Safe Harbor Statement

Forward-looking statements

Statements made in this presentation which describe the company's intentions, expectations, beliefs or predictions may be forward-looking statements within the meaning of securities laws. Forward-looking statements include statements preceded by, followed by, or including the words "believes," "expects," "anticipates," "plans," "targets," "estimates," "projects," "forecasts," or similar expressions. Forward looking statements generally can be identified by the fact that they do not relate strictly to historical or current facts and are based on our management's beliefs, as well as assumptions made by, and information currently available to our management as well as other factors that we believe are appropriate and reasonable under the circumstances. Examples of forward looking statements in this presentation are statements about our expectations about strengthening and growing the business with expansion projects or achieving synergies associated with the acquisition. the company cautions that, by their nature, forward-looking statements involve risk and uncertainty and the company's actual results could differ materially from those expressed or implied in such statements. We do not intend, and we disclaim any obligation, to update any forward-looking statements, whether as a result of new information, actual performance, future events or otherwise. Factors that could cause actual results or outcomes to differ from the results expressed or implied by forward-looking statements include, among other things: changes in the prices and availability of aluminum (or premiums associated with such prices) or other materials and raw materials we use; the capacity and effectiveness of our hedging activities; relationships with, and financial and operating conditions of, our customers, suppliers and other stakeholders; fluctuations in the supply of, and prices for, energy in the areas in which we maintain production facilities; our ability to access financing including in connection with potential acquisitions and investments; risks relating to, and our ability to consummate, pending and future acquisitions, investments or divestitures; changes in the relative values of various currencies and the effectiveness of our currency hedging activities; factors affecting our operations, such as litigation, environmental remediation and clean-up costs, labor relations and negotiations; breakdown of equipment and other events; economic, regulatory and political factors within the countries in which we operate or sell our products, including changes in duties or tariffs; competition from other aluminum rolled products producers as well as from substitute materials such as steel, glass, plastic and composite materials; changes in general economic conditions including deterioration in the global economy; the risks of pandemics or other public health emergencies, including the continued spread and impact of, and the governmental and third-party responses to risks arising out of our acquisition of Aleris Corporation including risks associated with related divestiture requirements and uncertainties inherent in the acquisition method of accounting; disruption to our global aluminum production and supply chain as a result of COVID-19; changes in government regulations, particularly those affecting taxes, derivative instruments, environmental, health or safety compliance; changes in interest rates that have the effect of increasing the amounts we pay under our credit facilities and other financing agreements; and our ability to generate cash. The above list of factors is not exhaustive. Other important risk factors are included under the caption "Risk Factors" in the Company's Annual Report and form 10K of FY2019-20.
1. About Us
2. Our Purpose
3. Our Focused Approach
4. Strategic Imperatives
   1. Market Outlook & Growth Strategy – India & Novelis
   2. ESG
   3. Deleveraging
   4. Shareholder Returns
5. Q&A
About Us

India Operations

- **Aluminium**: 2.8 MT
  - Alumina: 2.8 MT
  - Primary Metal: 1.3 MT
  - VAP (excluding Wire Rods): 319 KT

- **Copper**
  - Copper Cathode: 321 KT
  - Copper Rods: 263 KT
  - DAP: 230 KT

**Hindalco Industries Ltd**

**Key Highlights**

- **Novelis**
  - Largest aluminium FRP producer globally
  - Global leader in Aluminium recycling

- **Utkal**
  - Amongst the most economical producers of Alumina in the world

- **One of the largest custom copper smelter at single location in Asia**

- **Global operations across 10 countries**

- **Revenue of USD 16.7 billion (FY20)**

- **EBITDA of USD 2.2 billion (FY20)**

- **~40,000 employees across the world**

*The production number are for FY20*
Our Purpose

We Manufacture Materials That Make The World

Greener
Stronger
Smarter

Shaping A Sustainable World Together

Shaping
We shape innovations that move us toward what’s next

Sustainability
Everything at Novelis is made to last – into the future and beyond

World Together
When we work together and build on our collective intelligence, we are capable of shaping a world that sustains us all
Our Focused Approach

Hindalco: The Focused 3C+2S

- Customer
- Cash
- Cost
- Sustainability (Including Health, Safety & Environment)
- Systems (Including People, Processes & Governance)

Novelis: The Focused 5

- Return on Capital Employed
- Safety
- Operatioanl Excellence
- Customer Centricity
- Quality
- Culture
Strategic Imperatives

GROWTH
Identify Value Enhancing Organic Growth Opportunities in Novelis and India Business

ESG
Create Sustainable World Together

DELEVERAGING
Target Consolidated Net Debt to EBITDA ratio of ~2.5x in less than 2 Years

SHAREHOLDER RETURNS
Enhance Shareholder Value Creation
Novelis: Market Outlook and Growth Strategy

GROWTH
Identify Value
Enhancing
Organic Growth
Opportunities
in Novelis
Novelis : World’s largest Aluminum FRP producer & Recycler

Global FRP aluminum market
~28 million tonnes in 2019
Forecast to grow 3% CAGR through 2025

Novelis, Inc
Global HQ: Atlanta, U.S.
- 33 operating locations
- ~4MT rolling capacity
- ~1MT automotive finishing
- ~2.5MT recycling capacity

Source: CRU November 2020 Flat Rolled Products Aluminum Outlook

- Novelis is the world’s largest aluminum flat rolled producer by shipments with presence across markets
- World’s largest recycler of aluminum
- Operate under four regional segments across four value streams: Can, Automotive, Specialties, and Aerospace and Commercial Plate
Market Overview: Beverage Packaging

1. Consumer sustainable package preferences support long term aluminum can sheet demand +3-5% across regions

2. Driving package mix shift from other substrates, like glass and steel, to aluminum can

3. Increasing demand for new beverage types (sparkling water, spiked seltzer, canned cocktails, energy drinks) and sizes packaged predominantly in aluminum

4. Significant canmaker expansions announced next 2-3 years

5. Utilize global capacity, debottlenecking, balancing investments and efficiencies to meet customer demand

North America New Beverage Types Packaging (%)

Brazil: Beer Package Mix
Source: Nielsen

<table>
<thead>
<tr>
<th>Year</th>
<th>Can</th>
<th>Plastic</th>
<th>Glass</th>
<th>Other</th>
</tr>
</thead>
<tbody>
<tr>
<td>2014</td>
<td>30%</td>
<td>36%</td>
<td>41%</td>
<td>30%</td>
</tr>
<tr>
<td>2015</td>
<td>36%</td>
<td>30%</td>
<td>41%</td>
<td>30%</td>
</tr>
<tr>
<td>2016</td>
<td>41%</td>
<td>29%</td>
<td>40%</td>
<td>30%</td>
</tr>
<tr>
<td>2017</td>
<td>50%</td>
<td>20%</td>
<td>30%</td>
<td>20%</td>
</tr>
<tr>
<td>2018</td>
<td>61%</td>
<td>19%</td>
<td>20%</td>
<td>20%</td>
</tr>
<tr>
<td>2019</td>
<td>67%</td>
<td>12%</td>
<td>20%</td>
<td>11%</td>
</tr>
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</table>

<table>
<thead>
<tr>
<th>Year</th>
<th>Can</th>
<th>Plastic</th>
<th>Glass</th>
<th>Other</th>
</tr>
</thead>
<tbody>
<tr>
<td>CY’19</td>
<td>52.4%</td>
<td>47.6%</td>
<td>0%</td>
<td>0%</td>
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<tr>
<td>CY’20</td>
<td>57.5%</td>
<td>42.0%</td>
<td>0%</td>
<td>0%</td>
</tr>
</tbody>
</table>

Other Can
Market Overview: Automotive

Global Vehicle Production (Mn units)

<table>
<thead>
<tr>
<th>CY'20</th>
<th>CY'21</th>
<th>CY'23</th>
<th>CY'25</th>
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<tbody>
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</table>

<table>
<thead>
<tr>
<th>Korea/Japan</th>
<th>China</th>
<th>North America</th>
<th>Europe</th>
</tr>
</thead>
<tbody>
<tr>
<td>11</td>
<td>12</td>
<td>12</td>
<td>12</td>
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<tr>
<td>13</td>
<td>15</td>
<td>16</td>
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<tr>
<td>16</td>
<td>20</td>
<td>21</td>
<td>21</td>
</tr>
<tr>
<td>62</td>
<td>69</td>
<td>75</td>
<td>78</td>
</tr>
</tbody>
</table>

Trucks & SUVs (Mn units)

<table>
<thead>
<tr>
<th>CY'20</th>
<th>CY'21</th>
<th>CY'23</th>
<th>CY'25</th>
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<tbody>
<tr>
<td></td>
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</table>

<table>
<thead>
<tr>
<th>Korea/Japan</th>
<th>China</th>
<th>North America</th>
<th>Europe</th>
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<tbody>
<tr>
<td>8</td>
<td>10</td>
<td>14</td>
<td>14</td>
</tr>
<tr>
<td>10</td>
<td>12</td>
<td>16</td>
<td>17</td>
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<td>12</td>
<td>13</td>
<td>17</td>
<td></td>
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<tr>
<td>40</td>
<td>45</td>
<td>48</td>
<td>51</td>
</tr>
</tbody>
</table>

Aluminium FRP Demand (MT)

<table>
<thead>
<tr>
<th>CY’19</th>
<th>CY’20</th>
<th>CY’21</th>
<th>CY’25</th>
<th>CY’26</th>
</tr>
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<tbody>
<tr>
<td>1.7</td>
<td>1.5</td>
<td>2.0</td>
<td>3.0</td>
<td>3.3</td>
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<tr>
<td>0.2</td>
<td>0.3</td>
<td>0.3</td>
<td>0.3</td>
<td>0.4</td>
</tr>
<tr>
<td>0.5</td>
<td>0.5</td>
<td>0.6</td>
<td>0.8</td>
<td>0.8</td>
</tr>
<tr>
<td>1.2</td>
<td>0.8</td>
<td>0.7</td>
<td>0.8</td>
<td></td>
</tr>
</tbody>
</table>

Growing EV and mobility markets, including increasing e-commerce deliveries

Global long-term demand trajectory for aluminum not impacted by COVID

Lightweighting with aluminum provides compliance and improves vehicle performance & safety

Trucks & SUVs, a growing share of vehicle production mix especially in North America (~75%), have rapidly recovered

Source: IHS Markit

Source: Company Estimates

Rest of Asia includes China for CY'19 & CY'20
Increasing Aluminum’s Share in Automotive

- Aluminum sheet is a 2 million tonne market today, compared to 80 million ton steel sheet.

- The increase in aluminum pounds per vehicle is driven by growth in sheet. Sheet represents 23% of total aluminum pounds per vehicle in 2020, growing to 30% by 2030.

- Aluminum content growth through 2030 to come from continued replacement of steel with aluminum on hang-on parts and BiW.

- Also through innovation to deliver superior alternatives to steel:
  - New high strength aluminum alloys like Novelis Advanz™ 7UHS-s701 increase potential applications to structural and crash support.
  - Battery enclosures on electric vehicles.
  - Through work at Customer Solution Centers and entering partnerships like Alumobility.

North American Light Vehicle Aluminum Content
Net pounds per Vehicle (Average Net Weight for Each Vehicle is ~3,800 pounds)

Source: DuckerFrontier North American Light Vehicle Content & Outlook (August 2020)
Market Overview: Specialties

Serve diverse array of end markets & customers
Global footprint & flexible capabilities enable portfolio & capacity optimization
Increased demand for sustainable products driving shipments & innovation in high recycled alloys

Novelist Global Shipments mix within Specialties (YTD Dec¹ FY21)

Light Gauge
- Container stock
- Foil & packaging
- Automotive & Industrial finstock (HEX)

Common Alloy & Industrial

B&C
- Siding, doors, windows, gutters, awnings
- Architectural facades

Thick Gauge
- Truck Trailer
- Painted
- Commercial Other transportation
- Electronics
- Automotive non-B/W

North America Specialties post-acquisition

#1 in Commercial Trucks & Trailer Sheets
#1 in Building & Construction
#1 in Container Sheets

Marquee Customers
76% Recycled Content

With acquired assets, North America represents more than 50% of global specialties portfolio
Demand supported by strong US housing market fundamentals
Light weighting trends and changing consumer shopping patterns to online driving increased demand for truck trailer
Promotes circular economy utilizing very high recycled content
Market Overview: Aerospace

Aircraft Plate & Sheet Applications

Moderate recovery in premium aerospace sheet & plate demand beginning in CY21 supported by multi-year OEM order backlogs

Novelis well-positioned to capture long-term aircraft demand, predominantly in Asia-Pacific

Leverage recycling experience in the industry

Presence in commercial plate helps manage cyclical in aerospace (trains/ships/heavy equipment)

Airbus & Boeing Commercial Airframe Order backlog

Status through January 2021

Boeing 20 year delivery demand projection 2020-2039

Asia-Pacific 41%

Europe 20%

North America 21%

Rest of world 18%

Boeing forecasts 43,000+ deliveries over next 20 years, predominantly to Asia-Pacific
Growth Opportunities Abound

Approximately $1.5 billion organic growth capital over next 5 years

Investing in innovative processes, technologies and capabilities to unlock capacity, capture growth, support sustainability initiatives in line with capital allocation policy

- Zhenjiang, China expansion
- Debottlenecking and capacity expansion
- Casting & recycling
- Efficiency and productivity through digital, IT, R&D, and innovation
- Automotive finishing
- Quality & return-based capital

Directional Consolidated Long-Term Capacity (MT)

- Legacy Novelis: 3.4 MT
- Legacy Aleris: 0.5 MT
- Pinda: 0.1 MT
- China: 0.2 MT
- Optimization: 0.3 MT
- Novelis: 4.5 MT

Directional Consolidated Shipment Mix (%)

- Can: 54%
- Auto: 22%
- Specialties: 3%
- Aerospace: 21%

Growth Opportunities Abound

- Approximately $1.5 billion organic growth capital over next 5 years
- Investing in innovative processes, technologies and capabilities to unlock capacity, capture growth, support sustainability initiatives in line with capital allocation policy

- Zhenjiang, China expansion
- Debottlenecking and capacity expansion
- Casting & recycling
- Efficiency and productivity through digital, IT, R&D, and innovation
- Automotive finishing
- Quality & return-based capital
## Novelis : Announced Project Spends and Execution Time Horizon

<table>
<thead>
<tr>
<th>Identified Projects</th>
<th>Capacity &amp; Spends</th>
<th>FY 2021</th>
<th>FY 2022</th>
<th>FY 2023</th>
<th>FY 2024</th>
<th>FY 2025</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Cold Mill Expansion</strong></td>
<td>US$ 300 Mn</td>
<td></td>
<td></td>
<td></td>
<td></td>
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</tr>
<tr>
<td>Zhenjiang China Integration</td>
<td>200 KT</td>
<td></td>
<td></td>
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</tr>
<tr>
<td><strong>Auto finishing Lines</strong></td>
<td>US$ 480 Mn</td>
<td></td>
<td></td>
<td></td>
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</tr>
<tr>
<td>Kentucky, US</td>
<td>200 KT</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>Changzhou, China</td>
<td>100 KT</td>
<td></td>
<td></td>
<td></td>
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</tr>
<tr>
<td><strong>Rolling &amp; Casting/Recycling</strong></td>
<td>US$ 175 Mn</td>
<td></td>
<td></td>
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<tr>
<td>Pinda, Brazil</td>
<td>100 KT</td>
<td></td>
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<tr>
<td><strong>Recycling</strong></td>
<td>US$ 35 Mn</td>
<td></td>
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<tr>
<td>Greensboro, US</td>
<td>40 KT</td>
<td></td>
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<tr>
<td><strong>Total Spends</strong></td>
<td>US$ 990 Mn</td>
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</tr>
</tbody>
</table>

- **Execution stage**: Various project phases during different fiscal years.
- **Beginning of commercial production for respective phase**: Indicates when projects will start generating revenue.

- **Cold Mill Expansion** in Zhenjiang, China will start in FY 2022.
- **Auto finishing Lines** in Kentucky, US and Changzhou, China will be operational by FY 2024.
- **Rolling & Casting/Recycling** in Pinda, Brazil will be in the execution stage by FY 2025.

Total spends US$ 990 Mn are allocated across different fiscal years with specific execution stages and commercial production timelines.
India Downstream and our Growth Strategy
Dominant Global Segments On Cusp Of Growth In India

### Market Segments, FY20

<table>
<thead>
<tr>
<th>Segment</th>
<th>Global</th>
<th>India</th>
</tr>
</thead>
<tbody>
<tr>
<td>Others</td>
<td>6%</td>
<td></td>
</tr>
<tr>
<td>Machinery &amp; Equipment</td>
<td>11%</td>
<td>5%</td>
</tr>
<tr>
<td>Consumer Durables</td>
<td>6%</td>
<td>4%</td>
</tr>
<tr>
<td>Electrical</td>
<td>11%</td>
<td>31%</td>
</tr>
<tr>
<td>Packaging</td>
<td>16%</td>
<td></td>
</tr>
<tr>
<td>Construction</td>
<td>24%</td>
<td></td>
</tr>
<tr>
<td>Transport</td>
<td>26%</td>
<td></td>
</tr>
</tbody>
</table>

### Product Segments, FY20

<table>
<thead>
<tr>
<th>Product</th>
<th>Global</th>
<th>India</th>
</tr>
</thead>
<tbody>
<tr>
<td>Others</td>
<td>2%</td>
<td>4%</td>
</tr>
<tr>
<td>Wire &amp; Cable</td>
<td>10%</td>
<td></td>
</tr>
<tr>
<td>Castings</td>
<td>24%</td>
<td></td>
</tr>
<tr>
<td>Extrusions</td>
<td>33%</td>
<td></td>
</tr>
<tr>
<td>FRP</td>
<td>31%</td>
<td>14%</td>
</tr>
</tbody>
</table>

Global Demand: ~90 MT; India Demand: 3.7 MT

Source: CRU, Company Estimates

Dominant segments globally are under represented in India today
By 2030 Aluminum Consumption Expected To Be More Than 7.2 Mt

**Building & Construction**
- Expected to be 3rd largest in the world by 2030
- Increase in urban housing demand; demand from premium urban projects to further drive the demand
- Applications: Door & windows, roofing, cladding, curtain walling/structural glazing, prefabricated buildings, hardware etc.

**Transport/Automotive**
- BS-6 to be the driver of sales
- Focus of light weighting and increasing share of EVs to further drive demand
- Applications: Engine castings, power train parts, cylinder blocks & heads, alloy wheels, steering wheels, CMS etc.

**Packaging**
- Primarily driven by growing pharmaceutical, liquor, food & beverage and FMCG industry
- Ban on plastic, online food delivery to further drive the demand
- Applications: Foils (flexible, pharmaceutical, household foils, Semi Rigid Containers), closures/caps and cans for beverages.

**Others**
- Others end-use industries include Electrical, Consumer durable, Aluminium cookware, machinery and equipment, defence, nuclear, railways, ship and boat building, amongst others
- Applications: Wire, Frames and mounting structures for solar modules, cables / conductors, lugs, heat sinks, transformers, consumer durable bodies etc.

### By 2030 Aluminum Consumption

<table>
<thead>
<tr>
<th>Industry</th>
<th>CY20</th>
<th>CY30</th>
<th>CAGR</th>
</tr>
</thead>
<tbody>
<tr>
<td>Building &amp; Construction</td>
<td>564KT</td>
<td>838KT</td>
<td>4.04%</td>
</tr>
<tr>
<td>Transport/Automotive</td>
<td>915KT</td>
<td>2200KT</td>
<td>9.17%</td>
</tr>
<tr>
<td>Packaging</td>
<td>216KT</td>
<td>575KT</td>
<td>10.29%</td>
</tr>
<tr>
<td>Others</td>
<td>2040KT</td>
<td>3650KT</td>
<td>5.99%</td>
</tr>
</tbody>
</table>

Source: CRISIL Research
Copper VAP Market Outlook

- Refined copper demand is likely to grow by around 7-8% in the next 8-10 years from FY22E (785Kt).
- Copper in India is consumed largely in the form of CC Rods for all the downstream value chain.
- Applications of CC Rods – Building Wires, Automotive Wires, Railway Catenary system, Industrial Cables, Motor Winding Wires, Transformer Strips etc..

- Government's push on rail electrification, Metro network & high speed railways is expected to drive significant demand for Copper alloys in catenary wire system.

- Inner Grooved Tubes (are used by the Air conditioner & refrigeration, heat exchanger and plumbing industry.
- Total demand of Inner Grooved Tubes in India is about 50 KT, Inner grooved tubes accounts for 40% of total tubes.
- Inner grooved tubes currently are imported and there is no production capacity in the country.
- Inner Grooved Tubes Market expected to grow by 15-20% annually.
Speciality Alumina Market Outlook

**Global Demand** (in MTPA)

- 2019: 7.9
- 2024e: 9.2
- Expected growth: +3%

**India Demand** (in KTPA)

- 2019: 392
- 2024e: 549
- Expected growth: +7%

**Existing core applications**

- Refractory
- Display glass
- Ceramics
- Wire/Cables & Composites

**Promising future applications**

- Lithium ion battery
- LED
- Advanced Ceramics
- Electronics

Expected to grow as a result of technology advancements and fire & safety standards.

Expected to grow rapidly due to focus on clean energy, advanced applications etc.

*Source: Company Estimates*
Enhancing Value Added Presence Across Portfolio

Aluminium VAP (in KT)
Primary Metal Capacity (in KT)
- Current: 1,300
- Within 5 Years: 1,300
- Beyond 5 Years: 1,300
- Current: 320
- Within 5 Years: 600
- Beyond 5 Years: 900

Copper VAP (in KT)
Cathode Capacity including Recycling (in KT)
- Current: 421
- Within 5 years: 521
- Beyond 5 Years: 771
- Current: 315
- Within 5 years: 445
- Beyond 5 Years: 655

Specialty Alumina VAP* (in KT)
Specialty Alumina Capacities (in KT)
- Current: 401
- Within 5 years: 441
- Beyond 5 Years: 451
- Current: 314
- Within 5 years: 384
- Beyond 5 Years: 410

* VAP includes speciality hydrates/alumina and other variants of special alumina for non metallurgical applications
## India Operations: Project Spends - Execution Time Horizon

<table>
<thead>
<tr>
<th>Identified Projects</th>
<th>Capacity &amp; Spends</th>
<th>FY 2021</th>
<th>FY 2022</th>
<th>FY 2023</th>
<th>FY 2024</th>
<th>FY 2025</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Aluminium Upstream</strong></td>
<td>US$ 200 Mn</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Alumina (Utkal)</td>
<td>500 KT</td>
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<tr>
<td><strong>Aluminium</strong></td>
<td>US$ 650 Mn</td>
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<tr>
<td>Finishing Assets</td>
<td>50 KT</td>
<td></td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>Extrusion</td>
<td>34 KT</td>
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<tr>
<td>FRP</td>
<td>TBD*</td>
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<tr>
<td>Recycling</td>
<td>TBD*</td>
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<tr>
<td><strong>Copper</strong></td>
<td>US$ 200 Mn</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inner Grove Tubes &amp; Alloy Rod</td>
<td>25 KT</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Recycling</td>
<td>100 KT</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Copper CCR</td>
<td>210 KT</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Specialty – Alumina</strong></td>
<td>US $40 Mn</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Speciality Alumina</td>
<td>70 KT</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>TOTAL Spends</strong></td>
<td>US$ 1.1 Bn</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

*TBD: To Be Decided

- **Execution stage**: Beginning of commercial production for respective phase.
Strong ESG Commitment

**ENVIRONMENT**
- Continued emphasis on recycled content
- Net Carbon Neutrality by 2050
- Zero waste to Landfill by 2050
- Water Positive in mining locations by 2050
- No Net Loss on Biodiversity by 2050

**SOCIAL**
- Zero Harm-occupational Health And Safety
- Diversity and Inclusion
- Commitment to community and society along with creation of sustainable livelihood
- Affirmation to Human Rights

**GOVERNANCE**
- Highest Level of Values And Transparency
- Strict Adherence of Code Of Conduct
- Best in class in Corporate Governance
- Highest Levels of Information Security/Cybersecurity
- Customer and Supplier centricity
## Inclusion in DJSI Sustainability Year Book 2021

### Sustainability Leaders 2021

<table>
<thead>
<tr>
<th>S&amp;P Global Gold Class</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Hindalco Industries Limited</strong></td>
<td><strong>India</strong></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>S&amp;P Global Bronze Class</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Alcoa Corporation</td>
<td>United States</td>
</tr>
<tr>
<td>Norsk Hydro ASA</td>
<td>Norway</td>
</tr>
</tbody>
</table>

### Industry Statistics

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Number of companies assessed</td>
<td>13</td>
</tr>
<tr>
<td>Market capitalization of assessed companies (in USD Billion)</td>
<td>51.4</td>
</tr>
<tr>
<td>Number of companies in yearbook</td>
<td>3</td>
</tr>
<tr>
<td>Market capitalization of companies in yearbook (in USD Billion)</td>
<td>18.8</td>
</tr>
</tbody>
</table>

* S&P Global Industry Mover
Novelis: Progress Since Average of FY2007-09

Legacy Novelis plants progress, FY20 vs baseline (average FY2007-09)

- Energy: 26% lower water intensity
- Water: 25% lower energy intensity
- Waste: 30% lower non-dross intensity
- Carbon: 30% lower greenhouse gas emissions

Recycled Content Evolution: 59%
Novelis : Progressing Towards a Circular Economy

- 75% of all aluminum ever produced is still in use today
- Invested approximately $700 million since FY11 to grow total recycling capacity to approximately 2.5 million tonnes
- Identifying additional recycling and casting investments over next five years to improve recycling content and increase casting capacity

**Closed loop recycling produces equivalent of 30,000 F-150 truck bodies entirely from scrap each month**

**Novelis recycles more than 74 billion cans annually**
**Back on the shelf in 60 days**
 Enhanced green cover at all sites >33% with focus on native and indigenous species. 
~2855.29 tons of CO2 Sequestration potential per annum from our plants through this green cover.

Over 5% YOY growth in Green cover from FY19. Upwards of 2.6 million trees within owned area.
Additional value created by them for the society every year in terms of O2 production and CO2 sequestration.

<table>
<thead>
<tr>
<th>Area under plantation</th>
<th>FY19</th>
<th>FY20</th>
<th>FY21 (YTD)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Coverage (in Acres)</td>
<td>3600</td>
<td>3900</td>
<td>4300</td>
</tr>
<tr>
<td>CO2 Sequestration (Tons)</td>
<td>0</td>
<td>500</td>
<td>3000</td>
</tr>
</tbody>
</table>

 Cumulative Green Cover = CO2 Sequestration

Water Consumption target - 5% reduction YoY with FY18 base line

Zero liquid discharge at 11 sites out of 15. Target of increasing 1 site per year.
Separation of Process drains with Storm water drains at all 15 sites.

Water Shed management, more conservation through mines and CSR.

Water Consumed & Recycled (mil m³)

<table>
<thead>
<tr>
<th>FY 18</th>
<th>FY 19</th>
<th>FY 20</th>
<th>FY 21 - YTD</th>
</tr>
</thead>
<tbody>
<tr>
<td>84.0</td>
<td>79.7</td>
<td>78.4</td>
<td>53.6</td>
</tr>
<tr>
<td>20.7</td>
<td>18.6</td>
<td>18.9</td>
<td>12.2</td>
</tr>
</tbody>
</table>

Consumption | Recycled
Circular Economy - Waste Management

Bauxite Residue (Red Mud)
Generation – 3.06 MT – YTD Dec’ FY21
Dispatch by rake – 1.07 MT – YTD Dec’ FY21

Bauxite Residue (% Recycled)

<table>
<thead>
<tr>
<th>Year</th>
<th>FY 18</th>
<th>FY 19</th>
<th>FY 20</th>
<th>FY 21 - YTD</th>
</tr>
</thead>
<tbody>
<tr>
<td>7.3%</td>
<td>8.0%</td>
<td>27.5%</td>
<td>62.0%</td>
<td></td>
</tr>
</tbody>
</table>

Fly Ash
Generation – 4.3 MT YTD Dec’-FY21
FA gets Green Berth – Maximising dispatches through Rail

Fly Ash (% Recycled)

<table>
<thead>
<tr>
<th>Year</th>
<th>FY 18</th>
<th>FY 19</th>
<th>FY 20</th>
<th>FY 21 - YTD</th>
</tr>
</thead>
<tbody>
<tr>
<td>62.9%</td>
<td>76.7%</td>
<td>77.6%</td>
<td>82.2%</td>
<td></td>
</tr>
</tbody>
</table>

Currently 72% of the waste generated is recycled/ reused, balance 28% goes for secured landfill/storages/incineration

Targets to reduce landfill by 5% YoY

Hindalco – 3 sites Single Use Plastic (SUP) free
Biodiversity Management Plan prepared for 04 sites with International Union for Conservation of Nature (IUCN) at Utkal, Baphlimali, Aditya & GarePalma sites with 15 year goal of NO NET LOSS, All sites to be covered in next 10 years.
Journey towards Zero Harm and Renewable Energy

Safety Program Update

- Serious Injuries and Fatality prevention program implementation
- All Cat 5 & 4 Incident / Near Miss investigation using “TapRoot” Methodology and Software
- Corporate – Cross Entity Safety audit to bring in independent / outside perspectives in safety program.
- Mandatory Behaviour Based Safety Observations by all including senior leadership members.

Aluminium Sp. Energy (Indexed to FY15 Base)

- Additional 2.3 MW Solar was commissioned in Alupuram, Kerala unit in Sep’20 taking the total Renewable capacity of Hindalco to 49 MW, in line with our target of 100 MW by FY22.
- Statutory approval process has been initiated for Solar projects at four location totaling 42 MW
- 20 MW Renewable Hybrid with storage project with potential of supplying RTC (round the clock) power is under active consideration for Dahej, Gujarat unit.
- Converting Oil fired furnaces with Natural Gas to reduce Carbon footprint at Dahej, Hirakud, Aditya

LTIFR

<table>
<thead>
<tr>
<th></th>
<th>FY 18</th>
<th>FY 19</th>
<th>FY 20</th>
<th>FY 21 - YTD</th>
</tr>
</thead>
<tbody>
<tr>
<td>FY 18</td>
<td>0.36</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>FY 19</td>
<td></td>
<td>0.48</td>
<td></td>
<td></td>
</tr>
<tr>
<td>FY 20</td>
<td></td>
<td></td>
<td>0.38</td>
<td></td>
</tr>
<tr>
<td>FY 21 - YTD</td>
<td></td>
<td></td>
<td></td>
<td>0.44</td>
</tr>
</tbody>
</table>

Renewable Energy
Product Stewardship for Lowering Carbon Footprint through Lightweighting

**Sustainable transportation and logistics**

India's first lightweight aluminium trailer and bulker which helps transporters to save
- Fuel up to 15,000 litres/trailer and 12,000 litres/bulker
- CO2 emissions ≈ 38 tCO2/trailer and 30 tCO2/bulker

**Aluminium Bus savings:**
- Fuel upto 18,000 litres/Al bus
- CO2 emissions ≈ 45 tCO2/Al bus

**Sustainable packaging**

A combination of aluminium and jute bags, for food items is a big step towards SUP (Single use Plastic) free INDIA

**Sustainable Aluminium Packaging / Vehicles / Building & Industrial Materials / EV Battery Boxes**

*An aluminium-intensive* vehicle can achieve up to a 20% reduction in total life cycle energy consumption and up to a 17% reduction in CO2 emissions
(Source: Aluminum Transportation Group)

*Aluminium battery enclosures* are up to 50% lighter than an equivalent steel design and extends vehicle range up to 10% further on a single charge
DELEVERAGING
Target
Consolidated
Net Debt to EBITDA
ratio of ~2.5x in less than 2 Years

Strengthening the Balance Sheet
Deleveraging Target

<table>
<thead>
<tr>
<th>Consolidated Gross Debt</th>
<th>(US$ Billion)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>As on 31st Mar ’20</strong></td>
<td>9.43</td>
</tr>
<tr>
<td><strong>As on 30th Jun ’20</strong></td>
<td>11.14</td>
</tr>
<tr>
<td><strong>As on 31st Dec ’20</strong></td>
<td>9.86</td>
</tr>
<tr>
<td><strong>As on 31st Mar ’21 (E)</strong></td>
<td>9.20</td>
</tr>
</tbody>
</table>

Consolidated Net Debt : EBITDA (x)

- **US$ 2.6 Billion debt reduction plan by Novelis :**
  - US$ 1.1 billion repayment of the Bridge Loan by end of fiscal 2021
    - US$ 500 million already repaid in Q3 FY21 and the Balance will be paid in Q4 FY21
    - Short Term Loan of US$ 900 million repaid in Q2 and Q3 of FY21
    - Out of US$ 1.7 billion Term Loan due in 2022, US$ 1.1 billion will be refinanced and the balance US$ 600 million will be repaid out of the Cash flows

- **US$ 0.3 Billion debt reduction plan by Hindalco :**
  - Out of INR bonds of US$ 810 million due in 2022, US$ 540 will be refinanced and the balance US$ 270 million will be repaid in 2022.

Combined US$ 2.9 billion total debt reduction targeted from June 2020 through CY2022
Value Creation through Capital Allocation
Capital Allocation Framework

- **Sustainable performance and cash flow generation at India and Novelis operations**
- **On a Consolidated level, the company is expected to generate over US$ 1-1.2 billion cash flow per annum post its normal working capital and maintenance capex**
- Following are priorities for appropriation of these cash flows:
  - Growth Capex
  - Deleveraging
  - Returns to shareholders
- **Allocation towards Growth capex is considered at ~US$ 2.5-3.0 billion over the next 5 years**
- It will be ensured that all new investments are in line with the strategic intent of the Company and the return on such investments is well above the cost of capital.
- The company has no large inorganic growth plans through acquisitions
There will be enhanced focus on higher shareholder returns. This will be achieved through:

- Higher capital appreciation arising from
  - Increased earnings
  - Lower leverage
- Increased dividends

Broad allocation of Cash Flow post normal working capital and maintenance capex is targeted as below:

- Growth Capex: ~50%
- Debt Reduction: ~30%
- Shareholder Returns: ~8-10%
- Balance to be retained in Treasury
Thank You

For Further Queries Please Contact:
Subir Sen,
Investor Relations
Telephone- +91 22 6662 6666
E mail: hilinvestors@adityabirla.com
Website: www.hindalco.com

Corporate office
Hindalco Industries Limited
Birla Centurion, 7th floor
Pandurang Budhkar Road
Worli, Mumbai - 400 030
Tel: +91 22 6662 6666 / 6261 0555