

MAP/Env/EC-H2/2026-27/ 304

30.05.2026

To,

The Deputy Director General of Forests (C),
Ministry of Env., Forest and Climate Change
Regional Office (WZ), E-5
Kendriya Paryavaran Bhawan, E-5 Arera Colony,
Link Road-3, Ravishankar Nagar, Bhopal-462016

Subject: Half yearly environmental clearance compliance report of Hindalco Industries Limited,
Unit Mahan Aluminium, Village Orgari, Tehsil Bargawan, Singrauli M.P for the period
from October 2025 to March 2026.

Reference:

1. Environment clearance vide letter no. J-11011/217/2007-IA II (I) dated 18th March 2009
2. Environment clearance vide letter no. J-11011/217/2007-IA II (I) dated 15th February 2012 (Amendment)
3. Environment clearance vide letter no. J-11011/217/2007-IA II (I) dated 23rd July 2018, (Amendment)

Respected Sir,

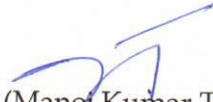
We are herewith submitting half yearly compliance report along with all required annexures of Hindalco Industries Limited, Unit Mahan Aluminium situated at village Orgari, Tehsil-Bargawan, District-Singrauli (MP). The compliance report is for the period from October 2025 to March 2026.

This is for your kind information and necessary records please.

Thanking you,
Yours sincerely

for- Hindalco Industries Limited,

Unit Mahan Aluminium


(Manoj Kumar Tiwari)
(Section Head - Environment)

Cc:

1. The Zonal Head, CPCB, Bhopal
2. The Member Secretary, MPPCB
3. The Regional Officer, MPPCB

Hindalco Industries Limited

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Hindalco Industries Limited, Unit Mahan Aluminium, Bargawan Singrauli (MP):-
“EC- Compliance”

Name of the Project	Integrated Aluminium Smelter Complex (Primary Aluminium production capacity from 3.25 to 3.59 LTPA) Along with Coal Based captive Power Plant of 900 MW along with 1x 150 MW stand by unit
Clearance letter No	J-11011/217/2007-IA II (I), Dated 18th March 2009 , Amended on Dated: 15.02.2012
Period of Compliance Report	October-2025 to March-2026

Sl. No.	CONDITIONS	Compliance Status																																						
i.	There shall be no additional acquisition of land, requirement of water and coal which will remain same as per the environmental clearance dated 18.03.2009	The said condition is fully complied. No additional requirement of Land, water, coal etc. No additional power is required after 750 MW. However, the latest Environment clearance/NIPL having the revised quantity for raw materials. Hence, we are complying the condition.																																						
ii.	The company shall achieve levels of fluoride emissions from 0.7 kg/ton to 0.67 kg/ton of Aluminium produced within a period of three years.	We are well within the required limit. Presently it is 0.15 kg/ton of Al during compliance period.																																						
iii.	The particulate emission shall be controlled below 50 mg/Nm ³ by installation of ESP in the captive power plant.	Complied with condition. Particulate emission from Captive Power Plant is well within below 50 mg/Nm³. <table><tr><th></th><th>Month</th><th>Unit-1</th><th>Unit-2</th><th>Unit-3</th><th>Unit-4</th><th>Unit-5</th><th>Unit-6</th></tr><tr><th>Standard</th><td></td><td>50</td><td>50</td><td>50</td><td>50</td><td>50</td><td>50</td></tr><tr><td rowspan="3">Results of PM Monitoring in mg/Nm3</td><td>Min</td><td>33.11</td><td>18.65</td><td>19.07</td><td>12.07</td><td>10.47</td><td>20.60</td></tr><tr><td>Max</td><td>35.35</td><td>48.85</td><td>49.40</td><td>28.49</td><td>43.32</td><td>33.95</td></tr><tr><td>Average</td><td>34.00</td><td>29.22</td><td>40.10</td><td>26.49</td><td>35.68</td><td>22.14</td></tr></table> (Please refer Table no -1)		Month	Unit-1	Unit-2	Unit-3	Unit-4	Unit-5	Unit-6	Standard		50	50	50	50	50	50	Results of PM Monitoring in mg/Nm3	Min	33.11	18.65	19.07	12.07	10.47	20.60	Max	35.35	48.85	49.40	28.49	43.32	33.95	Average	34.00	29.22	40.10	26.49	35.68	22.14
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iv.	Data on ambient air quality, stack emission and fugitive emission shall be regularly submitted on-line to the Ministry's Regional Office at Bhopal, SPCB and Central Pollution Control Board (CPCB) as well as hard copy once in six months and display data on PM₁₀, SO₂ and NO_x outside the premises at the appropriate place for the general public.	Online monitoring systems are installed for Ambient Air Quality, Stack emissions and fugitive emissions and data are being transmitted to MPPCB and CPCB server. Display of data on PM₁₀, SO₂ and NO_x has been provided at main gate for the general public. (Please refer Photo no -1)
v	The National Ambient Air Quality Standards issued by the ministry vide G.S.R. No.826 (E) dated 16th November ,2009 shall be followed	We are complying with The National Ambient Air Quality Standards and monitoring are being conducted on regularly. Apart from manual monitoring we have provided CAAQMS at four location in all four direction.

vi	The project proponent shall also submit six monthly reports on the status of the compliance of the stipulated environmental condition including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of this Ministry at Bhopal/CPCB/SPCB shall monitor the stipulated conditions.	We are regularly submitting the six-monthly compliance reports. Last report was submitted through e-mail dated 29-November-2025.
vii	The environmental statement for each financial year ending 31 st March in form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Board as prescribed under the Environmental (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental condition and shall also be sent to the respective Regional officers of the MOEF by e-mail.	Environmental Statement is being submitted to the concerned body for every financial year. Last Environmental Statement was submitted letter void no.- MAP/ENV/EAS/2025-26/236, dt. - 23.09.2025 , annexed as Annexure – 1 for your reference.

viii	The company shall submit within three months their policy towards corporate Environment Responsibility which should inter-alia address (i) Standard operating processes/ procedure to bring into focus any infringement /deviation /violation of environmental or forest norm/conditions, (ii) Hierarchical system or Administrative order of the company to deal with environmental issues and ensuring compliance to the environmental clearance condition and (iii) System of reporting of non-compliance /violation environmental norms to the Board of Director of the company and /or stakeholders or shareholders.	We have obtained IMS certification from DNV Business Assurance India Pvt. Ltd. and in the system, all the SOP and Procedure are incorporated and being followed. IMS Certificate attached as Annexure - 2.
5.	The Company shall comply with all the conditions stipulated vide Ministry's letter of even no. dated 18.03.2009. In future, in case of change in the scope of the project, the company shall obtain fresh environmental clearance.	We are complying with all the conditions stipulated vide Ministry's letter of even no. dated 18.03.2009.