

MINERALS & MINERALS LIMITED

Regd. Office P.O. & Dist. – Lohardaga (Jharkhand) PIN – 835302

Phone: 06526-224016, 224112, FAX: 06526-224118

Ref No: M&M/LHD/JP (M)/MoEF/ 0451

Date: 26.11.2015

To,
The Additional Principal Chief Conservator of Forest (C)
Ministry of Environment, Forests and Climate Changes
Regional Office (ECZ), Ranchi-834002.

Sub: Compliance Report of EC conditions for Pakhar (109.507 ha) Bauxite Mining project of M/s Minerals & Minerals Limited located in the District of Lohardaga, Jharkhand for the period April'15 to Sep'15.

Ref: Environmental Clearance letter no J-11015/518/2008-IA II (M) dated 21st Oct 2010.

Sir,

With reference to the above, we are submitting herewith the Compliance status report of EC conditions for **Pakhar (109.507 ha) Bauxite Mining project of M/s Minerals & Minerals Limited**, located in Lohardaga, Jharkhand for the period **April'15 to Sep'15**.

Hope you will find the same in order.

Thanking You

Yours Sincerely
FOR Minerals & Minerals Limited



(Bijesh Kumar Jha)

Joint President (Mines)



Enclosure: - As Above

Copy to: Regional Office, MoEF, Ranchi

Compliance of conditions laid down in Environmental Clearance

PAKHAR BAUXITE MINES(109.507 Ha)

Period: April'15-September'15

J-11015/518/2008-IA.II (M) Dated 21.10.2010

Sl No	Conditions	Compliance Status
Specific Conditions		
1	The project proponent shall obtain Consent to Establish and Consent to Operate from the Jharkhand State Pollution Control Board and effectively implement all the conditions stipulated therein.	Consent to Establish and Consent to Operate has been obtained prior to start of mining. Implementations of stipulated conditions are fulfilled.
2	The environmental clearance is subject to approval of the state land use Department, Government of Jharkhand for diversion of agricultural land for non-agricultural use.	Mining Lease is granted by the State Govt. after due consideration and cabinet approval on recommendation of DC who is the competent authority to give permission for using the agricultural land for non-agricultural purpose.
3	The mining operation shall be confined to the hill tops only and restricted to above ground water table and it should not intersect the ground water table. In case of working below ground water table, prior approval of the Ministry of Environment & Forests and Central Ground Water Authority shall be obtained, for which a detailed hydro – geological study shall be carried out.	Working zone is being restricted to above ground water table.
4	The project proponent shall ensure that no natural watercourse and/or water resources are obstructed due to any mining operations. Adequate measures shall be taken for protection of seasonal channels, if any emanating from the mine lease, during the course of mining operation.	No natural water course has been obstructed.
5	The top soil shall temporarily be stored at earmarked site (s) only and it should not be kept unutilized for long. The topsoil shall be used for land reclamation and plantation.	Sequential backfilling and reclamation of the mined out area are being implemented during mining operation. Whenever backfilling will be done to the mined out area, Topsoil will be used for backfilling to reclaim and restore the damage area up to the extent possible.
6	The over burden (OB) generated shall be temporarily stacked in the earmarked area for a period of one year and thereafter concurrently backfilled. There shall be no external overburden dump. The backfilled area shall be progressively afforested. Monitoring and management of rehabilitated areas should continue until the	Sequential backfilling and reclamation of the mined out area are being practiced. Backfill data is enclosed. Monitoring and management of rehabilitated areas is continuing until the vegetation becomes self-sustaining.



	vegetation becomes self-sustaining. Compliance status should be submitted to the Ministry of Environment & Forests and its Regional Office located at Bhubaneswar on six monthly basis.	
7.	The void left unfilled in an area of 0.41 ha. shall be converted into water body. The higher benches of excavated void/ mining pits shall be terraced and plantation done to stabilize the slopes. The slopes of higher benches shall be made gentler for easy accessibility by local people to use the water body. Peripheral fencing shall be carried out along the excavated area.	Implementation of the condition is in progress.
8	Catch drains and siltation ponds of appropriate size should be constructed around the mine working, soil and mineral dumps to prevent run off of water and flow of sediments directly into the agricultural fields, the Kisko Nadi, the Sankh Nadi, the Surang River, the Chaupat Nadi and other water bodies. The water so collected should be utilized for watering the mine area, roads, green belt development etc. The drains should be regularly desilted, particularly after monsoon and maintained properly. Garland drain, settling tanks and check dams of appropriate size, gradient and length shall be constructed around the mine pit, topsoil, dumps and the mineral dumps to prevent runoff water and flow sediments directly into the agricultural fields, the Kisko Nadi, the Sankh Nadi, the Surang River, the Chaupat Nadi and other water bodies and sump capacity should be designed keeping 50% safety margin over and above peak sudden rainfall (based on 50 years data) and maximum discharge in the area adjoining the mine site. Sump capacity should also provide adequate retention period to allow proper setting of silt material. Sedimentation pits should be constructed at the corners of the garland drains and desilted at regular intervals.	Catch drains and siltation ponds of appropriate size are being constructed around the mine working. The water so collected are being utilized for watering the mine area, roads, green belt development etc. The drains are regularly desilted, particularly after monsoon and maintained properly. Garland drain, settling tanks and check dams of appropriate size, gradient and length are being constructed around the mine pit as per the requirement.
9	Dimension of the retaining wall at the toe of the OB benches within the mine to check run-off and siltation should be based on the rain fall data.	The dimension of the retaining wall of OB dumps are based on the average rainfall.
10	Plantation shall be raised in an area of 6.3 ha including a 7.5 m. wide statutory barrier all around the mining lease, reclaimed and rehabilitated areas, around water body, etc. by planting the native species in consultation with the local DFO / Agriculture Department. The density of the trees should be around 2000 plants per ha., Greenbelt	Plantation is being carried out in consultation with local forest department.

	shall be developed all along the mine lease area in a phased manner and shall be completed within first five years.	
11	Regular water sprinkling shall be carried out in critical areas prone to air pollution and having high levels of SPM and RSPM such as around crushing and screening plant, loading and unloading point and all transfer points. Extensive water sprinkling shall be carried out on haul roads. It should be ensured that the Ambient Air Quality parameters conform to the norms prescribed by the Central Pollution Control Board in this regard.	Water tankers have been provided for sprinkling of water on haul roads and are generally being engaged at the places where active mining is in progress to arrest fugitive dust emission.
12	Regular monitoring of the flow rate of the springs and perennial nallahs flowing in and around the mine lease shall be carried out and records maintained.	Monitoring is being carried out on regular basis.
13	The project authority should implement suitable conservation measures to augment ground water resources in the area in consultation with the Regional Director, Central Ground Water Board.	A plan will be drawn on the basis of discussions with Scientists of State unit office of Central Ground Water Board, Ranchi to implement suitable conservation measures to augment ground water resources in the area.
14	Regular monitoring of ground water level and quality should be carried out by establishing a network of existing wells and constructing new piezometers during the mining operation. The periodic monitoring [(at least four times in a year – pre-monsoon (April-May), monsoon (August), post-monsoon (November) and winter (January) once in each season)] shall be carried out in consultation with the State Ground Water Board/ Central Ground water Authority and the data thus collected may be sent regularly to the Ministry of Environment and Forests and its Regional office Bhubneshwar, The Central Ground Water Authority and the Regional Director, Central Ground Water Board. If at any stage, it is observed that the ground water table is getting depleted due to the mining activity, necessary corrective measures shall be carried out.	Monitoring is being carried out. Report enclosed as Annexure.
15	Appropriate mitigative measures shall be taken to prevent pollution of the Kisko Nadi, the Sankh Nadi, the Surang River, the Chaupat Nadi in consultation with the State Pollution Control Board.	There is no discharge of mine water. Monitoring is done.
16.	The project proponent shall obtain necessary prior permission of the competent authorities for drawl of requisite quantity of surface water (from natural	As per the terms and conditions in Mining lease deed, we have the liberty to use water. Water cess is being regularly paid

	spring) required for the project.	to JSPCB as per statute.
17.	Suitable rain water harvesting measures on long term basis shall be planned and implemented in consultation with the Regional Director, Central Ground Water Board.	Suitable rain water harvesting measures on long term basis has been planned and will be implemented with the progress of mining.
18	Vehicular emissions shall be kept under control and regularly monitored. Measures shall be taken for maintenance of vehicles used in mining operations and in transportation of mineral within the mine lease up to the stock yard. The mineral transportation within the mine lease shall be carried out through the covered trucks only and the vehicles carrying the mineral shall not be overloaded.	Regular maintenance of vehicles are undertaken to minimize vehicular emission. All the transporters have been instructed to obtain PUC for their vehicles from the competent authority and submit to the concerned officer for verification
19	Blasting operation should be carried out only during the daytime. Controlled blasting shall be practiced. The mitigative measures for control of ground vibration and to arrest fly rocks and boulders should be implemented.	Blasting at Mines is done at fixed blasting period i.e. 12.00 Noon to 1.00 PM on working days. Mobile mining activities are not being practiced during blasting. All the precautionary and mitigative measures to control ground vibration and to arrest fly rocks is being exercised.
20	Drills shall either be operated with dust extractors or equipped with water injection system.	Drilling is being done with water pouring in the drill holes intermittently for dust suppression which is the best method for jackhammer drilling
21	Mineral handling area shall be provided with adequate number of high efficiency dust extraction system. Loading and unloading areas including all the transfer points should also have efficient dust control arrangements. These should be properly maintained and operated.	We are exploring the possibilities. However, water sprinkling is being carried out regularly at loading and unloading areas.
22	Sewage treatment plant should be installed for the colony. ETP shall also be provided for the workshop and wastewater generated during the mining operations.	There is no discharge of effluent from mine, hence ETP is not required. The sewage water for working population is planned to be collected through Septic Tank/Soak Pit and treated in Sewage Treatment Plant.
23	The project authorities should undertake sample survey to generate data on pre-project community health status within a radius of 1 Km. from proposed mine.	Under process.
24	Pre-placement medical examination and periodical medical examination of the workers engaged in the project shall be carried out and records maintained. For the purpose, schedule of health examination of the workers should be drawn and followed	System is already in place.

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	accordingly.	
25.	The land oustees and land losers/ affected people shall be compensated/ rehabilitation as per the National Policy of Resettlement and Rehabilitation of project Affected Families (NPRR)	All land acquisition activities is done as per CNT Act and with permission of competent authority i.e. concerned Deputy Commissioner (D.C.) and consent of Raiyat (Land Owner) for 20 years period and will return the land so acquired as per the norms set by D.C. in land purchased agreement. There is no displacement involved & hence R&R is not applicable.
26.	Door to door sample survey should be undertaken within the impact zone to assess the family based need of the tribals and it should be appropriately addressed in the CSR activities to be undertaken in the area. An action plan in this regard should be prepared and submitted.	Company's CSR team is doing regular assessment of the family based need of the tribals and it appropriately addressed.
27.	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of the temporary structures to be removed after the completion of the project.	Necessary infrastructure is already in place.
28.	The project proponent shall take all precautionary measures during mining operation for conservation and protection of endangered flora and fauna (python etc.) found in the study area. Action plan for conservation of flora and fauna prepared shall be implemented in consultation with the State Forest and Wildlife Department. All the safeguard measures brought out in the Wildlife conservation plan prepared specific to this project site shall be effectively implemented. Necessary allocation of funds for implementation of the conservation plan shall be made and the funds so allocated shall be included in the project cost. A copy of action plan shall be submitted to the Regional Office of the Ministry of Environment and Forests, Bhubaneswar.	Suitable precautionary measures during mining operation are being implemented for conservation and protection of endangered flora and fauna.
27	The critical parameters such as RSPM (Particulate matter with size less than 10 μ m (i.e. PM ₁₀) and NO _x in the ambient air within the impact zone, peak particle velocity at 300 m. distance or within the nearest habitation, whichever is closer shall be monitored periodically. Further, quality of	Complied Monitoring Reports is enclosed as Annexure . Presently, there is no discharge of water from the mines. In case of discharge monitoring will be ensured.

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	discharge water shall also be monitored [(TDS, DO, PH and Total Suspended Solids (TSS)] . The monitored data shall be uploaded on the website of the Company as well as displayed on a display board at the project site at a suitable location near the main gate of the Company in Public domain. The Circular no. J-20012/1/2006-IA.II(M) dated 27.05.2009 issued by Minisry of Environment and Forests, which is available on the website of the Ministry www.envfor.nic.in shall also be referred in this regard for its compliance.	
28	A Final Mine Closure plan along with details of Corpus Fund should be submitted to the Ministry of Environment & Forest 5 years in advance of final mine closure for approval.	Progressive Mine Closure Plan duly approved by Indian Bureau of Mines. FMCP related provision will be compiled as per statue.

GENERAL CONDITIONS

Sl No	Conditions	Compliance Status
1	No change in mining technology and scope of working should be made without prior approval of the Ministry of Environment & Forests.	Being adhered to.
2	No change in the calendar plan including excavation, quantum of mineral bauxite and waste should be made.	Excavation of Over Burden and Bauxite is being done as per the approved calendar plan. Details of excavation, quantum of mineral, OB, etc have been furnished for the financial year 2015-16 as Annexure.
3	At least four ambient air quality-monitoring station should be established in the core zone as well as in the buffer zone for RSPM (Particulate matter with size less than 10 μm (i.e. PM_{10}) & NO_x monitoring. Location of the stations should be decided based on the metrological data, topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with the State Pollution Control Board.	Complied. Monitoring Reports is enclosed as Annexure
4	Data on ambient air quality RSPM [(Particulate matter with size less than 10 μm i.e. PM_{10}) & NO_x] should be regularly submitted to the Ministry including its Regional office located at Bhubneshwar and the State Pollution Control Board / Central pollution Control	Complied Monitoring Reports is enclosed as Annexure

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	Board once in six months.	
5	Fugitive dust emission from all the sources should be controlled regularly. Water spraying arrangements on haul roads, loading and unloading and at transfer points should be provided and properly maintained.	Water tankers have been provided for sprinkling of water on haul roads and are generally being engaged at the places where active mining is in progress to contain fugitive dust.
6	Measures should be taken for control of noise levels below 85 dBA in the work environment. Workers engaged in operation of HEMM, etc. should be provided with ear plug / muffs.	Noise monitoring is being carried out at various locations of the work zone area and a monitoring report for the period of reporting six monthly compliance is enclosed. Workers engaged in operation of HEMMs, etc have also been provided with PPEs such as ear plug and ear muffs.
7	Industrial waste water (workshops and waste water from the mine) Should be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19 th May, 1993 and 31 st December,1993 or as amended from time to time. Oil and grease trap should be installed before discharge of workshop effluents.	There is no effluent discharge from Mine. Workshop has an Oil Catchment Pit to trap oil and grease. It is being ensured to make it operational and effective.
8	Personnel working in dusty areas should wear protective respiratory devices and they should also provided with adequate training and information on safety and health aspects. Occupational health surveillance program of the workers should be undertaken periodically to observe any contractions due to exposure to dust and take corrective measures, if needed.	Complied. Use of Personal Protective Equipment (PPE) by the individuals is being ensured. All the mine workers are being regularly and periodically sent to our own hospital for health checkup for any contraction of diseases due to exposure in dusty and noisy areas. Training on safety, health and environmental aspects of mining is being regularly imparted through VT centre and also through various other training programmes conducted by the State Government, recognized agencies, etc
9	A separate environmental management cell with suitable qualified personnel should be set-up under the control of a Senior Executive, who will report directly to the Head of the Organization.	Separate Environmental Management Cell (EMC) has been constituted and is functioning effectively. Copy enclosed as Annexure.
10	The funds earmarked for environmental protection measures should be kept in separate account and should not be diverted for other purpose. Year wise expenditure should be reported to the Ministry and its Regional Office located at Bhubneshwar.	Statement of budgetary provision and actual expenses for environmental protection measure is enclosed as Annexure It is once again reiterated that the funds so ear marked shall not be diverted for any other purposes other than it is committed at the

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		beginning of the financial year.
11	The project authorities should inform to the Regional Office located at Bhubneshwar regarding date of financial closures and final approval of the project by the concerned authorities and the date of start of land development work.	Will be complied as per statute.
12	The Regional Office of this Ministry located at Bhubneshwar shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information / monitoring reports.	Agreed.
13	The project proponent shall submit six monthly report on the status of the compliance of the stipulated environmental Clearance conditions including results of monitoring data (both in hard copies as well as by e-mail) to the Ministry of Environment and Forests, its Regional Officer, Bhubaneshwar, the respective Zonal office of Central Pollution Control Board the State Pollution Control Board. The proponent shall upload the status of compliance of the Environmental Clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the Ministry of Environment and Forests, Bhubneshwar, the respective Zonal Office of Central Pollution Control Board and State Pollution Control Board.	Duly submitted.
14	A copy of clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parisad/ Municipal Corporation, Urban Local Body and the Local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal. The clearance letter shall also be put on the website of the Company by the proponent.	Complied.
15	State Pollution Control Board should display a copy of the clearance letter at the Regional office, District Industry Center and Collector's office / Tehsildar's Office for 30 days.	Displayed.

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16	The environmental statement for each financial year ending 31 st March in Form – V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of the compliance of environmental clearance conditions and shall also be sent to the Regional Office of the Ministry of Environment and Forests, Bhubneswar by e-mail.	Submitted.
17	The project authorities should advertise at least in two local newspapers widely circulated, one of which locality concerned, within 7days of the issue of the clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and also at web site of the Ministry of Environment and Forests at http://envfor.nic.in and a copy of the same should be forwarded to the Regional Office of this Ministry located at Bhubneswar.	Complied. (Documents already submitted)

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GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

M/S HINDALCO INDUSTRIES LIMITED
MINES DIVISION, DIST.-LOHARDAGA, JHARKHAND

REPORT
OF
ENVIRONMENTAL MONITORING DATA
OF PAKHAR PLATEAU

FOR

(JULY TO SEPTEMBER QUARTER-2015)



GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

CONTENT

	LOCATION
	AMBIENT AIR QUALITY
1	Pakhar Plateau- Pakhar Hindalco Colony
2	Pakhar Plateau- Pakhar (115.13 ha.) Quarry No. 4
3	Pakhar Plateau- Pakhar 109.507 ha. (Minerals & Minerals) Working Pit
4	Pakhar Plateau Pakhar Mines(15.58 ha, Minerals & Minerals)
	NOISE LEVEL
1	Pakhar HINDALCO Colony
2	Pakhar Mine (115.13 ha.) Pakhar Plateau
3	Pakhar Mine (109.507 ha. Minerals & Minerals) Pakhar Plateau
4	Pakhar Mine (15.58 ha. Minerals & Minerals) Pakhar Plateau
	SPOT NOISE LEVEL
1	Near Poclairn at Pakhar Mine (115.13 ha.)
2	Loading point near Dumper at Pakhar Mine (109.507 ha. Minerals & Minerals)
	DRINKING WATER
1	Canteen Drinking Water of Pakhar Mines
	SURFACE WATER QUALITY
1	Pakhar Mines (115.13 ha.). Rain Water harvesting Pond
	SOIL QUALITY
1	Pakhar Mines (115.13 ha.)
2	Pakhar Mines (109.507 ha. Of Minerals and Minerals)
	STACK MONITORING OF DG SETS (FLUE GAS)
1	Pakhar Mines Office-Pakhar Plateau





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In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

Report No: SEPT004/2015-16				Date: 3 rd October 2015	
Sample described by customer: AMBIENT AIR QUALITY MONITORING					
Client Name: Hindalco Industries Limited					
Client Address: Lohardaga					
Postal Code: 835203					
State: Jharkhand					
Country: India					
Sample Type: AMBIENT AIR QUALITY MONITORING					
Received: 26.09.2015					
Registered: 26.09.2015					
Marks on Sample: Location: Pakhar Plateau- Pakhar Hindalco Colony					
Sample collected on: 26.09.2015					
Test Start/End Date: 26.09.2015/27.09.2015					
LOCATION/IDENTIFICATION: Pakhar Plateau- Pakhar Hindalco Colony					
PARAMETERS		UNIT	LIMIT	METHOD	Concentration
Sulphur Dioxide	SO ₂	µg/m ³	80	IS:5182 (Part-2):2001 (Reaff:2006)	16.00
Nitrogen Dioxide	NO _x	µg/m ³	80	IS:5182 (Part-6): 1975(Reaff:2004)	19.50
Particulate Matter (size less than 10 µm)	PM ₁₀	µg/m ³	100	IS:5182 (Part-23)	54.3
Particulate Matter (size less than 2.5 µm)	PM _{2.5}	µg/m ³	60	USEPA CFR (40) Appendix-L	32.6
Carbon Monoxide	CO	µg/m ³	2	EPA 600/P-99/001F	0.15





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Sample Type: AMBIENT AIR QUALITY MONITORING					
Received: 26.09.2015					
Registered: 26.09.2015					
Marks on Sample: Location: Pakhar Plateau- Pakhar (115.13 ha.) Quarry No. 4					
Sample collected on: 26.09.2015					
Test Start/End Date: 26.09.2015/27.09.2015					
LOCATION/IDENTIFICATION: Pakhar Plateau- Pakhar (115.13 ha.) Quarry No. 4					
PARAMETERS		UNIT	LIMIT	METHOD	Concentration
Sulphur Dioxide	SO ₂	µg/m ³	80	IS:5182 (Part-2):2001 (Reaff:2006)	55.50
Nitrogen Dioxide	NO _x	µg/m ³	80	IS:5182 (Part-6):1975(Reaff:2004)	65.80
Particulate Matter (size less than 10 µm)	PM ₁₀	µg/m ³	100	IS:5182 (Part-23)	65.8
Particulate Matter (size less than 2.5 µm)	PM _{2.5}	µg/m ³	60	USEPA CFR (40) Appendix-L	33.7
Carbon Monoxide	CO	µg/m ³	2	EPA 600/P-99/001F	0.55



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Report No: SEPT004/2015-16				Date: 3 rd October 2015	
Sample described by customer: AMBIENT AIR QUALITY MONITORING					
Client Name: Hindalco Industries Limited					
Client Address: Lohardaga					
Postal Code: 835203					
State: Jharkhand					
Country: India					
Sample Type: AMBIENT AIR QUALITY MONITORING					
Received: 26.09.2015					
Registered: 26.09.2015					
Marks on Sample: Location: Pakhar Plateau- Pakhar 109.507 ha. (Minerals & Minerals) working Pit					
Sample collected on: 26.09.2015					
Test Start/End Date: 26.09.2015/27.09.2015					
LOCATION/IDENTIFICATION: Pakhar Plateau- Pakhar 109.507 ha. (Minerals & Minerals) working Pit					
PARAMETERS		UNIT	LIMIT	METHOD	Concentration
Sulphur Dioxide	SO ₂	µg/m ³	80	IS:5182 (Part-2):2001 (Reaff:2006)	26.50
Nitrogen Dioxide	NO _x	µg/m ³	80	IS:5182 (Part-6):1975(Reaff:2004)	39.00
Particulate Matter (size less than 10 µm)	PM ₁₀	µg/m ³	100	IS:5182 (Part-23)	68.3
Particulate Matter (size less than 2.5 µm)	PM _{2.5}	µg/m ³	60	USEPA CFR (40) Appendix-L	41.7
Carbon Monoxide	CO	µg/m ³	2	EPA 600/P-99/001F	0.09

SPM



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Client Name: Hindalco Industries Limited					
Client Address: Lohardaga					
Postal Code: 835203					
State: Jharkhand					
Country: India					
Sample Type: AMBIENT AIR QUALITY MONITORING					
Received: 26.09.2015					
Registered: 26.09.2015					
Marks on Sample: Location: Pakhar Plateau Pakhar Mines(15.58 ha, Minerals & Minerals)					
Sample collected on: 26.09.2015					
Test Start/End Date: 26.09.2015/27.09.2015					
LOCATION/IDENTIFICATION: Pakhar Plateau Pakhar Mines(15.58 ha, Minerals & Minerals)					
PARAMETERS		UNIT	LIMIT	METHOD	Concentration
Sulphur Dioxide	SO ₂	µg/m ³	80	IS:5182 (Part-2):2001 (Reaff:2006)	12.50
Nitrogen Dioxide	NO _x	µg/m ³	80	IS:5182 (Part- 6):1975(Reaff:2004)	19.00
Particulate Matter (size less than 10 µm)	PM ₁₀	µg/m ³	100	IS:5182 (Part-23)	59.6
Particulate Matter (size less than 2.5 µm)	PM _{2.5}	µg/m ³	60	USEPA CFR (40) Appendix-L	29.5
Carbon Monoxide	CO	µg/m ³	2	EPA 600/P-99/001F	0.12



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Report No: SEPT004/2015-16	Date: 3 rd October 2015
Sample described by customer: Measurement of Noise	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Description: Measurement of Noise	
Sampling Method: Instrumental, using Sound level Metter	
Test Start: 25.09.2015	
End Date: 26.09.2015	

Location/Identification	Unit	Limit (day)	Result	Limit (night)	Result)	Dates
Month			Average of 16 continuous hours in Sep-15		Average of 8 continuous hours in Sep-15	
Pakhar HINDALCO Colony	dB (A) L _{eq}	75	58.7	70	48.6	26/09/2015





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Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Description: Measurement of Noise	
Sampling Method: Instrumental, using Sound level Metter	
Test Start: 25.09.2015	
End Date: 26.09.2015	

Location/Identification	Unit	Limit (day)	Result	Limit (night)	Result)	Dates
Month			Average of 16 continuous hours in Sep-15		Average of 8 continuous hours in Sep-15	
Pakhar Mine (115.13 ha.)	dB (A) L _{eq}	75	71.3	70	52.3	26/09/2015





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In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

Report No: SEPT004/2015-16	Date: 3 rd October 2015
Sample described by customer: Measurement of Noise	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Description: Measurement of Noise	
Sampling Method: Instrumental, using Sound level Metter	
Test Start: 25.09.2015	
End Date: 26.09.2015	

Location/Identification	Unit	Limit (day)	Result	Limit (night)	Result)	Dates
Month			Average of 16 continuous hours in Sep-15		Average of 8 continuous hours in Sep-15	
Pakhar Mine (109.507 ha. of Minerals & Minerals)	dB (A) L_{eq}	75	69.3	70	48.3	26/09/2015





GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

Report No: SEPT004/2015-16	Date: 3 rd October 2015
Sample described by customer: Measurement of Noise	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Description: Measurement of Noise	
Sampling Method: Instrumental, using Sound level Metter	
Test Start: 25.09.2015	
End Date: 26.09.2015	

Location/Identification	Unit	Limit (day)	Result	Limit (night)	Result)	Dates
Month			Average of 16 continuous hours in Sep-15		Average of 8 continuous hours in Sep-15	
Pakhar Mine (15.58 ha. of minerals & Minerals)	dB (A) L _{eq}	75	61.2	70	45.6	26/09/2015





GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

Report No: SEPT004/2015-16	Date: 3 rd October 2015
Sample described by customer: Measurement of Spot Noise	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Description: Measurement of Spot Noise	
Sampling Method: Instrumental, using Sound level Metter	
Test Start: 26.09.2015	
End Date: 26.09.2015	

Location/Identification	Unit	Limit (day)	Result	Dates
Pakhar Mine (115.13 ha.)				
Near Poclain	dB (A) L_{eq}	75	68.5	26/09/2015





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In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

Report No: SEPT004/2015-16	Date: 3 rd October 2015
Sample described by customer: Measurement of Spot Noise	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample Description: Measurement of Spot Noise	
Sampling Method: Instrumental, using Sound level Metter	
Test Start: 26.09.2015	
End Date: 26.09.2015	

Location/Identification	Unit	Limit (day)	Result	Dates
Pakhar Mine (109.507 ha. Of Minerals & Minerals)				
Loading point near Dumper	dB (A) L_{eq}	75	72.3	26/09/2015



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In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method reference
Report No: SEPT004/2015-16 Date: 3 rd October 2015					
Sample described by customer : DRINKING WATER					
Client Name: Hindalco Industries Limited					
Client Address: Lohardaga					
Postal Code: 835203					
State: Jharkhand					
Country: India					
Sample Type: DRINKING WATER					
Received: 25.09.2015					
Registered: 25.09.2015					
Marks on Sample: Location: Canteen Drinking Water of Pakhar Mines					
Sample collected on: 25.09.2015					
Quantity: 5 L X 2 No. PVC Can					
Test Start/End Date: 25.09.2015/29.09.2015					
Sample collected by: M/S GEMS PROJECT PVT LTD.					
Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method reference
1	Colour	Hazen	<1	5 Max	APHA 22 nd Ed. 2012, 2120-B, 2-6
2	Odour	--	Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
3	Taste	--	Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
4	Turbidity	NTU	0.4	1 Max	APHA 22 nd Ed. 2012, 2130-B, 2-13
5	pH	--	7.2	6.5-8.5	APHA 22 nd Ed. 2012, 4500-H+ -B, 4-92
6	Free Chlorides (Residual)	mg/l	<0.05	0.2 min	APHA 22 nd Ed. 2012, 4500-Cl-G, 4-69
7	Total Dissolved Solids	mg/l	95	500 max	IS 3025 (Part 16): 1984, Reaffirmed 2006
8	Monochloramines	mg/l	<0.05	--	APHA 22 nd Ed. 2012, 4500-Cl-G, 4-69
9	Dichloramines	mg/l	<0.05	--	APHA 22 nd Ed. 2012, 4500-Cl-G, 4-69
10	Total hardness (as CaCO ₃)	mg/l	60	200 max	APHA 22 nd Ed. 2012, 4500-Cl-G, 4-69
11	Alkalinity Total (as CaCO ₃)	mg/l	68	200 max	IS 3025 (Part 237): 1986, Reaffirmed 2009
12	Chloride (as Cl)	mg/l	15.0	250 max	APHA 22 nd Ed. 2012, 4500-Cl-b, 4-72
13	Sulphate (as SO ₄)	mg/l	7.0	200 max	APHA 22 nd Ed. 2012, 4500-so ₄ -e, 4-190
14	Nitrate (as NO ₃)	mg/l	1.30	45 max	APHA 22 nd Ed. 2012, 4500-NO ₃ -E, 4-125
15	Fluoride (as F)	mg/l	0.20	1 max	APHA 22 nd Ed. 2012, 4500-FB & D, 4-84, 4-87
16	Boron (as B)	mg/l	0.10	0.5 max	APHA 22 nd Ed. 2012, 4500-BB, 4-25





GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method reference
17	Calcium (as Ca)	mg/l	20.0	75 max	APHA 22 nd Ed. 2012, 3500-Ca-B, 3-67
18	Magnesium (as Mg)	mg/l	4.5	30 max	APHA 22 nd Ed. 2012, 3500-Mg-B, 3-84
19	Ammonical Nitrogen/Total Ammonia	mg/l	<0.1	--	APHA 22 nd Ed. 2012, 4500-NH3-F, 4-115
20	Iron (as Fe)	mg/l	0.18	0.3 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
21	Manganese (as Mn)	mg/l	N.D	0.1 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
22	Aluminium (as Al)	mg/l	0.01	0.03 max	APHA 22 nd Ed. 2012, 3500-Al-B, 3-61
23	Cadmium (as Cd)	mg/l	N.D	0.003 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
24	Chromium Total (as Cr)	mg/l	N.D	0.05 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
25	Copper (as Cu)	mg/l	N.D	0.05 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
26	Lead (as Pb)	mg/l	N.D	0.01 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
27	Zinc (as Zn)	mg/l	0.03	5 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
28	Arsenic (as As)	mg/l	<0.01	0.01 max	APHA 22 nd Ed. 2012, 3114-B, 3-18
29	Selenium (as Se)	mg/l	N.D	0.001 max	APHA 22 nd Ed. 2012, 3112-B, 3-18
30	Mercury (as hg)	mg/l	N.D	0.01 max	APHA 22 nd Ed. 2012, 3114-B, 3-18
31	Nickel (as Ni)	mg/l	<0.05	0.02 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
32	Mineral Oil	mg/l	N.D	0.5 max	IS 3025 (Part 39): 1991, Reaffirmed 2003: ed. 2.1
33	Cyanide (as CN)	mg/l	N.D	0.05 max	APHA 22 nd ED. 2012, 4500-CN.C & 4-39 & 4-44
34	Anionic detergents as MBAS	mg/l	<0.1	0.2 max	APHA 22 nd ED. 2012, 5540-C.C & 5-53
35	Phenolic compounds (as C6H5OH)	mg/l	N.D	0.001 max	APHA 22 nd ED. 2012, 5530-B & C 5-4753
36	Polynuclear aromatic hydrocarbons (PAH)	mg/l	N.D	0.0001 max	APHA 22 nd ED. 2012, 6440, 6-93
37	Polychlorinated Biphenyls (PCBs)	mg/l	N.D	0.0005 max	USEPA Method 8082
38	Sulphide (as S)	mg/l	N.D	0.05 max	APHA 22 nd ED. 2012, 4500-S2-C 4- 175 & F 4-178





GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method Reference
Microbiological Analysis					
1	Total Colliforms	MPN/100mL	<1.1	N.D	APHA 22 nd Ed. 2012, 9221-B & C, 9-66, 9-69 and 9-67
2	E-Coli	MPN/100mL	Absent	N.D	APHA 22 nd Ed. 2012, 9221-B & C, 9-66, 9-69 and 9-76
Pesticides Residues					
3	p.p DDT	µg/L	N.D	1	US EPA 508-1995
4	o.p DDT	µg/L	N.D	1	US EPA 508-1995
5	p.p DDE	µg/L	N.D	1	US EPA 508-1995
6	o.p DDE	µg/L	N.D	1	US EPA 508-1995
7	p.p DDD	µg/L	N.D	1	US EPA 508-1995
8	o.p DDD	µg/L	N.D	1	US EPA 508-1995
9	γ-HCH (Lindance)	µg/L	<0.01	2	US EPA 508-1995
10	α-HCH	µg/L	<0.01	0.01	US EPA 508-1995
11	β-HCH	µg/L	N.D	0.04	US EPA 508-1995
12	δ-HCH	µg/L	N.D	0.04	US EPA 508-1995
13	Butachlor	µg/L	N.D	125	US EPA 508-1995
14	Alachlor	µg/L	N.D	20	US EPA 508-1995
15	Atrazine	µg/L	N.D	2	US EPA 508-1995
16	α Endosulfan	µg/L	N.D	0.4	US EPA 508-1995
17	β Endosulfan	µg/L	N.D	0.4	US EPA 508-1995
18	Endosulfan Sulphate	µg/L	N.D	0.4	US EPA 508-1995
19	Ethion	µg/L	N.D	3	US EPA 8141A-1994
20	Malathion	µg/L	N.D	190	US EPA 8141A-1994
21	Methoyl Parathion	µg/L	N.D	0.3	US EPA 8141A-1994
22	Monocrotophos	µg/L	N.D	1	US EPA 8141A-1994
23	Phorate	µg/L	N.D	2	US EPA 8141A-1994
24	Chlorpyrifos	µg/L	N.D	30	US EPA 8141A-1994
25	Aldrin	µg/L	N.D	0.03	US EPA 508-1995
26	Dieldrin	µg/L	N.D	0.03	US EPA 508-1995

Remarks: N.D- Not Detected

Note: Water tested and found to suitable for drinking purpose





GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

Report No: SEPT004/2015-16

Date: 3rd October 2015

Sample described by customer : SURFACE WATER

Client Name: Hindalco Industries Limited

Client Address: Lohardaga

Postal Code: 835203

State: Jharkhand

Country: India

Sample Type: SURFACE WATER

Received: 25.09.2015

Registered: 25.09.2015

Marks on Sample: Location: Pakhar Mines (115.13 ha.) Water harvesting Pond

Sample collected on: 25.09.2015

Quantity: 5 LX 2 No. PVC Can

Test Start/End Date: 25.09.2015/29.09.2015

Sample collected by: M/S GEMS PROJECT PVT LTD.

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method reference
1	Colour	Hazen	<1	5 Max	APHA 22 nd Ed. 2012, 2120-B, 2-6
2	Odour	--	Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
3	Taste	--	Agreeable	Agreeable	IS 3025 (Part 7): 1983, Reaffirmed 2006
4	Turbidity	NTU	0.45	1 Max	APHA 22 nd Ed. 2012, 2130-B, 2-13
5	pH	--	7.3	6.5-8.5	APHA 22 nd Ed. 2012, 4500-H+-B, 4-92
6	Free Chlorides (Residual)	mg/l	<0.05	0.2 min	APHA 22 nd Ed. 2012, 4500-CI-G, 4-69
7	Total Dissolved Solids	mg/l	105	500 max	IS 3025 (Part 16): 1984, Reaffirmed 2006
8	Monochloramines	mg/l	<0.05	--	APHA 22 nd Ed. 2012, 4500-CIG, 4-69
9	Dichloramines	mg/l	<0.05	--	APHA 22 nd Ed. 2012, 4500-CIG, 4-69
10	Total hardness (as CaCO ₃)	mg/l	65	200 max	APHA 22 nd Ed. 2012, 4500-CIG, 4-69
11	Alkalinity Total (as CaCO ₃)	mg/l	74	200 max	IS 3025 (Part 237): 1986, Reaffirmed 2009
12	Chloride (as Cl)	mg/l	14.0	250 max	APHA 22 nd Ed. 2012, 4500-Cl-b, 4-72
13	Sulphate (as SO ₄)	mg/l	8.0	200 max	APHA 22 nd Ed. 2012, 4500-so4-e, 4-190
14	Nitrate (as NO ₃)	mg/l	1.50	45 max	APHA 22 nd Ed. 2012, 4500-NO3-E, 4-125
15	Fluoride (as F)	mg/l	0.25	1 max	APHA 22 nd Ed. 2012, 4500-FB & D, 4-84, 4-87
16	Boron (as B)	mg/l	0.10	0.5 max	APHA 22 nd Ed. 2012, 4500-BB, 4-25
17	Calcium (as Ca)	mg/l	20.0	75 max	APHA 22 nd Ed. 2012, 3500-Ca-B, 3-67



GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method reference
18	Magnesium (as Mg)	mg/l	3.8	30 max	APHA 22 nd Ed. 2012, 3500-Mg-B, 3-84
19	Ammonical Nitrogen/Total Ammonia	mg/l	<0.1	--	APHA 22 nd Ed. 2012, 4500-NH3-F, 4-115
20	Iron (as Fe)	mg/l	0.08	0.3 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
21	Manganese (as Mn)	mg/l	N.D	0.1 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
22	Aluminium (as Al)	mg/l	0.05	0.03 max	APHA 22 nd Ed. 2012, 3500-Al-B, 3-61
23	Cadmium (as Cd)	mg/l	N.D	0.003 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
24	Chromium Total (as Cr)	mg/l	N.D	0.05 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
25	Copper (as Cu)	mg/l	N.D	0.05 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
26	Lead (as Pb)	mg/l	N.D	0.01 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
27	Zinc (as Zn)	mg/l	0.05	5 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
28	Arsenic (as As)	mg/l	<0.01	0.01 max	APHA 22 nd Ed. 2012, 3114-B, 3-18
29	Selenium (as Se)	mg/l	N.D	0.001 max	APHA 22 nd Ed. 2012, 3112-B, 3-18
30	Mercury (as hg)	mg/l	N.D	0.01 max	APHA 22 nd Ed. 2012, 3114-B, 3-18
31	Nickel (as Ni)	mg/l	<0.05	0.02 max	APHA 22 nd Ed. 2012, 3111-B, 3-18
32	Mineral Oil	mg/l	N.D	0.5 max	IS 3025 (Part 39): 1991, Reaffirmed 2003: ed. 2.1
33	Cyanide (as CN)	mg/l	N.D	0.05 max	APHA 22 nd ED. 2012, 4500-CN.C & 4-39 & 4-44
34	Anionic detergents as MBAS	mg/l	<0.1	0.2 max	APHA 22 nd ED. 2012, 5540-C.C & 5-53
35	Phenolic compounds (as C6H5OH)	mg/l	N.D	0.001 max	APHA 22 nd ED. 2012, 5530-B & C 5-4753
36	Polynuclear aromatic hydrocarbons (PAH)	mg/l	N.D	0.0001 max	APHA 22 nd ED. 2012, 6440, 6-93
37	Polychlorinated Biphenyls (PCBs)	mg/l	N.D	0.0005 max	USEPA Method 8082
38	Sulphide (as S)	mg/l	N.D	0.05 max	APHA 22 nd ED. 2012, 4500-S2-C 4- 175 & F 4-178





GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

Sl. No.	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method Reference
Microbiological Analysis					
1	Total Colliforms	MPN/100mL	<1.1	N.D	APHA 22 nd Ed. 2012, 9221-B & C, 9-66, 9- 69 and 9-67
2	E-Coli	MPN/100mL	Absent	N.D	APHA 22 nd Ed. 2012, 9221-B & C, 9-66, 9- 69 and 9-76
Pesticides Residues					
3	p.p DDT	µg/L	N.D	1	US EPA 508-1995
4	o.p DDT	µg/L	N.D	1	US EPA 508-1995
5	p.p DDE	µg/L	N.D	1	US EPA 508-1995
6	o.p DDE	µg/L	N.D	1	US EPA 508-1995
7	p.p DDD	µg/L	N.D	1	US EPA 508-1995
8	o.p DDD	µg/L	N.D	1	US EPA 508-1995
9	γ-HCH (Lindance)	µg/L	<0.01	2	US EPA 508-1995
10	α-HCH	µg/L	<0.01	0.01	US EPA 508-1995
11	β-HCH	µg/L	N.D	0.04	US EPA 508-1995
12	ε-HCH	µg/L	N.D	0.04	US EPA 508-1995
13	Butachlor	µg/L	N.D	125	US EPA 508-1995
14	Alachlor	µg/L	N.D	20	US EPA 508-1995
15	Atrazine	µg/L	N.D	2	US EPA 508-1995
16	α Endosulfan	µg/L	N.D	0.4	US EPA 508-1995
17	β Endosulfan	µg/L	N.D	0.4	US EPA 508-1995
18	Endosulfan Sulphate	µg/L	N.D	0.4	US EPA 508-1995
19	Ethion	µg/L	N.D	3	US EPA 8141A-1994
20	Malathion	µg/L	N.D	190	US EPA 8141A-1994
21	Methoysl Parathion	µg/L	N.D	0.3	US EPA 8141A-1994
22	Monocrotophos	µg/L	N.D	1	US EPA 8141A-1994
23	Phorate	µg/L	N.D	2	US EPA 8141A-1994
24	Chlorpyrifos	µg/L	N.D	30	US EPA 8141A-1994
25	Aldrin	µg/L	N.D	0.03	US EPA 508-1995
26	Dieldrin	µg/L	N.D	0.03	US EPA 508-1995
Remarks: N.D- Not Detected					





GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

Report No: SEPT004/2015-16

Date: 3rd¹ October 2015

Sample described by customer : SOIL

Client Name: Hindalco Industries Limited

Client Address: Lohardaga

Postal Code: 835203

State: Jharkhand

Country: India

Sample Type: SOIL

Received: 25.09.2015

Registered: 25.09.2015

Marks on Sample: Location: Pakhar Mines (115.13 ha.)

Sample collected on: 25.09.2015

Quantity: 2KGS

Test Start/End Date: 25.09.2015/26.09.2015

Sample collected by: M/S GEMS PROJECT PVT LTD

Sl. No.	Analysis	Method	Result	Unit
1	Colour	--	Gray	
2	Texture	F.A.U.N (2007)	Loamy Sand	
3	Bulk density	By Bulk density Apparatus	1.13	gm/cm ³
4	Water Holding Capacity	F.A.U.N (2007)	31.0	%
5	pH	F.A.U.N (2007)	6.60	--
6	Electrical Conductivity	F.A.U.N (2007)	195.0	µs/cm
7	Organic Carbon	--	0.65	%
8	Organic matter	Black & White Wet Digestion method	1.15	%
9	Available Nitrogen	--	105.0	mg/kg
10	Available Phosphorus	--	17.0	mg/kg
11	Available Potassium	--	340	mg/kg
12	Exchangeable calcium		25.00	meq/100gm
13	Exchangeable Magnesium		1.40	meq/100gm
14	Exchangeable Sodium		2.40	meq/100gm
15	Exchangeable Potassium		1.60	meq/100gm
16	Total Exchangeable bases	USEPA 3052	35.00	meq/100gm
17	Manganese	USEPA 3052	0.40	mg/kg
18	Arsenic	USEPA 3052	2.4	mg/kg
19	Silica	USEPA 3052	55.0	%
20	Aluminum	USEPA 3052	8.0	%
21	Iron	USEPA 3052	5.00	%
22	Calcium	USEPA 3052	8.00	%
23	Magnesium	USEPA 3052	2.30	%
24	Sodium	USEPA 3052	0.20	%
25	Potassium	USEPA 3052	0.20	%
26	Sulphate	USEPA 3052	0.60	%





GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

Report No: SEPT004/2015-16

Date: 3rd October 2015

Sample described by customer : SOIL

Client Name: Hindalco Industries Limited

Client Address: Lohardaga

Postal Code: 835203

State: Jharkhand

Country: India

Sample Type: SOIL

Received: 25.09.2015

Registered: 25.09.2015

Marks on Sample: Location: Pakhar Mines (109.507 ha. Of Minerals and Minerals)

Sample collected on: 25.09.2015

Quantity: 2KGS

Test Start/End Date: 25.09.2015/26.09.2015

Sample collected by: M/S GEMS PROJECT PVT LTD

Sl. No.	Analysis	Method	Result	Unit
1	Colour	--	Gray	
2	Texture	--	Loamy Sand	
3	Bulk density	By Bulk density Apparatus	1.10	gm/cm ³
4	Water Holding Capacity	F.A.U.N (2007)	31.5	%
5	pH	F.A.U.N (2007)	6.70	--
6	Electrical Conductivity	F.A.U.N (2007)	210.0	µs/cm
7	Organic Carbon	--	0.63	%
8	Organic matter	Black & White Wet Digestion method	1.10	%
9	Available Nitrogen	--	98.0	mg/kg
10	Available Phosphorus	--	17.0	mg/kg
11	Available Potassium	--	350	mg/kg
12	Exchangeable calcium		25.00	meq/100gm
13	Exchangeable Magnesium		1.50	meq/100gm
14	Exchangeable Sodium		2.60	meq/100gm
15	Exchangeable Potassium		1.80	meq/100gm
16	Total Exchangeable bases	USEPA 3052	35.00	meq/100gm
17	Manganese	USEPA 3052	0.70	mg/kg
18	Arsenic	USEPA 3052	2.1	mg/kg
19	Silica	USEPA 3052	54.0	%
20	Aluminum	USEPA 3052	7.5	%
21	Iron	USEPA 3052	5.50	%
22	Calcium	USEPA 3052	8.50	%
23	Magnesium	USEPA 3052	2.70	%
24	Sodium	USEPA 3052	0.60	%
25	Potassium	USEPA 3052	0.30	%
26	Sulphate	USEPA 3052	0.65	%



GEMS PROJECTS PVT.LTD.

In Association with M/s MAHARASTRA ENVIRO POWER LTD, Nagpur
(NABL ACCREDITED LABORATORY)

Report no: SEPT004/2015-16

Date: 3rd October, 2015

SAMPLE DRAWN BY M/S GEMS PROJECT PVT LTD

Sample described as: **FLUE GAS**

Name of the Industry: **M/S HINDALCO INDUSTRIES LIMITED**

Address: Mines Division, Lohardaga, Jharkhand, Pin-835302

Date & time of Sampling: 25.09.2015 (11.30-12.00 Hrs)

Sampling Site: **Pakhar Mines Office-Pakhar Plateau**

A. General Information about Stack

- Stack connected to: DG-Set (250 KVA)
- Emission due to Burning of H.S.D
- Material OF construction: M.S
- Shape of Stack: Circular
- Whether stack is provided with permanent platform & ladder: Yes
- Capacity. 250 KVA

B. Physical characteristics of stack

- Height of the stack (a) from ground level: 7.0
- Diameter of the Stack at Sampling point: 0.2030
- Height of the sampling point from GL. 6.25

C. Analysis/Characteristic of Stock

- Fuel used: H.S.D
- Fuel Consumption: 30 lt/hr

D. Analysis Report

Sl. No.	PARAMETERS	PROTOCOL	RESULTS	Limits as per MoEF G.S.R.448(E)
1	Temperature of Emission (°C)	IS 11255 Part: 3 1985 (Realf 2008)	290	---
2	Barometric pressure (mm of Hg)	IS 11255 Part: 3 1985 (Realf 2008)	655	---
3	Velocity of Gas (m/Sec)	IS 11255 Part: 3 1985 (Realf 2008)	10.0	---
4	Quantity of Gas flow (Nm ³ /hr)	IS 11255 Part: 3 1985 (Realf 2008)	495	---
5	Concentration of CO ₂ (% v/v)	IS 11255 Part: 3 1985 (Realf 2008)	4.2	5.0
6	Concentration of CO (gm/kw-h)	IS 11255 Part: 3 1985 (Realf 2008)	0.20	--
7	Concentration of SO ₂ (mg/Nm ³)	USEPA-6C	40	--
8	Concentration of NO ₂ (gm/kw-h)	USEPA-7E	0.60	9.2
9	Concentration of Particulate Matters (gm/kw-h)	IS 11255 Part: 3 1985 (Realf 2003)	0.15	0.3

E. Pollution Control Device

Details of pollution control devices attached with the stack: Nil

F. Remarks: Nil





Eco Ventures Pvt. Ltd.

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Mahabal Enviro Engineers Pvt. Ltd.

At Booty, Near PHED Colony, Behind Pump House, PO – RMCC,
District – Ranchi 834009

PAKHAR PLATEAU- ENVIRONMENTAL MONITORING REPORT

JUNE 2015

Vijay Pandey
SENIOR EXECUTIVE



Mahabal Enviro Engineers Pvt. Ltd.

Branch Office:

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Hindalco Industries: Environmental Monitoring report

June 2015

Report no: : JUNE023/2015-16	Date: 20 th June, 2015
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Pakhar Plateau- Pakhar Hindalco Colony	
Sample collected on: 20.05.2015	
Received: 20.05.2015	
Registered: 28.05.2015	
Test Start/End Date: 17.06.2015/19.06.2015	

LOCATION / IDENTIFICATION: Pakhar Plateau- Pakhar Hindalco Colony

PARAMETERS	UNIT	LIMIT	METHOD	20/05/2015	
Sulphur Dioxide	SO ₂	µg/m ³	80	IS:5182 (Part-2):2001 (Reaff:2006)	28.6
Nitrogen Dioxide	NO ₂	µg/m ³	80	IS:5182(Part-6):1975 (Reaff:2004)	32.1
Particulate Matter (size less than 10 µm)	PM ₁₀	µg/m ³	100	IS:5182 (Part 23)	52.2
Particulate Matter (size less than 2.5 µm)	PM _{2.5}	µg/m ³	60	USEPA CFR(40) Appendix-L	28.9
Carbon Monoxide	CO	mg/m ³	2	EPA 600/P-99/001F	0.16

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Hindalco Industries: Environmental Monitoring report

June 2015

Report no : JUNE024/2015-16	Date: 20 th June, 2015
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Pakhar Plateau- Pakhar 115.13 Pit	
Sample collected on: 20.05.2015	
Received: 28.05.2015	
Registered: 28.05.2015	
Test Start/End Date: 17.06.2015/19.06.2015	

LOCATION / IDENTIFICATION: Pakhar Plateau- Pakhar 115.13 Pit

PARAMETERS	UNIT	LIMIT	METHOD	20/05/2015
Sulphur Dioxide	SO ₂ µg/m ³	80	IS:5182 (Part-2):2001 (Reaff:2006)	68.4
Nitrogen Dioxide	NO ₂ µg/m ³	80	IS:5182(Part-6):1975 (Reaff:2004)	69.9
Particulate Matter (size less than 10 µm)	PM ₁₀ µg/m ³	100	IS:5182 (Part 23)	63.4
Particulate Matter (size less than 2.5 µm)	PM _{2.5} µg/m ³	60	USEPA CFR(40) Appendix-L	37.9
Carbon Monoxide	CO mg/m ³	2	EPA 600/P-99/001F	0.57

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Hindalco Industries: Environmental Monitoring report

June 2015

Report no: : JUNE025/2015-16	Date: 20 th June, 2015
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Pakhar Plateau- Pakhar 109.507 Dumarpat Village	
Sample collected on: 20.05.2015	
Received: 28.05.2015	
Registered: 28.05.2015	
Test Start/End Date: 17.06.2015/19.06.2015	

LOCATION / IDENTIFICATION: Pakhar Plateau- Pakhar 109.507 Dumarpat Village					
PARAMETERS		UNIT	LIMIT	METHOD	20/05/2015
Sulphur Dioxide	SO ₂	µg/m ³	80	IS:5182 (Part-2):2001 (Reaff:2006)	36.7
Nitrogen Dioxide	NO ₂	µg/m ³	80	IS:5182(Part-6):1975 (Reaff:2004)	51.9
Particulate Matter (size less than 10 µm)	PM ₁₀	µg/m ³	100	IS:5182 (Part 23)	77.8
Particulate Matter (size less than 2.5 µm)	PM _{2.5}	µg/m ³	60	USEPA CFR(40) Appendix-L	45.4
Carbon Monoxide	CO	mg/m ³	2	EPA 600/P-99/001F	0.67

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Report no: : JUNE026/2015-16	Date: 20 th June, 2015
Sample described by customer: AMBIENT AIR QUALITY MONITORING	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: AMBIENT AIR QUALITY MONITORING	
Marks on Sample: Location: Pakhar Plateau- Pakhar 84.38 Pokhrapat	
Sample collected on: 20.05.2015	
Received: 28.05.2015	
Registered: 28.05.2015	
Test Start/End Date: 17.06.2015/19.06.2015	

LOCATION / IDENTIFICATION: Pakhar Plateau- Pakhar 84.38 Pokhrapat

PARAMETERS	UNIT	LIMIT	METHOD	20/05/2015
Sulphur Dioxide	SO ₂ µg/m ³	80	IS:5182 (Part-2):2001 (Reaff:2006)	48.9
Nitrogen Dioxide	NO ₂ µg/m ³	80	IS:5182(Part-6):1975 (Reaff:2004)	55.2
Particulate Matter (size less than 10 µm)	PM ₁₀ µg/m ³	100	IS:5182 (Part.23)	57.1
Particulate Matter (size less than 2.5 µm)	PM _{2.5} µg/m ³	60	USEPA CFR(40) Appendix-L	41.2
Carbon Monoxide	CO mg/m ³	2	EPA 600/P-99/001F	0.51

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Hindalco Industries: Environmental Monitoring report

June 2015

Report no: : JUNE027/2015-16				Date: 20 th June, 2015	
Sample described by customer: SOIL					
Client Name: Hindalco Industries Limited					
Client Address: Lohardaga					
Postal Code: 835203					
State: Jharkhand					
Country: India					
Sample type: SOIL					
Marks on Sample: Location: Pakhar Mines					
Sample collected on: 20.05.2015					
Quantity: 2 kgs					
Sample collected by: Mahabal Enviro Engineers Pvt Limited					
Received: 28.05.2015					
Registered: 28.05.2015					
Test Start/End Date: 17.06.2015/19.06.2015					
S.No	Analysis		Method	Result	Unit
1.	Colour	--	--	Gray	-
2.	Texture	--	F.A.U.N (2007)	Loamy Sand	-
3.	Bulk Density	--	By Bulk density Apparatus	1.0	gm/cm ³
4.	Water Holding Capacity	--	F.A.U.N (2007)	23.5	%
5.	pH	--	F.A.U.N (2007)	6.9	-
6.	Electrical Conductivity	--	F.A.U.N (2007)	20.5	µs/cm
7.	Organic Carbon	--		0.53	%
8.	Organic Matter	--	Black & White Wet Digestion Method	0.68	%
9.	Available Nitrogen	--	Soil & Water Book by P.K Gupta	112.0	mg/kg
10.	Available Phosphorus	--	Soil & Water Book by P.K Gupta	14.9	mg/kg
11.	Available Potassium	--	Soil & Water Book by P.K Gupta	379	mg/kg
12.	Exchangeable Calcium	Ca	Soil & Water Book by P.K Gupta	22.5	meq/100gm
13.	Exchangeable Magnesium	Mg	Soil & Water Book by P.K Gupta	1.89	meq/100gm
14.	Exchangeable Sodium	Na	Soil & Water Book by P.K Gupta	2.23	meq/100gm
15.	Exchangeable Potassium	K	Soil & Water Book by P.K Gupta	1.48	meq/100gm
16.	Total Exchangeable Bases		Soil & Water Book by P.K Gupta	30.5	meq/100gm
17.	Manganese	Mn	USEPA 3052	0.50	mg/kg
18.	Arsenic	As	USEPA 3052	2.30	mg/kg
19.	Silica	SiO ₂	USEPA 3052	60.0	%
20.	Aluminum	Al ₂ O ₃	USEPA 3052	6.9	%
21.	Iron	Fe ₂ O ₃	USEPA 3052	5.0	%
22.	Calcium	CaO	USEPA 3052	8.94	%
23.	Magnesium	MgO	USEPA 3052	1.90	%
24.	Sodium	Na ₂ O	USEPA 3052	0.38	%
25.	Potassium	K ₂ O	USEPA 3052	0.22	%
26.	Sulphate	SO ₄	USEPA 3052	0.84	%


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Hindalco Industries: Environmental Monitoring report

June 2015

Report no : JUNE028/2015-16	Date: 20 th June, 2015
Sample described by customer: SURFACE WATER	
Client Name: Hindalco Industries Limited	
Client Address: Lohardaga	
Postal Code: 835203	
State: Jharkhand	
Country: India	
Sample type: SURFACE WATER	
Marks on Sample: Location: Water Harvesting Pond (Pakhar Mines)	
Sample collected on: 19.05.2015	
Quantity: 5 L X 2 No. PVC Can	
Sample collected by: Mahabal Enviro Engineers Pvt Limited	
Received: 28.05.2015	
Registered: 28.05.2015	
Test Start/End Date: 15.06.2015/17.06.2015	

S.No	Parameters	Unit	Result	Acceptable Limit (IS10500:2012)	Method Reference
1.	Colour	Hazen	< 1	5 Max	APHA 22nd Ed. 2012, 2120-B, 2-6
2.	Odour	-	Agreeable	Agreeable	IS 3025 (Part 5):1983, Reaffirmed 2006
3.	Taste	-	Agreeable	Agreeable	IS 3025 (Part 7):1984, Reaffirmed 2006
4.	Turbidity	NTU	0.3	1 Max	APHA 22nd Ed. 2012, 2130-B, 2-13
5.	pH	-	7.0	6.5-8.5	APHA 22nd Ed. 2012, 4500-H+B, 4-92
6.	Free Chlorides(Residual)	mg/l	<0.05	0.2 min	APHA 22nd Ed. 2012, 4500-Cl G, 4-69
7.	Total Dissolved Solids	mg/l	97	500 Max	IS 3025 (Part 16):1984 Reaffirmed 2006
8.	Monochloramines	mg/l	<0.05	-	APHA 22nd Ed. 2012, 4500-ClG, 4-69
9.	Dichloramines	mg/l	<0.05	-	APHA 22nd Ed. 2012, 4500-ClG, 4-69
10.	Total Hardness (as CaCO ₃)	mg/l	45	200 Max	APHA 22nd Ed. 2012, 2340-C, 2-44,45
11.	Alkalinity Total (as CaCO ₃)	mg/l	63	200 Max	IS 3025 (Part 23):1986 Reaffirmed 2009
12.	Chloride (as Cl)	mg/l	7.0	250 Max	APHA 22nd Ed. 2012, 4500-Cl-B, 4-72
13.	Sulphate (as SO ₄)	mg/l	3.9	200 Max	APHA 22nd Ed. 2012, 4500-SO4-E, 4-190

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Hindalco Industries: Environmental Monitoring report

June 2015

Continuation Sheet

S.No	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method Reference
14.	Nitrate (as NO ₃)	mg/l	1.1	45 Max	APHA 22nd Ed. 2012, 4500-NO ₃ -E, 4-125
15.	Fluoride (as F)	mg/l	0.23	1 Max	APHA 22nd Ed. 2012, 4500-FB&D, 4-84, 4-87
16.	Boron (as B)	mg/l	0.18	0.5 Max	APHA 22nd Ed. 2012, 4500-BB, 4-25
17.	Calcium (as Ca)	mg/l	15.2	75 Max	APHA 22nd Ed. 2012, 3500-Ca-B, 3-67
18.	Magnesium (as Mg)	mg/l	3.9	30 Max	APHA 22nd Ed. 2012, 3500-Mg-B, 3-84
19.	Ammonical Nitrogen/ Total Ammonia	mg/l	<0.1	-	APHA 22nd Ed. 2012, 4500-NH ₃ -F, 4-115
20.	Iron (as Fe)	mg/l	0.09	0.3 Max	APHA 22nd Ed. 2012, 3111-B, 3-18
21.	Manganese (as Mn)	mg/l	N.D	0.1 Max	APHA 22nd Ed. 2012, 3111-B, 3-18
22.	Aluminium (as Al)	mg/l	0.06	0.03 Max	APHA 22nd Ed. 2012, 3500-Al-B, 3-61
23.	Cadmium (as Cd)	mg/l	N.D	0.003 Max	APHA 22nd Ed. 2012, 3111-B, 3-18
24.	Chromium Total (as Cr)	mg/l	N.D	0.05 Max	APHA 22nd Ed. 2012, 3111-B, 3-18
25.	Copper (as Cu)	mg/l	N.D	0.05 Max	APHA 22nd Ed. 2012, 3111-B, 3-18
26.	Lead (as Pb)	mg/l	N.D	0.01 Max	APHA 22nd Ed. 2012, 3111-B, 3-18
27.	Zinc (as Zn)	mg/l	0.10	5 Max	APHA 22nd Ed. 2012, 3111-B, 3-18
28.	Arsenic (as As)	mg/l	<0.01	0.01 Max	APHA 22nd Ed. 2012, 3114-C, 3-38
29.	Mercury (as Hg)	mg/l	N.D.	0.001 Max	APHA 22nd Ed. 2012, 3112-B, 3-23
30.	Selenium (as Se)	mg/l	N.D.	0.01 Max	APHA 22nd Ed. 2012, 3114-C, 3-38
31.	Nickel (as Ni)	mg/l	<0.06	0.02 Max	APHA 22nd Ed. 2012, 3111 B, 3-18
32.	Mineral Oil	mg/l	N.D.	0.5 Max	IS 3025 (Part 39): 1991, Reaffirmed 2003, Ed. 2.1
33.	Cyanide (as CN)	mg/l	N.D.	0.05 Max	APHA 22nd Ed. 2012, 4500-CN, C & E, 4-39 & 4-44
34.	Anionic detergents as MBAS	mg/l	<0.1	0.2 Max	APHA 22nd Ed. 2012, 5540-C, 5-53
35.	Phenolic compounds (as C ₆ H ₅ OH)	mg/l	N.D	0.001 Max	APHA 22nd Ed. 2012, 5530-B & C, 5-47
36.	Polynuclear aromatic hydrocarbons (PAH)	µg/L	N.D	0.0001 mg/L Max	APHA 22nd Ed. 2012, 6440, 6-93
37.	Polychlorinated Biphenyls (PCBs)	µg/L	N.D	0.0005 mg/l Max	USEPA Method 8082
38.	Sulphide (as S)	mg/l	N.D	-	APHA 22nd Ed. 2012, 4500-52-C-4-175 & F 4-178



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Hindalco Industries: Environmental Monitoring report

June 2015

Continuation Sheet

S.No	Parameters	Unit	Result	Acceptable Limit (IS 10500:2012)	Method Reference
Microbiological Analysis					
1.	Total Coliforms	MPN/ 100 mL	<1.1	N.D	APHA 22nd Ed. 2012, 9221-B & C, 9-66, 9-69
2.	E-Coli	MPN/ 100 mL	Absent	N.D	APHA 22nd Ed. 2012, 9221-B, C & G, 9-66, 9-69 and 9- 76
Pesticides Residues					
3.	p,p DDT	µg/L	N.D	1	US EPA 508-1995
4.	o,p DDT	µg/L	N.D	1	US EPA 508-1995
5.	p,p DDE	µg/L	N.D	1	US EPA 508-1995
6.	o,p DDE	µg/L	N.D	1	US EPA 508-1995
7.	p,p DDD	µg/L	N.D	1	US EPA 508-1995
8.	o,p DDD	µg/L	N.D	1	US EPA 508-1995
9.	γ-HCH (Lindane)	µg/L	<0.01	2	US EPA 508-1995
10.	α-HCH	µg/L	<0.01	0.01	US EPA 508-1995
11.	β-HCH	µg/L	N.D	0.04	US EPA 508-1995
12.	δ - HCH	µg/L	N.D	0.04	US EPA 508-1995
13.	Butachlor	µg/L	N.D	125	US EPA 508-1995
14.	Alachlor	µg/L	N.D	20	US EPA 508-1995
15.	Atrazine	µg/L	N.D	2	US EPA 532-2000
16.	α Endosulfan	µg/L	N.D	0.4	US EPA 508-1995
17.	β Endosulfan	µg/L	N.D	0.4	US EPA 508-1995
18.	Endosulfan Sulphate	µg/L	N.D	0.4	US EPA 508-1995
19.	Ethion	µg/L	N.D	3	US EPA 8141A-1994
20.	Malathion	µg/L	N.D	190	US EPA 8141A -1994
21.	Methyl Parathion	µg/L	N.D	0.3	US EPA 8141A -1994
22.	Monocrotophos	µg/L	N.D	1	US EPA 8141A -1994
23.	Phorate	µg/L	N.D	2	US EPA 8141A -1994
24.	Chlorpyrifos	µg/L	N.D	30	US EPA 8141A -1994
25.	Aldrin	µg/L	N.D	0.03	US EPA 508-1995
26.	Dieldrin	µg/L	N.D	0.03	US EPA 508-1995
Remarks: N.D- Not Detected					

Conclusion: The Physical & Chemical Analysis report indicates that water is not contaminated.

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Date:26.11.2015

OFFICE ORDER

In connection with the earlier office order dated 10.11.2014 the re constituted team of Environment management cell to ensure compliance of various environmental Acts, regulations & rules at Mines Division, Hindalco, Lohardaga as follows:

The Environment Management Cell will consist of:


1. B. K. Mahapatra, DGM (Quality & Environment), Convenor.

Members:

2. Ajay Kumar Pandey, Manager (Bagru Mines)
3. A Anbarasu, Mines Manager (Serengdag Mines)
4. S P Jha, Mines Manager (Pakhar Mines)
5. Kiran Sankar Singh, Mines Manager (Gurdari)
6. Vidya Sagar Singh, Mines Manager (Kujam)
7. Amar Bharati, Mines Manager (Amtipani)
8. Rajesh Ambastha, Mines Manager (Chiro Kukud & Orsa)
9. Ananda Sahu, Mines Manager (Bimarla Bauxite Mines)
10. Biplab Mukherjee (Asst. Manager- Geology)

By order


Bijesh Kumar Jha

 Joint President (Mines)

Cc to: - All Mines Manager
All Department head
Notice Board.

HINDALCO INDUSTRIES LIMITED

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BREAK UP THE COST OF ENVIRONMENTAL MEASURES DURING THE YEAR 2015-16

The composite cost during the year 2014-15 for environmental protection & pollution control by Jharkhand Mines division of M/s Hindalco Industries Ltd & M/s Minerals & Minerals Ltd for implementation of the suggested measures in EC at our all the operating mines in the state of Jharkhand-namely Pakhar (115.13 Ha), Pakhar (15.58 Ha), Pakhar (109.507 Ha), Pakhar (8.09 Ha), Pakhar (35.12Ha), Serengdag (140.06 Ha), Serengdag (155.81 Ha), Jalim & Sanai (12.14 Ha), Gurdari (584.19 Ha), Amtipani (190.95 Ha), Kujam I (80.97 Ha) Kujam II (157.38 Ha) and Bagru (75.41 Ha), Hisri New (14.55 Ha), Chiro kukud, Orsa pat(196.36 Ha), Bhusar (65.31 Ha)& Bimarla Bauxite Mines (134.52 Ha).

Sl No	Description	Budget (in Rupees) FY 2015-16	Actual (in Rupees) FY 2015-16 (from April to Sep'2015)
1	Pollution Control & Environment monitoring	15,40,000/-	2,62,293/-
2	Reclamation/ Back filing & Rehabilitation	3,89,90,000/-	1,45,51,281/-
3	Green belt & Plantation	60,00,000/-	28,68,213/-
4	Rural Development	1,64,71,000/-	1,04,36,128/-

**Part of OB removed cost.


Convener
Environment Management Cell
Hindalco Industries Limited

PRODUCTION, MINED OUT, BACKFILLED, PRODUCTION AND OVERBURDEN REMOVAL FROM APR-15 TO SEP-15

NAME OF THE MINES	MINING LEASE AREA (IN HA)	MINED OUT AREA (HA)	BACK FILLED AREA (HA)	PRODUCTIO N (In MT)	OVERBURDEN (In Cu.M)
Shrengdag Bauxite Mines	155.81	4.04	3.50	140103.00	428240.00
Gurdari Bauxite Mines	584.19	5.66	4.92	175340.00	273881.00
Jalim & Sanai	12.14	0.50	0.05	23569.00	16500.00
Serangdag	140.06	0.00	0.00	0.00	0.00
Pakhar Buxite Mines	115.13	1.43	1.90	104145.00	143361.70
Pakhar Buxite Mines	8.09	0.00	0.00	0.00	0.00
Kujam-I	80.87	1.54	0.47	84970.00	82735.79
Kujam-II	157.38	3.46	1.26	77365.00	215398.22
Amtipani	190.95	2.27	1.53	89045.00	121267.01
Chiro-Kukud	152.57	1.28	2.97	51890.00	80377.18
Orsa Bauxite Mines	196.36	0.00	0.00	0.00	0.00
Hisri New	14.55	0.00	0.00	0.00	0.00
Bhusar	65.31	0.00	0.00	0.00	0.00
Bagru	75.41	0.00	0.00	0.00	0.00
Minerals & Minerals Limited					
Pakhar Buxite Mines	109.51	1.40	1.62	157280.00	137012.31
Pakhar Buxite Mines	15.58	0.00	0.00	0.00	0.00
Bimarla Bauxite Mines	134.53	0.00	0.00	0.00	0.00


 B. Chakrabarty
 COPVENTER

Environment Management Cell
 Hindalco Industries Limited

Monitored water level (FY 2015-16)

Location (Mines)	Elevation (Mtr)	Well type	Monsoon (July-Sep)		Post Monsoon (November)		Winter (January)		Pre Monsoon (April-May)	
			Inside ML	Outside ML	Inside ML	Outside ML	Inside ML	Outside ML	Inside ML	Outside ML
Bagru	905	Open Well		21.74		24.13				
	910	Open Well		24.32		24.55				
	915	Open Well		29.41		28.43				
	903	Open Well		22.83		33.11				
	909	Open Well		17.54		28.74				
	1000	Open Well		24.95		22.69				
Pakhar	1083	Hand Pump	35.36		31.63					
	1027	Open Well		25.84		28.36				
Shrengdag	1094	Hand Pump	41.74		39.55					
	1081	Hand Pump	39.65		31.30					
	1055	Hand Pump	33.07		27.53					
	1066	Hand Pump	27.76		26.27					
	1045	Hand Pump	29.32		27.85					
	1061	Hand Pump	28.36		24.93					
Gurdari	1059	Hand Pump	38.11		36.20					
	1075	Hand Pump	27.98		26.82					
	1075	Hand Pump	28.37		29.33					
	1040	Open Well		33.97		21.88				
Kujam	1041	Open Well		33.66		24.85				
	1064	Hand Pump	31.55		28.68					
	1052	Hand Pump	22.39		21.12					
	1148	Hand Pump	33.40		28.39					
Chiro Kukud	1151	Hand Pump	37.62		31.85					
	1084	Hand Pump	34.25		33.11					

Fig in meter


 Convenor
 (Quality & Environment)