

Supplier ESG Benchmarking and Performance Assessment

**Hindalco's Framework for Supplier Sustainability Evaluation,
Feedback and Capacity Building**

Feedback mechanism for Suppliers

- Supplier meets provide a forum for feedback and discussion.
- Participants share best practices and learn from peer approaches.
- These meets build awareness of Hindalco's supplier ESG program, processes and requirements.
- In-depth technical support helps suppliers build capacity and improve ESG performance.
- The annexure that follows provides supporting details and examples.



Annexure: Unit Vendor Meet- Belagavi 4 Dec 2025



Vendor Meet 2025

Slide till 13 shows the training the unit team provides to our contractual workmen.



Monthly Safety Theme celebration & rewards at Gate

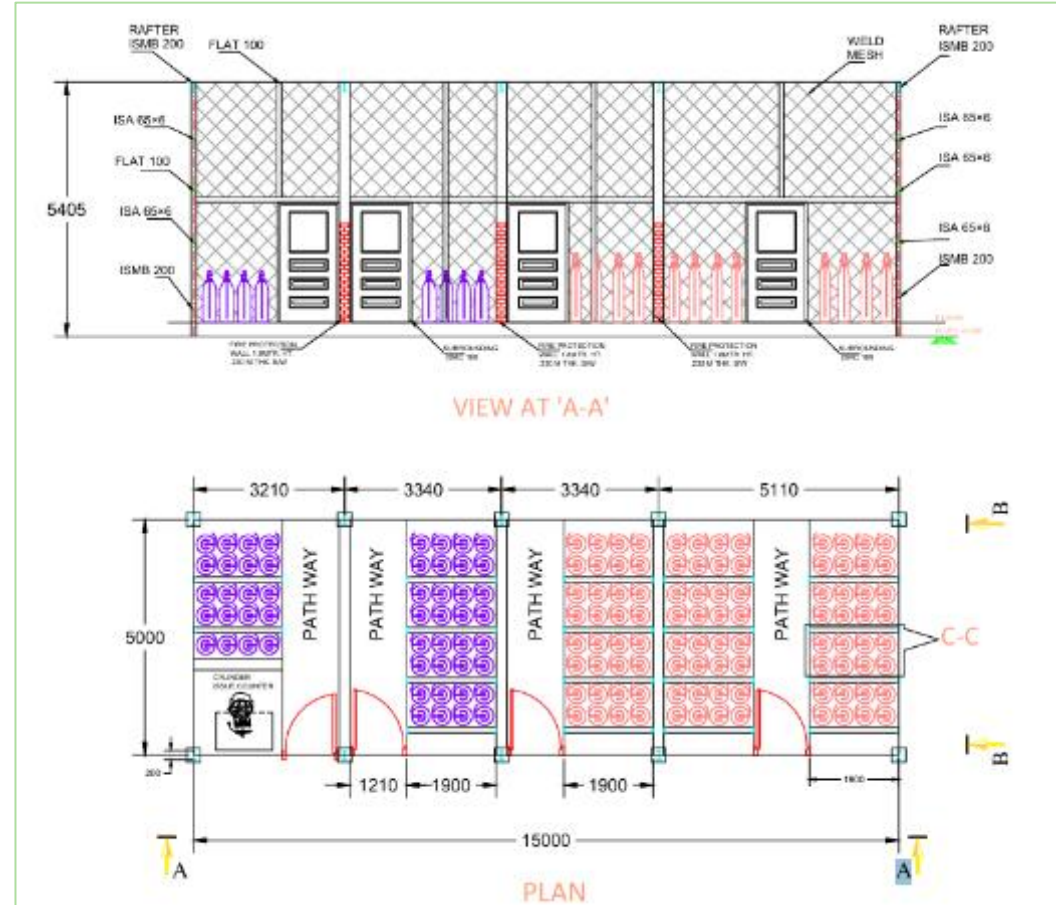


Hot work safety Theme Celebration



Monthly safety theme celebration on Hot work and fire safety opening ceremony including all contractual workmen organized by Hot work safety Task force at smelter Gate covering leaders speeches, Fire fighting demonstration and Spot quiz Competitions for workmen.

Centralized Gas cylinder storage shed



Arch flash suit distribution to contractual & company workmen



Standardize Uniform and reflective jacket for Contractual workmen



Weekly Centralized safety training for Contractual workmen



Weekly Centralized Training at Gyandhara for Contractual Workmen							
SL	Date	Day	Name of the training	Name of the trainer	Time	Duration	Venue
1	04th-Dec	Thursday	Usage of PPEs & Operating Discipline	Ajeet T Belavi	1400-1800 hrs	4 hrs	Gyandhara
2	11th-Dec	Thursday	Fire Safety & rescue tactics	Adarsh Surkar	1400-1800 hrs	4 hrs	Gyandhara
3	18th-Dec	Thursday	Contractor Safety Management	CSM Sub-committee	1400-1800 hrs	4 hrs	Gyandhara
4	24th-Dec	Wednesday	Work at Height Safety	Gulappa Ganiger/ Sushim Thepale	1400-1800 hrs	4 hrs	Gyandhara
Training Calendar for Permanent & Contractual Workmen at Department							
SL	Date	Day	Name of the training	Trainer Nominated by	Time	Duration	Venue
1	05th-Dec	Friday	SOP,SWI,JSA,HIRA, Job specific - Varun	Kiran K Kondala / Suraj B	1400-1800 hrs	4 hrs	Varun Conf hall
2	12th-Dec	Friday	SOP,SWI,JSA,HIRA, Job specific - Specials	Ashish Mishra/Siddhalinges	1400-1800 hrs	4 hrs	Specials Conf hall
3	19th-Dec	Friday	SOP,SWI,JSA,HIRA, Job specific - Standard Production	Rama Nahak/Mahesh Shivayagol	1400-1800 hrs	4 hrs	Gyandeep
4	26th-Dec	Friday	SOP,SWI,JSA,HIRA, Job specific - CPP	Satish HS/ Promod Devale	1400-1800 hrs	4 hrs	CPP Conf hall
5	26th-Dec	Friday	SOP,SWI,JSA,HIRA, Job specific - EPD	Vishnuprakash Nair	1400-1800 hrs	4 hrs	Gyandeep/Gyandhara

1. Centralized training for contractual workmen at newly renovated Gyandhara (safety induction room).
2. Monthly planner for trainings.
3. QR based attendance capturing and post assessment test of Contractual Workmen.



Forklift Simulator to check drivers' competency

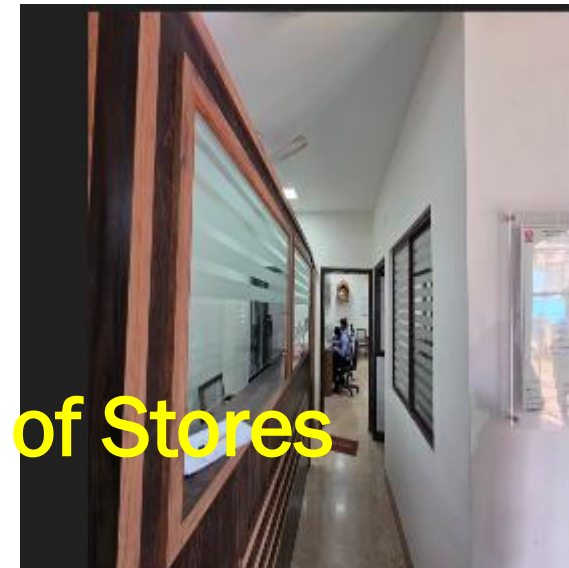


1. VR enabled Forklift simulator device for training and post assessment of forklift drivers.
2. Total 12 scenarios based on 1 ton bags/pallets loading and unloading. Battery removal procedure.
3. Includes Forklift daily checklist and PPEs compliance.
4. Day/Night scenarios.
5. Evaluation based on safe loading and unloading of bags & pallets.
6. Instructor can create customised obstructions.

PPEs Booth for Truck drivers



Celebration of Sarathi Utsav for Drivers

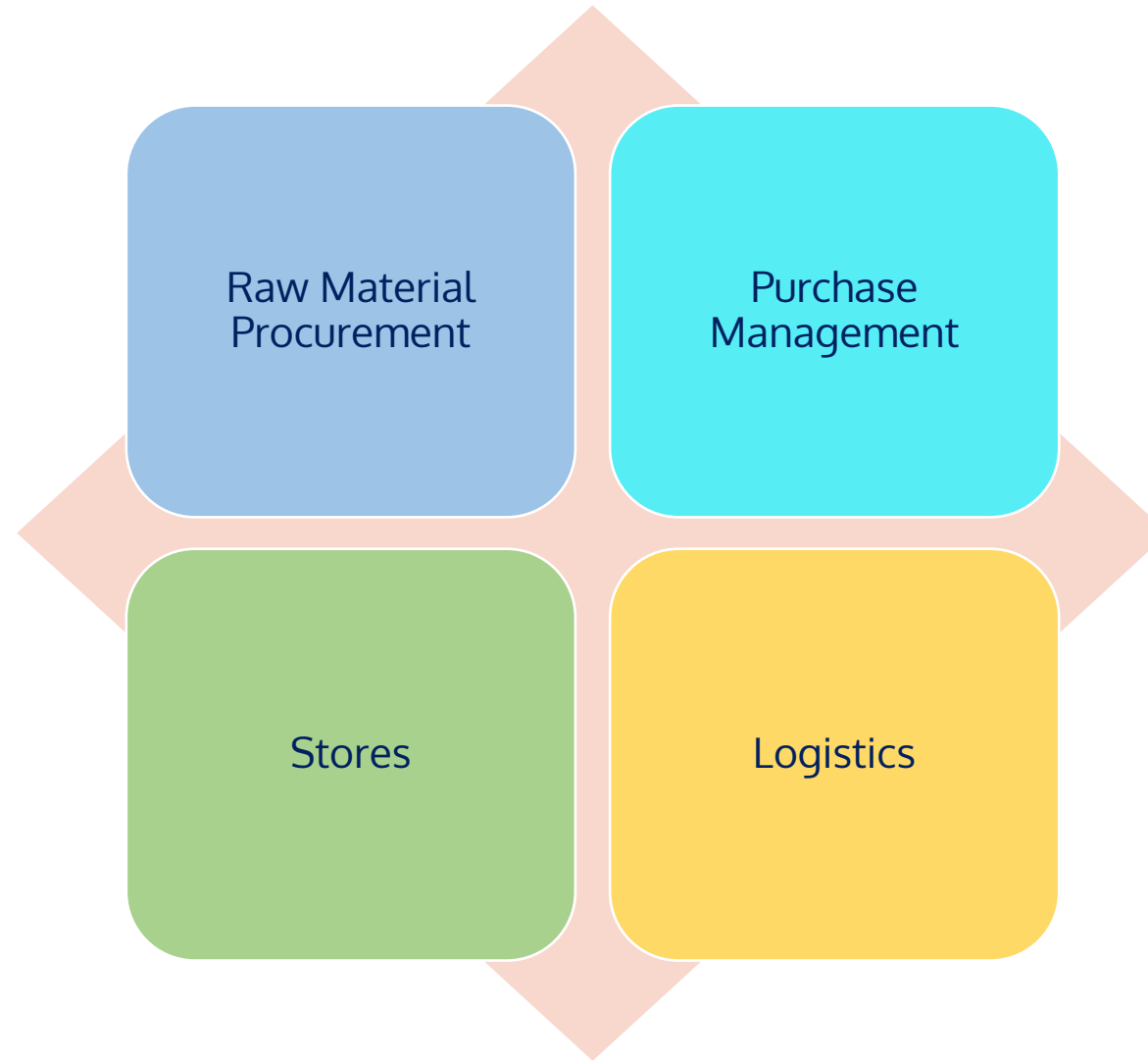




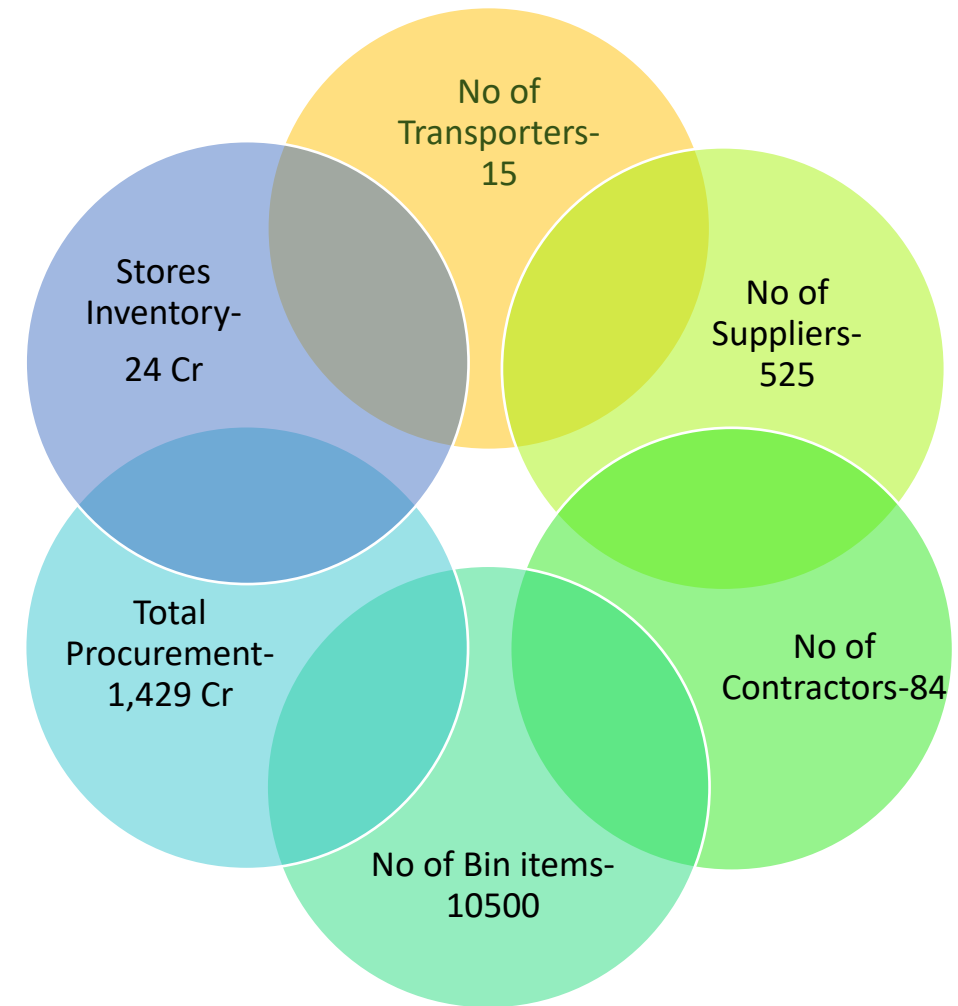
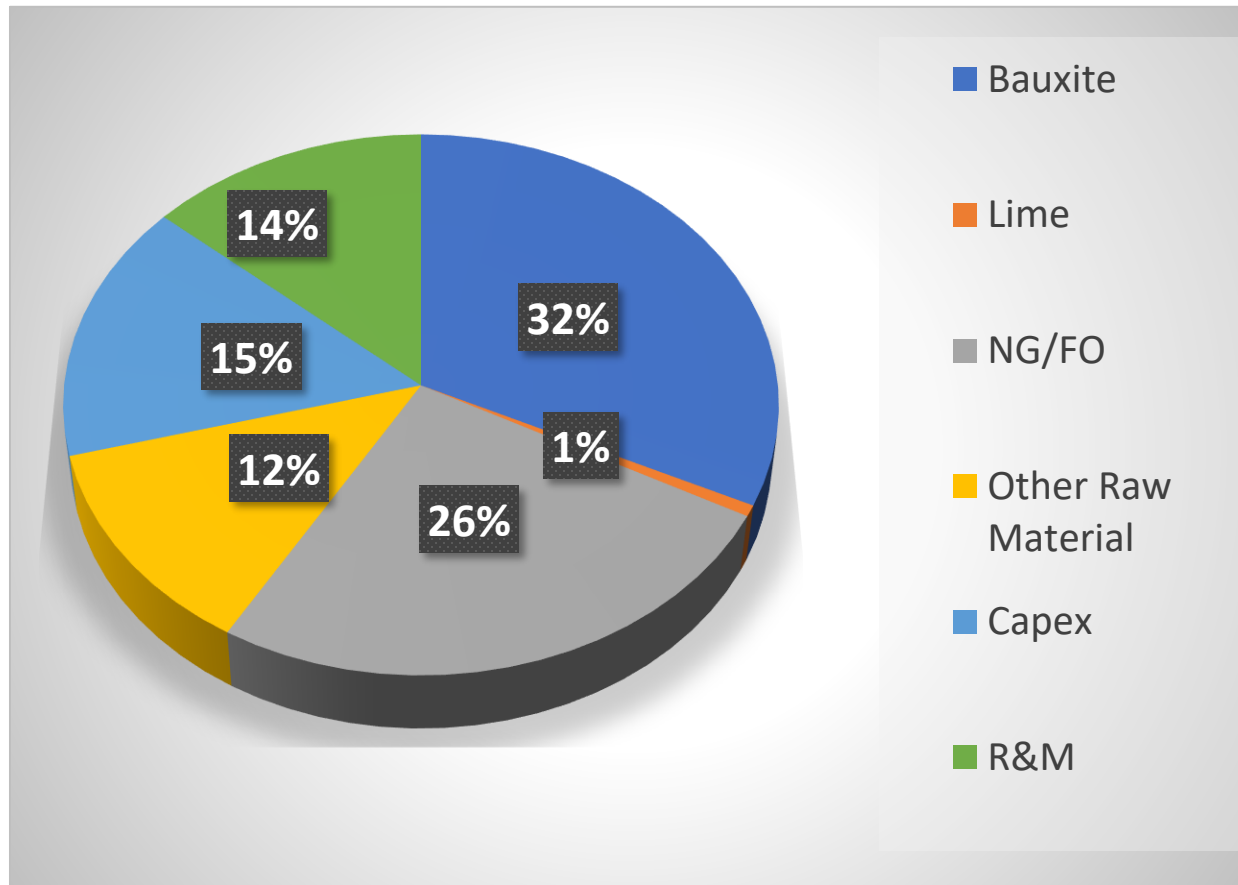
Slide till 21 shows about the Hindalco supply chain, business partner framework and vendor satisfaction score.



Supply Chain



Supply Chain



PROSPECTIVES FROM OUR RELATIONSHIP



**Long-term
Relationship**



**Support Each
Other**



Mitigate Risk



**Create Mutual
Growth**



**Socially
Responsible**

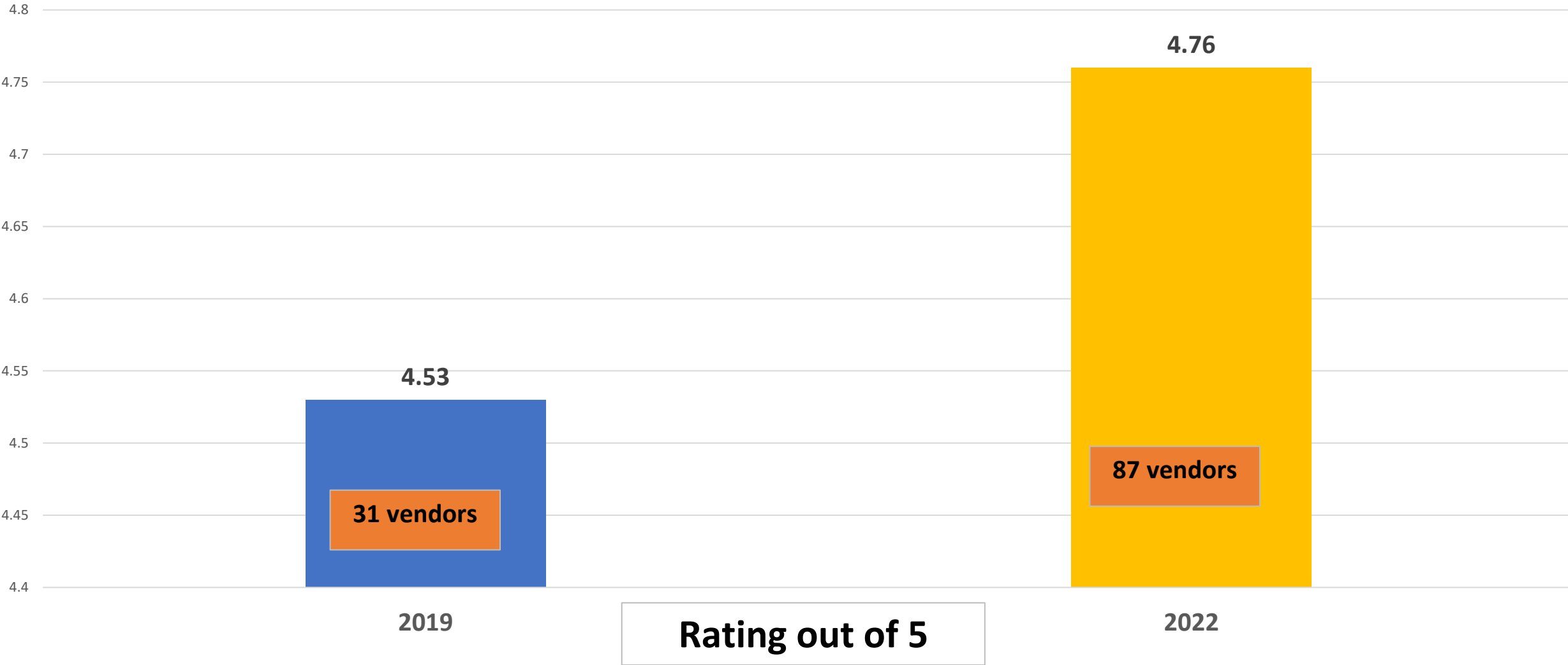
Business Partner Engagement Framework



Supply Chain



Vendor Satisfaction Survey rating of last two vendor meet



People initiatives

Contractor Safety Management

The CSM meeting began with a Safety Rally followed by an amazing skit on Safety and some Quizzes on safety. We had our 80 contractor representatives who made the event a grand success by their presence



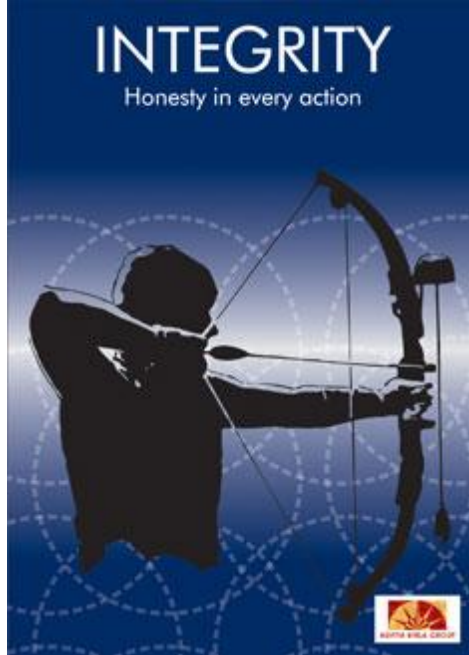
Key Customers



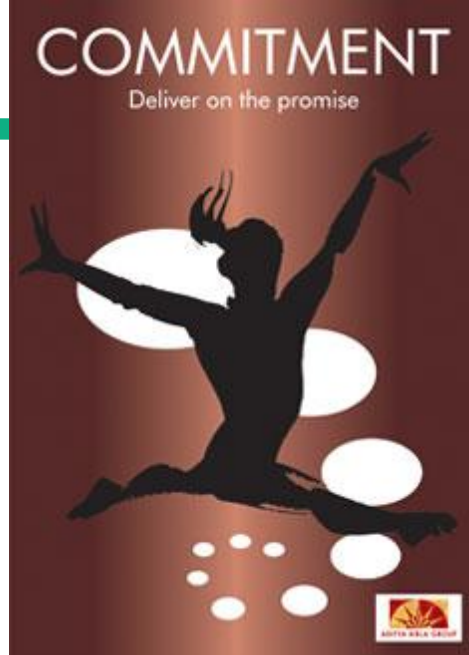
Slide till 27 shows the Hindalco values, supplier code of conduct training and vendor grievance portal.



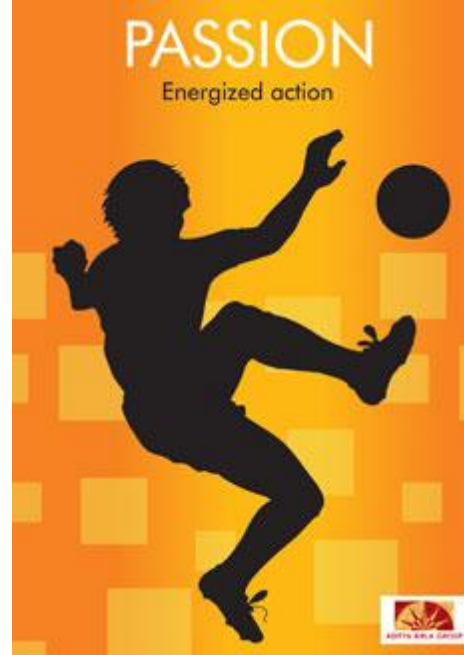
Hindalco Values



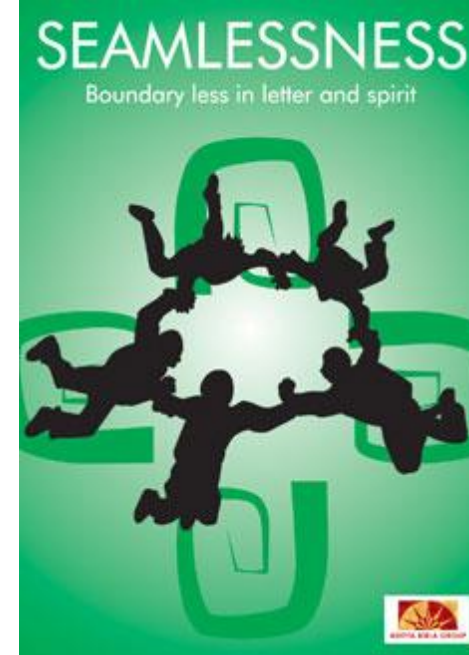
Acting and making decisions in a manner that is fair and honest. Following the highest standards of professionalism and being recognized for doing so.



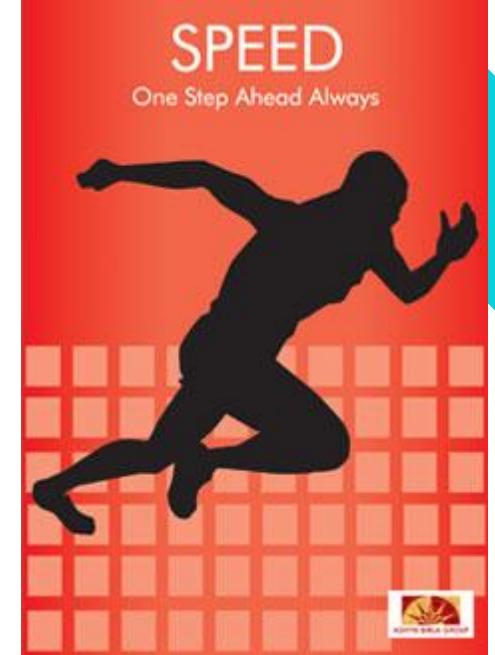
On the foundation of Integrity, doing all that is needed to deliver value to all stakeholders.



An energetic, intuitive zeal that arises from emotional engagement with the organization that makes work joyful and inspires each one to give his or her best.

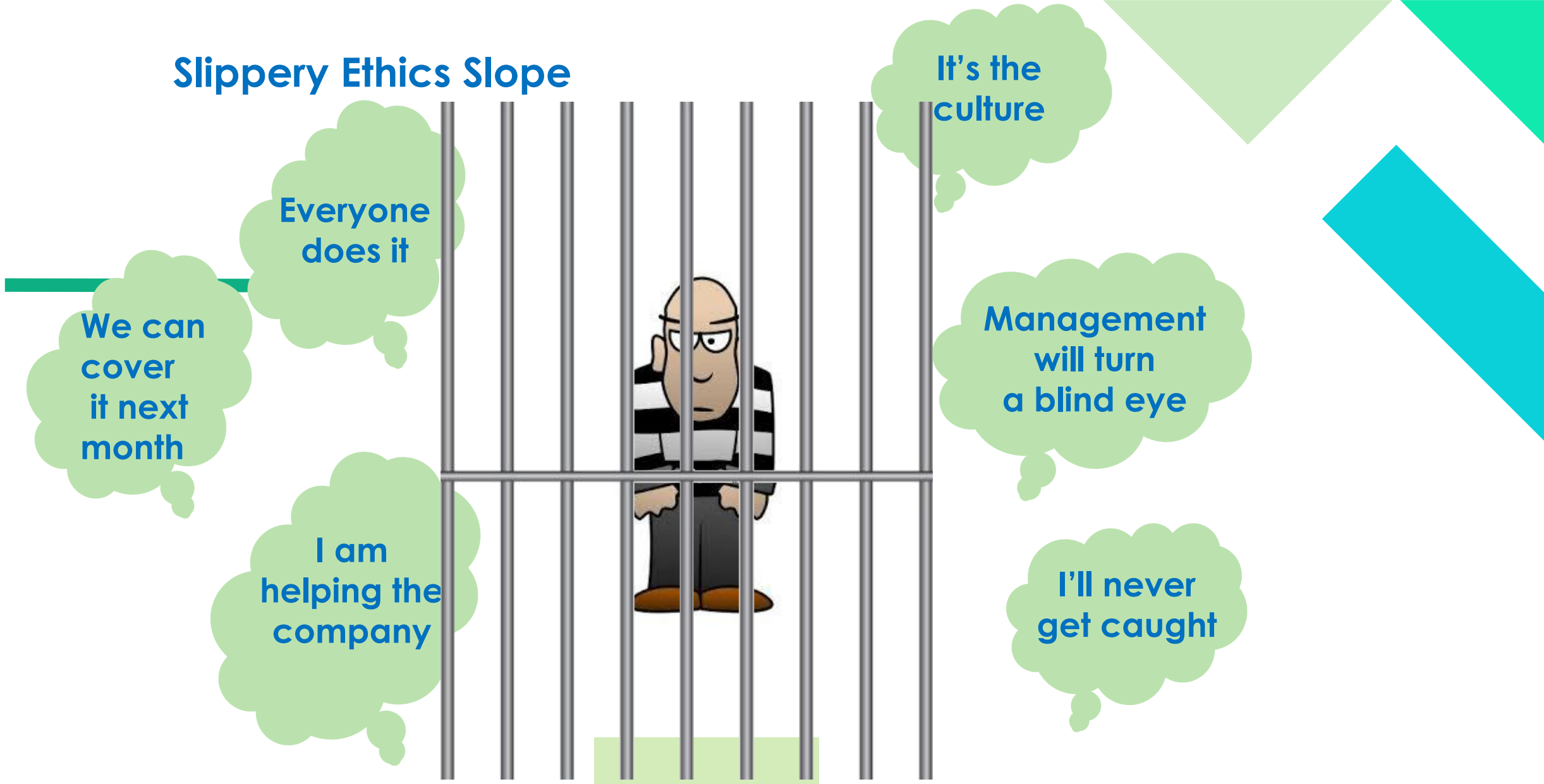


Thinking and working together across functional groups, hierarchies, businesses and geographies.



Responding to internal and external customers with a sense of urgency.

Slippery Ethics Slope



We can
cover
it next
month

Everyone
does it

I am
helping the
company

It's the
culture

Management
will turn
a blind eye

I'll never
get caught

If our people do something wrong, they will eventually be caught and punished

Core Principles of the Code

- Accept and obey the laws of the country in which we are working and SOPs of the company.
- We will conduct all transactions in a fair and dignified manner.
- We are strictly forbidden from giving or receive gifts, cash or favors in kind for ourselves or our family members from business partners or from anyone with whom we have dealings with on behalf of the company.
- You should never encourage giving or taking bribes in cash or kind in order to secure any type of gain for the organization.

REPORTING MECHANISM:

toll free number 1800 103 9868

Write to : abg.whistleblower@ethicshelpline.in

Post it to P. O. Box No 71, DLF Phase 1, Qutub Enclave, Gurgaon – 122002, Haryana

**UNETHICAL ACTIONS CAN LEAD
TO LEGAL ISSUES AND MAY
ALSO DAMAGE YOUR
ASSOCIATION WITH THE
COMPANY**

**LET'S BUILD TRUST TOGETHER
BY BEING COMPLIANT**



SUPPLIER GRIEVANCE- “Your Voice Is our Priority”

Supplier Grievance Submission – Step-by-Step Guidelines



Scan the
QR Code

- Use your mobile phone or device to scan the QR code.
- This will open the Supplier Grievance Form online.

Enter Your
Details

- Fill in your personal and supplier information (Company name, Your name, Contact number, Email, etc.).

Describe
Your
Grievance

- Clearly explain the grievance you are facing (e.g. Payment delay, Delivery issue, etc.).

Submit the
Form

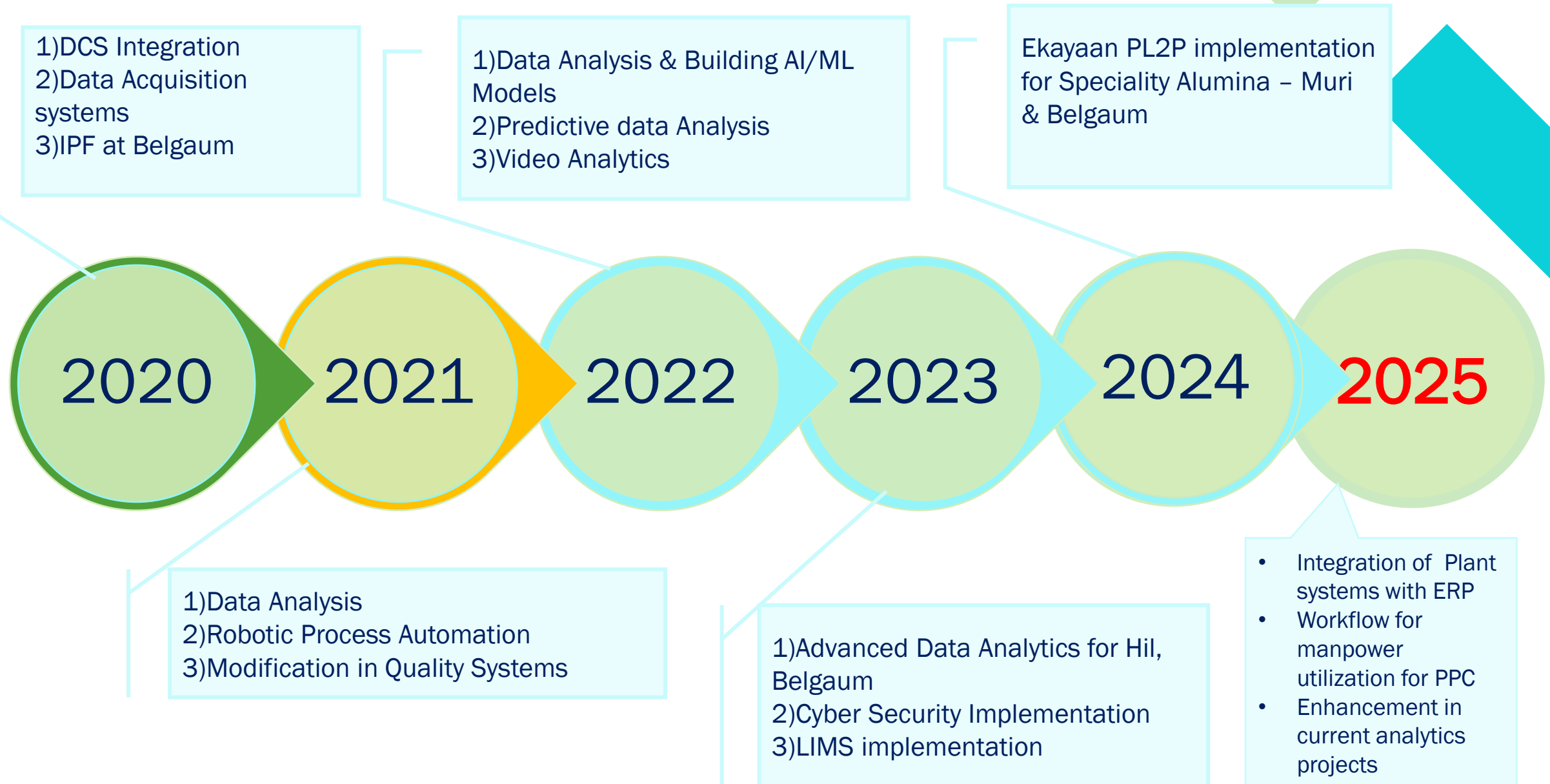
- Click the Submit button to send your grievance.

Slide till 35 shows the digital journey and initiative taken by Hindalco.



Hindalco Industries Limited,
Specialty Chemical
Business **Digitization**

Journey of Digitization



Hindalco Specialty Alumina

...Leading by Innovation

Degree of Calcination

- ✓ Prediction of Specific Surface Area

Granulometry

- ✓ Prediction of quality parameters +100, +200, +325

Particle Size Distribution

- ✓ Forecasting of PSD to maintain Soda Concentration

Chemical Treatment

- ✓ Auto mineralization dosing

Impurity Reduction

- ✓ Soda, Iron, Silica reduction
- ✓ Identifying parameters for Filter Press solids

Quality

Cost & Efficiency

- Soda Recovery
- Steam Economy,
- Throughput enhancement
- Power optimization

Asset Reliability

- Sensorization of assets
- Equipment's efficiency monitoring
- Realtime dashboard

Safety & Sustainability

- Video Analytics
- Online incident capturing
- Vehicle safety modules
- Smart Camera Surveillance

Data Management platforms

Intelligent Plant Framework
,Customer Dashboard, Ekayyan
ERP,LIMS

Process of Digital Innovation



1

Define the
innovation sources



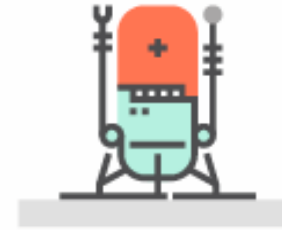
2

Engage the
right people



3

Create the right
company culture
to support digital
innovation



4

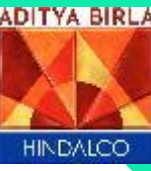
Choose the
right innovation
technology



5

Keep the
process going

Hindalco Belagavi Journey Towards Industry 4.0



Highlights: FY-25-26

- Automation of Bauxite Blending.
- Online tracking of Heavy Vehicles(HEMM).
- Lab Information Management system(LIMS)
- Implementation of ERP -PL2P module
- Work height monitoring using AI Camera- under trial
- Prediction of Circuit change through PSD
- Automation of Export Container Check List
- DigiLogBook-Shopfloor data management
- Township Management System
- Prediction of SSA
- Vehicle Management- In Progress

Project Under Data
Analytics
8 Nos.

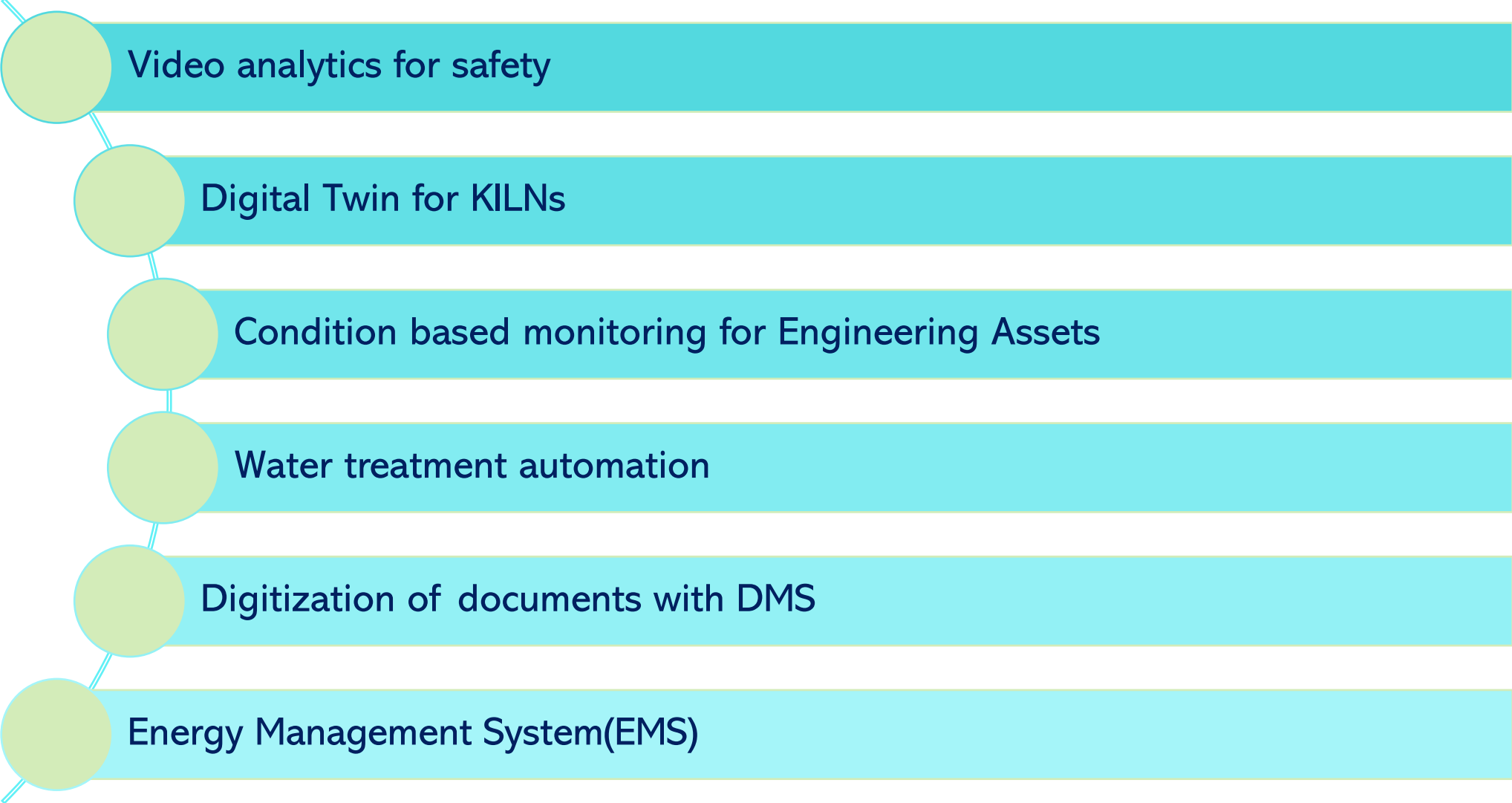
Project Under Misc.
Budget 26
4 Nos.

Project Under
CAPEX- FY 26
4 Nos.

Planned		To be completed by FY'26		Completed	
Gate to Gate Digital - FG inventory Module - Vehicle Management		Digital Culture Daily morning/shift reports on IPF			
- Insights		Analytics - Decision support - Online CBM - IPF dashboards - LIMS - Ekayaan Modules - OAC			
Track & trace - FG inventory - Automatic Storage and Retrieval System (ASRS) - Company hired vehicles - Store Inventory Management		Safe & Secure Place - E-Permit, - Enablon portal (BBSO/HI/SI) - Abnormality detection & reporting - Work at height monitoring - Confine space Monitoring - Forklift safety solution		Sustainable Mfg. - Online Emission monitoring. - Storm Water Management. - Red Mud pond monitoring	
Supply Chain		5G		AR/VR	
GENERTATIVE AI		Digital Mindset - ATOMS Training & use cases taken - IPF- Daily review			

Value Delivery	KPI Improvement - Achieving hydrate soda <0.2% ,Last wash soda control <20 gpl ,Plant uptime >98.2% - Red mud utilization>=100% ,Mud in filtrate <10 mgpl - Kiln Lot rejection <2% ,Golden batch at downstream equipment , Consistence Blow Off Ratio range of .680 to .685 ,OIIF >90%,Stream economy >3.7 T/T in evaporates - Reduction of makeup water in boilers <1%				Smart Office - FG batch tracking in IPF - Online Daily shift reports - Digital Logbook-std & spl. Production - E-PTW		Gate to Gate Digital - FG inventory Module - Vehicle Management		Digital Culture Daily morning/shift reports on IPF							
	Decision Layer	Transactions - Automation - Ekayaan modules - Legacy software integrated with Ekayaan and standalone - Central payroll - Visitor management - LIMS - Production Planning and scheduling - Ekayaan -PL2P				Visualization and Reports - Insights - IPF dashboards - CBM dashboards - Enablon Dashboard - Ekayaan Reports of various modules		Analytics - Decision support - Online CBM - IPF dashboards - LIMS - Ekayaan Modules - OAC								
Process & Systems Layer		Connected Plant - IPF - ABB-MIS		Automation - Bauxite Blending - Storm Water Management - Calcliner APC - AFG Mill APC - Power Plant load Management		Asset Performance Critical equipments- Predictive analytics		Track & trace - FG inventory - Automatic Storage and Retrieval System (ASRS) - Company hired vehicles - Store Inventory Management		Safe & Secure Place - E-Permit, - Enablon portal (BBSO/HI/SI) - Abnormality detection & reporting - Work at height monitoring - Confine space Monitoring - Forklift safety solution		Sustainable Mfg. - Online Emission monitoring. - Storm Water Management. - Red Mud pond monitoring				
	Technology Stack	IOT		Robotics		RPA		AI/ML		BLOCKCHAIN		5G		AR/VR		GENERTAIVE AI
Foundation Layer		IT Management - Legacy Software: Order Management, FG Inventory ,Overtime Monitoring, KAIZEN- Shifting local database to cloud - Ekayaan - O2C , P2P, PM,EAM,R2R				Data Management - Centralized historian (ABB) - Centralized cloud & Data management platform (IPF)		Digital Savvy Workforce - Trainings on - Digital capability budling, Fundamentals of Data Analysis (60 employees) , - Leadership trainings on Data for decisions, (DISHA) - Enforcing usage of IPF for daily decisions. - Digital Immersion program - Extending Digital culture re-enforcement towards frontline shop floor				Digital Mindset - ATOMS Training & use cases taken - IPF- Daily review				

Digital Innovation- Way forward



Video analytics for safety

Digital Twin for KILNs

Condition based monitoring for Engineering Assets

Water treatment automation

Digitization of documents with DMS

Energy Management System(EMS)

**Slide till 50 shows the our
sustainability journey, our
ESG commitments and
sustainability recognitions.**



Our commitment to



Continued Emphasis On Recycled Content
Net Carbon Neutrality By 2050
Zero Waste To Landfill By 2050
Water Positive In Mining Locations By 2050
No Net Loss On Biodiversity By 2050



Zero Harm-occupational Health And Safety
Diversity And Inclusion
Commitment To Community And Society
With Creation Of Sustainable Livelihoods
Human Rights Affirmation



Highest Level of Values & Transparency
Strict Adherence of Code Of Conduct
Best in class in Corporate Governance
Highest Levels of Information & Cybersecurity
Customer Centricity & Supplier centricity

Hindalco: Global Sustainability leader and in S&P Global Yearbook 2026

Strengthened leadership position; in top 1% in the S&P Global Yearbook 2026

INDUSTRY RANKINGS 2026

S&P Global Sustainability Yearbook released Feb 2026

1 Top 1%
Hindalco Industries Limited

Score 2026

89

Score 2025

87

Hindalco is in Top 1% S&P Global ESG Score in Aluminium Industry.
Only 11 Indian companies achieve this distinction.

Environmental : 90/100

Achieved 100 percentile on Environmental Policy & Management, Waste & Pollutants, Water, and Biodiversity.

Social : 88/100

Achieved 100 percentile on Human Rights, Human Capital Management, and Customer relations

Governance : 89/100

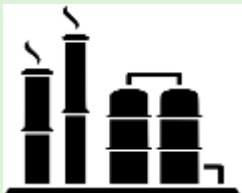
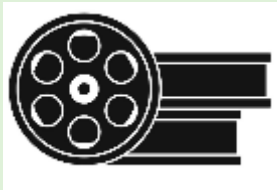
Achieved 100 percentile on Transparency & Reporting, Risk and Crisis Management, Business Ethics, Policy Influence, Materiality, Supply Chain Management, and Information Security.

Sustainability
Yearbook 2026

Annual Yearbook for Top 100 Sustainability performers



Green Alumina – An Integrated Approach

Verticals							
Topics	Ore Beneficiation	Power Generation	Alumina Refining	Downstream Ops			
Waste		Bio Ash	Red Mud	Others PP bags/ HWs			
Water		Reducing	Recycling	Reuse	Recharging	ZLD	
Emissions		SOx	NOx	PM	Fugitive Dust		
Carbon		Energy	GHG	ODS	Alternate fuels	Sequestration	Renewables
Biodiversity		BMPs	Greenbelt	Nurseries	Community		

Sustainability Initiatives: Green Alumina



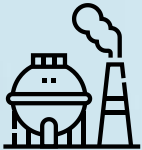
Power from Renewable sources

21^{MW}

Power Energy – In Q4 FY24

9^{MW}

Solar Power Energy Sourcing project in plan



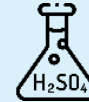
Natural Gas as source of energy in Calciners

2015

Switched to NG from Furnace oil



High-whiteness in Alumina



Low sulphur content in Alumina



Increases operational efficiency



Installation of Biomass boiler Phase 1 at Belagavi

Rs.29crores~

Investment by Hindalco

~40%

of steam demand fulfilled

~23%

of current power demand fulfilled

0% emissions

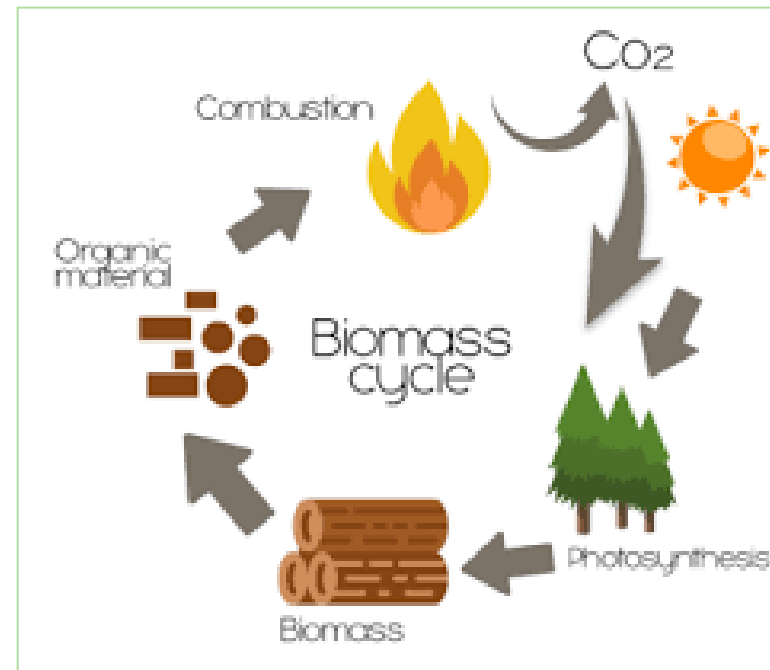
Sustainable way of recycling agricultural residues with zero SOx or NOx emissions

Biomass Co-gen Plant- Benefits

- 33 TPH High pressure Boiler of 65 Bar
- 4 MW Extraction cum Back Pressure Turbine
- BOOT Model-Build Own Operate Transfer
- Feed- Agri By Product-Biomass
- Make-Thermax

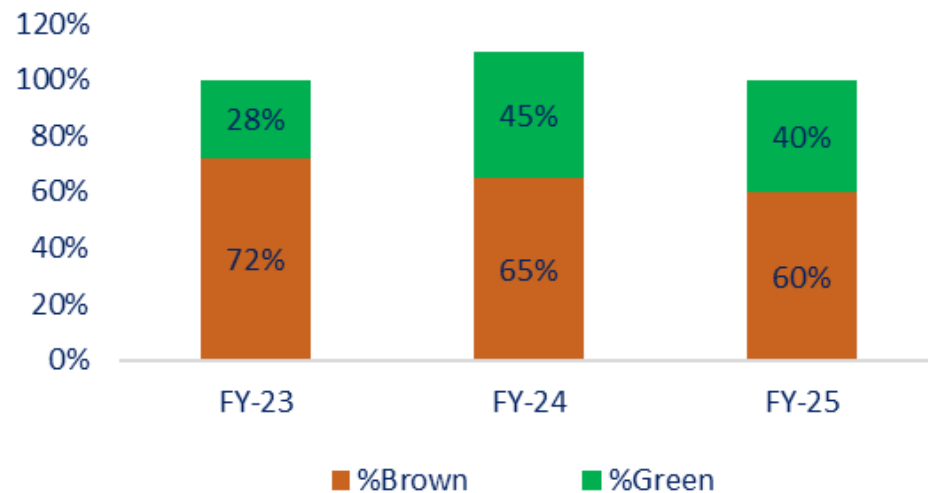
Benefits of Biomass usage

- ✓ Reduced Cost & Environmental Compliant
- ✓ Carbon neutral, environment friendly
- ✓ Agricultural support to farmers by utilizing agro waste
- ✓ Bio Ash generated used for manure
- ✓ Commercial usage of ash for manufacturing hollow bricks

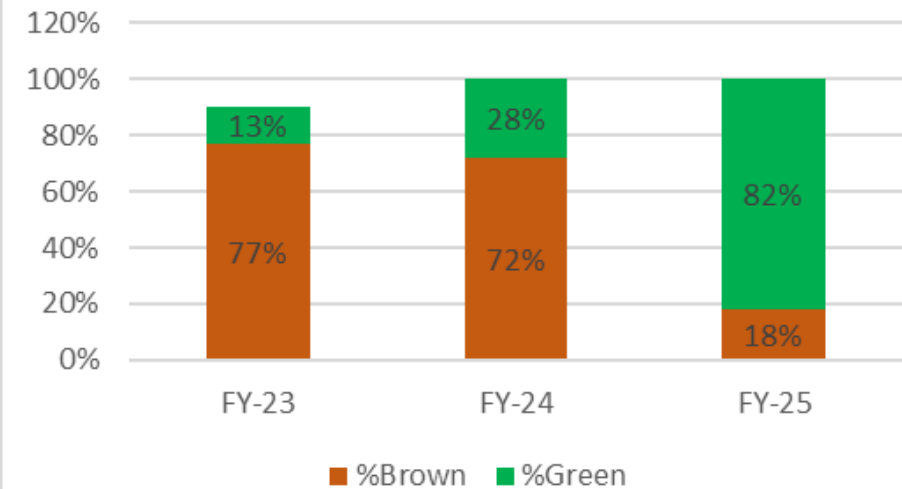


Green Energy Share

Steam Share Brown Vs Green



Power Share Brown Vs Green



	Steam-Lakh Tons			Power-MUs		
	Brown	Green	%Green	Brown	Green	%Green
FY-23	3.67	1.46	28%	76.63	11.35	13%
FY-24	3.23	2.68	45%	65.82	25.29	28%
FY-25	3.98	2.62	40%	18.93	86.40	82%

Decarbonization-Green Energy Projects in Pipeline



9 MW Solar Industry by June 26



**MSW Boiler – 30/50 TPH
planner in year 2025-26**



E – Boiler : 30 TPH by FY 2028-29 planned

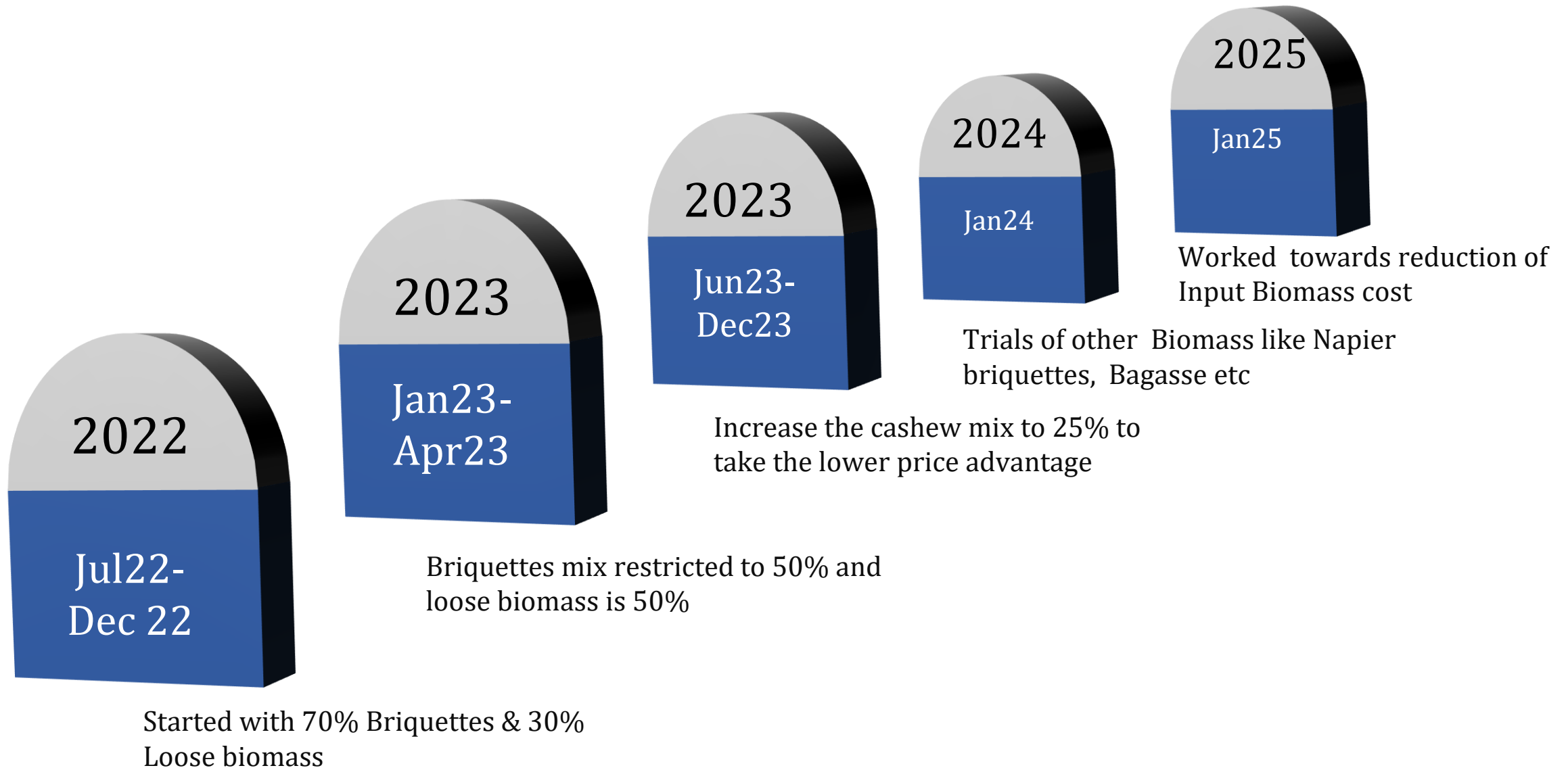


Bio CNG – 10/15 TPD planned by 2027-28



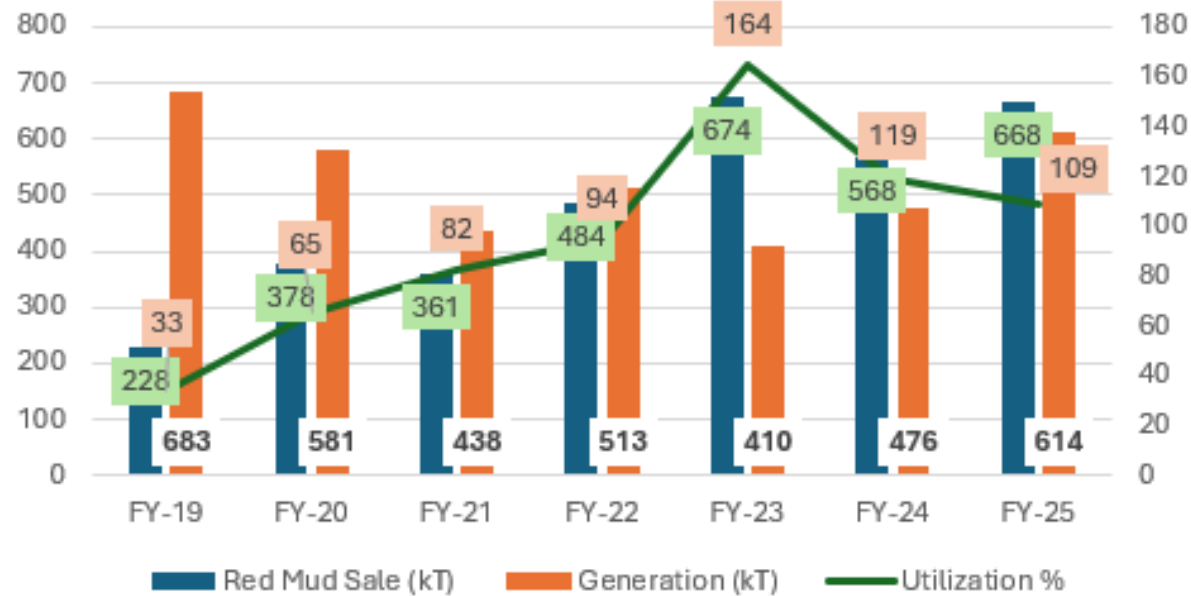
Producer Gas – 10/15 TPD

Roadmap for Fuel Cost Control



Red Mud Utilization in Cement Plants

Red Mud Generation vs Utilization (kT)

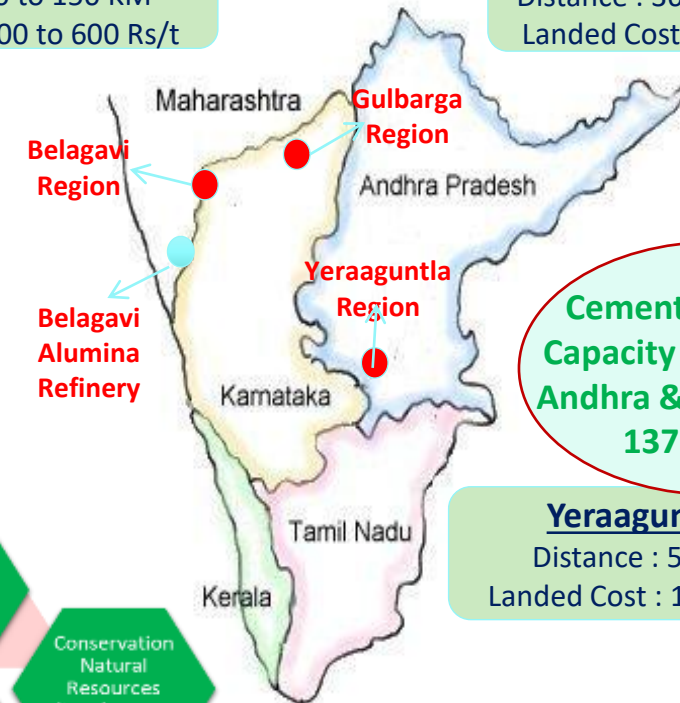


Belgaum Region

Distance : 120 to 150 KM
Landed Cost : 400 to 600 Rs/t

Gulbarga Region

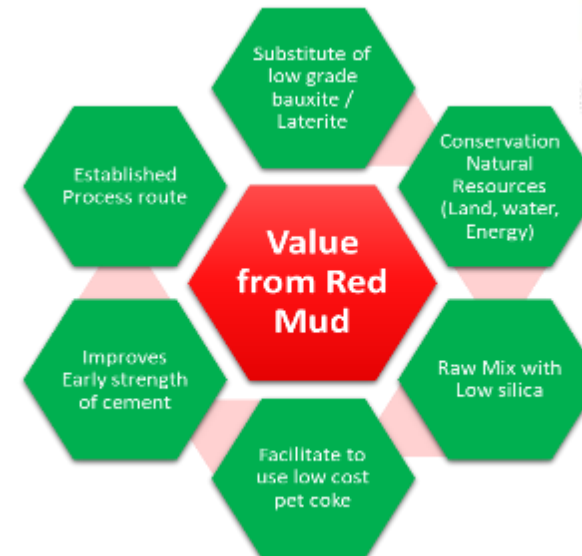
Distance : 360 to 400 KM
Landed Cost : ~800 Rs/t



Cement Production Capacity in Karnataka, Andhra & Tamil Nadu – 137.5 MTPA

Yeraaguntla Region

Distance : 550 to 600 KM
Landed Cost : 1100 to 1200 Rs/t



Sustainability Journey



Journey towards ZLD

- Heading towards ZLD
- Recycling of treated effluent from ETP to plant
- Rainwater harvesting/treated water lagoon (1.75 Lacs m3 storage)
- Runoff water / process effluent collection pond (6.75 Lacs m3 storage)
- STP (450 KLD): Treated effluent



Waste Utilization

- Red Mud utilization up to ~100% of its generation in Cement Plants
- Highest ever red mud utilization in FY 24 at 119%
- FY 25 red mud utilization was at 109%

Vegetation on Red Mud

- Total Green cover: 44.66 % (~509 Acres)
- RMP Vegetation : 17.04 % (~ 29.4 Acres)
- Pioneers in the Vegetation on Red Mud Pond
- Total plantation: > 4,50,000
- Plan: plant 10000 saplings/year
- 12 Ha Sustainable Vegetation on BR Pond



Clean Fuel

- Switch over from FO to NG in Kilns and Boilers
- Advantages on NG usage: Increase in Alumina whiteness, Low sulphur content in Alumina, Cost Savings & Future ready



SUP(single use plastic) Free Certificate



CII-ITC Centre of Excellence
for Sustainable Development



Confederation of Indian Industry



Certificate

Single-use Plastic Free

Hindalco Industries Limited
Belagavi Unit, Belagavi Works, Post Bag 1,
Belagavi, Karnataka-590010, India

This is to certify that Hindalco Industries Limited (Belagavi Unit) at the location mentioned above, is Single-use Plastics free as verified by the Confederation of Indian Industry, under the provisions of the **Plastics-use Protocol: Verification and Certification (1.0)**.
This Certificate is valid from 23 March 2022 to 22 March 2023.



PLASTICS-USE
PROTOCOL



Ms Seema Arora
Deputy Director General
Confederation of Indian Industry (CII)
Centre of Excellence for Sustainable Development (CESD)

Certificate Date: 06 April 2022

Certificate No.: CII/PuP/2022/007

This certificate has been awarded after the company fulfilled the requirements for phasing-out single-use plastics and provided evidence for its Responsibility for the data provided to CII rests solely with the company. The conditions of certification, and items are detailed in the Annex.



CII-ITC Centre of Excellence
for Sustainable Development



Confederation of Indian Industry

Annex

The certification applies to the following single-use plastic items:

- Cutlery (forks, knives, spoons, and chopsticks)
- Crockery (plates, glasses, cups)
- Straws, Beverage stirrers, Plastic trays
- Ear buds with plastic sticks, Plastic sticks for balloons
- Wrapping/packing films around sweet boxes, invitation cards, and cigarette packets
- Items of decoration (polystyrene), Plastic flags
- Candy sticks, Ice-cream sticks
- Food containers (flexible and rigid)
- Plastic carry bags
- Plastic banners, plastic buntings, Flex banners
- Cling films
- Plastic sheets used for spreading on dining table irrespective of thickness
- Above items made up of thermocol and plastic which use plastic micro beads

Organizational Boundary: Hindalco Industries Limited-Belagavi unit

Operational Boundary: Office areas, Canteen, and Operations

Material Boundary: Single-use Plastics

Reference
Verification Date: 23 March 2022
Verification Report No.: PuP/Verification/2022/AIL-Bg
Mode: On account of the COVID-19 pandemic, the verification process was virtual and followed provisions outlined in the Verification Procedure 1.0 of the Protocol.

Sustainability Recognitions

GreenCO Gold Certification 2024

Hindalco, Belagavi is the "First" Alumina refinery to be listed in the KSPCB as "GreenCO Gold Rated Industry"



IBAAS – Global Green Award -2024



Sustainability Recognitions

IMEA PLATINUM 2024 by F&S



IGMC Gold Medal 2024 by IRIM



Sustainability Recognitions

Futures capers- Green Manufacturing Excellence Awards 2025

Hindalco Belagavi unit received the **"Competitors Award"** at the **GMEA 2025 award** ceremony held in Mumbai



Team Hindalco delivered a presentation on **"Sustainability Lifestyle for a Greener Tomorrow"** during the awards ceremony.



Slide till 76 contains details
of vendor awarded in
different categories.





Best performer for the year 2024-25

Category: Customer Centricity

“JSW JAIGARH PORT LIMITED”

For outstanding performance towards
port services





Best performer for the year 2024-25

Category: Customer Centricity

“ATLAS COPCO (INDIA) PRIVATE LIMITED”

For outstanding performance towards
supply of compressor technique





Best performer for the year 2024-25

Category: Customer Centricity

“S.C.DESAI”

For outstanding performance towards
service in plant operations management





Best performer for the year 2024-25

Category: Customer Centricity

“INDIAN OIL CORPORATION LTD”

For outstanding performance towards
supply of Petroleum & Essential Oil (PESO)





Best performer for the year 2024-25

Category: Customer Centricity

“DELTA INFRALOGISTICS (WORLDWIDE) LIMITED”

For outstanding performance towards
port services





Best performer for the year 2024-25

Category: Innovative approach

“CARBORUNDUM UNIVERSAL LIMITED”

For outstanding performance towards
supply of ceramics products





Best performer for the year 2024-25

Category: Innovative approach

“MACAWBER BEEKAY PRIVATE LIMITED”

For outstanding performance towards supply of pneumatic conveying system





Best performer for the year 2024-25

Category: Innovative approach

“FLSMIDTH PRIVATE LIMITED”

For outstanding performance towards
providing kiln technical services





Best performer for the year 2024-25

Category: Innovative approach

“SANVIRA INDUSTRIES LIMITED”

For outstanding performance towards
Supply of CPP RM





Best performer for the year 2024-25

Category: Joint Improvement project

“NALCO WATER INDIA PRIVATE LIMITED”

For outstanding performance towards
supply of Specialty Chemicals





Best performer for the year 2024-25

Category: Joint Improvement project

“THERMAX ONSITE ENERGY SOLUTIONS LIMITED”

For outstanding performance towards
services in Boiler & Biomass





Best performer for the year 2024-25

Category: Joint Improvement project

“PATCO ALUMINA CHEMICAL PRIVATE LIMITED”

For outstanding performance towards
Alumina Milling





Best performer for the year 2024-25

Category: Quick Response

“SAIT TRANSPORT CORPORATION”

For outstanding performance towards
inward and outward transportation





Best performer for the year 2024-25

Category: Quick Response

“WESTERN CARRIERS (INDIA) LIMITED”

For outstanding performance towards
outward transportation





Best performer for the year 2024-25

Category: Quick response

“BARDE ROADLINES”

For outstanding performance towards
outward transportation





Best performer for the year 2024-25

Category: Quick Response

**“GEAR-TECH ENGINEERS PVT.
LTD.”**

For outstanding performance towards
service in equipment overhauling





Best performer for the year 2024-25

Category: Safety & Statutory Compliance

“VASANT ANNASHEB DHARAV”

For outstanding performance towards
Plant & Colony Civil Services





Best performer for the year 2024-25

Category: Safety & Statutory Compliance

“SECURITY AND INTELLIGENCE SERVICES (INDIA) LIMITED”

For outstanding performance towards security services for Plant & Colony





Best performer for the year 2024-25

Category: Safety & Statutory Compliance

“SIDDHI SALES CORPORATION”

For outstanding performance towards
Refractory Services





Best performer for the year 2024-25

Category: Support During Emergency

“THE TRAVANCORE COCHIN CHEMICALS LIMITED”

For outstanding performance towards
supply of Caustic Soda Lye





Best performer for the year 2024-25

Category: Support During Emergency

“THE NEW BALL BEARING CO LLP”

For outstanding performance towards
supply of Bearings during emergencies





Best performer for the year 2024-25

Category: Sustainability

“BHIM POLYFAB INDUSTRIES”

For outstanding performance towards
supply of HDPE Bags





Best performer for the year 2024-25

Category: Sustainability

“AGANYA LIME PRODUCTS”

For outstanding performance towards
supply of Lime





Best performer for the year 2024-25

Category: Sustainability

“GAMMA IRON INDIA LIMITED”

For outstanding performance towards
supply of Bauxite





Best performer for the year 2024-25

Category: Sustainability

“SB PLASTECH PRIVATE LIMITED”

For outstanding performance towards
supply of HDPE Bags



Slide till 90 shows the
vendor awarded in our
global business partner
meet(once in 2 years)



Award Name

Award Explanation



Awardee Name

Reason for Recognition

Resilient Supply Chain Award



Partnered with Hindalco to demonstrate exceptional agility, adaptability, and strength, ensuring a resilient and dynamic supply chain.

Alufluoride

Ensured consistency in Aluminium Fluoride supplies despite them facing challenges to secure their raw material- *The collaboration between both parties over the years to improve product quality was highlighted. Despite challenges in raw material sourcing, they ensured HIL's supply remained uninterrupted.*

ALUFLUORIDE LIMITED

"Recognizing Alufluoride for their strong
partnership in ensuring a resilient
supply chain for Aluminium Fluoride
supply challenges."



Customer First Excellence Award



Recognized for the outstanding commitment towards Hindalco by keeping us at the core of all initiatives and delivering exceptional service.

HPCL



Consistent track record of valuing our Utkal customers in prioritizing FO rake over others - *The long-standing relationship with HIL was highlighted, emphasizing their role in managing inventory costs, regulatory compliance, and delivering customized products as per requirements.*



"Recognizing HP L for their excep
comm co, consist
prioritzing to elivering o
service w to e solutions fo

Collaborative Innovation Excellence Award



Collaborated with Hindalco to drive forward-thinking solutions and inspire transformative change through shared innovation.

ABB



*Battery Enclosure Line - ABB provided advance robotics solution along with software to enhance safety & improve parallel operations while welding battery enclosures.
Prototype customized as per HIL & delivered project on time.*

Magnetic Loop Rectifier - Collaborated to minimize magnetic field impact in potline operations especially during unplanned power failure. (Magnetic loop rectifiers with Freewheeling function).



Collaborative Innovation Excellence Award



Collaborated with Hindalco to drive forward-thinking solutions and inspire transformative change through shared innovation.

Mahakoshal

Battery Enclosure Line - *ABB provided advance robotics solution along with software to enhance safety & improve parallel operations while welding battery enclosures. Prototype customized as per HIL & delivered project on time.*

Magnetic Loop Rectifier - *Collaborated to minimize magnetic field impact in potline operations especially during unplanned power failure. (Magnetic loop rectifiers with Freewheeling function).*



Safety & Sustainability Award

Hindalco honours unwavering commitment to safety, environmental responsibility, and sustainable practices in all operations.

Elkem

Green Ramming Paste (Environment friendly product for sustainable primary aluminium production) - *Elkem ELSEAL® Type G ramming paste is a green, PAH-free, odourless product that's easy to handle and performs well in pot rooms. It replaces traditional coal tar pitch-based products, improving both performance and working conditions for primary aluminium producers.*

Elkem

“Recognizing Elkem for developing Green
Rationalization and Enhancing
Sustainability and Environmental Performance
in the production of aluminium



Force for Good



Committed to responsible growth, supply chain resilience and sustainability in partnership with Hindalco for a greener, smarter, stronger world.

L&T



Upgradation Project @ Biral Copper Dahej - *Showcased a 30-year journey with HIL, executing numerous innovative projects that met safety compliances and fulfilled customer requirements.* For the current nomination, they have specifically highlighted on the Dahej project.



"Recognizing L&F for 30 years of Responsible Growth and Innovation in Sustainability."
Hindalco Limited Birla Copper Project."