	0.1
Aluminum (as Al)	mg/L	APHA 23rd Edition, 3125 B	<0.02	0.03
Cadmium (as Cd)	mg/L	APHA 23rd Edition, 3111 B&C	<0.003	0.003
Total Chromium (as Cr)	mg/L	APHA 23rd Edition, 3111 B&C	<0.03	0.05
Copper (as Cu)	mg/L	APHA 23rd Edition, 3111 B&C	<0.03	0.05
Lead (as Pb)	mg/L	APHA 23rd Edition, 3111 B&C	<0.01	0.01
Zinc (as Zn)	mg/L	APHA 23rd Edition, 3111 B&C	<0.1	5

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Parameter	Unit	Test Protocol	Result	Regulatory Limit
				as per IS:10500:2012 Acceptable Limit
Arsenic (as As)	mg/L	APHA 23rd Edition, 3111 B&C	<0.005	0.01
Selenium (as Se)	mg/L	APHA 23rd Edition, 3125 B	<0.01	0.01
Mercury (as Hg)	mg/L	IS 3025 (Part-48): 2000	<0.001	0.001
Nickel (as Ni)	mg/L	APHA 23rd Edition, 3111 B&C	<0.01	0.02
Mineral Oil*	mg/L	IS 3025 (Part-39): 1991	<0.01	0.5
Anionic Detergents (as MBAS)*	mg/L	Annex K of IS 13428:2005	<0.05	0.2
Polynuclear Aromatic Hydrocarbons (PAHs)*	mg/L	SO-IN-MUL-TE-023	<0.00005	0.0001
Polychlorinated Biphenyls (PCBs)*	mg/L	SO-IN-MUL-TE-022	<0.00005	0.0005
Total Coliforms	MPN/ 100ml	IS 15185:2016	Not Detected	Should Not Detected
Escheria Coli	MPN/ 100ml	IS 15185:2016	Not Detected	Should Not Detected
Pesticides				
Alachlor*	µg/L	SO-IN-MUL-TE-020	<0.01	20
Atrazine*	µg/L	SO-IN-MUL-TE-020	<0.01	2
Aldrin/ Dieldrin*	µg/L	SO-IN-MUL-TE-020	<0.01	0.03
Alpha HCH*	µg/L	SO-IN-MUL-TE-020	<0.01	0.01
Beta HCH*	µg/L	SO-IN-MUL-TE-020	<0.01	0.04
Butachlor*	µg/L	SO-IN-MUL-TE-020	<0.01	125

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TEST REPORT

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Parameter	Unit	Test Protocol	Result	Regulatory Limit
				as per IS:10500:2012
				Acceptable Limit
Chlorpyrifos*	µg/L	SO-IN-MUL-TE-020	<0.01	30
Delta HCH*	µg/L	SO-IN-MUL-TE-020	<0.01	0.04
2,4- Dichlorophenoxyacetic acid*	µg/L	SO-IN-MUL-TE-020	<0.01	30
DDT (o, p and p, p – Isomers of DDT)*	µg/L	SO-IN-MUL-TE-020	<0.01	1
Endosulfan (alpha, beta, and sulphate)*	µg/L	SO-IN-MUL-TE-020	<0.01	0.4
Ethion*	µg/L	SO-IN-MUL-TE-020	<0.01	3
Gamma — HCH (Lindane)*	µg/L	SO-IN-MUL-TE-020	<0.01	2
Isoproturon*	µg/L	SO-IN-MUL-TE-020	<0.01	9
Malathion*	µg/L	SO-IN-MUL-TE-020	<0.01	190
Methyl parathion*	µg/L	SO-IN-MUL-TE-020	<0.01	0.3
Monocrotophos*	µg/L	SO-IN-MUL-TE-020	<0.01	1
Phorate*	µg/L	SO-IN-MUL-TE-020	<0.01	2
DDE (o, p and p, p – Isomers of DDE)*	µg/L	SO-IN-MUL-TE-020	<0.01	1
DDD (o, p and p, p – Isomers of DDD)*	µg/L	SO-IN-MUL-TE-020	<0.01	1

Remarks: (*) All the parameters are outsourced to other Lab.

****End of Report****


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"Save Environment, Save Future"



ENVIRONMENTAL LABORATORIES &

PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA
HATIA, RANCHI-834003 (JHARKHAND)
GST NO:- 20AAECE9713D124

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Phone no : 0651-2290103

Website : www.elespl.co.in

CIN: U74999JH2018PTC011125

TEST REPORT

Test Report No. : ELES/RNC/2022/2260	Report Release Date : 11.11.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3265
Address	: Lohardaga, Jharkhand-835302	Location	: Near Daldaliya Village
Plant Status	: Operational	Sampling Date	: 22/09/2022 to 23/09/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 67	4	Weather Condition	: Clear
5	Longitude	: 84°35'37.93"E	6	Latitude	: 23°29'4.48"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	44
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	14
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.4
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/2260	Report Release Date : 11.11.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*) Parameters are outsourced to other Lab

****End of Report****

Authorized Signatory
SANDIP BERA
SENIOR MANAGER
ELES PVT. LTD.



ENVIRONMENTAL LABORATORIES &

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TEST REPORT

Test Report No.	: ELES/RNC/2022/2261	Report Release Date	: 11.11.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3266
Address	: Lohardaga, Jharkhand-835302	Location	: Aditya School Gangupara
Plant Status	: Operational	Sampling Date	: 22/09/2022 to 23/09/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 67	4	Weather Condition	: Clear
5	Longitude	: 84°38'8.14"E	6	Latitude	: 23°27'46.28"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	48
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	17
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.0
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0



CIN: U74999JH2018PTC011125

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TEST REPORT

Test Report No. : ELES/RNC/2022/2261	Report Release Date : 11.11.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

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ELES PVT. LTD.

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TEST REPORT

Test Report No.	: ELES/RNC/2022/2262	Report Release Date	: 11.11.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3267
Address	: Lohardaga, Jharkhand-835302	Location	: Ropeway Unloading Station
Plant Status	: Operational	Sampling Date	: 22/09/2022 to 23/09/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 67	4	Weather Condition	: Clear
5	Longitude	: 84°41'28.22"E	6	Latitude	: 23°26'45.48"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	48
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	22
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.8
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	10.2
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.008
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	2.4

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TEST REPORT

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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

Authorized Signatory

SANDIP BERA
SENIOR MANAGER
ELES PVT. LTD.

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TEST REPORT

Test Report No.	: ELES/RNC/2022/2263	Report Release Date	: 11.11.2022
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CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3268
Address	: Lohardaga, Jharkhand-835302	Location	: Ropeway Angle Station
Plant Status	: Operational	Sampling Date	: 22/09/2022 to 23/09/2022
		Type of Sample	: Ambient Air
		Sampling Procedure	: ELES/DOC/SMPL/02
		Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 67	4	Weather Condition	: Clear
5	Longitude	: 84°37'18.22"E	6	Latitude	: 23°27'56.84N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	µg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	50
Particulate Matter (PM2.5)	µg/m ³	IS 5182 (Part- 24): 2019	60 (24hrs)	18
Sulphur Di-Oxide (SO ₂)	µg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	µg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.5
Ozone (O ₃)	µg/m ³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	µg/m ³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m ³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	µg/m ³	IS 5182 (Part-22): 2004	1 (24hrs)	0.007
Nickel (Ni)	ng/m ³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m ³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No.	: ELES/RNC/2022/2263	Report Release Date	: 11.11.2022
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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	$\mu\text{g}/\text{m}^3$	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m^3	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab

****End of Report****

Authorized Signatory

SANDIP BERA
SENIOR MANAGER
ELES PVT. LTD.

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"Save Environment, Save Future"



Annexure 3

Date – 01.09.2022

Office Order

Environmental Cell has been re-constituted at Bhusar Bauxite Mine (Area 65.31 ha) comprising below mentioned team members. The team will ensure compliance of Environment Act, Regulation & Rule in respect of the said mines of Hindalco Industries Limited.

1. Mr. Raj Sinha (Coordinator)
2. Mr. Gauri Shankar Prasad (Member)
3. Ms. Abhilasha Singh (Environment Engineer)
4. Mr. Abhay Kumar – Environment Engineer

The Undersigned is the in charge of above Environment Management Cell constituted for the purpose of ensuring compliances of environmental act rule and regulation for the above mine.

A handwritten signature in blue ink, appearing to read 'Basudev Gangopadhyay', is written over a horizontal line.

Basudev Gangopadhyay
AVP (Planning, Environment & Compliance)


Annexure 4

Production, Mined Out, Back Filled and Over Burden removal from April'22 to September'22								
S No	Name of the Mines	Mining lease area (ha)	Production Capacity (MT)*	Lease Period*	Production (MT)	Mined out area (ha)	Back filled area (ha)	Over burden (Cu.M)
1	Bagru bauxite Mine	75.41	85000	22.01.1974 to 31.03.2030	NIL	NIL	NIL	NIL
2	Bhusar Bauxite Mine	65.31	280000	11.07.1981 to 31.03.2030	116176	0.78	0.34	82296.15
3	Hisri (New) Bauxite Mine	14.55	100000	19.07.1981 to 31.03.2030	63046	0.34	0.23	47769.44
4	Kujam - I Bauxite Mine	80.87	150000	13.03.2006 to 12.03.2056	53620	1.74	1.18	39931.13
5	Kujam - II Bauxite Mine	157.38	300000	24.03.2006 to 23.03.2056	147610	4.79	2.56	181309.80
6	Amtipani Bauxite Mine	190.95	150000	13.03.2006 to 12.03.2056	96500	2.12	2.050	126569.80
7	Gurdari Bauxite Mine	584.19	325000	23.03.1985 to 22.03.2035	114070	3.65	2.68	292766.10
8	Shrengdag A Bauxite Mine	155.81	260000	16.10.1974 to 31.03.2030	53600	1.2	0.9	40876.3
9	Shrengdag B Bauxite Mine	140.07	100000	04.10.1978 to 31.03.2030	45750	0.8157	0.6184	44264.72
10	Jalim & Sanai Bauxite Mine	12.14	50000	16.10.1974 to 31.03.2030	25000	0.2413	0.2	8656.24
11	Orsapat Bauxite Mine	196.36	200000	17.07.1986	NIL	NIL	NIL	NIL

Annexure 4

				to 16.07.2036				
12	Chiro Kukud bauxite Mine	152.57	100000	29.01.1985 to 28.01.2035	NIL	NIL	NIL	NIL
13	Pakhar (8.09)	8.09	80000	16.05.1973 to 31.03.2030	NIL	NIL	NIL	NIL
14	Pakhar (35.12)	35.12	200000	17.04.1975 to 31.03.2030	NIL	NIL	NIL	NIL
15	Pakhar (115.13)	115.13	300000	19.07.1996 to 31.03.2030	87500	1.52	0.57	242684.08
Minerals & Minerals Limited								
16	Pakhar (15.58)	15.58	60000	28.04.1965 to 31.03.2030	NIL	NIL	NIL	NIL
17	Pakhar (109.507)	109.507	280000	26.07.2008 to 25.07.2058	129700	0.29	0.00	26032.12
18	Bimarla Bauxite Mine	134.526	300000	18.07.2009 to 17.07.2059	54050	1.34	0.60	118183.21
19	Amtipani Chirodih Bauxite Mine (130.01 ha)	130.01	450000	11.01.2017 to 10.01.2067	NIL	NIL	NIL	NIL

*Static information about the mines included in the above table


Basudev Gangopadhyay
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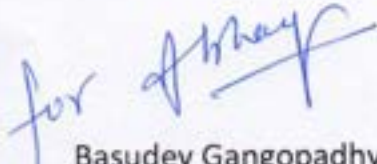
Annexure-5

BREAK UP THE COST OF ENVIRONMENTAL MEASURES DURING THE YEAR 2022-23

The composite cost during the year 2022-23 for environmental protection & pollution control by Jharkhand Mines division of M/s Hindalco Industries Ltd & M/s Minerals & Minerals Ltd for implementation of the suggested measures in EC at our all the operating mines in the state of Jharkhand-namely Pakhar (115.13 ha), Pakhar (15.58 ha), Pakhar (109.507 ha), Pakhar (8.09 ha), Pakhar (35.12 ha), Serengdag (140.06 ha), Serengdag (155.81 ha), Jalim & Sanai (12.14 ha), Gurdari (584.19 ha), Amtipani (190.95 ha), Kujam I (80.97 ha) Kujam II (157.38 ha), Bagru (75.41 ha), Hisri New (14.55 ha), Chiro kukud (152.57 ha), Orsa pat (196.36 ha), Bhusar (65.31 ha), Bimarla Bauxite Mines (134.52 ha) and Amtipani Chirodih (130.01 ha) Bauxite Mine.

S No	Description	Budget (in Rupees) FY 2022-23	Actual (in Rupees) FY 2022-23 (From April'22 to September'22)
1	Pollution Control & Environment monitoring	49,75,923.00	33,83,623.92
2	Reclamation/ Back filing & Rehabilitation**	5,83,65,000.00	5,07,53,126.66
3	Green belt, Plantation & Water sprinkling arrangement	48,76,825.00	45,85,322.59
4	Rural Development	3,10,21,250.00	2,39,91,751.19

**Part of OB removed cost.


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