

Date: 16.05.2025

HIL/LHD/ENV/MoEF&CC/072

To,
The Dy. Director General of Forest (C)
Ministry of Environment, Forests and Climate Changes
2nd Floor, Headquarter-Jharkhand State Housing Board
Harmu Chowk, Ranchi, Jharkhand-834002

**Sub:** Compliance Report of EC conditions for Kujam-I Bauxite Mining project of M/s Hindalco Industries Limited located in Dist- Gumla, Jharkhand for the period October'24 to March'25.

Ref: Environmental Clearance Identification no EC23B001JH143302 dated 21st August 2023

Sir,

With reference to the above, we are submitting herewith the Compliance status report of EC conditions for **Kujam-I (80.87 ha)** Bauxite Mining project of **M/s Hindalco Industries Limited** located in Gumla, Jharkhand for the period October'24 to March'25..

The lease details are below:

Lease area (ha)	Production Capacity (MT)	Lease Period		
80.87	150000	13.03.2006 to 12.03.2056		

Hope you will find the same in order.

Thanking You

Yours Sincerely

FOR HINDALCO INDUSTRIES LIMITED

(Basudev Gangopadhyay)

AVP (Planning, Environment & Compliance)

Enclosure: - As Above

CC: <u>ro.ranchi-mef@gov.in</u>, <u>mef@ori.nic.in</u>, <u>mef@nic.in</u>, <u>mef.or@nic.in</u>, <u>mscb.cpcb@nic.in</u>, zokolkatta.cpcb@nic.in, ranchijspcb@gmail.com, roranchi47@gmail.com

Name of the Project : Kujam I Bauxite Mine (80.87 ha)

M/s Hindalco Industries Ltd

EC Identification No & date : EC23B001JH143302, dated 21.08.2023.

Period of compliance Report : From 1st October 2024 to 31th March 2025

#### A. Specific Conditions

Condition 1-This Environmental Clearance is valid subject to the fallowing condition below-That this project has

- a. Obtained all legal rights to operate at concerned place.
- b. Complied with all existing concerned laws of the land and
- c. Complied with the decisions of SEIAA on the issue of Environmental Clearance till date.

**Reply to Condition 1** – Agreed. All the legal rights and laws concerned are already complied with. The decision of SEIAA on the issue of **Environmental Clearnce** are being/will be complied with.

Condition 2- Gabion Planation work in the safety zone (7.5 m width around the proposed lease boundary and on either side of approach road in two rows with the spacing of 3x3m with suitable species such as timber & fruit bearing etc. will be done in first year of operation. Maintenance work such as h/w, morality replacement, protection and watering shall be undertaken for the life of mine as per norms and schedule issued by PCCF, Development, Department of Forest, Environment & Clime Change. Govt. of Jharkhand. Records of same to be maintained and will be submitted with compliance report.

**Reply to Condition 2-** Being adhered to. Progressive plantation is being carried out in consultation with local forest Dept. During FY 2024-25, a total of 3855 nos. of saplings have been planted within this lease. Cumulative 7.69 ha areas have been planted till date. In addition to these, agricultural activities (bio plantation) is going on reclaimed land as per the consent from landowners.

Safety Zone planation work is already being carried out. Plant survival rate is being taken care of by regular watering and manuring. Protection of saplings by fencing pillar and chain link fencing is being done. Photographs of plantation and chain link fencing are attached below:









Plantation and Agriculture activities in Safety zone and Reclaimed Area

Condition 3- Since this is an existing mine located adjacent to the notified forest land. Therefore 7.5-meter safety zone should be maintained as a special precautionary measure protect the adjoining forest.

**Reply to Condition 3-** Noted and complied. A 7.5-meter safety zone was maintained, and no mining activity was carried out within this zone.

Condition 4- No mining/activity shall be undertaken in the forest land or deemed forest without obtaining requisite prior forestry clearance.

**Reply to Condition 4-** Noted. However, there is no forest area in our mining lease area. Therefore, we are not doing any mining/activity in the forest area.

Condition 5- The project proponent may apply simultaneously for forest and NBWL clearance in order to complete the formalities without undue delay which till process on their respective merits, no rights will vest in or accrue to them unless all clearance are obtained, if applicable.

**Reply to Condition 5-** Noted. However, there is no forest land within the lease hold area. Therefore, there is no need for forest clearance. This mine is also located beyond the ESZ boundary. Hence, NBWL is not applicable for this mine.

#### **B.** Statutory Compliance

Condition 1-This Environmental Clearance (EC) is subject to orders/ judgment of Hon'ble Supreme Court of India, Hon'ble High Court, Hon'ble NGT and any other Court of Law. Common Cause Conditions as may be applicable.

Reply to Condition 1 – Noted. However, common cause conditions are not applicable for this mine.

Condition 2- In the writ petition (Civil) no. 202/1995, T.N. Godaverman Thirumulpad vs union of India and Ors. the Hon'ble Supreme Court passed an order dated 03.06.2022 "National Park or Wildlife Sanctuary must have an ESZ of minimum 01 km in which the activities prescribed and prescribed in the guidelines of 09th February 2011 shall be strictly adhered to".

**Reply to Condition 2-** Noted. However, this mine is approximately 9 km away from the Mahuadanr ESZ boundary.

Condition 3- The Project proponent complies with all the statutory requirements and judgement of Hon'ble Supreme Court dated 2 August 2017 in Writ Petition (Civil) No. 114 of 2014 in matter of common cause versus Union of India & Ors before commencing the mining operations.

**Reply to Condition 3-** Noted. However common conditions are not applicable for this mine.

Condition 4- The Hon'ble Supreme Court vide order dated 08.01.2020 in W.P. (Civil) No. 114/2014 in the mater of Common Cause vs. Union of India has directed that the area which has been mined should be restored so that grass and other vegetation including trees can grow in the mining area for the benefit of animals.

"The mining lease holders shall, after ceasing mining operations, undertake re-grassing the mining area and any other area which may have been disturbed due to their mining activities and restore the land to a condition which is fil for growth of fodder, flora, fauna etc."

**Reply to Condition 4-** Agreed. The mine is currently non-operational due to the exhaustion of mineral reserves. The Final Mine Closure Plan (FMCP) has been approved by the Indian Bureau of Mines (IBM). In accordance with the approved FMCP, mine closure activities are being carried out, including land reclamation, plantation, re-grassing, construction of a rainwater harvesting pond, and facilitation of agricultural activities. These efforts aim to restore the mined-out area, enabling the growth of grass, vegetation, and trees for the benefit of local wildlife and the surrounding ecosystem.

Condition 5- The State Government concerned shall ensure that mining operation shall not be commenced till the entire compensation levied, if any, for illegal mining paid by the Project Proponent through their respective Department of Mining & Geology in strict compliance of Judgement of Hon'ble Supreme Court dated 2nd August. 2017 in Writ Petition (Civil) No. I14 of 2014 in matter of Common Cause versus Union of India & Ors.

**Reply to Condition 5-** There had been no illegal mining involved. Hence, there is no demand from the State Government regarding common cause matter for Kujam I bauxite mine.

Condition 6- This Environmental Clearance shall become operational only after receiving formal NBWL Clearance from MoEF&CC subsequent to the recommendations of the Standing Committee of National Board for Wildlife. if applicable to the Project.

**Reply to Condition 6-** Noted. However, this mine is located beyond the ESZ boundary. Hence, NBWL Clearance is not applicable for this mine.

Condition 7- This Environmental Clearance shall become operational only after receiving formal Forest Clearance (FC) under the provision of the Forest Conservation Act, 1980. If applicable to the Project.

**Reply to Condition 7-** Noted. However, no forest area is involved in the lease area. Hence, this condition is not applicable for this mine.

Condition 8- Project Proponent (PP) shall obtain Consent to Operate after grant of EC and effectively implement all the conditions stipulated therein. The mining activity shall not commence prior to obtaining Consent to Establish / Consent to Operate from the concerned State Pollution Control Board.

Reply to Condition 8- Noted. Valid CTE and CTO have already been received from JSPCB, Ranchi.

Condition 9- The PP shall adhere to the provision of the Mines Act, 1952, Mines and Mineral (Development & Regulation) Act, 2015 and rules & regulations made there under. PP shall adhere to various circulars issued by Directorate General Mines Safety (DGMS) and Indian Bureau of Mines from time to time.

**Reply to Condition 9-** The mine is currently non-operational due to the exhaustion of mineral reserves. The Final Mine Closure Plan (FMCP) has been approved by the Indian Bureau of Mines (IBM). In accordance with the approved FMCP, mine closure activities are being carried out and all the provisions and regulations made under Mines Act,1952 and MMDR Act, 2015 and various circulars issued by Directorate General Mines Safety (DGMS) and Indian Bureau of Mines are being adhered to.

Condition 10- The Project Proponent shall obtain consent from all the concerned landowners. Before mining operations, as per the provisions of the MMDR Act, 1957 and rules made there under in repect of lands which are not owned by it.

**Reply to Condition 10-** The mine is currently non-operational due to the exhaustion of mineral reserves. The Final Mine Closure Plan (FMCP) has been approved by the Indian Bureau of Mines (IBM). The entire land was acquired in accordance with applicable laws while the mine was operational.

Condition 11- The Project Proponent shall follow the mitigation measures provided in MoEF & CC's Office Memorandum No. Z-| 1013/57/2014-IAJI (M), dated 29th October, 2014 titled "Impact of mining activities on Habitations-Issues related to the mining Projects wherein Habitations and villages are the part of mine lease areas or Habitations and villages are surrounded by the mine lease area".

Reply to Condition 11- Noted and being adhered to.

Condition 12- The Project Proponent shall obtain necessary prior permission of the competent authorities for drawl of requisite quantity of surface water and from CGWA for withdrawal of ground water for the project.

**Reply to Condition 12-** Noted. We have obtained NOC for withdrawal of groundwater from CGWA/CGWB for drinking purposes only. The Scan copy of the same NOC is attached below.

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NOC for Ground water Extraction

Condition 13- A copy of EC letter will be marked to concerned Panchayat / local NGO etc. if any from whom suggestion / representation has been received while processing the proposal.

**Reply to Condition 13-** Noted. The EC letter has been submitted to DC Office, DIC office, RO, MoEF & CC, concerned Panchayat office, MS, JSPCB. Acknowledgment copy of the same is attached herewith as **Annexure-8.** 

Condition 14- State Pollution Control Board/Committee shall be responsible for display of this EC letter at its Regional office, District Industries Centre, and Collector's office/ Tehsildar's Office for 30 days.

**Reply to Condition 14-** Noted. The EC Letter has been submitted to JSPCB for display of same at its Regional office and other government offices. Acknowledgment copy of the same is attached herewith as **Annexure-8.** 

Condition 15- The Project Authorities should widely advertise the grant of this EC letter by printing the same in at least two local newspapers, one of which shall be in vernacular language of the concerned area. The advertisement shall be done within 7 days of the issue of the clearance letter mentioning that the instant project has been accorded EC and copy of the EC letter is available with the State Pollution Control Board/Committee and website of the Ministry of Environment, Forest and Climate Change (www.Environment clearance.nic.in). A copy of the advertisement may be forwarded to the concerned MoEF & CC Regional Office for compliance and record.

**Reply to Condition 15-** Noted and complied. The information regarding grant of EC has been published in two local newspapers, namely "Hindustan" and "Hindustan Times." Copies of the advertisement in local newspapers have already been submitted to the Regional Office of MoEF&CC, Ranchi and JSPCB, Ranchi along with the Six-monthly EC compliance report, vide letter no. HIL/LHD/ENV/MoEF/433 dated 25.11.2023. The copy of the same advertisement in the newspapers is attached below.



Advertisement in the "Hindustan Times" Newspaper



Advertisement in the "Hindustan Times" Newspaper

Condition 16- The Project Proponent shall inform the MoEF & CC for any change in ownership of the mining lease. In case there is any change in ownership or mining lease is transferred then mining operation shall only be carried out after transfer of EC as per provisions of the para 11 of EIA Notification. 2006 as amended from time to time.

**Reply to Condition 16-** Noted and it will be informed if applicable.

Condition 17- In all Stone Mining projects, depending upon the air pollution estimates based upon fuel Use in operations and activities of the respective projects; required monitoring station-based air quality monitoring shall be done in the influence area of the project with needed mitigation conditions to ensure sustainable Stone mining as per guidelines, circulars and norms of MOEFCC / Hon'ble NGT or any other directives of regulatory / statutory bodies and competent Courts.

PP to take preventive steps to avoid flash flood conditions arising from mining operations and probably run off in rainy season conditions.

**Reply to Condition 17-** This is not a stone mine. It is a bauxite mine and all the mitigation measures are being taken to prevent air pollution in Kujam I Bauxite Mine.

The mine is currently non-operational due to the exhaustion of mineral reserves. The Final Mine Closure Plan (FMCP) has been approved by the Indian Bureau of Mines (IBM). In accordance with the approved FMCP, mine closure activities are being carried out.

As shallow depth mining had been carried out, there was no chance of flash flood conditions arising from mining operations.

Condition 18- PP shall maintain minimum distance from Reserved / Protected Forests as stipulated in applicable guidelines.

**Reply to Condition 18-** Noted and adhered. The mine is currently non-operational due to the exhaustion of mineral reserves. The Final Mine Closure Plan (FMCP) has been approved by the Indian Bureau of Mines (IBM).

Condition 19- All statutory clearances shall be obtained before the start of mining operations. Reply to Condition 19- All statutory clearances were obtained.

#### C. Air Quality monitoring and preservation

Condition 1- The Project Proponent shall install a minimum of 3 (three) online Ambient Air Quality Monitoring Stations with 1 (one) in upwind and 2 (two) in downwind direction based on long term climatological data about wind direction such that an angle of I20° is made between the monitoring locations to monitor critical parameters. relevant for mining operations, of air pollution viz. PM<sub>10</sub>, PM<sub>2.5</sub>, NO<sub>2</sub>, CO and SO<sub>2</sub> etc. as per the methodology mentioned in NAAQS Notification No. B-2901 6/20/90/PCUI, dated 18.11.2009, covering the aspects of transportation and use of heavy machinery in the impact zone. The ambient air quality shall also be monitored at prominent places like office buildings, canteen etc. as per the site condition to ascertain the exposure characteristics at specific places. The above data shall be digitally displayed within 03 months in front of the main Gate of the mine site.

**Reply to Condition 1-** We have established four ambient air quality monitoring stations in the core zone as well as buffer zone. Monitoring is being carried out and reported to the concerned authorities. Monitoring Report is attached as **Annexure 2.** A display board is already installed in front of mine gate office. We have already installed an online PM10 analyzer at mine site.

Condition 2- Effective safeguard measures for prevention of dust generation and subsequent Suppression (like regular water sprinkling, metal road construction etc.) shall be carried out in areas prone to air pollution wherein high levels of PM10 and PM2.5 are evident such as haul road, loading and unloading point and transfer points. Fugitive dust emissions from all sources shall be regularly controlled by installation of required equipment/ machineries and preventive maintenance. Use of suitable water-soluble chemical dust suppressing agents may be explored for better effectiveness of dust control system. It shall be ensured that the air pollution level conforms to the standards prescribed by the MoEF&CC/ Central Pollution Control Board.

**Reply to Condition 2-** Continuous water sprinkling is being done for dust suppression on haul road. Online PM10 analyser has been installed for regular monitoring purposes. Suitable water-soluble chemical dust suppressing agents will be used in future if required. The photograph of Water Sprinkler is already attached below.



Water Sprinkling on Haul Road

#### Condition 3-Approved devices for dust suppression shall be installed.

**Reply to Condition 3-** USEPA approved online PM10 analyzer has been installed in mine as per the directives of JSPCB. However, dust suppression is also being done by sprinkling water through mobile water tankers.

The photograph of Water Sprinkler is already attached in reply to condition no. 2 of Section-C Air Quality monitoring and preservation.

Condition 4- Personnel working in dusty areas should be provided with protective respiratory devices and they should also be provided with adequate training and information on safety and health aspects. Occupational health surveillance program of the workers should be undertaken periodically to observe any contractions due to exposure to dust and take corrective measures, if needed, A detailed report shall be sent to the Pollution Control Board periodically.

**Reply to Condition 4-** The mine is currently non-operational due to the exhaustion of mineral reserves. The Final Mine Closure Plan (FMCP) has been approved by the Indian Bureau of Mines (IBM). In accordance with the approved FMCP, mine closure activities are being carried out.

All the workers have been provided with PPEs including dust mask and dust respirators. Apart from PPEs distribution to all workers, we are also providing adequate safety training and conducting awareness session on Safety and health aspects on regular basis. Periodical Occupational health surveillance program of the workers is being carried out and records maintained for Kujam group of mines. PME report is attached as **Annexure 6.** 

Condition 5- The proponent shall upload the status of compliance of the environmental clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to Jharkhand State Pollution Control Board and its concerned Regional Office. The criteria pollutant levels are namely SPM, RSPM, SO2, NOx (ambient levels) or critical sectoral parameters, indicated for the project shall be monitored and displayed at a convenient location near the project shall be monitored and displayed at a convenient location near the main gate of the company in the company in the public domain.

**Reply to Condition 5-** Six-monthly EC compliance along with Environmental monitoring reports is being uploaded on company website regularly. The same is also being submitted to the Regional Office of MoEF&CC, Ranchi and JSPCB, Ranchi. An Environmental Display board is already installed at the Mine Main Gate.

#### D. Water quality monitoring and preservation:

Condition 1- In case, immediate mining scheme envisages intersection of ground water table, then Environmental Clearance shall become operational only after receiving formal clearance from CGWA. In case, mining operation involves intersection of ground water table at a later stage, then PP shall ensure that prior approval from CGWA and MoEF&CC is in place before such mining operations. The permission for intersection of ground water table shall essentially be based on detailed hydro-geological study of the area.

**Reply to Condition 1-** Noted. As shallow depth mining had been carried out in Kujam I Bauxite Mine. Therefore, Mining operation does not involve intersection of ground water table. However, we are regularly monitoring the ground water table through installation of piezometer. The copy of the same report is attached herewith as **Annexure-1.** 

As the water table is not intersecting during mining operation, the detailed hydro-geological study is not applicable for this mine.

Condition 2- Regular monitoring of the flow rate of the springs and perennial nallahs flowing in and around the mine lease shall be carried out and records maintained. The natural water bodies and or streams which are flowing in and around the village, should not be disturbed. The Water Table should be nurtured so as not to go down below the pre-mining period. In case of any water scarcity in the area, the Project Proponent has to provide water to the villagers for their use. A provision for regular monitoring of water tables in open dug wall located in village should be incorporated to ascertain the impact of mining over ground Water table. The Report on changes in Ground water level and quality shall be submitted on a six-monthly basis to the Regional Office of the Ministry, CGWA and State Groundwater Department / State Pollution Control Board.

**Reply to Condition 2-** Noted. Regular monitoring of drinking water along with stream and spring water is being carried out. As shallow depth mining had been carried out, hence there is no intersection of ground water table during the mining operation at present and in future. A piezometer has been installed in mine for monitoring ground water level. Drinking water is being provided to nearby villages regularly.

The Water level and water quality reports are being sent regularly to regional office of Ministry, CGWA and JSPCB. The same is attached herewith as **Annexure 1 & 2.** 

Condition 3-Project Proponent shall regularly monitor and maintain records w.r.t. ground water level and quality in and around the mine lease by establishing a network of existing wells as well as new piezo-meter installations during the mining operation in consultation with Central Ground Water Authority/ State Ground Water Department. The Report on changes in Ground water level and quality shall be submitted on a six-monthly basis to the Regional Office of the Ministry. CGWA and State Groundwater Department / State Pollution Control Board. Reply to Condition 3- We are not using ground water for any mining purposes. As shallow depth mining had been carried out, hence there is no intersection of ground water table during the mining operation at present and in future. A piezometer has been installed for monitoring of ground water level. The Water level and water quality reports are being sent regular to regional office of Ministry, CGWA and JSPCB. The same is attached herewith as Annexure 1 & 2.



Piezometer at Kuiam I Mine

Condition 4- The Project Proponent shall undertake regular monitoring of natural water course/ water resources/ springs and perennial nallahs existing/ flowing in and around the mine lease and maintain its records. The project proponent shall undertake regular monitoring of water quality upstream and downstream of water bodies passing within and nearby/ adjacent to the mine lease and maintain its records. Sufficient number of gullies shall be provided at appropriate places within the lease for management of water. PP shall carry out regular monitoring w.r.t. pH and included the same in the monitoring plan. The parameters to be monitored shall include their water quality vis-à-vis suitability for usage as per CPCB criteria and flow rate. It shall be ensured that no obstruction and/or alteration be made to water bodies during mining operations without justification and prior approval of MoEF&CC. The monitoring of water courses/ bodies existing in lease area shall be carried out four times in a year viz. pre- monsoon (April-May), Monsoon (August), post-monsoon (November) and winter (January) and the record of monitored data may be sent regularly to Ministry of Environment, Forest and Climate Change and is Regional Office, Central Ground Water Authority and Regional Director, Central Ground Water Board, State Pollution Control Board and Central Pollution Control Board. Clearly showing the trend analysis on a six-monthly basis.

**Reply to Condition 4-** Regular monitoring of water quality parameters of natural water course/ water resources/ springs and perennial nallahs existing/ flowing in and around the mine lease is being carried. There are no watercourses/bodies existing in the mining lease area. No natural water bodies are being / will be obstructed due to any mining operations.

Monitoring Reports are being sent regular to regional office of Ministry, CGWA and JSPCB on sixmonthly basis. The same are attached herewith as **Annexure 2**.

Condition 5- Quality of polluted water generated from mining operations which include Chemical Oxygen Demand (COD) in mines run-off acid mine drainage and metal contamination in runoff shall be monitored along with Total Suspended Solids (TDS). Dissolved Oxygen (DO). pH and Total Suspended Solids (TSS). The monitored data shall be uploaded on the website of the company as well as displayed at the project site in public domain, on a display board, at a suitable location near the main gate of the Company. The circular No. J-20012/1/2006-AJI (M) dated 27.05.2009 issued by Ministry of Environment. Forest and Climate Change may also be referred to in this regard.

**Reply to Condition 5-** There is no polluted water generated during mining operations. However, a negligible amount of wastewater is generated in the workshop from washing vehicles, and an Oil & grease trap system is already installed for Kujam group of mines to treat this effluent. The treated water is in close circuit and being reused for washing of vehicle in the workshop.

Furthermore, the quality of this treated water is being monitored regularly and all water parameters are within permissible limits. The monitoring report is attached herewith as **Annexure-2** 

The monitoring report is being uploaded on company website along with Six-monthly EC Compliance report regularly. An Environmental Display board is already installed at the Mine Main Gate.

Condition 6- Project Proponent shall plan, develop and implement rainwater harvesting measures on long term basis to augment ground water resources in the area consultation with Central Ground Water Board/ State Groundwater Department. A report on amount of water recharged needs to be submitted to Regional Office MoEF&CC annually.

**Reply to Condition 6-** Rainwater harvesting pond with proper fencing has been already constructed on long term basis to augment ground water in the area, in consultation with Central Ground Water

Board. Photographs of the same have been attached below. Water Positivity study of Kujam Groups of Mines (Kujam I and II) has been carried out recently. Total amount of water recharge has been found 24,186.09 m<sup>3</sup>/annum.





Rainwater Harvesting Pond in mine

Condition 7- Industrial wastewater (workshop and wastewater from the mine) should be properly collected and treated so as to conform to the notified standards prescribed from time to time. The standards shall be prescribed through Consent to Operate (CTO) issued by concerned State Pollution Control Board (SPCB). The workshop effluent shall be treated after its initial passage through Oil and grease trap.

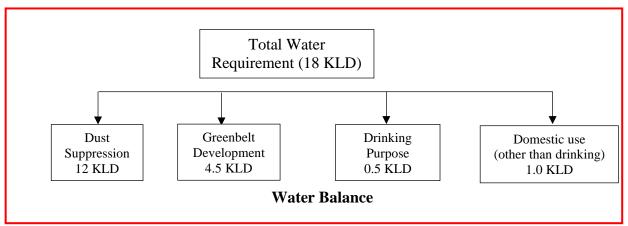
**Reply to Condition 7-** There is no industrial wastewater generation from the mining operations, and no wastewater is being discharged outside the mine lease area. However, a negligible amount of wastewater is generated in the workshop from vehicle washing activities within the Kujam Group of Mines. An oil and grease trap system has been installed for the treatment of this effluent. The treated water is maintained in a closed-loop system and is being reused for vehicle washing in the workshop. Furthermore, the quality of the treated water is monitored regularly, and all parameters remain within permissible limits. The monitoring report is attached herewith as Annexure-2



Washing ramp with Oil and Grease Trap

Condition 8- The water balance/water auditing shall be carried out and measures for reducing the consumption of water shall be taken up and reported to the Regional Office of the MoEF&CC and State Pollution Control Board/Committee.

**Reply to Condition 8-** Noted. The water balance for the mine is given below. We are taking water from rainwater harvesting pond for sprinkling and other activities. However, we have obtained NOC from CGWA/CGWB for drinking purposes only. However, we have conducted water study for Netarhat group of mines and prepared a report. Based on the water study this mine has been turned out to be a water positive mine.



Condition 9- The mining operations shall be restricted to ground above the water table, and it should not intersect the groundwater table. In case of working below the ground water table. Prior approval of the Ground Water Directorate. Government of Jharkhand / Central Ground Water Board shall be obtained. Benches height and slope shall be maintained as per approved Mining Plan. The Mining Plan has to be got approved by concerned authorities as per IBM or equivalent agencies. Safety measures shall be adopted in line with DGMS Guidelines.

**Reply to Condition 9-** Noted. We are not using ground water for any mining purposes. There is no chance of intersection of ground water table during mining operation at present and in future as we are practicing shallow depth mining operations. A piezometer has been installed for monitoring of ground water level.

The Mining Plan has already been approved by IBM, Ranchi and safety measures like benches height and slope are being maintained as per the guideline by DGMS.

Condition 10- The project proponent shall ensure that no natural watercourse and / or water resources shall be obstructed / diverted due to any mining operations. Adequate measures shall be taken for conservation and protection of the first order and the second order streams. If any emanating / passing through the mine lease area during the course of mining operation.

**Reply to Condition 10-** There is no natural watercourse and / or water resources within the mining lease area. As Shallow depth mining methodology was adopted for mining process, there was no impact of mining operation on natural water course.

Condition 11- The project proponent shall implement approved conservation measures to augment ground water resources in the area in consultation with the Ground Water Directorate, Government of Jharkhand/ Central Ground Water Board.

**Reply to Condition 11-** A detailed plan to augment groundwater has been prepared, and suitable measures like creation of water harvesting ponds etc., are being taken for the augmentation of groundwater in the area, in consultation with Central Ground Water Board.

Condition 12- The project proponent shall, if required, obtain necessary prior permission/NOC from the competent authorities for drawl of requisite quantity of water required from the source for the project.

**Reply to Condition 12-** No Objection Certificate (NOC) for ground water abstraction for Kujam I mine has been obtained for drinking purposes only. The Scan copy of the same NOC is already attached in reply to condition no. 12 of Section - B Statutory compliance.

However, rainwater harvesting pond has been created and used for sprinkling on haul roads and raising plantation. No natural water resource/ground water is being used for mining purposes.

Condition 13- Suitable rainwater harvesting measures shall be planned and implemented in consultation with the Ground Water Directorate, Government of Jharkhand / Central Ground Water Board.

**Reply to Condition 13-** Suitable measures such as creation of rainwater harvesting ponds, etc., are implemented in the area, in consultation with the Central Ground Water Board.

#### E. Noise and vibration monitoring and prevention

Condition 1- The peak particle velocity at 500 m distance or within the nearest habitation, whichever is closer shall be monitored periodically as per applicable DGMS Guidelines. Reply to Condition 1- Complied. The mine is currently non-operational due to the exhaustion of mineral reserves. The Final Mine Closure Plan (FMCP) has been approved by the Indian Bureau of Mines (IBM).

Condition 2- The illumination and sound at night at project sites disturb the villages in respect of both human and animal population. Consequent sleeping disorders and stress may affect the health in the villages located close to mining operations. Habitations have a right for darkness and minimal noise levels at night. PPs must ensure that the biological clock of the villages is not disturbed: by orienting the floodlights/ masks away from the villagers and keeping the noise levels well within the prescribed limits for day/night hours.

**Reply to Condition 2-** Complied. The mine is currently non-operational due to the exhaustion of mineral reserves. The Final Mine Closure Plan (FMCP) has been approved by the Indian Bureau of Mines (IBM). Mining operation was restricted to daytime only. So, there was no disturbance created in the nearby villages regarding illumination and sound.

Condition 3-The Project Proponent shall take measures for control of noise levels below 85 dBA in the work environment. The workers engaged in operations of HEMM. etc. should be provided with ear plugs /muffs. All personnel including labours working in dusty area shall be

provided with protective respiratory devices along with adequate training, awareness and information on safety and health aspects. The PP shall be held responsible in case it has been found that workers/ personals/ labours are working without personal protective equipment.

**Reply to Condition 3-** Noted. The noise level monitoring is being conducted at a regular interval. The noise level is below the prescribed norms. Report has been attached as **Annexure 2.** All workers engaged in operation have been provided with PPEs. Training in Health and safety is being imparted by the respective officials.

#### F. Mining Plan:

Condition 1- The Project Proponent shall adhere to the working parameters of the mining plan which was submitted at the time of EC appraisal wherein year-wise plan was mentioned for total excavation i.e. quantum of mineral, waste. over burden, inter burden and topsoil etc. No change in basic mining proposal like mining technology, total excavation, mineral & waste production, lease area and scope of working (viz. method of mining, overburden & dump management, O.B & dump mining, mineral transportation mode. ultimate depth of mining etc.) shall not be carried out without prior approval of the Ministry of Environment Forest and Climate Change which entail adverse environmental impacts even if it is a part of approved mining plan modified after grant of EC or granted by State Govt. in the form to Short Term Permit (STP), Query license or any other name.

**Reply to Condition 1-** Complied. The mine is currently non-operational due to the exhaustion of mineral reserves. The Final Mine Closure Plan (FMCP) has been approved by the Indian Bureau of Mines (IBM).

Condition 2-. The Project Proponent shall get the Final Mine Closure Plan along with Financial Assurance approved from Indian Bureau of Mines/Department of Mining & Geology as required under the Provision of the MMDR Act. 1957 and Rules/ Guidelines made there under. A copy of approved final mine closure plan shall be submitted within 2 months of the approval of the same from the competent authority to the concerned Regional Office of the Ministry of Environment, Forest and Climate Change for record and verification.

**Reply to Condition 2-** The Final Mine Closure Plan (FMCP) has been approved by the Indian Bureau of Mines and subsequently submitted to the regional office of the Ministry of Environment, Forest and Climate Change (MoEFCC).

Condition 3-The land-use of the mine lease area at various stages of the mining scheme as well as at the end-of-life shall be governed as per the approved Mining Plan. The excavation vis-à-vis backfilling in the mine lease area and corresponding afforestation to be raised in the reclaimed area shall be governed as per the approved mining plan. PP shall ensure the monitoring and management of rehabilitated areas until the vegetation becomes self-sustaining. The compliance status shall be submitted half-yearly to the MoEF&CC and its concerning the Regional Office.

**Reply to Condition 3-** Noted. The mine is currently non-operational due to the exhaustion of mineral reserves. The Final Mine Closure Plan (FMCP) has been approved by the Indian Bureau of Mines (IBM). Monitoring and management of rehabilitated areas is being continued through supervision. Photograph is attached below.



Reclaimed area

Condition 4- No change in mining technology and scope of working should be made without prior approval of the Statutory authorities / Department of Mines, Government of Jharkhand / Jharkhand State Pollution Control Board, Ranchi during the EC period.

**Reply to Condition 4-** Complied. The mine is currently non-operational due to the exhaustion of mineral reserves. The Final Mine Closure Plan (FMCP) has been approved by the Indian Bureau of Mines (IBM).

Condition 5- No change in the calendar plan including excavation, quantum of mineral and waste should be made.

**Reply to Condition 5-** Complied. The mine is currently non-operational due to the exhaustion of mineral reserves. The Final Mine Closure Plan (FMCP) has been approved by the Indian Bureau of Mines (IBM). Data pertaining to excavation, quantum of mineral bauxite etc. are mentioned in the report attached as **Annexure 4.** 

Condition 6- The Project proponent shall make all internal roads pucca as per approved specification of Govt. of Jharkhand and shall maintain a good housekeeping by regular cleaning and wetting of the haul roads and the premises.

**Reply to Condition 6-** Internal haul road has been provided as per approved specifications. Regular housekeeping and water sprinkling is being carried out for fugitive dust suppression.

Condition 7- The Project proponent shall maintain register for production and dispatch and submit return to the Board.

**Reply to Condition 7-** Complied. The mine is currently non-operational due to the exhaustion of mineral reserves. The Final Mine Closure Plan (FMCP) has been approved by the Indian Bureau of Mines (IBM).

Condition 8- Dispensary facilities for First Aid shall be provided at site.

**Reply to Condition 8-** Dispensary facilities is available for Kujam Group of Mines. Photographs are attached below.



Dispensary Facility inside mine premises

#### G. Land Reclamation

Condition 1- The Overburden (O.B.) generated during the mining operations shall be stacked at earmarked OB dump site(s) only and it should not be kept active for a long period of time. The physical parameters of the OB dumps are like height, width and angle of slope shall be governed as per the approved Mining Plan as per the guidelines/circulars issued by D.G.M.S w.r.t safety in mining operations shall be strictly adhered to maintain the stability of topsoil/OB dumps. The topsoil shall be used for land reclamation and plantation.

**Reply to Condition 1-** The mine is currently non-operational due to the exhaustion of mineral reserves. The Final Mine Closure Plan (FMCP) has been approved by the Indian Bureau of Mines (IBM). In accordance with the approved FMCP, mine closure activities are being carried out.

At present, there is no overburden (OB) dump within the mine lease area. Mining operations were conducted as per the approved mining plan by IBM and in compliance with the safety guidelines and circulars issued by the DGMS.

Monitoring and management of the rehabilitated areas are being undertaken through effective supervision. Data pertaining to backfilling is enclosed as **Annexure 4**.

Condition 2- The reject/ waste generated during the mining operations shall be stacked at earmarked waste dump site(s) only. The physical parameters of the waste dumps are like height. Width and angle of slope shall be governed as per the approved Mining Plan as per the guidelines/circulars issued by DGMS w.r.t. safety in mining operations shall be strictly adhered to maintain the stability of waste dumps.

**Reply to Condition 2-** The mine is currently non-operational due to the exhaustion of mineral reserves. The Final Mine Closure Plan (FMCP) has been approved by the Indian Bureau of Mines (IBM). In accordance with the approved FMCP, mine closure activities are being carried out.

Overburden and waste rock were used for backfilling as per the approved mining plan by IBM. Mining operations were conducted in compliance with the safety guidelines and circulars issued by the DGMS. Monitoring and management of rehabilitated areas is being done through effective supervision. Data pertaining to backfilling is enclosed as **Annexure 4**.

Condition 3- The reclamation of waste dump sites shall be done in scientific manner as per the Approved Mining Plan cum Progressive Mine Closure Plan.

**Reply to Condition 3-** The Land reclamation of OB dumps was carried out scientifically as per the approved mining plan.

Condition 4- The slope of dumps shall be vegetated in a scientific manner with suitable native species to maintain the slope stability, prevent erosion and surface run off. The selection of local species regulates local climatic parameters and helps in adaptation of plant species to the microclimate. The gullies formed on slopes should be adequately taken care of as it impacts the overall stability of dumps. The dump mass should be consolidated with the help of dozer/compactors thereby ensuring proper filling/leveling of dump mass. In critical areas, use of geo textiles/ geo-membranes / clay liners / Bentonite etc. shall be undertaken for stabilization of the dump.

**Reply to Condition 4-** Complied. The mine is currently non-operational due to the exhaustion of mineral reserves. The Final Mine Closure Plan (FMCP) has been approved by the Indian Bureau of Mines (IBM). In accordance with the approved FMCP, mine closure activities are being carried out.

At present, there is no overburden (OB) dump within the mine lease area. Mining operations were conducted as per the approved mining plan by IBM

Condition 5- The Project Proponent shall carry out slope stability study in case the dump height is more than 30 meters. The slope stability report shall be submitted to concerned regional office of MoEF& CC.

**Reply to Condition 5-** Complied. At present, there is no overburden (OB) dump within the mine lease area. Overburden were used for backfilling as per the approved mining plan by IBM Therefore, this condition is not applicable for this mine.

Condition 6- Catch drains, settling tanks and ponds of appropriate size shall be constructed around the mine working, mineral yards and Topsoil/OB/Waste dumps to prevent run off of

water and flow of sediments directly into the water bodies (Nallah/ River/ Pond etc.). The collected water should be utilized for watering the mine area, roads, green belt development, plantation etc. The drains/ sedimentation sumps, etc. shall be de-silted regularly, particularly after monsoon season, and maintained properly.

**Reply to Condition 6-** To collect & manage rainwater during monsoon, part of mined out area is used as a settling tank for the runoff. Rainwater stored is being used for watering the mine area, roads, green belt development and sprinkling as necessary. Catch drains, Garland drains of appropriate size are being constructed in both around the mine pit to prevent runoff of water and flow of sediments directly into the agricultural field and water bodies, if applicable.

Condition 7- Check dams of appropriate size, gradient and length shall be constructed around mine pit and OB dumps to prevent storm run-off and sediment flow into adjoining water bodies. A safety margin of 50% shall be kept for designing of sump structures over and above peak rainfall (based on 50 years data) and maximum discharge in the mine and its adjoining which shall also help in providing adequate retention time period thereby allowing proper settling of sediments/ silt material. The sedimentation pits/ sumps shall be constructed at the corners of the garland drains.

**Reply to Condition 7-** To collect & manage rainwater during monsoon, part of mined out area is used as a settling tank for the runoff. Stored Rainwater is being used for green belt development and sprinkling in the mining lease area.

Condition 8- The topsoil, if any, shall temporarily be stored at earmarked site(s) within the mine lease only and should not be kept unutilized for long. The physical parameters of the topsoil dumps are like height, width and angle of slope shall be governed as per the approved mining Plan and as per the guidelines framed by DGMS w.r.t. safety in mining operations shall be strictly adhered to maintain the stability of dumps. The topsoil shall be used for land reclamation and plantation purposes.

**Reply to Condition 8-** Complied. The mine is currently non-operational due to the exhaustion of mineral reserves. The Final Mine Closure Plan (FMCP) has been approved by the Indian Bureau of Mines (IBM). In accordance with the approved FMCP, mine closure activities are being carried out.

At present, there is no overburden (OB) dump within the mine lease area. Monitoring and management of rehabilitated areas is being continued through supervision.

#### H. Transportation

Condition 1- No Transportation of the minerals shall be allowed in case of roads passing through villages habitations. In such cases, PP shall construct a 'bypass' road for the purpose of transportation of the minerals leaving an adequate gap (say at least 200 meters) so that the adverse impact of sound and dust along with chances of accidents could be mitigated. All costs resulting from widening and strengthening of existing public road network shall be borne by the PP in consultation with nodal State Govt. Department. Transportation of minerals through road movement in case of existing village/ rural roads shall be allowed in consultation with nodal State Govt. Department only after required strengthening such that the carrying capacity of roads is increased to handle the traffic load. The pollution due to transportation load on the

environment will be effectively controlled and water sprinkling will also be done regularly. Vehicular emissions shall be kept under control and regularly monitored. Project should obtain Pollution Under Control (PUC) certificate for all the vehicles from authorized pollution testing centers.

**Reply to Condition 1-** The mine is currently non-operational due to the exhaustion of mineral reserves. The Final Mine Closure Plan (FMCP) has been approved by the Indian Bureau of Mines (IBM). In accordance with the approved FMCP, mine closure activities are being carried out. Therefore, no transportation of minerals is currently taking place. Earlier Haul Road was constructed for transportation of minerals.

Mobile water tankers with sprinkling facilities have been provided along-haul roads to arrest dust emission. Regular maintenance of vehicles is undertaken to minimize vehicular emission. All measures are being taken to control vehicular emission. PUC Certificate of running HEMM has been attached as **Annexure 7**.

Condition 2- The Main haulage road within the mine lease should be provided with a permanent water sprinkling arrangement for dust suppression. Other roads within the mine lease should be wetted regularly with tanker-mounted water sprinkling system. The other areas of dust generation like crushing zone, material transfer points. material yards etc. should invariably be provided with dust suppression arrangements. The air pollution control equipment like bag filters, vacuum suction hoods. dry fogging system etc. shall be installed in Crushers, belt-conveyors, and other areas prone to air pollution. The belt conveyor should be fully covered to avoid generation of dust while transportation. PP shall take necessary measures to avoid generation of fugitive dust emissions.

**Reply to Condition 2-** The mine is currently non-operational due to the exhaustion of mineral reserves. The Final Mine Closure Plan (FMCP) has been approved by the Indian Bureau of Mines (IBM). In accordance with the approved FMCP, mine closure activities are being carried out. Therefore, no transportation of minerals is currently taking place. Earlier Haul Road was constructed for transportation of minerals.

Mobile water tankers with sprinkling facilities have been provided along-haul roads to arrest dust emission.

Condition 3- Vehicular emissions shall be kept under control by regular repairing of transport roads and regular air quality monitoring. Measures shall be taken for maintenance of vehicles used in mining operations and in transportation of minerals. The mineral transportation shall be carried out through the covered trucks only and the vehicles carrying the mineral shall not be overloaded. No transportation of stone / sand outside the mine lease area shall be carried out after sunset.

**Reply to Condition 3-** The mine is currently non-operational due to the exhaustion of mineral reserves. The Final Mine Closure Plan (FMCP) has been approved by the Indian Bureau of Mines (IBM). In accordance with the approved FMCP, mine closure activities are being carried out. Therefore, no transportation of minerals is currently taking place.

#### I. Greenbelt

Condition 1-The Project Proponent shall develop greenbelt in 7.5m wide safety zone all along the mine lease boundary as per the guidelines of CPCB in order to arrest pollution emanating from mining operations within the lease. The whole Green belt shall be developed within the first 5 years starting from the windward side of the active mining area. The development of greenbelt shall be governed as per the EC granted by the Ministry irrespective of the stipulation made in approved mine plan.

**Reply to Condition 1-** Green belt development work is being carried out in safety zone of mine lease. Plantation work is being governed as per approved mining plan and as per EC condition. The photographs of the same are already attached in reply to condition no. 1 of section – A Specific condition.

Condition 2- The Project Proponent shall carry out plantation/ afforestation in backfilled and reclaimed area of mining lease, around water body, along the roadsides, in community areas etc. by planting the native species in consultation with the State Forest Department/ Agriculture Department/ Rural development department/ Tribal Welfare Department/ Gram Panchayat is such that only those species be selected which are of use to the local people.

The CPCB guidelines in this respect shall also be adhered to. The density of the trees should be around 2500 saplings per Hectare. Adequate budgetary provision shall be made for the protection and care of trees.

**Reply to Condition 2-**. Progressive plantation is being carried out in consultation with local forest Dept. During FY' 2024-25, a Total 3855 nos. of saplings have been planted within this lease. Cumulative 7.69 ha areas have been planted till date. In addition to these agricultural activities (bio plantation) is going on reclaimed land as per the consent from landowners.

The Green belt development program is in progress with the progress of mining activities.









Greenbelt Plantation and Agricultural activities

Condition 3- The Project Proponent shall make necessary alternative arrangements for livestock feed by developing grazing land with a view to compensating those areas which are coming within the mine lease. The development of such grazing land shall be done in consultation with the State Government. In this regard, Project Proponent should essentially implement the directions of the Hon'ble Supreme Court with regard to acquisition of grazing land. The sparse trees on such grazing ground, which provide mid-day shelter from the scorching sun, should be scrupulously guarded/ protected against felling and plantation of such trees should be promoted.

**Reply to Condition 3-** The mine is currently non-operational due to the exhaustion of mineral reserves. The Final Mine Closure Plan (FMCP) was approved by the Indian Bureau of Mines (IBM). The entire land was acquired in accordance with applicable laws while the mine was operational.

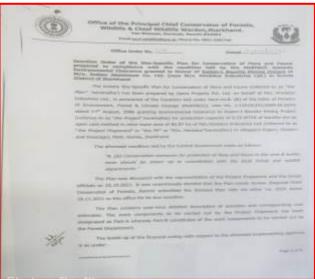
As per the agreement with the District Collector (DC), the land was acquired on a lease basis in consultation with the State Government and with the consent of the landowners. After completing mining operations, followed by reclamation, the land was returned to the landowners for agricultural purposes or plantation, whichever is desired by them (landowners/villagers).

Hence, the quality of the land was not deteriorated, and there was no need to create grazing land. No cutting or felling of trees was involved in the mining process.

Condition 4- The Project Proponent shall undertake all precautionary measures for conservation and protection of endangered flora and fauna and Schedule-1 species during mining operation. A Wildlife Conservation Plan shall be prepared for the same clearly delineating action to be taken for conservation of flora and fauna. The Plan shall be approved by Chief Wildlife Warden of the State Govt.

**Reply to Condition 4-** We have prepared Site-Specific Wildlife Conservation Plan (WLCP) in consultation with State Forest Department and obtained approval letter from Principal Chief Conservator of Forest, Wildlife & Chief Wildlife Warden, Jharkhand via Office Order No. 50 dated 03.12.2021 for conservation and protection of flora and fauna in the core and buffer zone for Kujam I Bauxite Mine. However, Mine is located outside the eco-sensitive zone.





Site-Specific Wildlife Conservation Plan

Condition 5- And implemented in consultation with the State Forest and Wildlife Department. A copy of the Wildlife Conservation Plan and its implementation status (annual) shall be submitted to the Regional Office of the Ministry.

**Reply to Condition 5-** Noted and complied with.

Condition 6- The Project proponent shall not cut trees / carry out tree felling in leased out area without the permission of competent authority.

**Reply to Condition 6-**No cutting of trees/ felling of trees were involved in the mining process.

#### J. Public hearing and human health issues:

Condition 1- The Project Proponent shall appoint an Occupational Health Specialist for Regular as well as Periodical medical examination of the workers engaged in the mining activities. as per the DGMS guidelines. The records shall be maintained properly. PP shall also carry out Occupational health check-ups in respect of workers which are having ailments, like BP, diabetes, habitual smoking. etc. The check-ups shall be undertaken once in six months and necessary remedial/ preventive measures be taken. A status report on the same may be sent to MoEF&CC Regional Office and DGMS on a half-yearly basis.

**Reply to Condition 1-** Being adhered to. Periodical medical examination of the workers of Kujam group of mines is being carried out and records are being maintained by Medical Officer. IME/PME record is attached in compliance report as **Annexure 6.** 

Condition 2-. The Project Proponent must demonstrate commitment to work towards 'Zero Harm' from their mining activities and carry out Health Risk Assessment (HRA) for identification workplace hazards and assess their potential risks to health and determine appropriate control measures to protect the health and wellbeing of workers and nearby community. The proponent shall maintain accurate and systematic records of the HRA. The HRA for neighborhood has to focus on Public Health Problems like Malaria, Tuberculosis,

HIV, Anaemia, Diarrhea in children under five, respiratory infections due to biomass cooking. The proponent shall also create awareness and educate the nearby community and workers for Sanitation. Personal Hygiene, Hand washing, not to defecate in the open, Women Health and Hygiene (Providing Sanitary Napkins), hazard of tobacco and alcohol use. The Proponent shall carry out base line HRA for all the categories of workers and thereafter every five years.

**Reply to Condition 2-** Regular awareness programs are being conducted to educate the local community on healthcare, sanitation, hygiene, and related topics. We organized an awareness drive on heat waves at the Kujam group of Mines operational areas and distributed ORS packets to workers and staff and distributed the "Poshan Kit" to TB patient to enhance their nutrition and support recovery. Additionally, rural medical camps are being organized every Friday.

Educational programs are also regularly provided to local villagers, focusing on women's health and hygiene, as well as the hazards of tobacco and alcohol use.

All workers and company staff are provided with appropriate PPE. We continue to conduct IME/PME to ensure the health and well-being of workers in the mines.





Medical Camp programme in nearby villages







Awareness programme in nearby schools

Condition 3- The Proponent shall carry out Occupational health surveillance which be a part of HRA and include Biological Monitoring where practical and feasible, and the tests and investigations relevant to the exposure (e.g. for Dust X-Ray chest: For Noise Audiometric: for Lead Exposure Blood Lead. For Welders Full Ophthalmologic Assessment: for Manganese Miners a complete Neurological Assessment by a Certified Neurologist and Manganese (Mn) Estimation in Blood: For Inorganic Chromium- Fortnightly skin inspection of hands and forearms by a responsible person. Except routine tests all tests would be carried out in a Lab accredited by NABH. Records of Health Surveillance must be kept for 30 years, including the results of and the records of Physical examination and tests. The record of exposure due to materials like Asbestos, Hard Rock Mining, Silica, Gold, Kaolin, Aluminum, Iron, Manganese, Chromium, Lead, Uranium needs to be handed over to the Mining Department of the State in case the life of the mine is less than 30 years. It would be obligatory for the State Mines Departments to make arrangements for the safe and secure storage of the records including X-Ray. Only conventional X-Ray will be accepted for recording purposes and not the digital one). X-Ray must meet ILO criteria (17 x14 inches and of good quality).

**Reply to Condition 3-** Occupational health surveillance is being conducted in regular intervals by specialized doctors and nurses. Rural medical camps are being organized every Friday. Periodical medical examination of the workers engaged in the project is being carried out and records are being maintained by Medical Officer. IME/PME record is attached in compliance report as **Annexure 6.** 

Condition 4- The Proponent shall maintain a record of performance indicators for workers which includes. (a) there should not be a significant decline in their Body Mass Index, and it should stay between 18.5 -24.9, (b) the Final Chest X-Ray compared with the base line X-Ray should not show any capacities (c) At the end of their leaving job there should be no Diminution in their Lung Functions Forced Expiratory Volume in one second (FEV1), Forced Vital Capacity (FVC), and the ratio) unless they are smokers which has to be adjusted, and the effect of age, (d) their hearing should not be affected. As a proof an Audiogram (first and last need to be presented), (c) they should not have developed any Persistent Back Pain, Neck Pain, and the movement of their Hip, Knee and other joints should have a normal range of movement. (f) they should not have suffered loss of any body part. The record of the same should be submitted to the Regional Office, MoEF&CC annually along with details of the relief and compensation paid to workers having the above indications.

**Reply to Condition 4-** Noted and being complied with. However, Regular and periodical medical examination of the workers engaged in the Kujam Group of mines are being carried out and records are being maintained. IME/PME record is attached herewith as **Annexure 6.** 

Condition 5-The Project Proponent shall ensure that Personnel working in dusty areas should wear protective respiratory devices and they should also be provided with adequate training and information on safety and health aspects.

**Reply to Condition 5-** Personnel working in dusty areas are provided with proper respiratory devices. Regular training is being conducted on occupational health and work safety environments.

Condition 6-Project Proponent shall make provision for the housing for workers/labours or shall construct labor camps within/outside (company owned land) with necessary basic infrastructure/ facilities like fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche for kids etc. The housing may be provided in the form of temporary structures which can be removed after the completion of the project-related infrastructure. The

domestic wastewater should be treated with STP in order to avoid contamination of underground water.

**Reply to Condition 6-** Temporary rest shelters have been constructed for laborers. As most of the workers/labors are from local village, there is no need for labor camps.

Condition 7- The activities proposed in the Action plan prepared for addressing the issues raised during the Public Hearing shall be completed as per the budgetary provisions mentioned in the Action Plan and within the stipulated time frame. The Status Report on implementation of Action Plan shall be submitted to the concerned Regional Office of the Ministry along with District Administration.

**Reply to Condition 7-** Noted. The issues raised during the Public Hearing have been implemented as per the budgetary provisions.

Condition 8- Measures should be taken for control of noise levels below prescribed norms in the work environment. Workers engaged in operations of HEMM, etc. should be provided with ear plugs /muffs.

**Reply to Condition 8-** Noise level is maintained below prescribed norms and is being monitored by NABL accredited laboratory. The report is attached as **Annexure 2.** All the workers engaged in operations of HEMM are provided with earplugs.

#### K. Corporate Environment Responsibility (CER):

Condition 1- The activities and budget earmarked for Corporate Environmental Responsibility (CER) as per Ministry's O.M No 22-65/20 1 7-IA. II (M) dated 01.05.2018 or as proposed by EAC should be kept in a separate bank account. The activities proposed for CER shall be implemented in a time bound manner and annual report of implementation of the same along with documentary proof viz. photographs, purchase document, latitude & longitude of infrastructure developed & road constructed needs to be submitted to Regional Office MoEF&CC annually along with audited statement.

**Reply to Condition 1-** Every year, the funds earmarked for corporate environmental responsibility is being budgeted separately and its expenditure is being reported to the regional office of Ministry. The copy of the same is attached as **Annexure 5.** 

Condition 2-Project Proponent shall keep the funds earmarked for environmental protection measures in a separate account and refrain from diverting the same for other purposes. The Year wise expenditure of such funds should be reported to the MoEF&CC and its concerned Regional Office.

**Reply to Condition 2-** Every year, the funds earmarked for environmental protection measures is being budgeted separately and its expenditure is being reported to the regional office of Ministry. The copy of the same is attached as **Annexure 5.** 

Condition 3- The funds earmarked for environmental protection measures should be kept in a separate account and should not be diverted for other purposes. Year wise expenditure should be reported to the Jharkhand State Pollution Control Board. Ranchi. PP shall carry out CSR

activities as per Government Guidelines (% of Profit / turnover) or at least Rs 1 per ton whichever is higher.

**Reply to Condition 3-** Every year, the funds earmarked for CSR measures is being budgeted separately as per the govt. guidelines and its expenditure is being reported to the Ministry and JSPCB. The copy of the same is attached as **Annexure 5**.

Condition 4- The environmental statement for each financial year ending 31<sup>st</sup> March in Form-V as is mandated to be submitted by the project proponent to the Jharkhand State Pollution Control Board as prescribed under the Environment (Protection) Rules. 1986, as amended subsequently, shall also be put on the website of the company along the status of compliance of EC conditions and shall also be sent to the concerned Regional Office of JSPCB by e-mail. Reply to Condition 4- Environment statement is being submitted regularly to Member Secretary, JSPCB. Also, the status of compliance of EC conditions is uploaded on the website of the company on regular basis.

#### L. Miscellaneous:

Condition 1- The Project Proponent shall prepare a digital map (land use & land cover) of the entire lease area once in five years for the purpose of monitoring land use pattern and submit a report concerned Regional Office of the MoEF & CC.

**Reply to Condition 1** – Being Complied. Digital Map of land use and land cover is being prepared and submitted to IBM Ranchi. The same is attached herewith as **Annexure 9**.

Condition 2- The Project Authorities should inform the Regional office regarding the date of financial closures and final approval of the project by the concerned authorities start of land development work.

**Reply to Condition 2-** The Final Mine Closure Plan (FMCP), along with the Financial Assurance, has been approved by the Indian Bureau of Mines and subsequently submitted to the Regional Office of the Ministry of Environment, Forest and Climate Change (MoEF&CC). The financial closure is planned for 31<sup>st</sup> March 2026.

Condition 3- It shall be mandatory or the project management to submit six (06) monthly compliance report in respect of the stipulated prior environmental clearance terms and conditions in hard copies and soft copies to the regulatory authority concerned Regional office of MoEF & CC at Ranchi and Jharkhand State Pollution Control Board (J.S.P.C.B.). Ranchi JCPCB SEIAA.

**Reply to Condition 3-** Six monthly reports on the status of the EC are being submitted regularly.

Condition 4- A separate 'Environmental Management Cell' with suitable qualified manpower should be set-up under the control of a Senior Executive. The Senior Executive shall report directly to the Head of the Organization. An adequate number of qualified Environmental Scientists and Mining Engineers shall be appointed and submit a report to RO, MoEF&CC. Reply to Condition 4- A separate environmental management cell with suitable qualified personnel has been set up under the control of a Senior Executive, who is reporting directly to the Head of the Organization. The same is attached herewith as Annexure 3.

Condition 5- The concerned Regional Office of the MoEF&CC shall randomly monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the MoEF&CC officer(s) by furnishing the requisite data / information /monitoring reports. Reply to Condition 5- Noted and Agreed.

Condition 6- Concealing factual data or submission of false/fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act. 1986.

Reply to Condition 6- Noted.

Condition 7- The Ministry / SEIAA / SEAC may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.

Reply to Condition 7- Noted.

Condition 8- The Ministry /SEIAA /SEAC reserves the right to stipulate additional conditions if found necessary. The Company in a time-bound manner shall implement these conditions. Reply to Condition 8- Noted & Agreed.

Condition 9- No blasting shall be carried out after sunset. Blasting operation shall be carried out only during Daytime, Controlled blasting shall be practiced. Mitigative measures for control of ground vibrations and to arrest fly rocks and boulders should be implemented.

**Reply to Condition 9-** The mine is currently non-operational due to the exhaustion of mineral reserves. The Final Mine Closure Plan (FMCP) has been approved by the Indian Bureau of Mines (IBM), and mine closure activities are being carried out in accordance with the approved plan.

At present, no blasting is being carried out. Earlier, controlled blasting methods were practiced, and a ground vibration study was conducted. Appropriate efforts and mitigative measures were taken to minimize the impact of blasting.

Condition 10- Drilling shall either be operated with dust extractors or equipped with a water injection system.

**Reply to Condition 10-** Wet drilling practice was adopted when the mine was operational.

Condition 11- Pre-placement medical examination and periodical medical examination of the workers engaged in the project conducted by a Registered Medical Officer shall be carried out and records maintained.

**Reply to Condition 11-** Pre-placement medical examination and periodical medical examination of the workers engaged in the Kujam group of mines are being carried out and records maintained as per statute.

IME/PME report is attached as **Annexure-6.** 

Condition 12- Provision shall be made for the housing of construction labor at a suitable place away from the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets / septic tanks, safe drinking water, medical health care, etc. The housing may be in the form of temporary structures to be removed after the completion of the project.

**Reply to Condition 12-** All the necessary basic facilities has been provided to the workers. Also, as most of the workers/laborers are from local village, so there is no need of housing infrastructure/labor camps.

Condition 13-Proper Safety measures as per statutory requirement shall be implemented around the mined-out Pit prior to closure of site.

**Reply to Condition 13-** Noted and being adhered to.

Condition 14- The Project Proponent shall submit six monthly report on the expenditure incurred on environmental management plan submitted by them.

**Reply to Condition 14-** Environmental Expenditure is being submitted six-monthly. The report is attached as **Annexure 5.** 

Condition 15- Since blasting and mining on Hillock / Rock out crop may also be carried out. Suitable scheme for access / ramp to the highest elevation with gradient shall be submitted for approval from competent authorities.

**Reply to Condition 15-** The mine is currently non-operational due to the exhaustion of mineral reserves. The Final Mine Closure Plan (FMCP) has been approved by the Indian Bureau of Mines (IBM), and mine closure activities are being carried out in accordance with the approved plan. Therefore, no blasting is currently being carried out.

Condition 16- A separate environmental management /monitoring cell with suitable qualified personnel should be set up under the control of a Senior Executive who will report directly to the Head of the Organization.

**Reply to Condition 16-** A separate environmental management cell with suitable qualified personnel has been set up under the control of a Senior Executive, who is reporting directly to the Head of the Organization. The same is being attached herewith as **Annexure 3** 

Condition 17- The Jharkhand State Pollution Control Board, Ranchi directly or through its Regional Office shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) by furnishing the requisite data information /monitoring reports.

Reply to Condition 17- Noted and Agreed.

Condition 18- A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, Zila Parishad / Municipal Corporation, Urban Local Body and the Local NGO if any from whom suggestions/ representations, if any were received while processing the proposal. The clearance letter shall also be put on the website of the company by the project proponent.

**Reply to Condition 18-** A copy of the clearance letter has been submitted to panchayat office and Zila parishad. The acknowledgment copy is attached as **Annexure 8**. No suggestions were received from urban bodies/local NGOs while processing the proposal. The clearance letter has been uploaded on the company website.

Condition 19- It shall be mandatory for the project management to submit six (06) monthly compliance report in respect of the stipulated prior environmental clearance terms and conditions in hard copies and soft copies to the regulatory authority concerned Regional Office of MoEF & CC at Ranchi and Jharkhand State Pollution Control Board (J.S.P.C.B.) Ranchi/SEIAA/CPCB.

**Reply to Condition 19-** The six-monthly compliance reports of EC conditions are being submitted regularly to MoEF&CC, CPCB, and JSPCB.

Condition 20- Concealing factual data or submission of false/fabricated data and failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of Environment (Protection) Act. 1986.

Reply to Condition 20- Noted.

Condition 21- The Authority reserves the right to add any new condition or modify the above conditions to revoke the clearance if conditions stipulated above are not implemented to the satisfaction of Authority or for that matter for any other Administrative reason.

Reply to Condition 21- Noted and agreed.

Condition 22- In case of any deviation or alteration in the project proposed from those submitted to SEIAA, Jharkhand for clearance, a fresh reference should be made to SEIAA to assess the adequacy of the conditions imposed and to incorporate any new conditions if required.

Reply to Condition 22- Noted and agreed.

Condition 23- The above stipulations would be enforced among others under the Water (Prevention & Control of Pollution) Act, I974. the Air (Prevention & Control of Pollution) Act. 1981 the Environment (Protection) Act, 1986. Hazardous and other Wastes (Management and Transboundary Movement) Rules. 2016 and the Public Liability Insurance Act. 1991 along with their amendments and rules made there under and also any other orders passed by the Hon'ble Supreme Court of India/ High Court of Jharkhand and another Court of Law relating to the subject matter.

Reply to Condition 23- Noted.

Condition 24- The SEIAA. Jharkhand or any other competent Authority may alter modify the above conditions or stipulate any further condition in the interest of Environment protection. Reply to Condition 24- Noted and agreed.

Condition 25-The Environmental Clearance accorded shall be valid for the period of lease of the mine. The PP shall not increase production rate and alter lease area during the validity of Environmental Clearance.

**Reply to Condition 25-** Noted and agreed.

Condition 26-Any Appeal against this Environmental Clearance shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.

Reply to Condition 26- Noted.

## **Piezometer Monitoring Report**

Mine: Kujam-I Bauxite Mine

S No	Month	Ground Water Level (BGL) (in meters)		
1	Oct-24	32.38		
2	Nov-24	32.87		
3	Dec-24	33.07		
4	Jan-25	32.43		
5	Feb-25	32.67		
6	Mar-25	33.09		

# ENVIRONMENTAL LABORATORIES & ENGINEERING SERVICES PVT. LTD.

Plot No.30, Mansarovar Enclave, Tupudana, Hatia, Ranchi-834003, Jharkhand.

KujamI Bauxite Mine-Environmental Monitoring Report

October 2024



# CONTENT

	Hindalco Industries: Kujam-I Bauxite Mine Environmental Monitoring Report October 2024
	Kujam-I Bauxite Mine
	AMBIENT AIR QUALITY- CORE ZONE
1	Kujam Quarry 449
2	Talabkhanta 4A13
3	4 A11 Football Ground
4	Camp
	AMBIENT AIR QUALITY- BUFFER ZONE
1	Near Pakri Gada Village
2	Near Pol Pol Village
3	Near Shakhuapani Village
4	Near Dipa Kujam Village







# ENVIRONMENTAL LABORATORIES &

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TC-13587

### TEST REPORT

Test Report No.	: ELES/RNC/2024/6305	Report Release Date	: 26.10.2024
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024
ULR No.	: TC135872400004188F		

CUSTOMER DET	AILS	SAMPLE DETAILS				
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2024/AA/7355			
		Location	: Kujam Quarry- 449			
			Kujam-I Bauxite Mine (80.87ha			
Address	: Lohardaga, Jharkhand-835302	Sampling Date	: 19.10.2024 to 20.10.2024			
		Sample Received Date	; 21.10,2024			
		Type of Sample	: Ambient Air			
Mines Status	: Operational	Sampling Procedure	: ELES/DOC/SMPL/02			
		Sampling Done By	: ELES Pvt. Ltd.			
Period of Analysis	: 21.10.2024 to 26.10.2024	Sample Condition	: Sealed & Preserved			

M	ETEOROLOGICAL INFOR	MATION			
1	Average Temperature (*C)	: 29	2	Barometric Pressure (mmHg)	: 742
3	Relative Humidity (%)	: 58	4	Weather Condition	: Clear

Discipline : Chemic	al	Group: Atmospheric Pollution				
Parameter	Unit	Test Protocol	Result	Regulatory Limit		
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	62	100 (24hrs)		
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	33	60 (24hrs)		
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	7.4	80 (24hrs)		
Nitrogen Di-Oxide (NO <sub>2</sub> )	μg/m³	IS 5182 (Part- 6): 2022	23.1	80 (24hrs)		
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)		
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)		
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10); 2019 (NDIR Method)	<1.0	2 (8hrs)		
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.012	1 (24hrs)		
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)		
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)		
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)		
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)		

Reviewed by
Akash Kumar

Quality Manager

\*\*\*\*End of Report\*\*\*\*

Authorised Signatory
Dr. Deependra Kumar Sinha

Ph. D. Environmental Engg.

Page 1 of 1

Technical Manager

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# ENVIRONMENTAL LABORATORIES &

PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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10-13587

## TEST REPORT

Test Report No.	: ELES/RNC/2024/6306	Report Release Date	: 26.10.2024	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC135872400004189F			

CUSTOMER DET	AILS	SAMPLE DETAILS				
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2024/AA/7356			
		Location	: Talabkhanta 4A13			
			Kujam-I Bauxite Mine (80.87ha : 19.10.2024 to 20.10.2024			
Address	: Lohardaga, Jharkhand-835302	Sampling Date				
1707-1207		Sample Received Date	: 21.10.2024			
		Type of Sample	: Ambient Air			
Mines Status	: Operational	Sampling Procedure	: ELES/DOC/SMPL/02			
a si a wa me	57 TO 5051 - 57 TA 5051	Sampling Done By	: ELES Pvt. Ltd.			
Period of Analysis	: 21.10.2024 to 26.10.2024	Sample Condition	: Sealed & Preserved			

MI	ETEOROLOGICAL INFORMA	TION			
1	Average Temperature (°C) : 2	9	2	Barometric Pressure (mmHg)	: 742
3	Relative Humidity (%) : 5	8	4	Weather Condition	: Clear

Discipline : Chemic	al	Group:	Group: Atmospheric Pollution				
Parameter	Unit	Test Protocol	Result	Regulatory Limit			
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	59	100 (24hrs)			
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	30	60 (24hrs)			
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	6.3	80 (24hrs)			
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part- 6): 2022	18.1	80 (24hrs)			
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)			
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)			
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10); 2019 (NDIR Method)	<1.0	2 (8hrs)			
Lead (Pb)	μg/m³	IS 5182 (Part- 22); 2019	0.005	1 (24hrs)			
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)			
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)			
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06; 2023	<2.5	05(Annual)			
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)			

Akash Kumdar Quality Manager

\*\*\*\*End of Report\*\*\*\*

Dr. Depressed Signature Sinha Ph. D. Environmental Engg.

Technical Manager

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC+13867

#### TEST REPORT

Test Report No.	: ELES/RNC/2024/6307	Report Release Date	: 26.10.2024	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC135872400004190F			

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2024/AA/7357 : 4 A11 Football Ground Kujam-I Bauxite Mine (80.87ha)	
Address	: Lohardaga, Jharkhand-835302	Sampling Date Sample Received Date	: 19.10.2024 to 20.10.2024 : 21.10.2024	
Mines Status	: Operational	Type of Sample Sampling Procedure	: Ambient Air : ELES/DOC/SMPL/02	
Period of Analysis	: 21.10.2024 to 26.10.2024	Sampling Done By Sample Condition	: ELES Pvt. Ltd. : Sealed & Preserved	

MI	ETEOROLOGICAL INFOR	MATION			
1	Average Temperature (°C)	: 29	2	Barometric Pressure (mmHg)	: 742
3	Relative Humidity (%)	: 58	4	Weather Condition	: Clear

Discipline : Chemic	al	Group:	Atmospheric l	Pollution
Parameter	Unit	Test Protocol	Result	Regulatory Limit
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	57	100 (24hrs)
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	29	60 (24hrs)
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	8.1	80 (24hrs)
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part- 6): 2022	23.6	80 (24hrs)
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	<1.0	2 (8hrs)
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.009	1 (24hrs)
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	< 0.5	01(Annual)

Reviewed by Akash Kumar Manager Manager

\*\*\*\*End of Report\*\*\*\*

Authorised Signatory

Dr. Deependra Kumar Sinha

Ph. D. Environmental Enge

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Technical Manager
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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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YC-13581

#### TEST REPORT

Test Report No.	: ELES/RNC/2024/6308	Report Release Date	: 26.10.2024	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC135872400004191F			

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2024/AA/7358	
		Location	: Camp;	
			Kujam-I Bauxite Mine (80,87ha)	
Address	: Lohardaga, Jharkhand-835302	Sampling Date	: 19.10.2024 to 20.10.2024	
rudicos		Sample Received Date	: 21.10.2024	
		Type of Sample	: Ambient Air	
Mines Status	: Operational	Sampling Procedure	: ELES/DOC/SMPL/02	
POTENTIAL PROPERTY OF THE PROP		Sampling Done By	: ELES Pvt. Ltd.	
Period of Analysis	: 21.10.2024 to 26.10.2024	Sample Condition	: Sealed & Preserved	

MI	TEOROLOGICAL INFOR	RMATION			
1	Average Temperature (°C)	: 29	2	Barometric Pressure (mmHg)	: 742
3	Relative Humidity (%)	: 58	4	Weather Condition	: Clear

Discipline : Chemic	al	Group:	Group: Atmospheric Pollution				
Parameter	Unit	Test Protocol	Result	Regulatory Limit			
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	64	100 (24hrs)			
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	33	60 (24hrs)			
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part-2/Sec1): 2023	10.9	80 (24hrs)			
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part- 6): 2022	22.5	80 (24hrs)			
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)			
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)			
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	<1.0	2 (8hrs)			
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.009	1 (24hrs)			
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)			
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)			
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)			
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)			

Reviewed by
Akash Kumar

-lite Manager

\*\*\*\*End of Report\*\*\*\*

Authorised Signatory Dr. Deependra Kumar Sinha

Ph. D. Environmental Engg.

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Technical Manager

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-13887

#### TEST REPORT

Test Report No.	: ELES/RNC/2024/6201	Report Release Date	: 25.10.2024	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC135872400004092F			

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2024/AA/7230 : Near Pakri Gada Village	
Address	: Lohardaga, Jharkhand-835302	Sampling Date Sample Received Date Type of Sample	: 16.10.2024 to 17.10.2024 : 18.10.2024 : Ambient Air	
Mines Status	: Operational	Sampling Procedure Sampling Done By	: ELES/DOC/SMPL/02 : ELES Pvt. Ltd.	
Period of Analysis	: 18.10.2024 to 24.10.2024	Sample Condition	: Sealed & Preserved	

MI	TEOROLOGICAL INFOR	RMATION			
Ì	Average Temperature (°C)	127	2	Barometric Pressure (mmHg)	: 742
3	Relative Humidity (%)	: 64	4	Weather Condition	: Partly Cloudy

Discipline : Chemic	al	Group:	Group: Atmospheric Pollution				
Parameter	Unit	Test Protocol	Result	Regulatory Limit			
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	61	100 (24hrs)			
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24); 2019	33	60 (24hrs)			
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	7.8	80 (24hrs)			
Nitrogen Di-Oxide (NO2)	μg/m <sup>3</sup>	IS 5182 (Part- 6): 2022	25.7	80 (24hrs)			
Ozene (O <sub>2</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)			
Ammonia (NH <sub>3</sub> )	µg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)			
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	<1.0	2 (8hrs)			
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	< 0.002	1 (24hrs)			
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)			
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)			
Benzene (C₅H₅)	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)			
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	< 0.5	01(Annual)			

Reviewed by
Akash Kumar
Quality Manager

\*\*\*\*End of Report\*\*\*\*

Dr. Deependra Kinngresinha
Ph. D. Environmental Engg.

Technical Manager

Page 1 of 1

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

### ENGINEERING SERVICES PVT. LTD.

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TC-13887

#### TEST REPORT

Test Report No.	: ELES/RNC/2024/6202	Report Release Date	: 25.10.2024	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC135872400004093F			

CUSTOMER DET	AILS	SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2024/AA/7231 : Near Pol Pol Village
Address	: Lohardaga, Jharkhand-835302	Sampling Date Sample Received Date Type of Sample	: 16.10,2024 to 17.10.2024 : 18.10.2024 : Ambient Air
Mines Status	; Operational	Sampling Procedure Sampling Done By	: ELES/DOC/SMPL/02 : ELES Pvt. Ltd.
Period of Analysis	: 18.10.2024 to 24.10.2024	Sampling Done By Sample Condition	: Sealed & Preserved

MI	METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 27	2	Barometric Pressure (mmHg)	: 742	
3	Relative Humidity (%)	: 64	4	Weather Condition	: Partly Cloudy	

Discipline : Chemic	al	Group: Atmospheric Pollution				
Parameter	Unit	Test Protocol	Result	Regulatory Limit		
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	59	100 (24hrs)		
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	33	60 (24hrs)		
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	6.9	80 (24hrs)		
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part- 6): 2022	23.7	80 (24hrs)		
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)		
Ammonia (NH <sub>3</sub> )	µg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)		
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	<1.0	2 (8hrs)		
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	< 0.002	1 (24hrs)		
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)		
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)		
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)		
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	< 0.5	01(Annual)		

Reviewed by Akash Kumar Quality Manager

\*\*\*\*End of Report\*\*\*\*

Authorised Signatory Dr. Deependra Kumar Sinha

Ph. D. Environmental Engg.

Technical Manager

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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#### TEST REPORT

Test Report No.	: ELES/RNC/2024/6203	Report Release Date	: 25.10.2024
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024
ULR No.	: TC135872400004094F		

CUSTOMER DET	AILS	SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location Sampling Date	: ELES/RNC/2024/AA/7232 : Near Shakhuapani Village : 16.10.2024 to 17.10.2024
Address	: Lohardaga, Jharkhand-835302	Sample Received Date Type of Sample	: 18.10.2024 : Ambient Air
Mines Status	tus : Operational Sampling		: ELES/DOC/SMPL/02 : ELES Pvt. Ltd.
Period of Analysis	: 18.10.2024 to 24.10.2024	Sample Condition	: Sealed & Preserved

MI	TEOROLOGICAL INFOR	RMATION			
1	Average Temperature (°C)	: 27	2	Barometric Pressure (mmHg)	: 742
3	Relative Humidity (%)	: 64	4	Weather Condition	: Partly Cloudy

Discipline : Chemic	al	Group:	Group: Atmospheric Pollution				
Parameter	Unit	Test Protocol	Result	Regulatory Limit			
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	58	100 (24hrs)			
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	30	60 (24hrs)			
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	7.4	80 (24hrs)			
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part- 6): 2022	20.8	80 (24hrs)			
Ozone (O <sub>2</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)			
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)			
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	<1.0	2 (8hrs)			
Lead (Pb)	μg/m <sup>3</sup>	IS 5182 (Part- 22): 2019	0.010	1 (24hrs)			
Nickel (Ni)	ng/m³	1S 5182 (Part- 26): 2020	<6.0	20 (Annual)			
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)			
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06; 2023	<2.5	05(Annual)			
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	< 0.5	01(Annual)			

Reviewed by

Akash Kumar Quality Manager \*\*\*\*End of Report\*\*\*\*

Airlin

Dr. Deependra Kimar Sinha Ph. D. Environmental Engg. Technical Manager

Page 1 of 1

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE97130124

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TC-13587

#### TEST REPORT

Test Report No.	: ELES/RNC/2024/6204	Report Release Date	: 25.10.2024	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC135872400004095F			

CUSTOMER DET	AILS	SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2024/AA/7233 : Near Dipa Kujam Village
Address	: Lohardaga, Jharkhand-835302	Sampling Date Sample Received Date Type of Sample	: 16.10.2024 to 17.10.2024 : 18.10.2024 : Ambient Air
Mines Status	: Operational	Sampling Procedure Sampling Done By	: ELES/DOC/SMPL/02 : ELES Pvt. Ltd.
Period of Analysis	: 18.10.2024 to 24.10.2024	Sampling Done By Sample Condition	: Sealed & Preserved

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 27	2	Barometric Pressure (mmHg)	: 742
3	Relative Humidity (%)	: 64	4	Weather Condition	: Partly Cloudy

Discipline : Chemic	al	Group:	Group: Atmospheric Pollution				
Parameter	Unit	Test Protocol	Result	Regulatory Limit			
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	53	100 (24hrs)			
Particulate Matter (PM2.5)	μg/m <sup>3</sup>	IS 5182 (Part- 24): 2019	27	60 (24hrs)			
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	6.6	80 (24hrs)			
Nitrogen Di-Oxide (NO <sub>2</sub> )	μg/m³	IS 5182 (Part- 6): 2022	22.8	80 (24hrs)			
Ozone (O <sub>i</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)			
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)			
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	<1.0	2 (8hrs)			
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.011	1 (24hrs)			
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)			
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)			
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)			
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)			

Reviewed by Akash Kumar Quality Manager

\*\*\*\*End of Report\*\*\*\*

**Authorised Signatory** 

Dr. Deependra Kumar Sinha Ph. D. Environmental Engg.

Page 1 of 1

Technical Manager

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# ENVIRONMENTAL LABORATORIES & ENGINEERING SERVICES PVT. LTD.

Plot No.30, Mansarovar Enclave, Tupudana, Hatia, Ranchi-834003,

Jharkhand.

KujamI Bauxite Mine-Environmental Monitoring Report

November 2024



# CONTENT

	Hindalco Industries : Kujam-I Bauxite Mine Environmental Monitoring Report November 2024  Kujam-I Bauxite Mine
	AMBIENT AIR QUALITY- CORE ZONE
F	Kujam Quarry 449
2	Talabkhanta 4A13
3	4 A11 Football Ground
4	Camp
	AMBIENT AIR QUALITY- BUFFER ZONE
1	Near Pakri Gada Village
2	Near Pol Pol Village
3 .	Near Shakhuapani Village
4	Near Dipa Kujam Village
	Drinking Water



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-13587

#### TEST REPORT

Test Report No.	: ELES/RNC/2024/7033	Report Release Date	: 02.12.2024	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC135872400004902F			

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2024/AA/8239	
		Location	: Kujam Quarry- 449	
			Kujam-I Bauxite Mine (80.87ha)	
Address	: Lohardaga, Jharkhand-835302	Sampling Date	: 23.11.2024 to 24.11.2024	
PURITORIA PRINTI		Sample Received Date	: 25.11.2024	
		Type of Sample	: Ambient Air	
Mines Status	: Operational	Sampling Procedure	: ELES/DOC/SMPL/02	
MANY CONTROL OF THE PROPERTY.	The Million County of the Coun	Sampling Done By	: ELES Pvt. Ltd.	
Period of Analysis	: 25.11.2024 to 02.12.2024	Sample Condition	: Sealed & Preserved	

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	:21	2	Barometric Pressure (mmHg	) : 740
3	Relative Humidity (%)	: 45	4	Weather Condition	: Clear

Discipline: Chemic	al	Group:	Group: Atmospheric Pollution		
Parameter	Unit	Test Protocol	Result	Regulatory Limit	
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	68	100 (24hrs)	
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	37	60 (24hrs)	
Sulphur Di-Oxide (SO <sub>t</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	9.8	80 (24hrs)	
Nitrogen Di-Oxide (NO2)	μg/m <sup>3</sup>	IS 5182 (Part- 6): 2022	25.5	80 (24hrs)	
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)	
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)	
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	<1.0	2 (8hrs)	
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.018	1 (24hrs)	
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)	
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)	
Benzene (C <sub>6</sub> H <sub>6</sub> )	µg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)	
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)	

\*\*\*\*End of Report\*\*\*\*

Authorised Signatory Akash Kumar

Quality Manager

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-13587

#### TEST REPORT

Test Report No.	: ELES/RNC/2024/7034	Report Release Date	: 02,12,2024	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC135872400004903F			

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2024/AA/8240	
		Location	: Talabkhanta 4A13	
			Kujam-I Bauxite Mine (80.87ha)	
Address	: Lohardaga, Jharkhand-835302	Sampling Date	: 23.11.2024 to 24.11.2024	
		Sample Received Date	: 25.11.2024	
		Type of Sample	: Ambient Air	
Mines Status	: Operational	Sampling Procedure	: ELES/DOC/SMPL/02	
	Post and American de Carloss of	Sampling Done By	; ELES Pvt. Ltd.	
Period of Analysis	: 25.11.2024 to 02.12.2024	Sample Condition	: Sealed & Preserved	

MI	METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	21	2	Barometric Pressure (mmHg)	: 740	
3	Relative Humidity (%)	45	4	Weather Condition	: Clear	

Discipline : Chemic	al	Group:	Group: Atmospheric Pollution		
Parameter	Unit	Test Protocol	Result	Regulatory Limit	
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	64	100 (24hrs)	
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	31	60 (24hrs)	
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	8.9	80 (24hrs)	
Nitrogen Di-Oxide (NO <sub>2</sub> )	μg/m³	IS 5182 (Part- 6): 2022	25.1	80 (24hrs)	
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)	
Ammonia (NH <sub>2</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)	
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	<1.0	2 (8hrs)	
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	< 0.002	1 (24hrs)	
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)	
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)	
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)	
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)	

Reviewed by

\*\*\*\*End of Report\*\*\*\*

Authorised Signatory Akash Kumar

Quality Manager

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-13587

#### TEST REPORT

Test Report No.	: ELES/RNC/2024/7035	Report Release Date	: 02.12.2024	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC135872400004904F			

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2024/AA/8241 : 4 A11 Football Ground Kujam-I Bauxite Mine (80.87ha)	
Address	: Lohardaga, Jharkhand-835302	Sampling Date Sample Received Date	: 23.11.2024 to 24.11.2024 : 25.11.2024	
Mines Status	: Operational	Type of Sample Sampling Procedure	: Ambient Air : ELES/DOC/SMPL/02	
Period of Analysis	: 25.11.2024 to 02.12.2024	Sampling Done By Sample Condition	: ELES Pvt. Ltd. : Sealed & Preserved	

MI	ETEOROLOGICAL INFOR	MATION			
1	Average Temperature (°C)	: 21	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 45	4	Weather Condition	: Clear

Discipline : Chemic	al	Group :	Group: Atmospheric Pollution			
Parameter Unit		Test Protocol	Result	Regulatory Limit		
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	63	100 (24hrs)		
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	35	60 (24hrs)		
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	10.8	80 (24hrs)		
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part- 6): 2022	25.9	80 (24hrs)		
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9); 2019	<20.0	100 (8hrs)		
Ammonia (NH <sub>3</sub> )	µg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)		
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	<1.0	2 (8hrs)		
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.013	1 (24hrs)		
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)		
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)		
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)		
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)		

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Authorised Signatory
Akash Kumar

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

### ENGINEERING SERVICES PVT. LTD.

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TC-13587

#### TEST REPORT

Test Report No.	: ELES/RNC/2024/7036	Report Release Date	: 02.12.2024	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC135872400004905F			

AILS	SAMPLE DETAILS		
: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2024/AA/8242	
	Location	; Camp;	
		Kujam-I Bauxite Mine (80.87ha)	
: Lohardaga, Jharkhand-835302	Sampling Date	: 23.11.2024 to 24.11.2024	
	Sample Received Date	: 25.11.2024	
	Type of Sample	: Ambient Air	
: Operational	Sampling Procedure	: ELES/DOC/SMPL/02	
SC-14 Second South	Sampling Done By	: ELES Pvt. Ltd.	
: 25.11.2024 to 02.12.2024	Sample Condition	: Sealed & Preserved	
		: Hindalco Industries Limited  : Location  : Lohardaga, Jharkhand-835302  : Operational  : Operational  : A Supplied Ref. No.    Location	

MI	METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 21	2	Barometric Pressure (mmHg)	: 740	
3	Relative Humidity (%)	: 45	4	Weather Condition	: Clear	

Discipline : Chemic	al	Group:	Group: Atmospheric Pollution			
Parameter	Unit	Test Protocol	Result	Regulatory Limit		
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	70	100 (24hrs)		
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	36	60 (24hrs)		
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	12.4	80 (24hrs)		
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part- 6): 2022	26.2	80 (24hrs)		
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)		
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)		
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	1.23	2 (8hrs)		
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.013	1 (24hrs)		
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)		
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)		
Benzene (C <sub>6</sub> H <sub>6</sub> )	µg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)		
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)		

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Authorised Signatory
Akash Kumar

Ouglity Manager

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE971301Z4

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TG-15587

#### TEST REPORT

Test Report No.	: ELES/RNC/2024/7017	Report Release Date	: 02.12.2024	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC135872400004886F			

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2024/AA/8223 : Near Pakri Gada Village	
Address	: Lohardaga, Jharkhand-835302	Sampling Date Sample Received Date	: 21.11.2024 to 22.11.2024 : 25.11.2024	
Mines Status	: Operational	Type of Sample Sampling Procedure	: Ambient Air : ELES/DOC/SMPL/02	
Period of Analysis	: 25.11.2024 to 02.12.2024	Sampling Done By Sample Condition	: ELES Pvt. Ltd. : Sealed & Preserved	

MI	METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 20	2	Barometric Pressure (mmHg)	: 740	
3	Relative Humidity (%)	: 45	4	Weather Condition	: Clear	

Discipline: Chemic	al	Group: Atmospheric Pollution			
Parameter	Unit	Test Protocol	Result	Regulatory Limit	
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	66	100 (24hrs)	
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	37	60 (24hrs)	
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	1S 5182 (Part- 2/Sec1): 2023	9.3	80 (24hrs)	
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part- 6): 2022	28.1	80 (24hrs)	
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)	
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)	
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	1.19	2 (8hrs)	
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	< 0.002	1 (24hrs)	
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)	
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)	
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)	
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)	

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Akash Kumar
Quality Manager

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# ENVIRONMENTAL LABORATORIES &

PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TG-13587

#### TEST REPORT

Test Report No.	: ELES/RNC/2024/7018	Report Release Date	: 02.12.2024	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC135872400004887F			

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name Address	: Hindalco Industries Limited : Lohardaga, Jharkhand-835302	Sample Ref. No. Location Sampling Date	: ELES/RNC/2024/AA/8224 : Near Pol Pol Village : 21.11.2024 to 22.11.2024	
Mines Status	: Operational	Sample Received Date Type of Sample Sampling Procedure	: 25.11.2024 : Ambient Air : ELES/DOC/SMPL/02	
Period of Analysis	: 25.11.2024 to 02.12.2024	Sampling Done By Sample Condition	: ELES Pvt. Ltd. : Sealed & Preserved	

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 20	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 45	4	Weather Condition	: Clear

al	Group:	Group: Atmospheric Pollution		
Unit	Test Protocol	Result	Regulatory Limit	
μg/m³	IS 5182 (Part- 23): 2022	63	100 (24hrs)	
μg/m³	IS 5182 (Part- 24): 2019	35	60 (24hrs)	
μg/m³	IS 5182 (Part- 2/Sec1): 2023	8.6	80 (24hrs)	
μg/m³	IS 5182 (Part- 6): 2022	22.4	80 (24hrs)	
μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)	
μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)	
mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	<1.0	2 (8hrs)	
μg/m³	IS 5182 (Part- 22): 2019	< 0.002	1 (24hrs)	
ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)	
ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)	
μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)	
ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)	
	Unit  µg/m³  µg/m³	Unit         Test Protocol           μg/m³         IS 5182 (Part- 23): 2022           μg/m³         IS 5182 (Part- 24): 2019           μg/m³         IS 5182 (Part- 2/Sec1): 2023           μg/m³         IS 5182 (Part- 6): 2022           μg/m³         IS 5182 (Part- 9): 2019           μg/m³         IS 5182 (Part- 25): 2018           mg/m³         IS 5182 (Part- 10): 2019 (NDIR Method)           μg/m³         IS 5182 (Part- 22): 2019           ng/m³         IS 5182 (Part- 26): 2020           ng/m³         ELES/AIR/SOP/01: 2021           μg/m³         ELES/GC/SOP/06: 2023	Unit         Test Protocol         Result           μg/m³         IS 5182 (Part- 23): 2022         63           μg/m³         IS 5182 (Part- 24): 2019         35           μg/m³         IS 5182 (Part- 2/Sec1): 2023         8.6           μg/m³         IS 5182 (Part- 6): 2022         22.4           μg/m³         IS 5182 (Part- 9): 2019         <20.0	

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Akash Kumar

Quality Manager

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TEST REPORT

Test Report No.	: ELES/RNC/2024/7019	Report Release Date	: 02.12.2024	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
III.R No.	· TC135872400004888F	"		

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No.  Location	: ELES/RNC/2024/AA/8225 : Near Shakhuapani Village	
Address	: Lohardaga, Jharkhand-835302	Sampling Date Sample Received Date	: 21.11.2024 to 22.11.2024 : 25.11.2024	
Mines Status	: Operational	Sampling Procedure Sampling Done By	: Ambient Air : ELES/DOC/SMPL/02 : ELES Pvl. Ltd.	
Period of Analysis	: 25.11.2024 to 02.12.2024	Sample Condition	: Sealed & Preserved	

MI	ETEOROLOGICAL INFOR	MATION			
1	Average Temperature (°C)	; 20	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 45	4	Weather Condition	: Clear

Discipline : Chemic	al	Group:	Atmospheric	Pollution
Parameter	Unit	Test Protocol	Result	Regulatory Limit
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	68	100 (24hrs)
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24); 2019	39	60 (24hrs)
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	11.8	80 (24hrs)
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part- 6): 2022	22.2	80 (24hrs)
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	<1.0	2 (8hrs)
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.012	1 (24hrs)
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)

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Akash Kumar
Osslity Manager

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-1350T

#### TEST REPORT

Test Report No.	: ELES/RNC/2024/7020	Report Release Date	: 02.12.2024
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024
ULR No.	: TC135872400004889F		

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2024/AA/8226	
		Location	: Near Dipa Kujam Village	
		Sampling Date	: 21.11.2024 to 22.11.2024	
Address	: Lohardaga, Jharkhand-835302	Sample Received Date	: 25.11.2024	
		Type of Sample	: Ambient Air	
Mines Status	: Operational	Sampling Procedure	: ELES/DOC/SMPL/02	
well in the second control of the second con		<ul> <li>Sampling Done By</li> </ul>	: ELES Pvt. Ltd.	
Period of Analysis	: 25.11.2024 to 02.12.2024	Sample Condition	: Sealed & Preserved	

Mi	ETEOROLOGICAL INFO	RMATION			
1	Average Temperature (°C)	: 20	2	Barometric Pressure (mmHg)	: 740
3	Relative Humidity (%)	: 45	4	Weather Condition	: Clear

Discipline : Chemic	al	Group :	Atmospheric	Pollution
Parameter	Unit	Test Protocol	Result	Regulatory Limit
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	61	100 (24hrs)
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	35	60 (24hrs)
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	11.1	80 (24hrs)
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part- 6): 2022	23.4	80 (24hrs)
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	<1.0	2 (8hrs)
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.018	1 (24hrs)
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)
Benzene (C <sub>6</sub> H <sub>8</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-13587

### TEST REPORT

Test Report No. : ELES/RNC/2024/7050 Report Release Date : 02.12.2024

Work Order No. : 13612312113 Work Order Date : 28.03.2024

ULR No. : TC135872400004919F

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2024/DW/8256	
		Sampling Date	: 24.11.2024	
		Sample Received Date	: 25.11.2024	
202	: Lohardaga, Jharkhand-835302	Type of Sample	: Drinking Water	
Address		Source of Sample	: Tap Water	
		Location of Sample	: Near Camp	
	- m - m	The same of the sa	(Kujam-I Bauxite Mines)	
Mines Status	: Operational	Sampling Procedure	: ELES/DOC/SMPL/01	
Period of Analysis	: 25.11.2024 to 02.12.2024	Sampling Done By	: ELES Pvt. Ltd.	
100		Sample Condition	: Sealed & Preserved	

Discipline : Chemical	Discipline : Chemical			Regulatory Limit as per IS 10500:2012	
Parameter	Unit	Test Protocol	Result	Acceptable Limit	Permissible Limit
pH (at 24.8°C)	*	APHA 24th Ed.2023, 4500-H	6.69	6.5-8.5	No Relaxation
Turbidity	NTU	APHA 24th Ed.2023, 2130 B	0.98	1.0	5.0
Taste		APHA 24th Ed.2023, 2160 C	Agreeable	Agreeable	Agreeable
Odour	2	IS 3025 (Part-5) :2018	Agreeable	Agreeable	Agreeable
Colour	Hazen	APHA 24th Ed.2023, 2120B&D	1.8	5.0	15
Total Dissolved Solids (TDS)	mg/L	APHA 24th Ed.2023, 2540B,C&D	78.0	500	2000
Chloride (as Cl)	mg/L	APHA 24th Ed.2023, 4500 CI B	10.8	250	1000
Fluoride (as F)	mg/L	APHA 24th Ed,2023, 4500 F-D	BDL (DL: 0.1)	1,0	1.5
Total Alkalinity (as CaCO <sub>3</sub> )	mg/L	APHA 24th Ed.2023, 2320 B	24.4	200	600
Total Hardness (as CaCO <sub>3</sub> )	mg/L	APHA 24th Ed.2023, 2340 C	32.6	200	600
Sulphate (as SO <sub>4</sub> )	mg/L	APHA 24th Ed.2023, 4500 SO <sub>4</sub> -2-E	1.76	200	400
Nitrate (as NO <sub>3</sub> )	mg/L	APHA 24th Ed.2023, 4500 NO <sub>3</sub> -B	BDL (DL: 0.5)	45	No Relaxation

#### Page 1 of 4

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

### ENGINEERING SERVICES PVT. LTD.

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TC-13587

#### TEST REPORT

Test Report No. : ELES/RNC/2024/7050 Report Release Date : 02.12.2024

Work Order No. : 13612312113 Work Order Date : 28.03.2024

ULR No. : TC135872400004919F

Discipline : Chemic	al	Gro	up: Water		ory Limit 10500:2012
Parameter	Unit	Test Protocol	Result	Acceptable Limit	Permissible Limit
Phenolic Compound (as C <sub>6</sub> H <sub>5</sub> OH)	mg/L	IS 3025 (Part 43/Sec1): 2022	BDL (DL: 0.001)	0.001	0.002
Free Residual Chlorine (RFC)	mg/L	IS 3025 (Part-26): 2021	BDL (DL: 0.1)	0.2(Min)	1.0(Min)
Calcium (as Ca)	mg/L	APHA 24th Ed.2023, 3500 Ca B	8.5	75	200
Anionic Surfactants (as MBAS)	mg/L	APHA 24th Ed.2023, 5540-C	BDL (DL: 0.025)	0.2	1.0
Discipline: Chemic	cal	Gre	oup : Residues i	n Water	
Aluminum (as Al)	mg/L	IS 3025 (Part-55) :2003; RA2019	BDL (DL: 0.02)	0.03	0.2
Arsenic (as As)	mg/L	IS 3025 (Part-37): 2022	BDL (DL: 0.005)	0.01	No Relaxation
Boron (as B)	mg/L	IS 3025 (Part-57): 2021	BDL (DL: 0.2)	0.5	1.0
Cadmium (as Cd)	mg/L	APHA 24th Ed.2023; 3111B	BDL (DL: 0.003)	0.003	No Relaxation
Total Chromium (as Cr)	mg/L	APHA 24th Ed.2023; 3111B	BDL (DL: 0.03)	0.05	No Relaxation
Copper (as Cu)	mg/L	APHA 24th Ed.2023; 3111B	BDL (DL: 0.03)	0.05	1.5
Cyanide (as CN)	mg/L	APHA 24th Ed.2023, 4500 CN-E	BDL (DL: 0.012)	0.05	No Relaxation
Iron (as Fe)	mg/L	APHA 24 <sup>th</sup> Ed.2023; 3111B	0.077	1.0	No Relaxation
Lead (as Pb)	mg/L	APHA 24 <sup>th</sup> Ed.2023; 3111B	BDL (DL: 0.01)	0.01	No Relaxation
Manganese (as Mn)	mg/L	APHA 24 <sup>th</sup> Ed.2023; 3111B	BDL (DL: 0.05)	0.1	0.3
Mercury (as Hg)	mg/L	IS 3025 (Part-48): 2019	BDL (DL: 0.001)	0.001	No Relaxation
Selenium (as Se)	mg/L	IS 3025 (Part-56): 2019	BDL (DL: 0.01)	0.01	No Relaxation

Page 2 of 4

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-13587

#### TEST REPORT

Test Report No. : ELES/RNC/2024/7050 Report Release Date : 02.12.2024

Work Order No. : 13612312113 Work Order Date : 28.03.2024

ULR No. : TC135872400004919F

Discipline : Chemical		Group: Resid	lues in Water	Regulatory Limit as per IS10500:2012	
Parameter	Unit	Test Protocol	Result	Acceptable Limit	Permissible Limit
Zinc (as Zn)	mg/L	APHA 24th Ed.2023; 3111B	BDL (DL: 0.1)	5.0	15
Polynuclear Aromatic Hydrocarbons (PAH)	μg/L	ELES/GC/SOP/04: 2023	BDL (DL: 0.05)	0.1	No Relaxation
Polychlorinated biphenyls (PCB)	μg/L	ELES/GC/SOP/03: 2023	BDL (DL: 0.1)	0.5	No Relaxation
Pesticides				Li	mit
Alachlor	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	i i	:0
Atrazine	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	2	.0
Butachlor	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	125	
Chlorpyriphos	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	30	
Ethion	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	3.0	
Malathion	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	190	
Methyl parathion	µg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.1)	0.30	
Monocrotophos	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	1	.0
Phorate	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	2.0	
Phorate Sulphone	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	+-	
Dieldrin	μg/L	ELES/GC/SOP/02; 2023	BDL (DL: 0.01)	0.03	
Alpha HCH	μg/L	ELES/GC/SOP/02; 2023	BDL (DL: 0.006)	10.0	
Beta HCH	μg/L	ELES/GC/SOP/02: 2023	BDL (DL: 0.02)	0.	04

Page 3 of 4

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-13557

#### TEST REPORT

Test Report No. : ELES/RNC/2024/7050 Report Release Date : 02.12.2024

Work Order No. : 13612312113 Work Order Date : 28.03.2024

ULR No. : TC135872400004919F

Pesticides					
Parameter	Unit	Test Protocol	Result	Limit	
Delta HCH	μg/L	ELES/GC/SOP/02: 2023	BDL (DL: 0.02)	0.04	
Gamma HCH (Lindane)	μg/L	ELES/GC/SOP/02: 2023	BDL (DL: 0.02)	2.0	
Endosulfan (alpha, beta and sulphate)	μg/L	ELES/GC/SOP/02: 2023	BDL (DL; 0.05)	0.40	
DDT(o,p and p,p-isomers of DDT) ( DDE and DDD)	μg/L	ELES/GC/SOP/02: 2023	BDL (DL: 0.05)	1.0	
Discipline: Biological		Grou	p : Water		
Total Coliform (Qualitative)	Per 100 mL	IS 15185: 2021	Not Detected	Shall not be detected	
Escherichia coli (Qualitative)	Per 100 mL	IS 15185: 2021	Not Detected	Shall not be detected	

Reviewed by

Akash Kumar Quality Manager \*\*\*\*End of Report\*\*\*

Authorised Signatory

Dr. Deependra Kumar Sinha Ph. D. Environmental Engg. Technical Manager

### Page 4 of 4

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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#### TEST REPORT

Test Report No.	: ELES/RNC/2024/7050	Report Release Date	: 02.12.2024	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name Address	: Hindalco Industries Limited : Lohardaga, Jharkhand-835302	Sample Ref. No. Sampling Date Sample Received Date Type of Sample Source of Sample Location of Sample	: ELES/RNC/2024/DW/8256 : 24.11.2024 : 25.11.2024 : Drinking Water : Tap Water : Near Camp	
Mines Status	: Operational	Sampling Procedure	(Kujam-I Bauxite Mines) : ELES/DOC/SMPL/01	
Period of Analysis	: 25.11.2024 to 02.12.2024	Sampling Done By Sample Condition	: ELES Pvt. Ltd. : Sealed & Preserved	

Discipline : Chemical		ine : Chemical Group : Water			ory Limit 10500:2012
Parameter	Unit	Test Protocol	Result	Acceptable Limit	Permissible Limit
Mineral Oil*	mg/L	IS 3025 (Part-39): 2021, Clause 6 Infrared Spectroscopic method.	BDL (DL: 0.01)	0.5	No Relaxation

Remarks: (\*) Parameters are outsourced to other Lab.

Reviewed by

Akash Kumar Gwality Manager \*\*\*\*End of Report\*\*\*\*

Authorised Signatory

Dr. Deependra Kumar Sinha Ph. D. Environmental Engg. Technical Manager

Page 1 of 1

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# ENVIRONMENTAL LABORATORIES & ENGINEERING SERVICES PVT. LTD.

Plot No.30, Mansarovar Enclave, Tupudana, Hatia, Ranchi-834003, Jharkhand.

KujamI Bauxite Mine-Environmental Monitoring Report

December 2024

## CONTENT

	Hindalco Industries: Kujam-I Bauxite Mine Environmental Monitoring Report December 2024
	Kujam-I Bauxite Mine
	AMBIENT AIR QUALITY- CORE ZONE
1	Kujam Quarry 449
2	Talabkhanta 4A13
3	4 A11 Football Ground
4	Camp
	AMBIENT AIR QUALITY- BUFFER ZONE
1.	Near Pakri Gada Village
2	Near Pol Pol Village
3	Near Shakhuapani Village
4	Near Dipa Kujam Village





PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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#### TEST REPORT

Test Report No.	: ELES/RNC/2024/7618	Report Release Date	: 24.12.2024	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC135872400005470F			

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2024/AA/8956 : Kujam Quarry- 449 Kujam-I Bauxite Mine (80.87ha)
Address	: Lohardaga, Jharkhand-835302	Sampling Date Sample Received Date	: 16.12.2024 to 17.12.2024 : 18.12.2024
Mines Status	: Operational	Sampling Procedure	: Ambient Air : ELES/DOC/SMPL/02 : ELES Pvt. Ltd.
Period of Analysis	: 18.12.2024 to 24.12.2024	Sampling Done By Sample Condition	: Sealed & Preserved

MI	ETEOROLOGICAL INFOR	MATION			
	Average Temperature (°C)		2	Barometric Pressure (mmHg)	: 720
	Relative Humidity (%)	: 45	4	Weather Condition	: Clear

Discipline : Chemic	al	Group:	Group: Atmospheric Pollution		
Parameter	Unit	Test Protocol	Result	Regulatory Limit	
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	74	100 (24hrs)	
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	43	60 (24hrs)	
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part-2/Sec1): 2023	11.2	80 (24hrs)	
Nitrogen Di-Oxide (NO <sub>2</sub> )	μg/m³	IS 5182 (Part- 6): 2022	28.2	80 (24hrs)	
Ozone (O <sub>1</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)	
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)	
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	1.22	2 (8hrs)	
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.023	1 (24hrs)	
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)	
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)	
Benzene (C <sub>6</sub> H <sub>6</sub> )	µg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)	
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)	
and Arman Control of C			-		

Reviewed by Akash Kumar Quality Manager

\*\*\*\*End of Report\*\*\*\*

Authorised Signatory Dr. Deependra Kumar Sinha Ph. D. Environmental Engg.

Technical Manager

Page 1 of 1

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-13587

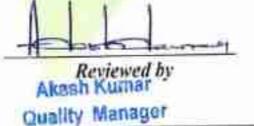
#### TEST REPORT

Test Report No.	: ELES/RNC/2024/7619	Report Release Date	: 24.12.2024	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC135872400005471F			

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2024/AA/8957 : Talabkhanta 4A13 Kujam-l Bauxite Mine (80.87ha)
Address	: Lohardaga, Jharkhand-835302	Sampling Date Sample Received Date	: 16.12.2024 to 17.12.2024 : 18.12.2024
Mines Status	: Operational	Type of Sample Sampling Procedure	: Ambient Air : ELES/DOC/SMPL/02 : ELES Pvt. Ltd.
Period of Analysis	: 18.12.2024 to 24.12.2024	Sampling Done By Sample Condition	: Sealed & Preserved

MI	TEOROLOGICAL INFOR	MATION			7.741-2419
1	Average Temperature (°C)	: 19	2	Barometric Pressure (mmHg)	: 720
	Relative Humidity (%)	: 45	4	Weather Condition	: Clear

Discipline : Chemic	al	Group:	Atmospheric l	Pollution
Parameter	Unit	Test Protocol	Result	Regulatory Limit
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	68	100 (24hrs)
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	36	60 (24hrs)
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	11.3	80 (24hrs)
Nitrogen Di-Oxide (NO <sub>2</sub> )	μg/m³	IS 5182 (Part- 6): 2022	28.7	80 (24hrs)
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)
Ammonia (NH <sub>5</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	1.25	2 (8hrs)
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.018	1 (24hrs)
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06; 2023	<2.5	05(Annual)
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0,5	01(Annual)



\*\*\*\*End of Report\*\*\*\*

Ph. D. Environmental Engg.

Page 1 of 1

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ULR No.

# ENVIRONMENTAL LABORATORIES &

PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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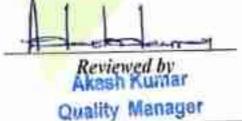
TEST REPORT

Test Report No.	: ELES/RNC/2024/7620	Report Release Date	: 24.12.2024	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC135872400005472F			

CUSTOMER DET	AILS	SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2024/AA/8958 : 4 A11 Football Ground Kujam-I Bauxite Mine (80.87ha)
Address	: Lohardaga, Jharkhand-835302	Sampling Date Sample Received Date	: 16.12.2024 to 17.12.2024 : 18.12.2024
Mines Status	: Operational	Sampling Procedure	: Ambient Air : ELES/DOC/SMPL/02 : ELES Pvt. Ltd.
Period of Analysis	: 18,12,2024 to 24,12,2024	Sampling Done By Sample Condition	: Sealed & Preserved

ETEOROLOGICAL INFORMATION			1.00000
Average Temperature (°C) : 19	2	Barometric Pressure (mmHg)	: 720
Relative Humidity (%) : 45	4	Weather Condition	: Clear

Discipline : Chemica	al	Group:	Atmospheric l	Pollution
Parameter	Unit	Test Protocol	Result	Regulatory Limit
Particulate Matter (PM10)	μg/m³	1S 5182 (Part- 23); 2022	71	100 (24hrs)
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	39	60 (24hrs)
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part-2/Sec1): 2023	11.9	80 (24hrs)
Nitrogen Di-Oxide (NO <sub>2</sub> )	μg/m³	IS 5182 (Part- 6): 2022	27.6	80 (24hrs)
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)
Ammonia (NH <sub>2</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	<1.0	2 (8hrs)
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.019	1 (24hrs)
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)



\*\*\*\*End of Report\*\*\*

Dr. dullprised Signaturzinha Ph. D. Environmental Engg.

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Page 1 of 1

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

### ENGINEERING SERVICES PVT. LTD.

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TC-13587

#### TEST REPORT

Test Report No.	: ELES/RNC/2024/7621	Report Release Date	: 24.12.2024	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC135872400005473F			

CUSTOMER DET	CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2024/AA/8959		
		Location	: Camp;		
		100000000000000000000000000000000000000	Kujam-I Bauxite Mine (80.87ha		
Address	: Lohardaga, Jharkhand-835302	Sampling Date	: 16.12.2024 to 17.12.2024		
Addices	, Lonardaga, Jian Khand 033302	Sample Received Date	: 18.12.2024		
		Type of Sample	: Ambient Air		
Mines Status	: Operational	Sampling Procedure	: ELES/DOC/SMPL/02		
Willies Status	. Operational	Sampling Done By	: ELES Pvt. Ltd.		
Period of Analysis	: 18.12.2024 to 24.12.2024	Sample Condition	: Sealed & Preserved		

M	ETEOROLOGICAL INFOR	RMATION			
1	Average Temperature (°C)	: 19	2	Barometric Pressure (mmHg)	: 720
	Relative Humidity (%)	: 45	4	Weather Condition	: Clear

Discipline : Chemic	al	Group:	Atmospheric	Pollution
Parameter	Unit	Test Protocol	Result	Regulatory Limit
Particulate Matter (PM10)	μg/m³	1S 5182 (Part- 23): 2022	78	100 (24hrs)
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	45	60 (24hrs)
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	14.1	80 (24hrs)
Nitrogen Di-Oxide (NO <sub>2</sub> )	μg/m³	IS 5182 (Part- 6): 2022	31.7	80 (24hrs)
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	1.43	2 (8hrs)
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.018	1 (24hrs)
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)
Benzene (C <sub>6</sub> H <sub>8</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)
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Reviewed by Akash Kumar

Quality Manager

\*\*\*\*End of Report\*\*\*\*

Authorised Signatory Dr. Deependra Kumar Sinha

Ph. D. Environmental Engg.

Page 1 of 1

Technical Manager

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-13587

#### TEST REPORT

Test Report No.	: ELES/RNC/2024/7531	Report Release Date	: 21.12.2024
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024
ULR No.	: TC135872400005386F		

CUSTOMER DET	AILS	SAMPLE DETAILS	
Customer Name Address	: Hindalco Industries Limited : Lohardaga, Jharkhand-835302	Sample Ref. No. Location Sampling Date	: ELES/RNC/2024/AA/8835 : Near Pakri Gada Village : 12.12.2024 to 13.12.2024
Mines Status	: Conardaga, markmand-655502	Sample Received Date Type of Sample Sampling Procedure	: 14.12.2024 : Ambient Air : ELES/DOC/SMPL/02
Period of Analysis	: 14.12.2024 to 21.12.2024	Sampling Done By Sample Condition	: ELES Pvt. Ltd. : Sealed & Preserved

MI	ETEOROLOGICAL INFOR	MATION			
1	Average Temperature (°C)	: 21	2	Barometric Pressure (mmHg)	: 720
	Relative Humidity (%)	: 49	4	Weather Condition	: Clear

Discipline : Chemic	al	Group:	Group: Atmospheric Pollution		
Parameter	Unit	Test Protocol	Result	Regulatory Limit	
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	69	100 (24hrs)	
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	40	60 (24hrs)	
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	11.7	80 (24hrs)	
Nitrogen Di-Oxide (NO <sub>2</sub> )	μg/m³	IS 5182 (Part- 6): 2022	30.4	80 (24hrs)	
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)	
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)	
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	1.19	2 (8hrs)	
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	< 0.002	1 (24hrs)	
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)	
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)	
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)	
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	< 0.5	01(Annual)	

Reviewed by Akash Kumar Quality Manager

\*\*\*\*End of Report\*\*\*\*

Dr. Deependra Kumar Sinha Ph. D. Environmental Engg.

Technical Manager

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-13587

#### TEST REPORT

Test Report No.	: ELES/RNC/2024/7532	Report Release Date	: 21.12.2024	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC135872400005387F			

CUSTOMER DET	AILS	SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location Sampling Date	: ELES/RNC/2024/AA/8836 : Near Pol Pol Village : 12.12.2024 to 13.12.2024
Address	: Lohardaga, Jharkhand-835302	Sample Received Date Type of Sample Sampling Procedure	: 14.12.2024 : Ambient Air : ELES/DOC/SMPL/02
Mines Status	: Operational	— Sampling Done By	: ELES Pvt. Ltd.
Period of Analysis	: 14.12.2024 to 21.12.2024	Sample Condition	: Sealed & Preserved

MI	ETEOROLOGICAL INFORMAT	ION		
1	Average Temperature (°C) : 21	2	Barometric Pressure (mmHg)	: 720
3	Relative Humidity (%) : 49	4	Weather Condition	: Clear

Discipline : Chemic	al	Group:	Atmospheric	Pollution
Parameter	Unit	Test Protocol	Result	Regulatory Limit
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	67	100 (24hrs)
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	38	60 (24hrs)
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m <sup>3</sup>	IS 5182 (Part- 2/Sec1): 2023	10.3	80 (24hrs)
Nitrogen Di-Oxide (NO <sub>2</sub> )	μg/m³	IS 5182 (Part- 6): 2022	24.7	80 (24hrs)
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	1.28	2 (8hrs)
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.018	1 (24hrs)
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)

Reviewed by
Akash Kumar
Quality Manager

\*\*\*\*End of Report\*\*\*\*

Dr. Authorised Signators

Ph. D. Environmental Engg. Technical Manager

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-13587

#### TEST REPORT

Test Report No. : ELES/RNC/2024/7533 Report Release Date : 21.12.2024

Work Order No. : 13612312113 Work Order Date : 28.03.2024

ULR No. : TC135872400005388F

CUSTOMER DET	AILS	SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2024/AA/8837 : Near Shakhuapani Village
Address	: Lohardaga, Jharkhand-835302	Sampling Date Sample Received Date	: 12.12.2024 to 13.12.2024 : 14.12.2024
Mines Status	: Operational	Type of Sample Sampling Procedure Sampling Done By	: Ambient Air : ELES/DOC/SMPL/02 : ELES Pvt. Ltd.
Period of Analysis	: 14.12.2024 to 21.12.2024	Sample Condition	: Sealed & Preserved

MI	ETEOROLOGICAL INFOR	MATION			
1	Average Temperature (°C)	:21	2	Barometric Pressure (mmHg)	: 720
3	Relative Humidity (%)	: 49	4	Weather Condition	: Clear

Discipline : Chemic	al	Group:	Group: Atmospheric Pollution		
Parameter	Unit	Test Protocol	Result	Regulatory Limit	
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	65	100 (24hrs)	
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	35	60 (24hrs)	
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	10.5	80 (24hrs)	
Nitrogen Di-Oxide (NO <sub>2</sub> )	μg/m³	IS 5182 (Part- 6): 2022	24.8	80 (24hrs)	
Ozone (O <sub>4</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)	
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)	
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	<1.0	2 (8hrs)	
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.019	1 (24hrs)	
Nickel (Ni)	ng/m³	IS 5182 (Part- 26); 2020	<6.0	20 (Annual)	
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)	
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)	
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)	

Reviewed by Akash Kumar Quality Manager

\*\*\*\*End of Report\*\*\*\*

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Dr. Deependra Kulmar Sinha Ph. D. Environmental Engg. Technical Manager

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-1356T

#### TEST REPORT

Test Report No.	: ELES/RNC/2024/7534	Report Release Date	: 21.12.2024	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC135872400005389F			

CUSTOMER DET	AILS	SAMPLE DETAILS	ur
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location Sampling Date	: ELES/RNC/2024/AA/8838 : Near Dipa Kujam Village : 12.12.2024 to 13.12.2024
Address	: Lohardaga, Jharkhand-835302	Sample Received Date Type of Sample	: 14.12.2024 : Ambient Air
Mines Status	: Operational	Sampling Procedure Sampling Done By	: ELES/DOC/SMPL/02 : ELES Pvt. Ltd.
Period of Analysis	: 14.12.2024 to 21.12.2024	Sample Condition	: Sealed & Preserved

MI	ETEOROLOGICAL INFOR	RMATION			
1	Average Temperature (°C)	:21	2	Barometric Pressure (mmHg)	: 720
3	Relative Humidity (%)	: 49	4	Weather Condition	; Clear

Discipline : Chemic	al	Group:	Atmospheric !	Pollution
Parameter	Unit	Test Protocol	Result	Regulatory Limit
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	65	100 (24hrs)
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	38	60 (24hrs)
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	13.3	80 (24hrs)
Nitrogen Di-Oxide (NO <sub>2</sub> )	μg/m³	IS 5182 (Part- 6): 2022	25.7	80 (24hrs)
Ozone (O <sub>3</sub> )	µg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)
Ammonia (NH <sub>2</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	1.32	2 (8hrs)
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.022	1 (24hrs)
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)

Reviewed by
Akash Kumar
Quality Manager

\*\*\*\*End of Report\*\*\*\*

Authorised Signatory
Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.

Technical Manager

Page 1 of 1

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# ENVIRONMENTAL LABORATORIES & ENGINEERING SERVICES PVT. LTD.

Plot No.30, Mansarovar Enclave, Tupudana, Hatia, Ranchi-834003, Jharkhand.

KujamI Bauxite Mine-Environmental Monitoring Report

January- 2025



# CONTENT

	Hindalco Industries: Kujam-I Bauxite Mine Environmental Monitoring Report January 2025
	Kujam-I Bauxite Mine
	AMBIENT AIR QUALITY- CORE ZONE
1	Kujam Quarry 449
2	Talabkhanta 4A13
3	4 A11 Football Ground
4	Camp
	AMBIENT AIR QUALITY- BUFFER ZONE
1	Near Pakri Gada Village
2	Near Pol Pol Village
3	Near Shakhuapani Village
4	Near Dipa Kujam Village
	Surface Water
	Soil





PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4



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TC-13587

#### TEST REPORT

Test Report No.	: ELES/RNC/2025/0564	Report Release Date	: 24.01.2025	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC1358725000000555F			

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2025/AA/0410	
		Location	: Kujam Quarry- 449 Kujam-l Bauxite Mine (80.87ha)	
Address	: Lohardaga, Jharkhand-835302	Sampling Date	: 15.01.2025 to 16.01.2025	
		Sample Received Date	: 17.01.2025	
		Type of Sample	: Ambient Air	
Mines Status	: Operational	Sampling Procedure	: ELES/DOC/SMPL/02	
Period of Analysis	: 17.01.2025 to 24.01.2025	Sampling Done By	: ELES Pvt. Ltd.	
retroa or zenarysts	. 17.07.2023 to 2501.2023	Sample Condition	: Sealed & Preserved	

MI	ETEOROLOGICAL INFOR	RMATION			
1	Average Temperature (°C)	: 20	2	Barometric Pressure (mmHg)	: 720
3	Relative Humidity (%)	: 58	4	Weather Condition	: Clear

Discipline : Chemic	al	Group:	Atmospheric	Pollution
Parameter	Unit	Test Protocol	Result	Regulatory Limit
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	79	100 (24hrs)
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	48	60 (24hrs)
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	13.7	80 (24hrs)
Nitrogen Di-Oxide (NO <sub>2</sub> )	μg/m³	IS 5182 (Part- 6): 2022	33.3	80 (24hrs)
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	1.29	2 (8hrs)
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.028	1 (24hrs)
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)

Reviewed by Akash Kumar

Quality Manage/

\*\*\*\*End of Report\*\*\*\*

Dr. Deependra Kinnal Sinha Ph. D. Environmental Engg.

Page 1 of 1

Technical Mahager

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

### ENGINEERING SERVICES PVT. LTD.

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TC-13587

#### TEST REPORT

Test Report No.	: ELES/RNC/2025/0565	Report Release Date	: 24.01.2025	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC1358725000000556F			

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2025/AA/0411
		Location	: Talabkhanta 4A13
			Kujam-I Bauxite Mine (80.87ha)
Address	: Lohardaga, Jharkhand-835302	Sampling Date	: 15.01.2025 to 16.01.2025
		Sample Received Date	: 17.01.2025
		Type of Sample	: Ambient Air
Mines Status	; Operational	Sampling Procedure	: ELES/DOC/SMPL/02
MANUFACTURE AND ADDRESS.		Sampling Done By	: ELES Pvt. Ltd.
Period of Analysis	: 17.01.2025 to 24.01.2025	Sample Condition	: Sealed & Preserved

MI	ETEOROLOGICAL INFOR!	MATION			
1	Average Temperature (°C)	: 20	2	Barometric Pressure (mmHg)	: 720
3	Relative Humidity (%)	: 58	4	Weather Condition	: Clear

Discipline : Chemic	al	Group:	Atmospheric 1	Pollution
Parameter	Unit	Test Protocol	Result	Regulatory Limit
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	74	100 (24hrs)
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	33	60 (24hrs)
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	13.7	80 (24hrs)
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part- 6): 2022	32.3	80 (24hrs)
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	1.3	2 (8hrs)
Lead (Pb)	μg/m <sup>1</sup>	IS 5182 (Part- 22): 2019	0.022	1 (24hrs)
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)

Reviewed by Akash Kumar Quality Managar

\*\*\*\*End of Report\*\*\*\*

Dr. Deependra Kumar Sinha

Ph. D. Environmental Engg.

Page 1 of 1

Technical Manager

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-13587

#### TEST REPORT

Test Report No.	: ELES/RNC/2025/0566	Report Release Date	: 24.01.2025
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024
ULR No.	: TC1358725000000557F		

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2025/AA/0412	
		Location	: 4 A11 Football Ground	
			Kujam-I Bauxite Mine (80,87ha)	
Address	: Lohardaga, Jharkhand-835302	Sampling Date	: 15.01.2025 to 16.01.2025	
E. Pate at Part Pate 1	3	Sample Received Date	: 17.01.2025	
		Type of Sample	: Ambient Air	
Mines Status	: Operational	Sampling Procedure	: ELES/DOC/SMPL/02	
PRODUCTION OF A CONTROL OF A	12.01.2022	Sampling Done By	: ELES Pvt. Ltd.	
Period of Analysis	: 17.01.2025 to 24.01.2025	Sample Condition	: Sealed & Preserved	

MI	ETEOROLOGICAL INFOR	RMATION			
1	Average Temperature (°C)	: 20	2	Barometric Pressure (mmHg)	: 720
3	Relative Humidity (%)	; 58	4	Weather Condition	: Clear

Discipline : Chemic	cal	Group: Atmospheric Pollution				
Parameter	Unit	Test Protocol	Result	Regulatory Limit		
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	67	100 (24hrs)		
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	37	60 (24hrs)		
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1); 2023	9.3	80 (24hrs)		
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part- 6): 2022	29.1	80 (24hrs)		
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)		
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)		
Carbon Monoxide (CO) mg/m <sup>3</sup>		IS 5182 (Part- 10); 2019 (NDIR Method)	1.18	2 (8hrs)		
Lead (Pb) μg/m <sup>3</sup>		IS 5182 (Part- 22): 2019	IS 5182 (Part- 22): 2019 0.024			
Nickel (Ni) ng/m³		IS 5182 (Part- 26): 2020	<6.0	20 (Annual)		
Arsenic (As) ng/m <sup>3</sup>		ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)		
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³ ELES/GC/SOP/06: 2023		<2.5	05(Annual)		
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)		

Reviewed by Akash Kumar Quality Manager

\*\*\*\*End of Report\*\*\*\*

Authorised Signatory Dr. Deependra Kumar Sinha

Ph. D. Environmental Engg.

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Technical Manager

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-13587

#### TEST REPORT

Test Report No.	: ELES/RNC/2025/0567	Report Release Date	: 24.01.2025	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC1358725000000558F			

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2025/AA/0413	
		Location	: Camp; Kujam-I Bauxite Mine (80.87ha)	
Address	: Lohardaga, Jharkhand-835302	Sampling Date Sample Received Date	: 15.01.2025 to 16.01.2025 : 17.01.2025	
Mines Status	Operational	Type of Sample Sampling Procedure	: Ambient Air : ELES/DOC/SMPL/02	
Mines Status	Operational	Sampling Done By	: ELES Pvt. Ltd.	
Period of Analysis	: 17.01.2025 to 24.01.2025	Sample Condition	: Sealed & Preserved	

MI	ETEOROLOGICAL INFORMATION	ON		
1	Average Temperature (°C) : 20	2	Barometric Pressure (mmH	lg) : 720
3	Relative Humidity (%) : 58	4	Weather Condition	: Clear

Discipline : Chemic	al	Group:	Group: Atmospheric Pollution			
Parameter Unit		Test Protocol	Result	Regulatory Limit		
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	82	100 (24hrs)		
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	48	60 (24hrs)		
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	15.5	80 (24hrs)		
Nitrogen Di-Oxide (NO <sub>2</sub> )	μg/m³	IS 5182 (Part- 6): 2022	33.2	80 (24hrs)		
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)		
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)		
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10); 2019 (NDIR Method)	1.38	2 (8hrs)		
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.024	1 (24hrs)		
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)		
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)		
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06; 2023	<2.5	05(Annual)		
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)		

Reviewed by Akash Kumar

Quality Manage/

\*\*\*\*End of Report\*\*\*\*

Dr. Deependra Kulliar Sinha Ph. D. Environmental Engg.

Technical Manager

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TC-43587

### TEST REPORT

Test Report No.	: ELES/RNC/2025/0511	Report Release Date	: 22.01.2025	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC1358725000000502F			

AILS	SAMPLE DETAILS	
: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2025/AA/0323
	Location	: Near Pakri Gada Village
: Lohardaga, Jharkhand-835302	Sampling Date	: 13.01.2025 to 14.01.2025
	Sample Received Date	: 15.01.2025
	Type of Sample	: Ambient Air
: Operational	Sampling Procedure	: ELES/DOC/SMPL/02
7.50.0000	Sampling Done By	: ELES Pvt. Ltd.
: 15.01.2025 to 21.01.2025	Sample Condition	: Sealed & Preserved
	: Hindalco Industries Limited : Lohardaga, Jharkhand-835302	: Hindalco Industries Limited  : Location  : Lohardaga, Jharkhand-835302  : Operational  Sample Ref. No.  Location  Sampling Date  Sample Received Date  Type of Sample  Sampling Procedure  Sampling Done By

MI	ETEOROLOGICAL INFORMATION			
1	Average Temperature (°C) : 18	2	Barometric Pressure (mmHg)	: 720
3	Relative Humidity (%) : 53	4	Weather Condition	: Clear

Discipline : Chemic	al	Group:	Group: Atmospheric Pollution				
Parameter Unit		Test Protocol	Result	Regulatory Limit			
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	73	100 (24hrs)			
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	44	60 (24hrs)			
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	13.3	80 (24hrs)			
Nitrogen Di-Oxide (NOz)	μg/m³	IS 5182 (Part- 6): 2022	33.1	80 (24hrs)			
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)			
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)			
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	1.23	2 (8hrs)			
Lead (Pb)	μg/m³	IS 5182 (Part- 22); 2019	< 0.002	1 (24hrs)			
Nickel (Ni)	ng/m²	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)			
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)			
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)			
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)			

Reviewed by Akash Kumar Quality Manager

\*\*\*\*End of Report\*\*\*\*

Authorised Signatory
Dr. Deependra Kumar Sinha

Ph. D. Environmental Engg.

Tephnical Manager

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TC-13587

### TEST REPORT

Test Report No.	: ELES/RNC/2025/0512	Report Release Date	: 22.01.2025	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC1358725000000503F	-		

CUSTOMER DET	AILS	SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2025/AA/0324
		Location	: Near Pol Pol Village
200	: Lohardaga, Jharkhand-835302	Sampling Date	: 13.01.2025 to 14.01.2025
Address		Sample Received Date	: 15.01.2025
		Type of Sample	: Ambient Air
Mines Status : Operational		Sampling Procedure	: ELES/DOC/SMPL/02
AND THE PARTY OF THE STATE OF	Transfer extreme and an india wears	<ul> <li>Sampling Done By</li> </ul>	: ELES Pvt. Ltd.
Period of Analysis	: 15.01.2025 to 21.01.2025	Sample Condition	: Sealed & Preserved

M	METEOROLOGICAL INFORMATION					
1	Average Temperature (°C) : 18	2	Barometric Pressure (mmHg)	: 720		
3	Relative Humidity (%) : 53	4	Weather Condition	: Clear		

Discipline : Chemic	cal	Group:	Group: Atmospheric Pollution			
Parameter	Unit	Test Protocol	Result	Regulatory Limit		
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	69	100 (24hrs)		
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24); 2019	41	60 (24hrs)		
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	12.6	80 (24hrs)		
Nitrogen Di-Oxide (NO <sub>2</sub> )	μg/m³	IS 5182 (Part- 6): 2022	25.1	80 (24hrs)		
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)		
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)		
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10); 2019 (NDIR Method)	1.22	2 (8hrs)		
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.020	1 (24hrs)		
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)		
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)		
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)		
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)		

Reviewed by Alcosh Kumar Quality Manager

\*\*\*\*End of Report\*\*\*\*

Authorised Signato

Dr. Deependra Kumar Sinha Ph. D. Environmental Engg.

Technical Manager

Page 1 of 1

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TC-13587

### TEST REPORT

Test Report No.	: ELES/RNC/2025/0513	Report Release Date	: 22.01.2025	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC1358725000000504F			

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name Address	: Hindalco Industries Limited : Lohardaga, Jharkhand-835302	Sample Ref. No.  Location  Sampling Date  Sample Received Date	: ELES/RNC/2025/AA/0325 : Near Shakhuapani Village : 13.01.2025 to 14.01.2025 : 15.01.2025	
Mines Status : Operational		Type of Sample Sampling Procedure	: Ambient Air : ELES/DOC/SMPL/02	
Period of Analysis	: 15.01.2025 to 21.01.2025	Sampling Done By Sample Condition	: ELES Pvt. Ltd. : Sealed & Preserved	

M	METEOROLOGICAL INFORMATION				
1	Average Temperature (°C)	: 18	2	Barometric Pressure (mmHg)	: 720
3	Relative Humidity (%)	: 53	4	Weather Condition	: Clear

Discipline : Chemic	al	Group: Atmospheric Pollution			
Parameter	Unit	Test Protocol	Result	Regulatory Limit	
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	69	100 (24hrs)	
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	38	60 (24hrs)	
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	12.2	80 (24hrs)	
Nitrogen Di-Oxide (NO <sub>2</sub> )	μg/m³	IS 5182 (Part- 6): 2022	26.1	80 (24hrs)	
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)	
Ammonia (NH <sub>2</sub> )	μg/m²	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)	
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10); 2019 (NDIR Method)	<1.0	2 (8hrs)	
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.023	1 (24hrs)	
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)	
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)	
Benzene (C <sub>6</sub> H <sub>6</sub> )	µg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)	
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)	

Reviewed by Akash Kumar Quality Manager

\*\*\*\*End of Report\*\*\*\*

Dr. Deependra Signale Ginha Ph. D. Environmental Engg.

Technical Manager

Page 1 of 1

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

### ENGINEERING SERVICES PVT. LTD.

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TC-13587

### TEST REPORT

Test Report No.	: ELES/RNC/2025/0514	Report Release Date	: 22.01.2025	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC1358725000000505F			

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2025/AA/0326	
		Location	: Near Dipa Kujam Village	
		Sampling Date	: 13.01.2025 to 14.01.2025	
Address	: Lohardaga, Jharkhand-835302	Sample Received Date	: 15.01.2025	
		Type of Sample	: Ambient Air	
Mines Status	: Operational	Sampling Procedure	: ELES/DOC/SMPL/02	
		<ul> <li>Sampling Done By</li> </ul>	: ELES Pvt. Ltd.	
Period of Analysis	: 15.01.2025 to 21.01.2025	Sample Condition	: Sealed & Preserved	

M	METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 18	2	Barometric Pressure (mmHg)	; 720	
3	Relative Humidity (%)	: 53	.4	Weather Condition	: Clear	

Discipline : Chemic	al	Group: Atmospheric Pollution			
Parameter	Unit	Test Protocol	Result	Regulatory Limit	
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	69	100 (24hrs)	
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	34	60 (24hrs)	
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	15.1	80 (24hrs)	
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part- 6): 2022	27.3	80 (24hrs)	
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)	
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)	
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10); 2019 (NDIR Method)	1.23	2 (8hrs)	
Lead (Pb)	µg/m³	1S 5182 (Part- 22): 2019	0.022	1 (24hrs)	
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)	
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)	
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)	
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	< 0.5	01(Annual)	

Reviewed by Akash Kumar Quality Manager

\*\*\*\*End of Report\*\*\*\*

Dr. Deependra Kumar Sinha

Ph. D. Environmental Engg.

Technical Manager

Page 1 of 1

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-13587

### TEST REPORT

Test Report No.	: ELES/RNC/2025/0612	Report Release Date	: 27.01.2025	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC1358725000000594F			

CUSTOMER DET	CUSTOMER DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Sampling Date Sample Received Date	: ELES/RNC/2025/SW/0417 : 15.01.2025 : 17.01.2025
Address	: Lohardaga, Jharkhand-835302	Type of Sample Location of Sample	: Surface Water : Near Talabkhanta 4A13,
Mines Status	: Operational	Sampling Procedure	Kujam-l Bauxite Mine(80,87ha) : ELES/DOC/SMPL/01
Period of Analysis	: 17.01.2025 to 24.01.2025	Sampling Done By Sample Condition	: ELES Pvt, Ltd. : Sealed & Preserved

Discipline : Chemical		Group:	Water	Tolerance Limits
Parameter	Unit	Test Protocol	Result	as per IS 2296-1992 Class C (Inland Surface Water)
pH (at 24.7 °C)	F-1	IS 3025 (Part-11): 2022	6,65	6.5-8.5
Temperature	°C	IS 3025 (Part 9): 2023	19.0	**:
Chemical Oxygen Demand (COD)	mg/L	IS 3025 (Part-58): 2023	BDL (DL: 4.0)	-
Biochemical Oxygen Demand (BOD) (@ 20°C for 5 days)	mg/L.	APHA 24 <sup>th</sup> Ed.2023; 5210B	BDL (DL: 1.0)	3.0
Total Dissolved Solids (TDS)	mg/L	IS 3025 (Part-16): 2023	102	1500
Total Suspended Solids (TSS)	mg/L	IS 3025 (Part-17): 2022	7.8	22
Oil & Grease	mg/L	IS 3025 (Part-39): 2021	BDL (DL: 0.1)	0.1
Calcium (as Ca)	mg/L	IS 3025 (Part-40): 2019	4.1	**

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TC-13587

### TEST REPORT

Test Report No.	: ELES/RNC/2025/0612	Report Release Date	: 27.01.2025
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024
III.R No.	: TC1358725000000594F		

Discipline: Chemica	al	Group: Residues in	Group: Residues in Water		
Parameter	Unit	Test Protocol	Result	as per IS 2296-1992 Class C (Inland Surface Water)	
Aluminum (as Al)	mg/L	IS 3025 (Part-55) :2003; RA2019	BDL (DL: 0.02)	= =	
Iron (as Fe)	mg/L	APHA 24th Ed.2023; 3111B	0.152	50	

Remarks: pH & Temperature done at site.

Reviewed by Akash Kumar

Quality Manager

\*\*\*\*End of Report\*\*\*\*

Authorised Signatory Dr. Deependra Rumar Sinha Ph. D. Environmental Engg. Technical Manager

Page 2 of 2

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TEST REPORT

Test Report No. : ELES/RNC/2025/0616 Report Release Date : 27.01.2025

Work Order No. : 13612312113 Work Order Date : 28.03.2024

ULR No. : TC1358725000000598F

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Sampling Date Sample Received Date	: ELES/RNC/2025/SL/0421 : 16.01.2025 : 17.01.2025
Address	: Lohardaga, Jharkhand-835302	Type of Sample Location of Sample	: Soil : Near Quarry- 439, Kujam- Bauxite Mine (80.87ha)
Mines Status	nes Status : Operational Sampling Procedure		: ELES/DOC/SMPL/05 : ELES Pvt. Ltd.
Period of Analysis	: 17.01.2025 to 24.01.2025	Sampling Done By Sample Condition	: Sealed

Discipline : Chemical		Group: Pollution & I	Environment
Parameter	Unit	Test Protocol	Result
pH (1:2) at 24.5 °C	· ·	IS 2720 (Part-26): 2021	5.95
Conductivity (1:2) at 24.5 °C	μS/cm	IS 14767: 2021	213
Total Organic Carbon (TOC)	%	Soil Testing in India: 2011 (Walkley & Black Method)	0.42
Available Phosphorus (as P)	kg/ha	Soil Testing in India; 2011	BDL (DL: 2.0)
Potassium (as K)	mg/kg	IS 9497: 2020	1500
Available Nitrogen	%	Soil Testing in India; 2011	4.7
Chloride (as Cl) (1:2)	%	ELES/SOIL/SOP/01: 2021	0.021
Arsenic (as As)	mg/kg	ELES/SOIL/SOP/28: 2023	BDL (DL: 0.01)
Cadmium (as Cd)	mg/kg	US EPA 3050 A&B : 1996	BDL (DL: 0.1)
Lead (as Pb)	mg/kg	US EPA 3050 A&B: 1996	BDL (DL: 0.1)

Page 1 of 2

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-13587

### TEST REPORT

Test Report No.	: ELES/RNC/2025/0616	Report Release Date	: 27.01.2025
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024
ULR No.	: TC1358725000000598F		

Discipline : Chemical		Group: Pollution & Environment	
Parameter	Unit	Test Protocol	Result
Magnesium (as Mg)	mg/kg	Soil Testing in India; 2011	3690
Mercury (as Hg)	mg/kg	US EPA 7473 : 2007	BDL (DL: 0.01)

Reviewed by Akash Kumar Quality Managez

\*\*\*\*End of Report\*\*\*\*

Authorised Signatory
Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.
Technical Manager

Page 2 of 2

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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### TEST REPORT

Test Report No.	: ELES/RNC/2025/0616	Report Release Date	: 27.01.2025	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2025/SL/0421
		Sampling Date	: 16.01.2025
		Sample Received Date	: 17.01.2025
Address	: Lohardaga, Jharkhand-835302	Type of Sample	: Soil
		Location of Sample	: Near Quarry- 439, Kujam- Bauxite Mine (80.87ha)
Mines Status : Operational Sa		Sampling Procedure	: ELES/DOC/SMPL/05
Period of Analysis	: 17.01.2025 to 24.01.2025	Sampling Done By Sample Condition	: ELES Pvt. Ltd. : Sealed

Discipline : Chemical		Group: Pollution & Environment	
Parameter	Unit	Test Protocol	Result
Selenium (as Se)	mg/kg	US EPA 3050 B: 1996	BDL (DL: 0.01)

Reviewed by

Akash Kumar Quality Manager

\*\*\*\*End of Report\*\*\*\*

**Authorised Signatory** 

Dr. Deependra Kumar Sinha Ph. D. Environmental Engg. Technical Manager

### Page 1 of 1

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# ENVIRONMENTAL LABORATORIES & ENGINEERING SERVICES PVT. LTD.

Plot No.30, Mansarovar Enclave, Tupudana, Hatia, Ranchi-834003, Jharkhand.

KujamI Bauxite Mine-Environmental Monitoring Report

February 2025



# CONTENT

Ц.,	Hindalco Industries : Kujam-l Bauxite Mine Environmental Monitoring Report February 2025
	Kujam-I Bauxite Mine
	AMBIENT AIR QUALITY- CORE ZONE
15	Kujam Quarry 449
2	Talabkhanta 4A13
3	4 A11 Football Ground
4	Camp
	AMBIENT AIR QUALITY- BUFFER ZONE
1	Near Pakri Gada Village
2	Near Pol Pol Village
3	Near Shakhuapani Village
4	Near Dipa Kujam Village
	Drinking Water







PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-13587

### TEST REPORT

Test Report No.	: ELES/RNC/2025/1311	Report Release Date	: 28.02.2025	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC1358725000001282F			

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2025/AA/1341
		Location	: Kujam Quarry- 449 Kujam-I Bauxite Mine (80.87ha)
Address	: Lohardaga, Jharkhand-835302	Sampling Date	: 19.02.2025 to 20.02.2025
riduivas		Sample Received Date	: 21.02.2025
		Type of Sample	: Ambient Air
Mines Status : Operational		Sampling Procedure	: ELES/DOC/SMPL/02
Period of Analysis	: 21.02.2025 to 28.02.2025	Sampling Done By Sample Condition	: ELES Pvt. Ltd. : Sealed & Preserved

MI	ETEOROLOGICAL INFORMATION	(		
1	Average Temperature (°C) : 22	2	Barometric Pressure (mm)	Hg) : 720
3	Relative Humidity (%) : 60	4	Weather Condition	; Clear

Discipline : Chemic	al	Group:	Group: Atmospheric Pollution		
Parameter	Unit	Test Protocol	Result	Regulatory Limit	
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	84	100 (24hrs)	
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	51	60 (24hrs)	
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	14.1	80 (24hrs)	
Nitrogen Di-Oxide (NO <sub>2</sub> )	μg/m³	IS 5182 (Part- 6): 2022	35.1	80 (24hrs)	
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)	
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)	
Carbon Monoxide (CO)	mg/m²	IS 5182 (Part- 10): 2019 (NDIR Method)	1.34	2 (8hrs)	
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.033	1 (24hrs)	
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)	
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)	
Benzene (C <sub>0</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)	
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05; 2023	< 0.5	01(Annual)	

Reviewed by

\*\*\*\*End of Report\*\*\*\*

Authorised Signatory

Page 1 of 1

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TC-13587

### TEST REPORT

Test Report No.	: ELES/RNC/2025/1312	Report Release Date	: 28.02.2025	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC1358725000001283F			

CUSTOMER DETAILS		SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2025/AA/1342
		Location	: Talabkhanta 4A13
			Kujam-I Bauxite Mine (80.87ha)
Address	: Lohardaga, Jharkhand-835302	Sampling Date	: 19.02.2025 to 20.02.2025
		Sample Received Date	: 21.02.2025
		Type of Sample	: Ambient Air
Mines Status	: Operational	Sampling Procedure	: ELES/DOC/SMPL/02
6.7.1.6.1.1.1	21 02 2022 - 20 02 2022	Sampling Done By	: ELES Pvt. Ltd.
Period of Analysis	: 21.02.2025 to 28.02.2025	Sample Condition	: Sealed & Preserved

Mi	ETEOROLOGICAL INFOR	MATION			
1	Average Temperature (°C)	: 22	2	Barometric Pressure (mmHg)	: 720
3	Relative Humidity (%)	: 60	4	Weather Condition	: Clear

Discipline : Chemic	al	Group:	Group: Atmospheric Pollution		
Parameter	Unit	Test Protocol	Result	Regulatory Limit	
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	77	100 (24hrs)	
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	43	60 (24hrs)	
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	12.4	80 (24hrs)	
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part- 6): 2022	28.2	80 (24hrs)	
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)	
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)	
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	1.21	2 (8hrs)	
Lead (Pb)	μg/m³	IS 5182 (Part- 22); 2019	0.024	1 (24hrs)	
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)	
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)	
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)	
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)	

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Chiroffy Married to

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-13587

### TEST REPORT

Test Report No.	: ELES/RNC/2025/1313	Report Release Date	: 28.02.2025	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC1358725000001284F			

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2025/AA/1343	
		Location	: 4 A11 Football Ground Kujam-I Bauxite Mine (80.87ha)	
Address	: Lohardaga, Jharkhand-835302	Sampling Date	: 19.02.2025 to 20.02.2025	
Address	. Lorini daga, simi kimid 655502	Sample Received Date	: 21.02.2025	
		Type of Sample	: Ambient Air	
Mines Status	: Operational	Sampling Procedure	: ELES/DOC/SMPL/02	
Period of Analysis	: 21.02.2025 to 28.02.2025	Sampling Done By Sample Condition	: ELES Pvt. Ltd. : Sealed & Preserved	

MI	ETEOROLOGICAL INFOR	RMATION			
1	Average Temperature (°C)	: 22	2	Barometric Pressure (mmHg)	; 720
	Relative Humidity (%)	: 60	4	Weather Condition	: Clear

Discipline: Chemic	al	Group: Atmospheric Pollution			
Parameter	Unit	Test Protocol	Result	Regulatory Limit	
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	71	100 (24hrs)	
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	39	60 (24hrs)	
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	11.5	80 (24hrs)	
Nitrogen Di-Oxide (NO <sub>2</sub> )	μg/m³	IS 5182 (Part- 6): 2022	23.7	80 (24hrs)	
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)	
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)	
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	1.15	2 (8hrs)	
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.027	1 (24hrs)	
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)	
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)	
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)	
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)	

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-13587

### TEST REPORT

Test Report No.	: ELES/RNC/2025/1314	Report Release Date	: 28.02.2025	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC1358725000001285F			

CUSTOMER DET	AILS	SAMPLE DETAILS	
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2025/AA/1344
		Location	: Camp; Kujam-I Bauxite Mine (80.87ha)
Address	: Lohardaga, Jharkhand-835302	Sampling Date	: 19.02.2025 to 20.02.2025
Audicess		Sample Received Date	: 21.02.2025
		Type of Sample	: Ambient Air
Mines Status	: Operational	Sampling Procedure	: ELES/DOC/SMPL/02
Period of Analysis	: 21.02.2025 to 28.02.2025	Sampling Done By Sample Condition	: ELES Pvt. Ltd. : Sealed & Preserved

MI	ETEOROLOGICAL INFORMATION	ON		
1	Average Temperature (°C) : 22	2	Barometric Pressure (mmHg)	: 720
3	Relative Humidity (%) : 60	4	Weather Condition	: Clear

Discipline : Chemic	al	Group:	Group: Atmospheric Pollution		
Parameter	Unit	Test Protocol	Result	Regulatory Limit	
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	79	100 (24hrs)	
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	46	60 (24hrs)	
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	13.8	80 (24hrs)	
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part- 6): 2022	25.3	80 (24hrs)	
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)	
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25); 2018	<10.0	400 (24hrs)	
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	1.22	2 (8hrs)	
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.021	1 (24hrs)	
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)	
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)	
Benzene (C <sub>6</sub> H <sub>6</sub> )	µg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)	
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	< 0.5	01(Annual)	

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TC-13587

### TEST REPORT

Test Report No.	: ELES/RNC/2025/1218	Report Release Date	: 25.02.2025
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024
ULR No.	: TC1358725000001189F		

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name Address	: Hindalco Industries Limited : Lohardaga, Jharkhand-835302	Sample Ref. No. Location Sampling Date Sample Received Date	: ELES/RNC/2025/AA/1246 : Near Pakri Gada Village : 17.02.2025 to 18.02.2025 : 19.02.2025	
Mines Status	: Operational	Type of Sample Sampling Procedure Sampling Done By	: Ambient Air : ELES/DOC/SMPL/02 : ELES Pvt, Ltd.	
Period of Analysis	: 19.02,2025 to 25.02.2025	Sample Condition	: Sealed & Preserved	

M	METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 22	2	Barometric Pressure (mmHg)	: 720	
3	Relative Humidity (%)	: 57	4	Weather Condition	: Clear	

Discipline : Chemic	al	Group:	Group: Atmospheric Pollution		
Parameter	Unit	Test Protocol	Result	Regulatory Limit	
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	77	100 (24hrs)	
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	46	60 (24hrs)	
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	12.4	80 (24hrs)	
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part- 6): 2022	35.5	80 (24hrs)	
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)	
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)	
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	1.42	2 (8hrs)	
Lead (Pb)	µg/m³	IS 5182 (Part- 22): 2019	< 0.002	1 (24hrs)	
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)	
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)	
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)	
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)	

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D124



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TC-13587

#### TEST REPORT

Test Report No.	: ELES/RNC/2025/1219	Report Release Date	: 25.02.2025	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC1358725000001190F			

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2025/AA/1247 : Near Pol Pol Village : 17.02.2025 to 18.02.2025	
Address	: Lohardaga, Jharkhand-835302	Sampling Date Sample Received Date	: 19.02.2025	
Mines Status	: Operational	Sampling Procedure Sampling Done By	: Ambient Air : ELES/DOC/SMPL/02 : ELES Pvt. Ltd.	
Period of Analysis	: 19.02.2025 to 25.02.2025	Sampling Done By Sample Condition	: Sealed & Preserved	

M	ETEOROLOGICAL INFOR	MATION			
1	Average Temperature (°C)	: 22	2	Barometric Pressure (mmHg)	: 720
	Relative Humidity (%)	: 57	4	Weather Condition	: Clear

Discipline: Chemic	eal	Group:	Group: Atmospheric Pollution		
Parameter	Unit	Test Protocol	Result	Regulatory Limit	
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	73	100 (24hrs)	
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	43	60 (24hrs)	
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	11.8	80 (24hrs)	
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part-6): 2022	28.2	80 (24hrs)	
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)	
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)	
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	1.28	2 (8hrs)	
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.022	1 (24hrs)	
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)	
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)	
Benzene (C <sub>6</sub> H <sub>6</sub> )	µg/m³	ELES/GC/SOP/06; 2023	<2.5	05(Annual)	
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)	

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TC-13567

### TEST REPORT

Test Report No.	: ELES/RNC/2025/1220	Report Release Date	: 25.02.2025	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC1358725000001191F			

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2025/AA/1248	
		Location	: Near Shakhuapani Village	
	III DE RECORDE SE CONTRACTO	Sampling Date	: 17.02.2025 to 18.02.2025	
Address	: Lohardaga, Jharkhand-835302	Sample Received Date	: 19.02.2025	
		Type of Sample	: Ambient Air	
Mines Status	: Operational	Sampling Procedure	: ELES/DOC/SMPL/02	
therman securities i	12014 0000000000000000000000000000000000	<ul> <li>Sampling Done By</li> </ul>	: ELES Pvt, Ltd.	
Period of Analysis	: 19.02.2025 to 25.02.2025	Sample Condition	: Sealed & Preserved	

М	METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 22	2	Barometric Pressure (mmHg)	: 720	
3	Relative Humidity (%)	: 57	4	Weather Condition	: Clear	

Discipline : Chemic	al	Group: Atmospheric Pollution				
Parameter	Unit	Test Protocol	Result	Regulatory Limit		
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	79	100 (24hrs)		
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24); 2019	42	60 (24hrs)		
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	12.5	80 (24hrs)		
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part- 6): 2022	29.5	80 (24hrs)		
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)		
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25); 2018	<10.0	400 (24hrs)		
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	<1.0	2 (8hrs)		
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.026	1 (24hrs)		
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)		
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)		
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)		
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	< 0.5	01(Annual)		

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4 ENGINEERING SERVICES PVT. LTD.

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TC-13587

#### TEST REPORT

Test Report No.	: ELES/RNC/2025/1221	Report Release Date	: 25.02.2025
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024
ULR No.	: TC1358725000001192F		

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2025/AA/1249	
		Location	: Near Dipa Kujam Village	
V-N-IV	- MARINE TO STATE AND THE STATE OF THE STATE	Sampling Date	: 17.02.2025 to 18.02.2025	
Address	: Lohardaga, Jharkhand-835302	Sample Received Date	: 19.02.2025	
		Type of Sample	: Ambient Air	
Mines Status	: Operational	Sampling Procedure	: ELES/DOC/SMPL/02	
25002255000		Sampling Done By	: ELES Pvt. Ltd.	
Period of Analysis	: 19.02.2025 to 25.02.2025	Sample Condition	: Sealed & Preserved	

MI	ETEOROLOGICAL INFOR	LMATION			
1	Average Temperature (°C)	: 22	2	Barometric Pressure (mmHg)	: 720
3	Relative Humidity (%)	: 57	4	Weather Condition	: Clear

Discipline : Chemic	al	Group: Atmospheric Pollution			
Parameter	Unit	Test Protocol	Result	Regulatory Limit	
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23); 2022	75	100 (24hrs)	
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	42	60 (24hrs)	
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	13.5	80 (24hrs)	
Nitrogen Di-Oxide (NO2)	µg/m³	IS 5182 (Part- 6): 2022	31.6	80 (24hrs)	
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)	
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)	
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	1.28	2 (8hrs)	
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.025	1 (24hrs)	
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)	
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)	
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)	
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	< 0.5	01(Annual)	

Reviewed by

\*\*\*\*End of Report\*\*\*

Authorised Signatory

sector Kumer

Page 1 of 1

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (IHARKHAND) GST NO:- 20AAECE9713D1Z4

## ENGINEERING SERVICES PVT. LTD.

Email: info@elespl.co.in , eles.ranchi@amail.com

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TC-13587

### TEST REPORT

Test Report No.	: ELES/RNC/2025/1348	Report Release Date	: 01.03.2025
Work Order No.	: 13612312113	Work Order Date	; 28.03.2024
ULR No.	: TC1358725000001319F	•	

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Sampling Date	: ELES/RNC/2025/DW/1334 : 19.02.2025	
		Sample Received Date	: 21.02.2025	
mediated service	: Lohardaga, Jharkhand-835302	Type of Sample	: Drinking Water	
Address		Source of Sample	: Tap Water	
		Location of Sample	: Near Camp	
			(Kujam-I Bauxite Mines)	
Mines Status	: Operational	Sampling Procedure	: ELES/DOC/SMPL/01	
Period of Analysis	: 21.02.2025 to 01.03.2025	Sampling Done By Sample Condition	: ELES Pvt. Ltd. : Sealed & Preserved	

Discipline : Chemical		Group :	Water		Regulatory Limit	
Parameter U		Test Protocol	Result	Acceptable Limit	Permissible Limit	
pH (at 24.7 °C)	-	APHA 24th Ed.2023, 4500-H+	6.58	6.5-8.5	No Relaxation	
Turbidity	NTU	APHA 24th Ed.2023, 2130 B	0.96	1.0	5.0	
Taste		APHA 24th Ed.2023, 2160 C	Agreeable	Agreeable	Agreeable	
Odour	:=	IS 3025 (Part-5) :2018	Agreeable	Agreeable	Agreeable	
Colour	Hazen	APHA 24th Ed.2023, 2120B&D	1.0	5.0	15	
Total Dissolved Solids (TDS)	mg/L	APHA 24th Ed.2023, 2540B,C&D	298	500	2000	
Chloride (as Cl)	mg/L	APHA 24th Ed.2023, 4500 Cl B	21	250	1000	
Fluoride (as F)	mg/L	APHA 24th Ed.2023, 4500 F-D	BDL (DL: 0.1)	1.0	1.5	
Total Alkalinity (as CaCO3)	mg/L	APHA 24th Ed.2023, 2320 B	138	200	600	
Total Hardness (as CaCO <sub>3</sub> )	mg/L	APHA 24th Ed.2023, 2340 C	122	200	600	
Sulphate (as SO <sub>4</sub> )	mg/L	APHA 24th Ed.2023, 4500 SO <sub>4</sub> -2-E	7.15	200	400	
Nitrate (as NO <sub>3</sub> )	mg/L	APHA 24th Ed.2023, 4500 NO <sub>3</sub> -B	1.96	45	No Relaxation	

Page 1 of 4

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-13587

### TEST REPORT

Test Report No. : ELES/RNC/2025/1348 Report Release Date : 01.03.2025

Work Order No. : 13612312113 Work Order Date : 28.03.2024

ULR No. : TC1358725000001319F

Discipline : Chemic	al	Grou	ip: Water		ory Limit
Parameter	Unit	Test Protocol	Result	Acceptable Limit	Permissible Limit
Phenolic Compound (as C <sub>6</sub> H <sub>5</sub> OH)	mg/L	IS 3025 (Part 43/Sec1): 2022	BDL (DL: 0.001)	0.001	0.002
Free Residual Chlorine (RFC)	mg/L	IS 3025 (Part-26): 2021	BDL (DL: 0,1)	0.2(Min)	1,0(Min)
Calcium (as Ca)	mg/L	APHA 24th Ed.2023, 3500 Ca B	31.9	75	200
Anionic Surfactants (as MBAS)	mg/L	APHA 24 <sup>th</sup> Ed.2023, 5540-C	BDL (DL: 0.025)	0.2	1.0
Discipline : Chemic	al	Gro	oup: Residues i	n Water	
Aluminum (as Al)	mg/L	IS 3025 (Part-55) :2003; RA2019	BDL (DL: 0.02)	0.03	0.2
Arsenie (as As)	mg/L	IS 3025 (Part-37); 2022	BDL (DL: 0.005)	0.01	No Relaxation
Boron (as B)	mg/L	IS 3025 (Part-57): 2021	BDL (DL: 0.2)	0.5	1.0
Cadmium (as Cd)	mg/L	APHA 24th Ed.2023; 3111B	BDL (DL: 0.003)	0.003	No Relaxation
Total Chromium (as Cr)	mg/L	APHA 24th Ed.2023; 3111B	BDL (DL: 0.03)	0.05	No Relaxation
Copper (as Cu)	mg/L	IS 3025 (Part 42): 2019	BDL (DL: 0.03)	0.05	1.5
Cyanide (as CN)	mg/L	APHA 24th Ed.2023, 4500 CN-E	BDL (DL: 0.012)	0.05	No Relaxation
Iron (as Fe)	mg/L	APHA 24th Ed.2023; 3111B	0.055	1.0	No Relaxation
Lead (as Pb)	mg/L	APHA 24th Ed.2023; 3111B	BDL (DL: 0.01)	0.01	No Relaxation
Manganese (as Mn)	mg/L	APHA 24th Ed.2023; 3111B	BDL (DL; 0.05)	0.1	0.3
Mercury (as Hg)	mg/L	IS 3025 (Part-48): 2019	BDL (DL: 0.001)	0.001	No Relaxation
Selenium (as Se)	mg/L	IS 3025 (Part-56): 2019	BDL (DL: 0.01)	0.01	No Relaxation

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TG-13587

## TEST REPORT

 Test Report No.
 : ELES/RNC/2025/1348
 Report Release Date
 : 01.03.2025

 Work Order No.
 : 13612312113
 Work Order Date
 : 28.03.2024

 ULR No.
 : TC1358725000001319F

Discipline : Chemical		Group: Resid	Group : Residues in Water Regulatory I as per IS10500		
Parameter	Unit	Test Protocol	Result	Acceptable Limit	Permissible Limit
Zinc (as Zn)	mg/L	APHA 24th Ed.2023; 3111B	BDL (DL: 0.1)	5.0	15
Polynuclear Aromatic Hydrocarbons (PAH)	μg/L	ELES/GC/SOP/04: 2023	BDL (DL: 0.05)	0.1	No Relaxation
Polychlorinated biphenyls (PCB)	μg/L	ELES/GC/SOP/03: 2023	BDL (DL; 0.1)	0.5	No Relaxation
Pesticides				Li	mit
Alachlor	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	1	20
Atrazine	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	2.0	
Butachlor	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	125	
Chlorpyriphos	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	30	
Ethion	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	3.0	
Malathion	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	190	
Methyl parathion	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.1)	0	.30
Monocrotophos	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	1	.0
Phorate	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	2.0	
Phorate Sulphone	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	3	-
Dieldrin	μg/L	ELES/GC/SOP/02: 2023	BDL (DL: 0.01)	0.03	
Alpha HCH	μg/L	ELES/GC/SOP/02: 2023	BDL (DL: 0.006)	0.01	
Beta HCH	μg/L	ELES/GC/SOP/02: 2023	BDL (DL: 0.02)	0	.04

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-13587

#### TEST REPORT

Test Report No.	: ELES/RNC/2025/1348	Report Release Date	: 01.03.2025	
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Work Order No. : 13612312113 Work Order Date : 28.03.2024

ULR No. : TC1358725000001319F

Pesticides					
Parameter	Unit	Test Protocol	Result	Limit	
Delta HCH	μg/L	ELES/GC/SOP/02: 2023	BDL (DL: 0.02)	0.04	
Gamma HCH (Lindane)	μg/L	ELES/GC/SOP/02: 2023	BDL (DL: 0.02)	2.0	
Endosulfan (alpha, beta and sulphate)	μg/L	ELES/GC/SOP/02: 2023	BDL (DL: 0.05)	0.40	
DDT(o,p and p,p-isomers of DDT) ( DDE and DDD)	μg/L	ELES/GC/SOP/02: 2023	BDL (DL: 0.05)	1.0	
Discipline : Biological		Group	p : Water		
Total Coliform (Qualitative)	Per 100 mL	1S 15185: 2021	Not Detected	Shall not be detected	
Escherichia coli (Qualitative)	Per 100 mL	IS 15185: 2021	Not Detected	Shall not be detected	

Remarks: pH done at Site.

Reviewed by

Akash Kumar Dunity Managa: \*\*\*\*End of Report\*\*\*

Authorised Signatory

Dr. Deependin Kumar Sinha Ph.D. Emilionmental Engg. Technical Manager

Page 4 of 4

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4 ENGINEERING SERVICES PVT. LTD.

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### TEST REPORT

Test Report No.	: ELES/RNC/2025/1348	Report Release Date	: 01.03.2025	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	

CUSTOMER DET	TAILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Sampling Date Sample Received Date	: ELES/RNC/2025/DW/1334 : 19.02.2025 : 21.02.2025	
Address	: Lohardaga, Jharkhand-835302	Type of Sample Source of Sample Location of Sample	: Drinking Water : Tap Water : Near Camp	
Mines Status	: Operational	Sampling Procedure	(Kujam-I Bauxite Mines) : ELES/DOC/SMPL/01	
Period of Analysis	: 21.02.2025 to 01.03.2025	Sampling Done By Sample Condition	: ELES Pvt. Ltd. : Sealed & Preserved	

Discipline: Chemical		Group: Water		Regulatory Limit as per IS 10500:2012	
Parameter	Unit	Test Protocol	Result	Acceptable Limit	Permissible Limit
Mineral Oil*	mg/L	IS 3025 (Part-39): 2021, Clause 6 Infrared Spectroscopic method.	BDL (DL: 0.01)	0.5	No Relaxation

Remarks: (\*) Parameters are outsourced to other Lab.

Reviewed by

Akash Kumar Quality Managar \*\*\*\*End of Report\*\*\*\*

Authorised Signatory

Ph. D. Environmental Engg. Technical Manager

Page 1 of 1

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# ENVIRONMENTAL LABORATORIES & ENGINEERING SERVICES PVT. LTD.

Plot No.30, Mansarovar Enclave, Tupudana, Hatia, Ranchi-834003, Jharkhand.

KujamI Bauxite Mine-Environmental Monitoring Report

March 2025



# CONTENT

	Hindalco Industries: Kujam-I Bauxite Mine Environmental Monitoring Report March 2025
	Kujam-I Bauxite Mine
	AMBIENT AIR QUALITY- CORE ZONE
1	Kujam Quarry 449
2	Talabkhanta 4A13
3	4 A11 Football Ground
4	Camp
	AMBIENT AIR QUALITY- BUFFER ZONE
1	Near Pakri Gada Village
2	Near Pol Pol Village
3	Near Shakhuapani Village
4	Near Dipa Kujam Village
	AMBIENT NOISE
	WORKZONE NOISE
	Capting Water
1	Chotang (3)



PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO: 20AAECE9713D1Z4

## ENGINEERING SERVICES PVT. LTD.

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TC-13567

### TEST REPORT

Test Report No.	: ELES/RNC/2025/2081	Report Release Date	: 26.03.2025	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC1358725000002038F			

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2025/AA/2360	
		Location	: Kujam Quarry- 449	
		1227-000-00	Kujam-I Bauxite Mine (80.87ha)	
Address	: Lohardaga, Jharkhand-835302	Sampling Date	: 18.03.2025 to 19.03.2025	
a grant witte	- Landin augus Francisco (Constante Constante	Sample Received Date	: 20.03.2025	
		Type of Sample	: Ambient Air	
Mines Status	: Operational	Sampling Procedure	: ELES/DOC/SMPL/02	
	100 100 100 100 100 100 100 100 100 100	Sampling Done By	: ELES Pvt. Ltd.	
Period of Analysis	: 20.03.2025 to 26.03.2025	Sample Condition	: Sealed & Preserved	

M	METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 715	
3	Relative Humidity (%)	: 57	4	Weather Condition	: Clear	

Discipline : Chemic	al	Group:	Group: Atmospheric Pollution		
Parameter	Unit	Test Protocol	Result	Regulatory Limit	
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	89	100 (24hrs)	
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	41	60 (24hrs)	
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	12.8	80 (24hrs)	
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part- 6): 2022	30.6	80 (24hrs)	
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)	
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)	
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	1.28	2 (8hrs)	
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.024	1 (24hrs)	
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)	
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)	
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)	
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)	

Reviewed by Akash Kumar

\*\*\*\*End of Report\*\*\*\*

Authorised Signatory Dr. Deependra Kumar Sinha

D. Environmental

Page 1 of 1

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4



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TC-13587

### TEST REPORT

Test Report No.	: ELES/RNC/2025/2082	Report Release Date	: 26.03.2025	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
IILR No.	: TC1358725000002039F			

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2025/AA/2361	
		Location	: Talabkhanta 4A13	
		1144.00	Kujam-I Bauxite Mine (80,87ha)	
Address	: Lohardaga, Jharkhand-835302	Sampling Date	: 18.03.2025 to 19.03.2025	
1407035	. Horita ouga, Francisco o Socio	Sample Received Date	: 20.03.2025	
		Type of Sample	: Ambient Air	
Mines Status	: Operational	Sampling Procedure	: ELES/DOC/SMPL/02	
	44.44.444	Sampling Done By	: ELES Pvt. Ltd.	
Period of Analysis	: 20.03.2025 to 26.03.2025	Sample Condition	: Sealed & Preserved	

MI	METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 715	
3	Relative Humidity (%)	: 57	4	Weather Condition	: Clear	

Discipline : Chemic	al	Group:	Group: Atmospheric Pollution		
Parameter	Unit	Test Protocol	Result	Regulatory Limit	
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	73	100 (24hrs)	
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24); 2019	39	60 (24hrs)	
Sulphur Di-Oxide (SO <sub>2</sub> )	µg/m³	IS 5182 (Part- 2/Sec1): 2023	13.6	80 (24hrs)	
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part- 6): 2022	33.4	80 (24hrs)	
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)	
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)	
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	1.15	2 (8hrs)	
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.020	1 (24hrs)	
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)	
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)	
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)	
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)	

Reviewed by

\*\*\*\*End of Report\*\*\*\*

Authorised Signatory Dr. Deependra Kumar Sinha

Report is in 24bours further. Abbreviation used: N/A4/Not Applicable). BDL (Helisw Detection Limit). LDL (Lower Detection Limit).

Akash Kumar

Page I of I

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Technical Manager

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4



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TC-13587

### TEST REPORT

Report Release Date Test Report No. : ELES/RNC/2025/2083 : 26,03,2025 Work Order No. : 13612312113 Work Order Date : 28.03.2024 : TC1358725000002040F ULR No.

CUSTOMER DETAILS SAMPLE DETAILS : Hindalco Industries Limited Sample Ref. No. : ELES/RNC/2025/AA/2362 Customer Name Location : 4 A11 Football Ground Kujam-l Bauxite Mine (80.87ha) Sampling Date : 18.03.2025 to 19.03.2025 : Lohardaga, Jharkhand-835302 Address Sample Received Date : 20.03.2025 Type of Sample : Ambient Air Sampling Procedure : ELES/DOC/SMPL/02 Mines Status : Operational Sampling Done By : ELES Pvt. Ltd. Period of Analysis : 20.03.2025 to 26.03.2025 Sample Condition : Sealed & Preserved

M	ETEOROLOGICAL INFOR	MATION			
1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 715
3	Relative Humidity (%)	: 57	4.	Weather Condition	: Clear

Discipline : Chemic	al	Group:	Group: Atmospheric Pollution			
Parameter	Unit	Test Protocol	Result	Regulatory Limit		
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	76	100 (24hrs)		
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	34	60 (24hrs)		
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	10.8	80 (24hrs)		
Nitrogen Di-Oxide (NO <sub>2</sub> )	μg/m³	IS 5182 (Part- 6): 2022	31.2	80 (24hrs)		
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9); 2019	<20.0	100 (8hrs)		
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)		
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10); 2019 (NDIR Method)	1.32	2 (8hrs)		
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.021	1 (24hrs)		
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)		
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)		
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)		
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)		

Reviewed by

Akash Kumar

\*\*\*\*End of Report\*\*\*\*

Authorised Signatory Dr. Deependra Kumar Sinha

D. Fovironmental Engo

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-13587

## TEST REPORT

Test Report No. : ELES/RNC/2025/2084 Report Release Date : 26.03.2025

Work Order No. : 13612312113 Work Order Date : 28.03.2024

ULR No. : TC1358725000002041F

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2025/AA/2363	
		Location	: Camp;	
	19 52 TO 1857 DE 1859 MARKETONE	Power Power	Kujam-I Bauxite Mine (80.87ha)	
Address	: Lohardaga, Jharkhand-835302	Sampling Date	: 18.03.2025 to 19.03.2025	
		Sample Received Date	: 20.03.2025	
		Type of Sample	: Ambient Air	
Mines Status	: Operational	Sampling Procedure	: ELES/DOC/SMPL/02	
nation of the first	20.02.2025 - 26.02.2025	Sampling Done By	: ELES Pvt. Ltd.	
Period of Analysis	: 20.03.2025 to 26.03.2025	Sample Condition	: Sealed & Preserved	

M	ETEOROLOGICAL INFOR	RMATION			
1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 715
3	Relative Humidity (%)	: 57	4	Weather Condition	: Clear

Discipline : Chemic	al	Group:	Group: Atmospheric Pollution		
Parameter	Unit	Test Protocol	Result	Regulatory Limit	
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	85	100 (24hrs)	
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	42	60 (24hrs)	
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	15.1	80 (24hrs)	
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part- 6): 2022	30.8	80 (24hrs)	
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)	
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)	
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	1.28	2 (8hrs)	
Lead (Pb)	µg/m³	IS 5182 (Part- 22): 2019	0.026	1 (24hrs)	
Nickel (Ni)	ng/m <sup>5</sup>	IS 5182 (Part- 26); 2020	<6.0	20 (Annual)	
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)	
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)	
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)	

Reviewed by

Akash Kumar

\*\*\*\*End of Report\*\*\*\*

Dr. Delepised Signature Sinha
Ph. D. Environmental Engg.

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Technical Manager

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TC-13587

### TEST REPORT

Test Report No.	: ELES/RNC/2025/1997	Report Release Date	: 24.03.2025	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC1358725000001955F			

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2025/AA/2139	
		Location	: Near Pakri Gada Village	
		Sampling Date	: 12.03.2025 to 13.03,2025	
Address	: Lohardaga, Jharkhand-835302	Sample Received Date	: 17.03.2025	
		Type of Sample	: Ambient Air	
Mines Status	: Operational	Sampling Procedure	: ELES/DOC/SMPL/02	
		<ul> <li>Sampling Done By</li> </ul>	: ELES Pvt. Ltd.	
Period of Analysis	: 17.03.2025 to 24.03.2025	Sample Condition	: Sealed & Preserved	

M	METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 27	2	Barometric Pressure (mmHg)	: 715	
3	Relative Humidity (%)	: 59	4	Weather Condition	: Clear	

Discipline : Chemic	al	Group:	Atmospheric l	Pollution
Parameter	Unit	Test Protocol	Result	Regulatory Limit
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	72	100 (24hrs)
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	41	60 (24hrs)
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	13.8	80 (24hrs)
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part- 6): 2022	32.4	80 (24hrs)
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	1.35	2 (8hrs)
Lead (Pb)	μg/m³	IS 5182 (Part- 22); 2019	<0.002	1 (24hrs)
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)

Reviewed by
Akash Kumar

Quality Manager

\*\*\*\*End of Report\*\*\*\*

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Authorised Signatory Dr. Deependra Kumar Sinha Ph. D. Environmental Engg.

rechnical manager

Page 1 of 1

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-13587

### TEST REPORT

Test Report No.	: ELES/RNC/2025/1998	Report Release Date	: 24.03.2025	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC1358725000001956F			

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2025/AA/2140	
		Location	: Near Pol Pol Village	
		Sampling Date	: 12.03.2025 to 13.03.2025	
Address	: Lohardaga, Jharkhand-835302	Sample Received Date	: 17.03.2025	
		Type of Sample	: Ambient Air	
Mines Status	: Operational	Sampling Procedure	: ELES/DOC/SMPL/02	
WAS CONTROL OF THE PROPERTY OF	12.02.2025 - 24.02.2025	Sampling Done By	: ELES Pvt. Ltd.	
Period of Analysis	: 17.03.2025 to 24.03.2025	Sample Condition	: Sealed & Preserved	

MI	TEOROLOGICAL INFOR	RMATION			
1	Average Temperature (°C)	: 27	2	Barometric Pressure (mmHg)	: 715
3	Relative Humidity (%)	: 59	4	Weather Condition	: Clear

Discipline : Chemic	al	Group: Atmospheric Pollution			
Parameter	Unit	Test Protocol	Result	Regulatory Limit	
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	77	100 (24hrs)	
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	45	60 (24hrs)	
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	12.3	80 (24hrs)	
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part- 6): 2022	26.5	80 (24hrs)	
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)	
Ammonia (NH <sub>3</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)	
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10); 2019 (NDIR Method)	1.31	2 (8hrs)	
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.026	1 (24hrs)	
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)	
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)	
Benzene (C <sub>6</sub> H <sub>6</sub> )	µg/m³	ELES/GC/SOP/06: 2023	<2.5	05(Annual)	
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	< 0.5	01(Annual)	

Akash Rumay Quality Manager

\*\*\*\*End of Report\*\*\*\*

Poils

Dr. Deependra Kemar Sinha Ph. D. Environmental Engg.

Technical Manager

Page 1 of 1

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-13587

### TEST REPORT

Test Report No.	: ELES/RNC/2025/1999	Report Release Date	: 24.03.2025	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC1358725000001957F			

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No.	: ELES/RNC/2025/AA/2141	
Address	: Lohardaga, Jharkhand-835302	Location Sampling Date Sample Received Date	: Near Shakhuapani Village : 12.03.2025 to 13.03.2025 : 17.03.2025	
Mines Status	: Operational	Type of Sample Sampling Procedure	: Ambient Air : ELES/DOC/SMPL/02 : ELES Pvt. Ltd.	
Period of Analysis	: 17.03.2025 to 24.03.2025	Sampling Done By Sample Condition	: Sealed & Preserved	

MI	METEOROLOGICAL INFORMATION						
1	Average Temperature (°C)	: 27	2	Barometric Pressure (mmHg)	: 715		
3	Relative Humidity (%)	: 59	4	Weather Condition	: Clear		

Discipline: Chemic	al	Group:	Atmospheric l	Pollution
Parameter	Unit	Test Protocol	Result	Regulatory Limit
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	74	100 (24hrs)
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	40	60 (24hrs)
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	9.8	80 (24hrs)
Nitrogen Di-Oxide (NO2)	μg/m³	IS 5182 (Part- 6): 2022	24.3	80 (24hrs)
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)
Ammonia (NH <sub>2</sub> )	μg/m³	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	<1.0	2 (8hrs)
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.033	1 (24hrs)
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06; 2023	<2.5	05(Annual)
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)

Reviewed by Akash Kumar Quality Manager

\*\*\*\*End of Report\*\*\*\*

Sinh

Authorised Signatory
Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.

reclinical Manager

Page 1 of I

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

### ENGINEERING SERVICES PVT. LTD.

Email: info@elespl.co.in, eles.ranchi@gmail.com

Phone no.: 0651-2290103 Website : www.elespi.co.in



TC-13587

### TEST REPORT

Test Report No.	: ELES/RNC/2025/2000	Report Release Date	: 24.03.2025
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024
ULR No.	: TC1358725000001958F		

CUSTOMER DET	CUSTOMER DETAILS		
Customer Name	: Hindalco Industries Limited	Sample Ref. No. Location	: ELES/RNC/2025/AA/2142 : Near Dipa Kujam Village : 12.03.2025 to 13.03.2025
Address	: Lohardaga, Jharkhand-835302	Sampling Date Sample Received Date Type of Sample	: 17.03.2025 to 13.03.2025 : 17.03.2025
Mines Status	: Operational	Sampling Procedure Sampling Done By	: ELES/DOC/SMPL/02 : ELES Pvt. Ltd.
Period of Analysis	: 17.03.2025 to 24.03.2025	Sample Condition	: Sealed & Preserved

M	ETEOROLOGICAL INFOR	RMATION			
1	Average Temperature (°C)	: 27	2	Barometric Pressure (mmHg)	: 715
3	Relative Humidity (%)	: 59	4	Weather Condition	: Clear

Discipline : Chemic	al	Group: Atmospheric Pollution			
Parameter	Unit	Test Protocol	Result	Regulatory Limit	
Particulate Matter (PM10)	μg/m³	IS 5182 (Part- 23): 2022	79	100 (24hrs)	
Particulate Matter (PM2.5)	μg/m³	IS 5182 (Part- 24): 2019	45	60 (24hrs)	
Sulphur Di-Oxide (SO <sub>2</sub> )	μg/m³	IS 5182 (Part- 2/Sec1): 2023	12.9	80 (24hrs)	
Nitrogen Di-Oxide (NO <sub>2</sub> )	μg/m³	IS 5182 (Part- 6): 2022	29.2	80 (24hrs)	
Ozone (O <sub>3</sub> )	μg/m³	IS 5182 (Part- 9): 2019	<20.0	100 (8hrs)	
Ammonia (NH <sub>3</sub> )	μg/m <sup>9</sup>	IS 5182 (Part- 25): 2018	<10.0	400 (24hrs)	
Carbon Monoxide (CO)	mg/m³	IS 5182 (Part- 10): 2019 (NDIR Method)	1.20	2 (8hrs)	
Lead (Pb)	μg/m³	IS 5182 (Part- 22): 2019	0.028	1 (24hrs)	
Nickel (Ni)	ng/m³	IS 5182 (Part- 26): 2020	<6.0	20 (Annual)	
Arsenic (As)	ng/m³	ELES/AIR/SOP/01: 2021	<2.0	06 (Annual)	
Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	ELES/GC/SOP/06; 2023	<2.5	05(Annual)	
Benzo-(a)-Pyrene	ng/m³	ELES/GC/SOP/05: 2023	<0.5	01(Annual)	

Reviewed by Akash Kumar Quality Manager

\*\*\*\*End of Report\*\*\*\*

Authorized Sign

Dr. Deependra Kumar Sinha Ph. D. Environmental Engg.

Technical Manager

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PLOT NO-30, MANSAROVAR ENCLAVE, TUPUDANA HATIA, RANCHI-834003 (JHARKHAND) GST NO:- 20AAECE9713D1Z4

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TC-13587

### TEST REPORT

Test Report No.	: ELES/RNC/2025/2087	Report Release Date	: 26.03.2025
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024
ULR No.	: TC1358725000002044F		

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sampling Date Sampling Received Date Type of Sample	: 18.03.2025 to 19.03.2025 : 20.03.2025 : Ambient Noise	
Address	: Lohardaga, Jharkhand-835302	Sampling procedure Sampling Done By	: ELES/DOC/SMPL/03 : ELES Pvt. Ltd.	
Mines Status	: Operational	Period of Analysis	: 20.03.2025 to 25.03.2025	

METEOROLOGICAL INFORMATION					
1	Average Temperature (°C)	: 26	2	Barometric Pressure (mmHg)	: 715
3	Relative Humidity (%)	: 57	4	Weather Condition	: Clear

Discipline : Chemical			Group: Atmospheric Pollution		
Location	Unit	Test Protocol	Result		Regulatory Limit (Industrial Zone)
Near Office, Kujam-I Bauxite Mine (80.87ha)	dB(A)	IS 9989: 2020	Time	$L_{eq}$	75 dB(A) Day Time & 70 dB(A) Night Time
			Day Time	65	
Sample ID: ELES/RNC/2025/AN/2366			Night Time	45	

Reviewed by Akash Kumar Quality Managor

\*\*\*\*End of Report\*\*\*\*

Ph. D. Environmental Engg.
Technical Manager

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TC-13587

#### TEST REPORT

Test Report No.	: ELES/RNC/2025/2170	Report Release Date	: 27.03.2025	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	
ULR No.	: TC1358725000002124F			

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name Address	: Hindalco Industries Limited : Lohardaga, Jharkhand-835302	Sample Ref. No. Sampling Date Sample Received Date Type of Sample Source of Sample Location of Sample	: ELES/RNC/2025/SW/2370 : 18.03.2025 : 20.03.2025 : Surface Water : Spring Water : Chotang, Kujam-I Bauxite	
Mines Status	: Operational	Sampling Procedure	Mine (80.87 ha) : ELES/DOC/SMPL/01	
Period of Analysis	: 20.03.2025 to 26.03.2025	Sampling Done By Sample Condition	: ELES Pvt. Ltd. : Sealed & Preserved	

Discipline : Chemical		Gr	oup: Water	Tolerance Limits
Parameter	Unit	Test Protocol	Result	as per IS 2296-1992 Class C (Inland Surface Water)
pH (at 25.0 °C)	:=2	IS 3025 (Part-11): 2022	6.50	6.5-8.5
Colour	Hazen	IS 3025 (Part -4): 2021	1.0	300
Odour	121	IS 3025 (Part-5): 2018	Unobjectionable	
Turbidity	NTU	IS 3025 (Part-10): 2023	0.91	1447
Total Dissolved Solids (TDS)	mg/L	IS 3025 (Part-16): 2023	35.0	1500
Total Alkalinity (as CaCO <sub>3</sub> )	mg/L	IS 3025 (Part-23): 2023	4.0	-
Total Hardness (as CaCO <sub>3</sub> )	mg/L	IS 3025 (Part-21); 2019	9.8	-
Sulphate (as SO <sub>4</sub> )	mg/L	1S 3025 (Part-24/Sec1): 2022	1.83	400
Chloride (as Cl)	mg/L	IS 3025 (Part-32): 2019	17.4	600
Fluoride (as F)	mg/L	IS 3025 (Part-60): 2019	BDL (DL: 0.1)	1.5
Nitrate (as NO <sub>3</sub> )	mg/L	APHA 24th Ed.2023, 4500 NO <sub>3</sub> -B	0.87	50

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TC-13587

## TEST REPORT

Test Report No. : ELES/RNC/2025/2170 Report Release Date : 27.03.2025

Work Order No. : 13612312113 Work Order Date : 28.03.2024

ULR No. : TC1358725000002124F

Discipline : Chemical		Group: Wa	iter	Tolerance Limits	
Parameter	Unit	Test Protocol	Result	as per IS 2296-1992 Class C (Inland Surface Water	
Free Residual Chlorine (RFC)	mg/L	IS 3025 (Part-26): 2021	BDL (DL: 0.1)	-	
Phenols Compounds (as C <sub>6</sub> H <sub>5</sub> OH)	mg/L	IS 3025 (Part-43/Sec1): 2022	BDL (DL: 0.001)	0.005	
Calcium (as Ca)	mg/L	IS 3025 (Part-40); 2019	2.6		
Discipline : Cher	in Water				
Aluminum (as Al)	mg/L	IS 3025 (Part-55): 2003;RA2019	BDL (DL: 0.02)	*	
Arsenic (as As)	mg/L	IS 3025 (Part 37):2022	BDL (DL: 0.005)	0.2	
Boron (as B)	mg/L	IS 3025 (Part-57): 2021	BDL (DL: 0.2)	=-	
Cadmium (as Cd)	mg/L	APHA 24th Ed.2023; 3111B	BDL (DL; 0.003)	0.01	
Total Chromium (as Cr)	mg/L	APHA 24th Ed.2023; 3111B	BDL (DL: 0.03)	0.05	
Copper (as Cu)	mg/L	IS 3025 (Part 42): 2019	BDL (DL: 0.03)	1.5	
Iron (as Fe)	mg/L	APHA 24th Ed.2023; 3111B	0.187	50	
Lead (as Pb)	mg/L	APHA 24th Ed.2023; 3111B	BDL (DL: 0.01)	0.1	
Manganese (as Mn)	mg/L	APHA 24 <sup>th</sup> Ed.2023; 3111B	BDL (DL: 0.05)	**	
Mercury (as Hg)	mg/L	IS 3025 (Part-48): 2019	BDL (DL: 0.001)	143	
Selenium (as Se)	mg/L	IS 3025(Part-56): 2019	BDL (DL: 0.01)	0.05	
Zinc (as Zn)	mg/L	APHA 24 <sup>th</sup> Ed.2023; 3111B	BDL (DL: 0.1)	15	

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TC-13587

## TEST REPORT

 Test Report No.
 : ELES/RNC/2025/2170
 Report Release Date
 : 27.03.2025

 Work Order No.
 : 13612312113
 Work Order Date
 : 28.03.2024

 ULR No.
 : TC1358725000002124F

Discipline : Chemi-	cal	Group: Residues	s in Water	Tolerance Limits	
Parameter	Unit	Test Protocol	Result	as per IS 2296-1992 Class C (Inland Surface Water)	
Cyanide (as CN)	mg/L	APHA 24th Ed.2023, 4500 CN-E	BDL (DL: 0.012)	0.05	
Polynuclear Aromatic Hydrocarbons (PAH)	μg/L	ELES/GC/SOP/04: 2023	BDL (DL: 0.05)	te?	
Pesticides					
Alachlor	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	<del>(41</del> ):	
Atrazine	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	esc	
Butachlor	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	##.S	
Chlorpyriphos	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	₩.	
Ethion	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	22.4	
Malathion	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	**	
Methyl parathion	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.1)	· +	
Monocrotophos	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	-	
Phorate	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)	**	
Phorate Sulphone	μg/L	ELES/GC/SOP/01: 2023	BDL (DL: 0.5)		
Dieldrin	μg/L	ELES/GC/SOP/02: 2023	BDL (DL: 0.01)	- 44	

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TC-13587

#### TEST REPORT

Test Report No.	: ELES/RNC/2025/2170	Report Release Date	: 27.03.2025
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024
ULR No.	: TC1358725000002124F		

Pesticides				Tolerance Limits	
Parameter	Unit	Test Protocol	Result	as per IS 2296-1992 Class C (Inland Surface Water	
Alpha HCH	μg/L	ELES/GC/SOP/02: 2023	BDL (DL: 0.006)	±•:	
Beta HCH	μg/L	ELES/GC/SOP/02: 2023	BDL (DL: 0.02)		
Delta HCH	μg/L	ELES/GC/SOP/02: 2023	BDL (DL: 0.02)		
Gamma HCH (Lindane)	μg/L	ELES/GC/SOP/02: 2023	BDL (DL: 0.02)	98	
Endosulfan (alpha, beta and sulphate)	μg/L	ELES/GC/SOP/02: 2023	BDL (DL: 0.05)	4.7	
DDT(o,p and p,p-isomers of DDT) ( DDE and DDD)	μg/L	ELES/GC/SOP/02: 2023	BDL (DL: 0.05)	**	
Discipline: Biolo	ogical	Gre	oup: Water		
Total Coliform	CFU/100 mL	IS 15185: 2021	2.77×10 <sup>2</sup>	5000	
Escherichia coli	CFU/100 mL	IS 15185: 2021	BDL (DL: 1.0)		

Remarks: pH & RFC done at site.

Reviewed by Akash Kumar Quality Manager

\*\*\*\*End of Report\*\*\*\*

Authorised Signatory Dr. Deependra Kumar Sinha

Ph. D. Environmental Engg. Technical Manager

Page 4 of 4

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### TEST REPORT

Test Report No.	: ELES/RNC/2025/2170	Report Release Date	: 27.03.2025	
Work Order No.	: 13612312113	Work Order Date	: 28.03.2024	

CUSTOMER DET	AILS	SAMPLE DETAILS		
Customer Name Address	: Hindalco Industries Limited : Lohardaga, Jharkhand-835302	Sample Ref. No. Sampling Date Sample Received Date Type of Sample Source of Sample	: ELES/RNC/2025/SW/2370 : 18.03.2025 : 20.03.2025 : Surface Water : Spring Water	
Mines Status Period of Analysis	: Operational : 20.03.2025 to 27.03.2025	Sampling Procedure Sampling Done By Sample Condition	: Chotang, Kujam-I Bauxite Mine (80.87 ha) : ELES/DOC/SMPL/01 : ELES Pvt. Ltd. : Sealed & Preserved	

Discipline: Chemic	al	Gro	up: Water	Tolerance Limits
Parameter	Unit	Test Protocol	Result	as per IS 2296-1992 Class C (Inland Surface Water)
Taste		APHA 24th Ed.2023, 2160C	N/A	1.77
Anionic Surfactants (as MBAS)	mg/L	APHA 24th Ed.2023, 5540-C	BDL (DL: 0.025)	1.0
Mineral Oil*	mg/L	IS 3025 (Part-39):2021 (Clause 6 Infrared Spectroscopic Method)	BDL (DL: 0.05)	V <del></del>

Remarks: 1. (\*) Parameters are outsourced to other Lab.

Reviewed by Akash Kumar Quality Manager

\*\*\*\*End of Report\*\*\*

Dr. Deependra Kamar Sinha Ph. D. Environmental Engg.

Technical Manager

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TC-13587

TEST REPORT

Test Report No. : ELES/RNC/2025/2090 Report Release Date : 26.03.2025

Work Order No. : 13612312113 Work Order Date : 28.03.2024

ULR No. : TC1358725000002047F

CUSTOMER DETAILS		SAMPLE DETAILS		
Customer Name	: Hindalco Industries Limited	Sampling Date Sampling Received Date	: 19.03.2025 : 20.03.2025	
Address	; Lohardaga, Jharkhand-835302	Type of Sample Sampling procedure Sample Drawn By	: Workzone Noise : ELES/DOC/SMPL/03 : ELES Pvt. Ltd.	
Mines Status	: Operational	Period of Analysis	: 20.03.2025 to 25.03.2025	

M	ETEOROLOGICAL INFO	RMATION			
1	Average Temperature (°C)	: 27	2	Barometric Pressure (mmHg)	: 715
3	Relative Humidity (%)	: 58	4	Weather Condition	: Clear

Location	Unit	Test Protocol	Result		Regulatory Limit (Industrial Zone)	
Drillrig at Working Pit -	dB(A)	IS 4758: 2017	Time	$L_{eq}$		
Kujam-I Bauxite Mine (80.87ha)			Ph. 1999	67	90 dB(A)	
Sample ID: ELES/RNC/2025/WN/2369			Day Time			

Reviewed by Akash Kumar Quality Managor

\*\*\*\*End of Report\*\*\*

Authorised Signatory
Dr. Deependra Kumar Sinha
Ph. D. Environmental Engg.
Technical Manager

Page 1 of 1

The Document stated as Test Report is issued by the Laboratory under General Terms and Conditions, only on Company letter head in pre-approved format. The results shown in the Test Report refer or relates only to the job/analysis done by the Laboratory only. The information stated on the Test Report reflects the findings done by the Laboratory at the time of involvement only and within the limits of elicin's instructions. The Laboratory is responsible for all the information or data provided on the report, except the information which is provided by the client. The Report cannot be reproduced except in full and any part of the report is not taken out of context, without prior written approval of the Laboratory. The Report in full or in part shall not be published, advertise, used for any legal actions unless prior permission has been secured from the Management of the Laboratory. Attention is drawn to the limitation of liability, compensation and jurisdiction issues. Any inmuthorized alteration & falsification of the content or appearance of the Test Report is unlawful and offenders may be prosecuted to the fullest extent of the law. All the samples are retained for 30days from the Date of release/issue of the Test Report. The samples from Regulatory bodies are to be retained as specified. Any type of Observations or Complaints regarding the Reports shall be done within 15days from the Date of Test Report released/issued. After the time period stated before, no complaints will be accepted. The entire Time schedule mentioned in Test Report is in 24hours format. Abbreviation used: N/A (Not Applicable); BDL (Below Detection Limit).



#### **Annexure 3**

Date - 06.11.2024

#### **Office Order**

Environmental Cell has been re-constituted at Kujam I Bauxite Mine (Area 80.87 ha) comprising below mentioned team members. The team will ensure compliance with the Environment Act, Regulation & Rule in respect of the said mines of Hindalco Industries Limited.

- 1. Mr. Pradeep Kumar (Coordinator)
- 2. Mr. Biswajeet Deogharia (Member)
- 3. Mr. Ankit Das (Environment Engineer)
- 4. Mr. Anand Prakash Tiwari (Environment Engineer)

The Undersigned is the in charge of above Environment Management Cell constituted for the purpose of ensuring compliances of environmental act rule and regulation for the above mine.

Basudev Gangopadhyay AVP (Planning, Environment &Compliance)

#### **Annexure 4**

	Production, Mined Out, Back Filled and Over Burden removal from October'24 to March'25								
S No	Name of the Mines	Mining lease area (ha)	Production Capacity (MT)*	Lease Period*	Production (MT)	Mined out area (ha)	Backfilled area (ha)	Over burden (Cu.M)	
1	Bagru Bauxite Mine	75.41	85000	22.01.1974 to 31.03.2030	NIL	NIL	NIL	NIL	
2	Bhusar Bauxite Mine	65.31	280000	11.07.1981 to 31.03.2030	86061	1.53	0.695	88218.66	
3	Hisri (New) Bauxite Mine	14.55	100000	19.07.1981 to 31.03.2030	25362	0.345	0.10	30825.23	
4	Pakhar (8.09) Bauxite Mine	8.09	80000	16.05.1973 to 31.03.2030	NIL	NIL	NIL	NIL	
5	Pakhar (35.12) Bauxite Mine	35.12	200000	17.04.1975 to 31.03.2030	NIL	NIL	NIL	NIL	
6	Pakhar (115.13) Bauxite Mine	115.13	300000	19.07.1996 to 31.03.2030	109753	2.12	7.6	332929.81	
7	Sherangdag-A Bauxite Mine	155.81	260000	16.10.1974 to 31.03.2030	2989	0.02	0.02	2110.0	
8	Serangdag-B Bauxite Mine	77.89	100000	04.10.1978 to 31.03.2030	35253	0.756	0.35	38119.67	
9	Jalim & Sanai Bauxite Mine	12.14	50000	16.10.1974 to 31.03.2030	24760	0.13	0.08	12444.82	
10	Gurdari Bauxite Mine	584.19	325000	23.03.1985 to 22.03.2035	105401	4.42	3.76	185747.47	
11	Kujam - I Bauxite Mine	80.87	150000	13.03.2006 to 12.03.2056	NIL	NIL	2.54	NIL	
12	Kujam - II Bauxite Mine	157.38	300000	24.03.2006 to 23.03.2056	61250	2.40	4.72	136798.61	
13	Amtipani Bauxite Mine	190.95	150000	13.03.2006 to 12.03.2056	62240	4.047	6.423	255249.72	

	Minerals & Minerals Limited									
14	Pakhar (109.507) Bauxite Mine	109.507	280000	26.07.2008 to 25.07.2058	112559	0.44	3.62	255124.1		
15	Pakhar (15.58) Bauxite Mine	15.58	60000	28.04.1965 to 31.03.2030	5015	0.26	0.42	11644.5		
16	Bimarla Bauxite Mine	134.526	300000	18.07.2009 to 17.07.2059	93500	3.956	5.37	156892.41		
17	Amtipani Chirodih Bauxite Mine	130.01	450000	11.01.2017 to 10.01.2067	114100	5.43	5.133	233823.46		

<sup>\*</sup>Static information about the mines included in the above table

Basudev Gangopadhyay
AVP (Planning, Environment and Compliance)

#### BREAK UP THE COST OF ENVIRONMENTAL MEASURES DURING THE YEAR 2024-25

The composite cost during the year 2024-25 for environmental protection & pollution control by Jharkhand Mines division of M/s Hindalco Industries Ltd & M/s Minerals & Minerals Ltd for implementation of the suggested measures in EC at our all the operating mines in the state of Jharkhand-namely Bagru (75.41 ha), Hisri New (14.55 ha), Bhusar (65.31 ha), Pakhar (115.13 ha), Pakhars (109.507 ha), Pakhar (15.58 ha), Pakhar (8.09 ha), Pakhar (35.12 ha), Sherangdag (155.81 ha), Serangdag (77.89 ha), Jalim & Sanai (12.14 ha), Bimarla Bauxite Mines (134.526 ha), Gurdari (584.19 ha), Amtipani (190.95 ha), Kujam I (80.87 ha) Kujam II (157.38 ha), and Amtipani Chirodih (130.01 ha) Bauxite mines.

S.No	Budget (in Rupees)  Description FY 2024-25  (From Oct'24 to Mar'25)		Actual (in Rupees) FY 2024-25 (From Oct'24 to Mar'25)	
1	Pollution Control and Environmental Monitoring	61,35,000.00	42,08,879.10	
2	Reclamation/ Back filing & Rehabilitation**	5,62,80,000.00	5,32,33,879.71	
3	Green belt, Plantation & Water sprinkling arrangement	73,42,000.00	43,51,560.28	
4	Rural Development	2,75,00,000.00	3,13,06,810.81	

<sup>\*\*</sup>Part of OB removed cost

Basudev Gangopadhyay

AVP (Planning, Environment & Compliance)

#### FORM "O

# (See Radie 29 F(2) and 29L) REPORT OF MEDICAL EXAMINATION UNDER RULE 29 B (TO BE ISSUED IN TRIPLICATE) 7

rtified that s been examined	Mahendra Bhagat  I for a period	employed as Mines Fore	eman He a Mahendra Bhag	ppears to be	II Bauxite Mines 41	Form-A Noyears of age.	70
e findings of the	examining authority are given in the attache  Is medically fit for any employment in		маненога энау				
a .	Is suffering from  (i) Any employn  (ii) Any employn  (iii) Any employn	nent below ground, or	ally unfit for				
	Is suffering from examined within a period of of test of specialist from his duties during this period.	and should g	months.	cured/controlled and He appear for re-exan and the opinion c may be permitted/not	nination with the result		

Place Rajendra Hospital, Lohardaga
10-10-2024
\*Delete whatever not apnin-\*\*One copy of the certificate shall be hand by the examining authorized.

\*\*One copy of the certificate shall be handed over to the person concerned and another copy shall be sent to the Manager of the mine concerned by registered post and the third copy shall be retained by the examining authority.

pg. 1 of 5

Signature of the examining author

Name and designation in Blo

DR (MRRANSH DUBLY LOON)
S. CONSULTANE UITANI
Reg. No. 33297 (BR 2002 Lohardaga
Hindalco Nines DIVI. Lohardaga
Reg. No. 33297 BR-2002

#### Form 59

[See rules 115 (2)]

#### Pollution Under Control Certificate

:

Authorised By:

Government of Jharkhand

Date Time 26/12/2024

13:45:19 PM

Validity upto

25/12/2025

Certificate SL. No.

JH00103430005091

Registration No.

JH01EQ9884

Date of Registration

25/Feb/2022

Month & Year of Manufacturing

January-2022

Valid Mobile Number

\*\*\*\*\*\*8946

**Emission Norms** 

BHARAT STAGE VI

Fuel

PUC Code

DIESEL

JH0010343

**GSTIN** 

Fees MIL observation Rs.300.00

Vehicle Photo with Registration plate 60 mm x 30 mm



		The contract of the contract o		
Sr. No.	Pollutant (as applicable)	Units (as applicable)	Emission limits	Measured Value (upto 2 decimal places)
1	2	3	4	5
Idling Emissions	Carbon Monoxide (CO)	percentage (%)		
	Hydrocarbon, (THC/HC)	ppm		
- AND	CO	percentage (%)		
High idling emissions	RPM	RPM	2500 ± 200	
Cimissions	Lambda	E	1 ± 0.03	
Smoke Density	Light absorption coefficient	1/metre	0.7	0.15

not require any signature. Note: 1. Vehicle owners to link their mobile numbers to registered vehicle by logging to https://puc.parivahan.gov.in

This PUC certificate is system generated through the national register of motor vehicles and does

Authorised Signature with stamp of PUC Operator 60mm x 20 mm





Ref No: HIL/LHD/ENV/Kujam I / 37 Date: 19.10.2023

To

District Industries Centre, Gumla, Jharkhand.

**Sub**: Intimation of revalidated EC grant of Kujam I Bauxite Mine (Area: 80.87 Ha) of Hindalco Industries Limited, with production capacity of Bauxite 150000 TPA near Villages: Kujam, Dewragini & Chatam, Taluka: Bishunpur, District: Gumla, Jharkhand.

Sir,

We would like to bring this to your notice that revalidated EC has been granted for Kujam I Bauxite Mine by SEIAA, Jharkhand.

A copy of issued Environmental Clearnce is attached along with this letter for your ready reference.

Thanking You,

Yours Sincerely
For Hindalco Industries Ltd

(Basudev Gangopadhyay)

AVP (Planning, Environment & Compliance)

Received





Ref No: HIL/LHD/ENV/Kujam I /メックタ

Date: 19.10.2023

To

Zilla Parishad, Gumla, Jharkhand.

**Sub**: Intimation of revalidated EC grant of Kujam I Bauxite Mine (Area: 80.87 Ha) of Hindalco Industries Limited, with production capacity of Bauxite 150000 TPA near Villages: Kujam, Dewragini & Chatam, Taluka: Bishunpur, District: Gumla, Jharkhand.

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For Hindalco Industries Ltd

(Basudev Gangopadhyay)

AVP (Planning, Environment & Compliance)

30/10/23

010



Ref No: HIL/LHD/ENV/Kujam I / 368

Date: 19.10.2023

То

The Deputy Commissioner,
Office of the Deputy Commissioner (District General Branch),
New Collectorate Building Nag-01, Room No.-09,
Gumla, Pin 835207 (Jharkhand)

**Sub**: Intimation of revalidated EC grant of Kujam I Bauxite Mine (Area: 80.87 Ha) of Hindalco Industries Limited, with production capacity of Bauxite 150000 TPA near Villages: Kujam, Dewragini & Chatam, Taluka: Bishunpur, District: Gumla, Jharkhand.

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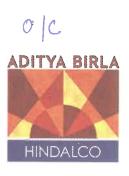
Thanking You,

Yours Sincerely

For Hindalco Industries Ltd

(Basudev Gangopadhyay)

AVP (Planning, Environment & Compliance)



Ref No: HIL/LHD/ENV/Kujam I / 3 70

Date: 19.10.2023

To

The Dy. Director General of Forest (C)
Ministry of Environment, Forests and Climate Changes
2nd Floor, Headquarter-Jharkhand State Housing Board
Harmu Chowk, Ranchi, Jharkhand-834002.

**Sub**: Intimation of revalidated EC grant of Kujam I Bauxite Mine (Area: 80.87 Ha) of Hindalco Industries Limited, with production capacity of Bauxite 150000 TPA near Villages: Kujam, Dewragini & Chatam, Taluka: Bishunpur, District: Gumla, Jharkhand.

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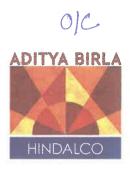
Yours Sincerely
For Hindalco Industries Ltd

(Basudev Gangopadhyay)

AVP (Planning, Environment & Compliance)



Corporate ID No.: L27020MH1958PLC011238



Ref No: HIL/LHD/ENV/Kujam I / 3 69 Date: 19.10.2023

To

The Member Secretary,
Jharkhand State Pollution Control Board,
TA Building, Dhurwa,
Ranchi (Jharkhand).

**Sub**: Intimation of revalidated EC grant of Kujam I Bauxite Mine (Area: 80.87 Ha) of Hindalco Industries Limited, with production capacity of Bauxite 150000 TPA near Villages: Kujam, Dewragini & Chatam, Taluka: Bishunpur, District: Gumla, Jharkhand.

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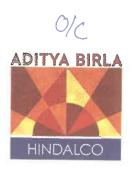
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(Basudev Gangopadhyay)

AVP (Planning, Environment & Compliance)



Corporate ID No.: L27020MH1958PLC011238



Ref No: HIL/LHD/ENV/Kujam I / 36 7

Date: 19.10.2023

То

Gram Panchayat Mukhiya, Panchayat Bhawan, Chirodih, Block-Bishunpur, Gumla.

**Sub**: Intimation of revalidated EC grant of Kujam I Bauxite Mine (Area: 80.87 Ha) of Hindalco Industries Limited, with production capacity of Bauxite 150000 TPA near Villages: Kujam, Dewragini & Chatam, Taluka: Bishunpur, District: Gumla, Jharkhand.

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(Basudev Gangopadhyay)

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