

HIL/LHD/ENV/MoEF/387

Date: 25.11.2022

To,
The Additional Principal Chief Conservator of Forest (C)
Ministry of Environment, Forests and Climate Changes
Regional Office (ECZ), Ranchi-834002.

Sub: Compliance Report of EC conditions for Kujam-I Bauxite Mining project of M/s Hindalco Industries Limited located in Dist- Gumla, Jharkhand for the period April'22 to September'22.

Ref: Environmental Clearance letter no J-11015/240/2005-IA II (M) dated 14th August 2006

Sir,

With reference to the above, we are submitting herewith the Compliance status report of EC conditions for **Kujam-I (80.87 ha)** Bauxite Mining project of **M/s Hindalco Industries Limited** located in Gumla, Jharkhand for the period April'22 to September'22.

The lease detail is as below.

Lease area (ha)	Production Capacity (MT)	Lease Period
80.87	150000	13.03.2006 to 12.03.2056

Hope you will find the same in order.

Thanking You

Yours Sincerely
FOR HINDALCO INDUSTRIES LIMITED

(Basudev Gangopadhyay)
AVP (Planning, Environment & Compliance)

Enclosure: - As Above

CC: ro.ranchi-mef@rov.in, mef@ori.nic.in, mef@nic.in, mef.or@nic.in, mscb.cpcb@nic.in, zokolkatta.cpcb@nic.in, ranchijspcb@gmail.com, roranchi47@gmail.com

Name of the Project

: Kujam I Bauxite Mine (80.87 ha) M/s Hindalco Industries Ltd

Environment Clearance No & date

: J-11015/240/2005-IA.II (M), dated 14.08.2006

Period of compliance Report

: From 1st April 2022 to 30th September 2022

S No	Conditions	Compliance Status
1	Specific Conditions	
1	All the conditions stipulated by the State Pollution Control Board in their NOC should be effectively implemented.	Implementations of stipulated conditions in NOC are fulfilled post which consent to operate has been obtained from time to time. Existing consent to operate is valid upto 31.12.2025.
2	The mining operations shall not intersect ground water table. Prior approval of the MoEF and CGWA shall be obtained for mining below water table.	Productions of bauxite are within limits specified in consent to operate. The mining operation confined within shallow depth (20 m max) and not intersected ground water. In future also, working zone will be restricted to above ground water table.
		We undertake that no mining is/was carried out below ground water table and the same status will be maintained in future also.
3	The environmental clearance is subject to approval of the state land use Department, Government of Jharkhand for diversion of agricultural land for non-agricultural use.	The land acquisition is being done with permission of competent authority of State Government i.e. concerned Deputy Commissioner (D.C.) under CNT Act. The land lease agreement is being done with raiyat (Landowner) for 20 years with permission of State Govt with provision of returning the land as per the norms set by D.C. The compensation and facilities are being provided as per norms set in agreement. Thus, land acquisition has the approval of State Government.

4	Topsoil shall be stacked properly with proper slope with adequate measures and should be used for reclamation and rehabilitation of mined out areas.	
5	The waste generated in the initial period shall be dumped temporarily and backfilled in the mined-out area. There shall be no permanent external OB dump in the project area. Concurrent backfilling should start from the fifth year onwards. Monitoring and management of rehabilitated areas should continue until the vegetation becomes self-sustaining. Compliance status should be submitted to the Ministry of Environment & Forests on six monthly basis.	No permanent external OB dump is in the project area. Afforestation is being carried out progressively over reclaimed area for
6	Catch drains and siltation ponds of appropriate size should be constructed to arrest silt and sediment flows from soil and mineral dump. The water so collected should be utilized for watering the mine area, roads, green belt development etc. The drains should be regularly desilted particularly after monsoon and maintained properly. Garland drain (size, gradient and length) shall be constructed for mine pit and sump capacity should be designed keeping 50% safety margin over and above peak sudden rainfall (based on 50 years data) and maximum discharge in the area adjoining the mine site. Sump capacity should also provide adequate retention period to allow proper settling of silt material. Sedimentation pits should be constructed at the corners of the garland drains and desilted at	No run-off is generated from mining activities. However, to collect & manage rainwater during monsoon, part of mined out area is used as settling tank for the runoff. Rainwater stored is being used for watering the mine area, roads, green belt development and sprinkling as necessary. Catch drains, Garland drains of appropriate size are being constructed in both around the mine pit to prevent runoff of water and flow of sediments directly into the agricultural field and water bodies, if applicable. Sump of adequate capacity is being
7	regular intervals. Plantation shall be raised in an area of 43.5 ha including a green belt of adequate width by planting the native species around the ML area, roads, etc. in consultation with the local DFO/Agriculture Department. The density of the trees should be around 1500 plants per ha.	Progressive plantation is being carried out as per with progress of mining. During FY 2022-23 around 2800 nos. of saplings have been planted. Total 5.84 ha area in plantation have been planted till date. In addition to this agricultural activities are going on reclaimed land as per the consent from landowners.

8	The project authority should implement suitable conservation measures to augment ground water resources in the area in consultation with the Regional Director, Central Ground Water Board.	Suitable conservation measures to augment ground water have been taken as directed in NOC granted by CGWB c.g. Constructing water harvesting pond, garland drain etc.
		Water harvesting scheme is also prepared.
9	Regular monitoring of ground water level and quality should be carried out by establishing a network of existing wells and constructing new piezometers during the mining operation. The monitoring should be carried out four times in a year - pre-monsoon (April-May), monsoon	We are not using ground water for any mining purpose. There is no chance of intersection of ground water table during mining operation at present and in future.
	(August), post-monsoon (November) and winter (January) and the data thus collected may be sent regularly to MOEF, Central Ground Water Authority and Regional Director Central Ground Water Board.	Piczometer has been installed for monitoring of ground water level. Water quality and water level report are attached herewith as Annexure 1 .
10	Prior permission from the competent authority should be obtained for drawl of water from the surface water bodies.	Water is being drawn from rainwater harvesting pond located at mined out pit.
		We are not using ground water/natural water resources for mining purpose. We have obtained NOC for extraction of ground water from CGWB.
11	The project proponent shall monitor the spring discharge on long term basis (at least one major spring) both in terms of quantity and quality of water and records maintained. Six monthly report should be submitted to the Ministry of Environment and Forests and its Regional Office located at Bhubneshwar.	Spring water is being monitored. Analysis report is attached as Annexure 2. Now Regional office is at Ranchi.
12	Vehicular emissions should be kept under control and regularly monitored. Measures shall be taken for maintenance of vehicles used in mining operations and in transportation of mineral. The vehicles should be covered with a tarpaulin and shall not be overloaded.	Regular maintenance of vehicles are undertaken to minimize vehicular emission. All measures are being taken to control vehicular emission. The vehicles are being covered with tarpaulin while transportation of mineral.
13	Drills should either be operated with dust extractors or should be equipped with water injection system.	Wet drilling is in practice.

14	Blasting operation should be carried out only during the daytime. Controlled blasting should be practiced. The mitigative measures for control of ground vibrations and to arrest fly rocks and boulders should be implemented.	Blasting time is fixed during Lunch time i.e. 1.00 PM -2.00 PM. Controlled blasting method is in practice. All efforts are being taken to mitigate impact of blasting.
15	Consent to operate should be obtained from SPCB prior to start of production of mine.	Consent to operate obtained from JSPCB prior to start of production from Mines, which is being renewed by JSPCB periodically. Existing consent to Operate is valid up
		to 31.12.2025.
16	Sewage treatment plant should be installed for the colony. ETP should also be provided for workshop and wastewater generated from mining operations.	The sewage water from domestic uses is being collected through individual septic tanks & soaks pits. Sludge is collected to an integrated soak pit. Effluent treatment mechanism (Oilgrease trap) are provided where the maintenance of machine is carried out.
17	Land oustees and land loser/affected people should be compensated and rehabilitated as per the National Policy on Resettlement and Rehabilitation of project Affected Families (NPRR), 2003	Land acquisition activities is done as per CNT Act and with permission of competent authority i.e. concerned Deputy Commissioner (D.C.) and consent of Raiyat (Landowner) The land compensation and other related benefit are being provided as per norms set out in land purchase
18	The higher benches of the excavated void to be converted into water reservoir shall be terraced and afforested to stabilize the slopes. Peripheral fencing shall be done along the excavated area.	agreement with the consent of DC. Is being and will be implemented with progress of mining. Water harvesting pond is provided. Fencing provided as required.
19	A Final Mine Closure Plan along with details of Corpus Fund should be submitted to the Ministry of Environment & Forests 5 years in advance of final mine closure for approval.	Final mine closure plan will be submitted at appropriate time as per applicable guildeline and timelines mentioned in MCDR/IBM guildeline who are competent authority to approve the same. Presently we are having approved
		progressive mine closure plan. Based on present resource estimate, and peak rated production capacity mentioned in EC, Mining operation is being carried out.

General Conditions

S No	Conditions	Compliance Status
I	No change in mining technology and scope of working should be made without prior approval of the Ministry of Environment & Forests.	Noted.
2	No change in the calendar plan including excavation, quantum of mineral bauxite and waste should be made	Calendar plan including excavation, quantum of mineral bauxite and waste is being done as per IBM approved mining scheme in scientific manner. Report is attached as Annexure 4.
3	Conservation measures for protection of flora and fauna in the core & buffer zone should be drawn up in consultation with the local forest and wildlife departments.	We have prepared Wildlife Conservation Plan in consultation with State Forest Department and also obtained approval letter from Principal Chief Conservator of Forest, Wildlife & Chief Wildlife Warden, Jharkhand for conservation and protection of flora and fauna in the core and buffer zone for Kujam I Bauxite Mines. Approval letter (Memo No 1870, dated 02.12.2021) has been submitted to your good office on 21.02.2022.
4	Four ambient air quality-monitoring stations should be established in the core zone as well as in the buffer zone for RPM, SPM, SO2, NOx monitoring. Location of the stations should be decided based on the meteorological data, topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with the State Pollution Control Board.	We have already established four ambient air quality monitoring stations in core zone as well as buffer zone. Monitoring is being carried out and reported to concern authorities. Report is attached as Annexure 2.
5	Data on ambient air quality (RPM, SPM, SO2, NOx) should be regularly submitted to the Ministry including its Regional office located at Bhopal and the State Pollution Control Board / Central Pollution Control Board once in six months.	
6	Fugitive dust emissions from all the sources should be controlled regularly. Water spraying arrangement on haul roads, loading and unloading and at transfer points should be provided and properly maintained.	Water spraying arrangement on haul roads, loading and unloading and at transfer points is being carried out on regular basis.

7	Measures should be taken for control of noise levels below 85 dBA in the work environment. Workers engaged in operations of HEMM, etc. should be provided with ear plu s / muffs.	PPEs provided to workers at noise prone areas
	Industrial wastewater (workshop and waste water from the mine) should be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May, 1993 and 31st December, 1993 or as amended from time to time. Oil and grease trap should be installed before discharge of workshop effluents.	There is no industrial wastewater generation within mine lease area. We are not discharging any wastewater outside mine lease area. Effluent treatment mechanism (Oil-grease trap) is provided where the maintenance of machine is carried out.
9	Personnel working in dusty areas should wear protective respiratory devices and they should also be provided with adequate training and information on safety and health aspects. Occupational health surveillance program of the workers should be undertaken periodically to observe any contractions due to exposure to dust and take corrective measures, if needed.	PPE's (safety shoes, goggles, earmuff) provided to workers at dusty areas. Periodic health checks up/ occupational health checkup is in practice for workers at Mine.
10	A separate environmental management cell with suitable qualified personnel should be set- up under the control of a Senior Executive, who will report directly to the Head of the Organization	Separate Environmental Management Cell (EMC) is already formed with qualified personals and informed as Annexure 3.
11	The project authorities should inform to the Regional Office located at Bhubneshwar regarding date of financial closures and final approval of the project by the concerned authorities and the date of start of land development work.	Date of financial closure is not applicable since it is operating mine. Now Regional office is at Ranchi.
12	The funds earmarked for environmental protection measures should be kept in separate account and should not be diverted for other purpose. Year wise expenditure should be reported to the Ministry and its Regional Office located at Bhubneshwar.	Year wise expenditure is being reported to the Ministry and its Regional Office located at Ranchi. Copy is enclosed as Annexure 5
13	The project authorities should inform to the Regional Office located at Bhubneshwar regarding date of financial closures and final approval of the project by the concerned authorities and the date of start of land development work.	Already mentioned above Point no. 11.
14	The Regional Office of this Ministry located at Bhubneshwar shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the	Agreed. Now Regional office is at Ranchi

	requisite data / information / monitoring reports.	·
15	A copy of clearance letter will be marked to concerned Panchayat / local NGO, if any, from whom and suggestion / representation has been received while processing the proposal.	Complied
16	State Pollution Control Board should display a copy of the clearance letter at the regional office, District Industry Centre and Collector's office/ Tehsildar's Office for 30 days.	Displayed.
17	The project authorities should advertise at least in two local newspapers widely circulated, one of which shall be in the vernacular language of the locality concerned, within 7 days of the issue of the clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and also at web site of the Ministry of Environment and Forests at http://envfor.nic.in and a copy of the same should be forwarded to the Regional Office of this Ministry located Bhubneshwar.	Complied. (Documents already submitted).

Signature

KUJAM-I BAUXITE MINE OF M/S HINDALCO INDUSTRIES LTD.





Retaining wall to prevent solid wash-off





Potato & paddy cultivation over reclaimed area.



Pic: Greenbelt and roadside avenue plantation





Pic: Fruits bearing Plantation over the reclaimed area.



Pic: Water sprinkling on mines haul road.



Pic: Washing platform and oil & grease trap.



Pic: Shows Southern view of Water Pond (Rain water Harvesting Pond) at Kujam-I Bauxite Mines.

	Annexure 1		
Piezome	Piezometer reading - Kujam I Bauxite Mines		
S No Month Depth (meter)			
1	Apr-22	34.87	
2	May-22	35.66	
3	Jun-22	34.46	
4	Jul-22	32.84	
5	Aug-22	32.47	
6	Sep-22	31.4	



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D124 ENGINEERING SERVICES PVT. LTD.

Email: info@elespl.co.in, eles.ranchi@gmail.com

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TEST REPORT

Test Report No.	: ELES/RNC/2022/0935A	Report Release Date	: 12.05.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DET	AILS	SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/1048A : Kujam Quarry 430
Address Plant Status	: Lohardaga, Jharkhand-835203	Sampling Date Type of Sample Sampling Procedure Sample Condition	Kujam-I Bauxite Mine : 18/04/2022 to 19/04/2022 : Ambient Air : ELES/DOC/SMPL/02 : Sealed & Preserved

MI	ETEOROLOGICAL INFOR	RMATION			
1	Average Temperature (°C)	: 30	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 71	4	Weather Condition	: Clear
5	Longitude	: 84°19'9.46"E	6	Latitude	: 23°18'30.17"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	71
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	35
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	8.4
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	10.6
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.036
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	3.3

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TEST REPORT

Test Report No. : ELES/RNC/2022/0935A Report Release Date : 12.05.2022

Work Order No. : HIL/LHD/FY22-23/001 Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	3.1
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	0.45

Remarks: (*)-Parameters are outsourced to other Lab.

Authorized Signatory

SANDIP BERA SENIOR MANAGER ELES PVT. LTD.

****End of Report****

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4 ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No.	: ELES/RNC/2022/0935B	Report Release Date	: 12.05.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/1048B : Talabkhanta 4A13	
Address	: Lohardaga, Jharkhand-835203	Sampling Date Type of Sample Sampling Procedure	Kujam-I Bauxite Mine : 18/04/2022 to 19/04/2022 : Ambient Air : ELES/DOC/SMPL/02	
Plant Status	: Operational	Sample Condition	: Sealed & Preserved	

MI	ETEOROLOGICAL INFO	RMATION	44501		
1	Average Temperature (°C)	: 30	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 71	4	Weather Condition	: Clear
5	Longitude	: 84°18'56.50"E	6	Latitude	: 23°18'21.76"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	63
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	26
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	10.4
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.009
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/0935B Report Release Date : 12.05.2022

Work Order No. : HIL/LHD/FY22-23/001 Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	0.23

Remarks: (*)-Parameters are outsourced to other Lab.

Authorized Signatory

SANDIP BERA SENIOR MANAGER ELES PVT. LTD.

****End of Report****

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TEST REPORT

Test Report No.	: ELES/RNC/2022/0935C	Report Release Date	: 12.05.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/1048C : 4 A11 Football Ground	
Address	: Lohardaga, Jharkhand-835203	Sampling Date	Kujam-I Bauxite Mine : 18/04/2022 to 19/04/2022	
Plant Status	: Operational	Type of Sample Sampling Procedure Sample Condition	: Ambient Air : ELES/DOC/SMPL/02 : Sealed & Preserved	

MI	ETEOROLOGICAL INFO	RMATION			
1	Average Temperature (°C)	: 30	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 71	4	Weather Condition	: Clear
5	Longitude	: 84°18'47.03"E	6	Latitude	: 23°17'48.77"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	54
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	22
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.2
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.006
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/0935C Report Release Date : 12.05.2022

Work Order No. : HIL/LHD/FY22-23/001 Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab.

Authorized Signatory

SANDIP BERA SENIOR MANAGER

ELES PVT. LTD.

****End of Report****

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TEST REPORT

Test Report No.	: ELES/RNC/2022/0935D	Report Release Date	: 12.05.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/1048D : Camp; Kujam-I Bauxite Mine	
Address	: Lohardaga, Jharkhand-835203			
		Sampling Date	: 18/04/2022 to 19/04/2022	
		Type of Sample	: Ambient Air	
22-12-1	100 Table 100	Sampling Procedure	: ELES/DOC/SMPL/02	
Plant Status	: Operational	Sample Condition	: Sealed & Preserved	

M	ETEOROLOGICAL INFO	RMATION	-		
1	Average Temperature (°C)	: 30	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 71	4	Weather Condition	: Clear
5	Longitude	: 84°18'42.75"E	6	Latitude	: 23°17'39.60"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	65
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	28
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	6.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.6
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.019
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	2.3

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D124

ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No. : ELES/RNC/2022/0935D Report Release Date : 12.05.2022

Work Order No. : HIL/LHD/FY22-23/001 Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	2.7
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	0.24

Remarks: (*)-Parameters are outsourced to other Lab.

Authorized Signatory

ELES PVT. LTD.

****End of Report****

SANDIP BERA

SENIOR MANAGER

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D124

ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No.	: ELES/RNC/2022/0935E	Report Release Date	: 12.05.2022	-
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/1048E : Near Pakri Gada Village	
Address	: Lohardaga, Jharkhand-835203	0.000		
		Sampling Date	: 19/04/2022 to 20/04/2022	
		Type of Sample	: Ambient Air	
		Sampling Procedure	: ELES/DOC/SMPL/02	
Plant Status	: Operational	Sample Condition	: Sealed & Preserved	

M	ETEOROLOGICAL INFOR	RMATION			
1	Average Temperature (°C)	: 29	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 66	4	Weather Condition	: Clear
5	Longitude	: 84°14'52,25"N	6	Latitude	: 23°17'41.21"E

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	60
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	26
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.8
Ozone (O ₃)	μg/m³	IS 5182 (Part-9); 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.014
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No.	: ELES/RNC/2022/0935E	Report Release Date	: 12.05.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	2.3
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	0.24

Remarks: (*)-Parameters are outsourced to other Lab.

****End of Report****

Authorized Signatory
SANDIP BERA
SENIOR MANAGER
ELES PVT. LTD.

Page 2 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D124 ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No.	: ELES/RNC/2022/0935F	Report Release Date	: 12.05.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/1048F : Near Pol Pol Village	
Address	: Lohardaga, Jharkhand-835203			
		Sampling Date	: 19/04/2022 to 20/04/2022	
		Type of Sample	: Ambient Air	
		Sampling Procedure	: ELES/DOC/SMPL/02	
Plant Status	: Operational	Sample Condition	: Sealed & Preserved	

Mi	ETEOROLOGICAL INFO	RMATION			
1	Average Temperature (°C)	: 29	2	Barometric Pressure (mmHg) : 741	
3	Relative Humidity (%)	: 66	4	Weather Condition : Clear	

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	53
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	25
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	5.3
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.008
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D124

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TEST REPORT

Test Report No.	: ELES/RNC/2022/0935F	Report Release Date	: 12.05.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	0.21

Remarks: (*)-Parameters are outsourced to other Lab.

****End of Report****

Authorized Signatory
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Page 2 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (IHARKHAND) GST NO:- 20AAECE9713D124

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TEST REPORT

Test Report No.	: ELES/RNC/2022/0935G	Report Release Date	: 12.05.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/1048G : Near Dipa Kujam Village	
Address	: Lohardaga, Jharkhand-835203			
		Sampling Date	: 18/04/2022 to 19/04/2022	
		Type of Sample	: Ambient Air	
		Sampling Procedure	: ELES/DOC/SMPL/02	
Plant Status	: Operational	Sample Condition	: Sealed & Preserved	

MI	ETEOROLOGICAL INFORMATION			
1	Average Temperature (°C) : 30	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%) : 71	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	53
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	19
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.5
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.008
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D124

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TEST REPORT

Test Report No. : ELES/RNC/2022/0935G Report Release Date : 12.05.2022

Work Order No. : HIL/LHD/FY22-23/001 Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	< 0.20

Remarks: (*)-Parameters are outsourced to other Lab.

Authorized Signatory

SANDIP BERA SENIOR MANAGER ELES PVT. LTD.

****End of Report****

Page 2 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No.	: ELES/RNC/2022/0935H	Report Release Date	: 12.05.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/1048H : Near Shakhuapani Village	
Address	: Lohardaga, Jharkhand-835203			
	100	Sampling Date	: 20/04/2022 to 21/04/2022	
		Type of Sample	: Ambient Air	
	8 35 0	Sampling Procedure	: ELES/DOC/SMPL/02	
Plant Status	: Operational	Sample Condition	: Sealed & Preserved	

MI	ETEOROLOGICAL INFORMATION				
1	Average Temperature (°C) : 31	2	Barometric Pressure (mm	Hg) : 741	
3	Relative Humidity (%) : 70	4	Weather Condition	: Clear	

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	50
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	22
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.3
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.004
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20A4ECE9713D1Z4

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TEST REPORT

Test Report No. : ELES/RNC/2022/0935H Report Release Date : 12.05.2022

Work Order No. : HIL/LHD/FY22-23/001 Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	2.8
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	< 0.20

Remarks: (*)-Parameters are outsourced to other Lab.

****End of Report****

Authorized Signatory
SANDIP BERA
SENIOR MANAGER
ELES PVT. LTD.

Page 2 of 2

ENVIRONMENTAL LABORATORIES & ENGINEERING SERVICES PVT.LTD.

Plot No.30, Mansarovar Enclave, Tupudana, Hatia, Ranchi-834003, Jharkhand.

KujamI Bauxite Mine-Environmental Monitoring Report

May 2022



CONTENT

Hind	lalco Industries : Kujam-I Bauxite Mine	Environmental Monitoring Report	May2022
	Kujan	n-I Bauxite Mine	yzozz
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1	Kujam Quarry 430		
2	Talabkhanta 4A13		
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4	Camp		
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1	Near Pakri Gada Village	112	
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3	Near Shakhuapani Village		
4	Near Dipa Kujam Village		
	AMBIENT NOISE		
	WORKZONE/SPOT NOISE		
	WORKSHOP EFFLUENT		
	DRINKING WATER ANALYSIS		





PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1351A	Report Release Date	: 14.06.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/1359A : Kujam Quarry 430	
Address	: Lohardaga, Jharkhand-835302	Sampling Date	Kujam-I Bauxite Mine	
		Type of Sample	: 17/05/2022 to 18/05/2022 : Ambient Air	
Plant Status	: Operational	Sampling Procedure Sample Condition	: ELES/DOC/SMPL/02 : Sealed & Preserved	

M	ETEOROLOGICAL INFO	RMATION			
1	Average Temperature (°C)	: 27	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 69		Weather Condition	: Clear
5	Longitude	: 84°19'9.46"E	6	Latitude	: 23°18'30.17"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	67
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	39
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	7.9
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	12.5
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.032
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	3.4

Page 1 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1351A	Report Release Date	: 14.06.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	2.8
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	0.26

Remarks: (*)-Parameters are outsourced to other Lab.

Authorized Signatory

SANDIP BERA SENIOR MANAGE.

****End of Report****

Page 2 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D124

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1351B	Report Release Date	: 14.06.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/1359B : Talabkhanta 4A13	
Address	: Lohardaga, Jharkhand-835302	Sampling Date	Kujam-I Bauxite Mine : 17/05/2022 to 18/05/2022	
Plant Status	: Operational	Type of Sample Sampling Procedure Sample Condition	: Ambient Air : ELES/DOC/SMPL/02 : Sealed & Preserved	

M	ETEOROLOGICAL INFOI	RMATION			
	Average Temperature (°C)			Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 69	4	Weather Condition	: Clear
5	Longitude	: 84°18'56.50"E	6	Latitude	: 23°18'21.76"N

Parameter Unit Particulate Matter (PM10) μg/m³ Particulate Matter (PM2.5) μg/m³		Test Protocol	Regulatory Limit	Result 55 25
		IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	
		IS 5182 (Part- 24): 2019	60 (24hrs)	
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂) μg/m ³		IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.8
Ozone (O ₃) µg/m ³		IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃) μg/m		IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.003
Nickel (Ni) ng/m ³		IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

Page 1 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4 ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No. : ELES/RNC/2022/1351B Report Release Date : 14.06.2022

Work Order No. : HIL/LHD/FY22-23/001 Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab.

****End of Report****

SENIOR MANAGER
ELES PVT. LTD.

Page 2 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D124

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1351C	Report Release Date	: 14.06.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

CUSTOMER DET	AILS	SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/1359C : 4 A11 Football Ground
Address	: Lohardaga, Jharkhand-835302	Sampling Date	Kujam-I Bauxite Mine : 17/05/2022 to 18/05/2022
		Type of Sample Sampling Procedure	: Ambient Air : ELES/DOC/SMPL/02
Plant Status	: Operational	Sample Condition	: Sealed & Preserved

M	ETEOROLOGICAL INFO	RMATION			
1	Average Temperature (°C)	: 27	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 69		Weather Condition	: Clear
5	Longitude	: 84°18'47.03"E	6	Latitude	: 23°17'48.77"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	56
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	19
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.5
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.004
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No. : ELES/RNC/2022/1351C Report Release Date : 14.06.2022 Work Order No. : HIL/LHD/FY22-23/001 Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab.

****End of Report****

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Page 2 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1351D	Report Release Date	: 14.06.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DET	CUSTOMER DETAILS		
Customer Name Address	: Hindalco Industries Limited : Lohardaga, Jharkhand-835302	Sample Ref. No. Location	: ELES/RNC/2022/AA/1359D : Camp; Kujam-I Bauxite Mine
Plant Status	: Operational	Sampling Date Type of Sample Sampling Procedure Sample Condition	: 17/05/2022 to 18/05/2022 : Ambient Air : ELES/DOC/SMPL/02 : Sealed & Preserved

VL.	ETEOROLOGICAL INFO	RMATION			
1	Average Temperature (°C)	: 27	2	Barometric Pressure (mmHg)	. 741
3	Relative Humidity (%)	: 69		Weather Condition	: Clear
5	Longitude	: 84°18'42.75"E	6	Latitude	: 23°17'39.60"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	66
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	30
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	6.2
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.7
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.012
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	2.3

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1351D	Report Release Date	: 14.06.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	2.2
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	0.22

Remarks: (*)-Parameters are outsourced to other Lab.

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****End of Report****

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Page 2 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1351E	Report Release Date	: 14.06.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/1359E : Near Pakri Gada Village	
Address	: Lohardaga, Jharkhand-835302	2000000000		
	55 = 5	Sampling Date	: 16/05/2022 to 17/05/2022	
		Type of Sample	: Ambient Air	
45		Sampling Procedure	: ELES/DOC/SMPL/02	
Plant Status	: Operational	Sample Condition	: Sealed & Preserved	

M	ETEOROLOGICAL INFOR	RMATION			
1	Average Temperature (°C)	: 29	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 71	4	Weather Condition	: Clear
5	Longitude	: 84°14'52.25"N	6	Latitude	: 23°17'41.21"E

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	50
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	22
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	9.2
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.005
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

Page 1 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4 ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No. : ELES/RNC/2022/1351E Report Release Date : 14.06.2022

Work Order No. : HIL/LHD/FY22-23/001 Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	2.2
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	0.25

Remarks: (*)-Parameters are outsourced to other Lab.

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****End of Report****

Page 2 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1351F	Report Release Date	: 14.06.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/1359F : Near Pol Pol Village	
Address	: Lohardaga, Jharkhand-835302			
		Sampling Date	: 16/05/2022 to 17/05/2022	
		Type of Sample	: Ambient Air	
Plant Status	: Operational	Sampling Procedure Sample Condition	: ELES/DOC/SMPL/02 : Sealed & Preserved	

MI	ETEOROLOGICAL INFORMATION				
1	Average Temperature (°C) : 29	2	Barometric Pressure (mm	Hg) : 741	
3	Relative Humidity (%) : 71	4	Weather Condition	: Clear	

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	44
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	21
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.4
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.002
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4 ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1351F	Report Release Date	: 14.06.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	< 0.20

Remarks: (*)-Parameters are outsourced to other Lab.

****End of Report****

Authorized Signatory

SANDIP BERA

SENIOR MANAGER

ELES PVT. LTD.

Page 2 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4 ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1351G	Report Release Date	: 14.06.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/1359G : Near Dipa Kujam Village	
Address	: Lohardaga, Jharkhand-835302	1 (2) (1.322) (20) (1.		
		Sampling Date	: 17/05/2022 to 18/05/2022	
		Type of Sample	: Ambient Air	
		Sampling Procedure	: ELES/DOC/SMPL/02	
Plant Status	: Operational	Sample Condition	: Sealed & Preserved	

MI	ETEOROLOGICAL INFO	RMATION			
1	Average Temperature (°C)	: 27	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 69	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	43
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	20
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.4
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH3)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

Page 1 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1351G	Report Release Date	: 14.06.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	< 0.20

Remarks: (*)-Parameters are outsourced to other Lab.

Authorized Signatory

SENIOR MANAGER ELES PVT. LTD.

****End of Report****



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20A4ECE9713D1Z4 ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1351H	Report Release Date	: 14.06.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/1359H : Near Shakhuapani Village	
Address	: Lohardaga, Jharkhand-835302			
		Sampling Date	: 16/05/2022 to 17/05/2022	
		Type of Sample	: Ambient Air	
		Sampling Procedure	: ELES/DOC/SMPL/02	
Plant Status	: Operational	Sample Condition	: Sealed & Preserved	

MI	ETEOROLOGICAL INFORMATION				
1	Average Temperature (°C) : 28	2	Barometric Pressure (mm	Hg) : 741	
3	Relative Humidity (%) : 69	4	Weather Condition	: Clear	

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	46
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	15
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.8
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	< 0.002
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

Page 1 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1351H	Report Release Date	: 14.06.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	0.22

Remarks: (*)-Parameters are outsourced to other Lab.

Authorized Signatory

SANDIP BERA SENIOR MANAGER ELES PVT. LTD.

****End of Report***

Page 2 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST HO:- 20AAECE9713D1Z4 ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1351K	Report Release Date	: 14.06.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/1359K : Near Mine Weigh Bridge	
Address	: Lohardaga, Jharkhand-835302	Sampling Date Type of Sample	Gurdari Bauxite Mine : 16/05/2022 to 17/05/2022 : Ambient Air	
Plant Status	: Operational	Sampling Procedure Sample Condition	: ELES/DOC/SMPL/02 : Sealed & Preserved	

M	ETEOROLOGICAL INFOR	RMATION			
1	Average Temperature (°C)	: 29	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 71	4	Weather Condition	: Clear
5	Longitude	: 84°14'40.25"N	6	Latitude	: 23°19'9.21"E

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	55
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	22
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.2
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	9.7
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.009
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	2.7

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4 ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No. : ELES/RNC/2022/1351K Report Release Date : 14.06.2022

Work Order No. : HIL/LHD/FY22-23/001 Work Order Date : 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687;2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	0.24

Remarks: (*)-Parameters are outsourced to other Lab.

Authorized Signatory

SENIOR MANAGER ELES PVT. LTD.

****End of Report****

Page 2 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO.-20AAECE9713D124 ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1351L	Report Release Date	: 14.06.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/1359L : Near Ambakana Pit / NKCPL	
Address	: Lohardaga, Jharkhand-835302	Sampling Date	Camp; Gurdari Bauxite Mine : 16/05/2022 to 17/05/2022	
Plant Status	: Operational	Type of Sample Sampling Procedure Sample Condition	: Ambient Air : ELES/DOC/SMPL/02 : Sealed & Preserved	

MI	ETEOROLOGICAL INFORMATION			
1	Average Temperature (°C) : 29	2	Barometric Pressure (mm	Hg) : 741
3	Relative Humidity (%) : 71	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	59
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	23
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	6.5
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.6
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.018
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4 ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1351L	Report Release Date	: 14.06.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	0.22

Remarks: (*)-Parameters are outsourced to other Lab.

Authorized Signatory

SENIOR MANAGER ELES PVT, LTD.

****End of Report****

Page 2 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4 ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No. : ELES/RNC/2022/1355J Report Release Date : 14.06.2022

CUSTOMER DETAILS SAMPLE DETAILS Customer Name : Hindalco Industries Limited Sample Date : 18.05.2022 Type of Sample : Ambient Noise Address : Lohardaga, Jharkhand-835203 Sampling procedure : ELES/DOC/SMPL/03 Sample Drawn By : ELES Pvt. Ltd. Plant Status : Operational

Location	Unit	Test Protocol	Res	ult	Regulatory Limit (Industrial Zone)
Kujam-I (80.87 ha.) Bauxite			Time	Leq	
Mines	dB(A)	IS 9989:1981, RA 2020	Day Time 70	75 dB(A) Day Time &	
Sample ID:				ght Time 54	70 dB(A) Night Time
ELES/RNC/2022/AN/1363J			Night Time		

****End of Report****

Authorized Signatory
SANDIP BERA
SENIOR MANAGER
ELES PVT. LTD.

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TEST REPORT

Te	st Report No.	: ELES/RNC/2022/1356J	Report Release Date	: 14.06.2022	
10.00					

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sampling Date Type of Sample	: 18.05.2022 : Workzone Noise	
Address	: Lohardaga, Jharkhand-835302	Sampling procedure Sample Drawn By	: ELES/DOC/SMPL/03 : ELES Pvt. Ltd.	
Plant Status	: Operational	Sample Diami by	7. 50.000.00.000.000.000.000.000.000.000.	

Location	Unit	Test Protocol	Res	ult	Regulatory Limit (Industrial Zone)
Delli sia at Washing Dit			Time	Leq	
Drill rig at Working Pit - Kujam-I Mines (80.87 ha.)	dB(A)	IS 9989:1981, RA 2020	Day Time	71	75 dB(A) Day Time
Sample ID: ELES/RNC/2022/AN/1364J			Day Time	71	

****End of Report****

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECÉ9713D1Z4

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1359J	Report Release Date	: 14/06/2022	

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/DW/1367J	
		Location	: Drinking Water	
Address	: Lohardaga, Jharkhand-835302		Kujam-I Bauxite Mines	
		Sampling Date	: 18/05/2022	
-		Type of Sample	: Drinking Water	
	2007 - 200 - 20	Sampling Procedure	: ELES/DOC/SMPL/01	
Plant Status	: Operational	Sample Condition	: Sealed & Preserved	

				Regulatory Limit
Parameter	Unit	Test Protocol	Result	as per IS:10500:2012
				Acceptable Limit
pH		APHA 23rd Edition 2017,4500-H+-B	6.7	6.5-8.5
Color	Hazen	IS 3025 (Part-04): 1983	<1.0	5
Odour		IS 3025 (Part-05): 1983	Agreeable	Agreeable
Taste		IS 3025 (Part-07): 1984	Agreeable	Agreeable
Turbidity	NTU	APHA 23rd Edition 2017,2130 B	0.13	1
Free Residual Chlorine	mg/L	IS 3025 (Part-26): 1986	<0.1	0.2
Total Dissolved Solids (TDS)	mg/L	IS 3025 (Part-16):1984	160	500
Monochloramines	mg/L	APHA 23rd Edition 2017, 4500 CI-G	<1.0	4
Dichloramines	mg/L	APHA 23rd Edition 2017, 4500 CI-G	<1.0	4
Total Hardness (as CaCO3)	mg/L	APHA 23rd Edition 2017, 2340 C	45.7	200
Total Alkalinity (as CaCO3)	mg/L	IS 3025 (Part-23):1986	29.0	200
Chloride (as CI)	mg/L	IS 3025 (Part-32): 1988: RA 2014	7.0	250

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No. : ELES/RNC/2022/1359J Report Release Date : 14/06/2022

				Regulatory Limit
Parameter	Unit	Test Protocol	Result	as per IS:10500:2012
				Acceptable Limit
Sulphate (as SO4)	mg/L	IS 3025 (Part-24):1986	4.9	200
Nitrate (as NO3)	mg/L	IS 3025 (Part-34): 1988	1.31	45
Fluoride (as F)	mg/L	APHA 23rd Edition 2017,4500-FD	0.1678	1
Ammoniacal Nitrogen (as NH3-N)	mg/L	APHA 23rd Edition 2017, 4500 Norg-C	<0.1	0.5
Cyanide (as CN)	mg/L	IS 3025 (Part-27): 1986	< 0.0125	0.05
Phenolic Compounds (as C6H5OH)	mg/L	IS 3025 (Part-43): 1992	<0.00002	0.001
Sulphide (as S)	mg/L	IS 3025 (Part-29): 1986	< 0.04	0.05
Boron (as B)	mg/L	APHA 23rd Edition, 3125 B	<0.2	0.5
Calcium (as Ca)	mg/L	APHA 23rd Edition 2017, 3500 B	13.6	75
Magnesium (as Mg)	mg/L	IS 3025 (Part-46):1994	2.9	30
Iron (as Fe)	mg/L	APHA 23rd Edition, 3111 B&C	0.277	1
Manganese (as Mn)	mg/L	APHA 23rd Edition, 3111 B&C	< 0.05	0.1
Aluminum (as Al)	mg/L	APHA 23rd Edition, 3125 B	<0.02	0.03
Cadmium (as Cd)	mg/L	APHA 23rd Edition, 3111 B&C	<0.003	0.003
Total Chromium (as Cr)	mg/L	APHA 23rd Edition, 3111 B&C	<0.03	0.05
Copper (as Cu)	mg/L	APHA 23rd Edition, 3111 B&C	<0.03	0.05
Lead (as Pb)	mg/L	APHA 23rd Edition, 3111 B&C	< 0.01	0.01
Zinc (as Zn)	mg/L	APHA 23rd Edition, 3111 B&C	<0.1	5

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D124 ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No. : ELES/RNC/2022/1359J Report Release Date : 14/06/2022

				Regulatory Limit
Parameter	Unit	Test Protocol	Result	as per IS:10500:2012
				Acceptable Limit
Arsenic (as As)	mg/L	APHA 23rd Edition, 3111 B&C	< 0.005	0.01
Selenium (as Se)	mg/L	APHA 23rd Edition, 3125 B	<0.01	0.01
Mercury (as Hg)	mg/L	IS 3025 (Part-48): 2000	<0.001	0.001
Nickel (as Ni)	mg/L	APHA 23rd Edition, 3111 B&C	<0.01	0.02
Mineral Oil*	mg/L	IS 3025 (Part-39): 1991	<0.01	0.5
Anionic Detergents (as MBAS)*	mg/L	Annex K of IS 13428:2005	<0.05	0.2
Polynuclear Aromatic Hydrocarbons (PAHs)*	mg/L	SO-IN-MUL-TE-023	<0.00005	0.0001
Polychlorinated Biphenyls (PCBs)*	mg/L	SO-IN-MUL-TE-022	<0.00005	0.0005
Total Coliforms	MPN/ 100ml	IS 15185:2016	Not Detected	Should Not Detected
Escheria Coli	MPN/ 100ml	IS 15185:2016	Not Detected	Should Not Detected
Pesticides				
Alachlor*	μg/L	SO-IN-MUL-TE-020	<0.01	20
Atrazine*	μg/L	SO-IN-MUL-TE-020	<0.01	2
Aldrin/ Dieldrin*	μg/L	SO-IN-MUL-TE-020	<0.01	0.03
Alpha HCH*	μg/L	SO-IN-MUL-TE-020	<0.01	0.01
Beta HCH*	μg/L	SO-IN-MUL-TE-020	<0.01	0.04
Butachlor*	μg/L	SO-IN-MUL-TE-020	<0.01	125

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No. : ELES/RNC/2022/1359J Report Release Date : 14/06/2022

				Regulatory Limit
Parameter	Unit	Test Protocol	Result	as per IS:10500:2012
				Acceptable Limit
Chlorpyriphos*	μg/L	SO-IN-MUL-TE-020	< 0.01	30
Delta HCH*	μg/L	SO-IN-MUL-TE-020	<0.01	0.04
2,4- Dichlorophenoxyacetic acid*	μg/L	SO-IN-MUL-TE-020	<0.01	30
DDT (o, p and p, p – Isomers of DDT)*	μg/L	SO-IN-MUL-TE-020	<0.01	1
Endosulfan (alpha, beta, and sulphate)*	μg/L	SO-IN-MUL-TE-020	<0.01	0.4
Ethion*	μg/L	SO-IN-MUL-TE-020	<0.01	3
Gamma — HCH (Lindane)*	μg/L	SO-IN-MUL-TE-020	<0.01	2
Isoproturon*	μg/L	SO-IN-MUL-TE-020	<0.01	9
Malathion*	μg/L	SO-IN-MUL-TE-020	<0.01	190
Methyl parathion*	μg/L	SO-IN-MUL-TE-020	<0.01	0.3
Monocrotophos*	μg/L	SO-IN-MUL-TE-020	<0.01	1
Phorate*	μg/L	SO-IN-MUL-TE-020	<0.01	2
DDE (o, p and p, p – Isomers of DDE)*	μg/L	SO-IN-MUL-TE-020	<0.01	1
DDD (o, p and p, p - Isomers of DDD)*	µg/L	SO-IN-MUL-TE-020	<0.01	1

Remarks: (*) All the parameters are outsourced to other Lab.

****End of Report****

Authorized Signatory SANDIP BERA SENIOR MANAGES

Page 4 of 4

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ENVIRONMENTAL LABORATORIES & ENGINEERING SERVICES PVT.LTD.

Plot No.30, Mansarovar Enclave, Tupudana, Hatia, Ranchi-834003, Jharkhand.

Kujam-I Bauxite Mine-Environmental Monitoring Report

June 2022



CONTENT

Hind	alco Industries : Kujam-I Bauxite Mine	Environmental Monitoring Report	June2022
	Kujar	n-I Bauxite Mine	
	AMBIENT AIR QUALITY- CORE ZON		
1	Kujam Quarry 430		
2	Talabkhanta 4A13		
3	4 A11 Football Ground		
4	Camp		
	AMBIENT AIR QUALITY- BUFFER ZO	ONE	
1	Near Pakri Gada Village		
2	Near Pol Pol Village		
3	Near Shakhuapani Village		
4	Near Dipa Kujam Village		
	SPRING WATER		





PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D124

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1609A	Report Release Date	: 15.07.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name Address	: Hindalco Industries Limited : Lohardaga, Jharkhand-835302	Sample Ref. No. Location Sampling Date Type of Sample Sampling Procedure	: ELES/RNC/2022/AA/1793A : Kujam Quarry 430 Kujam-I Bauxite Mine : 13/06/2022 to 14/06/2022 : Ambient Air : ELES/DOC/SMPL/02	
Plant Status	: Operational	Sample Condition	: Sealed & Preserved	

M)	ETEOROLOGICAL INFO	RMATION			
1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	. 741
3	Relative Humidity (%)	: 71		Weather Condition	: Clear
5	Longitude	: 84°19'9.46"E		Latitude	: 23°18'30.17"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	60
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	31
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	8.5
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	10.4
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.037
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	2.9

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4 ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1609A	Report Release Date	: 15.07.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	2.4
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	0.27

Remarks: (*)-Parameters are outsourced to other Lab.

****End of Report****

Authorized Signatory
SANDIP BERA
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Page 2 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1609B	Report Release Date	: 15.07.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

CUSTOMER DET	AILS	SAMPLE DETAILS	
Customer Name Address Plant Status	: Hindalco Industries Limited : Lohardaga, Jharkhand-835302 : Operational	Sample Ref. No. Location Sampling Date Type of Sample Sampling Procedure Sample Condition	: ELES/RNC/2022/AA/1793B : Talabkhanta 4A13 Kujam-I Bauxite Mine : 13/06/2022 to 14/06/2022 : Ambient Air : ELES/DOC/SMPL/02 : Sealed & Preserved

١.	Average Temperature (°C)	: 26	2	Baromatria Barones (c. 11.)	
3	Relative Humidity (%)	: 71		Barometric Pressure (mmHg)	
5	Longitude	. 94010156 COMP		Weather Condition	: Clear
-	Longitude	: 84°18'56.50"E	6	Latitude	: 23°18'21.76"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	60
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	29
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.7
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.1
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.011
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<6.0

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No. : ELES/RNC/2022/1609B Report Release Date : 15.07.2022 Work Order No. : HIL/LHD/FY22-23/001 Work Order Date : 01.04.2022

ASTM D3687:2007	Regulatory Limit	Result
ASTM D3007:2007	05(Annual)	<2.0
USEPA 8270 C to -13A		<0.20
	USEPA 8270 C to -13A	USEPA 8270 C to -13A 01(Annual)

Parameters are outsourced to other Lab.

****End of Report****

Authorized Signatory SANDIP BERA SENIOR MANAGER ELES PVT. LTD.

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1609C	Report Release Date	: 15.07.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DET	AILS	SAMPLE DETAILS	
Customer Name Address	: Hindalco Industries Limited : Lohardaga, Jharkhand-835302	Sample Ref. No. Location Sampling Date Type of Sample	: ELES/RNC/2022/AA/1793C : 4 A11 Football Ground Kujam-I Bauxite Mine : 13/06/2022 to 14/06/2022 : Ambient Air
Plant Status	: Operational	Sampling Procedure Sample Condition	: ELES/DOC/SMPL/02 : Sealed & Preserved

M	ETEOROLOGICAL INFOI	RMATION			
		: 26	2	Barometric Pressure (mmHg)	• 741
3	Relative Humidity (%)	: 71		Weather Condition	: Clear
5	Longitude	: 84°18'47.03"E	6	Latitude	: 23°17'48.77"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	43
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	23
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.6
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25); 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.004
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1609C	Report Release Date	: 15.07.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab.

****End of Report****

Authorized Signatory SANDIP BERA SENIOR MANAGER FLES PVT. LTD.

Page 2 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1609D	Report Release Date	: 15.07.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name Address	: Hindalco Industries Limited : Lohardaga, Jharkhand-835302	Sample Ref. No. Location	: ELES/RNC/2022/AA/1793D : Camp; Kujam-I Bauxite Mine	
Plant Status	: Operational	Sampling Date Type of Sample Sampling Procedure Sample Condition	: 13/06/2022 to 14/06/2022 : Ambient Air : ELES/DOC/SMPL/02 : Sealed & Preserved	

M	ETEOROLOGICAL INFOR	MATION			
1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 71		Weather Condition	: Clear
5	Longitude	: 84°18'42.75"E	6	Latitude	: 23°17'39.60"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	59
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	25
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.2
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.010
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	2.6

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

ENGINEERING SERVICES PVT. LTD.

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Phone no: 0651-2290103 Website: www.elespl.co.in

TEST REPORT

Test Report No.	: ELES/RNC/2022/1609D	Report Release Date	: 15.07.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	2.3
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	0.22

Remarks: (*)-Parameters are outsourced to other Lab.

****End of Report****

Authorized Signatory SANDIP BERA SENIOR MANAGER ELES PVT. LTD.

Page 2 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

ENGINEERING SERVICES PVT. LTD.

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Phone no: 0651-2290103 Website: www.elespi.co.in

TEST REPORT

Test Report No.	: ELES/RNC/2022/1609E	Report Release Date	: 15.07.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/1793E : Near Pakri Gada Village	
Address	: Lohardaga, Jharkhand-835302			
	1	Sampling Date	: 14/06/2022 to 15/06/2022	
		Type of Sample	: Ambient Air	
	SSSS 1950 SSI	Sampling Procedure	: ELES/DOC/SMPL/02	
Plant Status	: Operational	Sample Condition	: Sealed & Preserved	

M	ETEOROLOGICAL INFO	RMATION			
1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 68	4	Weather Condition	: Clear
5	Longitude	: 84°14'52,25"N	6	Latitude	: 23°17'41.21"E

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	47
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	23
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.2
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.006
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

Page 1 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1609E	Report Release Date	: 15.07.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	0.22

Remarks: (*)-Parameters are outsourced to other Lab.

****End of Report****

Authorized Signatory SANDIP BERA ELES PVT. LTD.

Page 2 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D124

ENGINEERING SERVICES PVT. LTD.

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Phone no: 0651-2290103 Website: www.elespl.co.in

TEST REPORT

Test Report No.	: ELES/RNC/2022/1609F	Report Release Date	: 15.07.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/1793F : Near Pol Pol Village	
Address	: Lohardaga, Jharkhand-835302			
		Sampling Date	: 14/06/2022 to 15/06/2022	
		Type of Sample	: Ambient Air	
	860 Disc N	Sampling Procedure	: ELES/DOC/SMPL/02	
Plant Status	: Operational	Sample Condition	: Sealed & Preserved	

MI	ETEOROLOGICAL INFOR	MATION	- Trans y		
1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 68	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	41
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	23
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.1
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.007
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

Page 1 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1609F	Report Release Date	: 15.07.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	< 0.20

Remarks: (*)-Parameters are outsourced to other Lab.

****End of Report****



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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1609G	Report Release Date	: 15.07.2022
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name Address	: Hindalco Industries Limited : Lohardaga, Jharkhand-835302	Sample Ref. No. Location	: ELES/RNC/2022/AA/1793G : Near Dipa Kujam Village
Plant Status	: Operational	Sampling Date Type of Sample Sampling Procedure Sample Condition	: 13/06/2022 to 14/06/2022 : Ambient Air : ELES/DOC/SMPL/02 : Sealed & Preserved

MI	ETEOROLOGICAL INFORMATI	ON		
1	Average Temperature (°C) : 26	2	Barometric Pressure (mm	Hg) + 741
3	Relative Humidity (%) : 71		Weather Condition	
		-	Treather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	49
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	26
Sulphur Di-Oxide (SO ₂)	μg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.2
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

Page 1 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

ENGINEERING SERVICES PVT. LTD.

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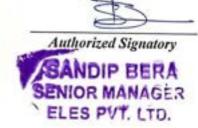
TEST REPORT

Test Report No.	: ELES/RNC/2022/1609G	Report Release Date	: 15.07.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab.

****End of Report****



Page 2 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1609H	Report Release Date	: 15.07.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name Address	: Hindalco Industries Limited : Lohardaga, Jharkhand-835302	Sample Ref. No. Location	: ELES/RNC/2022/AA/1793H : Near Shakhuapani Village
Plant Status	: Operational	Sampling Date Type of Sample Sampling Procedure Sample Condition	: 14/06/2022 to 15/06/2022 : Ambient Air : ELES/DOC/SMPL/02 : Sealed & Preserved

2	Barometric Pressure (mmHg)	: 741
		: Clear
		2 Barometric Pressure (mmHg) 4 Weather Condition

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	45
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	23
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	9.0
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	I (24hrs)	<0.002
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

Page 1 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D124

ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1609H	Report Release Date	: 15.07.2022	
Work Order No.	: HIL/LHD/FY22-23/001	Work Order Date	: 01.04.2022	

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m ³	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab.

****End of Report****

Authorized Signatory SANDIP BERA SENIOR MANAGER FLES PVT. LTD.

Page 2 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D124 ENGINEERING SERVICES PVT. LTD.

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Phone no: 0651-2290103 Website: www.elespl.co.in

TEST REPORT

Test Report No.	: ELES/RNC/2022/1629F	Report Release Date	: 15/07/2022
reac reclioner ino.	· DESCRIPTION IN THE PROPERTY OF PARTY	Report Release Date	. 15/0//2022

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/SW/1800F : Spring Water -	
Address	: Lohardaga, Jharkhand-835302	Sampling Date	Kujam-I Bauxite Mines : 14/06/2022	
		Type of Sample Sampling Procedure	: Surface Water : ELES/DOC/SMPL/01	
Plant Status	: Operational	Sample Condition	: Sealed & Preserved	

Parameter	Unit	Test Protocol	Result	As per CPCB & IS2296:1982 (Class-C)
				Tolerance Limit
pH		APHA 23rd Edition 2017,4500-H+-B	7.2	6.5-8.5
Color	Hazen	IS 3025 (Part-04): 1983	9	300
Odour		IS 3025 (Part-05): 1983	Unobjectionable	Unobjectionable
Turbidity	NTU	APHA 23rd Edition 2017,2130 B	0.15	
Free Residual Chlorine	mg/L	IS 3025 (Part-26): 1986	<0,1	200
Total Dissolved Solids (TDS)	mg/L	IS 3025 (Part-16):1984	974	1500
Total Hardness (as CaCO3)	mg/L	APHA 23rd Edition 2017, 2340 C	288	-
Total Alkalinity (as CaCO3)	mg/L	IS 3025 (Part-23):1986	241	
Chloride (as CI)	mg/L	IS 3025 (Part-32): 1988: RA 2014	40.8	600
Sulphate (as SO4)	mg/L	IS 3025 (Part-24):1986	69.5	400
Fluoride (as F)	mg/L	APHA 23rd Edition 2017,4500-F-D	0.1624	1.5
Cyanide (as CN)	mg/L	IS 3025 (Part-27): 1986	< 0.0125	0.05

Page 1 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4 ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No. : ELES/RNC/2022/1629F Report Release Date : 15/07/2022

Parameter	Unit	Test Protocol	Result	As per CPCB & IS2296:1982 (Class-C)
				Tolerance Limit
Boron (as B)	mg/L	APHA 23rd Edition, 3125 B	<0.2	
Calcium (as Ca)	mg/L	APHA 23rd Edition 2017, 3500 B	77.4	(44)
Magnesium (as Mg)	mg/L	IS 3025 (Part-46):1994	23.0	-
Iron (as Fe)	mg/L	APHA 23rd Edition, 3111 B&C	0.682	50
Manganese (as Mn)	mg/L	APHA 23rd Edition, 3111 B&C	< 0.05	-
Cadmium (as Cd)	mg/L	APHA 23rd Edition, 3111 B&C	< 0.003	0.01
Total Chromium (as Cr)	mg/L	APHA 23rd Edition, 3111 B&C	< 0.03	0.05
Copper (as Cu)	mg/L	APHA 23rd Edition, 3111 B&C	<0.03	1.5
Lead (as Pb)	mg/L	APHA 23rd Edition, 3111 B&C	< 0.01	0.1
Zinc (as Zn)	mg/L	APHA 23rd Edition, 3111 B&C	0.231	15
Arsenic (as As)	mg/L	APHA 23rd Edition, 3111 B&C	< 0.005	0.2
Selenium (as Se)	mg/L	APHA 23rd Edition, 3125 B	< 0.01	0.05
Mercury (as Hg)	mg/L	IS 3025 (Part-48): 2000	< 0.001	
Dissolved Oxygen (DO)	mg/L	IS 3025 (Part-38): 2014	7.4	4.0 (Minimum)

****End of Report****

Authorized Signatory
SANDIP BERA
SENIOR MANAGER
ELES PVT. LTD.

Page 2 of 2

ENVIRONMENTAL LABORATORIES & ENGINEERING SERVICES PVT.LTD.

Plot No.30, Mansarovar Enclave, Tupudana, Hatia, Ranchi-834003, Jharkhand.

Kujam-I Bauxite Mine-Environmental Monitoring Report

July 2022



CONTENT

Hind	alco Industries : Kujam-I Bauxite Mine	Environmental Monitoring Report	July2022
	Kujan	n-I Bauxite Mine	041,2022
	AMBIENT AIR QUALITY- CORE ZON	E	
1	Kujam Quarry 430		
2	Talabkhanta 4A13		
3	4 A11 Football Ground		
4	Camp		
	AMBIENT AIR QUALITY- BUFFER ZO	ONE	
1	Near Pakri Gada Village	7110	
2	Near Pol Pol Village		
3	Near Shakhuapani Village		
4	Near Dipa Kujam Village		





PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1769A	Report Release Date	: 18.08.2022	

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name Address	: Hindalco Industries Limited : Lohardaga, Jharkhand-835302	Sample Ref. No. Location Sampling Date Type of Sample	: ELES/RNC/2022/AA/5201A : Kujam Quarry 430 Kujam-I Bauxite Mine (80.87ha) : 05/07/2022 to 06/07/2022 : Ambient Air
Plant Status	: Operational	Sampling Procedure Sample Condition	: ELES/DOC/SMPL/02 : Sealed & Preserved

A	Average Temperature (°C)	: 26	2	Baramataia Baramatai	
	Relative Humidity (%)			Barometric Pressure (mmHg)	: 741
		: 70	4	Weather Condition	: Clear
) L	ongitude	: 84°19'9.46"E	6	Latitude	: 23°18'30.17"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	57
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	23
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.7
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	10.8
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.015
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	2.3

Page 1 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No.

: ELES/RNC/2022/1769A

Report Release Date

: 18.08.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	2.3
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	0.22

Remarks: (*)-Parameters are outsourced to other Lab.

****End of Report****

Authorized Signatory Dr. Deependra Kumar Sinha Ph. D. Environmental Engg. ELES Pvt. Ltd. Technical Manager

Page 2 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No. : ELES/RNC/2022/1769B Report Release Date : 18.08.2022

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/5201B · : Talabkhanta 4A13	
Address	: Lohardaga, Jharkhand-835302	Sampling Date	Kujam-I Bauxite Mine (80.87ha) : 05/07/2022 to 06/07/2022	
		Type of Sample Sampling Procedure	: Ambient Air	
Plant Status	: Operational	Sample Condition	: ELES/DOC/SMPL/02 : Sealed & Preserved	

M	ETEOROLOGICAL INFOR	RMATION			
1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 70	4	Weather Condition	: Clear
5	Longitude	: 84°18'56.50"E	6	Latitude	: 23°18'21.76"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	47
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	20
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.5
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.004
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

ENGINEERING SERVICES PVT. LTD.

Email: info@elespl.co.in, eles.ranchi@gmail.com

Phone no: 0651-2290103 Website: www.elespl.co.in

TEST REPORT

Test Report No. : ELES/RNC/2022/1769B Report Release Date : 18.08.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	< 0.20

Remarks: (*)-Parameters are outsourced to other Lab.

Authorized Signatory

Dr. Deependra Kumar Sinha Ph. D. Environmental Engg. ELES Pvt. Ltd. Technical Manager

****End of Report****

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No. : ELE:	S/RNC/2022/1769C	Report Release Date	: 18.08.2022	

CUSTOMER DET	AILS	SAMPLE DETAILS	
Customer Name Address Plant Status	: Hindalco Industries Limited : Lohardaga, Jharkhand-835302 : Operational	Sample Ref. No. Location Sampling Date Type of Sample Sampling Procedure Sample Condition	: ELES/RNC/2022/AA/5201C : 4 A11 Football Ground Kujam-I Bauxite Mine (80.87ha) : 05/07/2022 to 06/07/2022 : Ambient Air : ELES/DOC/SMPL/02 : Sealed & Preserved

M	ETEOROLOGICAL INFO	RMATION			
	Average Temperature (°C)		2	Barometric Pressure (mmHg)	. 741
3	Relative Humidity (%)	: 70		Weather Condition	: Clear
5	Longitude	: 84°18'47.03"E		Latitude	: 23°17'48.77"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	36
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	18
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.8
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.003
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No.

: ELES/RNC/2022/1769C

Report Release Date

: 18.08.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	<0.20

****End of Report****

Authorized Signatory Dr. Deependra Kumar Sinha Ph. D. Environmental Engg. ELES Pvt. Ltd. Technical Manager

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

		The state of the s		
Test Report No.	: ELES/RNC/2022/1769D	Report Release Date	: 18.08.2022	

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name Address	: Hindalco Industries Limited : Lohardaga, Jharkhand-835302	Sample Ref. No. Location	: ELES/RNC/2022/AA/5201D : Camp; Kujam-I Bauxite Mine (80.87ha)	
Plant Status	: Operational	Sampling Date Type of Sample Sampling Procedure Sample Condition	: 05/07/2022 to 06/07/2022 : Ambient Air : ELES/DOC/SMPL/02 : Sealed & Preserved	

M	ETEOROLOGICAL INFO	RMATION			4".
1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 70		Weather Condition	: Clear
5	Longitude	: 84°18'42,75"E	6	Latitude	: 23°17'39.60"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	49
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	27
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.5
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.0
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.003
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	2.3

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Test Report No.

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Report Release Date

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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab.

Authorized Signatory

Dr. Deependra Kumar Sinha Ph. D. Environmental Engg. ELES Pvt. Ltd. Technical Manager

****End of Report****

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

	- Annual	THE REAL PROPERTY.	
Test Report No.	: ELES/RNC/2022/1769E	Report Release Date	: 18.08.2022

CUSTOMER DET	AILS	SAMPLE DETAILS	
Customer Name Address	: Hindalco Industries Limited : Lohardaga, Jharkhand-835302	Sample Ref. No. Location	: ELES/RNC/2022/AA/5201E : Near Pakri Gada Village
Plant Status	: Operational	Sampling Date Type of Sample Sampling Procedure Sample Condition	: 04/07/2022 to 05/07/2022 : Ambient Air : ELES/DOC/SMPL/02 : Sealed & Preserved

	Average Temperature (°C)	: 27	12	Barometric Pressure (mmHg)	744
	Relative Humidity (%)	- 72		The state of the s	: 741
_		. 12	4	Weather Condition	: Clear
5	Longitude	: 84°14'52.25"N	6	Latitude	: 23°17'41.21"E

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	45
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	27
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	6.6
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.8
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.004
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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Test Report No.

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Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	IS 5182 (Part- 11): 2004	05(Annual)	2.3
Benzo (a) Pyrene*	ng/m³	IS 5182 (Part- 12): 2006	01(Annual)	<0.20

ks: (*)-Parameters are outsourced to other Lab.

****End of Report****

Authorized Signatory Dr. Deependra Kumar Sinha Ph. D. Environmental Engg. ELES Pvt. Ltd. Technical Manager

Page 2 of 2



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TEST REPORT

rest in		The state of the s	
Test Report No.	: ELES/RNC/2022/1769F	Report Release Date	: 18.08.2022

CUSTOMER DET	TAILS	SAMPLE DETAILS	
Customer Name Address	: Hindalco Industries Limited : Lohardaga, Jharkhand-835302	Sample Ref. No. Location	: ELES/RNC/2022/AA/5201F : Near Pol Pol Village
Plant Status	: Operational	Sampling Date Type of Sample Sampling Procedure Sample Condition	: 04/07/2022 to 05/07/2022 : Ambient Air : ELES/DOC/SMPL/02 : Sealed & Preserved

MI	ETEOROLOGICAL INFORMATION			
1	Average Temperature (°C) : 27	2	Barometric Pressure (mmHg) : 7	41
3	Relative Humidity (%) : 72	100	Westley Court	
		- 1	weamer condition : C	lear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m ³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	42
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	25
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.4
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.004
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

Page 1 of 2

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No.

: ELES/RNC/2022/1769F

Report Release Date

: 18.08.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	IS 5182 (Part- 11): 2004	05(Annual)	
Benzo (a) Pyrene*	ng/m³			<0.20
Remarks: (*)-Parameters are oute		IS 5182 (Part- 12): 2006	01(Annual)	

ameters are outsourced to other Lab.

Authorized Signatory

Dr. Deependra Kumar Sinha Ph. D. Environmental Engo. ELES Pvt. Ltd. Technical Manager

****End of Report***

Page 2 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

1	-	Ca read Otto		
Test Report No.	: ELES/RNC/2022/1769G	Report Release Date	: 18.08.2022	

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name Address	: Hindalco Industries Limited : Lohardaga, Jharkhand-835302	Sample Ref. No. Location	: ELES/RNC/2022/AA/5201G : Near Dipa Kujam Village
Plant Status	: Operational	Sampling Date Type of Sample Sampling Procedure Sample Condition	: 05/07/2022 to 06/07/2022 : Ambient Air : ELES/DOC/SMPL/02 : Sealed & Preserved

MI	ETEOROLOGICAL INFORMATION			
1	Average Temperature (°C) : 27	2	Barometric Pressure (mmHg) : 741	
3	Relative Humidity (%) : 70		Weather Coults'	
		10.00	weather Condition : Clear	

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	44
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	21
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.8
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25); 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.004
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No.

: ELES/RNC/2022/1769G

Report Release Date

: 18.08.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	IS 5182 (Part- 11): 2004	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	IS 5182 (Part- 12): 2006	01(Annual)	< 0.20

Remarks: (*)-Parameters are outsourced to other Lab.

****End of Report***

Authorized Signatory
Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.
ELES Pvt. Ltd. Technical Manager

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TEST REPORT

T-++ D + N	Walter Street Communication Co			
Test Report No.	: ELES/RNC/2022/1769H	Report Release Date	: 18.08.2022	

CUSTOMER DETAILS		SAMPLE DETAILS	151
Customer Name Address	: Hindalco Industries Limited : Lohardaga, Jharkhand-835302	Sample Ref. No. Location	: ELES/RNC/2022/AA/5201H : Near Shakhuapani Village
Plant Status	: Operational	Sampling Date Type of Sample Sampling Procedure Sample Condition	: 04/07/2022 to 05/07/2022 : Ambient Air : ELES/DOC/SMPL/02 : Sealed & Preserved

MI	ETEOROLOGICAL INFORMATION				_
1	Average Temperature (°C) : 27	2	Barometric Pressure (mm	Ha) + 741	
3	Relative Humidity (%) : 72		Weather Condition	: Clear	

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	46
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	20
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.4
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004; RA2019	1 (24hrs)	0.003
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No.

: ELES/RNC/2022/1769H

Report Release Date

: 18.08.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	IS 5182 (Part- 11): 2004	05(Annual)	2.2
Benzo (a) Pyrene*	ng/m³	IS 5182 (Part- 12): 2006	01(Annual)	<0.20

are outsourced to other Lab.

****End of Report***

Authorized Signatory Dr. Deependra Kumar Sinha Ph. D. Environmental Engg. ELES Pvt. Ltd. Technical Manager

Page 2 of 2

ENVIRONMENTAL LABORATORIES & ENGINEERING SERVICES PVT.LTD.

Plot No.30, Mansarovar Enclave, Tupudana, Hatia, Ranchi-834003, Jharkhand.

Kujam-I (80.87ha) Bauxite Mine-Environmental Monitoring Report

August 2022



CONTENT

	alco Industries : Kujam-I(80.87ha) Bauxite Mine ist 2022	Environmental Monitoring Report
3-07-2-0	Kujam-I(80.87ha) Bauxite	e Mine
	AMBIENT AIR QUALITY- CORE ZONE	
1	Kujam Quarry 430	
2	Talabkhanta 4A13	
3	4 A11 Football Ground	
4	Camp	
LLin	AMBIENT AIR QUALITY- BUFFER ZONE	
1	Near Pakri Gada Village	
2	Near Pol Pol Village	
3	Near Shakhuapani Village	
4	Near Dipa Kujam Village	





Test Report No.

ENVIRONMENTAL LABORATORIES &

PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D124

: ELES/RNC/2022/1889A

ENGINEERING SERVICES PVT. LTD.

Email: info@elespl.co.in, eles.ranchi@gmail.com

: 16.09.2022

Phone no: 0651-2290103 Website: www.elespl.co.in

TEST REPORT

CUSTOMER DETAILS			
		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/3187A : Kujam Quarry 430

Report Release Date

Address : Lohardaga, Jharkhand-835302 Kujam-I Bauxite Mine (80.87ha)
Sampling Date : 15/08/2022 to 16/08/2022
Type of Sample : Ambient Air

Plant Status : Operational Sampling Procedure : ELES/DOC/SMPL/02
Sample Condition : Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 68	4	Weather Condition	: Clear
5	Longitude	: 84°19'9.46"E	6	Latitude	: 23°18'30.17"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	53
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	24
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2); 2001; RA2017	80 (24hrs)	6.2
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.0
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.008
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	2.7

Page 1 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D124

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TEST REPORT

Test Report No. : ELES/RNC/2022/1889A Report Release Date : 16.09.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	< 0.20

Remarks: (*)-Parameters are outsourced to other Lab.

Authorized Signatory

Dr. Deependra Kumar Sinha Ph. D. Environmental Engg.

ELES Pvt. Ltd. Technical Manager

****End of Report****

Page 2 of 2



Test Report No.

ENVIRONMENTAL LABORATORIES &

PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D124

: ELES/RNC/2022/1889B

ENGINEERING SERVICES PVT. LTD.

: 16.09.2022

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TEST REPORT

CUSTOMER DET	AILS	SAMPLE DETAILS	S
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/3187B : Talabkhanta 4A13

Report Release Date

Plant Status : Operational Sample Condition : Sealed & Preserved

MI	ETEOROLOGICAL INFO	RMATION	1/2-1		
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 68	4	Weather Condition	: Clear
5	Longitude	: 84°18'56.50"E	6	Latitude	: 23°18'21.76"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	42
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	14
Sulphur Di-Oxide (SO ₂)	μg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.4
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.007
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

Page 1 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No.

: ELES/RNC/2022/1889B

Report Release Date

: 16.09.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	<0.20

Remarks: (*)-Parameters are outsourced to other Lab.

****End of Report****

Authorized Signatory
Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.
ELES Pvt. Ltd. Technical Manager

Page 2 of 2



Test Report No.

Plant Status

ENVIRONMENTAL LABORATORIES &

PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

: ELES/RNC/2022/1889C

: Operational

ENGINEERING SERVICES PVT. LTD.

Email: info@elespl.co.in, eles.ranchi@gmail.com

: 16.09.2022

Phone no: 0651-2290103 Website: www.elespl.co.in

TEST REPORT

CUSTOMER DET	AILS	SAMPLE DETAIL	S
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2022/AA/3187C : 4 A11 Football Ground

Report Release Date

Kujam-I Bauxite Mine (80.87ha) Address : Lohardaga, Jharkhand-835302 : 15/08/2022 to 16/08/2022 Sampling Date Type of Sample : Ambient Air Sampling Procedure : ELES/DOC/SMPL/02 Sample Condition : Sealed & Preserved

METEOROLOGICAL INFORMATION Barometric Pressure (mmHg) : 741 Average Temperature (°C) 4 Weather Condition : Clear Relative Humidity (%) : 68 : 23°17'48.77"N Longitude : 84°18'47.03"E Latitude

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	33
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	12
Sulphur Di-Oxide (SO ₂)	μg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m ³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.1
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

Page 1 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4 ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No. : ELES/RNC/2022/1889C Report Release Date : 16.09.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	< 0.20

Remarks: (*)-Parameters are outsourced to other Lab.

Authorized Signatory

Dr. Deependra Kumar Sinha Ph. D. Environmental Engg.

ELES Pyt. Ltd. Technical Manager

****End of Report****

Page 2 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D124 ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

		- Complete C		
Test Report No.	: ELES/RNC/2022/1889D	Report Release Date	: 16.09.2022	

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/3187D : Camp; Kujam-I Bauxite Mine	
Address	: Lohardaga, Jharkhand-835302	Sampling Date	(80.87ha) : 15/08/2022 to 16/08/2022	
		Type of Sample	: Ambient Air	
Plant Status	: Operational	Sampling Procedure Sample Condition	: ELES/DOC/SMPL/02 : Sealed & Preserved	

MI	ETEOROLOGICAL INFO	RMATION	1.00		
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 68	4	Weather Condition	: Clear
5	Longitude	: 84°18'42.75"E	6	Latitude	: 23°17'39.60"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	44
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	18
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.2
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.005
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

Page 1 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D124

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TEST REPORT

Test Report No.

: ELES/RNC/2022/1889D

Report Release Date

: 16.09.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	0.24

Remarks: (*)-Parameters are outsourced to other Lab.

****End of Report****

Dr. Deependra Kumar Sinha Ph. D. Environmental Engg. ELES Pvt. Ltd. Technical Manager

Page 2 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D124

ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Market Contraction Co. At Challenger	CONTRACTOR		97-97-0-98-98-97-98-98-9	
Test Report No.	: ELES/RNC/2022/1889H	Report Release Date	: 16.09.2022	

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/3187H : Near Shakhuapani Village	
Address	: Lohardaga, Jharkhand-835302			
		Sampling Date	: 15/08/2022 to 16/08/2022	
		Type of Sample	: Ambient Air	
		Sampling Procedure	: ELES/DOC/SMPL/02	
Plant Status	: Operational	Sample Condition	: Sealed & Preserved	

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C) : 25	2	Barometric Pressure (mm	Hg) : 741	
3	Relative Humidity (%) : 68	4	Weather Condition	: Clear	

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	40
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	22
Sulphur Di-Oxide (SO ₂)	μg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.0
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004; RA2019	1 (24hrs)	< 0.002
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

Page 1 of 2



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4 ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No. : ELES/RNC/2022/1889H Report Release Date : 16.09.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	IS 5182 (Part- 11): 2004	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	IS 5182 (Part- 12): 2006	01(Annual)	< 0.20

Remarks: (*) Parameters are outsourced to other Lab.

Authorized Signatory

Dr. Deependra Kumar Sinha Ph. D. Environmental Engg. ELES Pvt. Ltd. Technical Manager

****End of Report****

Page 2 of 2

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D124

ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No.	: ELES/RNC/2022/1889E	Report Release Date	: 16.09.2022	

CUSTOMER DET	AILS	SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/3187E : Near Pakri Gada Village
Address	: Lohardaga, Jharkhand-835302		
		Sampling Date	: 15/08/2022 to 16/08/2022
		Type of Sample	: Ambient Air
	7.039 50 1000	Sampling Procedure	: ELES/DOC/SMPL/02
Plant Status	: Operational	Sample Condition	: Sealed & Preserved

M	ETEOROLOGICAL INFOI	RMATION			
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 68	4	Weather Condition	: Clear
5	Longitude	: 84°14'52.25"N	6	Latitude	: 23°17'41.21"E

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	44
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	20
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m ³	IS 5182 (Part-6); 2001; RA2017	80 (24hrs)	8.8
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	< 0.002
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

Page 1 of 2

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No. : ELES/RNC/2022/1889E Report Release Date : 16.09.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	IS 5182 (Part- 11): 2004	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	IS 5182 (Part- 12): 2006	01(Annual)	< 0.20

Remarks: (*)-Parameters are outsourced to other Lab.

Authorized Signatory

Dr. Deependra Kumar Sinha Ph. D. Environmental Engg. ELES Pvt. Ltd. Technical Manager

****End of Report****

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (IHARKHAND) GST NO:- 20AAECE9713D124

ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

		The state of the s			
Test Report No.	: ELES/RNC/2022/1889F	Report Release Date	: 16.09.2022		

CUSTOMER DET	AILS	SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/3187F : Near Pol Pol Village
Address	: Lohardaga, Jharkhand-835302	Sampling Date	: 15/08/2022 to 16/08/2022
		Type of Sample	: Ambient Air
DV		Sampling Procedure	: ELES/DOC/SMPL/02
Plant Status	: Operational	Sample Condition	: Sealed & Preserved

M	ETEOROLOGICAL INFORMATION	32			
1	Average Temperature (°C) : 25	2	Barometric Pressure (mn	nHg) : 741	
3	Relative Humidity (%) : 68	4	Weather Condition	: Clear	

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	37
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	14
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.3
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

Page 1 of 2

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4 ENGINEERING SERVICES PVT. LTD.

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TEST REPORT

Test Report No. : ELES/RNC/2022/1889F Report Release Date : 16.09.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	IS 5182 (Part- 11): 2004	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	IS 5182 (Part- 12); 2006	01(Annual)	< 0.20

Remarks: (*)-Parameters are outsourced to other Lab.

Authorized Signatory

Dr. Deependra Kumar Sinha Ph. D. Environmental Engg.

ELES Pvt. Ltd. Technical Manager

****End of Report****

Page 2 of 2

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TEST REPORT

	Test Report No.	: ELES/RNC/2022/1889G	Report Release Date	: 16.09.2022	

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/3187G : Near Dipa Kujam Village
Address	: Lohardaga, Jharkhand-835302	Sampling Date Type of Sample Sampling Procedure	: 15/08/2022 to 16/08/2022 : Ambient Air : ELES/DOC/SMPL/02
Plant Status	: Operational	Sample Condition	: Sealed & Preserved

M	ETEOROLOGICAL INFOI	RMATION				
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mm	Hg) : 741	
3	Relative Humidity (%)	: 68	. 4	Weather Condition	: Clear	

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	39
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	15
Sulphur Di-Oxide (SO ₂)	μg/m ³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.8
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	< 0.002
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

Page 1 of 2

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TEST REPORT

Test Report No. : ELES/RNC/2022/1889G Report Release Date : 16.09.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	IS 5182 (Part- 11): 2004	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	IS 5182 (Part- 12): 2006	01(Annual)	< 0.20

Remarks: (*)-Parameters are outsourced to other Lab.

****End of Report****

Authorized Signatory
Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.
ELES Pvt. Ltd. Technical Manager

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ENVIRONMENTAL LABORATORIES & ENGINEERING SERVICES PVT.LTD.

Plot No.30, Mansarovar Enclave, Tupudana, Hatia, Ranchi-834003, Jharkhand.

KujamI Bauxite Mine-Environmental Monitoring Report

September 2022



CONTENT

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Kujam Quarry 430		
Talabkhanta 4A13		
4 A11 Football Ground		
Camp		
AMBIENT AIR QUALITY- BUFFER ZO	ONE	
Near Pakri Gada Village		
Near Pol Pol Village		
Near Shakhuapani Village		
Near Dipa Kujam Village		
DRINKING WATER ANALYSIS	And the second s	
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	Kujam Quarry 430 Talabkhanta 4A13 4 A11 Football Ground Camp AMBIENT AIR QUALITY- BUFFER ZO Near Pakri Gada Village Near Pol Pol Village Near Shakhuapani Village	Kujam Quarry 430 Talabkhanta 4A13 4 A11 Football Ground Camp AMBIENT AIR QUALITY- BUFFER ZONE Near Pakri Gada Village Near Pol Pol Village Near Shakhuapani Village Near Dipa Kujam Village



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TEST REPORT

Test Report No.	: ELES/RNC/2022/2288	Report Release Date	: 11.11.2022	

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/3293 : Kujam Quarry 430	
Address	: Lohardaga, Jharkhand-835302	Sampling Date	Kujam-I Bauxite Mine (80.87ha) : 05/09/2022 to 06/09/2022	
Plant Status	: Operational	Type of Sample Sampling Procedure Sample Condition	: Ambient Air : ELES/DOC/SMPL/02 : Sealed & Preserved	

M	TEOROLOGICAL INFOR	RMATION			
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 66	4	Weather Condition	: Clear
5	Longitude	: 84°19'9.46"E	6	Latitude	: 23°18'30.17"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	47
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	26
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	5.8
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	9.8
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.012
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	2.5

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TEST REPORT

Test Report No. : ELES/RNC/2022/2288 Report Release Date : 11.11.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	2.3
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	< 0.20

Remarks: (*)-Parameters are outsourced to other Lab.

Authorized Signatory

SANDIP BERA SENIOR MANAGER ELES PVT. LTD.

****End of Report****

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TEST REPORT

Test Report No.	: ELES/RNC/2022/2289	Report Release Date	: 11.11.2022	

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/3294 : Talabkhanta 4A13	
Address	: Lohardaga, Jharkhand-835302	Sampling Date Type of Sample	Kujam-I Bauxite Mine (80.87ha) : 05/09/2022 to 06/09/2022 : Ambient Air	
Plant Status	: Operational	Sampling Procedure Sample Condition	: ELES/DOC/SMPL/02 : Sealed & Preserved	

M	METEOROLOGICAL INFORMATION				
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 66	4	Weather Condition	: Clear
5	Longitude	: 84°18'56.50"E	6	Latitude	: 23°18'21.76"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	39
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	19
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.8
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.005
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/2289 Report Release Date : 11.11.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	< 0.20

Remarks: (*)-Parameters are outsourced to other Lab.

****End of Report****

Authorized Signatory
SANDIP BERA
SENIOR MANAGER
ELES PVT. LTD.

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TEST REPORT

Test Report No.	: ELES/RNC/2022/2290	Report Release Date	: 11.11.2022	

CUSTOMER DET	AILS	SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/3295 : 4 A11 Football Ground
Address	: Lohardaga, Jharkhand-835302	Sampling Date	Kujam-I Bauxite Mine (80.87ha) : 05/09/2022 to 06/09/2022
		Type of Sample Sampling Procedure	: Ambient Air : ELES/DOC/SMPL/02
Plant Status	: Operational	Sample Condition	: Sealed & Preserved

VI.	ETEOROLOGICAL INFO				
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 66	4	Weather Condition	: Clear
5	Longitude	: 84°18'47.03"E	6	Latitude	: 23°17'48.77"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	37
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	15
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.5
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	< 0.002
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/2290 Report Release Date : 11.11.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	< 0.20

Remarks: (*)-Parameters are outsourced to other Lab.

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SANDIP BERA SENIOR MANAGER ELES PVT. LTD.

****End of Report****

Page 2 of 2

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TEST REPORT

	1000			
Test Report No.	: ELES/RNC/2022/2291	Report Release Date	: 11.11.2022	

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/3296 : Camp; Kujam-I Bauxite Mine	
Address	: Lohardaga, Jharkhand-835302	Sampling Date Type of Sample	(80.87ha) : 05/09/2022 to 06/09/2022 : Ambient Air	
Plant Status	: Operational	Sampling Procedure Sample Condition	: ELES/DOC/SMPL/02 : Sealed & Preserved	

M	ETEOROLOGICAL INFOR	RMATION	- 11		
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 66	4	Weather Condition	: Clear
5	Longitude	: 84°18'42.75"E	6	Latitude	: 23°17'39.60"N

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	41
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	22
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	8.2
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	0.003
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/2291 Report Release Date : 11.11.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	ASTM D3687:2007	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	USEPA 8270 C to -13A	01(Annual)	< 0.20

Remarks: (*)-Parameters are outsourced to other Lab.

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TEST REPORT

Test Report No.	: ELES/RNC/2022/2292	Report Release Date	: 11.11.2022	

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/3297 : Near Pakri Gada Village	
Address	: Lohardaga, Jharkhand-835302	Sampling Date Type of Sample Sampling Procedure	: 05/09/2022 to 06/09/2022 : Ambient Air : ELES/DOC/SMPL/02	
Plant Status	: Operational	Sample Condition	: Sealed & Preserved	

MI	ETEOROLOGICAL INFO	RMATION	- VOI 1		
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%)	: 66	4	Weather Condition	: Clear
5	Longitude	: 84°14'52.25"N	6	Latitude	: 23°17'41.21"E

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	36
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	19
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	7.5
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	< 0.002
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/2292 Report Release Date : 11.11.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	IS 5182 (Part- 11): 2004	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	IS 5182 (Part- 12): 2006	01(Annual)	< 0.20

Remarks: (*)-Parameters are outsourced to other Lab.

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TEST REPORT

Test Report No.	: ELES/RNC/2022/2293	Report Release Date	: 11.11.2022	

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/3298 : Near Pol Pol Village	
Address	: Lohardaga, Jharkhand-835302	Sameline Date	. 05/00/2022 06/00/2022	
		Sampling Date	: 05/09/2022 to 06/09/2022	
		Type of Sample	: Ambient Air	
		Sampling Procedure	: ELES/DOC/SMPL/02	
Plant Status	: Operational	Sample Condition	: Sealed & Preserved	

M	ETEOROLOGICAL INFOI	RMATION				
1	Average Temperature (°C)	: 25	2	Barometric Pressure (mml	Hg) : 741	
3	Relative Humidity (%)	: 66	4	Weather Condition	: Clear	

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	38
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	17
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.2
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	< 0.002
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/2293 Report Release Date : 11.11.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	IS 5182 (Part- 11): 2004	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	IS 5182 (Part- 12): 2006	01(Annual)	< 0.20

Remarks: (*)-Parameters are outsourced to other Lab.

****End of Report****

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TEST REPORT

Test Report No.	: ELES/RNC/2022/2294	Report Release Date	: 11.11.2022	

CUSTOMER DET	CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/3300 : Near Shakhuapani Village		
Address	: Lohardaga, Jharkhand-835302	Processor Control	Process action in a contract of		
	3707	Sampling Date	: 05/09/2022 to 06/09/2022		
		Type of Sample	: Ambient Air		
		Sampling Procedure	: ELES/DOC/SMPL/02		
Plant Status	: Operational	Sample Condition	: Sealed & Preserved		

MI	ETEOROLOGICAL INFORMATION			
1	Average Temperature (°C) : 24	2	Barometric Pressure (mmHg)	: 741
3	Relative Humidity (%) : 66	4	Weather Condition	; Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	33
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	16
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.6
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004; RA2019	1 (24hrs)	< 0.002
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/2294 Report Release Date : 11.11.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	IS 5182 (Part- 11): 2004	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	IS 5182 (Part- 12): 2006	01(Annual)	< 0.20

Remarks: (*) Parameters are outsourced to other Lab.

****End of Report****

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TEST REPORT

		Test Report No.	: ELES/RNC/2022/2295	Report Release Date	: 11.11.2022	
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CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/AA/3299 : Near Dipa Kujam Village	
Address	: Lohardaga, Jharkhand-835302	100000000000000000000000000000000000000		
	- Sec. 1	Sampling Date	: 05/09/2022 to 06/09/2022	
		Type of Sample	: Ambient Air	
Plant Status	: Operational	Sampling Procedure Sample Condition	: ELES/DOC/SMPL/02 : Sealed & Preserved	

MI	ETEOROLOGICAL INFORMATION		7	
1	Average Temperature (°C) : 24	2	Barometric Pressure (mml	Hg) : 741
3	Relative Humidity (%) : 65	4	Weather Condition	: Clear

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Particulate Matter (PM10)	μg/m³	IS 5182 (Part-23): 2006; RA2017	100 (24hrs)	33
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	60 (24hrs)	16
Sulphur Di-Oxide (SO ₂)	μg/m³	IS 5182 (Part-2): 2001; RA2017	80 (24hrs)	<5.0
Nitrogen Di-Oxide (NO ₂)	μg/m³	IS 5182 (Part-6): 2001; RA2017	80 (24hrs)	6.2
Ozone (O ₃)	μg/m³	IS 5182 (Part-9): 1974; RA2014	100 (8hrs)	<20.0
Ammonia (NH ₃)	μg/m³	IS 5182 (Part- 25): 2018	400 (24hrs)	<10.0
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part-10): 1999; RA2019	2 (8hrs)	<1.0
Lead (Pb)	μg/m³	IS 5182 (Part-22): 2004	1 (24hrs)	<0.002
Nickel (Ni)	ng/m³	IS 5182(Part-26):2020	20 (Annual)	<6.0
Arsenic (As)	ng/m³	ELES/AIR/SOP/01:2021	6 (Annual)	<2.0

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TEST REPORT

Test Report No. : ELES/RNC/2022/2295 Report Release Date : 11.11.2022

Parameter	Unit	Test Protocol	Regulatory Limit	Result
Benzene*	μg/m³	IS 5182 (Part- 11): 2004	05(Annual)	<2.0
Benzo (a) Pyrene*	ng/m³	IS 5182 (Part- 12): 2006	01(Annual)	< 0.20

Remarks: (*)-Parameters are outsourced to other Lab.

****End of Report****

Authorized Signatory
SANDIP BERA
SENIOR MANAGER
ELES PVT. LTD.

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TEST REPORT

	The state of the s			
Test Report No.	: ELES/RNC/2022/2353I	Report Release Date	: 11.11.2022	

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2022/DW/33571 : Drinking Water	
Address	: Lohardaga, Jharkhand-835302	Sampling Date	Kujam-I Bauxite Mines (80.87 ha) : 06/09/2022	
Plant Status	: Operational	Type of Sample Sampling Procedure Sample Condition	: Drinking Water : ELES/DOC/SMPL/01 : Sealed & Preserved	

				Regulatory Limit
Parameter	Unit	Test Protocol	Result	as per IS:10500:2012
	-			Acceptable Limit
pH	*	APHA 23rd Edition 2017,4500-H+-B	7.0	6.5-8.5
Color	Hazen	IS 3025 (Part-04): 1983	<1.0	5
Odour	- 57	IS 3025 (Part-05): 1983	Agreeable	Agreeable
Taste	-	IS 3025 (Part-07): 1984	Agreeable	Agreeable
Turbidity	NTU	APHA 23rd Edition 2017,2130 B	0.19	1
Free Residual Chlorine	mg/L	IS 3025 (Part-26): 1986	<0.1	0.2
Total Dissolved Solids (TDS)	mg/L	IS 3025 (Part-16):1984	230	500
Monochloramines	mg/L	APHA 23rd Edition 2017, 4500 Cl-G	<1.0	4
Dichloramines	mg/L	APHA 23rd Edition 2017, 4500 CI-G	<1.0	4
Total Hardness (as CaCO3)	mg/L	APHA 23rd Edition 2017, 2340 C	52.5	200
Total Alkalinity (as CaCO3)	mg/L	IS 3025 (Part-23):1986	42.8	200
Chloride (as Cl)	mg/L	IS 3025 (Part-32): 1988: RA 2014	10.5	250

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				Regulatory Limit as per IS:10500:2012	
Parameter	Unit	Test Protocol	Result		
				Acceptable Limit	
Sulphate (as SO4)	mg/L	IS 3025 (Part-24):1986	6.8	200	
Nitrate (as NO3)	mg/L	IS 3025 (Part-34): 1988	1.55	45	
Fluoride (as F)	mg/L	APHA 23rd Edition 2017,4500-FD	0.1825	1	
Ammoniacal Nitrogen (as NH3-N)	mg/L	APHA 23rd Edition 2017, 4500 Norg-C	<0.1	0.5	
Cyanide (as CN)	mg/L	IS 3025 (Part-27): 1986	< 0.0125	0.05	
Phenolic Compounds (as C6H5OH)	mg/L	IS 3025 (Part-43): 1992	<0.00002	0.001	
Sulphide (as S)	mg/L	IS 3025 (Part-29): 1986	< 0.04	0.05	
Boron (as B)	mg/L	APHA 23rd Edition, 3125 B	<0.2	0.5	
Calcium (as Ca)	mg/L	APHA 23rd Edition 2017, 3500 B 14.8		75	
Magnesium (as Mg)	mg/L	IS 3025 (Part-46):1994 3.8		30	
Iron (as Fe)	mg/L	APHA 23rd Edition, 3111 B&C	0.230	1	
Manganese (as Mn)	mg/L	APHA 23rd Edition, 3111 B&C <0.05		0.1	
Aluminum (as AI)	mg/L	APHA 23rd Edition, 3125 B <0.0		0.03	
Cadmium (as Cd)	mg/L	APHA 23rd Edition, 3111 B&C	<0.003	0.003	
Total Chromium (as Cr)	mg/L	APHA 23rd Edition, 3111 B&C	<0.03	0.05	
Copper (as Cu)	mg/L	APHA 23rd Edition, 3111 B&C	< 0.03	0.05	
Lead (as Pb)	mg/L	APHA 23rd Edition, 3111 B&C	< 0.01	0.01	
Zinc (as Zn)	mg/L	APHA 23rd Edition, 3111 B&C	<0.1	5	

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TEST REPORT

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				Regulatory Limit as per IS:10500:2012	
Parameter	Unit	Test Protocol	Result		
				Acceptable Limit	
Arsenic (as As)	mg/L	APHA 23rd Edition, 3111 B&C	< 0.005	0.01	
Selenium (as Se)	mg/L	APHA 23rd Edition, 3125 B	<0.01	0.01	
Mercury (as Hg)	mg/L	IS 3025 (Part-48): 2000	<0.001	0.001	
Nickel (as Ni)	mg/L	APHA 23rd Edition, 3111 B&C	< 0.01	0.02	
Mineral Oil*	mg/L	IS 3025 (Part-39): 1991	< 0.01	0.5	
Anionic Detergents (as MBAS)*	mg/L	Annex K of IS 13428:2005	<0.05	0.2	
Polynuclear Aromatic Hydrocarbons (PAHs)*	mg/L	SO-IN-MUL-TE-023	<0.00005	0.0001	
Polychlorinated Biphenyls (PCBs)*	mg/L	SO-IN-MUL-TE-022 <0.00		0.0005	
Total Coliforms	MPN/ 100ml	IS 15185:2016	Not Detected	Should Not Detected	
Escheria Coli	MPN/ 100ml	IS 15185:2016	Not Detected	Should Not Detected	
Pesticides	(t				
Alachlor*	μg/L	SO-IN-MUL-TE-020	< 0.01	20	
Atrazine*	μg/L	SO-IN-MUL-TE-020	<0.01	2	
Aldrin/ Dieldrin*	μg/L	SO-IN-MUL-TE-020	<0.01	0.03	
Alpha HCH*	μg/L	SO-IN-MUL-TE-020	< 0.01	0.01	
Beta HCH*	μg/L	SO-IN-MUL-TE-020 <0.01		0.04	
Butachlor*	μg/L	SO-IN-MUL-TE-020 <0.01		125	

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TEST REPORT

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				Regulatory Limit as per IS:10500:2012	
Parameter	Unit	Test Protocol	Result		
				Acceptable Limit	
Chlorpyriphos*	μg/L	SO-IN-MUL-TE-020	< 0.01	30	
Delta HCH*	μg/L	SO-IN-MUL-TE-020	< 0.01	0.04	
2,4- Dichlorophenoxyacetic acid*	μg/L	SO-IN-MUL-TE-020	< 0.01	30	
DDT (o, p and p, p – Isomers of DDT)*	μg/L	SO-IN-MUL-TE-020	<0.01	1	
Endosulfan (alpha, beta, and sulphate)*	μg/L	SO-IN-MUL-TE-020	<0.01	0.4	
Ethion*	μg/L	SO-IN-MUL-TE-020	< 0.01	3	
Gamma — HCH (Lindane)*	μg/L	SO-IN-MUL-TE-020	<0.01	2	
Isoproturon*	μg/L	SO-IN-MUL-TE-020	<0.01	9	
Malathion*	μg/L	SO-IN-MUL-TE-020	<0.01	190	
Methyl parathion*	μg/L	SO-IN-MUL-TE-020	< 0.01	0.3	
Monocrotophos*	μg/L	SO-IN-MUL-TE-020	< 0.01	1	
Phorate*	μg/L	SO-IN-MUL-TE-020	< 0.01	2	
DDE (o, p and p, p – Isomers of DDE)*	μg/L	SO-IN-MUL-TE-020	<0.01	1	
DDD (o, p and p, p – Isomers of DDD)*	μg/L	SO-IN-MUL-TE-020	<0.01	1	

Remarks: (*) All the parameters are outsourced to other Lab.

****End of Report****

Authorized Signatory
SANDIP BERA

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Annexure 3

Date - 01.09.2022

Office Order

Environmental Cell has been re-constituted at Kujam I Bauxite Mine (Area 80.87 ha) comprising below mentioned team members. The team will ensure compliance of Environment Act, Regulation & Rule in respect of the said mines of Hindalco Industries Limited.

- 1. Mr. Rajesh Routray (Coordinator)
- 2. Mr. Rajesh Kundu Geologist
- 3. Ms. Swetapadma Nanda- Environment Engineer
- 4. Mr. Abhay Kumar Environment Engineer

The Undersigned is the in charge of above Environment Management Cell constituted for the purpose of ensuring compliances of environmental act rule and regulation for the above mine.

Basudev Gangopadhyay

AVP (Planning, Environment & Compliance)

Annexure 4

S No	Production, M Name of the Mines	Mining lease area (ha)	Production Capacity (MT)*	Lease Period*	Production (MT)	Mined out area (ha)	Back filled area (ha)	Over burden (Cu.M)
1	Bagru bauxite Mine	75.41	85000	22.01.1974 to 31.03.2030	NIL	NIL	NIL	NIL
2	Bhusar Bauxite Mine	65.31	280000	11.07.1981 to 31.03.2030	116176	0.78	0.34	82296.15
3	Hisri (New) Bauxite Mine	14.55	100000	19.07.1981 to 31.03.2030	63046	0.34	0.23	47769.44
4	Kujam - I Bauxite Mine	80.87	150000	13.03.2006 to 12.03.2056	53620	1.74	1.18	39931.13
5	Kujam - II Bauxite Mine	157.38	300000	24.03.2006 to 23.03.2056	147610	4.79	2.56	181309.80
6	Amtipani Bauxite Mine	190.95	150000	13.03.2006 to 12.03.2056	96500	2.12	2.050	126569.80
7	Gurdari Bauxite Mine	584.19	325000	23.03.1985 to 22.03.2035	114070	3.65	2.68	292766.10
8	Shrengdag A Bauxite Mine	155.81	260000	16.10.1974 to 31.03.2030	53600	1.2	0.9	40876.3
9	Shrengdag 8 Bauxite Mine	140.07	100000	04.10.1978 to 31.03.2030	45750	0.8157	0.6184	44264.72
10	Jalim & Sanai Bauxite Mine	12.14	50000	16.10.1974 to 31.03.2030	25000	0.2413	0.2	8656.24
11	Orsapat Bauxite Mine	196.36	200000	17.07.1986	NIL	NIL	NIL	NIL

Annexure 4

				to 16.07.2036				
12	Chiro Kukud bauxite Mine	152.57	100000	29.01.1985 to 28.01.2035	NIL	NIL	NIL	NIL
13	Pakhar (8.09)	8.09	80000	16.05.1973 to 31.03.2030	NIL	NIL	NIL	NIL
14	Pakhar (35.12)	35.12	200000	17.04.1975 to 31.03.2030	NIL	NIL	NIL	NIL
15	Pakhar (115.13)	115.13	300000	19.07.1996 to 31.03.2030	87500	1.52	0.57	242684.08
Mine	rals & Minerals Limited							
16	Pakhar (15.58)	15.58	60000	28.04.1965 to 31.03.2030	NIL	NIL	NIL	NIL
17	Pakhar (109.507)	109.507	280000	26.07.2008 to 25.07.2058	129700	0.29	0.00	26032.12
18	Bimarla Bauxite Mine	134.526	300000	18.07.2009 to 17.07.2059	54050	1.34	0.60	118183.21
19	Amtipani Chirodih Bauxite Mine (130.01 ha)	130.01	450000	11.01.2017 to 10.01.2067	NIL	NIL	NIL	NIL

^{*}Static information about the mines included in the above table

Basudev Gangopadhyay

AVP (Planning, Environment & Compliance)

Annexure-5

BREAK UP THE COST OF ENVIRONMENTAL MEASURES DURING THE YEAR 2022-23

The composite cost during the year 2022-23 for environmental protection & pollution control by Jharkhand Mines division of M/s Hindalco Industries Ltd & M/s Minerals & Minerals Ltd for implementation of the suggested measures in EC at our all the operating mines in the state of Jharkhand-namely Pakhar (115,13 ha), Pakhar (15.58 ha), Pakhar (109.507 ha), Pakhar (8.09 ha), Pakhar (35.12 ha), Serengdag (140.06 ha), Serengdag (155.81 ha), Jalim & Sanai (12.14 ha), Gurdari (584.19 ha), Amtipani (190.95 ha), Kujam I (80.97 ha) Kujam II (157.38 ha), Bagru (75.41 ha), Hisri New (14.55 ha), Chiro kukud (152.57 ha), Orsa pat (196.36 ha), Bhusar (65.31 ha), Bimarla Bauxite Mines (134.52 ha) and Amtipani Chirodih (130.01 ha) Bauxite Mine.

S No	Description	Budget (in Rupees) FY 2022-23	Actual (in Rupees) FY 2022-23 (From April'22 to September'22)
1	Pollution Control & Environment monitoring	49,75,923.00	33,83,623.92
2	Reclamation/ Back filing & Rehabilitation**	5,83,65,000.00	5,07,53,126.66
3	Green belt, Plantation & Water sprinkling arrangement	48,76,825.00	45,85,322.59
4	Rural Development	3,10,21,250.00	2,39,91,751.19

^{**}Part of OB removed cost.

Basudev Gangopadhyay

AVP (Planning, Environment & Compliance)