

#### Ref No: HIL/LHD/GM (GEO)/MoEF/0075

Date: 25.05.2018

To,

The Additional Principal Chief Conservator of Forest (C) Ministry of Environment, Forests and Climate Changes Regional Office (ECZ), Ranchi-834002.

Sub: Compliance Report of EC conditions for Bagru (75.41ha) Bauxite Mining project of M/s Hindalco Industries Limited located in Lohardaga District of Jharkhand for the period Oct'17 to March'18.

Ref: Environmental Clearance letter no J-11015/585/2007-IA II (M) dated 18th Sept 2011

Sir,

With reference to the above, we are submitting herewith the Compliance status report of EC conditions for **Bagru (75.41ha)** Bauxite Mining project of **M/s Hindalco Industries Limited**, located in Lohardaga District of Jharkhand for the period Oct'17 to March'18.

Hope you will find the same in order.

Thanking You

Yours Sincerely FOR M/s Hindalco Industries Limited,

Ser.

(Basudev Gangopadhyay) GM (Geology)

Enclosure: - As Above

Copy to: Member Secretary, JSPCB, Ranchi RO, JSPCB, Ranchi CPCB, Zonal Office, Kolkata <mef@ori.nic.in>, <mef@nic.in>, <mef.or@nic.in>, mef.or@nic.in

**Hindalco Industries Limited** 

Mines Division, Court Road, Lohardaga 835302, Jharkhand, India T: +91 6526 224112/224015/223113 | E: hindalco@adityabirla.com | W: www.hindalco.com Registered Office: Ahura Centre, 1st Floor, B Wing, Mahakali Caves Road, Andheri (East), Mumbai 400 093, India T: +91 22 6691 7000 | F: +91 22 6691 7001 Corporate ID No.: L27020MH1958PLC011238

### Compliance of conditions laid down in Environmental Clearance BAGRU BAUXITE MINES ( 75.41 Ha) <u>Period: Oct'17- Mar'18</u>

MoEF Environment Clearance ref. no. : J – 11015/585/2007 – IA.II (M) dated 04 Feb'2011

Sl	Conditions	Compliance Status			
No					
Spec	ific Conditions				
1	All the conditions stipulated by the State Pollution Control Board in their NOC should be effectively implemented.	Implementations of the stipulated conditions are fulfilled.			
2	The environmental clearance is subject to grant of forestry clearance for diversion of 19.56 ha forestland.	The process of Forest clearance, with due submission of the compensatory afforestation land is in process. Mining was not done in forest land in past.			
3	The mining operation shall be restricted to above ground water table and it should not intersect groundwater table. In case of working below ground water table, prior approval of the Ministry of Environment & Forest and Central Ground Water Authority shall be obtained for which a detailed hydro-geological study shall be carried out.	No mining operation has been carried out during the above period and as on date.			
4	The project proponent shall ensure that no natural water course and/or water resources shall be obstructed due to any mining operations.	No mining operation was being carried out during the above period and as on date.			
5	Top soil should be temporarily stacked with proper slope at earmarked site(s) only with adequate measures and it should not be kept unutilized for a period of more than 3 years. The top soil shall be used for land reclamation and rehabilitation of mined out areas.	Sequential backfilling and reclamation of the mined out area were exercised when mine was operational. No mining operation was being carried out during the above period and as on date.			
6	The entire waste generated shall be backfilled and there shall be no external over burden dump left at the end of the mine life. The entire backfilled area shall be reclaimed by plantation. The backfilling should be carried out in such a manner that it is restored to the normal ground level. Monitoring and management of rehabilitated areas should continue until the vegetation becomes self-sustaining. Compliance status should be submitted to the	No mining operation was being carried out during the above period and as on date. Total 1475 saplings have been planted during the FY 2017-18 in the Bagru plateau.			

	Ministry of Environment & Forest and its Regional Office, Bhubaneshwar on six monthly basis.	
7	The void left unfilled in an area of 1.76 ha shall be converted into water body. The higher benches of excavated void/mining pit shall be traced and plantation done to stabilize the slopes. The slopes of higher benches shall be made gentler for easy accessibility by local people to use the water body. Peripheral fencing shall be carried out along the excavated area.	The void left unfilled area converted into water body when mine was operational. No mining operation has been carried out during the above period and as on date.
8	Catch drains and siltation ponds of appropriate size shall be constructed around the working pit, sub- grade dump, and mineral dumps to arrest flow of silt and sediment directly into Chanpi Nallah, Sukri Nadi and others water bodies. The water so collected should be utilized for watering the mine area, roads, green belt development etc. The drains should be regulary desilted, particularly after monsoon, and maintained properly. Garland drains settling tanks and check dams of appropriate size, gradient and length shall be constructed for both around the mine pit and sub-grade dump to prevent run off of water and flow sediments directly into Chanpi Nallah,Sukri Nadi and other water bodies and sump capacity should be designed keeping 50% safety margin over and above peak sudden rainfall(based on 50 years date) and maximum discharge in the area adjoin the mine site. Sump capacity should also provide adequate retention period to allow proper settling of silt material. Sedimentation pits should be constructed at the corners of the garland drains and desilted at regular intervals.	No mining operation was carried out during the above period and as on date. Hence, no run off was generated from mining activities. However, to collect and manage rainwater during monsoon rains, Pit sumps were made, part of mined out area were used as settling tank. Settled water were used for sprinkling of quarry, roads, green belt development, etc when mine was operational. The compliance to this provision was being practiced when mine was in operation and the same will continue post resumption of mining operation.
9	Dimension of the retaining wall at the toe of sub grade dump and OB benches within the mine to check run-off and siltation should be based on the rain fall data.	The dimensions of the retaining wall of OB dumps are based on the average rain fall. The compliance to this provision was being practiced when mine was in operation and the same will continued post resumption of mining operation.
10	Plantation shall be raise in an area of 50.11 ha including a 7.5m wide green belt in the safety zone around the mining lease by planting the native	Plantation on Bagru plateau was carried out progressively. Around 1475 saplings have been

	species around ML area, backfilled and reclaimed area, around water body, roads etc. in consultation with the local DFO/Agriculture Department. At least 1500 trees per year shall be planted with a tree density of 1000 trees per hectare.	planted during the FY2017-18 in the Bagru plateau.
11	Effective safeguard measures, such as regular water sprinkling shall be carried out in critical areas prone to air pollution and having high levels of particulate matter such as around crushing and screening plant, loading and unloading point and all transfer points. Extensive water sprinkling shall be carried out on haul roads. It should be ensured that the AAQ parameters conform to the norms prescribed by the central Pollution Control Board in this regard.	AAQ and water quality is monitored on periodical basis. Measured AAQ parameters reported within limit.
12	The project authority should implement suitable conservation measures to augment ground water resources in the area in consultation with the Regional Director, Central Ground Water Board.	System was in place when mine was operational and the same will continue in future post resumption of mining activity.
13	Regular monitoring of ground water level and quality should be carried out by establishing a network of existing wells and constructing new piezometers during the mining operation. The monitoring should be carried out four times in a year - pre-monsoon (April-May), monsoon (August), post-monsoon (November) and winter (January) and the data thus collected may be sent regularly to MOEF,its Regional Office, Bhubneshwar; Central Ground Water Authority and Central Ground Water Board.	This is being monitored in all season. (Annexure-1)
14	The project authority shall obtain necessary prior approval of the competent authority for drawal of requisite quantity of water (surface water and ground water) for the project.	Rain water harvested during rainy season was being used for sprinkling on haul roads and raising plantation. Water cess paid to State Pollution Control Board on monthly basis.
15	Vehicular emissions should be kept under control and regularly monitored. Measures shall be taken for maintenance of vehicles used in mining operations and in transportation of mineral. The vehicles should be covered with a tarpaulin and	No mining operation was being carried out during the above period and as on date.

	shall not be overloaded.	
16	Blasting operation should be carried out only during the daytime. Controlled blasting should be practiced. The mitigative measures for control of ground vibrations and to arrest fly rocks and boulders should be implemented	No mining operation was carried out during the above period and as on date. However, Blasting time is fixed during Lunch Time i.e. 12.00 Noon - 1.00 PM (whenever will be done post resumption of mining operation). Controlled blasting method will be practiced once the mine become operational. All efforts will be taken to mitigate impact of blasting post resumption of mining activities.
17	Drills should either be operated with dust extractors or should be equipped with water injection system	No mining operation was being carried out during the above period and as on date.
18	Sewage treatment plant should be installed for the colony. ETP should also be provided for workshop and wastewater generated from mining operations.	The sewage water from domestic uses is collected and treated in Sewage Treatment Plant. No effluent is generated and hence, ETP is not required.
19	Consent to operate should be obtained from SPCB prior to start of production of mine.	No mining operation was being carried out during the above period and as on date. Mine will be operative post obtaining renewed Consent to Operate and other clearances as applicable.
20	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project	System is already in place.
21	The critical parameters such as RSPM(Particulate matter with size less than 10micron (i.e., PM10, , PM2.5 ) and NOX in the ambient air within the impact zone, peak particle velocity at 300m distance or within the nearest habitation, whichever is closed shall be monitored periodically. Further, quantity of discharged water shall also be monitored [TDS,DO, PH and TSS}The monitored data shall be uploaded on the website of the company as well as displayed on a display board at the project site at a suitable location near the main gate of the Company in public domain. The Circular No. J-20012/1/2006- IA.II(M) dated 27.05.2009 issued by Ministry of	Being carried out. Monitoring report attached as annexure-1. The data being uploaded on company website regularly as required.

	Environment and Forest, which is available on the website of the Ministry www.envfor.nic.in shall also be referred in this regard for its compliance.	
22	A Final Mine Closure Plan along with details of Corpus Fund should be submitted to the Ministry of Environment & Forests 5 years in advance of final mine closure for approval.	Progressive mine Closure Plan along with mining scheme has been approved by IBM. FMCP (part) also has been approved by IBM. Final Mine closure plan (FMCP) for total lease area will be prepared in due time. Based on the present resource estimate, and peak rated production capacity mentioned in EC, the tentative balance life is around 10-11 years. However, after completion of further detailed exploration, the resources estimate vis-à-vis balance life of the mine may change based on final resource estimate, EC capacity and cut-off grade at that point of time.

### GENERAL CONDITIONS

S1	Conditions	Compliance Status
No		
1	No change in mining technology and scope of working should be made without prior approval of the Ministry of Environment & Forests.	No mining operation was carried out during the above period and as on date. We agree to comply with provision stipulated herein post resumption of mining operations
2	No change in the calendar plan including excavation, quantum of mineral bauxite and waste should be made	No mining operation was being carried out during the above period and as on date. We agree to comply with provision stipulated herein post resumption of mining operations
3	Conservation measures for protection of flora and fauna in the core and buffer zone should be drawn up in consultation with the local forest and wild life department.	Suitable conservation measures were undertaken in past when mine was operational. No mining operation was carried out during the above period and as on date.
4	Four ambient air quality-monitoring stations should be established in the core zone as well as in the buffer zone for RPM, SPM, SO2, NOx monitoring. Location of the stations should be decided based on the meteorological data, topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken	Ambient air monitoring stations established and monitoring is being undertaken in consultation with State Pollution Control Board. Monitoring report annexed as Annexure-1.

	in consultation with the State Pollution Control Board.				
5	Data on ambient air quality (RPM, SPM, SO2, NOx) should be regularly submitted to the Ministry including its Regional office located at Bhopal and the State Pollution Control Board / Central Pollution Control Board once in six months.	Monitoring report annexed as Annexure-1.			
6	Fugitive dust emissions from all the sources should be controlled regularly. Water spraying arrangement on haul roads, loading and unloading and at transfer points should be provided and properly maintained.	No mining operation was carried out during the above period and as on date. We agree to comply with provision stipulated herein post resumption of mining operations			
7	Measures should be taken for control of noise levels below 85 dBA in the work environment. Workers engaged in operations of HEMM, etc. should be provided with ear plugs / muffs.	No mining operation was carried out during the above period and as on date. We agree to comply with provision stipulated herein post resumption of mining operation as complied in past.			
8	Industrial waste water (workshop and waste water from the mine) should be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May, 1993 and 31st December, 1993 or as amended from time to time. Oil and grease trap should be installed before discharge of workshop effluents.	No mining operation was carried out during the above period and as on date. We agree to comply with provision stipulated herein post resumption of mining operation as complied in past.			
9	Personnel working in dusty areas should wear protective respiratory devices and they should also be provided with adequate training and information on safety and health aspects. Occupational health surveillance program of the workers should be undertaken periodically to observe any contractions due to exposure to dust and take corrective measures, if needed.	No mining operation was carried out during the above period and as on date. We agree to comply with provision stipulated herein post resumption of mining operation as complied in past.			
10	A separate environmental management cell with suitable qualified personnel should be set-up under the control of a Senior Executive, who will report directly to the Head of the Organization	Already formed and informed. Vide annexure-3.			
11	The project authorities should inform to the Regional Office located at Bhubaneshwar regarding date of financial closures and final approval of the project by the concerned authorities and the date of	Mining Plan along with Progressive mine Closure Plan has been approved by IBM, Ranchi. This was an operating Mine, hence provision related to Financial closure not applicable.			

	start of land development work.	Currently, the Regional Office is located at Ranchi.
12	The funds earmarked for environmental protection measures should be kept in separate account and should not be diverted for other purpose. Year wise expenditure should be reported to the Ministry and its Regional Office located at Bhubaneshwar.	Separate budget is being prepared for the purpose and expenditure is being reported to the Ministry. (Annexure-2)
13	The Regional Office of this Ministry located at Bhubaneshwar shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information / monitoring reports.	Being complied with. Now Regional office is at Ranchi.
14	The project proponent shall submit six monthly reports on the status of compliance of the stipulated environmental clearance conditions including results of monitored data (both in hard copies as well as by e mail ) to the Ministry of Environment and Forests, its Regional office Bhubaneshwar, the respective Zonal office of Central Pollution Control Board the State Pollution Control Board. The proponent shall upload the status of compliance of the environmental clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the Ministry of Environment and Forest, Bhubaneshwar, the respective zonal office of Central Pollution Control Board and the State Pollution Control Board.	Six monthly reports on the status of compliance of the stipulated environmental clearance conditions including results of monitored data (both in hard copies as well as by e mail) are being submitted to the Ministry of Environment and Forests, its Regional office Ranchi, the respective Zonal office of Central Pollution Control Board the State Pollution Control Board and uploaded in company's website.
15	A copy of clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parisad / Municipal corporation, urban local body and the local NGO, if any, from whom and suggestions / representations if any were received while processing the proposal. The clearance letter shall also be put on the website of the company by the proponent.	A copy of clearance letter has been sent to concerned Panchayat, Zila Parisad / Municipal corporation, urban local body and the local NGO.
16	State Pollution Control Board should display a copy of the clearance letter at the Regional office, District Industry Centre and Collector's office/ Tehsildar's Office for 30 days.	Displayed.

17	The environment statement for each financial year	Being submitted.
1,	ending 31st March in Form V as is mandated to be	being submitted.
	submitted by the project proponent to the concerned	
	State Pollution Control Board as prescribed under	
	the Environment (Protection)Rules,1986 , as	
	amended subsequently, shall also be put on the	
	website of the company along with the status of	
	compliance of environmental clearance conditions	
	and shall also be sent to the Regional Office of the	
	Ministry of Environment and Forests, Bhubaneswar	
	by e-mail.	
18	The project authorities should advertise at least in	Already done (Documents already submitted).
	two local newspapers widely circulated, one of	
	which shall be in the vernacular language of the	
	locality concerned, within 7 days of the issue of the	
	clearance letter informing that the project has been	
	accorded environmental clearance and a copy of the	
	clearance letter is available with the State Pollution	
	Control Board and also at web site of the Ministry of	
	Environment and Forests at httD://envfor.nic.in and	
	a copy of the same should be forwarded to the	
	Regional Office of this Ministry located	
	Bhubneshwar.	



Eco Ventures Pvt. Ltd.

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### Mahabal Enviro Engineers Pvt. Ltd.

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009

### **BAGRU PLATEAU- ENVIRONMENTAL MONITORING REPORT**

### **JANUARY TO MARCH 2018**

For Mahabal Enviro Engineers Pvt. Ltd.





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Hindalco Industries :

**Environmental Monitoring Report** 

JANUARY - MARCH 2018

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2	Bagru mines - Near Colony
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5	Bhusar Mines Pit – II Bagru Plateau
	NOISE LEVEL
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1	Bagru Crusher site
	EFFLUENT WATER ANALYSIS
1	STP Outlet (Bagru Mines)
	STACK EMISSION MONITORING OF DG SET (FLUE GAS)
1	Bagru Mines Office-Bagru Plateau





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Hindalco Industries :

**Environmental Monitoring Report** 

JANUARY - MARCH 2018

Report no: MEEPL/APR0046/2018-19Date: 20th April, 2018Sample described by customer: AMBIENT AIR QUALITY MONITORINGClient Name: Hindalco Industries LimitedClient Address: LohardagaPostal Code: 835203Postal Code: 835203State: JharkhandCountry: IndiaSample Type: AMBIENT AIR QUALITY MONITORINGMarks on Sample Location: Entrance Gate Bagru MinesSample collected on: 10.03.2018

	LOCATION / IDENTIFICATION: Entrance Gate Bagru Mines				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration	
01.	Particulate Matter (size less than 10 $\mu$ m) PM <sub>10</sub>	µg/m <sup>3</sup>	100	65.3	
02.	Particulate Matter (size less than 2.5 $\mu$ m) PM <sub>2.5</sub>	µg/m <sup>3</sup>	60	36.8	
03.	Sulphur Dioxide (SO <sub>2</sub> )	µg/m <sup>3</sup>	80	4.9	
04.	Nitrogen Dioxide (NO <sub>2</sub> )	µg/m <sup>3</sup>	80	5.1	
05.	Ammonia (NH <sub>3</sub> )	µg/m <sup>3</sup>	400	9.6	
06.	Ozone (O <sub>3</sub> )	µg/m <sup>3</sup>	180	12.3	
07.	Carbon Monoxide (CO)	mg/m <sup>3</sup>	02	0.25	
08.	Lead (Pb)	µg/m <sup>3</sup>	1.0	0.02	
09.	Nickel (Ni)	ng/m <sup>3</sup>	20	2.3	
10.	Arsenic (As)	ng/m <sup>3</sup>	06	2.2	
11.	Benzene (C <sub>6</sub> H <sub>6</sub> )	µg/m <sup>3</sup>	05	2.0	
12.	Benzo (a) Pyrene	µg/m³	01	0.30	

Vijay Pandey SENIOR EXECUTIVE





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Hindalco Industries :

#### **Environmental Monitoring Report**

JANUARY - MARCH 2018

Report no: MEEPL/APR0047/2018-19Date: 20th April, 2018Sample described by customer: AMBIENT AIR QUALITY MONITORINGClient Name: Hindalco Industries LimitedClient Address: LohardagaPostal Code: 835203State: JharkhandCountry: IndiaSample type: AMBIENT AIR QUALITY MONITORINGMarks on Sample: Location: Bagru Mines – Near ColonySample collected on: 10.03.2018

	LOCATION / IDENTIFICATION: Bagru Mines – Near Colony				
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration	
01.	Particulate Matter (size less than 10 $\mu$ m) PM <sub>10</sub>	µg/m <sup>3</sup>	100	58.8	
02.	Particulate Matter (size less than 2.5 $\mu$ m) PM <sub>2.5</sub>	µg/m <sup>3</sup>	60	29.0	
03.	Sulphur Dioxide (SO <sub>2</sub> )	µg/m <sup>3</sup>	80	4.1	
04.	Nitrogen Dioxide (NO <sub>2</sub> )	µg/m <sup>3</sup>	80	5.5	
05.	Ammonia (NH <sub>3</sub> )	µg/m <sup>3</sup>	400	8.4	
06.	Ozone (O <sub>3</sub> )	µg/m <sup>3</sup>	180	12.1	
07.	Carbon Monoxide (CO)	mg/m <sup>3</sup>	02	0.25	
08.	Lead (Pb)	µg/m <sup>3</sup>	1.0	0.03	
09.	Nickel (Ni)	ng/m <sup>3</sup>	20	2.1	
10.	Arsenic (As)	ng/m <sup>3</sup>	06	2.0	
11.	Benzene (C <sub>6</sub> H <sub>6</sub> )	µg/m <sup>3</sup>	05	2.3	
12.	Benzo (a) Pyrene	µg/m <sup>3</sup>	01	0.3	

For Mahabal Enviro Engineers Pvt. Ltd.





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**Hindalco Industries :** 

#### **Environmental Monitoring Report**

JANUARY – MARCH 2018

Report no: MEEPL/APR0048/2018-19 Date: 20th April, 2018 Sample described by customer: AMBIENT AIR QUALITY MONITORING **Client Name:** Hindalco Industries Limited Client Address: Lohardaga **Postal Code:** 835203 State: Iharkhand Country: India Sample type: AMBIENT AIR QUALITY MONITORING Marks on Sample: Location: Hisri Mines Pit Bagru Plateau Sample collected on: 11.03.2018

	LOCATION / IDENTIFICATION: Hisri Min	es Pit Bagr	u Plateau	
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 $\mu$ m) PM <sub>10</sub>	µg/m <sup>3</sup>	100	70.4
02.	Particulate Matter (size less than 2.5 $\mu$ m) PM <sub>2.5</sub>	µg/m <sup>3</sup>	60	38.2
03.	Sulphur Dioxide (SO <sub>2</sub> )	µg/m <sup>3</sup>	80	4.6
04.	Nitrogen Dioxide (NO <sub>2</sub> )	µg/m <sup>3</sup>	80	6.0
05.	Ammonia (NH <sub>3</sub> )	µg/m <sup>3</sup>	400	10.5
06.	Ozone (O <sub>3</sub> )	µg/m <sup>3</sup>	180	12.8
07.	Carbon Monoxide (CO)	mg/m <sup>3</sup>	02	0.30
08.	Lead (Pb)	µg/m <sup>3</sup>	1.0	0.03
09.	Nickel (Ni)	ng/m <sup>3</sup>	20	2.5
10.	Arsenic (As)	ng/m <sup>3</sup>	06	2.2
11.	Benzene (C <sub>6</sub> H <sub>6</sub> )	µg/m <sup>3</sup>	05	2.4
12.	Benzo (a) Pyrene	µg/m <sup>3</sup>	01	0.29

For Mahabal Enviro Engineers Pvt. Ltd.





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Hindalco Industries :

#### **Environmental Monitoring Report**

JANUARY - MARCH 2018

Country: India Sample Type: AMBIENT AIR QUALITY MONITORING

Marks on Sample: Location: Bhusar Mines Pit – I

Sample collected on: 10.03.2018

	LOCATION / IDENTIFICATION: Bhus	sar Mines P	it – I	
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 $\mu$ m) PM <sub>10</sub>	µg/m <sup>3</sup>	100	66.5
02.	Particulate Matter (size less than 2.5 $\mu$ m) PM <sub>2.5</sub>	µg/m <sup>3</sup>	60	37.9
03.	Sulphur Dioxide (SO <sub>2</sub> )	µg/m <sup>3</sup>	80	4.3
04.	Nitrogen Dioxide (NO <sub>2</sub> )	µg/m <sup>3</sup>	80	6.2
05.	Ammonia (NH <sub>3</sub> )	µg/m <sup>3</sup>	400	10.6
06.	Ozone (O <sub>3</sub> )	µg/m <sup>3</sup>	180	12.5
07.	Carbon Monoxide (CO)	mg/m <sup>3</sup>	02	0.30
08.	Lead (Pb)	µg/m <sup>3</sup>	1.0	0.02
09.	Nickel (Ni)	ng/m <sup>3</sup>	20	2.5
10.	Arsenic (As)	ng/m <sup>3</sup>	06	2.0
11.	Benzene (C <sub>6</sub> H <sub>6</sub> )	µg/m <sup>3</sup>	05	2.4
12.	Benzo (a) Pyrene	µg/m <sup>3</sup>	01	0.30

For Mahabal Enviro Engineers Pvt. Ltd.





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**Hindalco Industries :** 

#### **Environmental Monitoring Report**

JANUARY – MARCH 2018

Report no: MEEPL/APR0050/2018-19 **Date:** 20<sup>th</sup> April, 2018 Sample described by customer: AMBIENT AIR QUALITY MONITORING Client Name: Hindalco Industries Limited Client Address: Lohardaga Postal Code: 835203 State: Iharkhand Country: India Sample Type: AMBIENT AIR QUALITY MONITORING Marks on Sample Location: Bhusar Mines Pit - II Sample collected on: 10.03.2018

	LOCATION / IDENTIFICATION: Bhus	ar Mines P	it – II	
Sl. No.	PARAMETERS	UNIT	Standard Limit	Concentration
01.	Particulate Matter (size less than 10 $\mu$ m) PM <sub>10</sub>	µg/m³	100	68.0
02.	Particulate Matter (size less than 2.5 $\mu$ m) PM <sub>2.5</sub>	µg/m³	60	37.5
03.	Sulphur Dioxide (SO <sub>2</sub> )	µg/m <sup>3</sup>	80	4.5
04.	Nitrogen Dioxide (NO <sub>2</sub> )	µg/m <sup>3</sup>	80	5.7
05.	Ammonia (NH <sub>3</sub> )	µg/m <sup>3</sup>	400	10.7
06.	Ozone (O <sub>3</sub> )	µg/m <sup>3</sup>	180	12.3
07.	Carbon Monoxide (CO)	mg/m <sup>3</sup>	02	0.30
08.	Lead (Pb)	µg/m <sup>3</sup>	1.0	0.03
09.	Nickel (Ni)	ng/m <sup>3</sup>	20	2.4
10.	Arsenic (As)	ng/m <sup>3</sup>	06	2.0
11.	Benzene (C <sub>6</sub> H <sub>6</sub> )	µg/m <sup>3</sup>	05	2.3
12.	Benzo (a) Pyrene	µg/m <sup>3</sup>	01	0.30

Vijay Pandey **SENIOR EXECUTIVE** 





At Booty, Near PHED Colony, Behind Pump House, PO – RMCC, District – Ranchi 834009, Mobile No: +91 9431.102.102 / +91 9955.358.262, E-mail:<u>mahabalranchi@gmail.com</u>

**Hindalco Industries :** 

#### Environmental Monitoring Report

JANUARY - MARCH 2018

Report no: MEEPL/APR0051/2018-19Date: 20th April, 2018Sample described by customer: Measurement of NoiseClient Name: Hindalco Industries LimitedClient Address: LohardagaPostal Code: 835203State: JharkhandCountry: IndiaSample Description: Measurement of NoiseSampling Method: Instrumental, using Sound level MeterData Collection Date: 10.03.2018

Location/Identification	Unit	Limit (day)	Result	Limit (night)	Result
Bagru Plateau Near Office	dB (A) L <sub>eq</sub>	75	61.7	70	53.0

Vijay Pandey SENIOR EXECUTIVE





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Hindalco Industries :

#### **Environmental Monitoring Report**

JANUARY - MARCH 2018

<b>Date:</b> 20 <sup>th</sup> April, 2018

Location/Identification	Unit	Limit (day)	Result	Limit (night)	Result
Bagru Plateau – Near Workshop	dB (A) L <sub>eq</sub>	75	59.9	70	47.5

Vijay Pandey SENIOR EXECUTIVE





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Hindalco Industries :

#### **Environmental Monitoring Report**

JANUARY - MARCH 2018

Report no: MEEPL/APR0053/2018-19	<b>Date:</b> 20 <sup>th</sup> April, 2018
Sample described by customer: Measurement of Spot Noise	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Description: Measurement of Spot Noise	
Sampling Method: Instrumental, using Sound level Metter	
Data Collection Date: 10.03.2018	

Location/Identification	Unit	Limit (day)	Result
Bagru Plateau – Bagru Crusher site	dB (A) L <sub>eq</sub>	75	71.6

Vijay Pandey SENIOR EXECUTIVE





#### **Branch Office:**

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Hindalco Industries :

#### **Environmental Monitoring Report**

**JANUARY - MARCH 2018** 

Report	no: MEEPL/APR0054/	2018-19		D	ate: 20 <sup>th</sup> April, 2018
Sample	described by customer:	STP Outlet (Bagru Mines)			
Client N	ame: Hindalco Industr	ies Limited			
Client A	ddress: Lohardaga				
Postal C	ode: 835203				
State: Jh	harkhand				
Country	r: India				
Sample	Type: Effluent Water				
Marks o	on Sample: Location: <b>STI</b>	P Outlet (Bagru Mines)			
•	t <b>y:</b> 4 liters.				
Sample	<b>collected on:</b> 11.03.20	18			
01.11	T				
Sl. No.	Analysis	Method	Result	Unit	Limits
1.	рН	APHA 22 <sup>nd</sup> Ed. 2012, 4500-H+-B,4-92	8.2	mg/l	5.5-9.0
2.	Total Suspended Solids	APHA 22 <sup>nd</sup> EDN: 2012-2540	52	mg/l	100
3.	BOD @ 27ºC	IS 3025 (Part 44): 1993, RA2003, Amd.1	9.5	mg/l	30
4.	COD	IS 3025 (Part 58): 1993, RA2006, Amd.1	31.8	mg/l	250
5.	Oil & Grease	IS 3025(PART 39): 1991 RA 2003,Ed 2.1	<5.0	mg/l	10
6.	Total Dissolved Solids	APHA 22 <sup>ND</sup> EDN 2012-2540	938	mg/l	2100
7.	Aluminium (as Al)	APHA 22nd EDN 2012-3120B	1.0	mg/l	3
8.	Calcium (as Ca)	APHA 22 <sup>nd</sup> EDN 2012-3120B	8.2	mg/l	75
9.	Iron (as Fe)	APHA 22nd EDN 2012-3120B	1.0	mg/l	3
10.	Temperature		28.7	0 <b>C</b>	Shall not exceed 5°C above the receiving water temperature

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Hindalco Industries :

**Environmental Monitoring Report** 

JANUARY - MARCH 2018

Report	t no: MEEPL/APR0055/2018-19		Da	<b>te:</b> 20 <sup>th</sup> April, 2018
-	lescribed as: FLUE GAS			
	the Industry: M/S HINDALCO INDUSTRIE			
	Mines Division, Lohardaga, Jharkhand, Pin	-835302		
Date & t	ime of Sampling: 11.03.2018			
Samplin	g Site: Bagru Mines Office-Bagru Plateau	l		
А.	General Information about Stack			
	• Stack connected to: DG-Set (250	KVA)		
	• Emission due to Burning of H.S.D			
	• Material OF construction: M.S			
	Shape of Stack: Circular			
	<ul> <li>Whether stack is provided with p</li> </ul>	oermanent platform & ladder	: Yes	
	Capacity. 250 KVA			
В.	Physical characteristics of stack			
	• Height of the stack (a) from grou			
	Diameter of the Stack at Samplin			
	Height of the sampling point from	n GL. 6.25m		
C.	Analysis/Characteristic of Stock			
	• Fuel used: H.S.D			
	• Fuel Consumption: 30 lt/hr			
D.	Analysis Report			1
Sl. No.	PARAMETERS	PROTOCOL	RESULTS	Limits as per MoEF G.S.R.448(E)
1.	Temperature of Emission (°C)	IS 11255 Part: 3 1985 (Realf 2008)	288	
2.	Barometric pressure (mm of Hg)	IS 11255 Part: 3 1985 (Realf 2008)	751	
3.	Velocity of Gas (m/Sec)	IS 11255 Part: 3 1985 (Realf 2008)	7.39	
4.	Quantity of Gas flow (Nm <sup>3</sup> /hr)	IS 11255 Part: 3 1985 (Realf 2008)	452	
5.	Concentration of $CO_2$ (% v/v)	IS 11255 Part: 3 1985 (Realf 2008)	3.9	5.0
6.	Concentration of CO (gm/kw-h)	IS 11255 Part: 3 1985 (Realf 2008)	0.65	
7.	Concentration of SO <sub>2</sub> (mg/Nm3)	USEPA-6C	64.1	
-		USEPA-7E	1.37	9.2
8.	Concentration of NO <sub>2</sub> (gm/kw-h)			
8. 9.	Concentration of Particulate Matters (gm/kw-h)	IS 11255 Part: 3 1985 (Realf 2003)	0.18	0.3
<b>8.</b> <b>9.</b> E.	Concentration of Particulate Matters	(Realf 2003)	0.18	0.3

Vijay Pandey SENIOR EXECUTIVE



#### BREAK UP THE COST OF ENVIRONMENTAL MEASURES DURING THE YEAR 2017-18

The composite cost during the year 2017-18 for environmental protection & pollution control by Jharkhand Mines division of M/s Hindalco Industries Ltd & M/s Minerals & Minerals Ltd for implementation of the suggested measures in EC at our all the operating mines in the state of Jharkhand-namely Pakhar (115,13 Ha), Pakhar (15.58 Ha), Pakhar (109.507 Ha),*Pakhar (8.09 Ha)*,*Pakhar (35.12Ha)*, Serengdag (140.06 Ha), Serengdag (155.81 Ha), Jalim & Sanai (12.14 Ha), Gurdari (584.19 Ha), Amtipani (190.95 Ha), Kujam I (80.97 Ha) Kujam II (157.38 Ha) and Bagru (75.41 Ha), Hisri New (14.55 Ha), Chiro kukud, *Orsa pat(196.36 Ha)*, Bhusar (65.31 Ha)& *Bimarla Bauxite Mines (134.52 Ha)*.

SI No	Description	Budget (in Rupees) FY 2017-18	Actual (in Rupees) FY 2017-18 (from April'17 to Sep'2017)	Actual (in Rupees) FY 2017-18 (from Oct'17 to March'2018)
1	Pollution Control & Environment monitoring	1316000	651832	984450
2	Reclamation/ Back filing & Rehabilitation**	30000000	131262375	31383827
3	Green belt, Plantation & Water spraying arrangement	3400000	3373300	2921501
4	Rural Development	40000000	18500000	10439844

\*\*Part of OB removed cost.

(Basudev Gangopadhyay) Convenor (Quality & Environment)

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Date: 03.04.17

### Office Order

Environmental Cell has been re-constituted at Bagru Bauxite Mines (Area 75.41 Ha) comprising below mentioned team members. The team will ensure compliance of Environment Act, Regulation & Rule in respect of the said mines of Hindalco Industries Limited.

- 1 Mr. Debananda Nayak Sr. Mining Engineer (Coordinator)
- 2. Mr. Rajesh Kumar Ghosh Sr. Officer (HR)
- 3. Mr. Ajay Kumar Thakur Asst. Manager (Mech)
- 4. Mr. Vijay Sahoo Mining Mate

Basudev Gangopadhyay Convenor (Quality & Environment) Knnexwe-4

PRC	PRODUCTION, MINED OUT, BACKFIL	LLED, PRODUCTION AND OV	BACKFILLED, PRODUCTION AND OVERBURDEN REMOVAL FROM April-17 to March-18	M April-17 to March-18	
NAME OF THE MINES	MINING LEASE AREA (IN HA)	MINED OUT AREA (HA)	BACK FILLED AREA (HA)	PRODUCTION (In MT)	OVERBURDEN (In Cu.M)
Shrengdag Bauxite	155.81	4.37	2.91	236504.00	404146.00
Gurdari Bauxite Mines	584.19	10.72	6.30	324060.00	529722.00
Jalim & Sanai	12.14	1.75	0.70	36037.00	43750.00
Serangdag	140.06	1.00	0.70	43825.00	66636.00
Pakhar Buxite Mines	115.13	2.60	3.01	264505.00	400330.00
Pakhar Buxite Mines	8.09	0.00	0.00	0.00	0.00
Kujam-I	80.87	3.95	1.54	141655.00	254013.00
Kujam-II	157.38	6.97	6.93	291458.00	596397.00
Amtipani	190.95	7.05	6.81	149560.00	262112.00
Chiro-Kukud	152.57	3.54	3.59	90130.00	127590.00
Orsa Bauxite Mines	196.36	0.30	0.00	6620.00	38007.00
Hisri New	14.55	1.05	0.91	90001.00	46929.00
Bhusar	65.31	0.19	2.24	108666.00	209691.00
Bagru	75.41	0.00	0:00	0.00	0.00
Minerals & Minerals Limited	mited				
Pakhar Buxite Mines	109.51	2.61	2.84	277605.00	414049.00
Pakhar Buxite Mines	15.58	0.46	0.29	28560.00	67552.00
<b>Bimarla Bauxite Mines</b>	134.53	9.92	8.39	156420.00	251775.00
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(Basudev Gangopadhyay) Convenor (Quality & Environement)