

HFRP/ENV/2025-26/263

Date: 30/11/2025

To,

Deputy Director General of Forests (C),
Integrated Regional Office (EZ),
Government of India
Ministry of Environment, Forest and Climate change
A/3, Rail Vihar, Chandrashekharapur, Bhubaneswar- 751023

Subject: - Six monthly EC Compliance report of M/s Hindalco Industries Limited, Unit- Hiramud FRP, Village Jamda, Jamda Nimpali Post- Hiramud, District Sambalpur (Odisha).

Ref: - EC identification no. EC22B008OR159944 granted on dated 04.07.2022

Dear Sir,

Kindly refer to the above subject matter; we are submitting the six-monthly EC compliance report for the period April 2025 to September 2025 by M/s Hindalco Industries Limited Unit- Hiramud FRP at Village Jamda, Post- Hiramud District Sambalpur (Odisha).

Due to some technical glitch in the Parivesh 2.0 portal while submitting compliance, a copy of the same has been sent via email to roez.bsr-mef@nic.in . We will submit the compliance on Parivesh portal once the issue is resolved.

Kindly acknowledge the receipt of this letter.

Thanking you,

Yours Truly,
For, M/s Hindalco Industries Limited


Surajit Mitra
Plant Head, Hiramud FRP

Encl-As above

Cc To:

1. The Member Secretary, State Pollution Control Board, Odisha, Parivesh Bhawan, A/118, Nilakantha Nagar, Unit- VIII, Bhubaneswar – 751012
2. Regional Director, Central Pollution Control Board, Eastern Zonal Office, 502, South End Conclave, 1582, Rajdanga Main Road Kolkata- 700107
3. The Regional Officer, State Pollution Control board, Sambalpur, Odisha- 768016

Hindalco Industries Limited

Hiramud FRP : Hiramud - 768 016, District: Sambalpur, Odisha, India

T: +91 663 6625 100 | E: hindalco@adityabirla.com | W: www.hindalco.com

Registered Office: One International Center, Tower 4, 21st Floor, Senapati Bapat Marg, Prabhadevi, Mumbai 400 013

Tel: +91 22 6691 7000 | Fax: + 91 222 6691 7001

Corporate ID No.: L27020MH1958PLC011238

Name of Unit	M/s. Hindalco Industries Limited, Hirakud FRP, Hirakud District Sambalpur, Odisha- 768016
Name of Project	Proposed Expansion of Existing FRP plant from 1.35 Lac TPA [Hot Rolled Coil (HRC) & Cold Rolled Coil (CRC)] to 5.85 Lac TPA Hot Rolled Coil (HRC) including existing 1.35 Lac TPA Cold Rolled Coil (CRC) at Villages Jamda and Jamda (Nimpali), Tehsil Hirakud, District Sambalpur (Odisha)
SEIAA File No.	73998/28-IND/04-2022
EC Identification No.	EC22B008OR159944
Period of Compliance	April'25 To September'25

Sl No.	Conditions	Compliance Status
Part A: Specific Conditions: -		
1	Dross generation shall be recycled, and the project shall have proper utilization plan for its complete and safe management.	Presently no dross is getting to generate from the process, after commissioning of cast house dross generated will be processed inhouse in Dross processing unit/Sold to actual user authorized by OSPCB.
2	The project proponent shall make mandatory provision of 5% of solar power of the total demand of 55,000 KVA.	Installation of 695 KW roof top solar power substitution is under progress.
3	This EC is recommended without prejudice to that fact that the operation of this unit without EC since order of the Hon'ble NGT dated 12.02.2020 shall be dealt with as will be decided by MOEF&CC and /or Hon'ble NGT or any other appropriate authority or court of law in the matter as to the requirement of EC or not for such units.	Noted and accepted.
Part B: Statutory Compliance: -		
4	The project proponent shall obtain forest clearance under the provisions of Forest (Conservation) Act, 1986, in case of the diversion of forest land for non-forest purpose involved in the project.	No forest land involved in the FRP existing as well as proposed expansion area, therefore forest diversion is not applicable for this project.
5	The project proponent shall obtain clearance from the National Board for Wildlife, If applicable.	Project not falling under any ESZ, hence obtaining clearance from the National Board for Wildlife is not required.
6	The project proponent shall prepare a Site-Specific Conservation Plan & Wildlife Management Plan and approved by the Chief Wildlife Warden. The recommendations of the approved Site-Specific Conservation Plan/ Wildlife Management Plan shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with the six-monthly compliance report. (in case of the presence of schedule -I species in the study area)	No schedule-1 fauna has been reported/found in the 10 km radius area on the plant site. The inventory list of flora and fauna has been verified and authenticated by the office of DFO Sambalpur.
7	The project proponent shall obtain Consent to Establish / Operate under the provisions of Air	Consent to Established obtained vide letter no. 10341-IND-II-CTE-6697 on dated 13.06.2022 and

	(Prevention & Control of Pollution) act, 1981 and the Water (Prevention & Control of Pollution) Act, 1974 from the concerned State Pollution Control Board/ Committee.	current CTO is issued vide letter no. 6728/IND-I-CON-6394 dated 29.03.2025, valid till 31.03.2028.
8	The project proponent shall obtain the necessary permission from the Central Ground Water Authority, in case of drawl of ground water/ from the competent authority concerned in case of drawl of surface water required for the project.	We are not using any ground water for any of our operational requirements. Therefore, permission from the Central Ground Water Authority is not applicable.
9	The project proponent shall obtain authorization under the Hazardous and other Waste Management Rules, 2016 as amended from time to time.	We have obtained hazardous waste authorization from SPCB vide Letter No. IND- IV- HW- 991/5039, Dated 17.03.2025 and valid till 31.03.2028
10	The proponent shall implement the Pollution Control Measures and safeguards as proposed in the Environment Management Plan (EMP) of project report.	Demister installed at CRM, HFM and HRM in the existing facilities and proposed pollution control measures and safeguards will be installed in the expansion projects.
11	All the compliances submitted / committed by PP(s) shall be strictly adhered to by them.	We have noted and accepted.

I. Air Quality Monitoring and Preservation:




1	The project proponent shall install 24x7 continuous emission monitoring system at process stacks to monitor stack emission and connect to SPCB and CPCB online servers and calibrate these systems from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	03 Nos of continuous emission monitoring system (CEMS) installed and connected with CPCB/SPCB server. Calibration of these systems through OEM as well as NABL approved lab is being carried out on quarterly basis and calibration report are being submitted to CPCB and OSPCB.																
2	The project proponent shall monitor fugitive emissions in the plant premises at least once in every quarter through laboratories recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	<p>Fugitive emission monitoring is being carried out on quarterly basis through a NABL accredited laboratories and report is being submitted to OSPCB. The summary of the report is stated below-</p> <table><tr><td>Month</td><td>Max</td><td>Min</td><td>Average</td></tr><tr><td>UOM</td><td>µg/m3</td><td>µg/m3</td><td>µg/m3</td></tr><tr><td>Apr'25</td><td>286.0</td><td>187.0</td><td>218.0</td></tr><tr><td>Aug'25</td><td>256.0</td><td>146.0</td><td>194.4</td></tr></table>	Month	Max	Min	Average	UOM	µg/m3	µg/m3	µg/m3	Apr'25	286.0	187.0	218.0	Aug'25	256.0	146.0	194.4
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3	The project proponent shall install system carryout Continuous Ambient Air Quality monitoring for common / criterion parameters relevant to the main pollutants released (e.g. PM10 and PM2.5 in reference to PM emission, and SO2 and NOx in reference to SO2 and NOx emissions) within and outside the plant area (at least at four locations one within and three outside the plant area at an angle of 120 each), covering upwind and downwind directions.	Presently we are carrying Env Monitoring through Manual sampling at three locations at 120 degrees for the parameters like PM10, PM2.5, SO2 and NOx in Ambient Air.																
4	The project proponent shall submit monthly summary report of continuous stack emission and air quality monitoring and results of manual stack monitoring and manual monitoring of air quality fugitive emissions to Regional Office of MoEF &	Monthly Environmental Monitoring report is being submitted to SPCB. The details are stated below- Annexure-1 1. Monthly summary report of CEMS.																

	CC, Zonal office of CPCB and Regional Office of SPCB along with six- monthly monitoring report.	2. Monthly summary report of Manual Stack Emission. 3. Summary report of Manual Ambient Air Quality. 4. Summary report of Fugitive Emission Monitoring.
5	Appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including fugitive dust from all vulnerable sources.	Currently Demister as Air Pollution Control (APC) system installed at all 03 Nos stacks. 2 nos of Road sweeping machine deployed to reduce haul road dust. Fugitive dust monitoring is carried out on quarterly basis.
6	The project proponent shall provide leakage detection and mechanized bag cleaning facilities for better maintenance of bags.	There is no bag filter requirement for the FRP operation. Therefore, leakage detection and mechanized bag cleaning facilities not required.
7	Sufficient number of mobile or stationary vacuum cleaners shall be provided to clean plant roads, shop floors, roofs, regularly.	02 Nos of Road sweeping machine deployed which are cleaning the shop floor and outer area round the clock.
8	Recycle and reuse of collected material from pollution control devices and vacuum cleaning devices in the process.	We are sending all the Hazardous/Non-Hazardous waste to cement plant for co-processing.
9	The project proponent shall use leak proof trucks/ dumpers carrying coal and other raw materials and cover them with tarpaulin.	Our raw material for the FRP unit is Aluminum rolling Ingots only. Therefore, no covering is required during transportation.
10	The project proponent shall provide covered sheds for raw materials.	We are having covered shed to store all the raw material.
11	The project proponent shall provide primary and secondary fume extraction system at all melting furnaces.	We will provide primary and secondary fume extraction system at all melting furnaces.
12	Design the ventilation system for adequate air changes at the melting furnaces.	We will make proper ventilation system for adequate air changes.
II. Water Quality Monitoring and Preservation:		
13	The project proponent shall install 24x7 continuous effluent monitoring system with respect to standards prescribed in Environment (Protection) Rules, 1986 and connect to SPCB and CPCB online servers and calibrate these systems from time to time according to equipment supplier's specification through labs recognized under Environment (Protection) Act, 1986 or NABL laboratories.	02 Nos of CEQMS installed and online data transferring to CPCB having URL https://rtadms.cpcb.gov.in/industry-status?id=8943&st=live . Quarterly calibration through labs recognized under Environment (Protection) Act, 1986 or NABL laboratories being done on regular basis.
14	The project proponent shall monitor regularly ground water quality at least twice a year (pre and post monsoon) at sufficient numbers of piezometers/ sampling wells in the plant and adjacent areas through labs recognized under Environment (Protection) Act, 1986 and NABL accredited laboratories.	We are using surface water from Hirakud reservoir through our CPP. However we are conducting pre-monsoon & post-monsoon ground water quality monitoring through NABL accredited laboratory.
15	The project proponent shall submit monthly summary report of continuous effluent monitoring and results of manual effluent testing and manual monitoring of ground water quality to Regional Office of MoEF&CC, Zonal Office of CPCB and Regional Office of SPCB along with six-monthly monitoring report.	The monthly summary report of CEQMS and manual analysis report is being submitted to SPCB on monthly basis. Same is stated here in condition no. 04.

16	The project proponent shall adhere to "Zero Liquid Discharge".	We are maintaining zero liquid discharge. The entire effluent is getting treated in ETP and reused in process. Furthermore, we are aiming towards water positivity by 2030.																																
17	Sewage Treatment Plant shall be provided for treatment of domestic wastewater to meet the prescribed standards.	We have STP of capacity 100 KLD for treatment of domestic wastewater. Monthly monitoring is being carried out through NABL approved lab and report submitting to OSPCB.																																
18	The project proponent shall provide the ETP for effluents.	We have ETP with RO of 300 KLD capacity to treat the effluent generated from plant area. Analysis report submitting to OSPCB on monthly basis.																																
19	Garland drains and collection pits shall be provided for each stockpile to arrest the run-off in the event of heavy rains and to check the water pollution due to surface run off.	Drains and collection pits are provided to store the surface run-off in 750 M ³ capacity storage tank and excess water is discharged to outside during heavy rains and CEQMS installed to check the quality of water on continuous basis.																																
20	The project proponent shall practice rainwater harvesting to maximum possible extent.																																	
21	The project proponent shall make efforts to minimize water consumption in the plant complex by segregation of used water, practicing cascade use and by recycling treated water.	ETP Treated water being reused in process and STP treated water being reused in gardening and toilet flushing purpose.																																
IV. Noise Monitoring and Prevention:																																		
22	Noise level survey shall be carried as per the prescribed guidelines and report in this regard shall be submitted to Regional Office, MoEF&CC, Govt. of India, Bhubaneswar as well as SEIAA, Odisha as a part of six-monthly compliance report.	<p>Noise level is being monitored through NABL approved lab at all three locations; result is well within the prescribed limit.</p> <p>Noise level Monitoring Report;</p> <table><tr><th>Location</th><th>Day/ Night</th><th>Min</th><th>Max</th><th>Ave</th></tr><tr><td rowspan="2">Canteen near Nitrogen Plant</td><td>Day</td><td>45.3</td><td>67</td><td>59.5</td></tr><tr><td>Night</td><td>44.3</td><td>56.0</td><td>50.7</td></tr><tr><td rowspan="2">Near ADM Building</td><td>Day</td><td>48.6</td><td>68.0</td><td>59.0</td></tr><tr><td>Night</td><td>40.1</td><td>58.4</td><td>48.7</td></tr><tr><td rowspan="2">Near Material Gate</td><td>Day</td><td>60.2</td><td>72.6</td><td>65.7</td></tr><tr><td>Night</td><td>45.3</td><td>64.9</td><td>53.0</td></tr></table> <p>* Day time (6:00-22:00) Leq 75 dB (A) * Night time (22:00-6:00) Leq 70 dB (A)</p>	Location	Day/ Night	Min	Max	Ave	Canteen near Nitrogen Plant	Day	45.3	67	59.5	Night	44.3	56.0	50.7	Near ADM Building	Day	48.6	68.0	59.0	Night	40.1	58.4	48.7	Near Material Gate	Day	60.2	72.6	65.7	Night	45.3	64.9	53.0
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23	The ambient noise levels should conform to the standards prescribed under E(P)A Rules,1986 viz. 75dB(A) during daytime and 70dB(A) during night time.	Noise level being monitored at all three locations, result is well within limit.																																
V. Energy Conservation Measures:																																		
24	The project proponent shall provide waste heat recovery system (pre-heating of combustion air) at the flue gases of melting furnaces.	Not applicable.																																

25	The project proponent shall provide solar power generation on rooftops of buildings, for solar light system for all common areas, streetlights, parking around project area and maintain the same regularly.	Installation of 695 KW roof top solar panel in the FRP premises is under progress																																																																
26	The project proponent shall provide LED lights in their offices and residential areas.	We have provided LED based lights to conserve the energy.																																																																
VI. Waste management:																																																																		
27	Used refractories shall be recycled as far as possible.	Agreed																																																																
28	Oily scum and metallic sludge recovered from rolling mills ETP shall be mixed, dried, and briquetted and reused melting furnaces.	Oily scum is collected at ETP and disposed through Co-Processing with cement plant.																																																																
29	100% utilization of fly ash shall be ensured. All the fly ash shall be provided to cement and brick manufacturers for further utilization and Memorandum of Understanding in this regard shall be submitted to the SEIAA, Odisha and Ministry's Regional Office.	Not Applicable.																																																																
30	The waste oil, grease and other hazardous waste shall be disposed of as per the Hazardous & Other Waste (Management &Transboundary Movement) Rules, 2016.	We are having authorization under Hazardous & Other Waste (Management &Transboundary Movement) Rules, 2016. All the generated waste being disposed through OSPCB authorized recycler/Vendor.																																																																
31	Kitchen waste shall be composted or converted to biogas for further use (to be decided on case-to-case basis depending on type and size of plant).	Kitchen waste is being composted on Bio composter machine vide capacity 100 Kg/Day and reused in horticulture purpose.																																																																
VII. Green Belt Development:																																																																		
32	Green belt shall be developed in an area equal to 33% of the plant area with a native tree species in accordance with CPCB guidelines. The greenbelt shall inter alia cover the entire periphery of the plant.	<div>2.1 ha is covered under green belt. Remaining is under progress.</div> <table><tr><th colspan="4">Hindalco Industries Ltd- Hirakud FRP</th></tr><tr><th>Year</th><th>Inside</th><th>Outside</th><th>Total</th></tr><tr><td>Upto FY14</td><td>1100</td><td>0</td><td>1100</td></tr><tr><td>FY15</td><td>500</td><td>0</td><td>500</td></tr><tr><td>FY16</td><td>1000</td><td>0</td><td>1000</td></tr><tr><td>FY17</td><td>200</td><td>1500</td><td>1700</td></tr><tr><td>FY18</td><td>800</td><td>2765</td><td>3565</td></tr><tr><td>FY19</td><td>510</td><td>2650</td><td>3160</td></tr><tr><td>FY'20</td><td>310</td><td>3164</td><td>3474</td></tr><tr><td>FY'21</td><td>40</td><td>3080</td><td>3120</td></tr><tr><td>FY'22</td><td>30</td><td>2000</td><td>2030</td></tr><tr><td>FY'23</td><td>183</td><td>3000</td><td>3183</td></tr><tr><td>FY'24</td><td>808</td><td>4000</td><td>4808</td></tr><tr><td>FY'25</td><td>888</td><td>3160</td><td>3888</td></tr><tr><td>FY'26</td><td>30</td><td>68</td><td>98</td></tr><tr><td>Total</td><td>6971</td><td>24887</td><td>31858</td></tr></table>	Hindalco Industries Ltd- Hirakud FRP				Year	Inside	Outside	Total	Upto FY14	1100	0	1100	FY15	500	0	500	FY16	1000	0	1000	FY17	200	1500	1700	FY18	800	2765	3565	FY19	510	2650	3160	FY'20	310	3164	3474	FY'21	40	3080	3120	FY'22	30	2000	2030	FY'23	183	3000	3183	FY'24	808	4000	4808	FY'25	888	3160	3888	FY'26	30	68	98	Total	6971	24887	31858
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33	The project proponent shall prepare GHG emissions inventory for the plant and shall submit the programme for reduction of the same including carbon sequestration including plantation.	Presently (Scope 1&2 CO ₂ emission) is 0.564 MT/T avg (Apr'25-Sept'25) of product. Several Energy reduction Initiatives are being undertaken.
VIII. Public Hearing and Human Health Issues:		
34	All demands admitted in public hearing shall be accepted by the project proponent. The activities proposed in Action plan prepared for addressing the issues raised during the Public Hearing shall be satisfactorily implemented within the first three years as per the budgetary provisions mentioned in the Action Plan. The Status Report on implementation of Action Plan along with photographs shall be submitted to the concerned Regional Office of the Ministry along with District Administration.	Agreed and accepted. We have prepared the list of projects. The status report on Implementation of action plan has been attached in annexure.
35	The project proponent shall comply in the true spirit all the issues raised and recorded in proceedings of public hearing w.r.t. environment / pollution/ CER shall/ be complied by the Mining Authority as per OM F. No. 22-65/2017-IA.III, dated 30.09.2020 of MoEF&CC, Govt. of India	We shall abide.
36	Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management plan shall be implemented.	We have existing Emergency Preparedness plan, approved from Directorate of Factory and Boiler, Odisha certificate no SAM/OEP/2024/006118, same will revise after adding new facilities.
37	The project proponent shall carry out heat stress analysis for the workmen who work in high temperature work zone and provide Personal Protection Equipment (PPE) as per the norms of Factory Act.	We are providing work related PPEs to our Employee and workers on regular basis, No furnaces or other heat zone area available at plant area to make heat stress analysis.
38	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobiles STP, safe drinking water, medical health care, creche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	We have provided the housing for construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobiles STP, safe drinking water, medical health care, creche etc.
39	Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.	Health checkup of the employee and workers being carried out on a regular annual basis and all records are available with us.
IX. Corporate Environment Responsibility:		
40	As per the MoEF &CC, Govt of India Office Memorandum dated 30.09.2022, the project proponent is required to prepare and implement Corporate Environment Responsibility (CER) Plan. The activities proposed under CER shall be restricted to the affected area around the project. The company shall undertake all relevant measures for improving the socio-economic conditions of the surrounding area.	We shall abide and will do the activities as proposed. We have attached the detail project report of the development work done till now in the Annexure 2 .

	<p>CSR activities shall be undertaken by involving local villages and administration. The activities proposed for CER shall be implemented and to be completed within three years and annual report of implementation of the same along with documentary proof viz. photographs, purchase documents, latitude & longitude of infrastructure developed & road constructed needs to be submitted to Regional Office MoEF & CC annually along with audited statement and to the District Collector. It should be posted on the website of the project proponent.</p>	
41	<p>The company shall have a well laid down environmental policy duly approve by the Board of Directors. The environmental policy should prescribe for standard operating procedures to have proper checks and balances and to bring into focus any infringement's /deviation/violation of the environmental/ forest/ wildlife norms / conditions. The company shall have defined system of reporting infringement's / deviation/violation of the environmental/ forest /wildlife norms/conditions and/ or shareholder's/ stake holders. The copy of the board resolution in the regard shall be submitted to the Regional Office, MoEF&CC, Govt of India, Bhubaneswar as well as SEIAA, Odisha as a part of six-monthly report.</p>	<p>We are having environmental policy duly approve by the Board of Directors and we have procedures to have proper checks and balances to bring into focus any infringement's. Copy of the policy attached here-</p> <div style="text-align: center;">   </div> <p style="text-align: center;">ENVIRONMENT POLICY</p> <p>We, at Hindalco Industries Limited, operating across the process chain from mining to semi-fabricated products in non-ferrous metals, will strive to continually improve our environmental performance for sustainable operations and responsible growth globally, by integrating sound environmental systems & practices and Pollution Prevention approach.</p> <p>To achieve this, we shall:</p> <ul style="list-style-type: none"> • Continue to comply with all applicable legal and other requirements as environment. • Continually improve environmental performance by strengthening the Environmental Management System conforming to national international standards, including setting up and reviewing targets and measuring, monitoring and reporting their progress. • Allocate sufficient resources such as organizational structure, technology and funds for implementation of the policy and for regular monitoring of performance. • Adopt pollution prevention approach for all our processes; enhance material efficiency and achieve high productivity. • Conserve key resources like electricity, coal, water, oil, and raw materials, by promoting efficient technologies and manufacturing process improvements, water conservation programmes, and efficient use of raw materials. • Adopt energy efficient and cleaner technologies based on techno-economic viability, appropriate to the region in which we operate, and in line with our growth and diversification plans. • Promote the principles of waste prevention, reduction, reuse, recycling and recovery to minimize waste generation and strengthen the practices for management of wastes. • Work in partnership with regulatory authorities, relevant suppliers, contractors, distributors and logistics partners and all other stakeholders, as applicable, to understand and initiate improvement actions. • Engage with internal and external stakeholders including key business partners such as joint venture partners, licensees and outsourcing partners and wider communities, to broaden our understanding of environmental priorities and initiate actions on key environmental challenges. • Adapt environmental performance over life cycle as an important input to the decision-making process in the organization. • Raise environmental awareness at all levels of our operations, through training and effective communication, participation and consultation. • Communicate this Policy within the Organization. Develop and follow appropriate communication system to inform other stakeholders, as applicable, about our environmental commitment and performance. • Conduct environmental, health and safety due diligence before undergoing any mergers and acquisitions. <p>This policy shall be made available to all employees, suppliers, customers, community and other stakeholders, as appropriate.</p> <div style="text-align: right;">  SATISH PURI MANAGING DIRECTOR </div> <p style="text-align: center;">Date : 30 June 2020</p> <p style="text-align: center;">HINDALCO INDUSTRIES LIMITED</p>
42	<p>A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior Executive, who will directly to the head of the organization.</p>	<p>We have separate Environmental Cell set up both at the project and company head quarter level, with qualified personnel under the control of senior Executive, who will report directly to the head of the organization.</p>
43	<p>Action plan for implementing EMP and environmental conditions along with responsibility matrix of the company shall be prepared and shall be duly approved by the</p>	<p>We will submit year wise funds earmarked for environmental protection measures and it shall be kept in separate account and not to be diverted for any other purpose.</p>

	competent authority. The year wise funds earmarked for environmental protection measures shall be kept in separate account and not to be diverted for any other purpose. Year wise progress of implementation of action plan shall be reported to the Regional Office, MoEF &CC, Govt of India, Bhubaneswar as well as SEIAA Odisha along with the six-monthly Compliance Report.	
44	Self-environmental audit shall be conducted annually. Every three years third party environmental audit shall be carried out.	We are carrying yearly Environment audit following with Hazardous waste inventory and submitting report to OSPCB on an annual basis.
45	All the recommendations made in the Charter on Corporate Responsibility for Environment Protection (CREP) for the plant shall be implemented.	Not Applicable
XI. Miscellaneous: -		
46	The Project Authorities should widely advertise about the grant of this EC letter by printing the same in at least two local newspapers, one of which shall be in vernacular language of the concerned area. The advertisement shall be done within 7 days of the issue of the clearance letter, mentioning that the instant project has been accorded EC and copy of the EC letter is available with the State Pollution Control Board and web site of the Ministry of Environment, Forest and Climate Change (www.environmentclearaance.nic.in). A copy of the advertisement may be forwarded to the concerned MoEF &CC Regional Office for compliance and record.	The advertisement is made in two local newspapers, one in Odia and second in English. The copy of the advertisement has been published within 07 days of the issue of clearance letter. The copy of advertisement published in Indian Express (English) and Samaja (Odia) on dated 07.07.2022 and intimation regarding the same has been submitted to Deputy Director General of Forests (C), Regional Office (EZ) Ministry of Environment, Forest and Climate change on dated 11.07.2022
47	The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.	We have submitted EC copy to heads of local bodies, Panchayat, Municipal bodies, District Magistrate, District Industry Centre, Zilla Parishad and other relevant offices of the area. Acknowledgement received from concern offices, submitted to MS OSPCB vide our letter no. HFRP/ENV/2022-23/91 on dated 03.08.2022
48	It shall be mandatory for the project management to submit six (06) monthly compliance reports on post environmental monitoring in respect of the stipulated terms and conditions in this Environmental Clearance, the status of the implementation of the stipulated environmental safeguards to the State Environment Impact Assessment Authority (SEIAA), Odisha, SPCB & Regional Office, of the Ministry of Environment & forest, Odisha in hard and soft copies on 1st June and 1st December of each calendar year. The proponent shall also upload the compliance report including results of monitored data, as applicable in the website of the Ministry for monitoring of EC conditions.	We will submit report before 01 st Dec and 1 st of June of every year.

49	The proponent shall submit/upload six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of MoEF &CC, Govt of India, the respective Zonal Office of CPCB and the SPCB. The criteria pollutant levels namely : SPM, RSPM, SO ₂ , NO _x (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the project shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.	We will submit six monthly reports to Regional Office of MoEF &CC, Govt of India, the respective Zonal Office of CPCB and the SPCB and upload at company website. The criteria pollutant levels namely: PM ₁₀ , PM _{2.5} , SO ₂ , NO _x (ambient levels as well as stack emissions), to be monitored displayed at near the main gate of the company in the public domain.
50	The environmental statement for each financial year ending 31st March in Form-V as is mandated to be submitted by the project proponent to the Odisha State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of EC conditions and shall also be sent to the respective to the MoEF &CC & its concerned Regional Office, Central Pollution Control Board and State Pollution Control Board.	We are submitting the Environmental Statement Report on regular basis and also available on the website of the company. Recently, we have submitted ESR to OSPCB, MOEFCC and CPCB Regional office vide letter no. HFRP/ENV/2024-25/208 on dated 21.09.2024.
51	The project proponent shall inform the Regional Office, MoEF &CC, Govt of India, Bhubaneswar as well as SEIAA, Odisha the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project.	We will inform regarding commencing the land development work and start of production, operation once started.
52	The project authorities must strictly adhere to the stipulations made by the State Pollution Control Board and the State Government.	We will adhere to this.
53	The project proponent shall abide by all the commitments and recommendations made in EIA/EMP report, commitments made during Public Hearing and also that during their presentation to the State Level Expert Appraisal Committee.	We will comply and submit progress report on six monthly basis. We have attached the progress report of the commitments undertaken till now along with evidence in the Annexure 2 .
54	No further expansion or modifications in the plant shall be carried out without prior approval of the SEIAA, Odisha.	We will take preapproval if required.
55	Concealing factual data or submission of false/fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986.	Agreed
56	The SEIAA, Odisha may revoke or suspend this EC, if implementation of any of the above conditions is not satisfactory. The SEIAA Odisha reserves the right to alter /modify the above conditions or stipulate any further condition in the interest of environment protection.	We shall abide by law.

57	The SEIA, Odisha reserves the right to stipulate additional conditions if found necessary. The Company in a time bound manner shall implement these conditions.	We shall abide by law.
58	The Regional Office, MoEF & CC Govt. of India, Bhubaneswar shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the Officer(s) of the Regional Office by furnishing the requisite data/ information/monitoring reports.	Noted and accepted.
59	The above conditions shall be enforced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, Hazardous and other wastes (Management and transboundary Movement) Rules, 2016 and the public Liability Insurance Act, 1991 along with their amendments and Rules any other orders passed by the Hon'ble Supreme Court of India/ High Courts and any other Court of Law relating to the subject matter.	Noted and accepted.
60	Any appeal against this EC shall lie with the National Green Tribunal, if preferred within a period of 30 days as prescribed under section 16 of the National Green Tribunal Act, 2010.	Noted and accepted.

Annexure- 1

1. Summary Report of Monthly CEMS.				
Month	Content	CEMS_1_Hot_Roughing_Mill-PM	CEMS_2_Hot_Finishing_Mill-PM	CEMS_3_Cold_Rolling_Mill-PM
April to Sept'25	Prescribed Standards	0 - 50	0 - 50	0 - 50
	Min Value	0.15	1.3	1.02
	Max Value	50	44.05	43.49
	Average	4.56	5.66	7.81
	Data Availability %	99.27	99.93	99.93
2. Summary report of Manual Stack Emission				
Month		HRM Stack	HFM Stack	CRM Stack
April to Sept'25	Prescribed Standards	0 - 50	0 - 50	0 - 50
	Min	10.61	10.87	10.55
	Max	14.21	13.82	12.62
	Average	13.02	11.69	11.61
3. Summary report of Ambient Air Quality (April'25 to Sept'25)				
	Parameter	Min	Max	Average
Near Material Gate	PM ₁₀	51	70	58
	PM _{2.5}	23	31	27
	SO ₂	6	8	7
	NO _x	19	25	23
Driver Room Beside ADM Building	PM ₁₀	49	62	54
	PM _{2.5}	22	29	25
	SO ₂	6	7	7
	NO _x	18	22	21
Canteen near Nitrogen plant	PM ₁₀	51	61	55
	PM _{2.5}	23	34	28
	SO ₂	6	7	6
	NO _x	18	23	21
Summary report of Fugitive Emission Monitoring.				
Month	Standard (µg/m-3)	Min (µg/m-3)	Max (µg/m-3)	Average (µg/m-3)
April'25	5000	187	286	218
Aug'25	5000	146	256	194.4

Annexure-2

CER Activities With Expenses of Hindalco Hirakud FRP	
(April'25-September'25)	
Project Activities	Hindalco Programme Spending
Infrastructure Development	
Development through various infrastrucre build up	35.02
Total	35.02