

# MINERALS & MINERALS LIMITED

Regd. Office- Court Road, P.O. & Distt.-Lohardaga, Jharkhand-835302

Tel.-06526-223163

CIN NO. U26990JH1970PLC000875

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Ref. :

Date .....

**Ref.:** HIL/LHD/ENV/JSPCB/335

**Date:** 25.09.2025

**To,**  
**The Member Secretary**  
Jharkhand State Pollution Control Board  
TA building, Ground floor,  
HEC Complex, PO Dhurwa,  
Ranchi-834003

**Sub:** Environment Statement for Richughuta Railway Siding, of M/s Minerals & Minerals Limited, District Latehar for the financial year 2024-25.

Dear Sir,

This has reference to Rule 14 of Environment Protection Act 1986. We are submitting herewith Environment Statement in prescribed Form V for Richughuta Railway Siding, of M/s Minerals & Minerals Limited, District Latehar for the financial year 2024-25.

Kindly acknowledge receipt for the same.

Thanking you,

Yours faithfully,  
For **M/s Minerals & Minerals Limited**



**Anand Tiwari**  
**Assistant Manager (Environment & Compliance)**

**Encl:** As Above

**CC: -**

1. The Regional Officer, Jharkhand State Pollution Board, Dhurwa, Ranchi
2. The Deputy Director General of Forests (C), MoEF&CC, Integrated Regional Office, Ranchi

**FORM-V**  
(See Rule-14)

**Environment Statement for the financial year ending the 31<sup>st</sup> March 2025**

**PART-A**

(i)	Name & address of the owners/ occupier of the industry/operation/ process.	Richughuta Railway Siding M/s Hindalco Industries Limited District Latehar, Jharkhand
(ii)	Industry Category: Primary (STC code), Secondary (SIC code)	-
(iii)	Production Capacity:	6.0 LTPA (Bauxite) – Only handling of bauxite for dispatch to the captive plant through railway wagon
(iv)	Year of establishment	1970
(v)	Date of last environmental statement submitted	21.09.2024

**PART-B**

**Water & Raw material Consumption**

**(i) Water Consumption (m<sup>3</sup>/day):**

Process	Nil
Industrial (Sprinkling for Dust Suppression etc.)	16.26
Domestic (Drinking & Other)	2.25

**Process:** This is a railway siding only handling of bauxite for dispatch to captive plant, therefore water is not required for processing at siding.

Name of Products	Process water consumption per unit of product output	
	During the previous financial year (2023-24)	During the current financial year (2024-25)
Bauxite	Nil	Nil

Bauxite is a natural product. As such no water is required for processing at siding.

**(ii) Raw Material Consumption**

Name of raw materials	Name of products	Consumption of raw material per unit of output	
		During the previous financial year (2023-24)	During the current financial year (2024-25)
Not Applicable	Bauxite	3,45,882 Ton	4,64,848 Ton

\* Dispatch quantity

As this is a railway siding and here, we receive bauxite from the mine and dispatch it to captive plant. Therefore, no raw materials are required for processing at the siding.

**PART-C**

**Pollutants discharge to environment/unit of output.  
(Parameters as specified in the consent issued)**

Pollutants	Quality of pollutants discharged (mass/day)	Concentrations of pollutants discharges (mass/volume)	Percentage of variation from prescribed standards with reasons
(a) Water	No wastewater is generated from process. Only Negligible amount of domestic wastewater and is being generated collected in Septic Tank and followed by Soak Pit.	Not applicable	Not applicable
(b) Air	Air monitoring is being carried out regularly, and reports of the same are timely submitted to your good office.		Not applicable

**Remarks:** The Monitoring results are well within prescribed limit.

**PART-D**

**HAZARDOUS WASTE**

(As specified under Hazardous and Other Wastes (Management & Transboundary Movement) Rules, 2016)

Hazardous wastes	Total Quantity	
	During the previous financial year (2023-24)	During the current financial year (2024-25)
(a) From process: Operation of Machines (Used/Spent Oil)	597 Litres	574 Litres
(b) From pollution control facilities	Not applicable	Not applicable

**PART-E**

**Solid Wastes**

Solid wastes	Total Quantity (Ton)	
	During the previous financial year (2023-24)	During the current financial year (2024-25)
(a) From process:	Nil	Nil
(b) Form pollution Control facility	Nil	Nil
(c) (1) Quantity recycled or re-utilized within the unit. (2) Sold (3) Disposed	Nil	Nil

**PART-F**

Please specify the characterizations (in terms of composition of quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes.

➤ **Hazardous Waste:**

Total of 574 litres of used/spent oil (Category 5.1) has been generated & stored in closed barrels at an earmarked place with proper roofing and impervious flooring, and it has been disposed of through JSPCB-authorized recyclers only.

➤ **Solid waste:** No solid waste generated from the process.

**PART-G**

**Impact of the pollution abatement measures taken on conservation of natural resources and on the cost of production:**

- USEPA-approved PM10 analyzer has been installed at site to continuously monitor the ambient air quality and connected with JSPCB server to ensure compliance with environmental standards.
- Plantation programme has been carried out along the periphery of the premises
- Water Sprinkling is being carried out by mobile water tanker.

**PART-H**

**Additional measures/investment proposal for environmental protection including abatement of pollution, prevention of pollution:**

- Proposal for installation of a Digital LED Screen at the site for displaying environmental data.
- The plantation program will continue based on the availability of land.

**PART-I**

**Any other particulars for improving the quality of the environment.**

The Richughuta Railway Siding comes under Hindalco Mines Division, Lohardaga, which is an ISO 14001:2015, ISO 9001:2008, OHSAS 18001:2007, and SA 8000:2008 certified company. Operating under a QEHS (Quality, Environment, Occupational Health & Safety) management system, all necessary measures are taken to conserve and improve the natural environment at all sites. The QEHS management system is implemented at all Hindalco Mines, with operational control procedures in place to prevent and control pollution.

Environmental awareness and training programs are conducted to educate people on the importance of protecting the environment.