

Ref No: HIL/LHD/VP (M)/MoEF/695

Date: 26.05.14

To, Joint Director(S) MoEF, GOI, Eastern Regional Office A/3,Chandrashekharpur, Bhubaneshwar- 751023 (Orissa)

Sub: Compliance Report of EC conditions for Pakhar (8.09 ha) Bauxite Mining project of M/s Hindalco Industries Limited located in Lohardaga, Jharkhand for the period Oct'13 to March'14.

Ref: Environmental Clearance letter no J-11015/135/2006-IA II (M) dated 24th January 2007 Sir,

With reference to the above, we are submitting herewith the Compliance status report of EC conditions for **Pakhar (8.09 ha)** Bauxite Mining project of M/s Hindalco located in Lohardaga, Jharkhand for the period **Oct'13 to March'14.**

Hope you will find the same in order.

Thanking You

Yours Sincerely FOR HINDALCO INDUSTRIES LIMITED

(Bijesh Kumar Jha) VP (Mines)

Enclosure: - As Above

Website www.hindalco.com

Compliance of conditions laid down in Environmental Clearence

PAKHAR (8.09 ha) BAUXITE MINES Period: Oct'13 – March'14 J-11015/135 /2006-IA.II (M) Dated 24.1.2007

SI	Specific Conditions	Compliance Status
No		
1	All the conditions stipulated by SPCB in their NOC shall be effectively implemented.	Implementations of the stipulated condition are fulfilled.
2	The environmental clearance is subject to approval of the state land use Department, Government of Jharkhand for diversion of agricultural land for non-agricultural use.	Mining Lease is granted/ renewed by the State Govt. after due consideration and Cabinet approval on recommendation of DC who is the competent authority to give permission for using the agricultural land for non-agricultural purpose.
3	Mining shall not intersect groundwater. The mine working shall be restricted to ground water table. Prior approval of the Ministry of Environment & Forests and Central Ground Water Authority shall be obtained for mining below water table.	Shallow depth mining is being done & the ground water table levels much below the working depth. Hence, there will be no intersecting of the ground water table due to mining activities.
4	The project proponent shall ensure that no natural watercourse shall be obstructed due to any mining operation.	It is being ensured .No natural water course is obstructed during mining.
5	Top soil shall be stacked properly with proper slope with adequate measures and should be used for reclamation and rehabilitation of mined out areas.	Sequential backfilling and reclamation of the mined out area are being practiced during mining operation. Whenever backfilling will be done to the mined out area, Topsoil will be used for backfilling to reclaim and restore the damage area upto the extent possible.
6	The waste generated shall be concurrently backfilled in the mined out area. There shall be no external OB dump. Monitoring and management of rehabilitated areas should continue until the vegetation becomes self-sustaining. Compliance status should be submitted to the Ministry of Environment & Forest on six monthly basis.	Sequential backfilling and reclamation of the mined out area are being exercised during mining operation. Yearly backfill data is being submitted.(enclosed Annexure)

7	Catch drains and siltation ponds of appropriate size should be constructed to arrest silt and sediment flows from mine working. The water so collected should be utilized for watering the mine area, roads, green belt development etc. The drains should be regularly desilted particularly after monsoon and maintained properly.	No run-off is generated from mining activities. However to collect & manage rain water during monsoon, part of mined out area is used as settling tank for the runoff. Sediment rain water is being used for watering the mine area, roads, green belt development etc.
	Garland drain (size, gradient and length) shall be constructed for mine pit and sump capacity should be designed keeping 50% safety margin over and above peak sudden rainfall (based on 50 years data) and maximum discharge in the area adjoining the mine site. Sump capacity should also provide adequate retention period to allow proper setting of silt material. Sedimentation pits should be constructed at the corners of the garland drains and desilted at regular intervals.	
8	Plantation shall be raised in an area of 6.35 ha including a green belt of adequate width by planting the native species around the ML area, roads, reclaimed area etc. in consultation with the local DFO / Agriculture Department. The density of the trees should be around 1500 plants per ha.	In 2013-14, plantation over approx. 1.5 Ha areas (1000 saplings) has been done in Pakhar. Rest to be complied during project period.
9	The project authority should implement suitable conservation measures to augment ground water resources in the area in consultation with the Regional Director, Central Ground Water Board.	A plan is drawn on the basis of discussions with Scientists of State unit office of Central Ground Water Board, Ranchi to implement suitable conservation measures to augment ground water resources in the area and is also submitted to the Regional Director, Central Ground Water Board, Patna, for his further suggestions. Recommendation of CGWB shall be implemented to augment the ground water resources of the area. Copy of letter already submitted.
10	Regular monitoring of ground water level and quality should be carried out by establishing a network of existing wells and constructing new piezometers during the mining operation. The monitoring should be carried out four times in a year — pre-monsoon (April-May), monsoon (August), post-monsoon (November) and winter (January) and the data thus collected may be sent regularly to MOEF, Central Ground water Authority and Regional Director Central Ground Water Board.	It is being monitored. Monitoring report is enclosed as Annexure

11	Prior permission from the competent authority should be obtained for drawl of water from the surface water bodies.	Water cess is being paid on monthly basis to State Pollution Control Board.
12	Vehicular emissions should be kept under control and regularly monitored. Measures shall be taken for maintenance of vehicles used in mining operations and transportation of mineral. The vehicles should be covered with a tarpaulin and shall not be overloaded.	To keep vehicular emissions in control, company vehicles are periodically checked & repaired. All transporters have been instructed to obtain PUC certificate for their vehicles
13	Drills should either be operated with dust extractors or should be equipped with water injection system.	Wet drilling is being done in the holes intermittently for dust suppression.
14	Blasting operation should be carried out only during the daytime. Controlled blasting should be practiced. The mitigative measures for control of ground vibration and to arrest fly rocks and boulders should be implemented.	Blasting at Mines is done at fixed blasting period of 12.00 Noon to 1.00 PM on working days. Mobile mining activities are stopped during blasting. All the precautionary and mitigative measures to control ground vibration and to arrest generation of fly rocks are being implemented.
15	Consent to operate should be obtained from SPCB prior to start of enhanced production from the mine.	There is no proposal for production enhancement.
16	Sewage treatment plant should be installed for the colony. ETP should also be provided for workshop and wastewater generated from mining operations.	There is no effluent discharge from Mine; hence ETP has not been installed. The sewage water from domestic uses is being collected through individual septic tanks & soak pits. Sludge is collected to an integrated soak pit.
17	The project proponent should take all precautionary measures during mining operation for conservation and protection of endangered fauna such as Indian Python etc. Spotted in the study area. Action plan for conservation of flora and fauna shall be prepared and implemented in consultation with the State Forest and Wildlife Department. Necessary allocation of funds for implementation of the conservation plan shall be made and the funds so allocated shall be included in the project cost. Copy of action plan may be submitted to the Ministry and its Regional Office within 3 months.	Action plan for conservation of flora and fauna spotted in the study area has been prepared based on discussions with D.F.O of the area for implementation and a copy of the same is submitted to the D.F.O, on receipt of any suggestion to our action plan the same will be intimated to MOEF. A copy of Action plan drawn and of letter for submission to DFO is all ready submitted to regional office.
18	A Final Mine Closure plan along with details of Corpus Fund should be submitted to the Ministry of Environment & Forest 5 years in advance of final mine closure for approval.	Final Mine closure plan dully approved by Indian Bureau of Mines.

GENERAL CONDITIONS

SI No	Conditions	Compliance Status
1	No change in mining technology and scope of working should be made without prior approval of the Ministry of Environment & Forest	Being adhered to.
2	No change in the calendar plan including excavation, quantum of mineral bauxite and waste should be made.	Excavation of Over Burden and Bauxite is being done as per the approved calendar plan. Details of excavation, quantum of mineral, OB, etc have been furnished for the financial year 2013-14 and copy enclosed.
3	Four ambient air quality-monitoring station should be established in the core zone as well as in the buffer zone for RPM, SPM, SO ₂ , NO _X monitoring. Location of the stations should be decided based on the metrological data, topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with the State Pollution Control Board.	Monitoring locations have been fixed after due consultation of SPCB and regular monitoring is being carried out. Monitoring Reports is enclosed.
4	Data on ambient air quality (RPM, SPM, SO ₂ , and NOx) should be regularly submitted to the Ministry including its Regional office located at Bhubneshwar and the State Pollution Control Board / Central pollution Control Board once in six months.	Regular monitoring is being carried out. Monitoring Reports is enclosed in Annexure
5	Fugitive dust emission from all the sources should be controlled regularly. Water spraying arrangements on haul roads, loading and unloading and at transfer points should be provided and properly maintained.	Water tanker have been provided for sprinkling of water on haul roads and are generally being engaged at the places where active mining is in progress to contain fugitive dust. Water spraying at dust prone areas is also being done manually.
6	Measures should be taken for control of noise levels below 85 dBA in the work environment. Workers engaged in operation of HEMM, etc. should be provided with ear plug / muffs.	Noise monitoring is being done at various locations of the work zone area and monitoring report is being submitted at MoEF. Workers engaged in operation of HEMMs, etc have also been provided with PPEs such as ear plug and ear muffs.

7	Industrial waste water (workshops and waste water from the mine) Should be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19 th May, 1993 and 31 st December, 1993 or as amended from time to time. Oil and grease trap should be installed before discharge of workshop effluents.	Complied. There is no effluent discharge from Mine. Workshop has an Oil Catchment Pit to trap oil and grease.
8	Personnel working in dusty areas should wear protective respiratory devices and they should also provided with adequate training and information on safety and health aspects. Occupational health surveillance program of the workers should be undertaken periodically to observe any contractions due to exposure to dust and take corrective measures, if needed.	Complied. Use of Personal Protective Equipment (PPE) by the individuals is being ensured. All the mine workers are being regularly and periodically health checkup for any contraction of diseases due to exposure in dusty and noisy areas. Training on safety, health and environmental aspects of mining is being regularly imparted through VT centre and also through various other training
9	A separate environmental management cell with suitable qualified personnel should be set-up under the control of a Senior Executive, who will report directly to the Head of the Organization.	programmes conducted by the State Government, recognized agencies, etc Separate Environmental Management Cell (EMC) has been constituted and is functioning effectively. Copy enclosed as Annexure
10	The project authorities should inform to the Regional Office located at Bhubneshwar regarding date of financial closures and final approval of the project by the concerned authorities and the date of start of land development work.	Not applicable. The mine is running since 1976. Yearly date of financial closure is 31 st March.
11	The funds earmarked for environmental protection measures should be kept in separate account and should not be diverted for other purpose. Year wise expenditure should be reported to the Ministry and its Regional Office located at Bhubneshwar.	Statement of budgetary provision and actual expenses for environmental protection measure is enclosed. It is once again reiterated that the funds so ear marked shall not be diverted for any other purposes other than it is committed at the beginning of the financial year. (Annexure).
12	The Regional Office of this Ministry located at Bhubneshwar shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information / monitoring reports.	Agreed.

13	A copy of clearance letter will be marked to	Complied
	concerned Panchayat / local NGO, if any, from	
	whom suggestion / representation has been	
	received while processing the proposal.	
14	State Pollution Control Board should display a	Displayed.
	copy of the clearance letter at the Regional	
	office, District Industry Center and Collector's	-
	office / Tehsildar's Office for 30 days.	
15	The project authorities should advertise at least	Complied. Copies, of the advertisement
	in two local newspapers widely circulated, one	made in the local newspapers, have
	of which locality concerned, within 7days of	already been submitted to the Regional
	the issue of the clearance letter informing that	Office.
	the project has been accorded environmental	
	clearance and a copy of the clearance letter is	
	available with the State Pollution Control	
	Board and also at web site of the Ministry of	
	Environment and Forests at http://	
	/envfor.nic.in and a copy of the same should	
	be forwarded to the Regional Office of this	
	Ministry located Bhubneshwar.	



BREAK UP THE COST OF ENVIRONMENTAL MEASURES DURING THE YEAR 2013-14

The composite cost during the year 2013-14 for environmental protection & pollution control by Jharkhand Mines division of M/s Hindalco Industries Ltd & M/s Minerals & Minerals Ltd for implementation of the suggested measures in EC at our all the operating mines in the state of Jharkhand-namely Pakhar (115,13 Ha), Pakhar (15.58 Ha), Pakhar (109.507 Ha), Pakhar (8.09 Ha), Pakhar (35.12Ha), Serengdag (140.06 Ha), Serengdag (155.81 Ha), Jalim & Sanai (12.14 Ha), Gurdari (584.19 Ha), Amtipani (190.95 Ha), Kujam I (80.97 Ha) Kujam II (157.38 Ha) and Bagru (75.41 Ha), Hisri New (14.55 Ha), Chiro kukud, Orsa pat(196.36 Ha), Bhusar (65.31 Ha)& Bimarla Bauxite Mines (134.52 Ha).

SI No	Description	Budget (in Lakh Rupees)	Actual (in Lakh Rupees)	Actual (in Lakh Rupees)
		FY 2013-2014	FY 2013-2014 from April'13 to Sep'13	FY 2013-2014 from Oct'13 to March'14
1	Pollution Control & Environment monitoring	10.00	6.44	-
2	Reclamation/ Back filing & Rehabilitation	**	153.60	71.50
3	Green belt & Plantation	40.00	30.75	9.50
4	Rural Development	70.00	67.72	85.35

^{**}Part of OB removed cost.

Convener

Environment Management Cell.



Date: 30.10.13

OFFICE ORDER

In connection with the earlier office order dated 12.11.2011 the re constituted team of Environment management cell to ensure compliance of various environmental Acts, regulations & rules at Mines Division, Hindalco, Lohardaga as follows:

The Environment Management Cell will consist of:

1. B. K. Mahapatra, AGM (Quality & Environment), Convenor.

Members:

- 2. Utpal Gupta, Manager (Environment)
- 3. Biplab Mukherjee (Asst Manager Geology)
- 4. S. Joshi, Mines Manager (Bagru Mines)
- 5. A. Anbarasu, Mines Manager (Serengdag A)
- 6. Ajay Pandey, Mines Manager (Pakhar 109.507 Hect)
- 7. Kiran Sankar Singh, Mines Manager (Gurdari)
- 8. Vidya Sagar Singh, Mines Manager (Kujam)
- 9. Amar Bharati, Mines Manager (Amtipani)
- 10.5 P Jha, Mines Manager (Pakhar)
- 11. Rajesh Ambastha, Mines Manager (Chiro Kukud & Orsa)

By order

Bijesh Kumar Jha
VP (Mines)

Cc to: - All Mines Manager All Department head Notice Board.

PRODUCTION, MINED OUT, BACKFILLED, PRODUCTION AND OVERBURDEN REMOVAL FROM APR-13 TO MAR-14

Name of Mines	Mining lease area (Ha)	Mined Out area (in Acres)	Backfilled area (in Acres)	Production (in MT)	Overburden Removal
Shrengdag Bauxite Mines	155.81	25.95	10.00		(in Cub.M.)
Gurdari Bauxite Mines	504 10	00.00	13.20	723610.00	371290
lolim & Canai	204.13	33.20	25.60	313975.00	487773
Janni & Jailai	12.14	4.00	2.00	49445.00	30124
Serangdag	140.06	7.96	3.48	99795.00	08271
Pakhar Buxite Mines	115.13	3.71	5.09	296950.00	1/00/07
Pakhar Buxite Mines	8.09	1.70	0.80	5040000	449483
Kujam-I	80.87	14.12	7.52	140255	11380
Kujam-II	157.38	E 41	20.7	149255.00	99902
Amtipani	100 05	14.0	3.60	149790.00	82386
	130.33	16.46	16.03	149665.00	419976
Dayayaq	152.57	2.90	6.18	52929 00	67777
Orsa Bauxite Mines	196.36	0.00	000	25.25.00	77770
Hisri New	14 55	117	00:0	0.00	0
Bagru	7E 41	17.7	0.00	93813.00	6699
Bhusar	T4:C/	0.94	0.24	56804.00	31935
insai	65.31	2.26	8.32	203532.00	150616
Minerals & Minerals Limited					070007
Pakhar Buxite Mines	109.507	7.61	6.45	224500.00	
Pakhar Buxite Mines	15.58	1 15		234300.00	210/02
	00:01	1.45	1.85	57065.00	174812

Monitored water level

				Monso	Monsoon 2013	Post Mon	Post Monsoon 2013	M	Winter	Pre N	Pre Monsoon
Location (Mines)	Elevation (feet)	Elevation (Mtr)	Well type	Inside ML	Outside ML	Inside ML	Outside ML	Inside ML	Outside ML	Inside ML	Outside ML
	2970		905 Open Well		21.70		24.10		27.32		29.23
	2985		910 Open Well		24.20		24.50		26.89		27.19
Bagrii	3001	915	915 Open Well		29.30		28.40		30.14		31.26
2 2 2 2	2963		903 Open Well		22.90		33.10		35.21		35.89
	2983		909 Open Well		17.60		28.70		29.62		30.18
	3279		1000 Open Well		24.90		22.60		24.51		25.93
Pakhar	3552	1083	1083 Hand Pump	35.40		31.60		34.34	-	35.49	6
	3370	1027	1027 Open Well		25.80		28.30		30.53		31.42
	3587	1094	1094 Hand Pump	41.80		39.58		42.13	8	42.56	9
Sherengdag	3546		1081 Hand Pump	39.60		31.26		41.37	4	41.31	1
	3459		1055 Hand Pump	33.10		27.50		35.31		35.35	5
	3495	1066	1066 Hand Pump	27.70		26.13		29.12	0.1	30.25	2
	3428	1045	1045 Hand Pump	29.34		27.85		29.64		30.41	1
	3481	1061	1061 Hand Pump	28.30		24.87		25.42		26.79	6
Gurdari	3472	1059	1059 Hand Pump	38.10		36.63		35.21		35.98	8
	3527	1075	1075 Hand Pump	28.20		26.83		28.49	(29.53	3
	3526	1075	1075 Hand Pump	28.30		29.32		30.29		30.05	2
	3412	1040	1040 Open Well		33.90		21.80		35.21		36.78
Kuism	3414	1041	1041 Open Well		33.70		24.80		36.54		39.52
- Infav	3491	1064	1064 Hand Pump	31.50		28.60		35.91		42.12	2
	3450	1052	1052 Hand Pump				21.12		24.13		23.54
	3765	1148	1148 Hand Pump	33.40		28.35		34.12		37.26	9
Chiro Kukud	3776	1151	1151 Hand Pump	37.60		31.84		36.67		36.21	1
	3556	1084	1084 Hand Pump	34.30		36.85		35.69		39.19	6





SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Print Date : 30/01/2014

: KG14-000221.001 Report No

JOE No

: KG14-000221

: KGR0000046008 Report Control No

Sample Described by Customer as

AMBIENT AIR QUALITY MONITORING

Client Name

Client Address

: Hindalco Industries Limited(Mines Division) : Lohardaga,

Postal Code

: 835203

State

: Jharkhand

Country

: India : AMBIENT AIR QUALITY MONITORING

Sample Type Received

: 09/01/2014

Registered

: 09/01/2014

Marks on Sample

. Location : Pakhar -115.13 pit(Pakhar plateau), Sampling date 01.01.2014

Test Start/End Date

. 09/01/2014 - 14/01/2014

Analysis	Method	Result	Unit	Requiremen	nt/Limit as Per
				NA	AQS
				Min	Max
Particulate Matter (PM10)	IS:5182 (PART 23)	33.98	ug/m3	*	100
Particulate Matter (PM2.5)	USEPA CFR(40) Appendix-L	25.08	ug/m3	144 T	60
Nitrogen Dioxide (NO2)	IS:5182 (Part-6):1975 (Reaff.2004)	<5.00	ug/m3	-	80
Sulphur Dioxide (SO2)	IS:5182 (Part-2):2001 (Reaff.2006)	<5.00	ug/m3		80
Carbon Monoxide (CO)	EPA 600/P-99/001F	<0.10	PPM		
Analyzed at site.					

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Regd & Corp. Off: SGS House, 48, A.S. Marg, Vikhroli (West), Mumbai-400083. Tel: (022) 25798421 to 28 Fax: (022) 25798431 to 35 www.sqs.com



Report No

: KG14-000221.001

Test Report

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Print Date : 30/01/2014

: KG14-000221 JOE No

Report Control No

: KGR0000046008

Per pro SGS India Private Ltd

MALLETTE I

Satya Manna Section Incharge - ENVI

Authorized Signatory

****End of Report****

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Print Date : 30/01/2014

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SAMPLE DRAWN BY SGS INDIA PVT. LTD.

: KG14-000221

Report No

: KG14-000221.002

Report Control No.

: KGR0000046008

Sample Described by Customer as

AMBIENT AIR QUALITY MONITORING

Client Name

: Hindalco Industries Limited(Mines Division)

Client Address

: Lohardaga,

Postal Code

: 835203

State

; Jharkhand

Country

: India

Sample Type

: AMBIENT AIR QUALITY MONITORING

Received

: 09/01/2014

Registered

: 09/01/2014

Marks on Sample

: Location : Pakhar Hindalco Colony (Pakhar Plateau), Sampling dt. 01.01.2014

Test Start/End Date

. 09/01/2014 - 14/01/2014

Analysis	Method	Result	Unit	Requireme	nt/Limit as Per
				NA	AQS
			,	Min	Max
Particulate Matter (PM10)	IS:5182 (PART 23)	41.96	ug/m3	-	100
Particulate Matter (PM2.5)	USEPA CFR(40) Appendix-L	22.91	ug/m3		60
Nitrogen Dioxide (NO2)	IS:5182 (Part-6):1975 (Reaff:2004)	<5.00	ug/m3		80
Sulphur Dioxide (SO2)	IS:5182 (Part-2):2001 (Reaff,2006)	<5.00	ug/m3	*	80
Carbon Monoxide (CO)	EPA 600/P-99/001F	<0.10	PPM		
Analyzed at site.					

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Print Date : 30/01/2014

Report No : KG14-000221.002

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Satya Manna

Section Incharge - ENVI Authorized Signatory

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SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Print Date : 30/01/2014

JOE No

: KG14-000221

Report No

: KG14-000221.003

Report Control No

: KGR0000046008

Sample Described by Customer as

AMBIENT AIR QUALITY MONITORING

Client Name

: Hindalco Industries Limited(Mines Division)

Client Address

: Lohardaga,

Postal Code

: 835203

State

: Jharkhand

Country

Sample Type

; India

: AMBIENT AIR QUALITY MONITORING

Received

: 09/01/2014

Registered

: 09/01/2014

Marks on Sample

: Location : Pakhar -109.507 Dumerpat village(Pakhar Plateau), Sampling date:02.01.2014

Test Start/End Date

. 09/01/2014 - 14/01/2014

Analysis	Method	Result	Unit		nt/Limit as Per
				Min	Max
Particulate Matter (PM10)	IS:5182 (PART 23)	96.36	ug/m3	~	100
Particulate Matter (PM2.5)	USEPA CFR(40) Appendix-L	37.16	ug/m3		60
Nitrogen Dioxide (NO2)	IS:5182 (Part-6):1975 (Reaff.2004)	<5.00	ug/m3	-	80
Sulphur Dioxide (SO2)	IS:5182 (Part-2):2001 (Reaff.2006)	<5.00	ug/m3	No.	80
Carbon Monoxide (CO)	EPA 600/P-99/001F	< 0.10	PPM		
Analyzed at site.					

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Print Date : 30/01/2014

: KG14-000221.003 Report No

JOE No

: KG14-000221

Report Control No.

: KGR0000046008

Per pro SGS India Private Ltd

WALLETTE - 2 Satya Manna

Section Incharge - ENVI

Authorized Signatory

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Print Date : 30/01/2014

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

JOE No.

: KG14-000221

Report No

: KG14-000221.004

Report Control No

· KGR0000046008

Sample Described by Customer as

AMBIENT AIR QUALITY MONITORING

Client Name

: Hindalco Industries Limited(Mines Division)

Client Address

: Lohardaga,

Postal Code

: 835203

State

; Jharkhand

Country

: India

Sample Type

: AMBIENT AIR QUALITY MONITORING

Received

: 09/01/2014

Registered

: 09/01/2014

Marks on Sample

: Location : Pakhar-84.38, pokharapat village (pakhar plateau), Sampling date : 02.01.2014

Test Start/End Date

. 09/01/2014 - 14/01/2014

Analysis	Method	Result	Unit	nit Requirement/Limit a NAAQS	
				Min	Max
Particulate Matter (PM10)	IS:5182 (PART 23)	37.49	ug/m3	*	100
Particulate Matter (PM2.5)	USEPA CFR(40) Appendix-L	14.41	ug/m3	*	60
Nitrogen Dioxide (NO2)	IS:5182 (Part-6):1975	<5.00	ug/m3	*	80
Sulphur Dioxide (SO2)	(Reaff.2004) IS:5182 (Part-2):2001 (Reaff.2006)	<5.00	ug/m3	-	80
Carbon Monoxide (CO)	EPA 600/P-99/001F	<0.10	PPM		
Analyzed at site.					

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Report No

: KG14-000221.004

Test Report

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Print Date : 30/01/2014

CAMILLE DIVATION DI OGGINDIA PVI. LID.

JOE No : KG14-000221

Report Control No

: KGR0000046008

Per pro SGS India Private Ltd

Satya Manna

Section Incharge - ENVI

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Authorized Signatory

****End of Report****

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TEST REPORT

Report No.: KG14-000252.001

Report Control No.: KGR0000044247

JOE No.: KG13-000252

SAMPLE DRAWN BY SGS INDIA PVT. LTD.

SAMPLE DESCRIPTION

MEASUREMENT OF NOISE LEVEL

COMPANY NAME

M/S. HINDALCO INDUSTRIES LIMITED (MINES DIVISION)

ADDRESS

MINES DIVISION, LOHARDAGA, JHARKHAND, PIN - 835 302

SAMPLING SITE

PAKHAR-A (PAKHAR PLATEAU)

PROTOCOL

IS:9989/IS:7194

DATE OF SAMPLING

01.01.2014 TO 02.01.2014

TEST START DATE

10.01.2014

TEST END DATE

11.01.2014

LOCATION	RES	BULT	LIMIT IN dB(A) Leq (INDUSTRIAL AREA)			
	Day Time (L _{eq}) in dB(A)	Night time (L _{eq}) in dB(A)	Day Time	Night time		
NEAR HINDALCO OFFICE	56	47	75	70		

*****End of Report*****

Date:11.01.2014

Note: (i) The value is the Leq of One Hundred Seventy readings taken in day time and seventy reading taken in night time.

(ii) Day time shall mean from 6:00 am to 10:00 pm

(iii) Night time shall mean from 10:00 pm to 6:00 am

Checked by

per pro SGS India Private Ltd.

Dipankar De Sarkar Manager (Operations)

Dr. Asish Chakraborty Manager-Laboratory

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SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Print Date : 30/01/2014

Report No.

: KG14-000231.001

JOE No

: KG14-000231

Sample Described by Customer as

Report Control No FUGITIVE AIR

: KGR0000045993

Client Name

: Hindalco Industries Limited(Mines Division)

Client Address

: Lohardaga,

Postal Code

: 835203

State

: Jharkhand

Country

: India

Sample Type

: FUGITIVE AIR

Received

: 09/01/2014

: 10/01/2014

Registered Marks on Sample

: Location: Pakhar 115.13 Pit(Pakhar Plateau),date:01.01.2014

Test Start/End Date

: 10/01/2014 - 15/01/2014

Analysis	Method	Result	Unit	Requirement/Limit as Per	
				FACTORY ACT. 1948 & BIHAR/JHARKAND FACTORY Min RULE-1950 _{Max}	
Suspended Particulate Matter (SPM)	IS:5182 (Part-23):2006	917.02	ug/m3	10000	

Per pro SGS India Private Ltd

18 - 18 TW. 1 4 S CONTRACTOR OF

Satya Manna

Section Incharge - ENVI

Authorized Signatory

****End of Report****

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Print Date

: 21/01/2014

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Report No

KG14-000162.001

JOE No

· KG14-000162

Report Control No

: KGR0000045139

Sample Described by Customer as

GROUND WATER

Client Name

: Hindalco Industries Limited(Mines Division)

Client Address

: Lohardaga,

Postal Code

: 835203

State

: Jharkhand

Country

: India

Sample Type

: GROUND WATER

Received

00/04/0044

Desistent

: 08/01/2014

Registered

: 08/01/2014

Marks on Sample

Location:Hand pump (Near Kukud Pit)Chirokukud Bauxite Mines

Quantity

: 5.5L app

Sample Collected on

: 30.12.2013

Sampling Method

: APHA 1060B/9060A

Test Start/End Date

: 08/01/2014 - 20/01/2014

Analysis	Method	Result	Unit	Requirement/Limit As per IS:10500:2012	
				Acceptable	Permissible
Colour	IS:3025 (Part-4):1983 (Reaff.2006)	10.0	Hz	5	1
Odour	IS:3025 (Part-5):1983 (Reaff.2006)	Agreeable		Agreeable	Agreeabl
Taste	IS:3025 (Part-8):1983 (Reaff.2006)	Agreeable		Agreeable	Agreeabl
PH	IS:3025 (Part-11):1983 (Reaff.2006)	7.48		6.5	8.
Analyzed at site.					
Total Hardness (as CaCO3)	IS:3025 (Part-21):1983 (Reaff.2006)	18.60	mg/L	200	60
Iron (as Fe)	IS:3025 (Part-2)	0.07	mg/L	0.3	No relaxation
Fluoride (as F)	IS:3025 (Part-60):2008	0.15	mg/L	1.0	1
Residual Free Chlorine	IS:3025 (Part-26):1986 (Reaff.2003)	<0.10	mg/L	0.2	1

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Report No

Test Report

Print Date

: 21/01/2014

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

: KG14-000162.001

JOE No

: KG14-000162

Analysis	rsis Method		Unit		ment/Limit :10500:2012
				Acceptable	Permissible
Chloride (as CI)	IS:3025 (Part-32):1988 (Reaff.1999)	6.78	mg/L	250	100
Total Dissolved Soilds	IS:3025 (Part-16 :1984 (Reaff.1996)	44.50	mg/L	500	20
E.coli	IS:1622:1981(Reaff.2003)	Absent	per 100ml		
Coliform bacteria	IS:1622-1981 (Reaffirmation 2003)	Absent	per 100ml		
Calcium (as Ca)	IS:3025 (Part-40):1991 (Reaff.2003)	5.95	mg/L	75	2
Magnesium (as Mg)	IS:3025 (Part-46) :1994 (Reaff.1999)	<1.00	mg/L	30	1
Copper (as Cu)	IS:3025 (Part-2)	0.05	mg/L	0.05	4
Manganese (as Mn)	IS:3025 (Part-2)	<0.01	mg/L	0.1	
Sulphate (as SO4)	IS:3025 (Part-24):1986 (Reaff.1998)	<2.00	mg/L	200	4
Nitrate (as NO3)	IS:3025 (Part-34):1988 (Reaff.1999)	15.86	mg/L	45	No relaxati
Phenolic Compound (as C6H5OH)	IS:3025 (Part-43):1992 (Reaff.2003)	<0.001	mg/L	0.001	0.0
Mercury (as Hg)	IS:3025 (Part-48):1994 (Reaff.1999)	<0.001	mg/L	0.001	No relaxat
Cadmium (as Cd)	IS:3025 (Part-41):1992 (Reaff 2003)	<0.003	mg/L	0.003	No relaxat
Selenium (as Se)	IS:3025 (Part-2)	0.005	mg/L	0.01	No relaxat
Arsenic (as As)	IS:3025 (Part-37):1988 (Reaff.1999)	<0.005	mg/L	0.01	No relaxat
Cyanide (as CN)	IS:3025 (Part-27):1986 (Reaff.2003)	<0.020	mg/L	0.05	No relaxat
Lead (as Pb)	IS:3025 (Part-47):1994 (Reaff.1999)	<0.005	mg/L	0.01	No relaxat
Zinc (as Zn)	IS:3025 (Part-2)	0.02	mg/L	5	
Anionic Surface Active Agent (as MBAS)	IS:13428:2005; Annex K	<0.05	mg/L	0.2	
Chromium (as Cr)	IS:3025 (Part-2)	<0.01	mg/L	0.05	No relaxat
Mineral Oil	IS:3025 (Part-39) :1991 (Reaff.2003)	<0.01	mg/L	0.5	No relaxat

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Print Date

: 21/01/2014

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Report No

KG14-000162.001

JOE No

: KG14-000162

	Report Control No	: KGR0000045139			
Analysis	Method	Result	Result Unit		ement/Limit :10500:2012
				Acceptable	Permissible
Total Alkalinity (as CaCO3)	IS:3025 (Part-23) :1986 (Reaff,2003)	4.56	mg/L	200	600
Aluminium (as AI)	IS:3025 (Part-55):2003	<0.03	mg/L	0.03	0.2
Boron (as B)	IS:3025 (Part-57):2005	<0.05	mg/L	0.5	1.0
Turbidity	IS:3025 (Part-10):1984 (Reaff.2006)	0.40	NTU	1	5

Per pro SGS India Private Ltd

ADON

Aniruddha Das Section Incharge-Microbiology

Authorized Signatory

Per pro SGS India Private Ltd

Supplied to

Satya Manna

Section Incharge - ENVI

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Print Date

: 29/01/2014

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Report No

: KG14-000135.001

JOE No

: KG14-000135

Report Control No

: KGR0000045888

Sample Described by Customer as

SOIL

Client Name Client Address : Hindalco Industries Limited(Mines Division)

Postal Code

: Lohardaga, : 835203

State Country : Jharkhand

: India

Sample Type

: SOIL : 08/01/2014

Received Registered

: 08/01/2014

Marks on Sample

: Location:K-5, Quarry 109.507 Hector(Pakhar 109.507 Mines)

: (Pakhar Plateau)

Sample Collected on Quantity

: 01.01.2014 : 2.5Kg app

Test Start/End Date

: 08/01/2014 - 22/01/2014

	Result	Unit
F.A.U.N (2007)	5.9	µs/cm
F.A.U.N (2007)	5.75	**
F.A.U.N (2007)	56.45	%
By Bulk Density Apparatus	1.06	gram/ml
F.A.U.N (2007)	<20.000	mg/kg
F.A.U.N (2007)	Sandy clay	
F.A.U.N (2007)	35.8	%
F.A.U.N (2007)	46.2	%
F.A.U.N (2007)	18.0	%
Soil & Agriculture Organization (U.N-2007)	<20.00	mg/kg
Food & Agriculture Organization (U.N-2007)	270.01	mg/kg
	F.A.U.N (2007) F.A.U.N (2007) By Bulk Density Apparatus F.A.U.N (2007) F.A.U.N (2007) F.A.U.N (2007) F.A.U.N (2007) F.A.U.N (2007) Soil & Agriculture Organization (U.N-2007) Food & Agriculture	F.A.U.N (2007) 5.75 F.A.U.N (2007) 56.45 By Bulk Density Apparatus 1.06 F.A.U.N (2007) <20,000 F.A.U.N (2007) Sandy clay F.A.U.N (2007) 35.8 F.A.U.N (2007) 46.2 F.A.U.N (2007) 18.0 Soil & Agriculture Organization (U.N-2007) Food & Agriculture 270.01

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Print Date

: 29/01/2014

SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Report No : KG14-000135.001

JOE No

: KG14-000135

	Report Control No :	KGR0000045888	
Analysis	Method	Result	Unit
Available Potassium (as K)	Soil & Water Book By P.K.	1319.23	mg/kg
Available Magnesium (as Mg)	Gupta Soil & Water Book By P.K. Gupta	2666.03	mg/kg
Lead (as Pb)	USEPA 3052	18.89	mg/kg
Chromium (as Cr)	USEPA 3052	137.76	mg/kg
Mercury (as Hg)	USEPA 3052	1.02	mg/kg
Total Organic Matter	Black & Walkely Wet Digestion Method	0.46	%

Per pro SGS India Private Ltd

Water and

Satya Manna

Section Incharge - ENVI

Authorized Signatory

****End of Report****

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TEST REPORT

Report No.: KG17-000178.001-004

Report Control No:KGR0000044181

Date: 10.01.2014

JOE No.: KG14-000178

SAMPLE DRAWN BY SGS INDIA PRIVATE LTD.

SAMPLE DESCRIPTION

MEASUREMENT OF NOISE LEVEL

NAME OF THE CLIENT

M/S. HINDALCO INDUSTRIES LIMITED

ADDRESS

MINES DIVISION, LOHARDAGA, JHARKHAND, PIN - 835 302

SAMPLING METHOD

INSTRUMENTAL, USING SOUND LEVEL METER

SAMPLING SITE

PAKHER-B (PAKHAR PLATEAU)

PROTOCOL TEST START DATE

GENSOP/CALLAB-116

09.01.2014

TEST END DATE

10.01.2014

SL NO.	SAMPLING LOCATION	DATE & TIME OF SAMPLING	DAY TIME NOISE LEVEL dB (A) Leq	LIMIT IN dB(A) Leq DAY TIME (INDUSTRIAL AREA)
1.	POCKLEN (TATA HITACHI EX 2001 LC)	02.01.2014 (12:05 Hrs)	77	75
2.	COMPRESSOR (ATLAS XAHS-186)	02.01.2014 (12:20 Hrs)	81	75
3.	WAGON DRILL (ROC-203)	02.01.2014 (12:35 Hrs)	84	75
4.	COMPRESSOR (XAH -210)	02.01.2014 (12:50 Hrs)	73	75

****End of Report***

Note: (i) The value is the Leq of twenty readings taken in each location (Day time).

(ii) Day time shall mean from 6:00 am to 10:00 pm

Checked by

per pro SGS India Private Ltd.

Dipankar De Sarkar Manager (Operations)

Dr. Asish Chakraborty Manager-Laboratory

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SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Print Date

: 21/01/2014

Report No

KG14-000165.001

JOE No

: KG14-000165

Sample Described by Customer as

Report Control No

: KGR0000045145

as : SURFACE WATER

Client Name

: Hindalco Industries Limited(Mines Division)

Client Address

: Lohardaga,

Postal Code

: 835203

State

: Jharkhand

Country

: India

Sample Type

SURFACE WATER

Received

. 08/01/2014

Registered

: 08/01/2014

Marks on Sample

: Location: Spring Water Near Hindalco Colony

.

: Pakhar Plateau

Quantity

: 5.5L app : 02.01.2014

Sample Collected on Sampling Method

: APHA 1060B/9060A

Test Start/End Date

: 08/01/2014 - 20/01/2014

Analysis	Method	Result	Unit	Requirement/Limit As per IS:10500:2012	
				Acceptable	Permissible
Colour	IS:3025 (Part-4):1983 (Reaff.2006)	10.0	Hz	5	-
Odour	IS:3025 (Part-5):1983 (Reaff.2006)	Agreeable		Agreeable	Agreeab
Taste	IS:3025 (Part-8):1983 (Reaff.2006)	Agreeable		Agreeable	Agreeab
pH	IS:3025 (Part-11):1983 (Reaff.2006)	7.92		6.5	8
Analyzed at site.					
Total Hardness (as CaCO3)	IS:3025 (Part-21):1983 (Reaff.2006)	3.72	mg/L	200	66
Iron (as Fe)	IS:3025 (Part-2)	0.18	mg/L	0.3	No relaxation
Fluoride (as F)	IS:3025 (Part-60):2008	0.28	mg/L	1.0	1
Residual Free Chlorine	IS:3025 (Part-26):1986 (Reaff.2003)	<0.10	mg/L	0.2	1

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SAMPLE COLLECTED BY SGS INDIA PVT. LTD.

Print Date

: 21/01/2014

Report No

: KG14-000165.001

JOE No

: KG14-000165

Analysis	Method	Result	Unit		ement/Limit :10500:2012
				Acceptable	Permissible
Chloride (as CI)	IS:3025 (Part-32):1988 (Reaff.1999)	<5.00	mg/L	250	10
Total Dissolved Soilds	IS:3025 (Part-16:1984 (Reaff 1996)	9.00	mg/L	500	20
E.coli	IS:1622:1981(Reaff.2003)	Absent	per 100ml		
Coliform bacteria	IS:1622-1981 (Reaffirmation 2003)	Present(80cfu)	per 100ml		
Calcium (as Ca)	IS:3025 (Part-40):1991 (Reaff.2003)	1.12	mg/L	75	2
Magnesium (as Mg)	IS:3025 (Part-46):1994 (Reaff,1999)	<1.00	mg/L	30	1
Copper (as Cu)	IS:3025 (Part-2)	0.02	mg/L	0.05	
Manganese (as Mn)	IS:3025 (Part-2)	0.04	mg/L	0.1	
Sulphate (as SO4)	IS:3025 (Part-24):1986 (Reaff,1998)	<2.00	mg/L	200	4
Nitrate (as NO3)	IS:3025 (Part-34):1988 (Reaff.1999)	0.51	mg/L	45	No relaxati
Phenolic Compound (as C6H5OH)	IS:3025 (Part-43):1992 (Reaff.2003)	<0.001	mg/L	0.001	0.0
Mercury (as Hg)	IS:3025 (Part-48):1994 (Reaff.1999)	<0.001	mg/L	0.001	No relaxati
Cadmium (as Cd)	IS:3025 (Part-41):1992 (Reaff.2003)	<0.003	mg/L	0.003	No relaxati
Selenium (as Se)	IS:3025 (Part-2)	< 0.005	mg/L	0.01	No relaxati
Arsenic (as As)	IS:3025 (Part-37):1988 (Reaff.1999)	<0.005	mg/L	0.01	No relaxati
Cyanide (as CN)	IS:3025 (Part-27):1986 (Reaff,2003)	<0.020	mg/L	0.05	No relaxati
Lead (as Pb)	IS:3025 (Part-47):1994 (Reaff.1999)	<0.005	mg/L	0.01	No relaxati
Zinc (as Zn)	IS:3025 (Part-2)	0.03	mg/L	5	
Anionic Surface Active Agent (as MBAS)	IS:13428:2005: Annex K	< 0.05	mg/L	0.2	1
Chromium (as Cr)	IS:3025 (Part-2)	<0.01	mg/L	0.05	No relaxation
Mineral Oil	IS:3025 (Part-39) :1991 (Reaff.2003)	<0.01	mg/L	0.5	No relaxation

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Print Date

: 21/01/2014

Report No

KG14-000165.001

JOE No

: KG14-000165

	Report Control No	KGR0000045145			
Analysis	Method			ement/Limit :10500:2012	
				Acceptable	Permissible
Total Alkalinity (as CaCO3)	IS:3025 (Part-23) :1986 (Reaff,2003)	4.05	mg/L	200	600
Aluminium (as AI)	IS:3025 (Part-55):2003	0.05	mg/L	0.03	0.2
Boron (as B)	IS:3025 (Part-57):2005	<0.05	mg/L	0.5	1.0
Turbidity	IS:3025 (Part-10):1984 (Reaff,2006)	0.10	NTU	1	5

Per pro SGS India Private Ltd

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Aniruddha Das Section Incharge-Microbiology

Authorized Signatory

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- Vana - 11

Satya Manna

Section Incharge - ENVI

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SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Print Date : 25/04/2014

JOE No

: KG14-002516

Report No : KG14-002516.001

> : KGR0000054472 Report Control No.

Sample Described by Customer as

AMBIENT AIR QUALITY MONITORING

Client Name

Client Address

: Hindalco Industries Limited(Mines Division)

: Lohardaga, : 835203

Postal Code

: Jharkhand

State

Country

: India

Sample Type

: AMBIENT AIR QUALITY MONITORING

Received

: 16/04/2014

Registered

: 16/04/2014

Marks on Sample

: Location: Pakhar Hindalco Colony(Pakhar Platue)

Sampling Date

: 29.03.2014

Test Start/End Date

: 16/04/2014 - 24/04/2014

Analysis	Method	Result	Unit	Requirement/Limit as Per NAAQS	
				Min	Max
Particulate Matter (PM10)	IS:5182 (PART 23)	109.22	ug/m3		100
Particulate Matter (PM2.5)	USEPA CFR(40) Appendix-L	27.79	ug/m3		60
Nitrogen Dioxide (NO2)	IS:5182 (Part-6):1975 (Reaff.2004)	<5.00	ug/m3	*	80
Sulphur Dioxide (SO2)	IS:5182 (Part-2):2001 (Reaff,2006)	<5.00	ug/m3	-	80
Carbon Monoxide (CO)	EPA 600/P-99/001F	<1.00	PPM		

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SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Print Date : 25/04/2014

Report No : KG14-002516.001

JOE No

: KG14-002516

Report Control No

: KGR0000054472

Per pro SGS India Private Ltd

Satya Manna

Section Incharge - ENVI

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SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Print Date : 25/04/2014

: KG14-002516.002 Report No

JOF No

: KG14-002516

Sample Described by Customer as

: KGR0000054472 Report Control No

AMBIENT AIR QUALITY MONITORING

Client Name Client Address : Hindalco Industries Limited(Mines Division)

: Lohardaga,

Postal Code

: 835203

State

: Jharkhand

Country

: India

Sample Type

: AMBIENT AIR QUALITY MONITORING

Received

Registered

: 16/04/2014

Marks on Sample

: 16/04/2014 : Location:Pakhar 115.13pit(Pakhar Plataue)

Sampling Date

: 29.03.204

Test Start/End Date

. 16/04/2014 - 24/04/2014

Analysis	Method	Result	Unit	Requirement/Limit as Per	
				Min	Max
Particulate Matter (PM10)	IS:5182 (PART 23)	61.44	ug/m3	*	100
Particulate Matter (PM2.5)	USEPA CFR(40) Appendix-L	24.91	ug/m3		60
Nitrogen Dioxide (NO2)	IS:5182 (Part-6):1975	5.11	ug/m3	-	80
Sulphur Dioxide (SO2)	(Reaff.2004) IS:5182 (Part-2):2001	<5.00	ug/m3		80
Carbon Monoxide (CO)	(Reaff.2006) EPA 600/P-99/001F	<1.00	PPM		

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SAMPLE DRAWN BY SGS INDIA PVT. LTD.

Print Date : 25/04/2014

Report No : KG14-002516.002

JOE No

: KG14-002516

Report Control No

: KGR0000054472

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Satya Manna

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Section Incharge - ENVI

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Regd & Corp. Off : SGS House, 4B, A.S. Marg, Vikhroli (West), Mumbai-400083. Tel : (022) 25798421 to 28 Fax : (022) 25798431 to 35 www.sgs.com



SAMPLE DRAWN BY SGS INDIA PVT. LTD.

: KGR0000054472

Print Date : 25/04/2014

: KG14-002516.004 Report No

JOE No : KG14-002516

Report Control No

Sample Described by Customer as

AMBIENT AIR QUALITY MONITORING

Client Name

: Hindalco Industries Limited(Mines Division)

Client Address

: Lohardaga,

Postal Code

: 835203

; Jharkhand

Country

; India

Sample Type

: AMBIENT AIR QUALITY MONITORING

Received

: 16/04/2014

Registered

: 16/04/2014

Marks on Sample

: Location:Pakhar 84.38 Pokhra pat(Pakhar Platue)

Sampling Date

: 30.03.2014

Test Start/End Date

: 16/04/2014 - 24/04/2014

Analysis	Method	Result	Unit	Requirement/Limit as Per NAAQS	
				Min	Max
Particulate Matter (PM10)	IS:5182 (PART 23)	113 59	ug/m3	20	100
Particulate Matter (PM2.5)	USEPA CFR(40) Appendix-L	51.29	ug/m3	-	60
Nitrogen Dioxide (NO2)	IS:5182 (Part-6):1975	<5.00	ug/m3		80
Sulphur Dioxide (SO2)	(Reaff.2004) IS:5182 (Part-2):2001	<5.00	ug/m3		80
Carbon Monoxide (CO)	(Reaff.2006) EPA 600/P-99/001F	<1.00	PPM		

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Per pro SGS India Private Ltd

Satya Manna

Section Incharge - ENVI

JAKEN TEN

Authorized Signatory

****End of Report****

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