Safe Harbor Statement
Forward-looking statements

Statements made in this presentation which describe the company's' intentions, expectations, beliefs or predictions may be forward-looking statements within the meaning of securities laws. Forward-looking statements include statements preceded by, followed by, or including the words "believes," "expects," "anticipates," "plans, "targets", "estimates," "projects," "forecasts," or similar expressions. Forward looking statements generally can be identified by the fact that they do not relate strictly to historical or current facts and are based on our management’s beliefs, as well as assumptions made by, and information currently available to our management as well as other factors that we believe are appropriate and reasonable under the circumstances. Examples of forward looking statements in this presentation are statements about our expectations about strengthening and growing the business with expansion projects or achieving synergies associated with the acquisition. the company cautions that, by their nature, forward-looking statements involve risk and uncertainty and the company’s actual results could differ materially from those expressed or implied in such statements. We do not intend, and we disclaim any obligation, to update any forward-looking statements, whether as a result of new information, actual performance, future events or otherwise. Factors that could cause actual results or outcomes to differ from the results expressed or implied by forward-looking statements include, among other things: changes in the prices and availability of aluminum (or premiums associated with such prices) or other materials and raw materials we use; the capacity and effectiveness of our hedging activities; relationships with, and financial and operating conditions of, our customers, suppliers and other stakeholders; fluctuations in the supply of, and prices for, energy in the areas in which we maintain production facilities; our ability to access financing including in connection with potential acquisitions and investments; risks relating to, and our ability to consummate, pending and future acquisitions, investments or divestitures; changes in the relative values of various currencies and the effectiveness of our currency hedging activities; factors affecting our operations, such as litigation, environmental remediation and clean-up costs, labor relations and negotiations; breakdown of equipment and other events; economic, regulatory and political factors within the countries in which we operate or sell our products, including changes in duties or tariffs; competition from other aluminum rolled products producers as well as from substitute materials such as steel, glass, plastic and composite materials; changes in general economic conditions including deterioration in the global economy; the risks of pandemics or other public health emergencies, including the continued spread and impact of, and the governmental and third-party responses to risks arising out of our acquisition of Aleris Corporation including risks associated with related divestiture requirements and uncertainties inherent in the acquisition method of accounting; disruption to our global aluminum production and supply chain as a result of COVID-19; changes in government regulations, particularly those affecting taxes, derivative instruments, environmental, health or safety compliance; changes in interest rates that have the effect of increasing the amounts we pay under our credit facilities and other financing agreements; and our ability to generate cash. The above list of factors is not exhaustive. Other important risk factors are included under the caption “Risk Factors” in the Company’s Integrated Annual Report of FY2021-22. With respect to other important risk factors applicable to Novelis, you should review the risks factors set forth under the caption “Risk Factors” in Novelis’ Annual Report on Form 10-K for the fiscal year ended March 31, 2022, filed with the United States Securities and Exchange Commission (“SEC”) on May 11, 2022, as well as contained within Novelis’ subsequent SEC filings.
Hindalco is a leading global industry player

**India Ops**
- Aluminium Capacity: 3.6 MT
- Alumina: 3.6 MT
- Primary Metal: 1.3 MT
- VAP: ~400 KT

**Novelis**
- Aluminium Flat Rolled Products (FRP)
- Beverage Can
- Automotive
- Specialities
- Aerospace
- Rolling Capacity: 4.1 MT
- Recycled: 2.2 MT

**Consolidated Revenue**
- USD 28 bn

**Consolidated EBITDA**
- USD 3.2 bn

**Hindalco**
- Largest fully integrated aluminum player in India
- One of the largest custom copper smelters at a single location in Asia
- Global operations across 10 countries
- 40,000 employees worldwide

**Novelis**
- Largest aluminum FRP producer and recycler in the world
- Utkal Alumina among the lowest cost producers of alumina in the world

* Based on TTM December 2022
Strategic Priorities
Way Forward

Prudent Capital Structure
- Financial prudence in Capital Allocation
- Growth Capex supported by robust cashflows and Strong Balance sheet

Value Enhancing Growth
- Focus on shareholder value creation through organically expanding downstream businesses
- Cost optimization and predictability through enhanced resource security

Strong ESG Commitment
- Focus on ESG by taking sustainability initiatives across the value chain with clear roadmap for achieving our commitments
- ESG commitments to become ‘The Industry Leader in Sustainability’

Portfolio Enrichment
- Advancing from manufacturing company to manufacturing solution provider
- Enrich product mix through increasing the share of high-end value-added products
Sustainability

Our ESG initiatives to create a sustainable world together
Sustainability is a virtuous circle that encompasses nature, climate, our employees and communities.

**Highlights**
- **2.2 mn tons** of aluminium scrap recycled in FY22 at Novelis
- ~80% of waste re-used currently, >2.3mn tons of red mud and >100% fly ash
- On track to reduce net water intensity **30% by FY’25** vs. ‘19, which is >18mn m3 of water conserved annually
- ~190 HA of greenbelt or >450k trees being added annually
- ~130 net MW renewables capacity tied-up or in execution

**ESG Targets**
- **Carbon neutral** by 2050
- **Water positive** by 2050
- **No net loss** in bio-diversity by 2050
- **Zero harm** occupational health & safety
- **Commitments** to community, customers, society
- **Zero waste** to landfill by 2050
Novelis’ ESG Ambitions

To be the world’s leading provider of low-carbon, sustainable aluminium solutions that advance our business, industry, and society towards the benefits of a circular economy.

10% Reduction in Energy Intensity use by 2026#

10% Reduction in Water Intensity use by 2026#

20% Reduction in Waste to Landfill by 2026#

30%* reduction in carbon footprint by 2026

Carbon-neutral by 2050

*Includes Scopes 1-3 Greenhouse Gas Emissions and based on Fiscal Year 2016 Baseline

#Year 2020 Baseline
Circularity is at the core of our strategies

- Infinitely Recyclable
- Bauxite Mining
- Alumina Refining
- Smelting
- Casting + Recycling
- FRP + Extrusions
- Fabrication
- Recycling – Scrap Collection

>50% red mud re-use or >2.3mn tons per annum

>100% fly ash re-use

Spent pot line 100% re-use by 2027

Novelis recycled ~2.2 MT*, including 82bn used beverage cans

57%* of Novelis FRP is recycled content

Significant CO2 Savings per year through prime avoidance

* FY22
Corporate targets are mostly common for climate change

Fortune Global 500 companies’ nature-related targets and acknowledgments, % share

<table>
<thead>
<tr>
<th>Category</th>
<th>Acknowledgment and target set</th>
<th>Acknowledgment without target</th>
<th>No Acknowledgment or target</th>
</tr>
</thead>
<tbody>
<tr>
<td>Climate change</td>
<td>83</td>
<td>15</td>
<td>2</td>
</tr>
<tr>
<td>Freshwater consumption</td>
<td>25</td>
<td>49</td>
<td>26</td>
</tr>
<tr>
<td>Chemical and plastic pollution</td>
<td>20</td>
<td>41</td>
<td>39</td>
</tr>
<tr>
<td>Forest cover loss</td>
<td>9</td>
<td>31</td>
<td>60</td>
</tr>
<tr>
<td>Biodiversity loss</td>
<td>5</td>
<td>51</td>
<td>44</td>
</tr>
</tbody>
</table>

Source: McKinsey

Hindalco is a leader in environmental stewardship of bio-diversity, waste and water.
Hindalco’s target - No net loss in bio-diversity by 2050

**Achievements**

- **20% addition in number of native species from FY’22 to FY’23 in 3 BMP sites**
- **Seed collection from local forests to developed indigenous species**
- **4500 SQM of Miyawaki Plantation**
- **Introducing BMP at 4 new mining clusters (total 8 sites completed)**

**Butterfly conservation:**
33,500 SQM area developed

**Multiple offset efforts underway (e.g. WADI Project)**

**Active bird conservation**

**Increase in green cover area by 5% in FY 23**

**Cumulative Trend**

<table>
<thead>
<tr>
<th>FY’20</th>
<th>FY’21</th>
<th>FY’22</th>
<th>Dec’22 YTD</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,770</td>
<td>1,891</td>
<td>2,082</td>
<td>2,188</td>
</tr>
</tbody>
</table>

Cumulative Trend:
- Green Cover(#Ha)
- Total Trees(#mn)
Hindalco Continues to build out and refine its roadmap to carbon neutral by 2050

**Hindalco**

Primary Aluminum + Downstream

- 25% tCO₂e/t intensity

**Novelis**

- FY16-FY23*
  - -19% tCO₂e Absolute
  - -24% tCO₂e/t Intensity

- FY23 Target

**Recycled Content**

- FY22 Actual: 49%
- FY23 Projection: 57%
- FY26 Target: 61% *

* FY23 Projected

**Hindalco**

Primary Aluminum + Downstream

- FY16-FY23*
  - -30% tCO₂e Absolute
  - -44% tCO₂e/t Intensity

- FY23 Projection

**CO₂ Emissions**

- FY12 Baseline: 24.1
- FY22 Actual: 19.7
- FY23 Projection: 19.2
- ~ (1.2)
- ~ 0.1
- 18.1

**FY25 Target**
Key Sustainability Projects

- CO2 Mineralization with Red Mud
- Significant Renewables Pipeline
- Utkal Red Mud Roads
- Round the Clock Renewable Energy
- Wind - Solar Hybrid project
- Mahan Spent Pot Line Crusher
- Novelis Enhanced recycling capabilities
- Novelis Net Zero Lab Valais, Sierre Switzerland
Hindalco is in the top 1% S&P Global ESG score in the aluminium industry

**Industry Distinctions 2023**

**Top 1% S&P Global ESG Score**

<table>
<thead>
<tr>
<th>Company</th>
<th>Country</th>
<th>Score</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hindalco Industries Limited</td>
<td>India</td>
<td>83</td>
</tr>
</tbody>
</table>

**Top 10% S&P Global ESG Score**

<table>
<thead>
<tr>
<th>Company</th>
<th>Country</th>
<th>Score</th>
</tr>
</thead>
<tbody>
<tr>
<td>Alcoa Corporation</td>
<td>United States</td>
<td>77</td>
</tr>
</tbody>
</table>

*S&P Global Industry Mover

**Industry Statistics**

- Number of companies assessed: 17
- Number of companies in Yearbook: 2
- Market capitalization of assessed companies (in USD billion): 89.5
- Market capitalization of companies in Yearbook (in USD billion): 20.6

**Closest peer to Hindalco is Alcoa Corp. which is in Top 10%**

**Total of 67 Companies in Top 1% across all the industries**

**712 companies are included in yearbook 2023 out of 7,800 companies assessed**
Novelis
Near Term Outlook
Market Leader with Unmatched scale & presence

Key Facts and Figures
Fiscal Year 2022

<table>
<thead>
<tr>
<th>Metric</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Revenue</td>
<td>$17.1Bn</td>
</tr>
<tr>
<td>Adj. EBITDA</td>
<td>$2.0Bn</td>
</tr>
<tr>
<td>FRP Shipments</td>
<td>3,858kt</td>
</tr>
<tr>
<td>Adj. EBITDA per tonne</td>
<td>$530</td>
</tr>
<tr>
<td>Operating Facilities</td>
<td>33</td>
</tr>
<tr>
<td>Employees</td>
<td>12,690</td>
</tr>
<tr>
<td>Countries Served</td>
<td>80+</td>
</tr>
<tr>
<td>Market Position</td>
<td>#1</td>
</tr>
<tr>
<td>Recycling Inputs Utilized</td>
<td>2.2mt</td>
</tr>
<tr>
<td>Recycled Content</td>
<td>57%</td>
</tr>
<tr>
<td>UBCs Recycled</td>
<td>82Bn</td>
</tr>
<tr>
<td>Global FRP Industry CAGR 2022-27*</td>
<td>4%</td>
</tr>
</tbody>
</table>

Novelis is embarking on a transformational organic growth period to further its ambition to be the world’s leading provider of low-carbon, sustainable aluminum solutions that advance our business, industry, and society toward the benefits of a circular economy.
Macro Headwinds muting Near-term performance

Q3FY23 a trough, but expect headwinds to persist into FY24

- Volatile energy & other cost inflation
- Gradually improving scrap supply in South America

Select end-market challenges
- Strength in automotive & aerospace markets
- B&C /specialty in Europe & North America from inflation & interest rates
- Beverage packaging destocking, weak summer in Brazil

Mitigating actions

- Working capital & phasing of capex
- Inflation mitigation through cost optimization
- Operational and commercial excellence
- Hedging programs to mitigate volatility

Quarterly Adjusted EBITDA $ per ton trend

<table>
<thead>
<tr>
<th>Quarter</th>
<th>Adjusted EBITDA $ per ton</th>
</tr>
</thead>
<tbody>
<tr>
<td>Q1FY21</td>
<td>327</td>
</tr>
<tr>
<td>Q4FY21</td>
<td>493</td>
</tr>
<tr>
<td>Q3FY22</td>
<td>537</td>
</tr>
<tr>
<td>Q2FY23</td>
<td>514</td>
</tr>
<tr>
<td>Q3FY23</td>
<td>570</td>
</tr>
<tr>
<td>Q4FY23</td>
<td>544</td>
</tr>
<tr>
<td>Q3FY24</td>
<td>437</td>
</tr>
<tr>
<td>Q2FY24</td>
<td>583</td>
</tr>
<tr>
<td>Q3FY24</td>
<td>514</td>
</tr>
<tr>
<td>Q2FY25</td>
<td>376</td>
</tr>
</tbody>
</table>

Adjusted EBITDA YoY, 9 months ended Dec 31 ($ Millions)

<table>
<thead>
<tr>
<th>FY22</th>
<th>FY23</th>
</tr>
</thead>
<tbody>
<tr>
<td>Volume</td>
<td>1,614</td>
</tr>
<tr>
<td>Price/Mix</td>
<td>474</td>
</tr>
<tr>
<td>Operating Cost</td>
<td>(446)</td>
</tr>
<tr>
<td>SG&amp;A/R&amp;D</td>
<td>(68)</td>
</tr>
<tr>
<td>FX</td>
<td>(47)</td>
</tr>
<tr>
<td>Other</td>
<td>(101)</td>
</tr>
</tbody>
</table>

$525 Adjusted EBITDA/ton achievable when headwinds subside
Short-term trends impact can Sheet demand in CY2022-2023

Lack of Promotional Activity
Brand owners’ price increases & lower promotion leading to lower volumes

Normalisation in patterns & channel
Reverting to normal consumption patterns with more on-premise post-pandemic

Supply chain challenges
2022 supply chain challenges led to over-ordering inventory from multiple suppliers

“Customers pushing price, pushed it too far, and there was price elasticity that kicked in. Beer was down the most. And I think what we’re seeing is a return to more promotional activity here right out of the gate in Q1.”
- Dan Fisher, CEO, Ball, Q4 2022 Earnings Call

“… a major CSD player pulled promotional activity out of one of the major retail channels in the US, and we saw an immediate impact on our volumes … we expect to see [promotional activities] going through 2023 and into 2024 … so that’s why we’re hopeful for the back end of 2023 and into 2024 that we’ll see another uptick in volumes.”
- Oliver Graham, CEO of Ardagh Metal Packaging, Q3 2022 Earnings Call
Novelis
Market Outlook
Long-Term Cansheet Demand Remains Robust in All regions

Novelis is the largest supplier of beverage can sheet with 40% global market share (ex-China), shipping over 2.2Mt of can sheet in FY22. Despite recent disruptions, market demand remains strong with 3-4% CAGR in all regions.

Key global trends that drive beverage packaging demand:

- **Substrate shifts** driven by sustainability and new products will increase metal demand.
- **Consumption driven demand** primarily within Energy, Alcoholic RTD, and Flavored Water categories.
- **Form factor (sleek/small cans)** shifts will materially affect metal demand in carbonated soft drinks.

**Source:** Novelis Estimates

*Global & Asia estimate exclude China demand*
North America Demand Requires Bay Minette Investment

Novelis’ new low-carbon, state-of-the-art aluminum recycling and rolling facility in Alabama will serve growing demand for aluminum beverage can sheet and automotive aluminum in North America.

Novelis is the North American market leader with ~30% share (2022).

Collaborative customer partnerships support further growth in the can business through investments and long-term contracts.

Customer preference for domestic supply when available.

Novelis differentiates on product quality, service, and innovation.

Novelis Bay Minette investment a first mover advantage and nearly fully contracted through end of decade at significantly improved pricing.

Supply/Demand imbalance supports North America investment

Sources: Novelis estimates. Supply accounts for estimated announced new Novelis & Industry capacity.
Electrification will drive robust Long-Term Growth in Automotive Sheet

Growth Pillars

Vehicle Build Rate
- Near term (CY23-25) global vehicle volume expected to have a CAGR of 4% due to pent-up demand
- Production Volumes expected to flatten post 2026

Vehicle Mix
- SUV + Pick up trucks continues to be a key growth driver
- Premium BEV growing due to government subsidies and ICE city bans

Aluminum Adoption
- Electrification will increase Aluminium content to 550+ pounds per vehicle by 2030
- Higher Aluminium content in vehicles and new systems including battery enclosures
- Opportunity for roll formed aluminum to replace extruded aluminum

Trends and Drivers

Global Light Vehicle Production & Electric Vehicle Share

Millions of vehicles

Source: IHS Feb 2023, Alternative Propulsion Production Forecast

Aluminium Evolution in North America

Pounds per vehicle

Source: Ducker 2022 Light Vehicle Aluminum Content and Outlook study - Mar 2023
Novelis Automotive well Positioned to capture growth

Global Aluminium FRP Demand (millions tonnes)

- North America: 40%
- Europe: 35%
- Asia: 20%

Novelis FY23 Market Share

- Novelis aluminum sheet capacity expansion aligned with market demand projections

Global network of Customer Solution Centers

Leader in automotive aluminum recycling

Lightweighting in EV’s allows for truly sustainable due to circular recycling

Alumobility, the aluminum consortium, is growing and gaining traction against steel

Source: Novelis Estimates
Leveraging our strengths in product quality and innovative high-recycled-content alloy offerings, Diverse Specialties Portfolio is High-End & Regionally focused.

**Europe**
- Exceptionally diverse customer base
- High end focused

**Asia**
- Large & diverse market; capacity constrained
- Novelis <1% share

**North America**
- Leading supplier of high recycled content continuous cast & direct chill (DC) products

- **Europe**
  - Broadly more cyclical markets aligned with economic growth; average long-term market growth ~3-4%
  - Flexible capabilities enable optimized capacity utilization and portfolio agility

- **South America**
  - Highly competitive market; opportunistic capacity utilization

- **Asia**
  - Large & diverse market; capacity constrained
  - Novelis <1% share

- **Exceptionally diverse customer base**
  - High end focused

Leveraging our strengths in product quality and innovative high-recycled-content alloy offerings.
Leverage our preferred supplier Position to protect market share

Our global aspiration
~ 25% global market share
Become #1 in Europe/Asia
Offer a full product range

Our long-term strategy
Deliver global growth as a reliable and stable partner
Differentiate via increased recycling content and vertical integration
Capitalize on “local-for-local” edge in Asia
Debottleneck & optimize capacity

Aerospace industry is into a post-pandemic recovery; increased air traffic & a need for fleet modernization driving growth for aerospace aluminum plate & sheet demand

- OEMs forecasting air traffic to grow 3.6% annually*, leading to a need for ~ 40k new aircraft of which ~80% will be single aisle.

- Asian markets accounting for 40% of new demand

Opportunity to make aluminum the “Green Choice” for aerospace through closed loop systems & increase recycled content

* Source: Airbus 2022-2041 Global Market Forecast
Novelis
Updates on Growth Projects
Transformational strategy intact, Prioritized spending

Committed to our transformational organic growth journey to further strengthen industry leading position

Pacing spend of growth capital expenditures, prioritizing $3.3 billion of projects already underway

Timing of further potential investment opportunities will be based on cash flow generation and market conditions

Fully integrated US Facility
$2.5 billion in Bay Minette, AL, US
- 600kt plant by FY26, with hot & cold rolling and 400kt recycling and casting capabilities
- Decades of rolling & recycling experience
- Proven manufacturing excellence drives safety, efficiency & quality
- Capacity is largely committed by long-term customer contracts

Recycling
$365 million in Guthrie, KY, US
- Adds 240kt automotive-focused sheet ingot capacity by FY25
- Advanced sorting technology and automotive closed loop recycling
- Reduces Novelis’ carbon emissions by one million tons annually

$50 million in UAL, S Korea
- Increases annual casting capacity ~100kt by FY25
- Reduces carbon emissions by 420k tons per year

Debottlenecking/High-return rolling capacity release
$350 million globally for ~265kt finished good capacity FY24-26

North America
- $130 million for 65kt in Oswego
- $150 million for 80kt in Logan

South America
- $50 million for 70kt in Pinda

Asia
- $20 million for 50kt in Yeongju
India Business
Market Overview &
Our Initiatives
Domestic Aluminium Consumption Expected to Double from ~4.5 MT in FY23 to ~9.0 MT in FY33

**Building & Construction**
- **Outlook:** 3rd largest market in the World by FY33
- **Demand drivers:** Increase in urban housing demand, premium urban projects and infra
- **Applications:** Façade, Formwork, Roofing, hardware etc.

**Packaging**
- **Outlook:** Pharma sales increase 2.6x by 2030
- **Demand drivers:** Growing pharmaceutical, food & beverage and liquor industry
- **Applications:** Foils (flexible, pharmaceutical, household foils, Semi Rigid Containers), closures/caps and beverage cans

**Transport/Automotive**
- **Outlook:** 3rd largest market in the World by 2030
- **Demand drivers:** Focus on light weighting and increasing share of EVs
- **Applications:** Engine castings, Auto Fin/Clad, cylinder blocks, alloy wheels, steering wheels, CMS etc.

**Other**
- **Outlook:** 3rd largest market in the World by 2030
- **Demand drivers:** Focus on light weighting and increasing share of EVs
- **Applications:** Engine castings, Auto Fin/Clad, cylinder blocks, alloy wheels, steering wheels, CMS etc.

Source: Company estimates
Hindalco Aluminium Downstream
New value pools with solutions

**EV Applications – Aluminium Battery Enclosures**

A solution provider for OEMs and access an extended value pool

Co-design and manufacture Aluminium based battery enclosures for Cars and Two wheelers in India

First dedicated 4-Wheeler Battery enclosure plant to be commissioned by Dec-23 with capacity for 164000 units per annum

**Aluminium Railways freight wagons and Passenger Coaches**

Lightweight Aluminium solutions for high speed, efficient and sustainable design for the Indian Railways

Co-design and fabricate Aluminium panels and wagons with rail coach manufacturers.

First Aluminium Rake introduced in India in FY23.

Newer designs being prototyped in FY24

**Lightweighting commercial vehicles – Aluminium Trailers**

Aim to improve cost and sustainability of logistics

Lightweight load bodies that reduce deadload and help operators increase fuel efficiency per ton-km or extend range for EVs.

Dedicated cargo box for last mile delivery vehicles with capacity for 10,000 containers established in January 2023

**‘Eternia’ - Building Solutions for doors and windows**

Consumers seeking reliable and efficient solutions for their fenestration needs are willing to pay a premium.

Uniquely designed window solutions customized to the needs of the customers

‘Eternia Fenestration Solutions’ – An emerging brand of choice in a fast-growing real estate market
Domestic Copper Consumption is Expected to double from ~1.0 MT in FY23 to ~2.0 MT in FY33

- **Transport**
  - EV Growth accelerating on the back of GOI push as well as consumer demand. (Copper Intensity in EV 3-4x higher)
  - **Applications:** Electric motors, batteries, inverters, wiring and in charging stations
  - **CAGR:** 4.32%
  - **FY 23:** 177 kt
  - **FY 33:** 270 kt

- **Urbanization & Smart Cities**
  - Rapid urbanization and housing growth accelerating home demand
  - **Applications:** Wires & Cables, Pipes, tubing, and smart systems
  - **CAGR:** 5.6%
  - **FY 23:** 379 kt
  - **FY 33:** 654 kt

- **IoT Enabled Industry**
  - Make in India and targeted PLIs moving copper demand to India
  - **Applications:** Electrical motors & sensors, electronics & cables
  - **CAGR:** 5%
  - **FY 23:** 139 kt
  - **FY 33:** 217 kt

- **New Age Lifestyle**
  - Digitalization and improved standard of living expanding home white goods consumption
  - **Applications:** Copper tubes in ACs, Refrigerators, wiring systems, micro processors & copper alloys etc
  - **CAGR:** 4%
  - **FY 23:** 165 kt
  - **FY 33:** 251 kt

- **Reliable Clean Energy Infra**
  - Copper intensity 2-8x higher in renewables (India to triple Renewable Power by 2030)
  - **Applications:** Renewable energy systems, T&D systems, and hydro/thermal power systems
  - **CAGR:** 6%
  - **FY 23:** 103 kt
  - **FY 33:** 191 kt

- **Other**
  - Other articles of Copper like kitchen ware, utensils, brass and other copper alloys.
  - **Applications:** Kitchenware/cookware, copper films/sheets, Copper Alloy articles
  - **CAGR:** 5%
  - **FY 23:** 130 kt
  - **FY 33:** 208 kt

Source: Company estimates
Hindalco Copper – Moving further Downstream and towards circularity

Superior Copper Alloy Rods for high-speed railways
Current Capacity: 5 KTPA
Copper Magnesium rod with superior tensile strength and better environmental footprint for railway applications like Catenary wire & dropper wire

First Inner Grooved Copper Tube facility
Planned Capacity: 25 KTPA
Thin-walled small diameter grooved tubes for Airconditioning and Refrigeration application
- Efficient heat transfer
- Withstand higher pressure required by new generation refrigerants

First of its kind Recycling facility for Copper and E-waste
Planned Capacity: 50 KTPA
State-of-the-art Recycling facility for copper and E-waste under appraisal
Global & Domestic Specialty Alumina Consumption – a promising outlook

- **Increasing demand for high crystalline alumina and activated alumina products.**
  - Driven by growing mobility and petrochemical industry.
  - **Applications:** Automotive (Brakepad, Sparkplug, etc.), Defense, Chemical, Petrochemical, and Medical
  - **Domestic CAGR:** 12%
  - **Global CAGR:** 5%

- **Demand for specialty aluminium hydroxide is increasing due to stringent regulatory, fire and safety standards.**
  - **Applications:** Wire & Cables, Electrical & Electronics, Transport and Building & constructions.
  - **Domestic CAGR:** 15%
  - **Global CAGR:** 6%

- **Increase in global demand for high-quality refractories for cleaner steel manufacturing.**
  - Urbanization development leading to the growth of cement consumption.
  - **Applications:** Steel Industry, Cement, Glass and non-ferrous.
  - **Domestic CAGR:** 11%
  - **Global CAGR:** 5%

- **Increasing trends in miniaturization of consumer electronics.**
  - Disruptive growth in EV segment will increase demand for Lithium ion batteries
  - **Applications:** Automotive, Medical, Aerospace
  - **Domestic CAGR:** 22%
  - **Global CAGR:** 7%

- **Industry is expected to grow at a faster rate due to rapid urbanization and increasing construction activities globally.**
  - **Applications:** Building, Constructions, Home interiors and Countertops
  - **Domestic CAGR:** 11%
  - **Global CAGR:** 6%

Source: Company estimates
### Hindalco Specialty Alumina - Cutting edge products launched

**Precipitated Hydrate with finer particles**
- Superfine Aluminium Hydrate with 1-2 micron particle size for better *flame retardancy*

**High Precision SMA Series**
- **Super reactive** Sub Micron Alumina facilitates increased density to produce high *precision ceramics*

**HCA series with reduced soda content**
- High Crystalline Alumina has *4 times lesser soda* than regular alumina thereby exhibiting high structural stability & *superior dielectric strength*

**IC series of Alumina with increased purity**
- *Industrial Ceramics (IC)* series of Alumina exhibits high density with minimal shrinkage, used for *highly engineered products*
India Business
Updates on Growth Projects
## India Business

### Growth Projects Under Execution (FY24-28)

<table>
<thead>
<tr>
<th>Sr No.</th>
<th>Projects</th>
<th>Plant/Region</th>
<th>Capacity (Kt)</th>
<th>Estimated Cost (US$ Mn)</th>
<th>Expected Year of Completion</th>
<th>Status of Projects</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td><strong>Aluminium-Upstream</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1</td>
<td>Alumina Expansion (via Debottlenecking)</td>
<td>Utkal</td>
<td>350</td>
<td>$40</td>
<td>FY24</td>
<td>On Track</td>
</tr>
<tr>
<td>2</td>
<td>Can Recycling</td>
<td>Aditya</td>
<td>100</td>
<td>NA</td>
<td>FY25</td>
<td>Project will be executed with a tolling partner; Hindalco will source recycled hot metal from the tolling partner</td>
</tr>
<tr>
<td></td>
<td><strong>Aluminium-Downstream</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>Extrusions</td>
<td>Silvassa</td>
<td>34</td>
<td>$97</td>
<td>FY 24</td>
<td>2 out of 3 Extrusion presses already commissioned</td>
</tr>
<tr>
<td>4</td>
<td>FRP –Casting &amp; Cold Rolling</td>
<td>Aditya/Hirakud</td>
<td>170</td>
<td>$450</td>
<td>FY 25</td>
<td>On Track</td>
</tr>
<tr>
<td>5</td>
<td>Coated AC Fins (under PLI)</td>
<td>Taloja</td>
<td>26</td>
<td>$50</td>
<td>FY 25</td>
<td>On Track</td>
</tr>
<tr>
<td>6</td>
<td>Battery Foil Mill</td>
<td>Aditya</td>
<td>24</td>
<td>$105</td>
<td>FY 26</td>
<td>On Track</td>
</tr>
<tr>
<td>7</td>
<td>Battery Enclosures</td>
<td>Pune</td>
<td>6.5</td>
<td>$33</td>
<td>FY 25</td>
<td>On Track</td>
</tr>
<tr>
<td></td>
<td><strong>Total (Aluminium Upstream + Downstream)</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>$775 Mn</td>
</tr>
<tr>
<td></td>
<td><strong>Copper Business</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>Inner Grove Tubes (PLI Scheme) and Alloy Rods</td>
<td>Vadodara</td>
<td>25</td>
<td>$66</td>
<td>FY 25</td>
<td>On Track</td>
</tr>
<tr>
<td></td>
<td><strong>Specialty Alumina</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>9</td>
<td>Precipitate Hydrate &amp; White Hydrate</td>
<td>Belagavi</td>
<td>60</td>
<td>$55</td>
<td>FY 25</td>
<td>On Track</td>
</tr>
<tr>
<td>10</td>
<td>Synthetic Aggregates (Fused &amp; Tabular Alumina)</td>
<td>Aditya/TBD</td>
<td>90</td>
<td>$55</td>
<td>FY 25</td>
<td>On Track</td>
</tr>
<tr>
<td></td>
<td><strong>Energy</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>11</td>
<td>Chakla Coal Mine (For Mahan &amp; Renukoot)</td>
<td>Odisha</td>
<td>4.5 MTPA</td>
<td>$186</td>
<td>FY 26</td>
<td>On Track</td>
</tr>
<tr>
<td></td>
<td><strong>Grand Total India Business Spends (Projects under execution)</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>$1.13 Bn</td>
</tr>
</tbody>
</table>
India Business
Identified future growth opportunities (FY24-28)

<table>
<thead>
<tr>
<th>Sr No.</th>
<th>Identified Projects</th>
<th>Plant/Region</th>
<th>Capacity(Kt)</th>
<th>Estimated Cost(US$ Mn)</th>
<th>Expected Year of Completion</th>
<th>Status of Projects</th>
</tr>
</thead>
<tbody>
<tr>
<td>I</td>
<td>Aluminium-Upstream</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1</td>
<td>Alumina Expansion (Greenfield)</td>
<td>Odisha</td>
<td>850</td>
<td>$590</td>
<td>FY 27</td>
<td>Project is Under Appraisal: Bauxite Mining auctions are in progress</td>
</tr>
<tr>
<td>2</td>
<td>Brownfield Smelter Expansion (with 3rd Party renewable power)</td>
<td>Aditya/Mahan</td>
<td>180</td>
<td>$760</td>
<td>FY 27</td>
<td>Project is being contemplated subject to success of round the clock renewable power pilot project of 100 MW in Aditya</td>
</tr>
<tr>
<td>II</td>
<td>Aluminium-Downstream</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>Large Press Railway Extrusions</td>
<td>TBD</td>
<td>12</td>
<td>$200</td>
<td>FY 26</td>
<td>Project is Under Appraisal</td>
</tr>
<tr>
<td>4</td>
<td>Other Extrusion Expansions</td>
<td>Silvassa &amp; Kuppam</td>
<td>27</td>
<td>$150</td>
<td>FY 26</td>
<td>Project is Under Appraisal</td>
</tr>
<tr>
<td>III</td>
<td>Copper Business</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>Recycling for copper and E-Waste</td>
<td>TBD</td>
<td>50</td>
<td>$250</td>
<td>FY 26</td>
<td>Project is Under Appraisal</td>
</tr>
<tr>
<td>IV</td>
<td>Specialty Alumina</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>Other Specialty Alumina Products and Brownfield Expansions</td>
<td>Belagavi/TBD</td>
<td>165</td>
<td>$94</td>
<td>FY 27</td>
<td>Projects are under Appraisal; Timelines being ascertained</td>
</tr>
<tr>
<td>V</td>
<td>Energy</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>Meenakshi Coal Mine (For Aditya &amp; Hirakud)</td>
<td>Odisha</td>
<td>10-12 MTPA</td>
<td>$273</td>
<td>FY 28</td>
<td>Regulatory Approvals pending</td>
</tr>
<tr>
<td></td>
<td>Grand Total India Business Spends (as future growth opportunities)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>$2.32 Bn.</td>
</tr>
</tbody>
</table>
Financial Strength
Financial Strength: Enabler for value enhancing growth

- Comfortable consolidated Net Debt to EBITDA ratio creating balance sheet flexibility to drive growth
- Long-dated maturity profile for both Novelis & Hindalco allowing sufficient cushion for funding growth capex
- Strong Cash balance of $1.13 billion in Novelis and ₹8,540 crore in Hindalco India at the end of December 2022
Key Takeaways

**Financial and operational performance**
getting adjusted to macro economic challenges in the post covid environment

**Long Term market** outlook across business segments remain intact, while short term headwinds are transitory

Our approach to **ESG** continues to be comprehensive across the entire value chain

Our **Strong Balance Sheet**, an enabler for organic growth

Our disciplined approach to **Capital Allocation and Shareholder returns** continues

Focus on value **enhancing growth** through downstream expansion and resource securitisation

No major **in-organic growth** initiatives in sight
Annexures
## Novelis

### Growth Projects Under Execution (FY24-28)

<table>
<thead>
<tr>
<th>Identified Projects</th>
<th>Location</th>
<th>Primary Product Markets Supported</th>
<th>Capacity (Kt)</th>
<th>Cost (US$)</th>
<th>Status/Estimated Commission</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>North America</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hot mill debottlenecking &amp; automotive upgrades</td>
<td>Oswego, US</td>
<td>Specialties, Auto</td>
<td>65</td>
<td>$130 mn</td>
<td>FY 2024</td>
</tr>
<tr>
<td>Recycling expansion &amp; upgrades</td>
<td>Greensboro, US</td>
<td>Auto</td>
<td>30</td>
<td>$30 mn</td>
<td>Completed FY 2023</td>
</tr>
<tr>
<td>State-of-the art Automotive Recycling &amp; Casting Centre</td>
<td>Guthrie, US</td>
<td>Auto</td>
<td>240</td>
<td>$365 mn</td>
<td>FY 2025</td>
</tr>
<tr>
<td>Integrated Greenfield Rolling &amp; Recycling Mill</td>
<td>Bay Minette, US</td>
<td>Can, Auto</td>
<td>600</td>
<td>$2500 mn</td>
<td>FY 2026</td>
</tr>
<tr>
<td>NEW - Rolling debottlenecking</td>
<td>Logan, US</td>
<td>Can, Auto</td>
<td>80</td>
<td>$150 mn</td>
<td>FY 2026</td>
</tr>
<tr>
<td><strong>Asia</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Recycling and Casting Centre at UAL</td>
<td>UAL, S. Korea</td>
<td>All</td>
<td>100</td>
<td>$50 mn</td>
<td>FY 2026</td>
</tr>
<tr>
<td>NEW - Rolling debottlenecking</td>
<td>Yeongju, S. Korea</td>
<td>Can</td>
<td>50</td>
<td>$20 mn</td>
<td>FY 2024</td>
</tr>
<tr>
<td><strong>South America</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rolling Debottlenecking</td>
<td>Pinda, Brazil</td>
<td>Can</td>
<td>70</td>
<td>$50 mn</td>
<td>FY 2024</td>
</tr>
<tr>
<td><strong>Total projects under execution</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>$3.3 bn</td>
</tr>
</tbody>
</table>
#### Novelis
Identified future growth opportunities (FY24-28)

<table>
<thead>
<tr>
<th>Identified Projects</th>
<th>Location</th>
<th>Primary Product Markets Supported</th>
<th>Capacity (Kt)</th>
<th>Cost (US$)</th>
<th>Status / Estimated Commissioning</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Asia</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Delayed: Integrated cold mill and closed loop recycling</td>
<td>Zhenjiang, China</td>
<td>Auto</td>
<td>200</td>
<td>$375 mn</td>
<td>Under Appraisal</td>
</tr>
<tr>
<td><strong>Europe</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Under Appraisal: Brownfield rolling capacity</td>
<td>Germany</td>
<td>Can</td>
<td>200</td>
<td>$200-300mn</td>
<td>Under Appraisal</td>
</tr>
<tr>
<td>Under Appraisal: Brownfield recycling capacity</td>
<td>Germany</td>
<td>Automotive</td>
<td>150</td>
<td>$100-150 mn</td>
<td>Under Appraisal</td>
</tr>
<tr>
<td><strong>South America</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Under Appraisal: Brownfield rolling &amp; Recycling capacity</td>
<td>Brazil</td>
<td>Can</td>
<td>450</td>
<td>$800 mn – 1.0 bn</td>
<td>Under Appraisal</td>
</tr>
<tr>
<td><strong>Total projects as future growth opportunities</strong></td>
<td></td>
<td></td>
<td></td>
<td>$1.5-1.8 bn</td>
<td></td>
</tr>
</tbody>
</table>
Novelis decarbonization Strategy

CO₂ Baseline
2016

Decarb of Melting Process, Energy Efficiency & Sourcing

1 & 2

Increase Recycling Capacities + Capabilities

High Recycle Content Alloy Development

Support the Decarbonization of Primary Aluminum

Maximize Circularity + Closed Loop Recycling Systems

Scope 1 & 2

Scope 3

Carbon Neutral

2026

2050

30%
Disclaimer

NON-U.S. GAAP FINANCIAL MEASURES

With respect to Novelis, this presentation contains certain non-U.S. GAAP financial measures as defined by SEC rules, such as Adjusted EBITDA and Adjusted EBITDA per tonne. We believe these measures are helpful to investors in measuring Novelis’ financial performance and liquidity and comparing Novelis’ performance to its peers. However, Novelis’ non-U.S. GAAP financial measures may not be comparable to similarly titled non-U.S. GAAP financial measures used by other companies. These non-U.S. GAAP financial measures have limitations as an analytical tool and should not be considered in isolation or as a substitute for U.S. GAAP financial measures.

To the extent we use any non-U.S. GAAP financial measures, a reconciliation of each measure to the most directly comparable U.S. GAAP measure is included in the tables at the conclusion of this presentation and in Novelis’ earnings release, as applicable, issued on February 6, 2023, which can be found at novelis.com/investors.

INDUSTRY AND MARKET DATA

With respect to Novelis, this presentation includes data regarding markets and the industry in which Novelis operates, including the size of certain markets and Novelis’ position and the position of Novelis’ competitors within these markets, are based on reports of government agencies, independent industry sources such as Ducker Frontier, CRU and Airbus, as well as Novelis’ own estimates relying on Novelis’ management’s knowledge and experience in the markets in which Novelis operates. Novelis’ management’s knowledge and experience is based on information obtained from its customers, distributors, suppliers, trade and business organizations and other contacts in the markets in which it operates. We believe these estimates to be accurate as of the date of this presentation. However, the information may prove to be inaccurate because of the method by which we obtained some of the data for these estimates or because this information cannot always be verified with complete certainty due to the limits on the availability and reliability of raw data, the voluntary nature of the data gathering process and other limitations and uncertainties. As a result, you should be aware that market, ranking and other industry data included in this prospectus, and our estimates and beliefs based on that data, may not be reliable. Neither we nor Novelis can guarantee the accuracy or completeness of any such information contained in this presentation.